

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
9269	7	71-9269	USA/9269/B(U)-96	1	OF 3

2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION

QSA Global, Inc.
40 North Avenue
Burlington, MA 01803

QSA Global, Inc., application dated
August 3, 2010, as supplemented.

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

(1) Model No.: 650L

(2) Description

A welded stainless steel encased, uranium shielded, Iridium-192 or Selenium-75 source changer. Primary components consist of a welded carbon steel shell, internal supports, depleted uranium shield, and a titanium "U" tube. The tube is crimped in the middle of the "U" to provide a positive stop for the source assembly. The Model No. 650L has two source locking assemblies, mounted on the top cover plate, that are used to secure the radioactive source in a shielded position during transport. The packaging measures approximately 10-inches (254 mm) wide, 13.25-inches (337 mm) high and 8.25-inches (210 mm) deep. The maximum weight of the packaging is 90 pounds (41 kg).

(3) Drawings

The packaging is constructed in accordance with QSA Global, Inc., Drawing No. R65006, Rev. J, sheets 1-5.

(b) Contents

(1) Type and form of material

Iridium-192 as sealed sources which meet the requirements of special form radioactive material.

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	9269	7	71-9269	USA/9269/B(U)-96	2 OF	3

5. (b) Contents (continued)

Selenium-75 as sealed sources which meet the requirements of special form radioactive material.

(2) Maximum quantity of material per package

Ir-192: 240 curies (8.9 TBq) (output)

Se-75: 300 curies (11.1 TBq) (output)

Output curies are determined by measuring the source output at 1 meter and expressing its activity in curies derived from the following: 0.48 R/(h-Ci) Iridium-192 at 1 meter (Ref: American National Standard N432-1980, "Radiological Safety for the Design and Construction of Apparatus for Gamma Radiography") and 0.2 R/(h-Ci) Selenium-75 at 1 meter (Ref: U.S. Public Health Service, Bureau of Radiological Health, 1970. Radiological Health Handbook, Rockville, MD).

(3) Maximum weight of contents

0.08 pounds (36 grams), including the mass of radioactive material and the weight of the source capsule handling wire assembly for a shipment containing two source wire assemblies.

(4) Maximum decay heat

Ir-192: 4.8 Watts

Se-75: 1.52 Watts

6. The source shall be secured in the shielded position of the packaging by the source assembly. The source assembly must be fabricated of materials capable of resisting a 1475°F fire environment for one-half hour and maintaining its positioning function. The cable of the source assembly must engage the source hold-down assembly. The flexible cable of the source assembly must be of sufficient length and diameter to provide positive positioning of the source at the crimp of the "U" tube.

7. The nameplates shall be fabricated of materials capable of resisting the fire test of 10 CFR Part 71 and maintaining their legibility.

8. In addition to the requirements of Subpart G of 10 CFR Part 71:

(a) The package shall be prepared for shipment in accordance with the Operating Procedures in Chapter 7 of the application, and

(b) The packaging shall be maintained in accordance with the Maintenance Program in Chapter 8 of the application.

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	9269	7	71-9269	USA/9269/B(U)-96	3 OF	3

9. Fabrication of new packagings is not authorized. Fabrication of replacement components needed to support shipment of existing packages is authorized, except for the depleted uranium shield and the inner carbon steel shell.
- (a) Packagings and replacement components fabricated in accordance with Drawing No. R65006, Rev. H, sheets 1-4, may continue to be used until November 30, 2015.
 - (b) Replacement components installed after December 31, 2014, shall be fabricated in accordance with Drawing No. R65006, Rev. J, sheets 1-5.
 - (c) All welding and inspection shall be performed in accordance with Drawing No. R65006, Rev. J, sheets 1-5.
10. Packages with titanium sleeves on the outside of the titanium source tubes not shown on the drawing may be used until November 30, 2015.
11. Packages with surface finish details on the outer carbon steel sleeve not shown on the drawing may be used until November 30, 2015.
12. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
13. Expiration date: November 30, 2015.

REFERENCES

QSA Global, Inc., application dated August 3, 2010.
Supplements dated August 11 and 25, 2010; and December 8, 2014.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

/RA/

Michele Sampson, Chief
Spent Fuel Licensing Branch
Division of Spent Fuel Management
Office of Nuclear Material Safety
and Safeguards

Date: December 9, 2014