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UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

(ACRS)

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THERMAL-HYDRAULIC PHENOMENA SUBCOMMITTEE

+ + + + +

OPEN SESSION

+ + + + +

TUESDAY

OCTOBER 20, 2015

+ + + + +

ROCKVILLE, MARYLAND

+ + + + +

The Subcommittee met at the Nuclear
Regulatory Commission, Two White Flint North, Room
T2B1, 11545 Rockville Pike, at 8:30 a.m., Sanjoy
Banerjee, Chairman, presiding.

COMMITTEE MEMBERS:

SANJOY BANERJEE, Chairman

HAROLD B. RAY, Member

JOY REMPE, Member

STEPHEN P. SCHULTZ, Member

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DESIGNATED FEDERAL OFFICIAL:

WEIDONG WANG

ALSO PRESENT:

JEFF BROWN, PWROG

ART BYERS, Westinghouse

KEVIN KAMPS, Beyond Nuclear

MICHAEL KEEGAN, Don't Waste Michigan *

MARVIN LEWIS *

MARK MUHICH, Sierra Club of Michigan *

JONATHAN ROWLEY, NRC

STEVE SMITH, NRC

JAMES SPRING, Westinghouse

GORDON WISSINGER, AREVA

*Present via telephone

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1 P-R-O-C-E-E-D-I-N-G-S

2 8:32 a.m.

3 CHAIRMAN BANERJEE: The meeting will
4 now come to order. This is a meeting of the
5 Thermal-Hydraulic Phenomena Subcommittee, a
6 standing committee or subcommittee of the Advisory
7 Committee on Reactor Safeguards.

8 I'm Sanjoy Banerjee, the Chairman of
9 the Thermal-Hydraulic Phenomena Subcommittee. ACRS
10 members in attendance are Joy Rempe, Steve Schultz,
11 and I think Harold Ray. Mike Corradini is
12 traveling and I don't know if he'll be calling in
13 or not. And John Stetkar will be in and out of the
14 meeting.

15 Weidong Wang of the ACRS staff is the
16 designated federal official for this meeting.

17 In this meeting the Subcommittee will
18 review a Westinghouse Topical Report, WCAP 1778P,
19 Comprehensive Analysis and Test Program for GSI-191
20 Closure, (PA-SEE-1090). We will hear presentations
21 from the NRC staff and the representatives from
22 industry. We have received a few requests for time
23 to make oral statements from members of the public
24 regarding today's meeting. We will take these

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1 before we go into closed session around 9:30.

2 Part of the presentations by the
3 industry and the NRC staff will be closed in order
4 to discuss information that is proprietary to
5 Westinghouse and its contractors pursuant to 5 USC
6 552(b)(C)(4).

7 Attendance at these portions of the
8 meeting that deal with such information will be
9 limited to the NRC staff and its consultants,
10 Westinghouse and those individuals and
11 organizations who have entered into an appropriate
12 confidentiality agreement with them. Consequently,
13 we need to confirm that we will have only eligible
14 observers and participants in the room for the
15 closed portion of the meeting.

16 The Subcommittee will gather
17 information, analyze relevant issues and facts and
18 formulate proposed positions and actions as
19 appropriate for deliberation by the Full Committee.

20 The rules for participation in today's
21 meeting have been announced as part of the notice
22 of this meeting previously published in the *Federal*
23 *Register*.

24 A transcript of the meeting is being
25 kept and will be made available as stated in the

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1 *Federal Register* notice, therefore we request that
2 participants in this meeting use the microphones
3 located throughout the meeting room when addressing
4 the Subcommittee. The participants should first
5 identify themselves and speak with sufficient
6 clarity and volume so that they may be readily
7 heard.

8 We will now proceed with the meeting,
9 and I guess I'll call on the staff, Jonathan
10 Rowley, to kick this meeting off. Thank you.

11 MR. ROWLEY: Thank you, Mr. Banerjee.
12 Appreciate it. My name is Jonathan Rowley. I'm
13 the project manager for the PWR Owners Group tasks
14 that come into the NRC.

15 The reason that the NRC wanted to come
16 before the ACRS today was to gain insight and
17 feedback on the methodologies proposed in WCAP-
18 17788 and to get feedback early in our review for
19 review efficiency.

20 WCAP-17788 came into the NRC on July
21 30th, 2015. The acceptance review is still
22 pending. We are awaiting supplemental information
23 from the PWR Owners Group for justification of cold
24 leg break fibrous debris limit as defined in Volume
25 3 of the WCAP. Right now the owners group is

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1 scheduled to provide that information on November
2 30th of this year, and at that time we will make
3 our acceptance review determination and proceed
4 with the review if we deem the information
5 adequate.

6 On October the 5th the staff did have
7 an audit of the information that the owners group
8 had ready at the time. They were still working on
9 it, so what they had available, they showed it to
10 us and gave us a good feeling that they were
11 heading in the right direction to provide us
12 information we needed and that we could accept the
13 topical report for review.

14 MEMBER SCHULTZ: Did that audit focus
15 specifically on the additional information?

16 MR. ROWLEY: Correct.

17 MEMBER SCHULTZ: Thank you.

18 MR. ROWLEY: All right. Our review
19 schedule. If we do accept the topical report for
20 review, is that on January 29th of 2016 we'll have
21 some requests for additional information that we
22 will submit to the owners group, wait to get those
23 back and hopefully if everything is adequate we
24 will provide our draft safety evaluation by July
25 1st of next year. And then we'll get their

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1 comments back on the draft safety evaluation from
2 the owners group, resolve those comments and we're
3 scheduled to issue our final SE by September of
4 2016.

5 The owners group has -- this is the
6 first time they are aware of these dates because we
7 have not accepted the topical report just yet, and
8 so therefore we have not given them their
9 acceptance letter, which this information would be
10 contained in. So this is new to the owners group,
11 but if everything goes according to plan, this is
12 what we proposed to meet.

13 CHAIRMAN BANERJEE: So when would you
14 expect to come to the ACRS, and would you request
15 Full Committee letter?

16 MR. ROWLEY: I assume so that we would.
17 We have to work it into this schedule. This
18 schedule you see before you does not include any
19 ACRS time of ACRS' required and needed and we'll
20 have to adjust accordingly. But we'll try to fit
21 it into these days, I think we can, as ACRS'
22 schedule.

23 CHAIRMAN BANERJEE: Well, I think we
24 should determine our schedule and get it at least
25 tentatively put into our agendas.

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1 MR. ROWLEY: That's all we have for the
2 opening for the NRC, just a quick overview of where
3 we stand at this point.

4 CHAIRMAN BANERJEE: Thank you. And I
5 think now we can hand it over to the PWR Owners
6 Group, if there are no other staff remarks. So,
7 why don't we do that. And who will -- Jeff?

8 MR. BROWN: Yes.

9 CHAIRMAN BANERJEE: Okay. Go ahead.

10 MR. BROWN: Good morning. I'm Jeff
11 Brown with Arizona Public Service and I'm here on
12 behalf of the Pressurized Water Reactor Owners
13 Group. As we've already discussed, we're going to
14 be talking about WCAP-17788. This program was
15 developed to establish a new approach for
16 establishing in-vessel debris acceptable values for
17 ultimate closure of NRC Generic Letter 2004-02.

18 What we're here to do really is to
19 explain the reason why we needed to proceed with a
20 new program and then to focus really on what the
21 technical elements are of the program and what
22 we're expecting in the way of results. We're
23 really here just to share information with you now.
24 We're not asking for or soliciting any particular
25 feedback, although I suspect we may get some, but

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1 anything that we do receive will be greatly
2 appreciated.

3 To the point that Jonathan made
4 earlier, we would hope that this discussion would
5 help facilitate a better exchange or at least
6 simplify the process once we're back here before
7 you in the review for the safety evaluation.

8 Next slide. Okay. So a little bit of
9 the history of the owners group program and fiber
10 limits. As you're aware, WCAP-16793, Revision 2
11 was submitted and approved. And that WCAP
12 documented an in-vessel fiber limits evaluation.
13 That approach was based on a bounding parametric
14 type of an approach which enveloped all plants and
15 established a single criterion that was applicable
16 to all the facilities. The technical
17 approach in 16793 was really to simply determine a
18 fiber quantity that would establish the maximum
19 permissible head loss while still ensuring
20 sufficient long-term core cooling. Again, it was a
21 bounding evaluation, produced one value and all
22 plants have to live within that value.

23 So, that program again was based on putting
24 all utilities into one box. It did not perform
25 anything in the way of a formal design of

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1 experiment. And the testing that was completed
2 really provided for a very limited understanding of
3 the underlying phenomena. Nevertheless, the way
4 that the program was constructed it was very
5 conservative. And based on the inherent
6 conservatisms the NRC approved that WCAP back in
7 2013.

8 Next slide. All right. So, the fact
9 that the WCAP-16793 provided such a conservative
10 value that was applicable to all the utilities
11 motivated the owners group to proceed with another
12 program. And as you're aware, 16793 produced that
13 single criterion of 15 grams per fuel assembly,
14 which only about a third of the utilities found
15 that to be acceptable. Most plants were above that
16 fiber limit. In fact, a number of plants; speaking
17 personally from my plant, even though we are within
18 that acceptance criteria, it leaves us very little
19 design margin.

20 So coupled with the fact that the value
21 is so restrictive leaves little margin and the fact
22 that the program was developed in a very bounding
23 and conservative way suggests that there are
24 analytic margins that we could use to improve upon
25 the limits. And this was the basis for why we

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1 wanted to proceed with another program. Based on
2 those issues the PWROG Executive Committee directed
3 that an industry advisory group or a tiger team be
4 assembled to work with the technical folks to
5 establish a program to improve upon the degree
6 limits by recovering some of the analytic margin.

7 Next slide. So in 2012 a new program
8 was initiated. Obviously, the objective was to
9 establish increased in-vessel fiber limits while
10 demonstrating long-term core cooling. This tiger
11 team or the technical team required that the
12 program establish a phenomenological understanding
13 of the process, and particularly the fiber beds and
14 the fiber beds associated or correlated with head
15 loss. Also it required that we consider process
16 timing including timing associated with core
17 blockage and included some consideration of the
18 timing of chemical effects.

19 The team also required that we needed
20 to structure the program more as a traditional
21 research type of an approach with the necessary
22 development, appropriate literature review and to
23 include a design of experiment.

24 So, from the beginning the program had
25 a significant amount of input and oversight. Just

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1 briefly, some of the more important items that
2 helped shape the program included an expert panel
3 convened to develop a PIRT to initially inform the
4 development of the program. We also consulted with
5 outside vendors to perform an independent third-
6 party review of WCAP-16793 to assess that effort
7 and glean what we could for lessons learned to
8 inform the new program. We also considered the
9 input that we received from the ACRS on the WCAP-
10 16793. The program was also informed by the risk-
11 informed efforts from South Texas Project. And we
12 also convened an expert review panel. Once WCAP-
13 17788 had taken shape we wanted to make sure that
14 we were going to achieve our end objectives and
15 that we were covering all of the necessary
16 technical items. And lastly, we've had a lot of
17 interaction with the Nuclear Regulatory Commission.
18 We've had several meetings and discussions and we
19 have also had the staff out visiting our testing
20 facilities in Pennsylvania to witness what we're
21 doing and to see the results of the testing first
22 hand.

23 CHAIRMAN BANERJEE: Did you change your
24 water to other than Pennsylvania water sometimes to
25 New Jersey water?

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1 MR. BROWN: Yes, we'll get into that in
2 just a few minutes. Basically we used
3 demineralized water as our water source. Is that
4 correct?

5 MR. SPRING: Yes, this is James Spring.
6 We started with DI water and used prototypic
7 coolants, so boric acid with various buffering
8 agents in our head loss testing. So we will get
9 into that as part of the closed session this
10 morning.

11 CHAIRMAN BANERJEE: Just information of
12 what you did.

13 MR. BROWN: Okay. Again, not to
14 belabor the point, there were significant inputs
15 and a lot of program collaboration in the
16 development and execution of our program.

17 Next slide. And then lastly we have an
18 overview of the program organization. And what
19 you're going to be hearing during the balance of
20 today's presentations will describe the technical
21 pieces of this new program. The technical
22 representatives are going to explain that the
23 overall program evaluates two limiting scenarios:
24 large hot leg breaks and large cold leg breaks.

25 The large hot leg break evaluation is

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1 based on thermal-hydraulic analyses that use
2 approved codes and takes advantage of alternate
3 flow paths that provide core cooling in the event
4 of total core blockage. The hot leg break thermal
5 analyses are informed by scaled head loss testing
6 and chemical effects testing, and we'll spend a
7 great deal of time going through the details of
8 those programs a little bit later.

9 Now, a separate approach was taken for
10 the cold leg break case, and that methodology is
11 dependent upon work completed under the subscale
12 brine testing; we'll discuss that as well, in
13 addition to some other information that helps
14 establish a conservative basis for the limits
15 selected for that program. In the end or in total
16 utilities will establish plant-specific in-vessel
17 fiber limits based on the conclusion of both of
18 those analyses and the subsequently results.

19 So, the results of this --

20 CHAIRMAN BANERJEE: It would be based
21 on plant-specific analysis, right?

22 MR. BROWN: That's correct.

23 CHAIRMAN BANERJEE: You wouldn't do any
24 plant-specific testing?

25 MR. BROWN: We did not do plant-

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1 specific testing. What we'll discuss as part of
2 the chemical effects testing is we found that --
3 and I guess we should save this for closed session,
4 but we did find that there was enough diversity
5 among all of the plant groups that we had selected
6 that we almost had to do plant-specific testing for
7 that particular part of the program.

8 CHAIRMAN BANERJEE: Okay. We'll
9 clarify that later.

10 MR. BROWN: Okay. So again, the
11 results of this effort are documented in WCAP-
12 17788. There are six volumes, and Gordon Wissinger
13 will explain briefly on what's contained in each of
14 those six volumes. Again, and to the point that
15 you just made, this is a methodology that we
16 applied on a plant-hospital basis as opposed to one
17 value that applies to all plants. So, by
18 establishing a methodology based on plant-specific
19 inputs, analytic margin is available to support
20 substantially higher values as opposed to the
21 single value that was conservatively defined by
22 WCAP-16793.

23 That's an overview. Are there any
24 other questions?

25 CHAIRMAN BANERJEE: This is a WCAP but

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1 you have AREVA talking about it? I thought you
2 guys did separate testing?

3 MR. WISSINGER: I gets more
4 entertaining than that, yes. So, there's
5 proprietary information to both Westinghouse and
6 AREVA in this report.

7 CHAIRMAN BANERJEE: And you'll actually
8 share this information?

9 MR. WISSINGER: With the appropriate
10 protections, yes.

11 CHAIRMAN BANERJEE: All right.

12 MR. WISSINGER: Yes.

13 CHAIRMAN BANERJEE: Maybe you should do
14 that in some other fields.

15 MR. WISSINGER: We'll see how this one
16 plays out. So far this project --

17 CHAIRMAN BANERJEE: I have one in
18 particular in mind.

19 MR. WISSINGER: Okay.

20 CHAIRMAN BANERJEE: And it's not with
21 Westinghouse.

22 MR. WISSINGER: I was going to say do I
23 need to take it back? All right. Excellent.
24 We'll talk afterwards.

25 CHAIRMAN BANERJEE: Yes, it's a

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1 different plant.

2 MR. WISSINGER: Okay. So, my name is
3 Gordon Wissinger. I represent AREVA. I've been on
4 the project for quite awhile, including 16793. So,
5 I want to spend a bit of time in the open session
6 really giving an overview of what this report will
7 have in it and then kind of lay the work for the
8 details that we're going to get to when we get into
9 the specific analysis.

10 So, Volume 1, as Dr. Banerjee has
11 identified, is provide the methodology. We don't
12 provide any limits, any final numbers, but we
13 provide a methodology for plants to be able to use,
14 apply their plant-specific inputs to come up with a
15 number for their plant. This is applicable to all
16 U.S. PWRs that are currently in operation and it
17 includes considerations for the fuel vendor, the
18 NSSS design, plant-specific design inputs and
19 operating conditions. And we'll go through how all
20 that fits together as we go through the
21 presentation.

22 As Jeff alluded to this earlier, there
23 are six volumes. Volume 1, which isn't listed here
24 because I'm going to go through a little more
25 detail, is the overview that ties everything

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1 together. It pulls from Volume 2, which is the
2 PIRT, which is informed this early on. We're not
3 going to talk in detail about that today. Volume 3
4 gives us a cold leg break evaluation methodology.
5 It has its own separate volume because of the way
6 these were conceived. The hot leg methodology is
7 actually contained in Volume 1, so there's not a
8 separate one for hot leg break. Volume 4 has
9 detailed discussions of thermal hydraulic analyses,
10 which we'll get into shortly. Volume 5 has the
11 chemical effects, which Art Byers, Dr. Byers will
12 be talking about today. And then Volume 6 has the
13 subscale testing, which James Spring will be
14 talking about later. So, this report presents the
15 final results that the utilities can then use going
16 forward.

17 So, the process looks a little bit like
18 this. This is a very high-level flow chart.
19 Plants will define very specific limited set of
20 inputs they need to gather and then they'll
21 calculate mass of fiber for both a cold leg break
22 and for a hot leg break. One is not necessarily
23 limiting compared to the other, but both of them
24 have to meet their respective acceptance criterion.

25 This work is definitely a different

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1 approach than what we've seen in 16793. It allows
2 for increased limits and it also allows for some
3 customization and some margin recovery for a number
4 of plants. In the end we're certainly going to use
5 this to close out GSI-191 and Generic Letter 2004-
6 02.

7 You'll see this figure a little bit
8 later today as we go through the various processes,
9 but this is the flow chart again at a fairly high
10 level of what the hot leg break looks like. The
11 major components of the hot leg break include
12 thermal hydraulic analyses to help us inform how
13 the alternate flow paths -- and I'll get into what
14 those are a little bit later. The chemical effects
15 will define when we get chemical products. If you
16 recall from 16793, when we got chemical products,
17 we had very large head losses. So we're seeing if
18 we can delay when the chemical effects arrive, take
19 advantage of that. And then we also have much more
20 detailed head loss testing. So we're looking at
21 particulate and fibers. And we'll talk again in
22 detail on those in the closed session.

23 So, you'll see this figure again and
24 when we're highlighting which blocks we're actually
25 going to be talking about. These all --

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1 CHAIRMAN BANERJEE: K being the --

2 MR. WISSINGER: I'm sorry?

3 CHAIRMAN BANERJEE: -- loss factor?

4 MR. WISSINGER: Say again?

5 CHAIRMAN BANERJEE: K being a loss
6 factor there?

7 MR. WISSINGER: Yes. So when we look
8 at K, it's essentially a stand-in for the flow
9 losses through a debris bed, in particular four or
10 five or n particulates.

11 CHAIRMAN BANERJEE: So. I suppose this
12 depends on the full regime whether the loss varies
13 -- with velocity or not. So, does K become a
14 function of velocity?

15 MR. WISSINGER: Yes.

16 CHAIRMAN BANERJEE: So it's not a
17 constant?

18 MR. WISSINGER: I think that's true.
19 We do have it varied across -- yes, James will get
20 into a lot of the details of those, but it's not a
21 -- we don't have a constant K loss. We define K
22 loss as a function of fiber load which is
23 determined from testing across a range of
24 velocities that we looked at in the testing.

25 CHAIRMAN BANERJEE: So, basically you

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1 have a correlation of some sort? Okay.

2 MR. WISSINGER: I'm going to let you
3 answer that one. I'm not --

4 MR. SPRING: Yes, this is James Spring.
5 What we do with the K is we simulate resistance at
6 the core inlet in the T-H work using our system
7 codes. So that K comes in in the velocity head,
8 one-half rho Kv squared. And then in the subscale
9 testing that's what gets us to a physical debris
10 limit, a physical quantity of fiber. So, we take
11 the results, the measured DP from the subscale
12 testing. We relate that into a dimensionless K
13 factor and then we compare that to what was
14 simulated in the T-H work so that the pressure drop
15 at the core inlet is preserved.

16 CHAIRMAN BANERJEE: Okay. We can get
17 into it in more detail.

18 MR. SPRING: Yes, we'll get into that.

19 CHAIRMAN BANERJEE: Because if I
20 remember from way back; and I don't think there's
21 anything proprietary about this, one of the issues
22 we had was in simulations how to treat this,
23 because some computer programs like COBRA/TRAC or
24 whatever you have to input certain K values and
25 then do a parametric change in these to find if

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1 what you have is acceptable. But it's always the
2 v-squared dependence that sort of bothered me
3 because I don't understand really what the physics
4 is here.

5 MR. SPRING: Yes, you would expect to
6 see something more like traditional porous media
7 factors.

8 CHAIRMAN BANERJEE: Oh, that would be
9 v, right? So, it's somewhere in between the two?

10 MR. SPRING: Certainly.

11 CHAIRMAN BANERJEE: Yes. Okay. We'll
12 revisit this. Go ahead.

13 MR. WISSINGER: So, yes, just to wrap
14 this up, all of these inputs will then go into
15 calculating the process for getting our final hot
16 leg break debris limit. And we compare that to our
17 acceptance criteria. If we meet it, then that
18 fiber load is okay and we move on. If not, we have
19 to refine the inputs, reduce the fiber load,
20 etcetera, until we do get acceptable results.
21 Similarly --

22 CHAIRMAN BANERJEE: Do you couple this
23 to the strainer upstream in the sense that some
24 stuff is getting through it, right?

25 MR. WISSINGER: Yes.

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1 CHAIRMAN BANERJEE: And as you build up
2 a fiber bed clearly this changes. May or may not.
3 I don't know exactly. But let's say there are
4 changes. So, are you trying to simulate this in
5 time as well, or is it more like taking snapshots
6 at various --

7 MR. WISSINGER: We are doing it in
8 time. We do include a strainer efficiency in the
9 process. So, we will look at the -- and I think
10 this is probably not a big deal to talk about
11 proprietary-wise, but we will look at the entire --
12 the containment is part of the solution. And we
13 have a strainer efficiency as well as flow paths
14 that will take debris and flow either to core
15 inlets or back through the core containment sprays,
16 etcetera.

17 CHAIRMAN BANERJEE: Yes, we can take it
18 up, but basically you've got two major filters in
19 the system.

20 MR. WISSINGER: Yes, and we do consider
21 them in this evaluation.

22 CHAIRMAN BANERJEE: Yes, and they're
23 coupled --

24 MR. WISSINGER: Yes.

25 CHAIRMAN BANERJEE: -- some ways?

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1 MR. WISSINGER: Right, so it's
2 decoupled in the sense that we take the debris
3 generated and use that as a fixed input. So this
4 is what a utility says. This is what I've
5 generated with my ZOI evaluation. It's not coupled
6 to that. I just have -- this is my worst debris
7 load. I put that into the system. And, yes, I
8 have a filter through the strainer and then I track
9 where it goes through the containment spray into
10 the vessel, whether it comes back out the break,
11 what have you, and refilters, etcetera. So, yes,
12 we do consider that for both the hot leg break and
13 the cold leg break.

14 CHAIRMAN BANERJEE: And you do this in
15 time?

16 MR. WISSINGER: Yes.

17 CHAIRMAN BANERJEE: Things evolve?

18 MR. WISSINGER: Yes, which means we
19 have to look at variations in the ECCS flow rate,
20 the delivery of the debris coming to the core.
21 Yes, because what we find is -- and I'm kind of
22 jumping ahead. Actually I am jumping ahead. I'll
23 get to
24 that --

25 CHAIRMAN BANERJEE: But I think it's

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1 useful, because the methodology is really
2 important.

3 MR. WISSINGER: Yes.

4 CHAIRMAN BANERJEE: And you can speak
5 of that freely here, I think.

6 MR. WISSINGER: Yes.

7 CHAIRMAN BANERJEE: Yes.

8 MR. WISSINGER: No, I was -- two slides
9 from now I actually get to that, but yes.

10 CHAIRMAN BANERJEE: Okay. If you wish,
11 yes.

12 MR. WISSINGER: Yes. Okay. Just let
13 me finish up with the cold leg and we'll get right
14 into that exact question actually.

15 So, very briefly, similarly the cold
16 leg has its own process. Same thing here, Dr.
17 Banerjee, where we're going through and following
18 where the debris goes in time. Okay? And this is
19 described in detail starting in Section 4.3. We
20 have other details in Volume 3 as I've identified.

21 Okay. So for the process I also want
22 to lay some groundwork for what we're going to talk
23 about later today. So this is kind of a broad
24 picture of what we're actually going to talk about.
25 I want to talk about the definition of what in-

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1 vessel debris means, and this is really the time
2 dependency that we've just alluded to. I want to
3 expand upon what Jeff has indicated about break
4 scenarios. I want to explain why we're looking at
5 what we're looking at. And then we want to look at
6 the acceptance criteria. What is our benchmark?

7 Okay. So this is how we define in-
8 vessel debris. And it's essentially the summation
9 of what debris accumulates at the core inlet, what
10 debris will go around the core inlet and reach the
11 heated core itself and what debris may go out the
12 break. The way these three parameters are defined
13 depends on the break that we're looking at. So
14 we'll kind of break this down for the mass at the
15 core inlet.

16 For the hot leg break this is defined
17 in part by the T-H analyses and in part by the
18 subscale testing. So we're basically accumulating
19 debris at the core inlet depending on the
20 conditions. For a cold leg break anything that
21 gets to the lower plenum will stay at the core
22 inlet. That's the most limiting factor for that,
23 so it all accumulates there at the core inlet if in
24 fact it reaches the lower plenum.

25 We also consider mass in the core. So,

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1 we've talked about alternate flow paths. I'll kind
2 of give you a hint on that. It's a path that you
3 block at the core inlet or you have a resistance at
4 the core inlet that's big enough, you have other
5 paths within the vessel wherein debris and fluid
6 can go around that blockage and reach the heated
7 core itself. This is something that has been
8 neglected or was neglected in 16793 work. We're
9 taking advantage of it at this point. So given
10 that, we need to understand and what are the
11 effects of how much debris or what debris gets to
12 the core and what are the effects of that debris.
13 So we will track that as well.

14 CHAIRMAN BANERJEE: Can you answer a
15 high-level question here? When you look at these
16 alternate flow paths, clearly debris is flowing in
17 with the fluid.

18 MR. WISSINGER: Yes.

19 CHAIRMAN BANERJEE: And it will
20 accumulate in the region of the flow paths.

21 MR. WISSINGER: Potentially, depending
22 on the opening --

23 (Simultaneous speaking)

24 CHAIRMAN BANERJEE: Depending on the
25 opening and depending on the fuel or whatever in

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1 that region. Did you do any experiments related to
2 that?

3 MR. WISSINGER: Yes.

4 CHAIRMAN BANERJEE: Okay.

5 MR. WISSINGER: Yes, we will talk about
6 that in the closed session as well. Yes, we do
7 that actually in --

8 CHAIRMAN BANERJEE: Steve, you had a
9 question?

10 MEMBER SCHULTZ: No.

11 CHAIRMAN BANERJEE: Okay.

12 MR. WISSINGER: We also have the
13 potential that debris can exit the break as in not
14 even reach the reactor vessel. We'll talk about
15 the scenarios here in a minute. Just suffice it to
16 say that for hot leg break we neglected this, any
17 debris out the break, and the short answer is
18 because debris has to go down the downcomer through
19 the core before it can reach the break. So, we
20 assume that any debris that gets into the lower
21 plenum will be captured either at the core inlet or
22 within the heated core itself. And then we take no
23 credit for any debris overflow out the break.

24 Conversely, for the cold leg break ECCS
25 comes in the cold leg right next to the break so we

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1 do take credit for that flow split. And I'll
2 explain detail here in a minute what that looks
3 like when I talk about the break scenarios that we
4 examined. So, this really defines anything that
5 gets in the debris. We don't take credit for any
6 debris settling. We don't take credit for any
7 debris getting help up anywhere except in either
8 the heated core or at the core inlet.

9 So, let's talk about what break sizes
10 we have to look at. A lot of questions on this in
11 the past. We've looked at large breaks. The tiger
12 team challenged us to define and defend. Is that
13 really all we have to look at? Can you get a worse
14 result with a smaller break? So we took a look.

15 The first aspect of this discussion is
16 debris generation. And debris is generated based
17 on the spherical zone of influence, so the bigger
18 the break, the bigger the zone of influence. And
19 in fact it will increase to the third power. So
20 you see a curve on the screen that basically says
21 as the pipe diameter increases you'll get
22 tremendously more debris than you would for the
23 much smaller break sizes. So, that's step one.

24 We couple with that --

25 CHAIRMAN BANERJEE: Because of the

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1 model, right?

2 MR. WISSINGER: Say again?

3 CHAIRMAN BANERJEE: That's because of
4 the model that you use, the zone of influence and
5 the --

6 MR. WISSINGER: Yes.

7 CHAIRMAN BANERJEE: Is that borne out
8 by experiments?

9 MR. WISSINGER: I cannot talk to that.
10 I don't know.

11 CHAIRMAN BANERJEE: So that debris
12 generation part of it is just taken from what we
13 agreed to historically?

14 MR. WISSINGER: Yes.

15 CHAIRMAN BANERJEE: That's been fixed?

16 MR. WISSINGER: Yes. We also know
17 based on some plant data that higher debris loads
18 at the sump strainer ultimately lead to more debris
19 getting through the sump strainer. And a fairly
20 straightforward explanation. What we have here
21 presented is a figure of the fraction of debris
22 that penetrates the sump strainer for a given bed
23 thickness. So, the amount of debris that actually
24 gets through is the integral under this curve. So,
25 if we get more debris or we have a little bit of

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1 debris, we'll get a relatively thinner bed, which
2 means the integral under that curve is less than
3 something that will generate more debris and a
4 thicker bed. So at the end of the day we're
5 pushing more debris into the RCS.

6 CHAIRMAN BANERJEE: So this must depend
7 on the nature of the debris, right?

8 MR. WISSINGER: To some extent, but the
9 tests that we have, the data that we have is not
10 related. So, test 1, test 2, test 3, I don't have
11 the details at hand, but it is my understanding
12 that there's not just one debris type, that there's
13 a mix of debris and that the results were fairly
14 consistent based on that debris mix. So, it's not
15 a function of debris --

16 (Simultaneous speaking)

17 CHAIRMAN BANERJEE: So, were these just
18 replications to see how well you could replicate
19 things, or did you actually change the composition
20 of the debris in these tests?

21 MR. WISSINGER: My understanding is
22 that the composition of the debris was changed
23 throughout the tests and that the results were
24 consistent along the line. We can certainly look
25 into that a little further, but that's my

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1 understanding of that data.

2 CHAIRMAN BANERJEE: So if I had purely
3 fibrous, largely fibrous debris coming into the
4 strainers versus is when I had say particles and
5 fibers and whatever, you'd get the same results
6 based on thickness?

7 MR. WISSINGER: Certainly what we find
8 is that in our tests as well as in the sump
9 strainers fiber is the driving factor. Certainly
10 particulates will fill in. But, yes, that is my
11 understanding that you'll get a similar result for
12 the fiber penetration, whether you have the fiber
13 only, whether you have particulates and fiber.

14 CHAIRMAN BANERJEE: And does it depend
15 on the nature of the strainer, or is it just
16 independent?

17 MR. WISSINGER: That I don't know.

18 MEMBER SCHULTZ: How did the tests --
19 how were they derived or set up to meet up with a
20 characterization of break size? They span the
21 range of the chart there even though you showed
22 small break, large break.

23 MR. WISSINGER: Right.

24 MEMBER SCHULTZ: Test 2, for example,
25 goes across the whole range of bed thickness, so

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1 how did you make that transition or correlation
2 between the break size and the test results?

3 MR. WISSINGER: Right. So, the
4 correlation between the test size and the break
5 result or the break size comes down to as you add
6 in debris gradually throughout your taking data
7 points. So, you can add X amount of debris in your
8 sump, measure the thickness on your strainer,
9 measure the bypass at that range. So you end up
10 with a data point, a certain thickness and then how
11 much of the fraction is coming through. And you
12 continue to add debris into the sump itself.
13 You're building that debris bed, and thicker. And
14 again, you're measuring what's going downstream of
15 that. So, it's not really correlated directly to
16 break size, but when you look at -- back to bigger
17 breaks generate bigger, more debris --

18 MEMBER SCHULTZ: The first chart, which
19 was the zone of influence and --

20 MR. WISSINGER: Right.

21 MEMBER SCHULTZ: -- the amount of
22 debris that could be characterized as associated
23 with the break.

24 MR. WISSINGER: Correct. So this red
25 line is more for illustration. It's not

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1 necessarily that a large break will generate a bed
2 thickness of an inch-and-a-quarter. It may be
3 something smaller for a given plant. But if you go
4 to that same plant and you have a smaller break,
5 it's certainly going to generate less debris, which
6 means you're going to have a thinner bed.

7 MEMBER SCHULTZ: What are the
8 differences between tests 1, 2 and 3? Are they
9 just --

10 MR. WISSINGER: I don't have the
11 details of it all.

12 MEMBER SCHULTZ: Okay.

13 MEMBER REMPE: Would you go back to
14 that normalized debris generation versus break pipe
15 diameter plot? This was just something that was
16 agreed to in the past and there's no requirement
17 for any sort of sensitivities or anything like
18 that?

19 CHAIRMAN BANERJEE: I guess maybe you
20 should ask staff this question.

21 MR. SMITH: Yes, this is Steve Smith.
22 When we first started trying to resolve Generic
23 Letter 2004-02, we came up with some simplified
24 methods for debris generation and we agreed with --
25 basically NEI came up with guidance that they could

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1 use a spherical ZOI to estimate the amount of
2 debris that would be generated from any break. And
3 that's been accepted practice for the last 10
4 years.

5 MEMBER REMPE: And there was no testing
6 done to support it? It was just simplified models?

7 MR. SMITH: It was a simplified model.
8 I think the testing to validate that model would be
9 difficult. And of course, it really depends how
10 accurate that is. There is some inherent
11 conservatism in that. And it's too bad Dr. Wallis
12 isn't here. He could probably entertain us for the
13 morning on why he agrees and disagrees with some of
14 the estimations that are made by that model. But
15 it certainly depends on how uniformly the various
16 types of materials are spaced around the break and
17 things like that. So, it's an estimation. It's
18 not a precise value.

19 MEMBER REMPE: Okay. Thank you.

20 CHAIRMAN BANERJEE: I guess her
21 question was do they look at the sensitivity to
22 this input in the analysis. That's the question,
23 right?

24 MEMBER REMPE: Yes, and it sounds like
25 the answer is no, is what I'm guessing. It was

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1 just agreed to --

2 CHAIRMAN BANERJEE: Yes.

3 MEMBER REMPE: -- position.

4 CHAIRMAN BANERJEE: And if you go back
5 in history, you'll see Graham Wallis and people who
6 have many learned tomes of material on this,
7 including similar stuff. But somehow we have to
8 close of something.

9 MR. SMITH: We have general agreement
10 from the ACRS that it was an acceptable
11 methodology.

12 CHAIRMAN BANERJEE: Yes.

13 MEMBER REMPE: Okay. Thank you.

14 CHAIRMAN BANERJEE: We've blessed it
15 also.

16 (Laughter)

17 CHAIRMAN BANERJEE: This though I have
18 several questions on. So, let's say that this is
19 just a -- and I'm doing this in open session
20 because I think it should be quite innocuous. In
21 this testing was the velocity fixed, or did you
22 allow the velocity to vary as the bed thickness
23 built up, or how was this done?

24 MR. SMITH: Do you have any details on
25 the tests, James?

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1 MR. SPRING: Yes, we didn't come
2 prepared to talk about this testing. It was not
3 done as part of the program. It was done by member
4 utilities that we drew from. So, I think the best
5 I can do for you today; and I apologize for the --
6 is to take the questions and bring them back and --

7 (Simultaneous speaking)

8 CHAIRMAN BANERJEE: This is your source
9 term for the --

10 MR. SPRING: Absolutely.

11 CHAIRMAN BANERJEE: Right?

12 MR. SPRING: Yes.

13 CHAIRMAN BANERJEE: So --

14 MR. SPRING: Yes, you're asking good
15 questions, obviously.

16 CHAIRMAN BANERJEE: Right. But, okay.
17 So we'll table it. And as this meeting is
18 informational, it would be interesting to
19 understand the -- so, this is sort of like what
20 happens now in the second strainer? I've always
21 been concerned that the two filters are very
22 coupled. And I think Graham has been, too.

23 MR. SPRING: Yes.

24 CHAIRMAN BANERJEE: Right?

25 MR. WISSINGER: Are we good to go?

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1 CHAIRMAN BANERJEE: Yes.

2 MR. WISSINGER: All right. So, the
3 last bit of information that leads us to the large
4 break is in fact the rate of the redelivery to the
5 core. As the break size increases, the RCS
6 depressurization is faster. You get to lower
7 pressures. And as you get to lower pressures, you
8 increase your ECCS flow. So, larger breaks
9 depressurize more quickly. Since ECCS is a
10 function of that pressure response and debris is
11 delivered proportional to the ECCS flow, higher
12 flow rates will deliver debris more quickly to the
13 RCS, and that's more of a challenge to us because
14 of the higher decay heat earlier in the transient.

15 So, when we put these three items
16 together, we were convinced that large breaks bound
17 small breaks. Because they generate more debris in
18 the containment they allow more -- or more debris
19 then ultimately gets through the sump strainer
20 itself and we get that debris there sooner, which
21 is more of a challenge to the decay heat removal.

22 CHAIRMAN BANERJEE: Now, with regard to
23 the chemical effects do the large breaks lead to --
24 of course the transport of the materials would be
25 faster, but would the chemical effects come in more

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1 rapidly for large breaks as well, or --

2 MR. WISSINGER: I'm going to say no and
3 see if Dr. Byers is available to answer that
4 question. I'm thinking --

5 CHAIRMAN BANERJEE: What's the rate
6 determining step? That's what I would ask.

7 MR. WISSINGER: Yes, and I have to
8 level the chemical effects to Dr. Byers on that.
9 We can either get into it now or -- do you have a
10 quick answer for that, Art?

11 CHAIRMAN BANERJEE: If there is nothing
12 proprietary in the qualitative answer, it's better
13 to do it in the open session.

14 MR. WISSINGER: Yes.

15 CHAIRMAN BANERJEE: So, we want to be
16 as transparent as possible. If there's something
17 madly proprietary, don't tell us then.

18 MR. BYERS: Art Byers, Westinghouse and
19 the PWROG. Yes, certainly the larger breaks and
20 generating more debris create a larger source term
21 and higher temperatures in the sump, so we expect
22 the chemical generation to be faster and a larger
23 quantity.

24 CHAIRMAN BANERJEE: So that the flow
25 rates and the temperatures and so on will affect

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1 the rate at which the chemicals will enter and go
2 through the various reactions in the system. Is
3 that the idea?

4 MR. BYERS: Well, I --

5 (Simultaneous speaking)

6 CHAIRMAN BANERJEE: -- determined step
7 is not the dissolution of the chemicals?

8 MR. BYERS: Well, I think there's two
9 different components. One is the actual entry of
10 the debris into solution and the amount of debris.
11 And then there's the flow rate itself and what
12 effects that might have on the dissolution process.

13 CHAIRMAN BANERJEE: Do you actually
14 model this in some detail or you take some bounding
15 scenarios?

16 MR. BYERS: What we've been doing is
17 taking a bounding amount of debris along with a
18 representative amount of the flow. The tests that
19 were done for chemical effects were stirred, but we
20 didn't try and simulate the flow conditions
21 exactly.

22 CHAIRMAN BANERJEE: Okay. So you took
23 the test based on those sterile experiments and
24 used that to get the chemical source terms?

25 MR. BYERS: Based on what experiments?

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1 CHAIRMAN BANERJEE: The sterile
2 experiments.

3 MR. BYERS: Oh, that's correct.

4 CHAIRMAN BANERJEE: Okay. I think
5 that's sufficient for now. We'll get into chemical
6 --

7 (Simultaneous speaking)

8 MR. WISSINGER: Yes. It's the last
9 session I think of the day, but yes.

10 Okay. So having established the break
11 size we know that large breaks can occur anywhere
12 in the RCS piping. So we had to then look at can
13 we do a single break size or do we -- or break
14 location, or do we need to do multiple break
15 locations? We came to the conclusion that we do
16 need to look at both cold leg breaks and hot leg
17 breaks because of the different system response
18 between the two.

19 So, let's first look at the cold leg
20 break scenario. This gets into a little bit more
21 details about the methodology. So, as you can see
22 here, I've got a representation of the system, what
23 it looks like post-LOCA in the long term. At this
24 point the downcomer has got some collapsed level to
25 it. The core has got some boiling, so you've got

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1 some manometric difference between those two
2 regions. The net flow into the core is only what
3 is needed to make up for boil-off because the steam
4 is leaving the top and going around the loops. So,
5 you've got an excess of ECCS coming in the cold
6 legs. It's keeping the downcomer liquid level full
7 and replacing boil-off. So, you've got a
8 considerable amount of fluid that's running out the
9 break.

10 So, in that case you have a flow split
11 where you've got some that can go back to the
12 break, some that can go to the core itself. And so
13 that's the cold leg break scenario. We're going to
14 take that credit for it to go out the break and
15 then return back to containment and be refiltered.

16 CHAIRMAN BANERJEE: So what goes out of
17 the break? Let's say it contains some debris.

18 MR. WISSINGER: Yes.

19 CHAIRMAN BANERJEE: And that debris
20 then recycles back to the upstream strainer?

21 MR. WISSINGER: Yes.

22 CHAIRMAN BANERJEE: And then does
23 things to that?

24 MR. WISSINGER: And it is refiltered.
25 So, you've gone some filtration efficiency at that

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1 strainer. So, you're going to then reintroduce
2 some debris. It's going to come back and go
3 through that same split process.

4 CHAIRMAN BANERJEE: So, the real issues
5 becomes that filtration efficiency. The filtration
6 efficiency was zero if it all passed through?

7 MR. WISSINGER: And it will all
8 eventually get into the core.

9 CHAIRMAN BANERJEE: And will eventually
10 all get to the core?

11 MR. WISSINGER: Yes. If it's 100
12 percent filtration, then nothing. So, yes, the
13 challenge there is to defining what is your
14 filtration -- what is the plant filtration
15 efficiency? And that's one of the plant inputs.
16 They do the testing to define what that looks like.
17 Whether it's a boundingly constant value or whether
18 it's a time-dependent value, that's up to them to
19 them to define and defend. So it's an input to
20 this process.

21 MEMBER SCHULTZ: Are you changing the
22 amount of debris generated based upon the break
23 location? You're saying, well, we had to determine
24 whether we did break location analyses, but then
25 you went quickly to large break or -- I mean, hot

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1 leg or cold leg.

2 MR. WISSINGER: Yes.

3 MEMBER SCHULTZ: But within that
4 designation, cold leg breaks, the debris generation
5 is the same for all cold leg breaks?

6 MR. WISSINGER: My understanding at
7 this point; and I think this may be up to the
8 utilities, it's something they can defend that
9 there is -- from our perspective there is a single
10 bounding debris generation. It is -- they have --

11 MEMBER SCHULTZ: For what you're
12 calling a generic analysis, but you would allow for
13 plant-specific analysis in some fashion to try to
14 generate some display or --

15 MR. WISSINGER: Well, certainly -- yes,
16 certainly --

17 MEMBER SCHULTZ: -- differentiation
18 between break location of the cold break?

19 MR. WISSINGER: Yes. So, utilities
20 will define a limiting break, whether it's in the
21 cold leg break or the hot leg break. It's
22 typically going to be in the hot leg break because
23 they're bigger breaks and they generate more
24 debris. Our expectation is that that debris
25 generation from that hot leg break would then be

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1 applied to the cold leg break. They would not
2 refine that necessarily, although there's no reason
3 why they could not if they came into the staff and
4 said we're doing a cold leg break analysis,
5 therefore, we're going to use our worst cold leg
6 break. We're doing a hot leg break analysis,
7 therefore, we're going to do our worst hot leg.
8 But right now we're assuming everybody is using the
9 worst break wherever it is and applying it to both
10 of these to do their downstream effects, in-vessel
11 effects.

12 MEMBER SCHULTZ: But there is
13 difference in debris generation, hot leg versus
14 cold leg?

15 MR. WISSINGER: Possibly.

16 MEMBER SCHULTZ: Possibly?

17 MR. WISSINGER: Well, just from a high
18 -- a large perspective and you're talking to a core
19 guy, not a containment guy, the break sizes are
20 different. Cold leg breaks are typically in the
21 24-inch range. Hot leg breaks are in the 36 or so.

22 MEMBER SCHULTZ: Understood.

23 MR. WISSINGER: But it all depends on
24 where those pipes run within containment. And so,
25 I can perfectly see that a cold leg break, even

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1 though it's smaller, could generate more debris
2 because they've got it in a tighter containment or
3 compartment somewhere or whatever. Our intent here
4 is to say just what's your worst case and apply it
5 to your in-vessel results.

6 MEMBER SCHULTZ: Okay. Thank you.

7 MR. WISSINGER: Compared to the hot leg
8 break the schematic, or the system responses is a
9 little different. In this situation the break is
10 on the other side of the vessel. It's away from
11 the SI injection or the ECCS injection, so fluid
12 will come in the cold legs, fill a bit of the
13 crossover piping until you get to a certain level
14 and it can't go any higher than the break location.
15 You'll fill the downcomer most likely. You'll
16 still have boiling in the core, but you're
17 essentially a single-pass filter and the debris and
18 fluid will come in the cold legs, down the
19 downcomer, up through the vessel heated region and
20 then out the break.

21 So, in this scenario all of the debris
22 will first approach the core inlet or the heated
23 core before it has an opportunity to exit the
24 break. So, we assume that it is collected within
25 those two regions and that none gets through and

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1 exits the break. So, that's the biggest difference
2 between these two is that cold leg break I've got a
3 split, I allow some to go to containment and
4 return. Hot leg break, it all actually approaches
5 the core inlet and I have to decide where it goes
6 based on the time and the flow and the conditions
7 within, and nothing gets out the break.

8 So, having said all that, the
9 evaluation is just a reiteration. This process
10 will look at both large hot leg breaks and large
11 cold leg breaks from an in-vessel perspective. And
12 we have to show that both of them meet their
13 respective acceptance criteria before they can show
14 acceptable results.

15 So, how do we define what those
16 acceptable results look like? We've established
17 two criteria. These are very similar to what we
18 had in 16793. The first is that decay heat removal
19 requires that we have sufficient flow to the core
20 to have the cladding remain at a acceptably low
21 level. And in our case it's 800 degrees, which is
22 previously defined and approved in 16793. So in
23 short, we want to show that if we have any cladding
24 heat-up for any situation that it remains below 800
25 degrees.

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1 Our second criterion is to make sure
2 that our boron concentration within the vessel
3 itself does not build up such that we exceed the
4 solubility limit.

5 CHAIRMAN BANERJEE: So going back to
6 that criterion --

7 MR. WISSINGER: Yes.

8 CHAIRMAN BANERJEE: -- I mean, to some
9 extent it depends how you interpret that, because
10 does that mean that it should not reach at any
11 point for any length of time, or are you
12 interpreting that to mean the 800 degrees in a
13 sustained manner?

14 MR. WISSINGER: Yes, well, what we have
15 chosen to interpret that being as that at no time
16 for any length of time shall the cladding
17 temperature in any location in the core exceed 800
18 degrees, post-quench. So again, this is --

19 CHAIRMAN BANERJEE: You had a dry patch
20 for example. That could be a transient effect; it
21 comes and goes.

22 MR. WISSINGER: Correct, and we've not
23 seen -- I mean, the conditions should be that that
24 should stay below 800 degrees.

25 CHAIRMAN BANERJEE: Because I think

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1 this is okay to say in a non-proprietary session,
2 but that might be interpreted as some core exit
3 quality, for example, that could lead to onset of
4 dry-out. I'm trying to work my words very
5 carefully. So for example, let's take a number, it
6 could mean that at 50 percent core exit quality you
7 might have a propensity for some regions to dry
8 out. And if one gets into dry-out, then probably
9 it would get up to these temperatures. And so
10 there couldn't be like a core exit quality of one.
11 It would come back down to about something like 50
12 percent or lower. So, it's a question of how you
13 want to interpret this. You have to make it
14 ultimately quantitative, right?

15 MR. WISSINGER: Correct. Where it's
16 applicable, yes, we have to --

17 CHAIRMAN BANERJEE: Yes.

18 MR. WISSINGER: -- show that.

19 CHAIRMAN BANERJEE: So, I'd be
20 interested to see --

21 MR. WISSINGER: I think we'll get into
22 a little bit more of those details in closed
23 session.

24 CHAIRMAN BANERJEE: And the reason I
25 mention this of course is with one of the new

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1 reactors we went into a long debate about what this
2 actually mean.

3 MR. WISSINGER: Okay.

4 CHAIRMAN BANERJEE: Go ahead.

5 MR. WISSINGER: All right. The second
6 criterion, just kind of to get us back up here, or
7 to reiterate, is to ensure that we do not approach
8 the solubility, or we remain below the solubility
9 limit, that core boron concentrations are not
10 allowed to build up excessively. This has
11 previously been a cold leg break issue. And in
12 16793 with such low fiber loads we felt that that
13 was resolved. As we increase the fiber load, the
14 question has come up again. And of course with hot
15 leg breaks as you increase the fiber loads that
16 question has come up. So, we will be addressing
17 that as well. I'm sure that we do not exceed the
18 solubility limit.

19 So, if we meet these two criteria, this
20 is sufficient to demonstrate compliance with 10 CFR
21 50.46 for long-term core cooling. And the
22 following presentations are essentially going to
23 get into these details. We're going to expand upon
24 the hot and cold leg break scenarios, how they are
25 evaluated and demonstrate that the acceptance

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1 criteria are met, and we're going to discuss each
2 volume pretty much in detail.

3 So, that's all I have for the open
4 session. If there's any additional questions
5 before we open it up to -- I understand there are
6 some public comments that you wanted to be made.

7 CHAIRMAN BANERJEE: Yes. So, let me
8 ask my colleagues if they have any questions at
9 this point before we open it up.

10 (No audible response)

11 CHAIRMAN BANERJEE: Joy, you get a
12 chance in the closed session, of course.

13 (Laughter)

14 CHAIRMAN BANERJEE: That's fine. So in
15 that case, thank you very much for I think a
16 informative open session. And I think we will now
17 take public comments.

18 Weidong, is the line open?

19 MR. LEWIS: This is Marvin Lewis.

20 CHAIRMAN BANERJEE: Hi, Marvin. Thank
21 you for attending this meeting. This is Sanjoy
22 Banerjee. Please make your comments.

23 For all those who wish to make
24 comments, we generally ask you to confine your
25 comments to about five minutes. So, with that in

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1 mind, please organize your thoughts so we can have
2 the comments in about that length of time.

3 So, Marvin, with that, please go ahead.

4 MR. LEWIS: I've always attempted to
5 make comments short and sweet.

6 CHAIRMAN BANERJEE: Yes, I know.

7 MR. LEWIS: Maybe not so sweet. Okay.
8 Anyway, look, 10 CFR 50.47, I think it is, a rule,
9 just went through rulemaking. I don't know where
10 it is exactly and I don't believe it's been
11 accepted yet. However, what I'm thinking is that a
12 lot of work went into 50.47 rulemaking and a lot of
13 this work sounded very much like the work that
14 you're doing for GSI-191. And I just wonder if you
15 have incorporated the applicable parts of that
16 rulemaking herein. Thank you. Bye.

17 CHAIRMAN BANERJEE: Thank you. We'll
18 certainly take that comment seriously and take it
19 into account.

20 Is there any other public comment?
21 Anybody else wishes to speak?

22 MR. KEEGAN: Hello. Can you hear me?

23 CHAIRMAN BANERJEE: Yes, we certainly
24 can.

25 MR. KEEGAN: Yes, this is
Michael Keegan with Don't Waste Michigan. I tuned

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1 into this case because I've been tracking the
2 Palisades Nuclear Plant for a decade.

3 I sat in on an ACRS Subcommittee
4 meeting on July 11th, 2006 where it was revealed
5 that the screening on the sumps at the Palisades
6 were very much inadequate, a total of 52 square
7 foot. And when a member or the chair asked, well,
8 what size should it be? Are we talking tenfold, a
9 hundredfold, larger? And Palisades responded that
10 they thought it needed to be eightyfold larger than
11 what it was. Three thousand to five thousand
12 square foot screen that they promised that they
13 were going to put in place. And the members said,
14 well, regardless whether you get the license
15 renewal or not, you have to do that work. Well,
16 what happened was they replaced the 52-foot square
17 screen with a 52-foot square screen. And there was
18 no follow up.

19 So, promises get made at these meetings
20 and there's no follow up. As I've stated before,
21 ACRS asks great questions and they accept lousy
22 answers from the industry.

23 So, that's my question. I would like
24 to refer the members back to the July 11th, 2006
25 transcript beginning at page 48. Take a look at

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1 that. Things are still unresolved. And those are
2 all my comments for today. I will be reviewing the
3 documents which I got late last night. So it's a
4 bit tough to participate being left in the dark.
5 So, thank you. Those are my comments.

6 CHAIRMAN BANERJEE: Thank you very
7 much. Are there any other comments?
8 Anybody else wishes to speak? Oh, excuse me. Yes,
9 please come to the mic, identify yourself and go
10 ahead.

11 MR. KAMPS: Hello. Good morning. Is
12 this on?

13 CHAIRMAN BANERJEE: Is it on?

14 MR. KAMPS: I'm not sure.

15 CHAIRMAN BANERJEE: Yes.

16 MR. KAMPS: Very good. Thank you,
17 Chairman and members. My name is Kevin Kamps,
18 radioactive waste watchdog at Beyond Nuclear, and
19 I'm also a member of Don't Waste Michigan
20 representing the West Michigan chapter. And so, as
21 Michael Keegan said just now, Palisades is of
22 particular concern, but so is the Cook Nuclear
23 Power Plant, Units 1 and 2, for our members and
24 supporters in Southwest Michigan. And in addition,
25 as a part of the Nuclear Free Great Lakes Task

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1 Force we have concerns about Davis-Besse, Point
2 Beach and we've been following various pressure
3 temperature issues at pressurized water reactors
4 including reactor pressure vessel embrittlement,
5 other aging-related degradation issues. And so, in
6 addition to the plants I've mentioned, some other
7 plants we're very concerned about along these lines
8 include Indian Point in New York, Diablo Canyon in
9 California, Beaver Valley in Pennsylvania. I don't
10 remember if I mentioned Davis-Besse in Ohio.

11 And I guess the public comment I would
12 like to make is along the lines of the Associated
13 Press exposé in June of 2011 about pencil whipping
14 at NRC, the rollback of regulations to allow old
15 age-degraded reactors to continue operating very
16 much into the danger zone. We've certainly seen
17 this with reactor pressure vessel embrittlement.
18 Custom designed regulations for a plant like
19 Palisades and some of the others I've mentioned,
20 Point Beach, both of which are facing reactor
21 pressure vessel embrittlement limits under the old
22 regulations in 2017. And you have to wonder how
23 much earlier that actually was. We have dates as
24 far back at Palisades as 1995, actually. And so
25 we're very concerned about this shaving of margins

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1 that I certainly heard some language today along
2 those lines.

3 So, regarding Cook 1 and 2 we've been
4 concerned about blockage of coolant flow to the
5 reactor core ever since a whistleblower at Watts
6 Bar, Curtis Overall, brought this issue to light
7 and with the assistance of David Lochbaum at Union
8 of Concerned Scientists forced the NRC to require
9 an inspection at Cook Units 1 and 2. What was
10 found when this inspection finally took place after
11 a long period of resistance to doing the inspection
12 was 13,000 pounds of debris blocking the coolant
13 flow pathway leading to a three-year safety-related
14 shutdown. Not only that, but also the discovery of
15 a wall blocking coolant flow that was not on the
16 blueprints.

17 So, that's certainly a question and
18 concern I raise today is there are optimistic
19 assumptions made, a lot of theorizing. What is the
20 reality? There's talk of taking advantage of --
21 margins not taken advantage of in the past. But
22 what are the plant-specific deficiencies? What are
23 the plant-specific as-is ambitions that depart from
24 the blueprints that will worsen the risks?

25 And just a couple things about process.

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1 As Mr. Keegan mentioned, we only got the very
2 limited documents that we did get pretty late in
3 the day yesterday. It would certainly be helpful
4 to get them more in advance and certainly more
5 documentation.

6 A question that comes to my mind is the
7 proprietary trade secrecy that's invoked. It's
8 hard to understand because we have Westinghouse, we
9 have AREVA; supposed competitors from different
10 countries, actually, working together. We have the
11 Pressurized Water Reactor Owners Group, which is
12 two-thirds of the reactors in this country, working
13 together on this. So I'm not sure who the trade
14 secrets are being kept from. And this is very
15 safety-related. I don't think this is directly
16 about profit margins. This is really about safety.
17 And so, we certainly protest the secrecy, call for
18 more transparency and openness and accountability
19 from all parties.

20 And along those lines would call upon
21 both the NRC staff and the ACRS to certainly hold
22 industry's feet to the fire. These are not brand
23 new reactors. These are age-degraded reactors that
24 have a multiplicity of problems and risks piling
25 up. I mentioned reactor pressure vessel

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1 embrittlement.

2 So, the last point I wanted to make,
3 too, because Mr. Keegan brought up the sumps and
4 strainers at Palisades, I'm not very familiar -- I
5 didn't attend that ACRS meeting in 2006, I don't
6 believe. I haven't reviewed those documents, so
7 I'm not familiar with the figures involved.
8 Certainly Palisades would make the point that there
9 were upgrades made, there were replacements made.
10 Our question is are those replacements adequate?
11 We're not sure because there's a long list of
12 promises that were made at Palisades by the
13 previous owner, by the current owner.

14 As Mr. Keegan indicated earlier the
15 ACRS asked some tough questions at the time before
16 the sale went down, before the license extension
17 was approved by NRC. We have a long list of such
18 promises that were not kept. The reactor pressure
19 vessel embrittlement, for example. Dealing with
20 that, addressing that issue took the form of a
21 custom tailored regulation applying only at
22 Palisades right now in the entire country, similar
23 to today, taking advantage supposedly of margins
24 that were not taken advantage of in the past. We
25 have a problem with that.

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1 The steam generator replacement that
2 was promised never took place, and we have no
3 indication that it will take place at Palisades.
4 The reactor lid replacement did not take place. No
5 indication that it will take place. So yet again
6 another taking advantage of margins supposedly
7 there on this issue. And so, we're quite concerned
8 about the safety implications.

9 (Piano music playing)

10 CHAIRMAN BANERJEE: Thank you.

11 MR. KAMPS: Thank you.

12 CHAIRMAN BANERJEE: Very useful.

13 What happened there? We don't -- well,
14 every time there's something new that happens.

15 (Laughter)

16 CHAIRMAN BANERJEE: So, let's get over
17 this little blip and see if there are any other
18 comments. We still have time to take comments.
19 Can somebody who is listening in just make yourself
20 known so I know the line is open and we can have
21 other comments? Anybody?

22 MR. KEEGAN: Keegan.

23 CHAIRMAN BANERJEE: Great. Thank you.

24 MR. KEEGAN: Yes.

25 CHAIRMAN BANERJEE: Okay. So, before I

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1 close this session and have a break, is there
2 anybody else who wishes to make any comments?

3 MR. MUHICH: Hello. Yes, sir.

4 CHAIRMAN BANERJEE: Please, yes.

5 MR. MUHICH: Yes, my name is Mark
6 Muhich, M-U-H-I-C-H. I'm in Michigan. I'm the
7 chair of the Sierra Club, Beyond Nuclear, Nuclear
8 Free Michigan and I'd like to comment briefly about
9 the embrittlement issue at Palisades Nuclear Power
10 Plant in Covert, Michigan.

11 As you probably know, the Atomic Safety
12 and Licensing Board Panel decided that there was
13 enough scientific evidence to warrant an
14 evidentiary hearing about the embrittlement of
15 their reactor pressure vessel, and I'd like to
16 encourage the NRC to uphold that order and
17 memorandum of June 18th, 2015. We feel it's
18 extremely important that that reactor pressure
19 vessel be physically tested. And that's what our
20 scientific experts agree to and that's what the
21 Atomic Safety Board also agreed to. So, I hope
22 that the appeal by Entergy will not be upheld by
23 the Nuclear Regulatory Commission.

24 And as far as scientific evidence, it
25 should be very helpful to the NRC to determine just

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1 how factual their calculations are as that reactor
2 pressure vessel has not been tested since 2003, and
3 it's not been scheduled to be tested until 2019.
4 So, the Sierra Club, Michigan, Nuclear Free
5 Michigan is calling for that evidentiary hearing to
6 go forward and that that reactor pressure vessel be
7 immediately tested. So, thank you very much.

8 CHAIRMAN BANERJEE: Thank you. Any
9 other comments?

10 (No audible response)

11 CHAIRMAN BANERJEE: Well, if there are
12 no other comments, then I'm going to close this
13 part of the meeting then. And what we'll do is we
14 will take maybe -- we go into closed session now,
15 actually. So, we'll close the meeting.

16 And, Weidong, let's make sure that all
17 the lines and so on are closed. Thank you very
18 much.

19 It usually takes a few minutes to close
20 the meeting, so we'll take a five-minute break
21 while we get the mechanics in order. So, just a
22 brief break, five minutes.

23 (Whereupon, the above-entitled matter
24 went off the record at 9:44 a.m.)

25

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**ACRS THERMAL HYDRAULIC SUB-
COMMITTEE MEETING ON TOPICAL
REPORT WCAP-17788
“COMPREHENSIVE ANALYSIS AND TEST
PROGRAM FOR GSI-191 CLOSURE”**

Jonathan Rowley (NRR/DPR)
PWR Owners Group Project Manager
October 20, 2015

Purpose of Meeting

- ▶ Present to Advisory Committee on Reactor Safeguards (ACRS) to gain insight and feedback on proposed methodologies
- ▶ Get feedback from ACRS early to increase review efficiency

Review Status

- ▶ WCAP-17788 submitted July 31, 2015
- ▶ Acceptance review pending
- ▶ Awaiting supplemental information
 - Justification of cold leg break fibrous debris limit defined in WCAP-17788 (Volume 3)
 - Scheduled for November 30, 2015 submittal
- ▶ Supplemental information audit
 - October 5, 2015

Review Schedule

- ▶ Major review milestones
 - Request for additional information by January 29, 2016
 - Draft safety evaluation by July 1, 2016
 - Final safety evaluation by September 2, 2016



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Overview of WCAP-17788

In-Vessel Debris Limits for Closure of NRC Generic Letter 2004-02

Jeffrey Brown

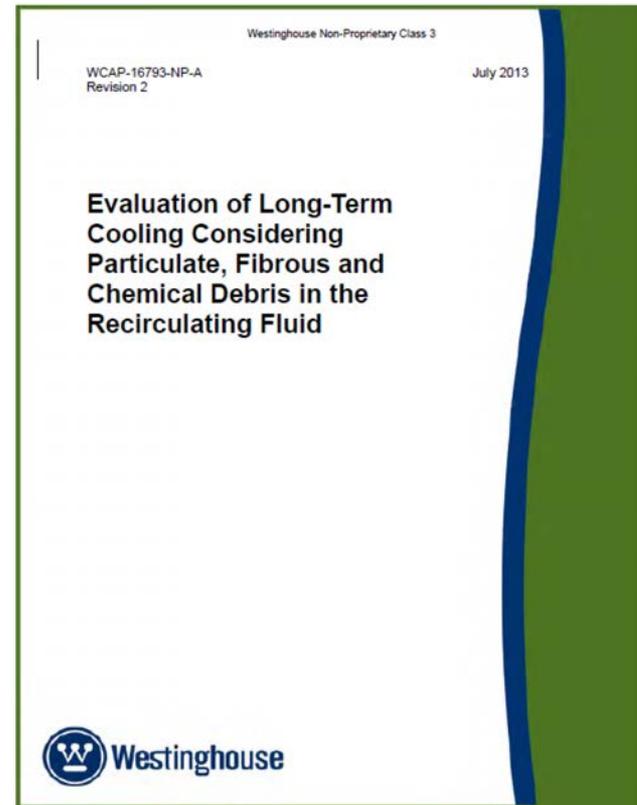
Pressurized Water Reactor Owners Group

October 20, 2015

History of Fiber Limits

WCAP-16793-NP-A, Revision 2

- Bounding Parametric Approach
- Single result applicable to all
- Determine generic fiber limit to ensure head loss is low and sufficient cooling flow
- No design of experiment
- Limited understanding of phenomena
- NRC staff approved WCAP in 2013



Bases for a Second PWROG Program

WCAP-16793-NP-A, Revision 2

- Final generic result is acceptable for a limited number of plants (approximately 1/3 of total number of plants)
- Minimal to no margin for many low fiber plants
- Significant analytic margins available to support increased limits

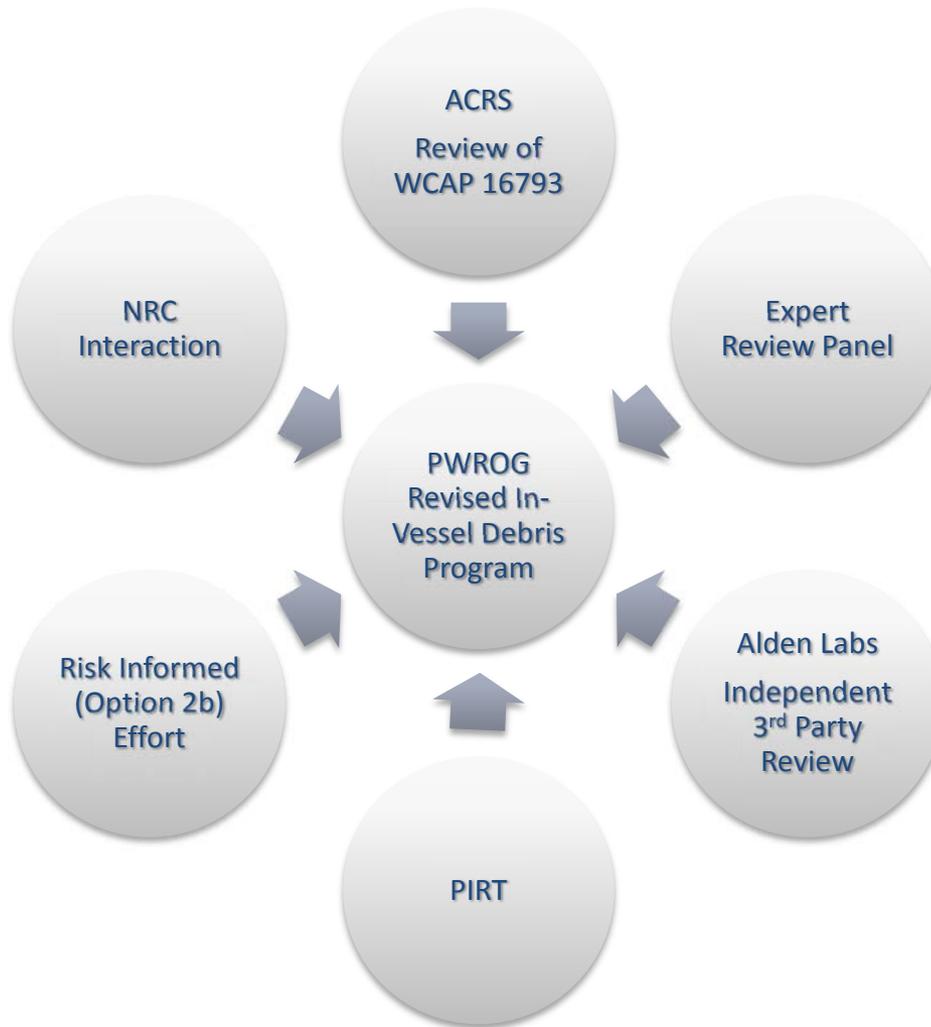


PWROG Executive Committee direction to establish technical team to redevelop PWROG In-vessel debris program

PWROG Developed a New Program for In-Vessel Debris (2012)

- Objective was to increase in-vessel fiber limits while demonstrating Long Term Core Cooling (LTCC)
- Establish phenomenological understanding of fiber beds
- Consider process timing
- Evaluate prototypical plant conditions (e.g., chemical effects)
- Include research preparation and literature review
- Use design of experiment

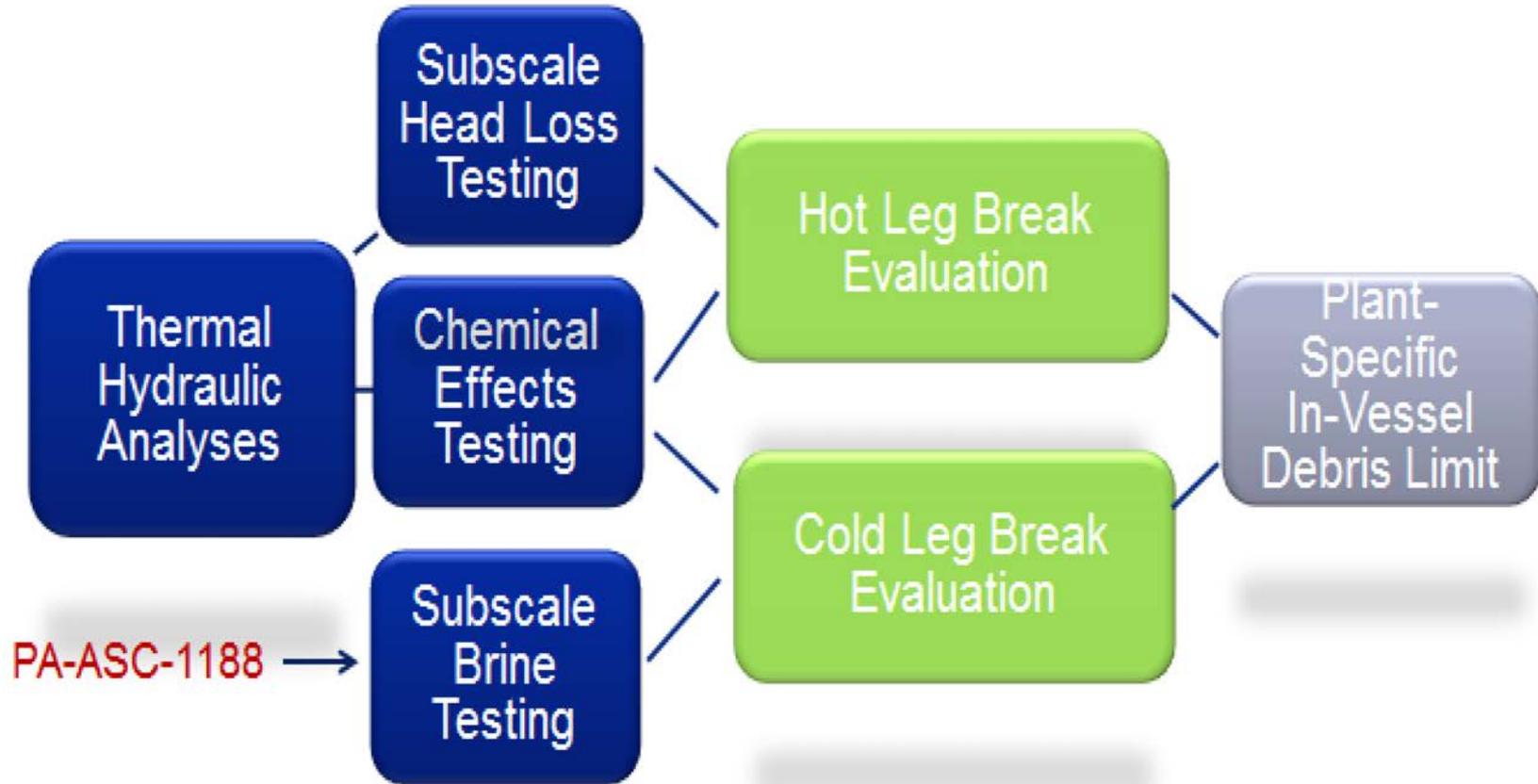
Program is based on a diverse set of inputs and oversight



PWROG Program Collaboration



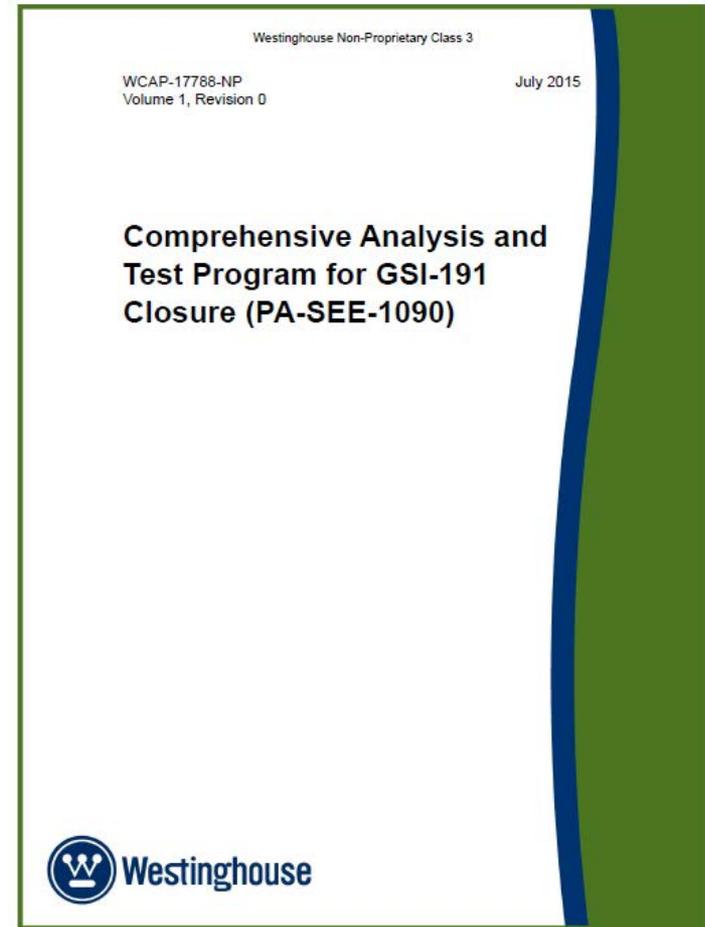
WCAP-17788 Program Organization



The New Program Improves on Previous Limits

WCAP-17788

- Methodology for plant specific application
- Considers HLB and CLB conditions
- Debris limits based on plant design
- Improved limits for all plants





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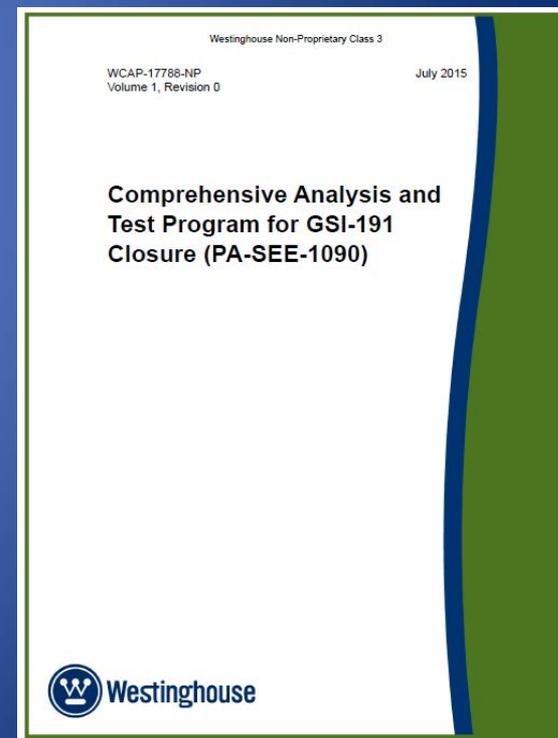


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WCAP-17788 Volume 1 Introduction

Gordon Wissinger

AREVA Inc.

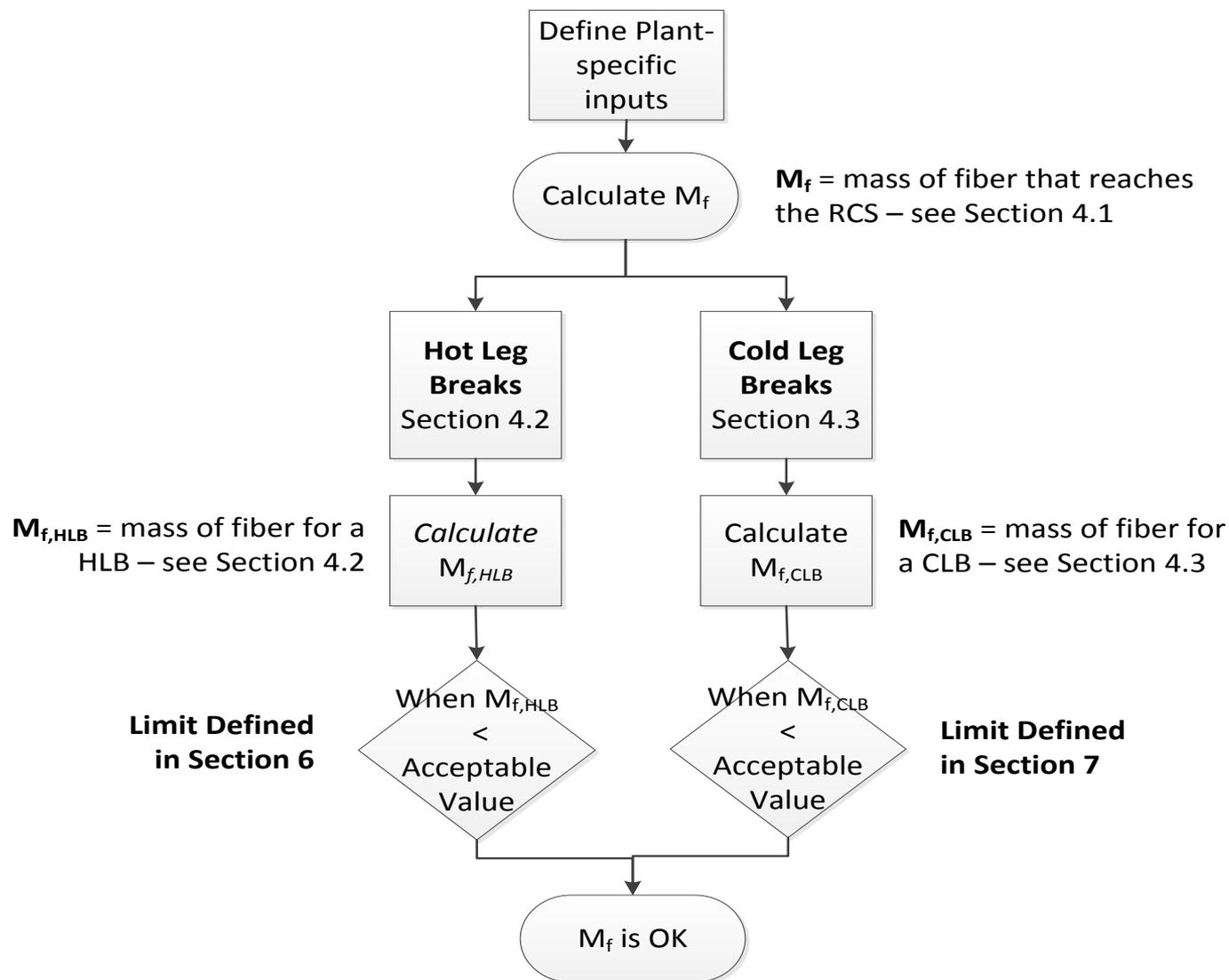


Volume 1 consolidates the results of 5 separate volumes of work:

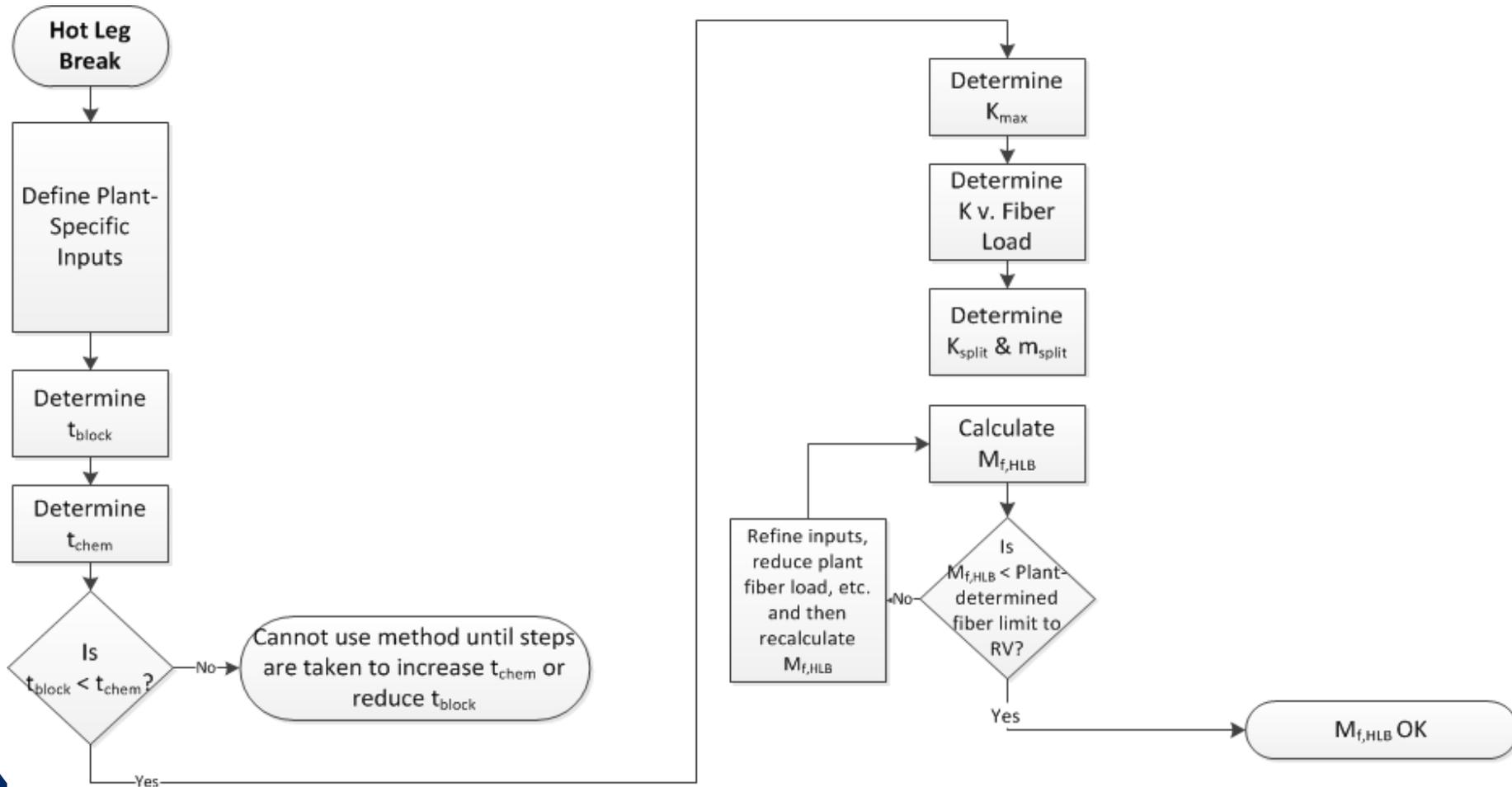
- **Volume 2 - PIRT**
- **Volume 3 - CLB Evaluation Method**
- **Volume 4 - TH Analyses**
- **Volume 5 - Chemical Effects Testing**
- **Volume 6 - Subscale Testing**

This report presents the final results of a program coordinated and funded by the PWROG to develop a deterministic approach and methodology for assessing the time-dependent collection of fibrous debris in the RV for member utilities.

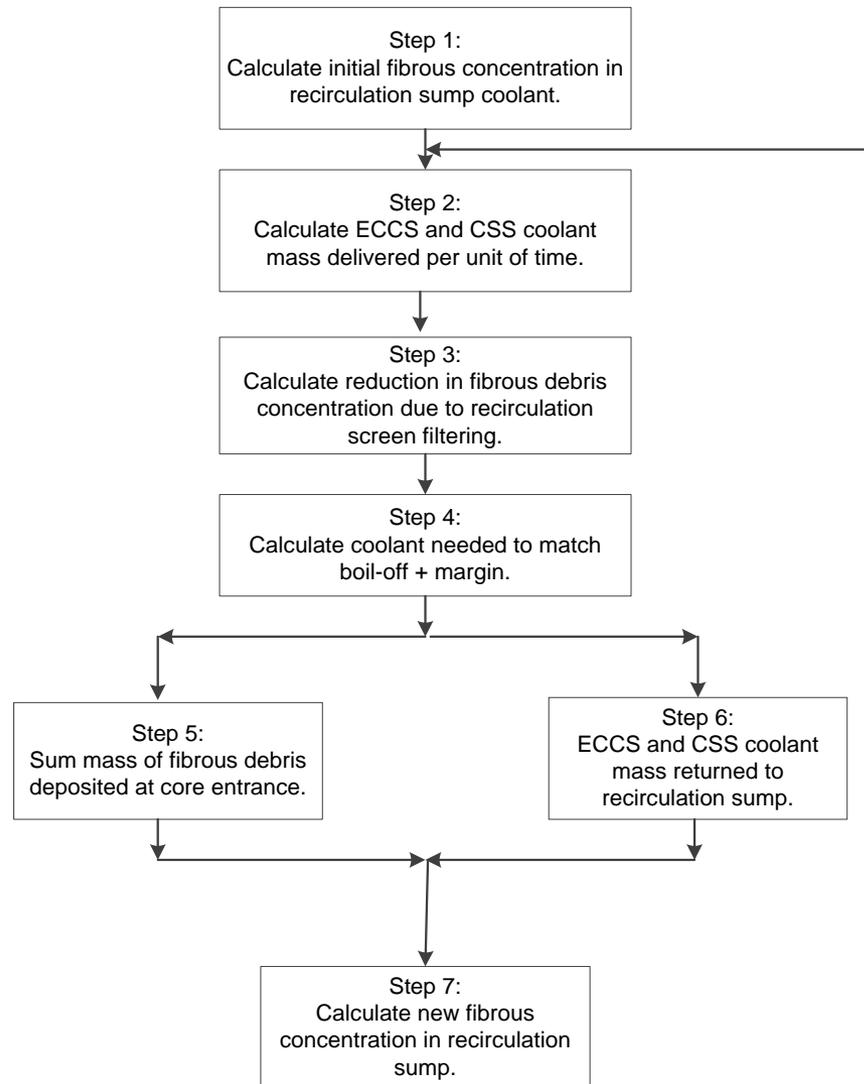
Volume 1 defines the method for determining a plant-specific in-vessel debris limit



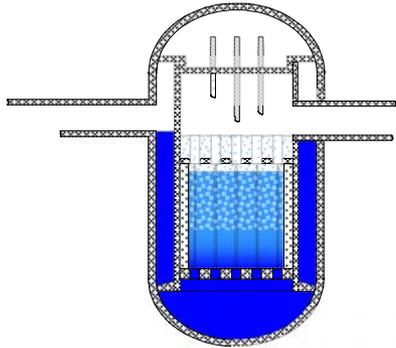
Volume 1, Section 4.2 defines the method for determining the HLB limit



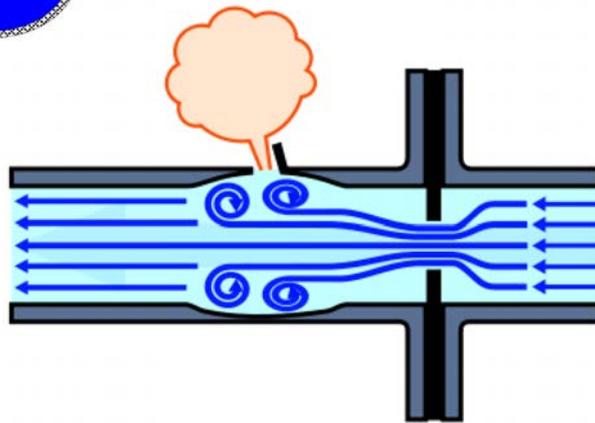
Volume 1, Section 4.3 defines the method for determining the CLB limit



The Volume 1 introduction defines the bases for determining a plant-specific in-vessel debris limit



Definition of In-Vessel Debris



Break Scenarios to Consider:
Size and Location



LTCC Acceptance Criteria

In-vessel debris is defined as the total debris mass retained in the reactor vessel

Total In-vessel Debris Mass

Debris Mass Collected at the
Core Inlet (Debris Bed)

Debris Mass Collected in Core
Region

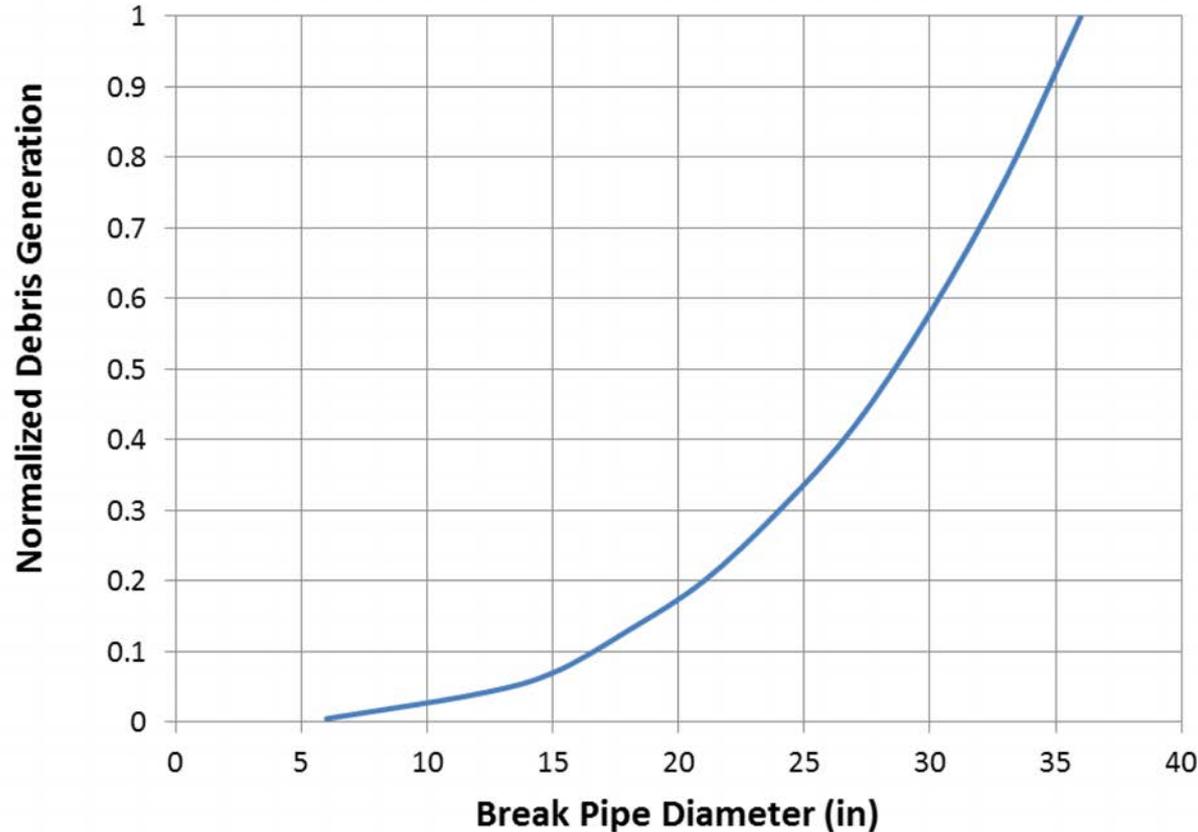
Debris Mass that Exits
through the Break

$$M_{In-Vessel} = M_{Core\ Inlet} + M_{Core} - M_{Break}$$

Total Debris Mass Entering the RCS

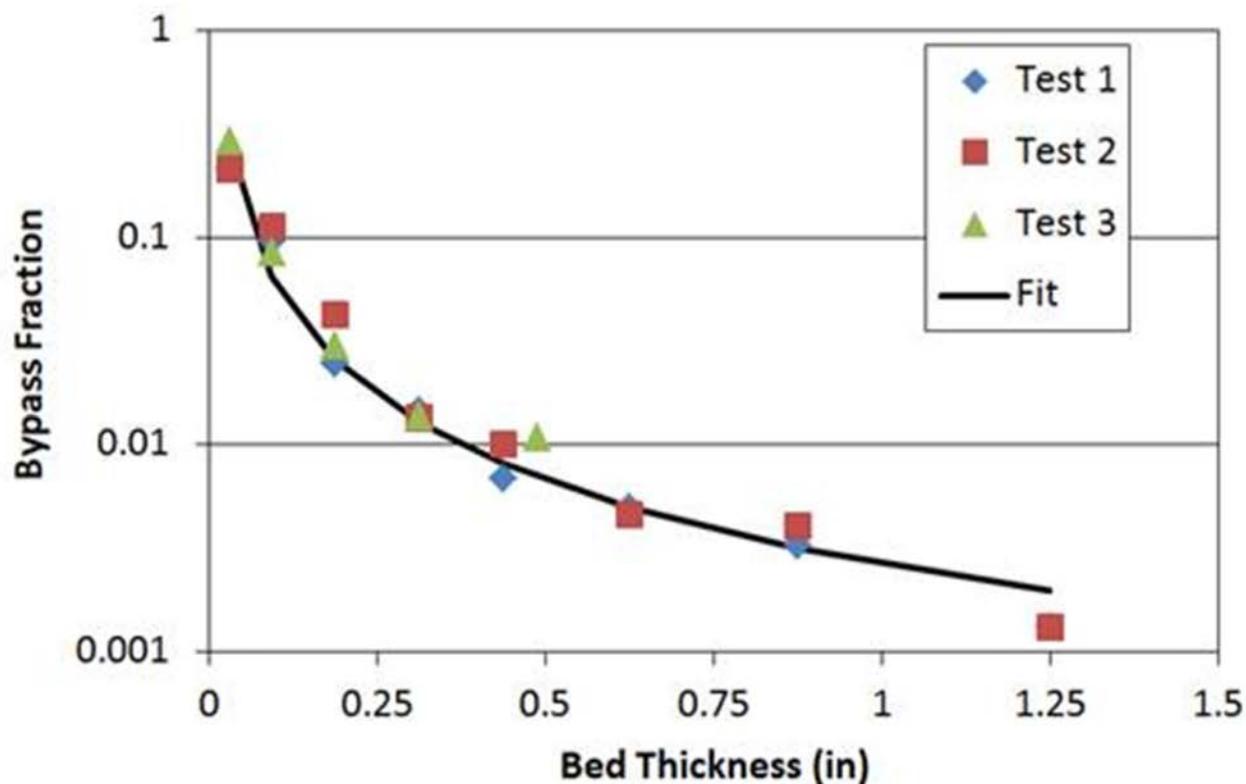
In-vessel debris accumulation only occurs at the core inlet or core region

Large breaks lead to higher generated debris loads in containment



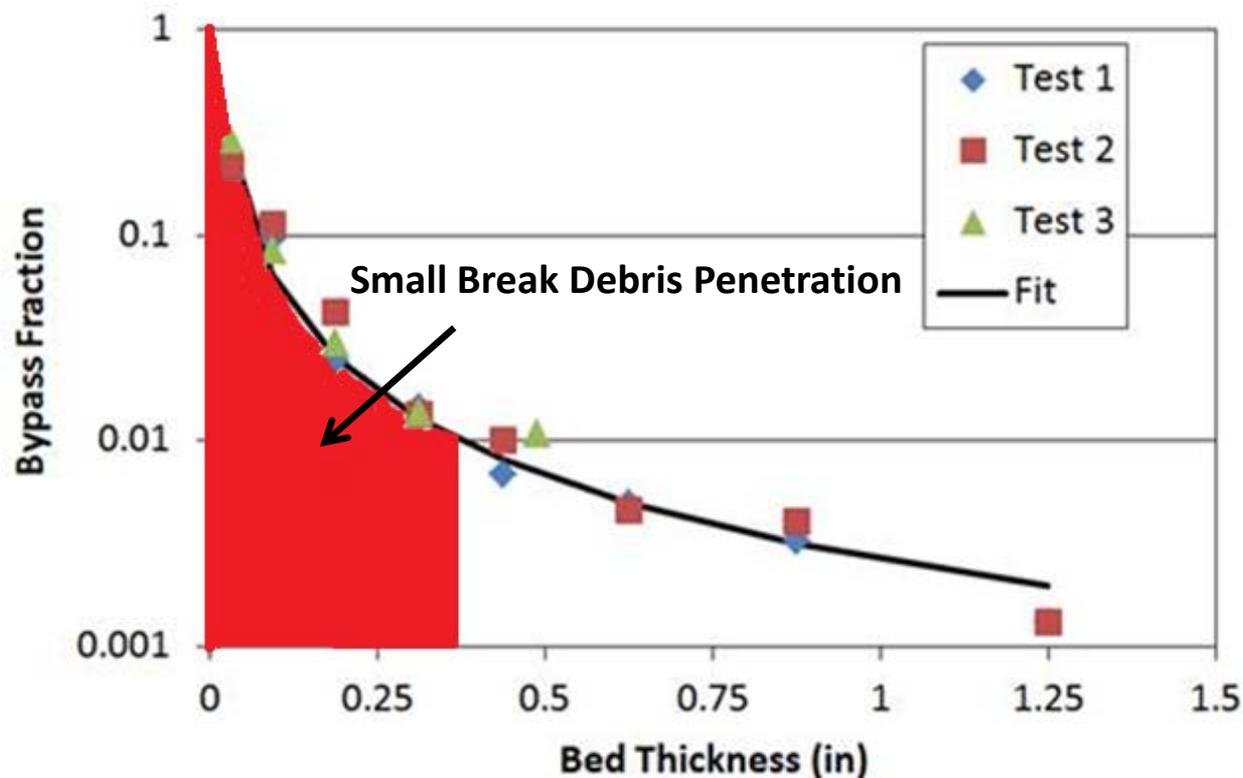
Debris generation increases by pipe radius to the third power

Large breaks lead to higher debris loads penetrating the sump strainer(s) and reaching the RCS



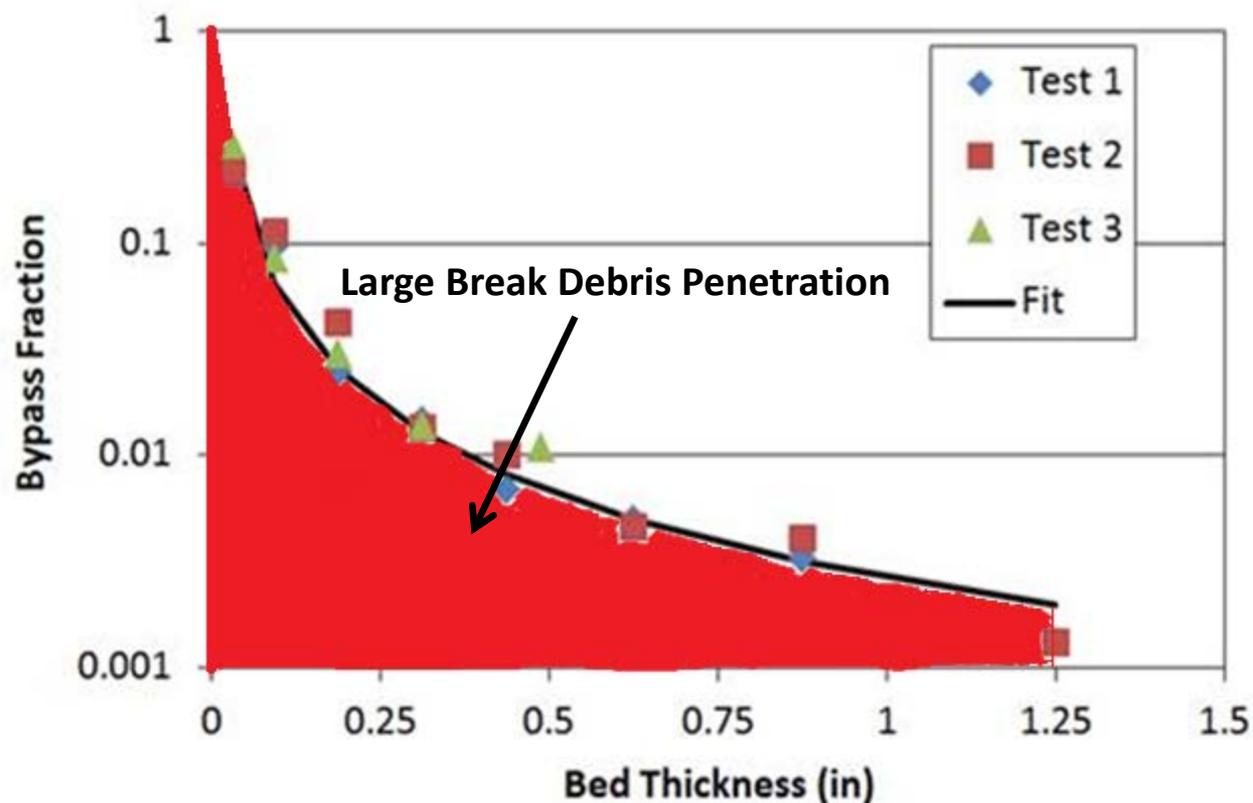
Large breaks generate the most debris, resulting in more debris transported to the RCS (integral of the curve)

Large breaks lead to higher debris loads penetrating the sump strainer(s) and reaching the RCS



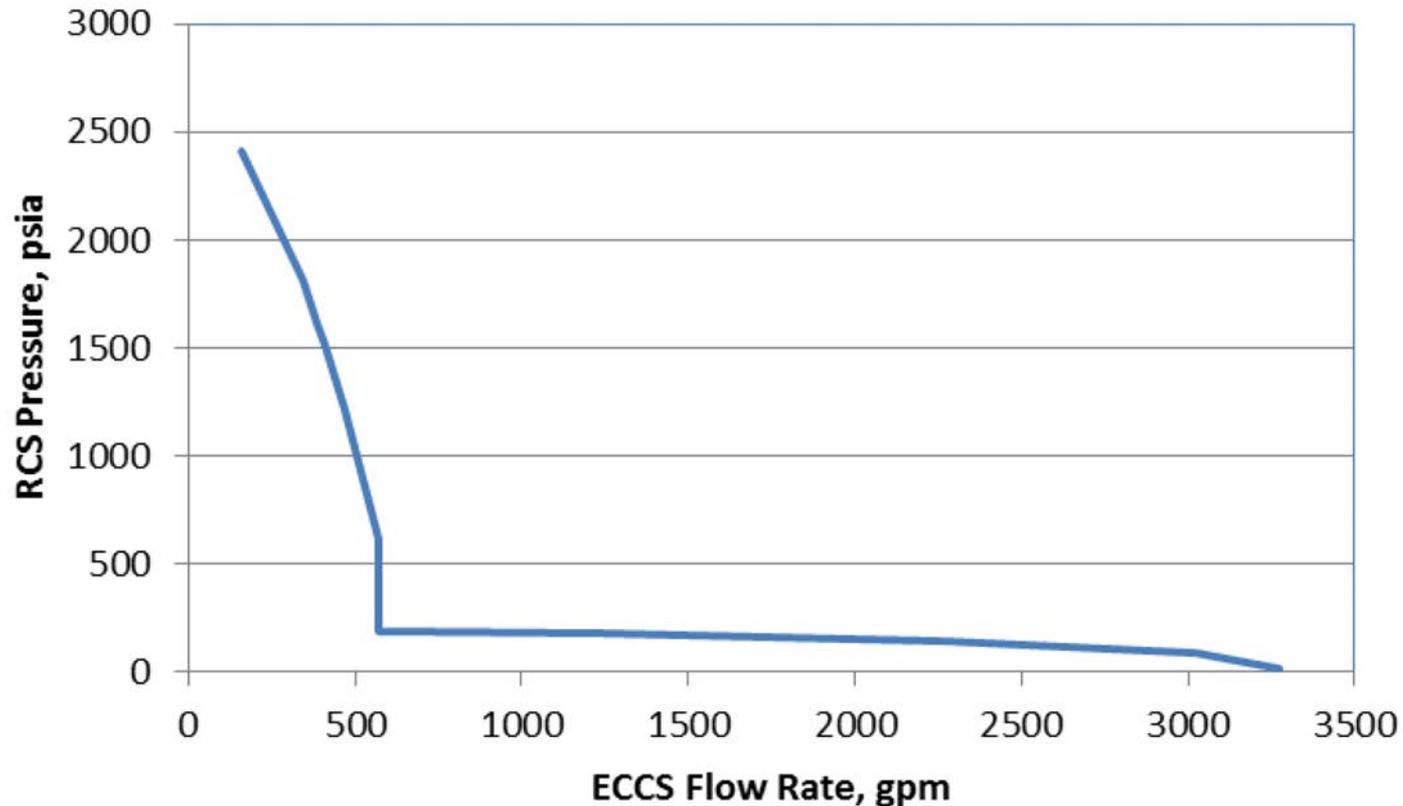
Debris bed on sump screen is thin because less debris is generated.

Large breaks lead to higher debris loads penetrating the sump strainer(s) and reaching the RCS



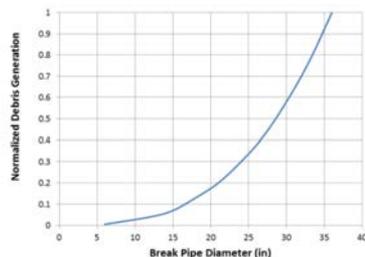
Debris bed on sump screen is thicker because more debris is generated.

Large breaks result in higher ECCS flows and faster debris arrival time to the reactor vessel

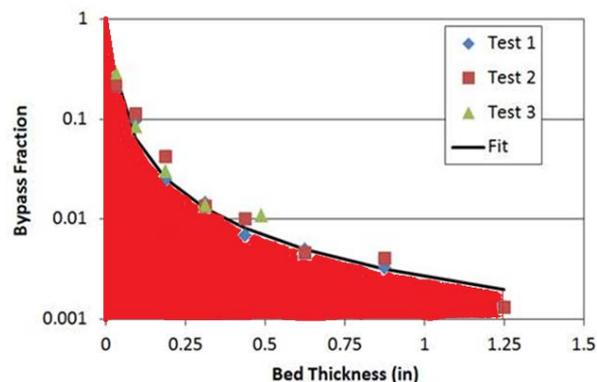


Debris arrival at higher decay heat is more limiting

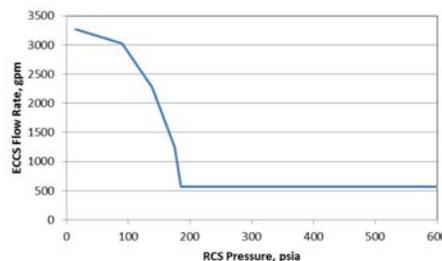
Full-area breaks bound smaller breaks with respect to GSI-191 and are the only breaks considered



Large breaks generate more debris



Large breaks will result in more debris through the sump strainer

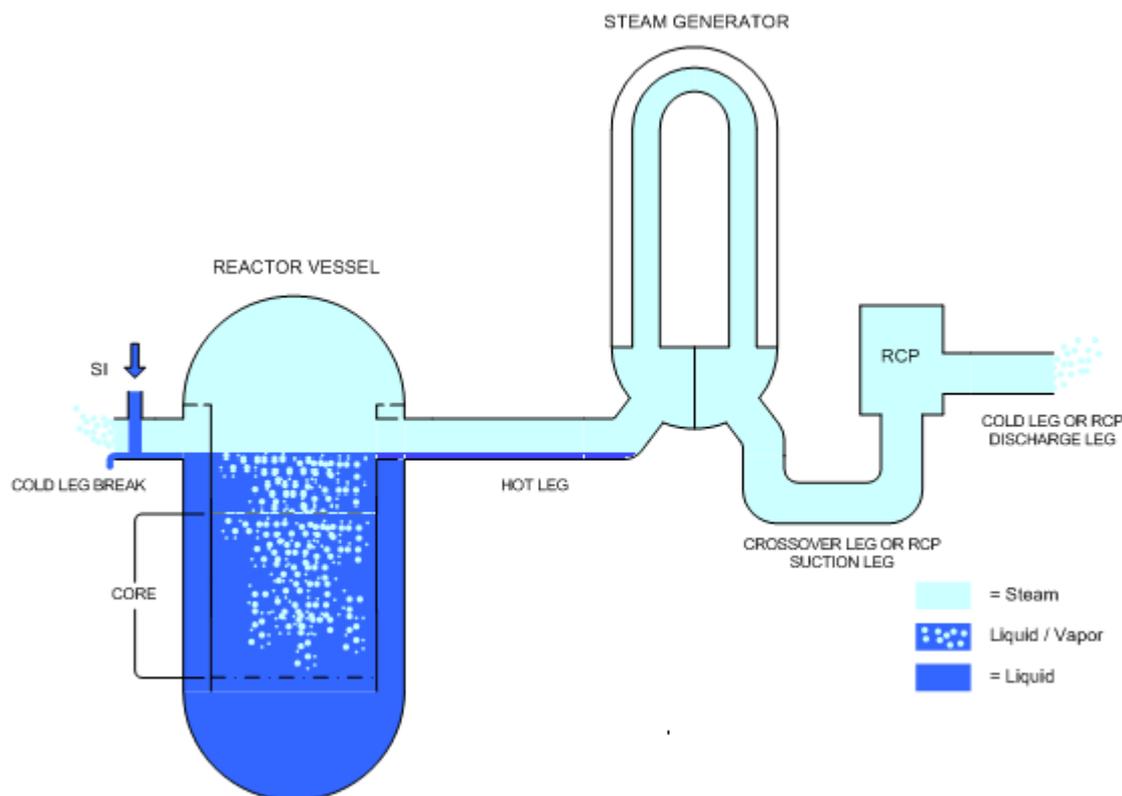


Large breaks will result in faster debris arrival

The break locations considered are divided into cold leg breaks (CLB) and hot leg breaks (HLB)

- Both break scenarios must be considered independently given the differences in the system response

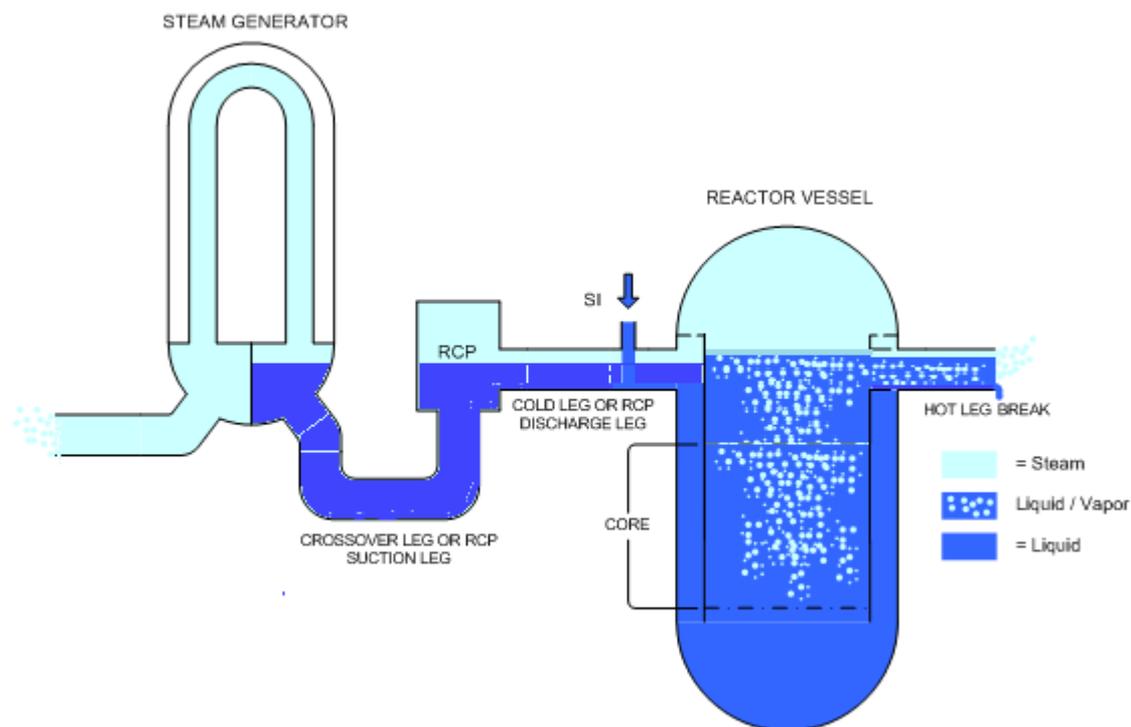
Large CLB Scenario



The break locations considered are divided into cold leg breaks (CLB) and hot leg breaks (HLB)

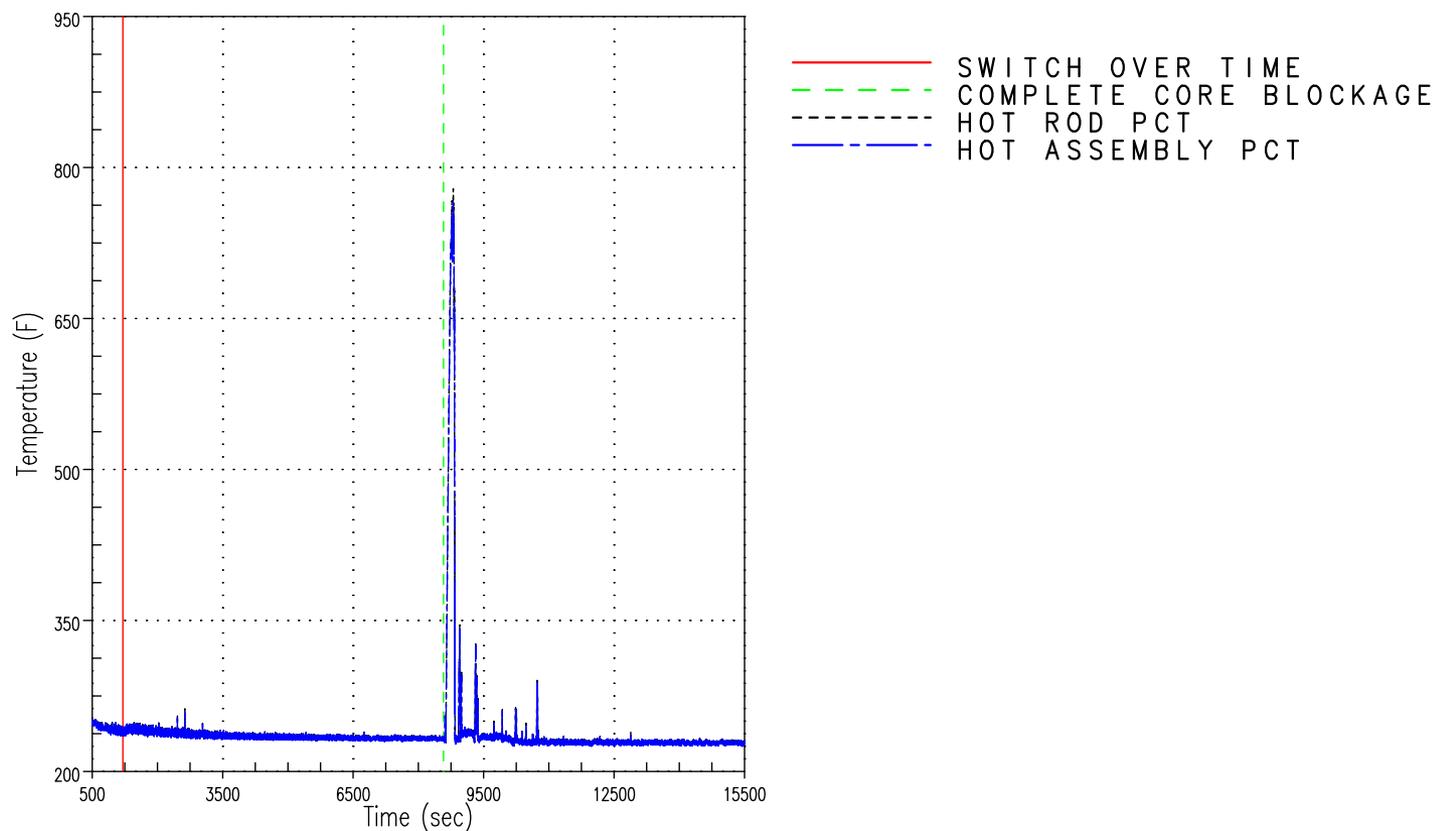
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Large HLB Scenario



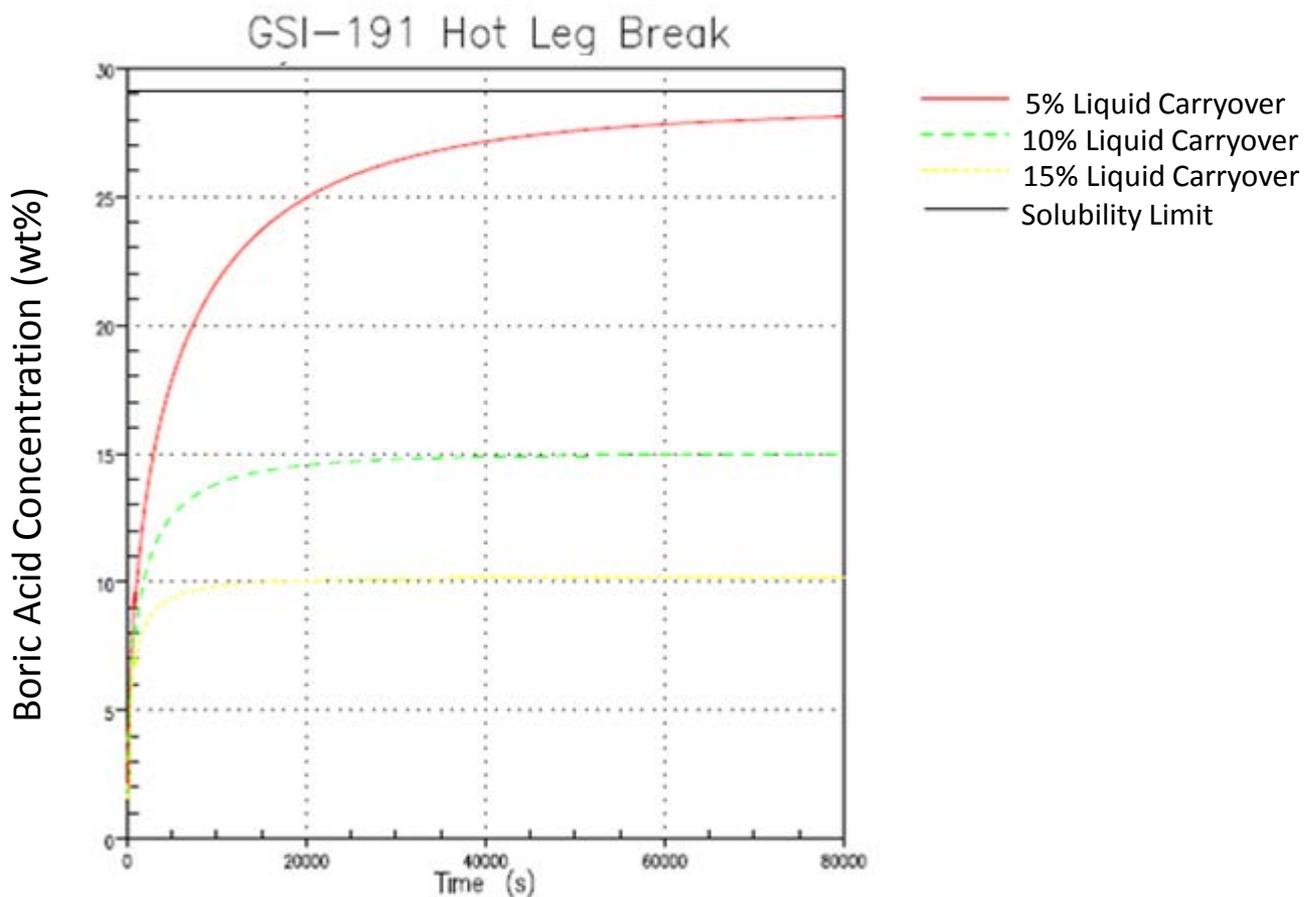
The acceptance criteria are established to adequately maintain LTCC after a postulated LOCA event

1. Decay Heat Removal - DHR requires that sufficient coolant be supplied to the core such that the core temperature is maintained at an acceptably low level (post-quench heatup < 800°F)



The acceptance criteria are established to adequately maintain LTCC after a postulated LOCA event

2. Boric Acid Precipitation Control - BAPC requires that boron concentrations in the reactor vessel remain below the solubility limit



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1. **Decay Heat Removal - DHR** requires that sufficient coolant be supplied to the core such that the core temperature is maintained at an acceptably low level (post-quench heatup < 800°F)
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These acceptance criteria are sufficient to demonstrate compliance with 10 CFR 50.46 (b)(5) – Long-Term Core Cooling



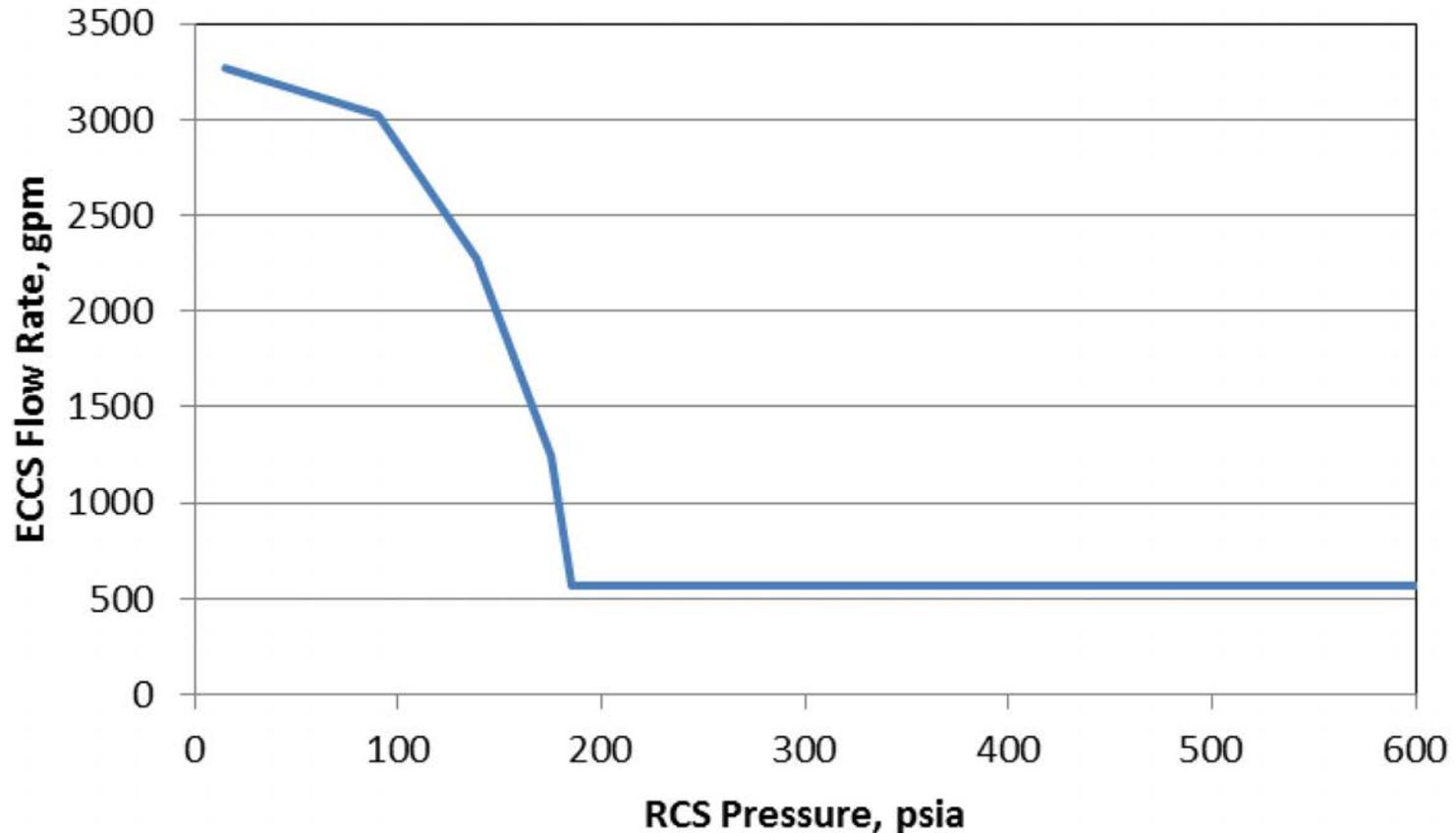


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Backup Slides

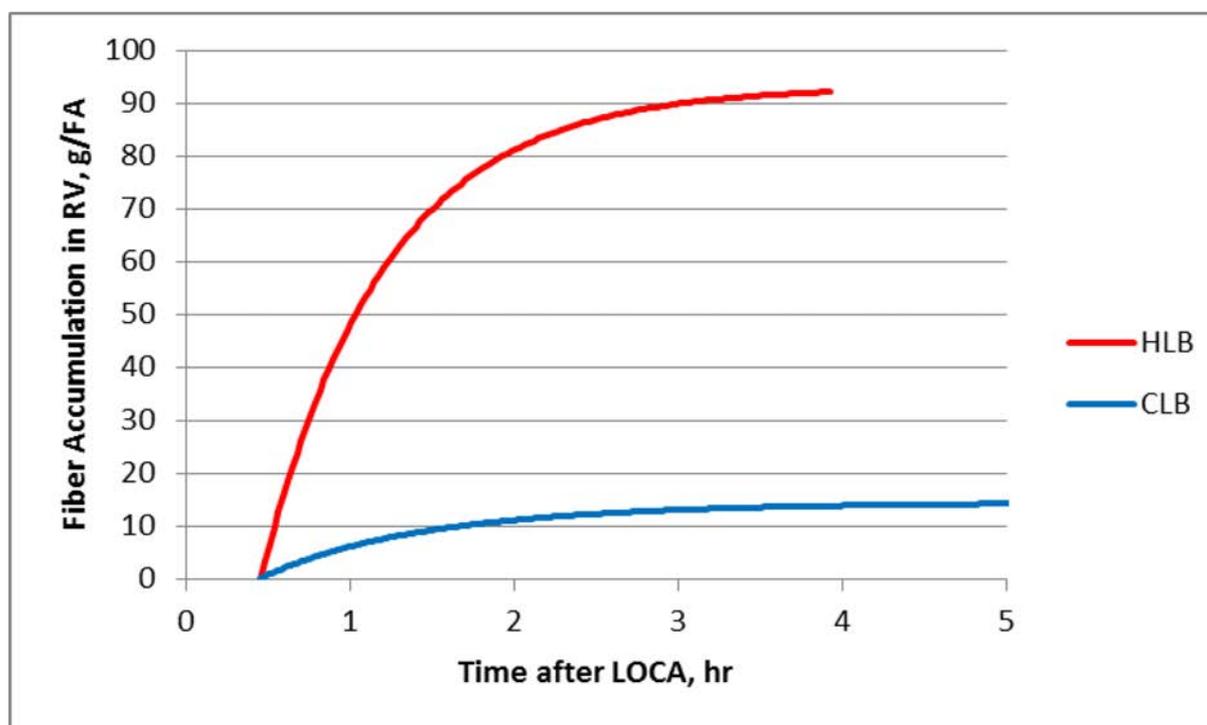
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Debris arrival at higher decay heat is more limiting

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- Both break scenarios must be considered independently given the differences in the quantity of debris reaching the core



The break locations considered are divided into cold leg breaks (CLB) and hot leg breaks (HLB)

- Both break scenarios must be considered independently given the differences in the benefits of alternate flow paths (AFPs) for hot leg breaks

