

L-2015-087
Enclosure 2

CY 2005 Corrections to
Annual Radioactive Effluent Release Report
(L-2006-058 dated February 28, 2006)

Section 10. Process Control Program (PCP) Revisions, Page 6
and
AP 0520025 Revision 13B with mark-up

15 pages

ANNUAL RADIOACTIVE EFFLUENT RELEASE REPORT
 JANUARY 1, 2005 THROUGH DECEMBER 31, 2005
 L-2006-058

EFFLUENT AND WASTE DISPOSAL SUPPLEMENTAL INFORMATION (Continued)

7. Assessment of radiation dose from radioactive effluents to MEMBERS OF THE PUBLIC due to their activities inside the SITE BOUNDARY assumes the VISITOR onsite for 8 hours per day for 312 days per year at a distance of 1.6 kilometers in the South East Sector. The VISITOR received exposure from each of the two reactors on the Site. Actual Mat Data was used to calculate Visitor Dose for Calendar Year 2005.

VISITOR DOSE RESULTS FOR CALENDAR YEAR 2005 were:

<u>NOBLE GAS</u>	<u>DOSE</u>	<u>Gas Particulate & Iodine Dose</u>	<u>Dose</u>
Gamma Air Dose	9.36E-05	Bone	1.99E-05
Beta Air Dose	8.96E-05	Liver	1.38E-03
		Thyroid	1.36E-03
		Kidney	1.37E-03
		Lung	1.36E-03
		GI-LLI	1.36E-03
		Total Body	1.39E-03

8. Offsite Dose Calculation Manual(ODCM) Revision(s):

The ODCM was revised to remove a reference to an effluent radiation which was never installed in the Unit 1 Reactor Auxiliary Building. The effluent monitor was not needed due to a modification of a fan system's discharge path. The modification allowed the fan discharge be directed inside of the building where the plant vent radiation monitor would monitor the fan's discharge. Additionally, the definition of a "channel functional test" was revised to match the definition of "channel functional test" in the Technical Specifications. Several minor revisions which were generally administrative in nature were also incorporated during this revision.

9. Solid Waste and Irradiated Fuel Shipments:
 No irradiated fuel shipments were made from the site.

Common Solid waste from St. Lucie Units 1 and 2 were shipped jointly.
 A tabulated summation of these shipments is provided in this report as Table 3.9.



10. Process Control Program (PCP) Revisions:

was one change
 There were no changes during the reporting interval. (see enclosed APO530025
 Revision 13B and mark-up)

11. Major Changes to Radioactive Liquid, Gaseous and Solid Waste Treatment Systems:

There were no changes during the reporting interval.

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ST. LUCIE PLANT
ADMINISTRATIVE PROCEDURE

NON-SAFETY RELATED
REFERENCE USE

Procedure No.

0520025

Current Revision No.

13B

Effective Date

01/25/06

Title:

PROCESS CONTROL PROGRAM

Responsible Department: **HEALTH PHYSICS**

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REVISION SUMMARY:

REVISION 13B - Incorporated PCR 05-3003 for CR 2005-18614 to add Level of Use to procedure cover page. (Helga Baranowsky, 09/29/05)

REVISION 13A - Incorporated PCR 03-3437 to change delegation of procedure from Safety Related to Non-Safety Related. (Bonnie Wooldridge, 12/04/03)

REVISION 13 - Made changes to References Section. (Bruce Somers, 07/20/99)

FOR INFORMATION ONLY

Before use, verify revision and change documentation
(if applicable) with a controlled index or document.

DATE VERIFIED _____ INITIAL _____

Revision <u>0</u>	FRG Review Date <u>12/28/82</u>	Approved By <u>J.H. Barrow (for)</u> Plant General Manager	Approval Date <u>12/28/82</u>	S__OPS
Revision <u>13B</u>	FRG Review Date <u>07/20/99</u>	Approved By <u>R.G. West</u> Plant General Manager <u>N/A</u> Authorized Approver <u>Stan Wisla</u> Authorized Approver (Minor Correction)	Approval Date <u>07/20/99</u> <u>09/29/05</u>	DATE DOCT DOCN SYS COM ITM
				PROCEDURE 0520025 COMPLETED 13B

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1.0 TITLE

PROCESS CONTROL PROGRAM

2.0 REVIEW AND APPROVAL

See cover page

3.0 SCOPE

3.1 Purpose

The St. Lucie Plant Process Control Program (PCP) implements the requirements of 10 CFR Part 50.36a and General Design Criterion 60 of Appendix A to 10 CFR 50. Specifically, the PCP applies to waste form classification of all radioactive waste destined for land burial in accordance with 10 CFR 20.2006. In addition, the specific requirements are provided for dewatering of bead resins for disposal and for vendor supplied processes for solidification, encapsulation or absorption of liquid or wet solid radioactive wastes when performed on site and under the licenses issued to the St. Lucie Plant by the Nuclear Regulatory Commission.

If the radioactive waste is shipped to a licensed radioactive waste disposal facility for disposal, the St. Lucie Plant is responsible to meet all of the license conditions, including waste form and waste classification requirements of the disposal sites radioactive material license.

If the radioactive waste is shipped to a radioactive waste processor for further processing of the waste prior to disposal, the St Lucie Plant is responsible to meet all of the license conditions of the radioactive waste processor. In this case, however, it is the responsibility of the radioactive waste processor to meet the requirements of the radioactive waste disposal site license for the radioactive waste shipped to the disposal site.

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3.2 Discussion

- 1.** The PCP contains provisions to assure that dewatering of bead resins results in a waste form with characteristics that meet the requirements of 10 CFR 61 as implemented by 10 CFR 20 and of the low level radioactive waste disposal site. The Process Control Program includes in addition to this procedure the following related procedures:
 - A.** St. Lucie Plant Health Physics Procedure No. HP-49, "Dewatering Radioactive Bead Resins."
 - B.** CHEM-NUCLEAR SYSTEMS, INC. Test procedure for Dewatering Conical Bottom Demineralizers and Resin Liners - Project No. 11118.
 - C.** CHEM-NUCLEAR SYSTEMS, INC. Lab Record Sheet for Conical Bottom Demineralizers and Resin Liners - Project No. 11118.
 - D.** Vectra Procedure No. OM-048-WS, Operating Procedure for Vectra/Waste Services Group Resin Drying (Dewatering) System at Florida Power & Light - St. Lucie Plant.

- 2.** Vendor supplied processes for solidification, encapsulation or absorption of liquid radioactive waste are conducted in accordance with a vendor process control program and appropriate operating procedures specific to the process to be used and are reviewed and accepted by the Facility Review Group and approved by the Plant General Manager. Once approved for use at the St. Lucie Plant, changes to the vendor's process control program must be documented in accordance with Technical Specification 6.13 and as shown in Section 4.4. and be reviewed and accepted by the Facility Review Group and approved by the Plant General Manager prior to continued use at the St. Lucie Plant.

- 3.** All radioactive waste shipped for land burial must meet the requirements of 10 CFR 20.2006 regarding waste form classification and packaging. This is implemented through procedure HP-47, "Classification of Radioactive Waste Material for Land Disposal."

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3.3 Authority

The authority and responsibility to perform the requirements of this procedure come from 10 CFR 20, 10 CFR 61, St. Lucie Plant Unit 1 Technical Specifications, St. Lucie Plant Unit 2 Technical Specifications and from disposal site criteria.

3.4 Definitions

1. Absorption - The process of absorbing liquid radioactive waste materials onto an absorbent material.
2. Dewatering - The process of removing free standing water from a final disposal package which contains radioactive bead resins to meet the applicable requirements of 10 CFR 61 and of the disposal site license and can include drying to a relative humidity end point.
3. Encapsulation - The process of enclosing radioactive waste material within a disposal site approved stabilization media, such that the final product meets the applicable requirements of 10 CFR 61 and of the disposal site license.
4. Free Standing Water - Liquid which is not retained by the waste form.
5. Solidification - The process of solidifying liquid radioactive waste material in a disposal site approved stabilization media, such that the final product meets the applicable requirements of 10 CFR 61 and of the disposal site license.
6. The Process Control Program (PCP) contains the current formulas, sampling, analyses, test and determinations to be made to ensure that processing and packaging of solid radioactive wastes based on demonstrated processing of actual or simulated wet solid wastes will be accomplished in such a way as to assure compliance with 10 CFR Parts 20, 61 and 71, State regulations, burial ground requirements and other requirements governing the disposal of solid radioactive waste.
7. Visual Inspection - The direct observation of the bead resins during the entire period of resin transfer as they are packaged in the final disposal container.
8. Waste Form Classification - Classification of radioactive waste as per 10 CFR 61.55 and 10 CFR 61.56.

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4.0 PRECAUTIONS

4.1 Process Control Procedures used for the dewatering of radioactive bead resins that establish the conditions that must be met shall be based on full scale testing. This is to provide reasonable assurance that the dewatering drying of the resin and disposal container will result in volumes of free standing water, at the time of disposal, within the limits of 10 CFR, Part 61 as implemented by 10 CFR 20 and of the low level radioactive waste disposal site.

4.2 Vendor supplied solidification, encapsulation and absorption processes performed on site shall be based on process control procedures, operating procedures and full scale testing that ensures that the final waste form will meet the applicable requirements of 10 CFR 61 and of the disposal site license. Evidence that the vendor's process control program will meet the applicable waste form requirements of 10 CFR 61 and the disposal site license may be in the form of topical reports, NRC approved documentation, vendor test reports, inspection reports and/or other documentation as appropriate for the specific waste form requirements that must be met (e.g., Class A unstable, Class A stable, Class B or Class C). Procedures which are to be used must be controlled per the vendor's QA program.

4.3 All changes to the St. Lucie Plant Process Control Program shall become effective after review and acceptance by the Facility Review Group and approval of the Plant General Manager.

4.4 All changes to the St. Lucie Plant Process Control Program shall be documented in accordance with Technical Specification 6.13. This documentation shall contain the following:

1. Sufficient information to support the change together with the appropriate analyses or evaluations justifying the change(s) and
2. A determination that the change will maintain the overall conformance of the solidified or dewatered waste product to existing requirements of Federal, State or other applicable regulations.

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5.0 RESPONSIBILITES

- 5.1** It is the responsibility of the Plant General Manager to assure that all necessary procedures, equipment and support are provided to properly implement the PCP.
- 5.2** It is the responsibility of the Health Physics Supervisor or his designee to assure that the radioactive bead resin will be dewatered in accordance with the PCP.
- 5.3** It is the responsibility of the Health Physics Supervisor or his designee to assure that radioactive waste material is classified in accordance with the PCP.
- 5.4** FPL Dewatering equipment shall be operated by or under the direction of FPL personnel.

6.0 REFERENCES

NOTE

One or more of the following symbols may be used in this procedure:

- § Indicates a Regulatory commitment made by Technical Specifications, Condition of License, Audit, LER, Bulletin, Operating Experience, License Renewal, etc. and shall NOT be revised without the required Focus review and appropriate approval.
- ¶ Indicates a management directive, vendor recommendation, plant practice or other non-regulatory commitment that should NOT be revised without consultation with the plant staff.
- Ψ Indicates a step that requires a sign off on an attachment.

- 6.1** Bead Resin/Activated Carbon Dewatering Procedure for CNS 14-215 or smaller liners - FO-OP-023.
- 6.2** Test Instruction for Dewatering Conical Bottom Resin Liners and Atmospheric Demineralizers - Zero FSW - Project 11118-A (CNS).
- 6.3** Test Report for Dewatering Conical Bottom Resin Liners and Atmospheric Demineralizers - Zero Water - Project 11118-A (CNS).
- 6.4** HP-47, "Classification of Radioactive Waste Material for Land Disposal.
- 6.5** HP-49, "Dewatering Radioactive Bead Resins."
- 6.6** Vectra Procedure No. OM-048-WS, Operating Procedure for Vectra/Waste Services Group Resin Drying (Dewatering) System at Florida Power & Light, - St. Lucie Plant.

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<p>6.7 Nuclear Packaging, Inc., Proprietary Topical Report No. TP-02-P-A covering Nuclear Packaging, Inc. Dewatering System.</p> <p>6.8 HP-40, "Shipment of Radioactive Materials."</p> <p>6.9 HP-48, "Activity Determination for Radioactive Material Shipments."</p> <p>7.0 RECORDS AND NOTIFICATIONS</p> <p>7.1 Records shall be as per St. Lucie Plant Health Physics Procedure No. HP-49, "Dewatering Radioactive Bead Resins."</p> <p>7.2 Records of vendor supplied solidification, encapsulation or absorption processes for liquid radioactive wastes.</p> <p>7.3 Annual Radioactive Effluent Release Reports.</p> <p>7.4 Notifications:</p> <ol style="list-style-type: none"> 1. If it is suspected that the free standing water requirements may not be met for any container of radioactive bead resin shipped to a disposal site, notify the Plant General Manager and the Health Physics Supervisor. 2. If the process control procedures have not been followed or if free standing water may be present in the final shipping container of bead resin in amounts greater than allowed by regulations, notify the Health Physics Supervisor or his designee. <p>7.5 Records:</p> <ol style="list-style-type: none"> 1. Records of reviews performed for changes shall be retained as required by TS 6.10.2.q and shall be maintained in the plant files in accordance with QI-17-PSL-1, "Quality Assurance Records." 		
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8.0 INSTRUCTIONS

8.1 Dewatered radioactive bead resins:

1. Disposal of dewatered radioactive bead resins is limited to the containers for which full scale dewatering tests have been conducted; and, in the case of high integrity containers, for which certification by the State of South Carolina for use at the Barnwell, South Carolina land disposal facility has been established.
2. Dewater the container as per St. Lucie Health Physics Procedure No. HP-49, "Dewatering of Radioactive Bead Resins."
 - A. Only containers compatible with FPL owned or leased resin transfer/dewatering equipment may be used.
3. Radioactive bead resins shall be dewatered, as appropriate, to meet shipping and transportation requirements during transit and disposal site requirements when received at the disposal site.
 - A. With dewatering not meeting disposal site, shipping and transportation requirements, suspend shipment of the inadequately dewatered bead resin and correct the PROCESS CONTROL PROGRAM, the applicable procedure(s) and/or the dewatering system as necessary to prevent recurrence.
 - B. With dewatering not performed in accordance with the PCP:
 - (1) if the dewatered bead resin has not already been shipped for disposal, verify each container to ensure that it meets burial ground, shipping and transportation requirements and
 - (2) take appropriate administrative action to prevent recurrence.
4. Prior to disposal, each container of radioactive bead resins shall be tested for free standing liquids to assure that it meets shipping, transportation and disposal site requirements.
5. Close the container as per the manufacturer's instructions.

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- 8.2** Solidification, encapsulation or absorption of radioactive waste materials shall be performed in accordance with FPL approved vendor procedures. These procedures shall provide for the following:
1. Vendor's procedures, checksheets, checklists, etc., shall be FPL site specific and reviewed and accepted by the FRG and approved by Plant General Manager prior to implementation.
 2. These procedures shall include Hold Points for FPL-PSL verification of crucial steps within the process. These steps may include, but are not limited to the following:
 - A. Sampling of the waste stream
 - B. Review and acceptance of waste analyses
 - C. Verification of process test specimens
 - D. Verification of waste additions
 - E. Verification of chemical additions
 - F. Verification of mixing
 - G. Verification of final waste form and
 - H. Verification of free standing liquid
 3. These procedures shall also include steps for testing the final waste form to ensure that all burial site and NRC waste form characteristics requirements are met.
- 8.3** All radioactive waste material packaged and destined for land disposal shall conform to the requirements of 10 CFR 20.2006 as implemented by procedure HP-47. If waste form classification exceeds Class C or packaging does not meet the requirements of the waste form class, the Health Physics Supervisor shall be notified and shipment shall not be made.

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8.4 The annual Radioactive Effluent Release Reports shall include:

1. The following information for each class of solid waste (as defined by 10 CFR Part 61) shipped off site during the report period:
 - A. Volume
 - B. Total curie quantity (specify whether determined by measurement or estimate)
 - C. Principal radionuclides (specify whether determined by measurement or estimate)
 - D. Type of waste (e.g., dewatered spent resin, compacted dry waste, evaporator bottoms)
 - E. Type of container (e.g., LSA, Type A, Type B, Large Quantity) and
 - F. Solidification agent or absorbent (e.g., cement, bitumen, vinyl chloride).

2. The following information for major changes to the solid radioactive waste system:
 - A. A summary of the evaluation that led to the determination that the change could be made in accordance with 10 CFR 50.59;
 - B. Sufficient detailed information to totally support the reason for the change with benefit of additional or supplemental information;
 - C. A detailed description of the equipment, components and processes involved and the interfaces with other plant systems;
 - D. An evaluation of the change which shows the predicted quantity of solid waste that differs from those previously predicted and in the license application and amendments thereto;
 - E. A comparison of the predicted releases of radioactive materials in solid waste to the actual releases for the period prior to when the changes are to be made;
 - F. An estimate of the exposure to plant operating personnel as a result of the change;
 - G. Documentation of the fact that the change was reviewed and found acceptable by the FRG.



FPL

ST. LUCIE PLANT
ADMINISTRATIVE PROCEDURE

Procedure No.

0520025

Current Revision No.

13A

Effective Date

12/09/03

NON-SAFETY RELATED

Title:

REFERENCE USE

PROCESS CONTROL PROGRAM

Responsible Department: **HEALTH PHYSICS**

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REVISION SUMMARY:

REVISION 13A - Incorporated PCR 03-3437 to change delegation of procedure from Safety Related to Non-Safety Related. (Bonnie Wooldridge, 12/04/03)

REVISION 13 - Made changes to References Section. (Bruce Somers, 07/20/99)

Revision <u>0</u>	FRG Review Date <u>12/28/82</u>	Approved By J.H. Barrow (for) Plant General Manager	Approval Date <u>12/28/82</u>	S OPS <u>DATE</u> DOCT PROCEDURE DOCN 0520025 SYS COM COMPLETED ITM 13A
Revision <u>13A</u>	FRG Review Date <u>07/20/99</u>	Approved By R.G. West Plant General Manager N/A Designated Approver T.L. Patterson Designated Approver (Minor Correction)	Approval Date <u>07/20/99</u> <u>12/04/03</u>	