

February 12, 2003

Michael L. Griffin  
Manager of Environmental and Regulatory Affairs  
Crow Butte Resources, Inc.  
86 Crow Butte Road  
Post Office Box 169  
Crawford, NE 69339-0169

SUBJECT: LICENSE AMENDMENT 15, CROW BUTTE RESOURCES *IN SITU* LEACH FACILITY, LICENSE NO. SUA-1534, WELLFIELD #1 RESTORATION ACCEPTANCE (TAC NO. L52491)

Dear Mr. Griffin:

Staff concludes the data submitted in the October 11, 2002, Additional Stability Monitoring Data (CBR, 2002A) demonstrates that restoration of Wellfield Unit 1 is acceptable and has resulted in constituent levels that will remain below levels protective of human health and the environment, in accordance with 10 CFR 40.31(h) and 10 CFR Part 40, Appendix A, Criterion 5F.

License Condition 10.3C has been changed to reflect the change in the Wellfield Restoration Plan as applied to other Wellfields to comply with the performance based criteria for stabilization, transmitted by letter dated January 30, 2003, which includes stability monitoring beyond the six-month period, as necessary, to continue until no increasing concentration trends are exhibited.

Additionally, the staff is making an administrative change deleting License Condition 9.6 which is more restrictive than the requirements set forth in Reg. Guide 8.31, which is required to be followed in License Condition 9.12.

The staff has concluded that this license amendment meets the requirements in 10 CFR 51.22(c)(11) for a categorical exclusion because (i) there is no significant change in the types or significant increase in the amounts of any effluents; (ii) there is no significant increase in additional or cumulative occupational radiation exposure; (iii) there is no significant construction impact; and (iv) there is no significant increase in the potential for, or consequences from radiological accidents. Therefore, neither an environmental assessment nor an environmental impact statement is required.

These changes to Materials License SUA-1534 were discussed between you and Mr. John Lusher, the NRC Project Manager for the Crow Butte facility, on January 30, 2003. If you have any questions concerning this letter or the enclosure, please contact Mr. Lusher at (301) 415-7694 or by e-mail to [JHL@nrc.gov](mailto:JHL@nrc.gov).

M. Griffin

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Sincerely,

**/RA/**

Daniel M. Gillen, Chief  
Fuel Cycle Facilities Branch  
Division of Fuel Cycle Safety  
and Safeguards  
Office of Nuclear Material Safety  
and Safeguards

Docket No. 40-8943  
License No. SUA-1534

Enclosure: Technical Evaluation Report  
Materials License SUA-1534, Amendment 15

cc: Stephen P. Collings, CBR, Denver  
Dave Miesbach, Nebraska, UIC, DEQ  
Dave Carlson, Nebraska, UIC, DEQ  
Sheryl K. Rogers, Nebraska, RMP, PHA

M. Griffin

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February 12, 2003

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Sincerely,

**/RA/**

Daniel M. Gillen, Chief  
Fuel Cycle Facilities Branch  
Division of Fuel Cycle Safety  
and Safeguards  
Office of Nuclear Material Safety  
and Safeguards

Docket No. 40-8943  
License No. SUA-1534

Enclosure: Technical Evaluation Report  
Materials License SUA-1534, Amendment 15

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<b>NAME</b>	JLusher*		BGarrett*		M. Schwartz* via email		GJanosko*		DGillen	
<b>DATE</b>	02/04/03		02/05/03		02/11/03		02/12/03		02/12/03	

\*see previous concurrence

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## TECHNICAL EVALUATION REPORT

**DATE:** January 30, 2003

**DOCKET NO.:** 40-8943

**LICENSE NO.:** SUA-1534

**FACILITY:** Crow Butte Resources *In Situ* Leach Uranium Project, Chadron, Nebraska

**PROJECT MANGER:** John H. Lusher

**TECHNICAL REVIEWER:** Michael C. Layton, Hydrogeologist

**SUMMARY AND CONCLUSIONS:** Staff concludes the data submitted in the October 11, 2002 Additional Stability Monitoring Data (CBR, 2002A) demonstrates that restoration activities in Wellfield Unit 1, have resulted in constituent levels that will remain below levels protective of human health and the environment, in accordance with 10 CFR 40.31(h) and Criterion 5F, 10 CFR Part 40, Appendix A. Staff recommends amending Materials License SUA-1534 to show that restoration of Wellfield Unit 1 is complete. Staff also recommends that the licensee seek a license amendment to make the stability monitoring performance oriented, continuing until no increasing concentration trends are exhibited, rather than restricting the monitoring period to no longer than six months.

**DESCRIPTION OF AMENDMENT REQUESTS:** By letter dated October 11, 2002, (CBR, 2002A), the licensee submitted supplemental ground-water monitoring data collected in Wellfield Unit 1 to demonstrate the stability of the ground-water restoration efforts. These data were collected and submitted in accordance with the licensee's proposed monitoring plan dated June 28, 2002 (CBR, 2002B), which NRC accepted by letter dated August 2, 2002, (NRC, 2002). The licensee is requesting approval of restoration completion for Unit 1, based on the recently submitted data.

The licensee must demonstrate that the proposed request meets the general requirements of 10 CFR Part 40, specifically 10 CFR 40.31(h) and 10 CFR Part 40, Appendix A, Criterion 5F, as described in Section 6.1.3 (5), "Standard Review Plan for *In Situ* Leach Uranium Extraction License Applications" (SRP), NUREG-1569 Rev. 1 (NRC, 2002B).

**EVALUATION:** Staff completed its review of the approval request for the completion of ground-water restoration in Unit 1, as presented in Crow Butte's "Mine Unit 1 Restoration Report," and supplemental documents (CBR, 2000B; CBR, 2000C; CBR, 2001; CBR, 2002A, and CBR, 2002B). The submitted data show that ground-water quality has been restored to the baseline concentrations or the secondary restoration standards established by license condition 10.3C, SUA-1534.

Staff previously denied the request for wellfield restoration approval for Unit 1, based on insufficient data to demonstrate stability of the restored concentrations for several constituents. Staff's analysis indicates that concentrations of ammonium, iron, radium-226, selenium, total dissolved solids, and uranium show strongly increasing concentration trends over the stability monitoring period (NRC, 2002A).

The licensee conducted additional confirmatory monitoring in several Unit 1 monitoring wells, in

accordance with the June 28, 2002 (CBR, 2002B) proposed monitoring plan as agreed upon by the NRC by letter dated August 2, 2002 (NRC, 2002B). The data provided by the licensee by letter dated October 11, 2002 (CBR, 2002A) shows that concentrations of ammonium, radium-226, selenium, total dissolved solids, and uranium have remained stable and below regulatory limits during four consecutive sampling episodes collected at least two weeks apart.

Iron concentrations over the same period have shown a continued increase, and at one point, exceeded the State's water quality standard of 0.30 mg/L. Iron is often measured to indicate general quality and aesthetic character of water. It is sometimes used to describe the hardness of ground water and is considered a secondary water quality parameter, which does not impact public health. Staff considers that the increasing iron concentrations exhibited in Unit 1 are likely the result of reducing geochemical conditions continuing to be re-established after restoration completion. The staff does not consider this increasing trend to be an impact to human health or the environment.

As previously concluded, staff's analysis and findings strongly indicate that the six-month period for stability monitoring at this site required by CBR's Underground Injection Control Permit, is insufficient to assure stability for all monitored constituents. Many constituents reached stability within a relatively short time; however, increasing concentrations for several constituents persist at the end of, and presumably beyond, the six-month stability period. Accordingly, CBR has made a commitment in its January 30, 2003 Groundwater Restoration Plan, Revision 2, to continue stability monitoring beyond the six-month period as necessary. Stability monitoring will conclude, instead, when stabilization samples show that restoration goals on a mine unit average for monitored constituents are met and there is an absence of significant increasing trends.

#### **RECOMMENDATIONS:**

Staff recommends approval for the completion of Unit 1 ground-water restoration.

Staff also recommends that the licensee seek a license amendment to make the stability monitoring performance oriented, continuing until no increasing concentration trends are exhibited, rather than restricting the monitoring period to no longer than six months.

#### **ENVIRONMENTAL REVIEW:**

The staff has determined that the following have been met:

1. The Environmental Assessment for Renewal of Source Material License No. SUA-1534, Crow Butte Resources, Incorporated, Crow Butte Uranium Project, Dawes County Nebraska, February 1998, encompasses this licensing action; additionally,
  - I. There is no significant change in the types or significant increase in the amounts of any effluents that may be released offsite;
  - II. There is no significant increase in individual or cumulative occupational radiation exposure;
  - III. There is no significant construction impact; and
  - IV. There is no significant increase in the potential for or occurrences from radiological accidents.

The staff has concluded that this license amendment meets the requirements in 10 CFR 51.22(c)(11) for a categorical exclusion. Therefore, neither an environmental assessment nor an environmental impact statement is required.

**COORDINATION AND CONSULTATION:** This technical review and the proposed license amendment were discussed and coordinated with Louis Carson, III, of NRC's Region IV Inspection Program, and David Miesbach, Under Ground Injection Control Program Coordinator, for the Nebraska Department of Environmental Quality, on January 27, 2003, which regulates the Crow Butte Resources facility under its Underground Injection Control Program, delegated from the U.S. Environmental Protection Agency. No unresolved concerns were identified through the course of this coordination.

## REFERENCES:

Code of Federal Regulations (CFR), Title 10, Chapter I - Nuclear Regulatory Commission, Parts 2 , 40, and 51, revised as of January 1, 2002.

CBR (Crow Butte Resource, Inc.). 2002A. Additional Stability Monitoring Data for Mine Unit 1 Groundwater Restoration Crow Butte Uranium Project. Report attached to Letter from Michael Griffin, Crow Butte Resources to Daniel M. Gillen, Uranium Recovery Branch, NRC, dated October 11, 2002, Accession Number ML022980095.

CBR (Crow Butte Resource, Inc.). 2002B. Denial, Mine Unit 1 Groundwater restoration Source Materials License SUA-1534 Docket Number 40-8963. Letter and attachments from Fletcher Newton to Martin J. Virgilio, Director NMSS/NRC, dated June 28, 2002. Accession Number ML021990509.

NRC (U.S. Nuclear Regulatory Commission). 2002A. Denial, Wellfield Unit 1 Ground-Water Restoration Approval, Crow Butte Resources In Situ Leach Facility, License No. SUA-1534 (TAC No. L52376). Letter and Attachments from Melvyn Leach to Michael L. Griffin dated March 29, 2002. Accession Number ML020930087.

NRC (U.S. Nuclear Regulatory Commission). 2002B. Crow Butte Resources Proposal for Additional Sampling and Identification of three additional wells. Letter from Martin J. Virgilio to Fletcher Newton, President Crow Butte Resources, dated August 2, 2002. Accession Number ML022140608.

## Other Pertinent Documents:

CBR (Crow Butte Resource, Inc.). 1996, Crow Butte ISL Mine Groundwater Restoration Plan. Letter from Stephen Collings, Crow Butte Resources to Joseph Holonich, Uranium Recovery Branch, NRC, dated November 26, 1996, with attachment. Accession Number 9612040273.

CBR (Crow Butte Resource, Inc.). 2000A. Mine Unit 1 Restoration Report and Request License Amendment, Materials License No. SUA-1534. Letter from Michael Griffin, Crow Butte Resources to John Surmeier, Uranium Recovery Branch, NRC, dated January 14, 2000, with attachments. Accession Number ML003677825.

CBR (Crow Butte Resource, Inc.). 2000B. Mine Unit 1 Restoration Report Crow Butte Uranium Project. Report attached to Letter from Michael Griffin, Crow Butte Resources to John Surmeier, Uranium Recovery Branch, NRC, dated January 10, 2000. Accession Number ML003677938.

CBR (Crow Butte Resource, Inc.). 2000C. Page change for Mine Unit 1 Restoration Report Crow Butte Uranium Project. Report attached to Letter from Michael Griffin, Crow Butte Resources to John Surmeier, Uranium Recovery Branch, NRC, dated February 8, 2000. Accession Number ML003685137.

CBR (Crow Butte Resource, Inc.). 2001. Mine Unit 1 Restoration; Response to Request for Additional Information. Report attached to Letter from Michael Griffin, Crow Butte Resources to Melvyn Leach, Fuel Cycle Licensing Branch, NRC, dated August 24, 2001. Accession Number ML012710072.

NRC (U.S. Nuclear Regulatory Commission). 1998. Environmental Assessment for renewal of Source material License No. SUA-1534. Office of Nuclear Material Safety and Safeguards. Accession Number 9803100003.

NRC (U.S. Nuclear Regulatory Commission). 2001. Request for Additional Information, transmitted by letter from Daniel M. Gillen, acting chief, Fuel Cycle Licensing Branch, NRC, dated June 26, 2001. Accession Number ML011830343.

NRC (U.S. Nuclear Regulatory Commission). 2002. Standard Review Plan for *In Situ* Leach Uranium Extraction License Applications. NUREG-1569 Rev. 1. Office of Nuclear Material Safety and Safeguards. Accession Number ML020320181.

**MATERIALS LICENSE**

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and the applicable parts of Title 10, Code of Federal Regulations, Chapter I, Parts 19, 20, 30, 31, 32, 33, 34, 35, 36, 39, 40, 51, 70, and 71, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s). This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

<p style="text-align: center;">Licensee</p> <p>1. Crow Butte Resources, Inc.</p> <p>2. 274 Union Blvd. Suite 310 Lakewood, Colorado, 80228 [Applicable Amendments: 6, 10]</p>	<p>3. License Number SUA-1534, Amendment 15</p> <hr/> <p>4. Expiration Date February 28, 2008</p> <hr/> <p>5. Docket No. 40-8943 Reference No.</p>
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| <p>6. Byproduct Source, and/or Special Nuclear Material</p> <p>a.. Natural Uranium<br/>b. Byproduct material as defined in 10 CFR 40.4</p> | <p>7. Chemical and/or Physical Form</p> <p>Any Unspecified</p> | <p>8. Maximum amount that Licensee May Possess at Any One Time Under This License</p> <p>a. Unlimited<br/>b. Quantity generated under Operations authorized by this license</p> |
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**SECTION 9: Administrative Conditions**

- 9.1 Authorized place of use shall be the licensee's Crow Butte uranium recovery and processing facilities in Dawes County, Nebraska.
- 9.2 All written notices and reports to NRC required under this license shall be addressed to the Chief, Fuel Cycle Licensing Branch, c/o Document Control Desk, Division of Fuel Cycle Safety and Safeguards, Office of Nuclear Materials Safety and Safeguards, U. S. Nuclear Regulatory Commission, 11545 Rockville Pike, Two White Flint North, Rockville, MD 20852-2738.

Required telephone notification shall be made to the NRC Operations Center at (301) 816-5100, unless otherwise specified in license conditions.

[Applicable Amendment: 7, 12]

- 9.3 The licensee shall conduct operations in accordance with the commitments, representations, and statements contained in the license application dated December 1995, as amended by submittals dated April 1, June 25, July 28, October 31, 1997, January 14, 2000, September 12, 2001, April 19, 2002, and September 25, 2002, which are hereby incorporated by reference, except where superseded by license conditions below.

Whenever the word "will" or "shall" is used in the above referenced documents, it shall denote a requirement.

[Applicable Amendment: 11, 12, 14]

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## 9.4 Change, Test and Experiment License Condition

- A) The licensee may, without obtaining a license amendment pursuant to §40.44, and subject to conditions specified in (b) of this condition:
- I make changes in the facility as described in the license application (as updated),
  - ii make changes in the procedures as described in the license application (as updated), and
  - iii conduct test or experiments not described in the license application (as updated).
- B) The licensee shall obtain a license amendment pursuant to §40.44 prior to implementing a proposed change, test or experiment if the change, test, or experiment would:
- i Result in any appreciable increase in the frequency of occurrence of an accident previously evaluated in the license application (as updated);
  - ii Result in any appreciable increase in the likelihood of occurrence of a malfunction of a structure, system, or component (SSC) important to safety previously evaluated in the license application (as updated);
  - iii Result in any appreciable increase in the consequences of an accident previously evaluated in the license application (as updated);
  - iv Result in any appreciable increase in the consequences of a malfunction of an SSC previously evaluated in the license application (as updated);
  - v Create a possibility for an accident of a different type than any previously evaluated in the license application (as updated);
  - vi Create a possibility for a malfunction of an SSC with a different result than previously evaluated in the license application (as updated);
  - vii Result in a departure from the method of evaluation described in the license application (as updated) used in establishing the final safety evaluation report (FSER) or the environmental assessment (EA) or technical evaluation reports (TERs) or other analysis and evaluations for license amendments.
  - viii For purposes of this paragraph as applied to this license, SSC means any SSC which has been referenced in a staff SER, TER, EA, or environmental impact statement (EIS) and supplements and amendments thereof.
- C) Additionally the licensee must obtain a license amendment unless the change, test, or experiment is consistent with the NRC conclusions, or the basis of, or analysis leading to, the conclusions of actions, designs, or design configurations analyzed and selected in the site or facility Safety Evaluation Report, TER, and EIS or EA. This would include all supplements and amendments, and TERs, EAs, EISs issued with amendments to this license.
- D) The licensee's determinations concerning (b) and (c) of this condition, shall be made by a Safety and Environmental Review Panel (SERP). The SERP shall consist of a minimum of three individuals. One member of the SERP shall have expertise in management (e.g., Plant Manager) and shall be

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responsible for financial approval for changes; one member shall have expertise in operations and/or construction and shall have responsibility for implementing any operational changes; and, one member shall be the radiation safety officer (RSO) or equivalent, with the responsibility of assuring changes conform to radiation safety and environmental requirements. Additional members may be included in the SERP as appropriate, to address technical aspects such as groundwater, hydrology, surface-water hydrology, specific earth sciences, and other technical disciplines. Temporary members or permanent members, other than the three above-specified individuals, may be consultants.

- E) The licensee shall maintain records of any changes made pursuant to this condition until license termination. These records shall include written safety and environmental evaluations made by the SERP that provide the basis for determining changes are in compliance with (b) of this condition. The licensee shall furnish, in an annual report to the NRC, a description of such changes, test, or experiments, including a summary of the safety and environmental evaluation of each. In addition, the licensee shall annually submit to the NRC changed pages, which shall include both a change indicator for the area changed, e.g. a bold line vertically drawn in the margin adjacent to the portion actually changed, and a page change identification (date of change or change number or both), to the operations plan and reclamation plan of the approved license application (as updated) to reflect changes made under this condition.

[Applicable Amendment 12]

- 9.5 The licensee shall maintain an NRC-approved financial surety arrangement, consistent with 10 CFR 40, Appendix A, Criterion 9, adequate to cover the estimated reclamation and closure costs, if accomplished by a third party, for all existing operations and any planned expansions or operational changes for the upcoming year. Reclamation includes all cited activities and groundwater restoration, as well as off-site disposal of all 11e.(2) byproduct material.

Within three months of NRC approval of a revised closure plan and cost estimate, the licensee shall submit for NRC review and approval, a proposed revision to the financial surety arrangement if estimated costs in the newly approved site closure plan exceed the amount covered in the existing financial surety. The revised surety shall then be in effect within three months of written NRC approval.

Annual updates to the surety amount, required by 10 CFR 40, Appendix A, Criterion 9, shall be provided to NRC by October 1 of each year. If NRC has not approved a proposed revision 30 days prior to the expiration date of the existing surety arrangement, the licensee shall extend the existing arrangement, prior to expiration, for one year. Along with each proposed revision or annual update of the surety, the licensee shall submit supporting documentation showing a breakdown of the costs and the basis for the cost estimates with adjustments for inflation, maintenance of a minimum 15 percent contingency, changes in engineering plans, activities performed, and any other conditions affecting estimated costs for site closure.

At least 90 days prior to beginning construction associated with any planned expansion or operational change which was not included in the annual surety update, the licensee shall provide for NRC approval an updated surety to cover the expansion or change.

The licensee shall also provide NRC with copies of surety-related correspondence submitted to the State of Nebraska, a copy of the State's surety review, and the final approved surety arrangement. The licensee also must ensure that the surety, where authorized to be held by the State, identifies the NRC-related portion of the surety and covers the above-ground decommissioning and decontamination, the cost of offsite disposal, soil and water sample analyses, and groundwater restoration associated with the site. The basis for the cost estimate is the NRC-approved site closure plan or the

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NRC-approved revisions to the plan. Reclamation/decommissioning plan, cost estimates, and annual updates should follow the outline in Appendix E to NUREG-1569 (NRC, 1997), entitled "Recommended Outline for Site-Specific *In Situ* Leach Facility Reclamation and Stabilization Cost Estimates."

Crow Butte Resources, Inc.'s currently approved surety instrument, an Irrevocable Standby Letter of Credit issued by the Royal Bank Of Canada (New York Branch), in favor of the State of Nebraska, shall be continuously maintained in the sum total amount of no less than \$12,816,973.00 for the purpose of complying with 10 CFR 40, Appendix A, Criterion 9, until a replacement is authorized by both the State of Nebraska and NRC.

[Applicable Amendments: 1, 2, 5, 9, 12, 14]

9.6 [Deleted by Amendment No. 15]

9.7 The licensee shall dispose of 11e.(2) byproduct material from the Crow Butte Facility at a site licensed by NRC or an NRC Agreement State to receive 11e.(2) byproduct material. The licensee's approved waste disposal agreement must be maintained on-site. In the event the agreement expires or is terminated, the licensee shall notify NRC in writing, in accordance with License Condition 9.2, within 7 days after the date of expiration or termination. A new agreement shall be submitted for NRC approval within 90 days after expiration or termination unless further delay is justified, or the licensee will be prohibited from further lixiviant injection.

9.8 Release of equipment, materials, or packages from the restricted area shall be in accordance with the NRC guidance document entitled "Guidelines for Decontamination of Facilities and Equipment Prior to Release for Unrestricted Use or Termination of Licenses for Byproduct, Source, or Special Nuclear Material," dated May 1987, or suitable alternative procedures approved by NRC prior to any such release.

9.9 Before engaging in any construction activity not previously assessed by NRC, the licensee shall complete a cultural resource inventory. All construction associated with the proposed development will be completed in compliance with the National Historic Preservation Act of 1966 (as amended) and its implementing regulations (36 CFR Part 800), and the Archaeological Resources Protection Act of 1979 (as amended) and its implementing regulations (43 CFR Part 7).

In order to ensure that no unapproved disturbance of cultural resources occurs, any work resulting in the discovery of previously unknown cultural artifacts shall cease. The artifacts shall be inventoried and evaluated in accordance with 36 CFR Part 800, and no disturbance shall occur until the licensee has received authorization from NRC to proceed.

Prior to any developmental activity in the immediate vicinity of the six "potentially eligible" sites identified in Section 2.4 of the approved license application, the licensee shall provide documentation of its coordination with the Nebraska State Historical Society to NRC.

9.10 The licensee shall conduct operations within the permit area boundaries shown in Figure 1.3-1 of the approved license application, as amended by the submittal dated July 28, 1997.

9.11 The licensee is hereby exempted from the requirements of Section 20.1902(e) of 10 CFR Part 20 for areas within the facility, provided that all entrances to the facility are conspicuously posted in accordance with Section 20.1902(e) and with the words, "ANY AREA WITHIN THIS FACILITY MAY CONTAIN RADIOACTIVE MATERIAL."

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9.12 The licensee shall follow the guidance set forth in U.S. Nuclear Regulatory Commission, Regulatory Guides 8.22, "Bioassay at Uranium Recovery Facilities," 8.30, "Health Physics Surveys in Uranium Recovery Facilities," and 8.31, "Information Relevant to Ensuring that Occupational Radiation Exposure at Uranium Recovery Facilities will be As Low As is Reasonably Achievable (ALARA)," or NRC-approved equivalent.

9.13 [DELETED by Amendment No. 12]

9.14 [DELETED by Amendment No. 4]

**SECTION 10: Operations, Controls, Limits, and Restrictions**

10.1 The licensee shall use a lixiviant composed of native groundwater, with added sodium carbonate/bicarbonate and oxygen or hydrogen peroxide, as described in the approved license application.

10.2 The licensee shall construct all wells in accordance with methods described in Section 3.1.2 of the approved license application.

Mechanical integrity tests shall be performed on each injection and production well before the wells are utilized and on wells that have been serviced with equipment or procedures that could damage the well casing. Additionally, each well shall be retested at least once each five (5) years it is in use. The integrity test shall pressurize the well to 125 percent of the maximum operating pressure and shall maintain 90 percent of this pressure for 20 minutes to pass the test. A single point resistance test may be used only in conjunction with another approved well integrity testing method. If any well casing failing the integrity test cannot be repaired, the well shall be plugged and abandoned.

10.3 The licensee shall establish pre-operational baseline groundwater quality data for all well field units. Baseline water quality sampling shall provide representative pre-operational groundwater quality data and restoration criteria as described in the approved license application.

The data shall consist, at a minimum, of the following sampling and analyses:

- A. Three samples shall be collected from production and injection wells at a minimum density of one production or injection well per 4 acres. These samples shall be collected at least 14 days apart.
- B. The samples shall be analyzed for ammonia, arsenic, barium, cadmium, calcium, chloride, copper, fluoride, iron, lead, magnesium, manganese, mercury, molybdenum, nickel, nitrate, pH, potassium, radium-226, selenium, sodium, sulfate, total carbonate, total dissolved solids, uranium, vanadium, and zinc.
- C. Groundwater restoration goals shall be established on a parameter-by-parameter basis for the constituents identified in License Condition 10.3B. The primary goal of restoration shall be on a parameter-by-parameter basis to return the average well field unit concentration to baseline conditions. The secondary goal of groundwater restoration shall be on a parameter-by-parameter basis to return the average well field unit concentration to the numerical class-of-use standards established by the Nebraska Department of Environmental Quality, as described in section 6.1.3 of the approved license application. The licensee shall conduct groundwater restoration activities in accordance with the groundwater restoration plan submitted by letter dated January 30, 2003.

[Applicable Amendment: 11, 15]

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- 10.4 The licensee shall establish upper control limits (UCLs) in designated upper aquifer and perimeter monitoring wells before lixiviant is injected in each well field unit. The UCLs shall be established by collecting and analyzing groundwater samples from those designated wells according to the following criteria:
- A. Three samples shall be collected from each designated monitoring well at a minimum density of: 1) one upper aquifer monitoring well per 5 acres of well field area, and 2) all perimeter monitoring wells. These samples shall be collected at least 14 days apart. The results of these analyses shall constitute the baseline for each designated well.
  - B. The samples shall be analyzed for the following indicator parameters: chloride, sodium, sulfate, conductivity, and total alkalinity.
  - C. The UCLs shall be calculated for each indicator parameter, in each monitoring well, as equal to 20 percent above the maximum concentration measured for that parameter, among the three baseline samples. For those indicator parameters with baseline concentrations that average 50 mg/L or less, the UCL for that parameter may be calculated as equal to 20 percent above the maximum baseline concentration, the baseline average plus 5 standard deviations, or the baseline average plus 15 mg/L.
- [Applicable Amendments: 8, 10]
- 10.5 The plant throughput shall not exceed a maximum flow rate of 5000 gallons per minute, excluding restoration flow. Annual yellowcake production shall not exceed 2 million pounds.
- 10.6 Each of the R&D evaporation ponds shall have at least 0.9 meters (3 feet) of freeboard. Each of the commercial evaporation ponds shall have at least 1.5 meters (5 feet) of freeboard.
- Additionally, the licensee shall maintain, at all times, sufficient reserve capacity in the evaporation pond system to enable transferring the contents of a pond to the other ponds. In the event of a leak and subsequent transfer of liquid, freeboard requirements shall be suspended during the repair period.
- 10.7 All liquid effluents from process buildings and other process waste streams, with the exception of sanitary wastes, shall be returned to the process circuit; discharged to the solar evaporation ponds; disposed by land irrigation in accordance with the licensee's proposal submitted on August 3, 1988, as modified by its submittal on June 7, 1993; or deep well injected in accordance with the licensee's report submitted on August 24, 1993, as modified by submittals dated December 7, 1995, April 3, 1996, and September 12, 2000.
- [Applicable Amendment: 7]
- 10.8 The licensee shall maintain effluent control systems as specified in Sections 4.1 and 5.7.1.1 of the approved license application, with the following exceptions:
- A. If any of the yellowcake emission control equipment fails to operate within specifications set forth in the standard operating procedures, the drying and packaging room shall immediately be closed-in as an airborne radiation area and heating operations shall be switched to cooldown, or packaging operations shall be temporarily suspended. Packaging operations shall not be resumed until the vacuum system is operational to draw air into the system.

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- B. The licensee shall, during all periods of yellowcake drying operations, assure that the negative pressure specified in the standard operating procedures for the dryer heating chamber is maintained. This shall be accomplished by either (1) performing and documenting checks of air pressure differential approximately every four hours during operation, or (2) installing instrumentation which will signal an audible alarm if the water flow or air pressure differential falls below the recommended levels. If an audible alarm is used, its operation shall be checked and documented at the beginning and end of each drying cycle when the differential pressure is lowered.

10.9 [DELETED by Amendment No. 12]

10.10 In-plant radiological monitoring for airborne uranium and radon daughters shall be conducted at the locations shown in Figure 5.7-1 in the approved license application.

10.11 [DELETED by Amendment No. 12]

10.12 [DELETED by Amendment No. 12]

10.13 [DELETED by Amendment No. 12]

10.14 The licensee shall maintain an area within the restricted area boundary for temporary storage of contaminated materials. All contaminated wastes and evaporation pond residues shall be disposed at a radioactive waste disposal site licensed to accept 11e.(2) byproduct material.

10.15 The licensee shall construct evaporation ponds 2 and 5 in accordance with the engineering design report dated April 27, 1988, as modified by the submittals dated May 11, and July 16, 1992. In addition, the ponds shall be constructed as follows:

- A. Fill material shall be classified as a silty sand material in accordance with the Unified Soil Classification System.
- B. Quality control of the fill shall be performed in accordance with the guidance provided for radon barrier materials in the NRC "Staff Technical Position on Testing and Inspection Plans during Construction of DOE's Remedial Action at Inactive Uranium Mill Tailing Sites" (January 1989).
- C. As-built drawings of the constructed ponds shall be submitted to NRC within 3 months of the completion of construction of each pond.

10.16 Production zone monitor wells drilled after April, 1999, shall be spaced no greater than 300 feet from a well field unit and no greater than 400 feet between the wells.

**SECTION 11: Monitoring, Recording, and Bookkeeping Requirements**

11.1 Flow rates on each injection and recovery well, and manifold pressures on the entire system, shall be measured and recorded daily. During wellfield operations, injection pressures shall not exceed the integrity test pressure at the injection well heads.

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- 11.2 All designated perimeter and upper aquifer monitor wells shall be sampled and tested no more than 14 days apart, except in the event of the situations identified in the licensee's submittal dated March 19, 1998. If a designated monitor well is not sampled within 14 days of a previous sampling event, the reasons for the postponement of sampling shall be documented. Sampling shall not be postponed for greater than five days.

If two UCLs are exceeded in a well or if a single UCL is exceeded by 20 percent, the licensee shall take a confirming water sample within 48 hours after the results of the first analyses are received and analyze the sample for the indicator parameters. If the second sample does not indicate an exceedance, a third sample shall be taken and analyzed in a similar manner with 48 hours after the second set of samples was acquired. If neither the second nor the third sample indicate an exceedance, the first sample shall be considered in error.

If either the second or third sample confirms that a UCL(s) has been exceeded, the well in question shall be placed on excursion status. Upon confirmation of an excursion, the licensee shall notify NRC in accordance with License Condition 12.2, implement corrective action, and increase the sampling frequency for the indicator parameters at the excursion well to once every seven (7) days. Corrective actions for confirmed excursions may be, but are not limited to, those described in Section 5.7.8.1 of the approved license application. An excursion is considered concluded when the concentrations of the indicator parameters are below the concentration levels defining an excursion for three (3) consecutive weekly samples.

[Applicable Amendment: 1, 12]

- 11.3 The licensee shall establish and conduct an effluent and environmental monitoring program in accordance with the program submitted by letter dated March 18, 1999.

[Applicable Amendment: 3]

- 11.4 The licensee shall perform and document inspections in accordance with the February 5, 1996, revision to its Evaporation Pond Onsite Inspection Program.

Any time 6 inches or more of fluid is detected in a commercial pond standpipe, it shall be analyzed for specific conductance. If the water quality is degraded beyond the action level, the water shall be further sampled and analyzed for chloride, alkalinity, sodium, and sulfate. Any time 6 inches or more of fluid is detected in an R&D pond standpipe, it shall be analyzed for specific conductance, chloride, alkalinity, sodium, and sulfate.

Upon verification of a liner leak, the licensee shall notify NRC in accordance with License Condition 12.2, lower the fluid level by transferring the pond's contents to an alternate cell, and undertake repairs, as needed. Water quality in the affected standpipe shall be analyzed for the five parameters listed above once every 7 days during the leak period and once every 7 days for at least 14 days following repairs.

- 11.5 [DELETED by Amendment No. 12]

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- 11.6 The results of the following activities, operations, or actions shall be documented: sampling; analyses; surveys and monitoring; survey/monitoring equipment calibration results; reports on audits and inspections; all meetings and training courses required by this license; and any subsequent reviews, investigations, or corrective actions. Unless otherwise specified in the NRC regulations, all such documentation shall be maintained for a period of at least five (5) years.
- 11.7 [DELETED by Amendment No. 12]
- 11.8 Any time uranium in a worker's urine specimen exceeds 15 micrograms per liter (ug/l), the annual ALARA audit will indicate what corrective actions were considered or performed.
- 11.9 Any time a uranium action level of 35 ug/l for two consecutive urine specimens or 130 ug/l for any one specimen is reached or exceeded, the licensee shall provide documentation within 30 days to the NRC indicating what corrective actions have been performed.

## SECTION 12.0

**Reporting Requirements**

- 12.1 Effluent and environmental monitoring program results submitted in accordance with 10 CFR 40.65 shall be reported in the format shown Table 3 of Regulatory Guide 4.14, (Rev 1) entitled, "Sample Format for Reporting Monitoring Data." These reports also shall include injection rates, recovery rates, and injection manifold pressures.
- 12.2 Spills, Pond Leaks, Leaks, Excursions, and Incident/Event Reporting
- Until license termination, the licensee shall maintain documentation on unplanned release of source or 11e.(2) by product materials (including extraction solutions) and process chemicals. Documented information shall include, but not be limited to: date, volume, total activity of each radionuclide released, radiological survey results, soil sample results (if taken), corrective actions, results of post remediation surveys (if taken), and a map showing the spill location and the impacted area.
- The licensee shall have procedures which will evaluate the consequences of the spill or incident/event against 10 CFR 20, Subpart "M," and 10 CFR 40.60 reporting criteria. If the criteria are met, then report to the NRC Operations Center as required.
- If the licensee is required to report any spills, pond leaks, excursions of source, 11e.(2) by product material, and process chemicals that may have an impact on the environment, or any other incidents/events to State or Federal Agencies, a notification shall be made to the NRC Headquarters Project Manager (PM) by telephone or electronic mail (e-mail) within 48 hours of the event. This notification shall be followed, within thirty (30) days of the notification, by submittal of a written report to NRC Headquarters PM as per License Condition 9.2, detailing the conditions leading to the spill, pond leak, excursion or incident/event, corrective actions taken, and results achieved.
- [Applicable Amendment 12]
- 12.3 [DELETED by Amendment No. 12]
- 12.4 [DELETED by Amendment No. 13]

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- 12.5 The licensee shall submit a detailed decommissioning plan to NRC for review and approval at least 12 months prior to the planned final shutdown of well field extraction operations.
- 12.6 [Deleted by Amendment 12]
- 12.7 [Deleted by Amendment 12]

FOR THE NUCLEAR REGULATORY COMMISSION

/RA/

Dated: 2/12/03

Daniel M. Gillen, Chief  
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Division of Fuel Cycle Safety  
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Office of Nuclear Material Safety  
and Safeguards