

**SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION**

1. LICENSEE/LOCATION INSPECTED:  
*Hingsford Manufacturing Co.*  
*21200 MARIEB RD*  
*Belle, MO. 65013*

2. NRC/REGIONAL OFFICE  
 Region III  
 U. S. Nuclear Regulatory Commission  
 2443 Warrenville Road, Suite 210  
 Lisle, IL 60532-4352

REPORT NUMBER(S) 15-01

3. DOCKET NUMBER(S)  
 030- 17987

4. LICENSE NUMBER(S)  
 24-20121-01

5. DATE(S) OF INSPECTION  
 7/22/15

**LICENSEE:**

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

Non-cited violation(s) were discussed involving the following requirement(s):

- 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.  
 (Violations and Corrective Actions)

**Statement of Corrective Actions**

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	E.L. Kulzer	<i>E.L. Kulzer</i>	7/22/15
BRANCH CHIEF	<i>Aaron T. McGraw</i>	<i>[Signature]</i>	7/30/15

**Docket File Information**

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6. INSPECTION PROCEDURES USED  IP 87124	7. INSPECTION FOCUS AREAS  03.01 through 03.07
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**SUPPLEMENTAL INSPECTION INFORMATION**

1. PROGRAM CODE(S)  03121	2. PRIORITY  5	3. LICENSEE CONTACT  Justin Dent	4. TELEPHONE NUMBER  (573) 859-5514
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Main Office Inspection                      Next Inspection Date: 7/22/2020

Field Office Inspection \_\_\_\_\_

Temporary Job Site Inspection \_\_\_\_\_

**PROGRAM SCOPE**

This was a routine inspection of facility that produces charcoal briquettes. The licensee possessed 33 Ronan Model SA-1 gauges. Currently, the RSO was involved with use and oversight of the devices.

On October 3, 2012, the facility has used Ronan to dispose of the six Kay-Ray Model 7062 and two Ronan gauges at Thermo Fisher Scientific in Texas. Leak testing was completed before these gauges were sent off site for disposal.

The licensee was not authorized to remove and/or relocate gauges. The licensee does not perform any service or maintenance activities on its gauges; these services were performed by the manufacturer.

**Performance Observations**

The plant facility was toured and observed the gauges in conjunction with the licensee's current inventory. Proper lock-out and leak test procedures were also adequately described. Interviews conducted with plant workers revealed that under no circumstances would a vessel be entered without RSO supervision of lock-out/tag-out procedures. The inspector observed proper signs at each of the gauges. The inspector verified that the gauges are leak tested at three-year frequencies in accordance with manufacturers specifications. The inspector verified that the inventories and shutter checks were performed at required frequencies.

No violations of NRC requirements were identified during the inspection.