

Pre-Submittal Meeting for Palo Verde Unit 1, 2, and 3 Updated Spent Fuel Pool Criticality Analysis

May 11, 2015



Purpose

- Present and discuss planned licensing changes
 - Update spent fuel pool (SFP) criticality analysis
 - Add neutron absorbing inserts to SFP racks

Objectives

- Updated criticality analysis will
 - Provide basis for replacing non-conservative Technical Specification (TS) caused by missed power uprate impact
 - Include Next Generation Fuel (NGF)
 - Account for reactivity effects of integral fuel burnable absorber (IFBA)
 - Maintain full core offload capability



Borated Aluminum Inserts

- Additional reactivity hold down is planned to meet 10 CFR 50.68 and maintain full core offload capability
 - Thermal hydraulic, seismic, structural, and pool cooling calculations will be updated as needed
 - Add a coupon surveillance program to monitor material performance



TS Changes

- TS 3.7.17 - Spent Fuel Assembly Storage
 - Incorporate new burnup and enrichment curves
 - Display information with the polynomial explicitly stated
 - Include diagrams of approved arrays

TS Changes

- TS 3.7.15 – Fuel Storage Pool Boron
 - Currently 2150 ppm
 - May increase in response to accident conditions analysis



TS Changes

- TS 4.3 – Fuel Storage
 - Incorporate new arrays
 - Update boron concentration
 - Reduce radially averaged enrichment from 4.8 wt% to 4.65 wt%



New TS

- 5.5.21 - Spent Fuel Storage Rack Neutron Absorber Monitoring program
 - Will consider upcoming NRC Generic Letter “Monitoring of Neutron-Absorbing Materials in Spent Fuel Pools”
 - Recent Dresden OE
 - License extension
 - Plant decommissioning



Implementation

- Prior to NGF implementation in each unit
- Considering installing inserts under 10 CFR 50.59
- Considering a license condition for a specified period of time to transition between TS



Methodology

- Based on
 - ISG-2010-01, “Staff Guidance Regarding the Nuclear Criticality Safety Analysis for Spent Fuel Pools”
 - NEI 12-16, “Guidance for Performing Criticality Analyses of Fuel Storage at Light-Water Reactor Power Plants”, Revision 1
 - EPRI Depletion Benchmark Reports
 - Multiple NUREGs



Recent Licensing Actions

- Methodology similar to:
 - Comanche Peak
 - Prairie Island
 - Turkey Point
- Insert material similar to:
 - LaSalle
 - Peach Bottom
 - Quad Cities
- Criticality code usage similar to:
 - Millstone 2



ISG Item 1 - Fuel Assembly Selection

- Palo Verde will demonstrate that variations in design are adequately accounted for in a single, limiting, fuel assembly design
 - CE Standard Fuel
 - CE Value Added Pellet
 - Westinghouse NGF (8 LUAs)
 - AREVA Advanced CE-16 HTP (8 LTAs)



ISG Item 2 – Depletion Analysis

- Depletion parameters will impact the isotopic inventory of burned fuel
- Major depletion inputs
 - Fuel type
 - Axial burnup
 - Moderator temperature
 - Reactor power
 - Soluble boron
 - Burnable absorbers



ISG Item 2.a – Depletion Uncertainty

- The EPRI methodology will be used to demonstrate the 5% depletion uncertainty is conservative for Palo Verde
- Fission product uncertainty explicitly considered



ISG Item 2.b – Reactor Parameters

- Limiting axial moderator temperature profiles derived past, present, and anticipated profiles
 - Same methodology employed at Comanche Peak
- Analysis performed at 4070 MWth
- Licensee controls include verification of radial power distribution and T-cold



ISG Item 2.c – Burnable Absorbers

- Palo Verde has used the following integral burnable absorbers
 - B₄C rods in CE STD Fuel
 - Erbium in CE STD Fuel and Value Added Pellet
 - Integral Fuel Burnable Absorber (IFBA) in NGF
 - Gadolinium in AREVA Fuel
- Analysis will not credit Erbium, B₄C, or Gadolinium
- NGF fuel modeled with IFBA in all 236 pins for depletion analysis only
 - Pool model assumes no burnable absorbers



ISG Item 2.d – Rodded Operation

- Palo Verde does not operate with control rods inserted
 - Guide tube wear program
- End of cycle check will ensure that fuel assemblies experienced an insignificant amount of rodded operation at hot full power

ISG Item 3 - Criticality Analysis

- SCALE 6.1.2 will be used in the analysis
 - KENO V.a solves the eigenvalue (k_{eff}) problem in 3D using the Monte Carlo method
 - 238 Group ENDF/B-VII will be used as the library
 - Millstone LAR used SCALE 6.0 with the KENO V.a module and 238 Group ENDF/B-VII library



ISG Item 3.a – Axial Burnup Profile

- Bounding axial burnup profiles selected from past, present, and anticipated profiles
 - Cycle specific licensee controls include checks on cutback regions (blanket), fuel design, and moderator temperature
 - Same methodology used at Comanche Peak and Prairie Island

ISG Item 3.b – Rack Model

- Dimensions and tolerance of racks are traceable to design documents
- Borated aluminum insert B-10 areal density conservatively modeled at quantity less than minimum certified areal density



ISG Item 3.c - Interfaces

- All interfaces are evaluated and all interfaces are an acceptable 2x2 array
 - Palo Verde has only one rack design
 - No gaps modeled between rack modules



ISG Item 3.d – Normal Conditions

- Analysis demonstrates that $k_{\text{eff}} \leq 0.95$ at less than the TS required boron concentration for:
 - Fuel movement
 - Fuel inspection and reconstitution
 - Foreign Object Search and Retrieval
 - Limiting normal condition to initiate accident identified

ISG Item 3.e – Accident Conditions

- Analysis demonstrates that $k_{\text{eff}} \leq 0.95$ at less than the TS required boron concentration for
 - Misloaded or dropped single fresh fuel assembly into, outside of, or on top of spent fuel racks
 - Multiple misloaded fuel assemblies
 - Loss of SFP cooling
 - Seismic events

ISG Item 3.e (contd.)

- Limiting dilution event reduces pool boron from 2150 ppm to 1900 ppm
- TRM requires boron concentration to be maintained at 4000 ppm



ISG Item 4 – Code Validation

- Will perform criticality code validation in accordance with NUREG/CR-6698
 - Data carefully considered to identify trends consistent with NUREG-1475
 - HTC experiments will be included
- Fission products will be explicitly accounted for
 - No lumped fission products will be used

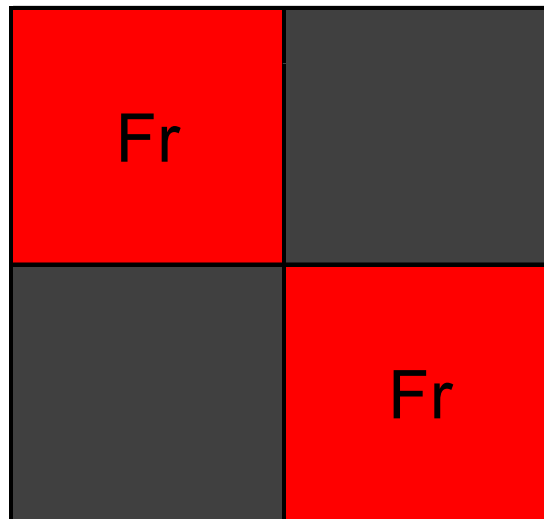
Palo Verde Arrays

- 6 arrays will be analyzed
- Palo Verde expects to submit between 3 and 6 of the following arrays for approval
- Final designs specify location and orientation of borated aluminum inserts



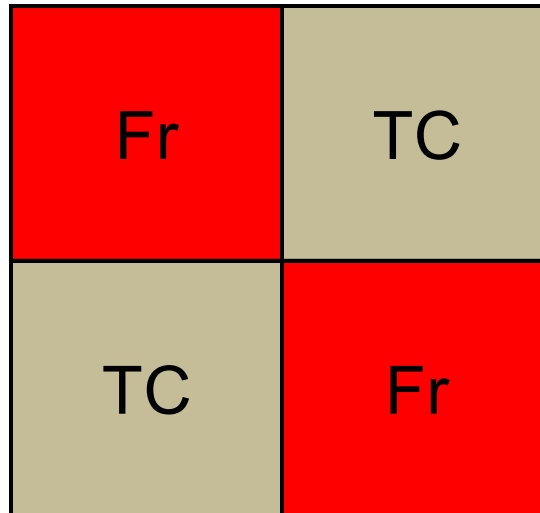
Palo Verde Arrays

- Infinite array of 2 fresh fuel assemblies (Fr) with two blocked locations and no inserts



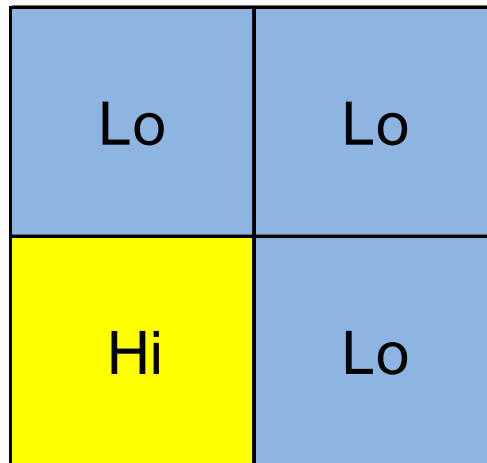
Palo Verde Arrays

- Infinite array of 2 fresh fuel assemblies (Fr) with two trash cans (TC) and two inserts



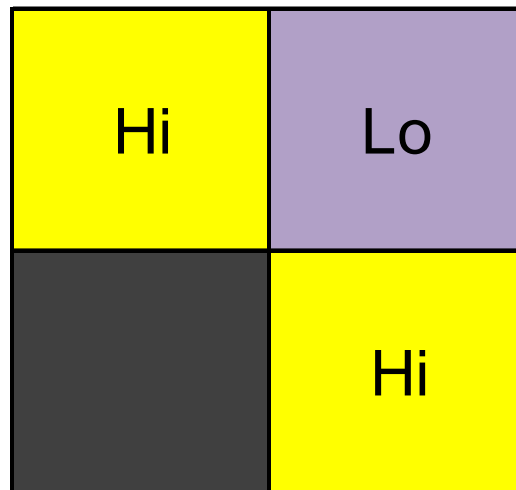
Palo Verde Arrays

- Infinite array of 3 low reactivity fuel assemblies (Lo) and 1 high (Hi) reactivity fuel assembly with 2 inserts



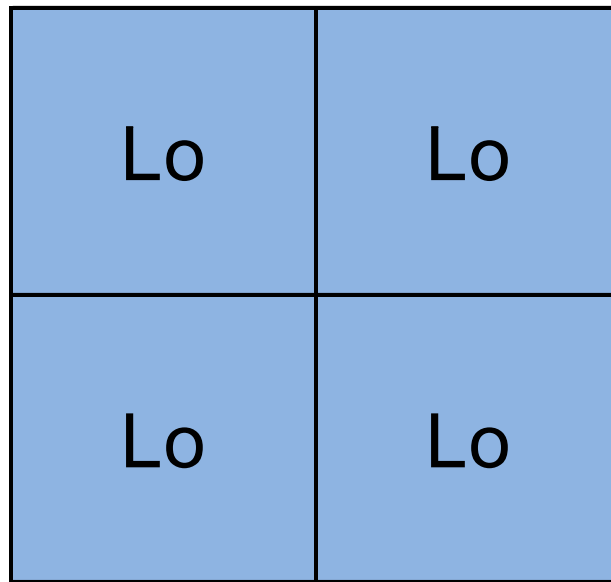
Palo Verde Arrays

- Infinite array of 2 high reactivity fuel assemblies (Hi) and one low reactivity fuel assembly (Lo) with one blocked cell and one insert



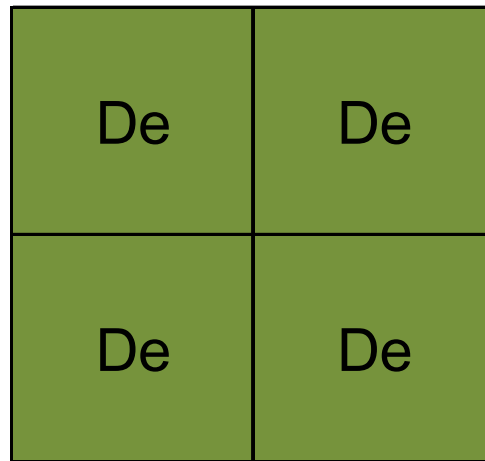
Palo Verde Arrays

- Infinite array of 4 low reactivity fuel assemblies (Lo) with one insert



Palo Verde Arrays

- Infinite array of 4 depleted fuel assemblies (De) with no inserts



Margin Maintenance

- Palo Verde will monitor the margin identified in the analysis
- Cycle specific checks of key input parameters
- 0.005 Δk additional margin reserved by Palo Verde
 - Burnup and enrichment curves will be for $k_{\text{eff}} = 0.99$



Conclusion

- Palo Verde is proposing an acceptable methodology for performing SFP criticality analysis
- Permanently installed borated aluminum inserts will be credited in the analysis
- Submit LAR by Nov 2015
- Request NRC approval in 18 – 24 months

