

July 17, 2015

Rosalie Nava, Director of Safety and Quality  
Crane Nuclear, Inc.  
860 Remington Blvd.  
Bolingbrook, IL 60440

SUBJECT: CRANE NUCLEAR, INC. RESPONSE TO THE U.S. NUCLEAR REGULATORY  
COMMISSION INSPECTION REPORT NO. 99901450/2015-201 AND NOTICE  
OF NONCONFORMANCE

Dear Ms. Nava:

Thank you for your June 22, 2015, letter in response to the Notices of Nonconformance (NON) that were discussed in the subject U.S. Nuclear Regulatory Commission (NRC) inspection report (IR).

We reviewed your letter and found that it responsive in addressing the specific performance deficiencies that were discussed as NONs 99901450/2015-201-01, 99901450/2015-20102 and 99901450/2015-20103 in the subject U.S. Nuclear Regulatory Commission Report.

Also, NRC staff performed a limited scope inspection (U.S. Nuclear Regulatory Commission inspection report No. 99901450/2015-301) at your facility on June 29-30, 2015, during which we verified your corrective actions to address the nonconformances. During this limited scope inspection we documented additional examples of failures to enter conditions adverse to quality in your Corrective Action Program (CAP), which also contributed to failure to enter issues with potential safety significance into your 10 CFR Part 21 evaluation and reporting process.

We noted that you thoroughly focused on addressing the specific finding that customer complaints were not entered into the CAP as either conditions adverse to quality or significant conditions adverse to quality. However, at the time of the June 29-30, 2015 inspection, you had not fully implemented your corrective actions to address the broader issue that other conditions or significant conditions adverse to quality are not always entered into the CAP.

The NRC staff may review the implementation of your corrective actions during a future inspection to determine whether full compliance has been achieved and maintained.

R. Nava

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The NRC staff will contact you to schedule a teleconference for discussion of the additional examples found during the limited scope inspection.

Please contact Mrs. Laura Micewski at 301-415-5763, or via electronic mail at [Laura.Micewski@nrc.gov](mailto:Laura.Micewski@nrc.gov), if you have any questions or need assistance regarding this matter.

Sincerely,

***/RA/***

Edward H. Roach, Chief  
Mechanical Vendor Inspection Branch  
Division of Construction Inspection  
and Operational Programs  
Office of New Reactors

Docket No.: 99901450

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**/RA/**

Edward H. Roach, Chief  
Mechanical Vendor Inspection Branch  
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Docket No.: 99901450

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