



UNITED STATES
NUCLEAR REGULATORY COMMISSION

REGION IV
1600 E. LAMAR BLVD.
ARLINGTON, TX 76011-4511

December 3, 2015

Mr. Bruce F. Karie
Radiation Safety Officer
Acuren Inspection, Inc.
101 Underwood Road, Building J
La Porte, TX 77571

SUBJECT: NRC INSPECTION REPORT 030-34780/2015-001; AND NOTICE OF VIOLATION

Dear Mr. Karie:

This letter refers to the routine, announced inspection conducted on August 20, 2015, at your facility located in Duluth, Minnesota, with continued in-office review through December 1, 2015. This inspection examined activities conducted under your license as they relate to public health and safety, and to confirm compliance with the U.S. Nuclear Regulatory Commission's (NRC) rules and regulations, and with the conditions of your license. Within these areas, the inspection consisted of a selected examination of procedures and representative records, observations of activities, independent radiation measurements, and interviews with personnel. On August 20, 2015, at the conclusion of the onsite portion of the inspection, the inspector discussed the preliminary inspection findings with you. A final exit briefing was conducted telephonically with you on December 1, 2015.

Based on the results of this inspection, the NRC has determined that one Severity Level IV violation of NRC requirements was identified. The violation was evaluated in accordance with the NRC Enforcement Policy, which is found at the NRC's Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/enforce-pol.html>. The violation involved security requirements found in Title 10 of the *Code of Federal Regulations* (10 CFR) Part 37. The violation is cited in the enclosed non-public Notice of Violation (Notice) because it was identified by the NRC during the inspection.

You are required to respond to this letter and must follow the instructions specified in the enclosed Notice when preparing your response. The guidance in NRC Information Notice 96-28, "Suggested Guidance Relating to Development and Implementation of Corrective Action," may be helpful. You can find the Information Notice on the NRC website at: <https://www.nrc.gov/reading-rm/doc-collections/gen-comm/info-notices/1996/in96028.html>. Information regarding the reason for the violation, the corrective actions taken and planned to correct the violation and prevent recurrence, and the date when full compliance will be (was) achieved should be addressed. The NRC will use your response, in part, to determine whether further enforcement action is necessary to ensure compliance with regulatory requirements.

The Enclosure contains Sensitive Unclassified Non-Safeguards Information.
When separated from the Enclosure, this letter is decontrolled.

B. Karie

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The enclosed Notice contains Security-Related Information under 10 CFR 2.390(d)(1), and its disclosure to unauthorized individuals could present a security vulnerability. Therefore, the material in the enclosure will not be made available electronically for public inspection in the NRC Public Document Room or in the NRC's Agencywide Document Access and Management System (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

If Security-Related Information is necessary to provide an acceptable response, please mark your entire response Security-Related Information in accordance with 10 CFR 2.390(d)(1) and follow the instructions for withholding in 10 CFR 2.390(b)(1). In accordance with 10 CFR 2.390(b)(1)(ii), the NRC is waiving the affidavit requirements for your response.

Should you have any questions regarding this letter or the enclosed Notice, please contact Ms. Deborah Piskura at 630-829-9867 or the undersigned at 817-200-1456.

Sincerely,

/RA/

Brooke G. Smith, Acting Chief
Nuclear Materials Safety Branch A

Docket: 030-34780
License: 42-27593-01

Enclosure:
Notice of Violation (Notice)

cc: Texas Radiation Control Program Director
Connecticut Radiation Control Program Director

~~OFFICIAL USE ONLY - SECURITY-RELATED INFORMATION~~

B. Karie

- 2 -

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Brooke G. Smith, Acting Chief
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Enclosure:
Notice of Violation (Notice)

cc: Texas Radiation Control Program Director
Connecticut Radiation Control Program Director

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ADAMS ACCESSION NUMBER - PUBLIC LETTER: ML15337A554

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Cover Letter (w/o enclosure) X SUNSI Review by: JEV	ADAMS <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	<input checked="" type="checkbox"/> Publicly Available <input type="checkbox"/> Non-Publicly Available	<input checked="" type="checkbox"/> Non-Sensitive <input type="checkbox"/> Sensitive	Keyword: N/A
Cover Letter (w/ enclosure) X SUNSI Review by: JEV	ADAMS <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Publicly Available <input checked="" type="checkbox"/> Non-Publicly Available	<input type="checkbox"/> Non-Sensitive <input checked="" type="checkbox"/> Sensitive	Keyword: MD A.3
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NAME	DAPiskura	JEvonEhr	BGSmith	
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DATE	11/25/2015	11/30/2015	12/03/15	

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