QA-513
Form QA-513A
Revision 5

DUKE POWER COMPANY
NUCLEAR GENERATION DEPARTMENT

ISI PLAN
ADDENDUM SHEET

Serial No. ONS3-050 Sheet 1 of 1

Current Plan Revision 3

Station: Oconee Unit 3 Volume NA

Section: 1 Page: NA

Detailed Description of Proposed Change: Delete the following item numbers from outage 7 of the Unit 3 ISI Plan: G02.001.001, G02.001.001A, G02.001.002, G02.001.002A, G02.001.003 and G02.001.004. These items will be inspected with new item numbers.

Add the following item numbers to the Unit 3 ISI Plan:

G02.001.005A	G02.001.006A	G02.001.007A	G02.001.008A	G02.001.009B
G02.001.005B	G02.001.006B	G02.001.007B	G02.001.008B	G02.001.010A
G02.001.005C	G02.001.006C	G02.001.007C	G02.001.008C	G02.001.010B
G02.001.005D	G02.001.006D	G02.001.007D	G02.001.008D	G02.001.010C

G02.001.010D G02.001.011B G02.001.011D
G02.001.011A G02.001.011C

See Update Report dated 7-21-97 for details on all of the items that are being added to the Unit 3 ISI Plan.

These items are being added to the ISI Plan to meet the requirements of NRC Bulletin 85-20. See PIP 0-O97-1507.

Originated By: Larry C. Keith Date: 7-21-97

Reviewed By: R C Rouse Date 7/21/97

Data Updated By: Larry C. Keith Date 7-21-97

Data Verified By: R C Rouse Date: 7/21/97

9708110281 970806
PDR ADOCK 05000269
Q PDR

DUKE POWER COMPANY
QUALITY ASSURANCE TECHNICAL SERVICES
UPDATE REPORT
Oconee 3 Inservice Inspection
Interval 3

Changes from 07/21/97 to 07/21/97
Plant: Oconee 3
Report order: Isometric/ID Number

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT 2	SCH 3	INT 4
G02.001.001 Revised By: LCK8302 07/21/97	3PDA1-47	ISI-OCN3-011 OFD-100A-3.2	UT	NDE-600	SS	3.500 0.750		A1 Discharge Make Up Nozzle Safe End PC.47. Reference Section 7 Paragraph 7.1.2 of the ISI Plan - Volume 1. Reference Request for Relief 95-GO-03 for calibration block.		2,	
G02.001.001A Revised By: LCK8302 07/21/97	3PDA1-47	ISI-OCN3-011 OFD-100A-3.2	RT	NDE-12	SS	3.500 0.750		A1 Discharge Make Up Nozzle Safe End PC.47. Reference Section 7 Paragraph 7.1.2 of the ISI Plan - Volume 1.		2,	
G02.001.002 Revised By: LCK8302 07/21/97	3PDA2-47	ISI-OCN3-012 OFD-100A-3.2	UT	NDE-600	SS	3.500 0.750		A2 Discharge Make Up Nozzle Safe End PC.47. Reference Section 7 Paragraph 7.1.2 of the ISI Plan - Volume 1. Reference Request for Relief 95-GO-03 for calibration block.		2,	
G02.001.002A Revised By: LCK8302 07/21/97	3PDA2-47	ISI-OCN3-012 OFD-100A-3.2	RT	NDE-12	SS	3.500 0.750		A2 Discharge Make Up Nozzle Safe End PC.47. Reference Section 7 Paragraph 7.1.2 of the ISI Plan - Volume 1.		2,	
G02.001.003 Revised By: LCK8302 07/21/97	3PDB1-47	ISI-OCN3-013 OFD-100A-3.2	RT	NDE-12	SS	3.500 0.750		B1 Discharge HPI Nozzle Safe End PC.47. Reference Section 7 Paragraph 7.1.2 of the ISI Plan - Volume 1.		2,	
G02.001.004 Revised By: LCK8302 07/21/97	3PDB2-47	ISI-OCN3-014 OFD-100A-3.2	RT	NDE-12	SS	3.500 0.750		B2 Discharge HPI Nozzle Safe End PC.47. Reference Section 7 Paragraph 7.1.2 of the ISI Plan - Volume 1.		2,	
G02.001.005A Revised By: LCK8302 07/21/97	3-PDA1-46	ISI-OCN3-011 OFD-100A-3.1 OM-201-597	UT	NDE-690	CS	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 3A1 Make-Up Nozzle PC 46. Perform UT on the nozzle inside radius (knuckle area). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth		3,5,7	

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT 2	SCH 3	INT 4
								interval.			
G02.001.005B Revised By: LCK8302 07/21/97	3-PDA2-46	ISI-OCN3-012 OFD-100A-3.1 OM-201-597	UT	NDE-690	CS	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 3A2 Make-Up Nozzle PC 46. Perform UT on the nozzle inside radius (knuckle area). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.005C Revised By: LCK8302 07/21/97	3-PDB1-46	ISI-OCN3-013 OFD-100A-3.1 OM-201-597	UT	NDE-690	CS	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 3B1 HPI Nozzle PC 46. Perform UT on the nozzle inside radius (knuckle area). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.005D Revised By: LCK8302 07/21/97	3-PDB2-46	ISI-OCN3-014 OFD-100A-3.1 OM-201-597	UT	NDE-690	CS	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 3B2 HPI Nozzle PC 46. Perform UT on the nozzle inside radius (knuckle area). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.006A Revised By: LCK8302 07/21/97	3-PDA1-11	ISI-OCN3-011 OFD-100A-3.1 OM-201-597	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 3A1 Make-Up Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be		3,5,7	

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCH INT 2	3	4
								changed. Check with Engineering prior to scheduling the fourth interval.			
G02.001.006B Revised By: LCK8302 07/21/97	3-PDA2-11	ISI-OCN3-012 OFD-100A-3.1 OM-201-597	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 3A2 Make-Up Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.006C Revised By: LCK8302 07/21/97	3-PDB1-11	ISI-OCN3-013 OFD-100A-3.1 OM-201-597	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 3B1 HPI Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.006D Revised By: LCK8302 07/21/97	3-PDB2-11	ISI-OCN3-014 OFD-100A-3.1 OM-201-597	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 3B2 HPI Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5	
G02.001.007A Revised By: LCK8302 07/21/97	3-PDA1-47	ISI-OCN3-011 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Safe End PC 47 adjoining Make-Up Nozzle 3A1. Perform UT on the Safe End base metal (between the nozzle to safe		3,5,7	

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT 2	SCH 3	INT 4
								end weld and the safe end to pipe weld). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
G02.001.007B Revised By: LCK8302 07/21/97	3-PDA2-47	ISI-OCN3-012 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Safe End PC 47 adjoining Make-Up Nozzle 3A2. Perform UT on the Safe End base metal (between the nozzle to safe end weld and the safe end to pipe weld). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.007C Revised By: LCK8302 07/21/97	3-PDB1-47	ISI-OCN3-013 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Safe End PC 47 adjoining HPI Nozzle 3B1. Perform UT on the Safe End base metal (between the nozzle to safe end weld and the safe end to pipe weld). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.007D Revised By: LCK8302 07/21/97	3-PDB2-47	ISI-OCN3-014 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	3.500 0.750	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Safe End PC 47 adjoining HPI Nozzle 3B2. Perform UT on the Safe End base metal (between the nozzle to safe end weld and the safe end to pipe weld). Perform UT examination during outages 17, 19 & 21 for the third		3,5,7	

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT 2	SCH 3	INT 4
								interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
G02.001.008A Revised By: LCK8302 07/21/97	3RC-211-40	3RC-211 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Make-Up Nozzle 3A1. Perform UT on weld 3RC-211-40 and adjoining base metal out to weld 3RC-211-46 (at valve 3HP-127). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.008B Revised By: LCK8302 07/21/97	3RC-210-24A	3RC-210 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Make-Up Nozzle 3A2. Perform UT on weld 3RC-210-24A and adjoining base metal out to weld 3RC-210-31 (at valve 3HP-126). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.008C Revised By: LCK8302 07/21/97	3RC-212-44A	3RC-212 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI Nozzle 3B1. Perform UT on weld 3RC-212-44A and adjoining base metal out to weld 3RC-212-45 (at valve 3HP-153). There is a circumferential weld located between weld 3RC-212-44A and 3RC-212-45. This weld (3RC-212-43C) will be documented as item number G02.001.009B. Perform UT examination during outages 17, 19 & 21 for the third interval. This		3,5,7	

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCH INT 2	3	4
								schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
G02.001.008D Revised By: LCK8302 07/21/97	3RC-213-26	3RC-213 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI Nozzle 3B2. Perform UT on weld 3RC-213-26 and adjoining base metal out to weld 3RC-213-27 (at valve 3HP-152). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.009B Revised By: LCK8302 07/21/97	3RC-212-43C	3RC-212 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI Nozzle 3B1. Perform UT on weld 3RC-212-43C. Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.010A Revised By: LCK8302 07/21/97	3RC-211-46	3RC-211 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Make Up Nozzle 3A1. Perform UT on weld 3RC-211-46 (at valve 3HP-127). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5	
G02.001.010B Revised By: LCK8302 07/21/97	3RC-210-31	3RC-210 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Make Up Nozzle 3A2. Perform UT on weld 3RC-210-31 (at valve 3HP-126). Perform UT examination during outages 17, 19 & 21 for the third interval. This		3,5,7	

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT 2	SCH 3	INT 4
								schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
G02.001.010C Revised By: LCK8302 07/21/97	3RC-212-45	3RC-212 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI Nozzle 3B1. Perform UT on weld 3RC-212-45 (at valve 3HP-153). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.010D Revised By: LCK8302 07/21/97	3RC-213-27	3RC-213 OFD-100A-3.1 OM-201-597	UT	NDE-960	SS	2.500 0.375	HPI Noz Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI Nozzle 3B2. Perform UT on weld 3RC-213-27 (at valve 3HP-152). Perform UT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.011A Revised By: LCK8302 07/21/97	3A1-THERM SLEEVE	ISI OCN3-011 OFD-100A-3.1 OM-201-597	RT	NDE-105	SS	3.500 0.750		Reference Section 7 of the ISI Plan, Volume 1. Make UP Nozzle 3A1. Perform RT between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion area as described in procedure NDE-105. Perform RT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.011B Revised By: LCK8302 07/21/97	3A2-THERM SLEEVE	ISI OCN3-012 OFD-100A-3.1 OM-201-597	RT	NDE-105	SS	3.500 0.750		Reference Section 7 of the ISI Plan, Volume 1. Make UP Nozzle 3A2. Perform RT between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion		3,5,7	

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCH INT 2	3	4
								area as described in procedure NDE-105. Perform RT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
G02.001.011C Revised By: LCK8302 07/21/97	3B1-THERM SLEEVE	ISI OCN3-013 OFD-100A-3.1 OM-201-597	RT	NDE-105	SS	3.500 0.750		Reference Section 7 of the ISI Plan, Volume 1. HPI Nozzle 3B1. Perform RT between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion area as described in procedure NDE-105. Perform RT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	
G02.001.011D Revised By: LCK8302 07/21/97	3B2-THERM SLEEVE	ISI OCN3-014 OFD-100A-3.1 OM-201-597	RT	NDE-105	SS	3.500 0.750		Reference Section 7 of the ISI Plan, Volume 1. HPI Nozzle 3B2. Perform RT between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion area as described in procedure NDE-105. Perform RT examination during outages 17, 19 & 21 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		3,5,7	