

(G) SHELL SIDE VENT ---- 1" - 3000# SOCKET WELD

(H) SHELL SIDE DRAIN --- 1" - 3000# SOCKET WELD

UNIT PLAN

MATERIAL LIST

PART NO.	PART NAME	MATERIAL	SA
1	TUBE COILS	T-316L S.S.	SA-
2	TUBE SHEET	T-316L S.S.	SA-
3	TUBE SIDE CHANNEL BODY	T-316L S.S.	SA-
5	CHANNEL NOZZLE	T-316L S.S.	SA-
6	CASING BASE PLATE	CARB. STEEL	SA-
7	CASING END PLATE	CARB. STEEL	SA-
8	CASING SHELL	CARB. STEEL	SA-
9	CASING NOZZLE PIPE	CARB. STEEL	SA-
10	CASING PIPE TO TUBE SHEET	CARB. STEEL	SA-
11	SOCKET WELD CPLG	FORGED STEEL	SA-
12	SUPPORTS	CARB. STEEL	SA-
13	FLOWSEAL	T-304 S.S.	

CUSTOMER ----- *DUKE POWER COMPANY*

CUST. ORD. NO. - *C23760-K4*

GRAHAM JOB NO. - *97347-HC*

DESIGN ----- A.S.M.E. SECT. III, CL-3 (1986); ADDEN

CONSTRUCTION -- A.S.M.E.

INSPECTION ---- A.S.M.E. & CUSTOMER

STAMPING ----- A.S.M.E. ("N" STAMP REQ'D)

PAINT ----- COMM GRIT BLAST CARBON STEEL (SSPC
(1) PRIME COAT - VALSPAR CORPORATION
(1) FINISH COAT - VALSPAR CORPORATION
PER DUKE POWER CO. NUCLEAR COATING S

TAG ----- *C23760-K4 ; 2209350952N*

DUKE POWER CO. SPECIFICATION NO:055-0201.00-00-0002 REV.-2

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