

DUKE POWER COMPANY
NUCLEAR GENERATION DEPARTMENT

ISI PLAN
ADDENDUM SHEET

Serial No. ONS2-046 Sheet 1 of 1
Current Plan Revision 3
Station: Oconee Unit 2 Volume NA
Section: 1 Page: NA

Detailed Description of Proposed Change:

These items are being added to the ISI Plan to meet the requirements of NRC Bulletin 85-20. See PIP 0-O-97-1507.

G02.001.005A	G02.001.005B	G02.001.005C	G02.001.005D
G02.001.006A	G02.001.006B	G02.001.006C	G02.001.006D
G02.001.007A	G02.001.007B	G02.001.007C	G02.001.007D
G02.001.008A	G02.001.008B	G02.001.008C	G02.001.008D
G02.001.010A	G02.001.010B	G02.001.010C	G02.001.010D
G02.001.011A	G02.001.011B	G02.001.011C	G02.001.011D

See the attached Update report for more specific information concerning each Item Number listed above.

Remove the following Item Numbers from Outage 20:

G02.001.001	G02.001.001A	G02.001.002	G02.001.002A
G02.001.003	G02.001.004	G02.001.004A	

These items will be inspected with new Item Numbers.

Originated By: RC Rouse Date: 7/21/97

Reviewed By: Larry C. Keith Date: 7-21-97

Data Updated By: RC Rouse Date: 7/21/97

Data Verified By: Larry C. Keith Date: 7-21-97

**DUKE POWER COMPANY
QUALITY ASSURANCE TECHNICAL SERVICES
UPDATE REPORT
Oconee 2 Inservice Inspection**

Addendum Serial Number ONS2-046

Update Report

Page 3

07/21/97

Changes from 07/21/97 to 07/21/97

Plant: Oconee 2

Report order: Isometric/ID Number

Interval 3

OUT SCH INT

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCH INT		
									2	3	4
G02.001.006B Revised By: RGR8304 07/21/97	2-PDA2-11 Circumferential	ISI-OCN2-012 B&W146629E OFD-100A-2.1	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz. Cal. Block	during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval. Reference Section 7 of the ISI Plan, Volume 1. 2A2 Make-Up Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		2, 4 .6,	
G02.001.006C Revised By: RGR8304 07/21/97	2-PDB1-46 Circumferential	ISI-OCN2-013 B&W146629E OFD-100A-2.1	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 2B1 HPI Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		2, 4 .6,	
G02.001.006D Revised By: RGR8304 07/21/97	2-PDB2-11 Circumferential	ISI-OCN2-014 B&W146629E OFD-100A-2.1	UT	NDE-610	SS-Inconel	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. 2B2 HPI Nozzle PC 46 to Safe End PC 47. Perform UT on the nozzle to safe end weld. Perform UT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		2, 4 .6,	
G02.001.007A Revised By: RGR8304 07/21/97	2-PDA1-47	ISI-OCN2-011 B&W146629E OFD-100A-2.1	UT	NDE-960	SS	3.500 0.750	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Safe End PC 47 adjoining Make-Up nozzle 2A1.		2, 4 .6,	

DUKE POWER COMPANY
 QUALITY ASSURANCE TECHNICAL SERVICES
 UPDATE REPORT
 Oconee 2 Inservice Inspection

Addendum Serial Number ONS2-046

Update Report

Page 5

07/21/97

Changes from 07/21/97 to 07/21/97

Plant: Oconee 2

Report order: Isometric/ID Number

Interval 3

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCH INT		
									2	3	4
G02.001.008A	2RC-204-18 Circumferential	2RC-204 B&W146629E OFD-100A-2.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	Perform UT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			
Revised By: RGR8304 07/21/97											
G02.001.008B	2RC-203-2 Circumferential	2RC-203 B&W146629E OFD-100A-2.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. Make-Up nozzle 2A1 . Perform UT on weld 2RC-204-18 and adjoining base metal out to weld 2RC-204-20 (at valve 2HP-127). Perform UT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			2, 4, 6
Revised By: RGR8304 07/21/97											
G02.001.008C	2RC-202-1 Circumferential	2RC-202 B&W146629E OFD-100A-2.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI nozzle 2B1 . Perform UT on weld 2RC-202-1 and adjoining base metal out to weld 2RC-202-3 (at valve 2HP-153). Perform UT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.			2, 4, 6
Revised By: RGR8304 07/21/97											

DUKE POWER COMPANY
QUALITY ASSURANCE TECHNICAL SERVICES
UPDATE REPORT
Oconee 2 Inservice Inspection

Addendum Serial Number ONS2-046

Update Report

Page 7

07/21/97

Changes from 07/21/97 to 07/21/97

Plant: Oconee 2

Report order: Isometric/ID Number

Interval 3

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCH INT		
									2	3	4
								scheduling the fourth interval.			
G02.001.010D	2RC-205-3 Circumferential	2RC-205 B&W146629E OFD-100A-2.1	UT	NDE-960	SS	2.500 0.375	HPI Noz. Cal. Block	Reference Section 7 of the ISI Plan, Volume 1. HPI nozzle 2B2. Perform UT on weld 2RC-205-3 at valve 2HP-152. Perform UT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		2, 4 , 6,	
G02.001.011A	2A1 THERM-SLEEVE ISI OCN2-011 Circumferential	B&W146629E OFD-100A-2.1	RT	NDE-105	SS	3.500 0.750		Reference Section 7 of the ISI Plan, Volume 1. Make-Up nozzle 2A1. Perform RT between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion area as described in procedure NDE-105. Perform RT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		2, 4 , 6,	
G02.001.011B	2A2 THERM-SLEEVE ISI OCN2-012 Circumferential	B&W146629E OFD-100A-2.1	RT	NDE-105	SS	3.500 0.750		Reference Section 7 of the ISI Plan, Volume 1. Make-Up nozzle 2A2. Perform RT between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion area as described in procedure NDE-105. Perform RT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		2, 4 , 6,	

DUKE POWER COMPANY
 QUALITY ASSURANCE TECHNICAL SERVICES
 UPDATE REPORT
 Oconee 2 Inservice Inspection

Addendum Serial Number ONS2-046
 Update Report
 Page 8

Changes from 07/21/97 to 07/21/97

Plant: Oconee 2

Report order: Isometric/ID Number

Interval 3

07/21/97

ITEM NUMBER	ID NUMBER	DRAWING NUMBERS	INSP REQ	PROCEDURES	MAT/SCH	DIA/THK	CAL BLOCKS	COMMENTS	OUT SCH INT		
									2	3	4
G02.001.011C	2B1 THERM-SLEEVE	ISI OCN2-013	RT	NDE-105	SS	3.500		Reference Section 7 of the ISI Plan, Volume 1. HPI nozzle 2B1. Perform RT between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion area as described in procedure NDE-105. Perform RT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		2,4	
	Circumferential	B&W146629E				0.750					,6,
Revised By: RGR8304 07/21/97 OFD-100A-2.1											
G02.001.011D	2B2 THERM-SLEEVE	ISI OCN2-014	RT	NDE-105	SS	3.500		Reference Section 7 of the ISI Plan, Volume 1. HPI nozzle 2B2. Perform RT between the nozzle to safe end and safe end to pipe weld in the thermal sleeve expansion area as described in procedure NDE-105. Perform RT examination during outages 16, 18 & 20 for the third interval. This schedule cannot be changed. Check with Engineering prior to scheduling the fourth interval.		2,4	
	Circumferential	B&W146629E				0.750					,6,
Revised By: RGR8304 07/21/97 OFD-100A-2.1											