



OPPD's Fort Calhoun Station Driving to Excellence

Public Meeting with the U.S. Nuclear Regulatory Commission
License Amendment Request (LAR) for Class I Structures



April 23, 2015

Agenda

- History
- Overall Goal
- 4 Elements
- Closing Remarks

OPPD's Fort Calhoun Station

Vision
Safe and reliable operation of Fort Calhoun Station and achievement of sustained excellence

Mission
Safe, event-free, cost-effective, nuclear production of electricity

Values

- Safety – Nuclear, Industrial, Radiological and Environmental
- Alignment
- Accountability
- Bias for Action
- Healthy Nuclear Safety Culture

OPPD



History

- The CIS project started in 2012 where the investigation of the structure for a pipe support resulted in a self identified corrective action and complete structural re-evaluation of Class I Structures.



FCS License Basis

- FCS USAR (Section 5.11) License Basis:
 - Allowable Stress Design (ASD) for Normal operations.
 - Ultimate Strength Design (USD) for faulted conditions.
- Operability Analysis Completed in 2012
 - It was noted that the current License Basis is conservative.



Options to License Basis

- Many options to change the FCS license basis were evaluated.
 - ACI 318-63 is the code of construction (Design Basis).
- ACI 318-71 is one of the updated codes that was evaluated carefully as a replacement to the 1963 code. But was finally rejected because of the exhaustive evaluations required to address all the new detailing in the code.
- Best option is to revise License Basis using the current code of record.

Overall Goal of the LAR

- Change License Basis
 - Replace Working stress with Ultimate Strength. This is a license basis change.
- Change Design Basis
 - Replace Design Basis Concrete Design Strength (f_c) in specification (4000 psi) with 28 day break strength.
- Adopt methods that are not in the 1963 code
 - Use Finite Element Analysis for more accurate results.
 - Credit Dynamic Increase Factors to increase capacity.
- This applies to all Class I Structures other than Containment shell.

LAR has 4 Elements



Elements of the LAR

1. Replace Allowable Stress Design (ASD) with Ultimate Strength Design (USD) for normal operating/service conditions.
2. Use of 28 day test strength of concrete (not age hardening) for Class I Structures other than Containment Shell.
3. Use of “Ductility” (finite element analysis) as defined in ACI 349-01 Appendix C.
4. Use of Dynamic Increase Factors (DIF) for impulse loads as defined in ACI 349-01 Appendix C.



FCS LAR: Element 1

- ACI 318-63 Replace ASD with USD for normal/service operating conditions.
 - Allowable stress design (ASD) commonly known as working stress design has four equations. Four USD equations will be developed that are analogous to the ASD Design Basis.
 - The USD equations will be developed from codes and License Basis.
- For faulted, the approach remains unchanged.

Element 1: ASD vs. USD Eqns.

- Final Load Combinations for Normal/Service Operating Conditions.

Working Stress Design (WSD) Current License Basis	Replacement Ultimate Strength Design (USD) Load Combination Equations
$S = D + L$	$U = 1/\phi (1.4 D + 1.7 L)$
$S = D + L + W$	$U = 1/\phi (1.0 D \pm 0.05 D + 1.25 L + 1.25 W)$
$S = D + L + E$	$U = 1/\phi (1.0 D \pm 0.05 D + 1.25 L + 1.25 E)$
$S = D + F$	$U = 1/\phi (1.4 D + 1.4 F)$

Element 1: Develop USD 1st Eqn.

- ASD basic equation is $S = D + L$
- Equivalent Ultimate Strength Design to the basic eqn.:
[ACI 318-63 Equation 15-1] $U = 1.5D + 1.8L$
- ACI 318-71 and beyond uses a different basic equation.
[ACI 318-71 Equation 9-1] $U = 1.4D + 1.7L$

FCS is proposing to use the updated version with 1.4 factor

S = Required section capacity for WSD
U = Required ultimate strength capacity
D = Dead load, including hydrostatic load
L = Live load

W = Wind load
E = Design earthquake (OBE)
F = External hydrostatic load
 ϕ = Capacity strength reduction factor



Element 1: Develop USD 2nd/3rd Eqn.

- USD method for normal service conditions needs to address the following: Wind, Earthquake, and Hydrostatic loads.
- FCS UFSAR currently utilizes USD factored loads for SSE and OBE:

$$U = 1/\phi (1.0D \pm 0.05D + 1.5P_c + 1.0T_c)$$

$$U = 1/\phi (1.0D \pm 0.05D + 1.25P_c + 1.25E + 1.0T_c) \text{ for OBE case}$$

$$U = 1/\phi (1.0D \pm 0.05D + 1.0P_c + 1.0E' + 1.0T_c) \text{ for SSE case}$$

- Second equation is used to develop the USD equations for the optional normal service conditions and implement the earthquake and wind load factors.



Element 1: Develop USD 2nd/3rd Eqn.

- From the USAR Section 5.11 (Current License Basis):
 - $U = 1/\phi (1.0D \pm 0.05D + 1.25Pc + \underline{1.25E} + 1.0Tc)$ for OBE case
- The resulting USD load combinations for wind and earthquake are as follows:

$$U = 1/\phi (1.0D \pm 0.05D + 1.25 L + 1.25 W)$$

$$U = 1/\phi (1.0D \pm 0.05D + 1.25 L + 1.25 E)$$

Note: This is similar to the ACI 318-71 code Equation 9-2: $U = 0.75(1.4D + 1.7L + 1.7W)$

Element 1: Develop USD 4th Eqn.

- The USD load combination for Hydrostatic loads is a simple conversion of the ASD equation plus the phi factor.

$$\text{ASD} \quad U = D + F$$

Use the 1.4 factor to convert ASD to USD

$$\text{USD} \quad U = 1/\phi (1.4 D + 1.4F)$$

Element 1: ASD vs. USD Eqns.

- Final Load Combinations for Normal/Service Operating Conditions.

Working Stress Design (WSD) Current License Basis	Replacement Ultimate Strength Design (USD) Load Combination Equations
$S = D + L$	$U = 1/\phi (1.4 D + 1.7 L)$
$S = D + L + W$	$U = 1/\phi (1.0 D \pm 0.05 D + 1.25 L + 1.25 W)$
$S = D + L + E$	$U = 1/\phi (1.0 D \pm 0.05 D + 1.25 L + 1.25 E)$
$S = D + F$	$U = 1/\phi (1.4 D + 1.4 F)$



FCS LAR: Element 2

- Use of 28 day test strength of concrete for Class I Structures.
 - This is NOT age hardening as discussed in NRC Information Notice 2012-17.
 - 28-day concrete break strength information was documented.
 - Actual 28-day strength ranges are approximately 4700 psi to 5500 psi.



FCS LAR: Element 3

- Allow the use of “Ductility” (Finite Element Analysis) to bridge generation gap of concrete analysis.
 - There is a difference with conventional analysis and finite element (FE) analysis. We can now model shapes with small increments to come closer to actual values.
 - This is not a margin issue but improves accuracy. There is no impact on margin.
 - Ductility methodology is defined in ACI 349-01 Appendix C.



FCS LAR: Element 4

- Allow for use of dynamic increase factors (DIF) using ACI 349-01 Appendix C for impulse effects.
 - Impulsive loads are time-dependent loads which are not associated with collision of solid masses. The pressure raises quickly and then stabilizes. The pressure difference across walls equalize quickly.
 - Appropriate dynamic increase factors (DIF) address changing strain rates applied to a static analysis. Material strengths are increased to appropriately reflect the response of concrete to the dynamic condition.
 - This is not a margin issue but improves accuracy. There is no impact on margin.
 - “DIF” methodology is defined in ACI 349-01 Appendix C.



FCS LAR: Schedule

- LAR Submittal: 2nd Quarter 2015
- Requested Approval: 2nd Quarter 2016
- Design Correction and Install Columns (RF028):
3rd Quarter 2016

Closing Remarks

- History
- Overall Goal
- 4 Elements
 - ASD v. USD
(License Basis Change)
 - 28 day break strength (Capacity)
 - Finite Element Analysis (Accuracy)
 - Dynamic Increase Factors (Capacity)

