Automatic PCIVs close on a primary containment isolation signal to prevent leakage of radioactive material from primary containment following a DBA. This SR ensures that each automatic PCIV will actuate to its isolation position on a primary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.6.1.5 overlaps this SR to provide complete testing of the safety function. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 month Frequency was developed considering it is prudent that some of these Surveillances be performed only during a unit outage since isolation of penetrations could eliminate cooling water flow and disrupt the normal operation of some critical components. Operating experience has shown that these components usually pass this Surveillance when performed at the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

## SR 3.6.1.3.9

This SR requires a demonstration that a representative sample of reactor instrumentation line excess flow check valves (EFCV) are OPERABLE by verifying that the valve actuates to check flow on a simulated instrument line break. As defined in FSAR Section 6.2.4.3.5 (Reference 4), the conditions under which an EFCV will isolate, simulated instrument line break, are at flow rates, which develop a differential pressure of between 3 psid and 10 psid. This SR provides assurance that the instrumentation line EFCVs will perform its design function to check flow. No specific valve leakage limits are specified because no specific leakage limits are defined in the FSAR. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 month Frequency is based on the need to perform some of these Surveillances under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power.... The representative sample consists of an approximate equal number of EFCVs such that each EFCV is tested at least once every 10 years (nominal). The nominal 10 year interval is based on other performance-based testing programs, such as Inservice Testing (snubbers) and Option B to 10 CFR 50, Appendix J. In addition, the EFCVs in the sample are representative of the various plant configurations, models, sizes and operating environments. This ensures that any potential common problems with a specific type or application of EFCV is detected at the earliest possible time. EFCV failures will be evaluated to determine if additional testing in that test interval is warranted to ensure overall reliability and that failures to isolate are very infrequent. Therefore, testing of a representative sample was concluded to be acceptable from a reliability standpoint (Reference 7).

SURVEILLANCE REQUIREMENTS	<u>SR_3.6.1.3.10</u>
(continued)	The TIP shear isolation valves are actuated by explosive charges. An in place functional test is not possible with this design. The explosive squib is removed and tested to provide assurance that the valves will actuate when required. The replacement charge for the explosive squib shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of the batch successfully fired. The Surveillance Frequency is controlled under the Surveillance Frequency
	Control Program. The Frequency of 24 months on a STAGGERED TEST BASIS is considered adequate given the administrative controls on replacement charges and the frequent checks of circuit continuity (SR 3.6.1.3.4).

## <u>SR 3.6.1.3.11</u>

BASES

This SR ensures that the leakage rate of secondary containment bypass leakage paths is less than the specified leakage rate. This provides assurance that the assumptions in the radiological evaluations of Reference 4 are met. The secondary containment leakage pathways and Frequency are defined by the Primary Containment Leakage Rate Testing Program. This SR simply imposes additional acceptance criteria. A note is added to this SR, which states that these valves are only required to meet this leakage limit in MODES 1, 2, and 3. In the other MODES, the Reactor Coolant System is not pressurized and specific primary containment leakage limits are not required.

## SR 3.6.1.3.12

The analyses in References 1 and 4 are based on the specified leakage rate. Leakage through each MSIV must be  $\leq$  100 scfh for any one MSIV and  $\leq$  300 scfh for total leakage through the MSIVs combined with the Main Steam Line Drain Isolation Valve, HPCI Steam Supply Isolation Valve and the RCIC Steam Supply Isolation Valve. The MSIVs can be tested at either  $\geq$  Pt (24.3 psig) or P<sub>a</sub> (48.6 psig). Main Steam Line Drain Isolation, HPCI and RCIC Steam Supply Line Isolation Valves, are tested at P<sub>a</sub> (48.6 psig). A note is added to this SR, which states that these valves are only required to meet this leakage limit in MODES 1, 2, and 3. In the other conditions, the Reactor Coolant System is not pressurized and specific primary containment leakage limits are not required. The Frequency is required by the Primary Containment Leakage Rate Testing Program.

(continued)

SUSQUEHANNA - UNIT 1

## BASES (continued)

APPLICABILITY In MODES 1, 2, and 3, a DBA could cause a release of radioactive material to primary containment. In MODES 4 and 5, the probability and consequences of these events are reduced due to the pressure and temperature limitations of these MODES. Therefore, maintaining containment pressure within limits is not required in MODE 4 or 5.

## ACTIONS <u>A.1</u>

With containment pressure not within the limit of the LCO, containment pressure must be restored within 1 hour. The Required Action is necessary to return operation to within the bounds of the primary containment analysis. The 1 hour Completion Time is consistent with the ACTIONS of LCO 3.6.1.1, "Primary Containment," which requires that primary containment be restored to OPERABLE status within 1 hour.

## B.1 and B.2

If containment pressure cannot be restored to within limit within the required Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

## SURVEILLANCE REQUIREMENTS <u>SR 3.6.1.4.1</u>

Verifying that containment pressure is within limit ensures that unit operation remains within the limit assumed in the primary containment analysis. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 12 hour Frequency of this SR was developed, based on operating experience related to trending of containment pressure variations during the applicable MODES. Furthermore, the 12 hour Frequency is considered adequate in view of other indications available in the control room, including alarms, to alert the operator to an abnormal containment pressure condition.

(continued)

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Revision **0** 

SURVEILLANCE REQUIREMENTS	<u>SR 3.6.1.5.1</u>	(continued)		
	Areas	Access at Elevation	<u>Temperature</u> <u>Element Nos.</u>	<u>Substitution</u> <u>Value</u>
	Тор	794' 4"	TE 15791A TE 15791B	150°F 150°F
	Middle	752' 2"	TE 15790A	150°F
	Bottom	719' 1"	TE 15790B TE 15798A TE 15798B	150°F 150°F 150°F
	Pedestal	704' 0"	TE 15799A TE 15799B	130°F 130°F
1	sensors. The Drywell Average inoperable, the the surveillanc operable shall inoperable sen	imetical average of all vali location of the Drywell Ter ge Temperature is obtaine e "substitution value" will b e requirement with less th not be done without an er isors should also be evalu	mperature Elements ed. In the event a se e used in the calcul an 6 of the above lis ngineering evaluatio nated against LCO 3	s ensures the ensor becomes ation. Satisfying sted 8 sensors n. Note that 8.3.3.1.
	Control Progra The 24 hour F experience relative temperature in probability of a 24 hour Freque available in the	ce Frequency is controlled im. requency of the SR was d ated to drywell average ail strument drift during the a DBA occurring between a ency is considered adeque control room, including a rell air temperature conditi	leveloped based on r temperature variat applicable MODES a surveillances. Furth ate in view of other larms, to alert the o	operating ions and and the low iermore, the indications
REFERENCES	1. FSAR,	Section 6.2.		
	2 Final P	olicy Statement on Techn	ical Specifications l	mnrovements

Final Policy Statement on Technical Specifications Improvements, 2. July 22, 1993 (58 FR 39132).

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## ACTIONS

## D.1 and D.2

If the inoperable suppression chamber-to-drywell vacuum breaker cannot be closed or restored to OPERABLE status within the required Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

# SURVEILLANCE REQUIREMENTS

## <u>SR 3.6.1.6.1</u>

Each vacuum breaker is verified closed to ensure that this potential large bypass leakage path is not present. This Surveillance is performed by observing the vacuum breaker position indication or by verifying that a differential pressure of 0.5 psid between the suppression chamber and drywell is maintained for 1 hour without makeup. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

The 14 day Frequency is based on engineering judgment, is considered adequate in view of other indications of vacuum breaker status available to operations personnel, and has been shown to be acceptable through operating experience. This verification is also required within 2 hours after discharge of steam to the suppression chamber from safety/relief valve operation.

A Note is added to this SR which allows suppression chamber-to-drywell vacuum breakers opened in conjunction with the performance of a Surveillance to not be considered as failing this SR. These periods of opening vacuum breakers are controlled by plant procedures and do not represent inoperable vacuum breakers.

BASES
BASES

SURVEILLANCE

REQUIREMENTS (continued)

# <u>SR\_3.6.1.6.2</u>

Each required vacuum breaker must be cycled to ensure that it opens adequately to perform its design function and returns to the fully closed position. This ensures that the safety analysis assumptions are valid. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 31 day Frequency of this SR was developed, based on Inservice Testing Program requirements to perform valve testing at least once every 92 days. A 31 day Frequency was chosen to provide additional assurance that the vacuum breakers are OPERABLE, since they are located in a harsh environment (the suppression chamber airspace). In addition, this functional test is required within 12 hours after either a discharge of steam to the suppression chamber from safety/relief valve operation or after an operation that causes any of the vacuum breakers to open.

## SR 3.6.1.6.3

Verification of the vacuum breaker opening setpoint is necessary to ensure that the safety analysis assumption regarding vacuum breaker open differential pressure setpoint is valid. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program.</u> <u>The 24 month Frequency is based on the need to perform this</u> <u>Surveillance under the conditions that apply during a plant outage</u> and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. For this facility, the 24 month Frequency has been shown to be acceptable, based on operating experience, and is further justified because of other surveillances performed at shorter Frequencies that convey the

REFERENCES 1.

- FSAR, Section 6.2.
- 2. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

proper functioning status of each vacuum breaker.

SURVEILLANCE REQUIREMENTS	<u>SR 3.6.2.1.1</u> (continued)
	SPOTMOS average temperature and bottom average temperature are valid. Additionally, the SPOTMOS electronic units send bulk pool temperature to PICSY for display.
1	For the purpose of monitoring Suppression Pool Average Temperature, both SPOTMOS average temperature and bulk pool temperature, displayed by the SPOTMOS electronic units or PICSY, are acceptable. However, bulk pool temperature should be the primary indicator, when available, since it provides a more accurate representation of Suppression Pool Average Temperature and reduces the frequency of suppression pool cooling operation. The bottom sensors are not qualified for service following a LOCA or seismic event, and as a result, neither the bottom sensors nor the bulk pool temperature should be used following a LOCA or seismic event. <u>The Surveillance Frequency is controlled under the</u>
	Surveillance Frequency Control Program.
	The 24 hour frequency has been shown to be acceptable based on operating experience. However, when heat is being added to the
	suppression pool by testing, more frequent monitoring of suppression pool
	temperature is necessary. The five minute frequency during testing is justified by the rates at which testing will heat up the suppression pool, has
	been shown to be acceptable based on operating experience, and
[ 	provides assurance that allowable pool temperatures are not exceeded. The frequencies are y is further justified in view of other indications available in the control room, including alarms, to alert the operator to an abnormal suppression pool average temperature condition.
REFERENCES	1. FSAR, Section 6.2.
	2. FSAR, Section 15.2.

- 3. NUREG-0783.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

BASES	
ACTIONS	<u>A.1</u> (continued)
	limited time is allowed. The 2 hour Completion Time is sufficient to restore suppression pool water level to within limits. Also, it takes into account the low probability of an event impacting the suppression pool water level occurring during this interval.
	<u>B.1 and B.2</u>
	If suppression pool water level cannot be restored to within limits within the required Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.
SURVEILLANCE REQUIREMENTS	<u>SR 3.6.2.2.1</u>
	Verification of the suppression pool water level by at least one water level indicator is to ensure that the required limits are satisfied. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 24 hour Frequency of this SR was developed considering operating experience related to trending variations in suppression pool water level and water level instrument drift during the applicable MODES and to assessing the proximity to the specified LCO level limits. Furthermore, the 24 hour Frequency is considered adequate in view of other indications available in the control room, including alarms, to alert the operator to an abnormal suppression pool water level condition.
REFERENCES	1. FSAR, Section 6.2.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

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SURVEILLANCE REQUIREMENTS	<u>SR 3.6.2.3.1</u> (continued) <u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> <u>The Frequency of 31 days is justified because the valves are operated under</u> procedural control, improper valve position would affect only a single subsystem, the probability of an event requiring initiation of the system is low, and the subsystem is a manually initiated system. This Frequency has been shown to be acceptable based on operating experience. SR 3.6.2.3.2
	Verifying that each RHR pump develops a flow rate $\geq$ 9750 gpm while operating in the suppression pool cooling mode with flow through the associated heat exchanger ensures that pump performance has not degraded during the cycle. Flow is a normal test of centrifugal pump performance required by ASME OM Code (Ref. 2). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the Inservice Testing Program.
REFERENCES	<ol> <li>FSAR, Section 6.2.</li> <li>ASME Operation and Maintenance Code.</li> </ol>
	<ol><li>Final Policy Statement on Technical Specifications Improvements,</li></ol>

July 22, 1993 (58 FR 39132).

#### SURVEILLANCE <u>SR 3</u> REQUIREMENTS

<u>SR 3.6.2.4.1</u> (continued)

valve is also allowed to be in the nonaccident position provided it can be aligned to the accident position within the time assumed in the accident analysis. This is acceptable since the RHR suppression pool cooling mode is manually initiated. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 31 days is justified because the valves are operated under procedural control, improper valve position would affect only a single subsystem, the probability of an event requiring initiation of the system is low, and the subsystem is a manually initiated system. This Frequency has been shown to be acceptable based on operating experience.

## <u>SR 3.6.2.4.2</u>

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This Surveillance is performed every 10 years to verify that the spray nozzles are not obstructed and that flow will be provided when required. The 10 year Frequency is adequate to detect degradation in performance due to the passive nozzle design and its normally dry state and has been shown to be acceptable through operating experience.

#### REFERENCES 1. FSAR, Section 6.2.

2. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

SURVEILLANCE REQUIREMENTS	<u>SR 3.6.3.2.1</u> (continued)
	subsystem is OPERABLE and that all associated controls are functioning properly. Since required fans are operated at high speed during normal operations this SR ensures the low speed motor circuits operate. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> <u>The 92 day Frequency is consistent with the Inservice Testing Program</u> <u>Frequencies, operating experience, the known reliability of the fan motors</u> and controls, and the two redundant fans available.
REFERENCES	1. FSAR 9.4.5
	2. Regulatory Guide 1.7, Revision 1.

- 3. FSAR, Section 6.2.5.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

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BASES	
ACTIONS (continued)	<u>B.1</u>
(continued)	If oxygen concentration cannot be restored to within limits within the required Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, power must be reduced to $\leq$ 15% RTP within 8 hours. The 8 hour Completion Time is reasonable, based on operating experience, to reduce reactor power from full power conditions in an orderly manner and without challenging plant systems.
SURVEILLANCE REQUIREMENTS	<u>SR 3.6.3.3.1</u>
	The primary containment must be determined to be inert by verifying that oxygen concentration is < 4.0 v/o. <u>The Surveillance Frequency is controlled</u> <u>under the Surveillance Frequency Control Program.</u> The 7 day Frequency is based on the slow rate at which oxygen concentration can change and on other indications of abnormal conditions (which would lead to more frequent checking by operators in accordance with plant procedures). Also, this Frequency has been shown to be acceptable through operating experience.
REFERENCES	1. FSAR, Section 6.2.5.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements July 22, 1993 (58 FR 39132).</li> </ol>

SR 3.6.4.1.1 (continued)

REQUIREMENTS

**SURVEILLANCE** 

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 hour Frequency of this SR was developed based on operating experience related to secondary containment vacuum variations during the applicable MODES and the low probability of a DBA occurring between surveillances.

Furthermore, the 24 hour Frequency is considered adequate in view of other indications available in the control room, including alarms, to alert the operator to an abnormal secondary containment vacuum condition.

#### SR 3.6.4.1.2 and SR 3.6.4.1.3

Verifying that secondary containment equipment hatches, removable walls and one access door in each access opening required to be closed are closed ensures that the infiltration of outside air of such a magnitude as to prevent maintaining the desired negative pressure does not occur.

Verifying that all such openings are closed also provides adequate assurance that exfiltration from the secondary containment will not occur. In this application, the term "sealed" has no connotation of leak tightness.

An access opening typically contains one inner and one outer door. Maintaining secondary containment OPERABILITY requires verifying one door in each access opening to secondary containment zones is closed. In some cases (e.g., railroad bay), secondary containment access openings are shared such that a secondary containment barrier may have multiple inner or multiple outer doors. The intent is to maintain the secondary containment barrier intact, which is achieved by maintaining the inner or outer portion of the barrier closed at all times. However, all secondary containment access doors are normally kept closed, except when the access opening is being used for entry and exit or when maintenance is being performed on an access opening.

When the railroad bay door (No. 101) is closed; all Zone I and III hatches, removable walls, dampers, and one door in each access opening connected to the railroad access bay are closed; or, only Zone I removable walls and/or doors are open to the railroad access shaft; or, only Zone III hatches and/or dampers are open to the railroad access shaft. When the railroad bay door (No. 101) is open; all Zone I and III hatches, removable walls, dampers, and one door in each access opening connected to the railroad access bay are closed. The truck bay hatch is closed and the truck bay door (No. 102) is closed unless Zone II is isolated from Zones I and III.

## SURVEILLANCE REQUIREMENTS

<u>SR 3.6.4.1.2 and SR 3.6.4.1.3</u> (continued)

When an access opening between required secondary containment zones is being used for exit and entry, then at least one door (where two doors are provided) must remain closed. The access openings between secondary containment zones which are not provided with two doors are administratively controlled to maintain secondary containment integrity during exit and entry. This Surveillance is modified by a Note that allows access openings with a single door (i.e., no airlock) within the secondary containment boundary (i.e., between required secondary containment zones) to be opened for entry and exit. Opening of an access door for entry and exit allows sufficient administrative control by individual personnel making the entries and exits to assure the secondary containment function is not degraded. When one of the zones is not a zone required for secondary containment OPERABILITY, the Note allowance would not apply.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency for these SRs has been shown to be adequate, based on operating experience, and is considered adequate in view of the other indications of door and hatch status that are available to the operator.

(continued)

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SURVEILLANCE REQUIREMENTS	<u>SR 3.6.4.1.4 and SR 3.6.4.1.5</u> (continued)
	Only one of the above listed configurations needs to be tested to confirm secondary containment OPERABILITY.
	A Note also modifies the Frequency for each SR. This Note identifies that each configuration is to be tested every 60 months. Testing each configuration every 60 months assures that the most limiting configuration is tested every 60 months. The 60 month Frequency is acceptable because operating experience has shown that these components usually pass the Surveillance and all active components are tested more frequently. Therefore, these tests are used to ensure secondary containment boundary integrity.
	<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> <u>Since these SRs are secondary containment tests, they need not be</u> <u>performed with each SGT subsystem. The SGT subsystems are tested on a</u> <u>STAGGERED TEST BASIS, however, to ensure that in addition to the</u> <u>requirements of LCO 3.6.4.3, either SGT subsystem will perform SR</u> <u>3.6.4.1.4 and SR 3.6.4.1.5. Operating experience has shown these</u> <u>components usually pass the Surveillance when performed at the 24 month</u> <u>Frequency. Therefore, the Frequency was concluded to be acceptable from</u> <u>a reliability standpoint.</u>
REFERENCES	1. FSAR, Section 6.2.3.

- 2. FSAR, Section 15.6.
- 3. FSAR, Section 15.7.4.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

# BASES ACTIONS E.1, E.2, and E.3 (continued) Required Action E.1 has been modified by a Note stating that LCO 3.0.3 is not applicable. If moving irradiated fuel assemblies while in MODE 4 or 5, LCO 3.0.3 would not specify any action. If moving fuel while in MODE 1, 2, or 3, the fuel movement is independent of reactor operations. Therefore, in either case, inability to suspend movement of irradiated fuel assemblies would not be a sufficient reason to require a reactor shutdown. SURVEILLANCE SR 3.6.4.2.1 REQUIREMENTS This SR verifies that each secondary containment manual isolation valve and blind flange that is required to be closed during accident conditions is closed. The SR helps to ensure that post accident leakage of radioactive fluids or gases outside of the secondary containment boundary is within design limits. This SR does not require any testing or valve manipulation. Rather, it involves verification (typically visual) that those required SCIVs in secondary containment that are capable of being mispositioned are in the correct position. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. Since these SCIVs are readily accessible to personnel during normal operation and verification of their position is relatively easy, the 31-day Frequency was chosen to provide added assurance that the SCIVs are in the correct positions. Two Notes have been added to this SR. The first Note applies to valves and blind flanges located in high radiation areas and allows them to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable, since access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these SCIVs, once they have been verified to be in the proper position, is low. A second Note has been included to clarify that SCIVs that are open under administrative controls are not required to meet the SR during the time the SCIVs are open.

(continued)

SURVEILLANCE	SR 3.6.4.2.2
REQUIREMENTS	

SCIVs with maximum isolation times specified in Table B 3.6.2.4-1 are tested every 92 days to verify that the isolation time is within limits to demonstrate OPERABILITY. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> Automatic SCIVs without maximum isolation times specified in Table B 3.6.4.2-1 are tested under the requirements of SR 3.6.4.2.3. The isolation time test ensures that the SCIV will isolate in a time period less than or equal to that assumed in the safety analyses.

#### <u>SR 3.6.4.2.3</u>

Verifying that each automatic required SCIV closes on a secondary containment isolation signal is required to prevent leakage of radioactive material from secondary containment following a DBA or other accidents. This SR ensures that each automatic SCIV will actuate to the isolation position on a secondary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.6.2.5 overlaps this SR to provide complete testing of the safety function. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor.

an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

- REFERENCES 1. FSAR, Section 6.2.
  - 2. FSAR, Section 15.
  - 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

ACTIONS

F.1, F.2, and F.3 (continued)

Required Action F.1 has been modified by a Note stating that LCO 3.0.3 is not applicable. If moving irradiated fuel assemblies while in MODE 4 or 5, LCO 3.0.3 would not specify any action. If moving irradiated fuel assemblies while in MODE 1, 2, or 3, the fuel movement is independent of reactor operations. Therefore, in either case, inability to suspend movement of irradiated fuel assemblies would not be a sufficient reason to require a reactor shutdown.

# SURVEILLANCE <u>SR 3.6.4.3.1</u> REQUIREMENTS

Operating each SGT filter train for  $\geq$  10 continuous hours ensures that both filter train are OPERABLE and that all associated controls are functioning properly. It also ensures that blockage, fan or motor failure, or excessive vibration can be detected for corrective action. Operation with the heaters on (automatic heater cycling to maintain temperature) for  $\geq$  10 continuous hours every 31 days eliminates moisture on the adsorbers and HEPA filters. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 31 day Frequency is consistent with the requirements of Reference 4.

## <u>SR 3.6.4.3.2</u>

This SR verifies that the required SGT filter testing is performed in accordance with the Ventilation Filter Testing Program (VFTP). The VFTP includes testing HEPA filter performance, charcoal adsorber efficiency, minimum system flow rate, and the physical properties of the activated charcoal (general use and following specific operations). Specific test frequencies and additional information are discussed in detail in the VFTP.

#### SR 3.6.4.3.3

This SR verifies that each SGT subsystem starts on receipt of an actual or simulated initiation signal. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

. While this Surveillance can be performed with the reactor at power, operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.6.2.5 overlaps this SR to provide complete testing of the safety function. Therefore, the Frequency was found to be acceptable from a reliability standpoint.

(continued)

SUSQUEHANNA - UNIT 1

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SURVEILLANCE REQUIREMENTS (continued)	<u>SR 3.6.4.3.4</u> This SR verifies that both cooling modes for each SGT subsystem are available. Although both cooling modes are tested, only one cooling mode for each SGT subsystem is required for an SGT subsystem to be considered OPERABLE. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control Program.</u> While this Surveillance can be performed with the reactor at power, operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency, which is based on the refueling cycle. Therefore, the Frequency was found to be acceptable from a reliability standpoint.	
REFERENCES	<ol> <li>10 CFR 50, Appendix A, GDC 41.</li> <li>FSAR, Section 6.5.1</li> </ol>	
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>	

4. Regulatory Guide 1.52, Rev. 1.

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ACTIONS

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	Therefore, continued operation is permitted only for a limited time. One inoperable subsystem is required to be restored to OPERABLE status within 72 hours. The 72 hour Completion Time for restoring one inoperable RHRSW subsystem to OPERABLE status is based on the fact that the alternate loop is capable of providing the required cooling capability during this time period.
	D.1 and D.2
	If the RHRSW subsystems cannot be restored to OPERABLE status within the associated Completion Times, or the UHS is determined to be inoperable, the unit must be placed in a MODE in which the LCO does not apply. To achieve this status, the unit must be placed in at least MODE 3 within 12 hours and in MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.
SURVEILLANCE REQUIREMENTS	<u>SR 3.7.1.1</u> This SR verifies the water level to be sufficient for the proper operation of the RHRSW pumps (net positive suction head and pump vortexing are considered in determining this limit). <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> <u>The 12 hour Frequency is based on operating experience related to trending of the parameter variations during the applicable MODES.</u> <u>SR 3.7.1.2</u>

<u>C.1</u> (continued)

Verification of the UHS temperature, which is the arithmetical average of the UHS temperature near the surface, middle and bottom levels, ensures that the heat removal capability of the ESW and RHRSW Systems are within the assumptions of the DBA analysis. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 24 hour Frequency is based on operating experience related to trending of the parameter variations during the applicable MODES.

(continued)

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## SURVEILLANCE <u>SR 3.7.1.3</u> REQUIREMENTS (continued) Verifying th

Verifying the correct alignment for each manual, power operated, and automatic valve in each RHRSW subsystem flow path provides assurance that the proper flow paths will exist for RHRSW operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since these valves are verified to be in the correct position prior to locking, sealing, or securing. A valve is also allowed to be in the nonaccident position, and yet considered in the correct position, provided it can be realigned to its accident position. This is acceptable because the RHRSW System is a manually initiated system.

This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31-day Frequency is based on engineering judgment, is consistent with the procedural controls governing valve operation, and ensures correct valve positions.

## SR 3.7.1.4

The UHS spray array bypass valves are required to actuate to the closed position for the UHS to perform its design function. These valves receive an automatic signal to open upon emergency service water (ESW) or residual heat removal service water (RHRSW) system pump start and are required to be operated from the control room or the remote shutdown panel. A spray bypass valve is considered to be inoperable when it cannot be closed on demand. Failure of the spray bypass valve to close on demand puts the UHS at risk to exceed its design temperature. The failure of the spray bypass valve to open on demand makes one return path unavailable, and therefore the associated RHRSW subsystems must be declared inoperable. This SR demonstrates that the valves will move to their required positions when required. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 92-day Test Frequency is based upon engineering judgment and operating/testing history that indicates this frequency gives adequate assurance that the valves will move to their required positions when required.

(continued)

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SURVEILLANCE

REQUIREMENTS

(continued)

# <u>SR 3.7.1.5</u>

The UHS return header large spray array valves are required to open in order for the UHS to perform its design function. These valves are manually actuated from either the control room or the remote shutdown panel, under station operating procedure, when the RHRSW system is required to remove energy from the reactor vessel or suppression pool. This SR demonstrates that the valves will move to their required positions when required. <u>The Surveillance Frequency is controlled under the</u> Surveillance Frequency Control Program.

The 92-day Test Frequency is based upon engineering judgment and operating/testing history that indicates this frequency gives adequate assurance that the valves will move to their required positions when required.

#### SR 3.7.1.6

The small spray array valves HV-01224A2 and B2 are required to operate in order for the UHS to perform its design function. These valves are manually actuated from the control room or the remote shutdown panel, under station operating procedure, when the RHRSW system is required to remove energy from the reactor vessel or suppression pool. This SR demonstrates that the valves will move to their required positions when required. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

The 92-day Test Frequency is based upon engineering judgment and operating/ testing history that indicates this frequency gives adequate assurance that the valves will move to their required positions when required.

## <u>SR 3.7.1.7</u>

The spray array bypass manual valves 012287A and B are required to operate in the event of a failure of the spray array bypass valves to close in order for the UHS to perform its design function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

## REFERENCES 1. FSAR, Section 9.2.

- 2. FSAR, Chapter 6.
- 3. FSAR, Chapter 15.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

# BASES (continued)

SURVEILLANCE REQUIREMENTS	<u>SR 3.7.2.1</u> (continued)
REQUIREMENTS	This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.
	This SR is modified by a Note indicating that isolation of the ESW System to components or systems may render those components or systems inoperable, but does not necessarily affect the OPERABILITY of the ESW System. As such, when all ESW pumps, valves, and piping are OPERABLE, but a branch connection off the main header is isolated, the ESW System is still OPERABLE.
	<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> The 31 day Frequency is based on engineering judgment, is consistent with the procedural controls governing valve operation, and ensures correct valve positions.
	<u>SR 3.7.2.2</u>
	This SR verifies that the automatic valves of the ESW System will automatically switch to the safety or emergency position to provide cooling water exclusively to the safety related equipment during an accident event. This is demonstrated by the use of an actual or simulated initiation signal. This SR also verifies the automatic start capability of the ESW pumps in each subsystem.
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency. Therefore, this Frequency is concluded to be acceptable from a reliability standpoint.
REFERENCES	1. FSAR, Chapter 4.
	2. FSAR, Chapter 6.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993. (58 FR 39132)</li> </ol>

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BASES	
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ACTIONS (continued)	<u>F.1, F.2, and F.3</u>
(continued)	The Required Actions of Condition F are modified by a Note indicating that LCO 3.0.3 does not apply. If moving irradiated fuel assemblies while in MODE 1, 2, or 3, the fuel movement is independent of reactor operations. Therefore, inability to suspend movement of irradiated fuel assemblies is not sufficient reason to require either an entry into LCO 3.0.3 or a reactor shutdown in accordance with LCO 3.0.3.
	During movement of irradiated fuel assemblies in the secondary containment, during CORE ALTERATIONS, or during OPDRVs, with two CREOAS subsystems inoperable or with one or more CREOAS subsystems inoperable due to an inoperable CRE boundary, action must be taken immediately to suspend activities that present a potential for releasing radioactivity that might require pressurization of the CRE. This places the unit in a condition that minimizes the accident risk.
	If applicable, CORE ALTERATIONS and movement of irradiated fuel assemblies in the secondary containment must be suspended immediate Suspension of these activities shall not preclude completion of movement of a component to a safe position. If applicable, actions must be initiated immediately to suspend OPDRVs to minimize the probability of a vessel draindown and subsequent potential for fission product release. Actions must continue until the OPDRVs are suspended.
SURVEILLANCE	<u>SR 3.7.3.1</u>
REQUIREMENTS	This SR verifies that a CREOAS fan in a standby mode starts on demand from the control room and continues to operate with flow through the HEPA filters and charcoal adsorbers. Standby systems should be checked periodically to ensure that they start and function properly. As the environmental and normal operating conditions of this system are not severe, testing each subsystem once every month provides an adequate check on this system. Monthly-hHeater operation dries out any moisture that has accumulated in the charcoal as a result of humidity in the

SURVEILLANCE REQUIREMENTS <u>SR 3.7.3.1</u> (continued)

ambient air. Systems with heaters must be operated for  $\geq$  10 continuous hours with the heaters energized. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> Furthermore, the 31 day Frequency is based on the known reliability of the equipment and the availability of two redundant subsystems.

## SR 3.7.3.2

This SR verifies that the required CREOAS testing is performed in accordance with the Ventilation Filter Testing Program (VFTP). The VFTP includes testing HEPA filter performance, charcoal adsorber efficiency, minimum system flow rate, and the physical properties of the activated charcoal (general use and following specific operations). Specific test Frequencies and additional information are discussed in detail in the VFTP.

## <u>SR 3.7.3.3</u>

This SR verifies that on an actual or simulated initiation signal, each CREOAS subsystem starts and operates. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.7.1.5 overlaps this SR to provide complete testing of the safety function. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 24 month Frequency is consistent with industry practice and other filtration systems SRs.

## <u>SR 3.7.3.4</u>

This SR verifies the OPERABILITY of the CRE boundary by testing for unfiltered air inleakage past the CRE boundary and into the CRE. The details of the testing are specified in the Control Room Envelope Habitability Program.

The CRE is considered habitable when the radiological dose to CRE occupants calculated in the licensing basis analyses of DBA consequences is no more than 5 rem whole body or its equivalent to any part of the body and the CRE occupants are protected from hazardous chemicals and smoke. This SR verifies that the unfiltered air inleakage into the CRE is no

ACTIONS	E.1, E.2, and E.3 (continued)
	to suspend OPDRVs to minimize the probability of a vessel draindown and subsequent potential for fission product release. Actions must continue until the OPDRVs are suspended.
SURVEILLANCE REQUIREMENTS	<u>SR 3.7.4.1</u>
	This SR verifies that the heat removal capability of the system is sufficient to remove the control room heat load assumed in the safety analyses. The SR consists of a combination of testing and calculation. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> <u>The 24 month Frequency is appropriate since significant degradation of the Control Room Floor Cooling System is not expected over this time period.</u>
REFERENCES	1. FSAR, Section 6.4.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

BASES	
ACTIONS	B.1, B.2.1, and B.2.2 (continued)
	Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.
SURVEILLANCE REQUIREMENTS	<u>SR 3.7.5.1</u>
	This SR, on a 31 day Frequency, requires that the radioactivity rate be determined, which is an isotopic analysis of an offgas sample to ensure that the required limits are satisfied. The specified noble gases to be sampled are Xe-133, Xe-135, Xe-138, Kr-85m, Kr-87, and Kr-88. If the nominal steady state fission gas release as indicated by the condenser offgas pretreatment radioactivity monitor increases significantly (by $\geq$ 50% after correcting for expected increases due to changes in THERMAL POWER), an isotopic analysis is also performed within 4 hours after the increase is noted, to ensure that the increase is not indicative of a sustained increase in the radioactivity rate. The Surveillance Frequency is controlled under the Surveillance Frequency is adequate in view of other instrumentation that continuously monitor the offgas, and is acceptable, based on operating experience.
	This SR is modified by a Note indicating that the SR is not required to be performed until 31 days after any main steam line is not isolated. During this period it is improbable that radioactive gases will be in the main condenser offgas system at significant rates and any potential problem will be detected by the condenser offgas pretreatment radioactivity monitor.
REFERENCES	1. FSAR, Section 15.7.1.
	2. 10 CFR 100.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

**ACTIONS** 

## A.1 (continued)

the low probability of an event occurring during this period requiring the Main Turbine Bypass System.

<u>B.1</u>

If the Main Turbine Bypass System cannot be restored to OPERABLE status or the MCPR and LHGR limits for an inoperable Main Turbine Bypass System are not applied, THERMAL POWER must be reduced to < 23% RTP. As discussed in the Applicability section, operation at < 23% RTP results in sufficient margin to the required limits, and the Main Turbine Bypass System is not required to protect fuel integrity during the applicable transients. The 4-hour Completion Time is reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

## SURVEILLANCE <u>SR 3.7.6.1</u> REQUIREMENTS

Cycling each required main turbine bypass valve through one complete cycle of full travel (including the fast opening feature) demonstrates that the valves are mechanically OPERABLE and will function when required. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 31-day Frequency is based on engineering judgment, is consistent with the procedural controls governing valve operation, and ensures correct valve positions. Operating experience has shown that these components usually pass the SR when performed at the 31-day Frequency. Therefore, the Frequency is acceptable from a reliability standpoint.

## SR 3.7.6.2

The Main Turbine Bypass System is required to actuate automatically to perform its design function. This SR demonstrates that, with the required system initiation signals (simulate automatic actuation), the valves will actuate to their required position. <u>The Surveillance Frequency is controlled</u> under the Surveillance Frequency Control Program.

The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a unit outage and because of the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown the 24 month Frequency, which is based on the refueling cycle, is acceptable from a reliability standpoint.

(continued)

SUSQUEHANNA - UNIT 1

SURVEILLANCE REQUIREMENTS (continued)	SR 3.7.6.3 This SR ensures that the TURBINE BYPASS SYSTEM RESPONSE TIME is in compliance with the assumptions of the appropriate safety analysis. The response time limits are specified in unit specific documentation. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24-month Frequency is based on the need to perform this Surveillance under the conditions that apply during a unit outage and because of the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown the 24-month Frequency, which is based on the refueling cycle, is acceptable from a reliability standpoint.
REFERENCES	1. FSAR, Section 7.7.1.5.
	2. FSAR, Section 15.2.2.
	3. FSAR, Section 15.2.3
	4. FSAR, Section 15.1.2
	5. FSAR, Section 15.4.2
	6. FSAR, Section 15.4.5
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

_BASES_(continued)		
LCO	The specified water level preserves the assumptions of the fuel handling accident analysis (Ref. 2). As such, it is the minimum required for fuel movement within the spent fuel storage pool.	
APPLICABILITY	This LCO applies during movement of irradiated fuel assemblies in the spent fuel storage pool since the potential for a release of fission products exists.	
ACTIONS	<u>A.1</u>	
	Required Action A.1 is modified by a Note indicating that LCO 3.0.3 does not apply. If moving irradiated fuel assemblies while in MODE 1, 2, or 3, the fuel movement is independent of reactor operations. Therefore, inability to suspend movement of irradiated fuel assemblies is not a sufficient reason to require a reactor shutdown.	
	When the initial conditions for an accident cannot be met, action must be taken to preclude the accident from occurring. If the spent fuel storage pool level is less than required, the movement of irradiated fuel assemblies in the spent fuel storage pool is suspended immediately. Suspension of this activity shall not preclude completion of movement of an irradiated fuel assembly to a safe position. This effectively precludes a spent fuel handling accident from occurring.	
SURVEILLANCE REQUIREMENTS	<u>SR 3.7.7.1</u> This SR verifies that sufficient water is available in the event of a fuel handling accident. The water level in the spent fuel storage pool must be checked periodically. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control Program.</u> The 7 day Frequency is acceptable, based on operating experience, considering that the water volume in the pool is normally stable, and all water level changes are controlled by unit procedures.	

# ACTIONS <u>B.1</u>

If the Main Turbine Pressure Regulation System cannot be restored to OPERABLE status or the MCPR and LHGR limits for an inoperable Main Turbine Pressure Regulation System are not applied, THERMAL POWER must be reduced to < 23% RTP. As discussed in the Applicability section, operation at < 23% RTP results in sufficient margin to the required limits, and the Main Turbine Pressure Regulation System is not required to protect fuel integrity during the applicable transients.

The 4-hour Completion Time is reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

# SURVEILLANCE <u>SR 3.7.8.1</u> REQUIREMENTS

Verifying that both Main Turbine Pressure Regulators can be independently used to control pressure demonstrates that the Main Turbine Pressure Regulation System is OPERABLE and will function as required. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> The 92-day Frequency is based on engineering judgment, is consistent with the procedural controls governing pressure regulator operation, and ensures proper control of main turbine pressure. Operating experience has shown that these components usually pass the SR when performed at the 92-day Frequency. Therefore, the Frequency is acceptable from a reliability standpoint.

## <u>SR 3.7.8.2</u>

The Main Turbine Pressure Regulators are designed so that a downscale failure of the controlling regulator will result in the backup regulator automatically assuming control. This SR demonstrates that, with the failure of the controlling pressure regulator, the backup pressure regulator will assume control. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24-month Frequency is based on the need to perform this Surveillance under the conditions that apply during a unit outage or unit start-up and because of the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown the 24-month Frequency, which is based on the refueling cycle, is acceptable from a reliability standpoint.

## SURVEILLANCE REQUIREMENTS (continued)

maximum operating voltage specified for 4000 V motors. It ensures that for a lightly loaded distribution system, the voltage at the terminals of 4000 V motors is no more than the maximum rated operating voltages. The specified minimum and maximum frequencies of the DG are 58.8 Hz and 61.2 Hz, respectively. These values are equal to  $\pm 2\%$  of the 60 Hz nominal frequency and are derived from the recommendations found in Regulatory Guide 1.9 (Ref. 3). The lower frequency limit is necessary to support the LOCA analysis assumptions for low pressure ECCS pump flow rates. (Reference 12)

The Surveillance Table has been modified by a Note, to clarify the testing requirements associated with DG E. The Note is necessary to define the intent of the Surveillance Requirements associated with the integration of DG E. Specifically, the Note defines that a DG is only considered OPERABLE and required when it is aligned to the Class 1E distribution system. For example, if DG A does not meet the requirements of a specific SR, but DG E is substituted for DG A and aligned to the Class 1E distribution system. DG E is required to be OPERABLE to satisfy the LCO requirement of 4 DGs and DG A is not required to be OPERABLE because it is not aligned to the Class 1E distribution system. This is acceptable because only 4 DGs are assumed in the event analysis. Furthermore, the Note identifies when the Surveillance Requirements, as modified by SR Notes, have been met and performed. DG E can be substituted for any other DG and declared OPERABLE after performance of two SRs which verify switch alignment. This is acceptable because the testing regimen defined in the Surveillance Requirement Table ensures DG E is fully capable of performing all DG requirements.

## <u>SR 3.8.1.1</u>

This SR ensures proper circuit continuity for the offsite AC electrical power supply to the onsite distribution network and availability of offsite AC electrical power. The breaker alignment verifies that each breaker is in its correct position to ensure that distribution buses and loads are connected to an Operable offsite power source and that appropriate independence of offsite circuits is maintained. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

The 7 day Frequency is adequate since breaker position is not likely to change without the operator being aware of it and because its status is displayed in the control room.

(continued)

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#### BASES

SURVEILLANCE REQUIREMENTS (continued)

#### <u>SR 3.8.1.3</u>

may use the test facility to satisfy loading requirements in lieu of synchronization with an ESS bus.

Note 6 allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units, with the DG synchronized to the 4.16 kV ESS bus of Unit 1 for one periodic test and synchronized to the 4.16 kV ESS bus of Unit 2 during the next periodic test. This is acceptable because the purpose of the test is to demonstrate the ability of the DG to operate at its continuous rating (with the exception of DG E which is only required to be tested at the continuous rating of DGs A through D) and this attribute is tested at the required Frequency. Each unit's circuit breakers and breaker control circuitry, which are only being tested every second test (due to the staggering of the tests), historically have a very low failure rate. If a DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit. In addition, if the test is scheduled to be performed on the other Unit, and the other Unit's TS allowance that provides an exception to performing the test is used (i.e., the Note to SR 3.8.2.1 for the other Unit provides an exception to performing this test when the other Unit is in MODE 4 or 5, or moving irradiated fuel assemblies in the secondary containment), or it is not possible to perform the test due to equipment availabilility, then the test shall be performed synchronized to this Unit's 4.16 kV ESS bus. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency for this Surveillance is consistent with Regulatory Guide 1.9 (Ref. 3).

## <u>SR 3.8.1.4</u>

This SR verifies the level of fuel oil in the engine mounted day tank is at or above the level at which fuel oil is automatically added. The level is expressed as an equivalent volume in gallons, and is selected to ensure adequate fuel oil for a minimum of 55 minutes of DG A-D and 62 minutes of DG E operation at DG continuous rated load conditions.

## The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency is adequate to ensure that a sufficient supply of fuel oil is available, since low level alarms are provided and operators would be aware of any large uses of fuel oil during this period.

SURVEILLANCE REQUIREMENTS (continued)

#### <u>SR\_3.8.1.5</u>

Microbiological fouling is a major cause of fuel oil degradation. There are numerous bacteria that can grow in fuel oil and cause fouling, but all must have a water environment in order to survive. Removal of water from the engine mounted day tanks once every 31 daysperiodically eliminates the necessary environment for bacterial survival. This is the most effective means of controlling microbiological fouling. In addition, it eliminates the potential for water entrainment in the fuel oil during DG operation. Water may come from any of several sources, including condensation, ground water, rain water, contaminated fuel oil, and breakdown of the fuel oil by bacteria. Frequent checking for and removal of accumulated water minimizes fouling and provides data regarding the watertight integrity of the fuel oil system. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The Surveillance Frequencies are established by Regulatory Guide 1.137 (Ref. 11). This SR is for preventive maintenance. The presence of water does not necessarily represent a failure of this SR provided that accumulated water is removed during performance of this Surveillance.

## <u>SR 3.8.1.6</u>

This Surveillance demonstrates that each required fuel oil transfer pump operates and transfers fuel oil from its associated storage tank to its associated day tank. It is required to support continuous operation of standby power sources. This Surveillance provides assurance that the fuel oil transfer pump is OPERABLE, the fuel oil piping system is intact, the fuel delivery piping is not obstructed, and the controls and control systems for automatic fuel transfer systems are OPERABLE.

## SURVEILLANCE REQUIREMENTS

<u>SR 3.8.1.6</u> (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency for this SR is 31 days because the design of the fuel transfer system requires that the transfer pumps operate automatically. Administrative controls ensure an adequate volume of fuel oil in the day tanks. This Frequency allows this aspect of DG Operability to be demonstrated during or following routine DG operation.

#### <u>SR 3.8.1.7</u>

This SR helps to ensure the availability of the standby electrical power supply to mitigate DBAs and transients and maintain the unit in a safe shutdown condition.

To minimize the wear on moving parts that do not get lubricated when the engine is not running, this SR has been modified by Note 1 to indicate that all DG starts for these Surveillances may be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DGs turbo charger is sufficiently prelubicated to prevent undo wear and tear).

For the purposes of this testing, the DGs are started from standby conditions. Standby conditions for a DG mean that the diesel engine oil is being continuously circulated and diesel engine coolant is being circulated as necessary to maintain temperature consistent with manufacturer recommendations. The DG starts from standby conditions and achieves the minimum required voltage and frequency within 10 seconds and maintains the required voltage and frequency when steady state conditions are reached. The 10 second start requirement supports the assumptions in the design basis LOCA analysis of FSAR, Section 6.3 (Ref. 12).

To minimize testing of the DGs, Note 2 allows a single test to satisfy the requirements for both units (instead of two tests, one for each unit). This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both

# REQUIREMENTS SR 3.8.1.7 (continued) SURVEILLANCE units, unless the cause of the failure can be directly related to one unit The time for the DG to reach steady state operation is periodically monitored and the trend evaluated to identify degradation. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 31 day Frequency is consistent with Regulatory Guide 1.9 (Ref. 3). This Frequency provides adequate assurance of DG OPERABILITY. SR 3.8.1.8 Transfer of each 4.16 kV ESS bus power supply from the normal offsite circuit to the alternate offsite circuit demonstrates the OPERABILITY of the alternate circuit distribution network to power the shutdown loads. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 month Frequency of the Surveillance is based on engineering judgment taking into consideration the plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths. Operating experience has shown that these components usually pass the SR when performed on the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint. This SR is modified by a Note. The reason for the Note is that, during operation with the reactor critical, performance of the automatic transfer of the unit power supply could cause perturbations to the electrical distribution systems that could challenge continued steady state operation and, as a result, plant safety systems. The manual transfer of unit power supply should not result in any perturbation to the electrical distribution system, therefore, no mode restriction is specified. This Surveillance tests the applicable logic associated with Unit 1. The comparable test specified in Unit 2 Technical Specifications tests the applicable logic associated with Unit 2. Consequently, a test must be performed within the specified Frequency for each unit. As the Surveillance represents separate tests, the Note specifying the restriction for not performing the test while the unit is in MODE 1 or 2 does not have applicability to Unit 2. The NOTE

# SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.1.9</u> ( continued)

consistent with the design range of the equipment powered by the DG. SR 3.8.1.9.a corresponds to the maximum frequency excursion, while SR 3.8.1.9.b and SR 3.8.1.9.c specify the steady state voltage and frequency values to which the system must recover following load rejection.

## The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3) and is intended to be consistent with expected fuel cycle lengths.

To minimize testing of the DGs, a Note allows a single test to satisfy the requirements for both units (instead of two tests, one for each unit). This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

### <u>SR 3.8.1.10</u>

This Surveillance demonstrates the DG capability to reject a full load without overspeed tripping or exceeding the predetermined voltage limits. The DG full load rejection may occur because of a system fault or inadvertent breaker tripping. This Surveillance ensures proper engine generator load response under the simulated test conditions. This test simulates the loss of the total connected load that the DG experiences following a full load rejection and verifies that the DG does not trip upon loss of the load. These acceptance criteria provide DG damage protection. While the DG is not expected to experience this transient during an event, and continues to be available, this response ensures that the DG is not degraded for future application, including reconnection to the bus if the trip initiator can be corrected or isolated.

(continued)

SUSQUEHANNA – UNIT 1

# SURVEILLANCE REQUIREMENTS

<u>SR 3.8.1.10</u> (continued)

To minimize testing of the DGs, a Note allows a single test to satisfy the requirements for both units (instead of two tests, one for each unit). This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3) and is intended to be consistent with expected fuel cycle lengths.

## <u>SR\_3.8.1.11</u>

As required by Regulatory Guide 1.9 (Ref. 3), this Surveillance demonstrates the as designed operation of the standby power sources during loss of the offsite source. This test verifies all actions encountered from the loss of offsite power, including shedding of the nonessential loads and energization of the ESS buses and respective 4.16kV loads from the DG. It further demonstrates the capability of the DG to automatically achieve and maintain the required voltage and frequency within the specified time.

The DG auto-start time of 10 seconds is derived from requirements of the licensed accident analysis for responding to a design basis large break LOCA. The Surveillance should be continued for a minimum of 5 minutes in order to demonstrate that all starting transients have decayed and stability has been achieved.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

# SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.1.12</u> (continued)

stability. SR 3.8.1.12.d and SR 3.8.1.12.e ensure that permanently connected loads and emergency loads are energized from the offsite electrical power system on a LOCA signal without loss of offsite power.

The requirement to verify the connection and power supply of permanent and autoconnected loads is intended to satisfactorily show the relationship of these loads to the loading logic for loading onto offsite power. In certain circumstances, many of these loads cannot actually be connected or loaded without undue hardship or potential for undesired operation. For instance, ECCS injection valves are not desired to be stroked open, high pressure injection systems are not capable of being operated at full flow, or RHR systems performing a decay heat removal function are not desired to be realigned to the ECCS mode of operation. In lieu of actual demonstration of the connection and loading of these loads, testing that adequately shows the capability of the DG system to perform these functions is acceptable. This testing may include any series of sequential, overlapping, or total steps so that the entire connection and loading sequence is verified. SR 3.8.1.12.a through SR 3.8.1.12.d are performed with the DG running. SR 3.8.1.12.e can be performed when the DG is not running.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 24 months takes into consideration plant conditions required to perform the Surveillance and is intended to be consistent with the expected fuel cycle lengths. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency. Therefore, the Frequency is acceptable from a reliability standpoint.

This SR is modified by two Notes. The reason for Note 1 is to minimize wear and tear on the DGs during testing. Note 1 allows all DG starts to be preceded by an engine prelube period (which for DG A through D includes operation of the lube oil system to ensure the DG's turbo-charger is sufficiently prelubicated). For the purpose of this testing, the DGs must be started from standby conditions that is, with the engine oil being continuously circulated and engine coolant being circulated as necessary to maintain temperature consistent with manufacturer recommendations.

SURVEILLANCE REQUIREMENTS (continued)

### <u>SR 3.8.1.13</u>

The reason for Note 2 is to allow DG E, when not aligned as substitute for DG A, B, C or D to use the test facility to satisfy loading requirements in lieu of aligning with the Class 1E distribution system. When tested in this configuration, DG E satisfies the requirements of this test by completion of SR 3.8.1.12.a, b and c only. SR 3.8.1.12.d and 3.8.1.12.e may be performed by any DG aligned with the Class 1E distribution system or by any series of sequential, overlapping, or total steps so that the entire connection and loading sequence is verified.

This Surveillance demonstrates that DG non-critical protective functions (e.g., high jacket water temperature) are bypassed on an ECCS initiation test signal. The non-critical trips are bypassed during DBAs and provide an alarm on an abnormal engine condition. This alarm provides the operator with sufficient time to react appropriately. The DG availability to mitigate the DBA is more critical than protecting the engine against minor problems that are not immediately detrimental to emergency operation of the DG.

### The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is based on engineering judgment, takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

The SR is modified by two Notes. To minimize testing of the DGs, Note 1 to SR 3.8.1.13 allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units. This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

Note 2 provides the allowance that DG E, when not aligned as a substitute for DG A, B, C, and D but being maintained available, may use a simulated ECCS initiation signal.

SURVEILLANCE REQUIREMENTS (continued)

### <u>SR 3.8.1.14</u>

Regulatory Guide 1.9 (Ref. 3), requires demonstration once per 24 months that the DGs can start and run continuously at full load capability for an interval of not less than 24 hours—22 hours of which is at a load equivalent to 90% to 100% of the continuous rating of the DG, and 2 hours of which is at a load equivalent to 105% to 110% of the continuous duty rating of the DG. SSES has taken exception to this requirement and performs the two hour run at the 2000 hour rating for each DG. The requirement to perform the two hour overload test can be performed in any order provided it is performed during a single continuous time period.

The DG starts for this Surveillance can be performed either from standby or hot conditions. The provisions for prelube discussed in SR 3.8.1.7, and for gradual loading, discussed in SR 3.8.1.3, are applicable to this SR.

A load band is provided to avoid routine overloading of the DG. Routine overloading may result in more frequent teardown inspections in accordance with vendor recommendations in order to maintain DG OPERABILITY.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This Surveillance has been modified by four Notes. Note 1 states that momentary transients due to changing bus loads do not invalidate this test.

To minimize testing of the DGs, Note 2 allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units. This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

Note 3 stipulates that DG E, when not aligned as substitute for DG A, B, C or D but being maintained available, may use

SURVEILLANCE REQUIREMENTS <u>SR 3.8.1.14</u> (continued)

the test facility to satisfy the specified loading requirements in lieu of synchronization with an ESS bus.

### SR 3.8.1.15

This Surveillance demonstrates that the diesel engine can restart from a hot condition, such as subsequent to shutdown from full load temperatures, and achieve the required voltage and frequency within 10 seconds. The 10 second time is derived from the requirements of the accident analysis to respond to a design basis large break LOCA.

## The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This SR is modified by three Notes. Note 1 ensures that the test is performed with the diesel sufficiently hot. The requirement that the diesel has operated for at least 2 hours at full load conditions prior to performance of this Surveillance is based on manufacturer recommendations for achieving hot conditions. The load band is provided to avoid routine overloading of the DG. Routine overloads may result in more frequent teardown inspections in accordance with vendor recommendations in order to maintain DG OPERABILITY. Momentary transients due to changing bus loads do not invalidate this test.

Note 2 allows all DG starts to be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DGs turbo charger is sufficiently prelubricated) to minimize wear and tear on the diesel during testing.

To minimize testing of the DGs, Note 3 allows a single test to satisfy the requirements for both units (instead of two tests, one for each unit). This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

SURVEILLANCE REQUIREMENTS (continued)

## <u>SR 3.8.1.16</u>

As required by Regulatory Guide 1.9 (Ref. 3), this Surveillance ensures that the manual synchronization and automatic load transfer from the DG to the offsite source can be made and that the DG can be returned to ready-to-load status when offsite power is restored. It also ensures that the auto-start logic is reset to allow the DG to reload if a subsequent loss of offsite power occurs. The DG is considered to be in ready-to-load status when the DG is at rated speed and voltage, the DG controls are in isochronous and the output breaker is open.

### The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This SR is modified by a note to accommodate the testing regimen necessary for DG E. See SR 3.8.1.11 for the Bases of the Note.

## <u>SR 3.8.1.17</u>

Demonstration of the test mode override ensures that the DG availability under accident conditions is not compromised as the result of testing. Interlocks to the LOCA sensing circuits cause the DG to automatically reset to ready-to-load operation if an ECCS initiation signal is received during operation in the test mode. Ready-to-load operation is defined as the DG running at rated speed and voltage, the DG controls in isochronous and the DG output breaker open. These provisions for automatic switchover are required by IEEE-308 (Ref. 10), paragraph 6.2.6(2).

The requirement to automatically energize the emergency loads with offsite power is essentially identical to that of SR 3.8.1.12. The intent in the requirements associated with SR 3.8.1.17.b is to show that the emergency loading is not affected by the DG operation in test mode. In lieu of actual demonstration of connection and loading of loads, testing that adequately shows the capability of the emergency loads to perform these functions is acceptable. This test is performed by verifying that after the DG is tripped, the offsite source originally in parallel with the DG, remains connected to the

# SURVEILLANCE REQUIREMENTS

<u>SR 3.8.1.17</u> (continued)

affected 4.16 kV ESS Bus. SR 3.8.1.12 is performed separately to verify the proper offsite loading sequence.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This SR is modified by a note to accommodate the testing regimen necessary for DG E. See SR 3.8.1.11 for the Bases of the Note.

## <u>SR 3.8.1.18</u>

Under accident conditions, loads are sequentially connected to the bus by individual load timers which control the permissive and starting signals to motor breakers to prevent overloading of the AC Sources due to high motor starting currents. The load sequence time interval tolerance ensures that sufficient time exists for the AC Source to restore frequency and voltage prior to applying the next load and that safety analysis assumptions regarding ESF equipment time delays are not violated. Reference 2 provides a summary of the automatic loading of ESS buses. A list of the required timers and the associated setpoints are included in the Bases as Table B 3.8.1-1, Unit 1 and Unit 2 Load Timers. Failure of a timer identified as an offsite power timer may result in both offsite sources being inoperable. Failure of any other timer may result in the associated DG being inoperable. A timer is considered failed for this SR if it will not ensure that the associated load will energize within the Allowable Value in Table B 3.8.1-1. These conditions will require entry into applicable Conditions of this specification. With a load timer inoperable, the load can be rendered inoperable to restore OPERABILITY to the associated AC sources. In this condition, the Condition and Required Actions of the associated specification shall be entered for the equipment rendered inoperable.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

# SURVEILLANCE REQUIREMENTS

## <u>SR 3.8.1.18</u> (continued)

This SR is modified by a Note that specifies that load timers associated with equipment that has automatic initiation capability disabled are not required to be Operable. This is acceptable because if the load does not start automatically, the adverse effects of an improper loading sequence are eliminated. Furthermore, load timers are associated with individual timers such that a single timer only affects a single load.

## SR 3.8.1.19

In the event of a DBA coincident with a loss of offsite power, the DGs are required to supply the necessary power to ESF systems so that the fuel, RCS, and containment design limits are not exceeded.

This Surveillance demonstrates DG operation, as discussed in the Bases for SR 3.8.1.11, during a loss of offsite power actuation test signal in conjunction with an ECCS initiation signal. In lieu of actual demonstration of connection and loading of loads, testing that adequately shows the capability of the DG system to perform these functions is acceptable. This testing may include any series of sequential, overlapping, or total steps so that the entire connection and loading sequence is verified. To simulate the non-LOCA unit 4.16 kV ESS Bus loads on the DG, bounding loads are energized on the tested 4.16 kV ESS Bus after all auto connected energizing loads are energized.

## <u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program.</u>

The Frequency of 24 months takes into consideration plant conditions required to perform the Surveillance and is intended to be consistent with an expected fuel cycle length. This SR is modified by three Notes. The reason for Note 1 is to minimize wear and tear on the DGs during testing. Note 1 allows all DG starts to be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DG's turbo charger is sufficiently prelubricated.) For the purpose of this testing, the DGs must be started from standby conditions, that is, with the engine oil being continuously circulated and engine coolant being circulated as necessary to maintain temperature consistent with manufacturer recommendations.

## SURVEILLANCE REQUIREMENTS

<u>SR 3.8.1.19</u> (continued)

Note 2 is necessary to accommodate the testing regimen associated with DG E. See SR 3.8.1.11 for the Bases of the Note.

The reason for Note 3 is that performing the Surveillance would remove a required offsite circuit from service, perturb the electrical distribution system, and challenge safety systems. This Surveillance tests the applicable logic associated with Unit 1. The comparable test specified in the Unit 2 Technical Specifications tests the applicable logic associated with Unit 2. Consequently, a test must be performed within the specified Frequency for each unit. As the Surveillance represents separate tests, the Note specifying the restriction for not performing the test while the unit is in MODE 1, 2 or 3 does not have applicability to Unit 2. The Note only applies to Unit 1, thus the Unit 1 Surveillances shall not be performed with Unit 1 in MODE 1, 2 or 3.

## <u>SR 3.8.1.20</u>

This Surveillance demonstrates that the DG starting independence has not been compromised. Also, this Surveillance demonstrates that each engine can achieve proper speed within the specified time when the DGs are started simultaneously. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

The 10 year Frequency is consistent with the recommendations of Regulatory Guide 1.9 (Ref. 3).

This SR is modified by two Notes. The reason for Note 1 is to minimize wear on the DG during testing. The Note allows all DG starts to be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DG's turbo charger is sufficiently prelubricated). For the purpose of this testing, the DGs must be started from standby conditions, that is, with the engine oil continuously circulated and engine coolant being circulated as necessary to maintain temperature consistent with manufacturer recommendations.

Note 2 is necessary to identify that this test does not have to be performed with DG E substituted for any DG. The allowance is acceptable based on the design of the DG E transfer switches. The transfer of control, protection, indication,

(continued)

SUSQUEHANNA – UNIT 1

**ACTIONS** 

(continued)

# <u>E.1</u>

With starting air receiver pressure < 240 psig in one or more air receivers, sufficient capacity for five successive DG start attempts cannot be provided by the air start system. However, as long as all receiver pressures are > 180 psig, there is adequate capacity for at least one start attempt, and the DG can be considered OPERABLE while the air receiver pressure is restored to the required limit. A period of 48 hours is considered sufficient to complete restoration to the required pressure prior to declaring the DG inoperable. This period is acceptable based on the remaining air start capacity, the fact that most DG starts are accomplished on the first attempt, and the low probability of an event during this brief period. Entry into Condition E is not required when air receiver pressure is less than required limits following a successful start while the DG is operating.

# <u>F.1</u>

With a Required Action and associated Completion Time of A through E not met, or the stored diesel fuel oil, lube oil, or starting air not within SR limits for reasons other than addressed by Conditions A, B, C, D or E, the associated DG may be incapable of performing its intended function and must be immediately declared inoperable.

## SURVEILLANCE REQUIREMENTS

## <u>SR 3.8.3.1</u>

This SR provides verification that there is an adequate inventory of fuel oil in the storage tanks to support each DG's operation for 7 days at continuous rated capacity which is greater than the maximum post LOCA load demand. The 7 day period is sufficient time to place the unit in a safe shutdown condition and to bring in replenishment fuel from an offsite location.

## The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency is adequate to ensure that a sufficient supply of fuel oil is available, since low level alarms are provided and unit operators would be aware of any large uses of fuel oil during this period.

SURVEILLANCE REQUIREMENTS (continued)

### <u>SR 3.8.3.2</u>

This Surveillance ensures that sufficient lubricating oil inventory is available to support at least 7 days of full load operation for each DG. The sump level requirement is based on the DG manufacturer's consumption values. The acceptance criteria of maintaining a visible level in the sight glass ensures adequate inventory for 7 days of full load operation without the level reaching the manufacturer's recommended minimum level.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

A 31 day Frequency is adequate to ensure that a sufficient lube oil supply is onsite, since DG starts and run time are closely monitored by the plant staff.

### <u>SR 3.8.3.3</u>

The tests listed below are a means of determining whether new fuel oil is of the appropriate grade and has not been contaminated with substances that would have an immediate detrimental impact on diesel engine combustion. If results from these tests are within acceptable limits, the fuel oil may be added to the storage tanks without concern for contaminating the entire volume of fuel oil in the storage tanks. These tests are to be conducted prior to adding the new fuel to the storage tank(s), but in no case is the time between receipt of new fuel and conducting the tests to exceed 31 days. The tests, limits, and applicable ASTM Standards are as follows:

- a. Sample the new fuel oil following the guidelines of ASTM D4057 (Ref. 7);
- b. Verify, following the guidelines of the tests specified in ASTM D975 (Ref. 7), that the sample has:
  - a Density at 15°C of  $\geq$  0.835 kg/L and  $\leq$  0.876 kg/L or an API Gravity of  $\geq$  30 and  $\leq$  38
  - a Kinematic Viscosity at 40°C of  $\geq$  1.9 centistokes and  $\leq$  4.1 centistokes
  - A Flash Point of  $\ge 52^{\circ}C$

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SURVEILLANCE REQUIREMENTS	<u>SR 3.8.3.4</u> (continued)		
	whic	pressure specified in this SR is intended to reflect the lowest value at n the five starts can be accomplished. The air starting system city for each start cycle is calculated based on the following:	
	1.	each cranking cycle duration should be approximately three seconds, or	
	2.	consist of two to three engine revolutions, or	
	3.	air start requirements per engine start provided by the engine manufacturer,	
	whicl	never air start requirement is larger.	
	The Surveillance is modified by a Note which does not require the SR to be met when the associated DG is running. This is acceptable because once the DG is started, the safety function of the air start system is performed.		
	Freq The redui avail	Surveillance Frequency is controlled under the Surveillance uency Control Program. 31 day Frequency takes into account the capacity, capability, ndancy, and diversity of the AC sources and other indications able in the control room, including alarms, to alert the operator to w normal air start pressure.	
	<u>SR :</u>	3.8.3.5	
	There foulir <u>Perio</u> <del>31 da</del> This foulir in the seve conta Freq	biological fouling is a major cause of fuel oil degradation. e are numerous bacteria that can grow in fuel oil and cause ng, but all must have a water environment in order to survive. <u>bdic r</u> Removal of water from the fuel storage tanks <del>once every</del> ays eliminates the necessary environment for bacterial survival. is the most effective means of controlling microbiological ng. In addition, it eliminates the potential for water entrainment e fuel oil during DG operation. Water may come from any of ral sources, including condensation, ground water, rain water, aminated fuel oil, and from breakdown of the fuel oil by bacteria. uent checking for and removal of accumulated water minimizes ng and	

# BASES **SURVEILLANCE** SR 3.8.3.5 (continued) REQUIREMENTS provides data regarding the watertight integrity of the fuel oil system. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The Surveillance Frequencies are established by Regulatory Guide 1.137 (Ref. 2). This SR is for preventive maintenance. The presence of water does not necessarily represent failure of this SR, provided the accumulated water is removed during performance of the Surveillance. REFERENCES 1. FSAR, Section 9.5.4. 2. Regulatory Guide 1.137. 3. ANSI N195, 1976. 4. FSAR, Chapter 6. 5. FSAR, Chapter 15. 6. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132). 7. ASTM Standard: D4057; D975; D4176; D1796; and D2276.

ACTIONS

(continued)

# <u>F.1</u>

If the Diesel Generator is aligned to the class 1E distribution system, the loss of Diesel Generator E DC power subsystem will result in the loss of a on-site Class 1E power source. Therefore, under this condition, if Diesel Generator E DC power subsystem is not OPERABLE actions are taken to either restore the battery to OPERABLE status or declare Diesel Generator E inoperable and take Actions of LCO 3.8.1. The 2 hour limit is consistent with the allowed time for other DC sources and provides sufficient time to evaluate the condition of the battery and take the necessary corrective actions.

## SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.4.1</u>

Verifying battery terminal voltage while on float charge for the batteries helps to ensure the effectiveness of the battery chargers, which support the ability of the batteries to perform their intended function. Float charge is the condition in which the charger is supplying the continuous charge required to overcome the internal losses of a battery and maintain the battery in a fully charged state while supplying the continuous steady state loads of the associated DC subsystem. On float charge, battery cells will receive adequate current to optimally charge the battery. The voltage requirements are based on the nominal design voltage of the battery and are consistent with the minimum float voltage established by the battery manufacturer. This voltage maintains the battery plates in a condition that supports maintaining the grid life (expected to be approximately 20 years).

The minimum established float voltage for OPERABILITY, per SR 3.8.4.1 is 129 VDC for 125 VDC batteries and 258 VDC for 250 VDC batteries. This voltage should be adjusted downward by 2.20 VDC for any cells jumpered out of the battery bank. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> This SR must be performed every 7 days consistent with manufacturer recommendations and IEEE-450 (Ref. 8).

SURVEILLANCE REQUIREMENTS (continued)

## <u>SR 3.8.4.2</u>

This SR verifies the design capacity of the battery chargers. According to Regulatory Guide 1.32 (Ref. 9), the battery charger supply is recommended to be based on the largest combined demands of the various steady state loads and the charging capacity to restore the battery from the design minimum charge state to the fully charged state, irrespective of the status of the unit during these demand occurrences. The minimum required amperes and duration ensures that these requirements can be satisfied.

This SR requires that each battery charger be capable of supplying DC current to its associated battery bank at the minimum established float voltage for greater than or equal to 4 hours. The ampere requirements are based on the output rating of the chargers. The voltage requirements are based on the charger voltage level after a response to a loss of AC power. The time period is sufficient for the charger temperature to have stabilized and to have been maintained for at least 2 hours.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency is acceptable, given the unit conditions required to perform the test and the other administrative controls existing to ensure adequate charger performance during these 24 month intervals. In addition, this Frequency is intended to be consistent with expected fuel cycle lengths.

## SR 3.8.4.3

A battery service test is a special test of the battery's capability, as found, to satisfy the design requirements (battery duty cycle) of the DC electrical power system. The test can be conducted using actual or simulated loads. The discharge rate and test length corresponds to the design duty cycle requirements as specified in Reference 12.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 24 months is consistent with the recommendations of Regulatory Guide 1.32 (Ref. 9) and Regulatory Guide 1.129 (Ref. 10), which state that the battery service test should be performed during refueling operations or at some other outage, with intervals between tests not to exceed 24 months.

## ACTIONS (continued)

E.1

With one or more batteries in redundant DC electrical subsystems with battery parameters not within limits there is not sufficient assurance that battery capacity has not been affected to the degree that the batteries can still perform their required function given that redundant batteries are involved. With redundant batteries involved, this potential could result in a total loss of function on multiple systems that rely upon the batteries. The longer completion times specified for battery parameters on non-redundant batteries not within limits are therefore not appropriate and the parameters must be restored to within limits on at least one DC subsystem or division within 2 hours.

# <u>F.1</u>

When any battery parameter is outside the allowances of the Required Actions for Condition A, B, C, D, or E, sufficient capacity to supply the maximum expected load requirement is not ensured and the corresponding battery must be declared inoperable. Additionally, discovering one or more batteries with one or more battery cells float voltage less than 2.07 V and float current greater than 2 amps indicates that the battery capacity may not be sufficient to perform the intended functions. The battery must therefore be declared inoperable immediately.

SURVEILLANCE REQUIREMENTS	<u>SR_3.8.6.1</u>
- · ·	Verifying battery float current while on float charge is used to determine the state of charge of the battery. Float charge is the condition in which the charger is supplying the continuous charge required to overcome the internal losses of a battery and maintain the battery in a charged state. The float current requirements are based on the float current indicative of a charged battery. Use of float current to determine the state of charge of the battery is consistent with IEEE-450 (Ref. 4). The Surveillance Frequency is controlled under the Surveillance Frequency Control

Program.

# SURVEILLANCE REQUIREMENTS

### <u>SR 3.8.6.1</u> (continued)

This SR is modified by a Note that states the float current requirement is not required to be met when battery terminal voltage is less than the minimum established float voltage of SR 3.8.4.1. When this float voltage is not maintained the Required Actions of LCO 3.8.4 ACTION A are being taken, which provide the necessary and appropriate verifications of the battery condition. Furthermore, the float current limit of 2 amps is established based on the nominal float voltage value and is not directly applicable when this voltage is not maintained.

## SR 3.8.6.2 and SR 3.8.6.5

Optimal long term battery performance is obtained by maintaining a float voltage greater than or equal to the minimum established design limits provided by the battery manufacturer, which corresponds to 132 V for the 125 V batteries and 264 V for the 250 V batteries at the battery terminals, or 2.2 Vpc. This provides adequate over-potential, which limits the formation of lead sulfate and self-discharge, which could eventually render the battery inoperable. Float voltages in this range or less, but greater than 2.07 Vpc, are addressed in Specification 5.5.13. SR's 3.8.6.2 and 3.8.6.5 require verification that the cell float voltages are equal to or greater than the shortterm absolute minimum cell voltage of 2.07 V. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The Frequency for cell voltage verification every 31 days for pilot cell and 92 davs for each connected cell is consistent with IEEE-450 (Ref. 4). The limit specified for electrolyte level ensures that the plates suffer no physical damage and maintain adequate electron transfer capability. The Frequency is consistent with IEEE 450 (Ref. 4).

## SR 3.8.6.3

The limit specified for electrolyte level ensures that the plates suffer no physical damage and maintain adequate electron transfer capability. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

The Frequency is consistent with IEEE-450 (Ref. 4).

## <u>SR 3.8.6.4</u>

This Surveillance verifies that the pilot cell temperature is greater than or equal to the minimum established design limit (i.e., 60°F). Pilot cell electrolyte temperature is maintained above this temperature to assure

# DAGES

BASES	
SURVEILLANCE REQUIREMENTS (continued)	<u>SR_3.8.6.4</u> (continued) the battery can provide the required current and voltage to meet the design requirements. Temperatures lower than assumed in battery sizing calculations act to inhibit or reduce battery capacity. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The Frequency is consistent with IEEE-450 (Ref. 4).
	<u>SR_3.8.6.6</u>
	A battery performance discharge test is a test of constant current capacity of a battery, normally done in the as found condition, after having been in service, to detect any change in the capacity determined by the acceptance test.
	The test is intended to determine overall battery degradation due to age and usage.
	A battery modified performance discharge test is described in the Bases for SR 3.8.4.3. Either the battery performance discharge test or the modified performance discharge test is acceptable for satisfying SR 3.8.4.3; however, only the modified performance discharge test may be used to satisfy SR 3.8.6.6 while satisfying the requirements of SR 3.8.4.3 at the same time.
	A modified performance discharge test is a test of the battery capacity and its ability to provide a high rate, short duration load (usually the highest rate of the duty cycle). This will confirm the battery's ability to meet the critical period of the load duty cycle, in addition to determining its percentage of rated capacity. Initial conditions for the modified performance discharge test should be identical to those specified for a service test.
	The modified performance discharge test is a test of simulated duty cycle consisting of two different discharge rates. The first discharge rate consists of the one minute published rate for the battery or the largest current loads of the duty cycle followed by a second discharge rate which employs the test rate for the performance discharge test. These discharge rates envelop the duty cycle of the service test. Since the ampere-hours removed by a published one-minute discharge rate represent a very small portion of the battery capacity, the test rate can be changed to that for the performance discharge test.

REQUIREMENTS

SURVEILLANCE	<u>SR 3.8.6.6</u> (co	ntinued)
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The acceptance criteria for this Surveillance is consistent with IEEE-450 (Ref. 4) and IEEE-485 (Ref. 6). These references recommend that the battery be replaced if its capacity is below 80% of the manufacturer's rating. A capacity of 80% shows that the battery rate of deterioration is increasing, even if there is ample capacity to meet the load requirements.

The Surveillance Frequency is controlled under the Surveillance <u>Frequency Control Program</u>. The Frequency for this test is normally 60 months. If the battery shows degradation, or if the battery has reached 85% of its expected service life and capacity is < 100% of the manufacturer's rating, the Surveillance Frequency is reduced to 12 months. However, if the battery shows no degradation but has reached 85% of its expected service life, the Surveillance Frequency is only reduced to 24 months for batteries that retain capacity  $\geq$  100% of the manufacturer's rating. Degradation is indicated, according to IEEE-450 (Ref. 4), when the battery capacity drops by more than 10% relative to its capacity on the previous performance test or when it is 10% below the manufacturer's rating. All these Frequencies are consistent with the recommendations in IEEE-450 (Ref. 4).

The SR is modified by a Note. The reason for the Note is that performing the Surveillance would remove a required DC electrical power subsystem from service, perturb the electrical distribution system, and challenge safety systems.

### REFERENCES 1. FSAR, Chapter 6.

- 2. FSAR, Chapter 15.
- 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).
- 4. IEEE Standard 450.
- 5. FSAR, Chapter 8.
- 6. IEEE Standard 485.

### BASES (continued)

### SURVEILLANCE <u>SR 3.8.7.1</u> REQUIREMENTS

This Surveillance verifies that the AC and DC, electrical power distribution systems are functioning properly, with the correct circuit breaker alignment. The correct breaker alignment ensures the appropriate independence of the electrical buses are maintained, and the appropriate voltage or indicated power is available to each required bus. This includes a verification that Unit 1 and common 125 VDC loads are aligned to a Unit 1 DC power distribution subsystem. The verification of voltage availability on the buses ensures that the required voltage is readily available for motive as well as control functions for critical system loads connected to these buses. The Surveillance Frequency is controlled under the Surveillance Frequency takes into account the redundant capability of the

AC and DC electrical power distribution subsystems, and other indications available in the control room that alert the operator to subsystem malfunctions.

## REFERENCES 1. FSAR, Chapter 6.

- 2. FSAR, Chapter 15.
- 3. Regulatory Guide 1.93, December 1974.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

BAS	ES
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(continued)

If Diesel Generator E is aligned to the class 1E distribution system, the loss of Diesel Generator E DC power distribution subsystem will result in the loss of a on-site Class 1E subsystem source. Therefore, if Diesel Generator E DC power subsystem is not OPERABLE actions are taken to either restore the battery to OPERABLE status or declare Diesel Generator E inoperable and take Actions of LCO 3.8.2. The 2 hour limit is consistent with the allowed time for other DC sources and provides sufficient time to evaluate the condition of the battery and take the necessary corrective actions.

SURVEILLANCE REQUIREMENTS SR 3.8.8.1

<u>C.1</u>

This Surveillance verifies that the AC and DC electrical power distribution subsystems are functioning properly, with the buses energized. The verification of proper voltage or indicated power availability on the buses ensures that the required power is readily available for motive as well as control functions for critical system loads connected to these buses. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 7 day Frequency takes into account the redundant capability of the electrical power distribution subsystems, as well as other indications available in the control room that alert the operator to subsystem malfunctions.

- REFERENCES 1. FSAR, Chapter 6.
  - 2. FSAR, Chapter 15.
  - 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

### BASES (continued)

## SURVEILLANCE REQUIREMENTS <u>SR 3.9.1.1</u>

Performance of a CHANNEL FUNCTIONAL TEST demonstrates each required refueling equipment interlock will function properly when a simulated or actual signal indicative of a required condition is injected into the logic. Acceptable testing methods include: providing simulated signals for the refueling equipment inputs to the reactor mode switch (i.e., main/auxiliary hoists loaded and platform position); or, performing actual main/auxiliary hoist lifting operations with test weights in conjunction with platform movements over the reactor cavity. The CHANNEL FUNCTIONAL TEST may be performed by any series of sequential, overlapping, or total channel steps so that the entire channel is tested.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 7 day Frequency is based on engineering judgment and is considered

adequate in view of other indications of refueling interlocks and their associated input status that are available to unit operations personnel.

- REFERENCES 1. 10 CFR 50, Appendix A, GDC 26.
  - 2. FSAR, Section 7.7.1.
  - 3. FSAR, Section 15.4.1.1.
  - 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

(continued)

SUSQUEHANNA - UNIT 1

Revision 4

PPL Rev. 4 Refuel Position One-Rod-Out Interlock B 3.9.2

#### BASES

### ACTIONS <u>A.1 and A.2</u> (continued)

fuel assemblies. Action must continue until all such control rods are fully inserted. Control rods in core cells containing no fuel assemblies do not affect the reactivity of the core and, therefore, do not have to be inserted.

### SURVEILLANCE <u>SR 3.9.2.1</u> REQUIREMENTS

Proper functioning of the refueling position one-rod-out interlock requires the reactor mode switch to be in Refuel. During control rod withdrawal in MODE 5, improper positioning of the reactor mode switch could, in some instances, allow improper bypassing of required interlocks. Therefore, this Surveillance imposes an additional level of assurance that the refueling position one-rod-out interlock will be OPERABLE when required. By "locking" the reactor mode switch key from the console while the reactor mode switch is positioned in refuel), an additional administrative control is in place to preclude operator errors from resulting in unanalyzed operation.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program. The Frequency of 12 hours is sufficient in view of other</u> administrative controls utilized during refueling operations to ensure safe operation.

### <u>SR 3.9.2.2</u>

Performance of a CHANNEL FUNCTIONAL TEST demonstrates the associated refuel position one-rod-out interlock will function properly when a simulated or actual signal indicative of a required condition is injected into the logic. The CHANNEL FUNCTIONAL TEST may be performed by any series of sequential, overlapping, or total channel steps so that the entire channel is tested. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 7 day Frequency is considered adequate because of demonstrated circuit reliability, procedural controls on control rod withdrawals, and visual and audible indications available in the control room to alert the operator to control rods not fully inserted. To perform the required testing, the applicable condition must be entered (i.e., a control rod must

(continued)

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TS / B 3.9-7

Revision 0

SURVEILLANCE REQUIREMENTS	<u>SR 3.9.3.1</u> (continued)
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 12 hour Frequency takes into consideration the procedural controls on control rod movement during refueling as well as the redundant functions of the refueling interlocks.
REFERENCES	1. 10 CFR 50, Appendix A, GDC 26.
	2. FSAR, Section 15.4.1.1.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

# SURVEILLANCE REQUIREMENTS SR 3.9.5.1 and SR 3.9.5.2 (continued)

automatic insertion and the associated CRD scram accumulator pressure is  $\geq$  940 psig.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> The 7 day Frequency takes into consideration equipment reliability, procedural controls over the scram accumulators, and control room alarms and indicating lights that indicate low accumulator charge pressures.

SR 3.9.5.1 is modified by a Note that allows 7 days after withdrawal of the control rod to perform the Surveillance. This acknowledges that the control rod must first be withdrawn before performance of the Surveillance, and therefore avoids potential conflicts with SR 3.0.3 and SR 3.0.4.

REFERENCES 1. 10 CFR 50, Appendix A, GDC 26.

- 2. FSAR, Section 15.4.1.1.
- 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

SURVEILLANCE REQUIREMENTS (continued)	<u>SR 3.9.6.1</u>
	postulated fuel handling accident analysis during refueling operations is met. Water at the required level limits the consequences of damaged fuel rods, which are postulated to result from a fuel handling accident in containment (Ref. 2).
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The Frequency of 24 hours is based on engineering judgment and is considered adequate in view of the large volume of water and the normal procedural controls on valve positions, which make significant unplanned level changes unlikely.
REFERENCES	1. Regulatory Guide 1.183, July 2000.
	2. FSAR, Section 15.7.4.

- 3. Deleted.
- 4. 10 CFR 50.67.
- 5. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

## ACTIONS <u>B.1, B.2, B.3, and B.4</u> (continued)

be performed to restore the component to OPERABLE status. Actions must continue until all required components are OPERABLE.

## C.1 and C.2

If no RHR Shutdown Cooling System is in operation, an alternate method of coolant circulation is required to be established within 1 hour. This alternate method may use forced or natural circulation. The Completion Time is modified such that the 1 hour is applicable separately for each occurrence involving a loss of coolant circulation..

During the period when the reactor coolant is being circulated by an alternate method (other than by the required RHR Shutdown Cooling System), the reactor coolant temperature must be periodically monitored to ensure proper functioning of the alternate method. The once per hour Completion Time is deemed appropriate.

### SURVEILLANCE REQUIREMENTS SR 3.9.7.1

. با This Surveillance demonstrates that the RHR subsystem is in operation and circulating reactor coolant.

The required flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability. <u>The Surveillance Frequency is</u> <u>controlled under the Surveillance Frequency Control Program. The</u> <u>Frequency of 12 hours is sufficient in view of other visual and audible</u> <u>indications available to the operator for monitoring the RHR subsystem in the</u> <u>control room.</u>

# REFERENCE 1. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

SURVEILLANCE <u>SR 3.9.8.1</u> REQUIREMENTS

> This Surveillance demonstrates that one RHR shutdown cooling subsystem is in operation and circulating reactor coolant. The required flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> The Frequency of 12 hours is sufficient in view of other visual and audible indications available to the operator for monitoring the RHR subsystems in the control room.

REFERENCE 1. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

PPL Rev. 0 Reactor Mode Switch Interlock Testing B 3.10.2

BA	S	E	S
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SURVEILLANCE REQUIREMENTS	<u>SR 3.10.2.1 and SR 3.10.2.2</u> (continued)
	to ensure that the operational requirements continue to be met. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u> . The Surveillances performed at the 12 hour and 24 hour Frequencies are intended to provide appropriate assurance that each operating shift is aware of and verifies compliance with these Special Operations LCO requirements.
REFERENCES	<ol> <li>FSAR, Chapter 7.</li> <li>FSAR, Section 15.4.1.1</li> </ol>

PPL Rev. <del>0</del> Single Control Rod Withdrawal-Hot Shutdown B 3.10.3

#### BASES

### **ACTIONS**

### <u>A.1</u> (continued)

intent of any other LCO's Required Action, to insert all control rods. This Required Action includes exiting this Special Operations Applicability by returning the reactor mode switch to the shutdown position. A second Note has been added, which clarifies that this Required Action is only applicable if the requirements not met are for an affected LCO.

### A.2.1 and A.2.2

Required Actions A.2.1 and A.2.2 are alternate Required Actions that can be taken instead of Required Action A.1 to restore compliance with the normal MODE 3 requirements, thereby exiting this Special Operations LCO's Applicability. Actions must be initiated immediately to insert all insertable control rods. Actions must continue until all such control rods are fully inserted. Placing the reactor mode switch in the shutdown position will ensure all inserted rods remain inserted and restore operation in accordance with Table 1.1-1. The allowed Completion Time of 1 hour to place the reactor mode switch in the shutdown position provides sufficient time to normally insert the control rods.

SURVEILLANCE REQUIREMENTS SR\_3.10.3.1, SR\_3.10.3.2, and SR\_3.10.3.3

The other LCOs made applicable in this Special Operations LCO are required to have their Surveillances met to establish that this Special Operations LCO is being met. If the local array of control rods is inserted and disarmed while the scram function for the withdrawn rod is not available, periodic verification in accordance with SR 3.10.3.2 is required to preclude the possibility of criticality. SR 3.10.3.2 has been modified by a Note, which clarifies that this SR is not required to be met if SR 3.10.3.1 is satisfied for LCO 3.10.3.d.1 requirements, since SR 3.10.3.2 demonstrates that the alternative LCO 3.10.3.d.2 requirements are satisfied. Also, SR 3.10.3.3 verifies that all control rods other than the control rod being withdrawn are fully inserted The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency is acceptable because of the administrative

(continued)

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Revision **Đ** 

PPL Rev. <del>0</del> Single Control Rod Withdrawal-Hot Shutdown B 3.10.3

BASES	· · · · · · · · · · · · · · · · · · ·
SURVEILLANCE REQUIREMENTS	<u>SR 3.10.3.1, SR 3.10.3.2, and SR 3.10.3.3</u> (continued) controls on control rod withdrawal, the protection afforded by the LCOs involved, and hardwire interlocks that preclude additional control rod withdrawals.
REFERENCE	1. FSAR, Section 15.4.1.1.

PPL Rev. <del>0</del> Single Control Rod Withdrawal-Cold Shutdown B 3.10.4

BASES	
ACTIONS	<u>B.1, B.2.1, and B.2.2</u> (continued) expeditious action be taken to either initiate action to restore the CRD and insert its control rod, or initiate action to restore compliance with this Special Operations LCO. The Required Actions do not prevent the completion of the movement of the component to a safe conservative position.
SURVEILLANCE REQUIREMENTS	<u>SR 3.10.4.1, SR 3.10.4.2, SR 3.10.4.3, and SR 3.10.4.4</u> The other LCOs made applicable by this Special Operations LCO are required to have their associated surveillances met to establish that this Special Operations LCO is being met. If the local array of control rods is inserted and disarmed while the scram function for the withdrawn rod is not available, periodic verification is required to ensure that the possibility of criticality remains precluded. Verification that all the other control rods are fully inserted is required to meet the SDM requirements. Verification that a control rod withdrawal block has been inserted ensures that no other control rods can be inadvertently withdrawn under conditions when position indication instrumentation is inoperable for the affected control rod. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency is acceptable because of the administrative controls on control rod withdrawals, the protection afforded by the LCOs involved, and hardwire interlocks to preclude an additional control rod withdrawal. SR 3.10.4.2 and SR 3.10.4.4 have been modified by Notes, which clarify that these SRs are not required to be met if the alternative requirements demonstrated by SR 3.10.4.1 are satisfied.</u>
REFERENCE	1. FSAR, Section 15.4.1.1.

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PPL Rev. <del>0</del> Single CRD Removal-Refueling B 3.10.5

BASES	
SURVEILLANCE REQUIREMENTS	<u>SR 3.10.5.1, SR 3.10.5.2, SR 3.10.5.3, SR 3.10.5.4,</u> and SR 3.10.5.5 (continued)
	control rods, other than the control rod withdrawn for removal of the associated CRD, is inserted and disarmed, while the scram function for the withdrawn rod is not available, is required to ensure that the possibility of criticality remains precluded. The Surveillance for LCO 3.1.1, which is made applicable by this Special Operations LCO, is required in order to establish that this Special Operations LCO is being met. Verification that a control rod withdrawal block has been inserted and that no other CORE ALTERATIONS are being made is required to ensure the assumptions of the safety analysis are satisfied under conditions when position indication instrumentation is inoperable for the withdrawn control rod.
	Periodic verification of the administrative controls established by this Special Operations LCO is prudent to preclude the possibility of an inadvertent criticality. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency is acceptable, given the administrative controls on control rod removal and hardwire interlock to block an additional control rod withdrawal.</u>

REFERENCE

1. FSAR, Section 15.4.1.1.

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<u>TS /</u>B 3.10-25

## BASES (continued)

1

APPLICABILITY Operation in MODE 5 is controlled by existing LCOs. The exceptions from other LCO requirements (e.g., the ACTIONS of LCO 3.9.3, LCO 3.9.4, or LCO 3.9.5) allowed by this Special Operations LCO are appropriately controlled by requiring all fuel to be removed from cells whose "full in" indicators are allowed to be bypassed.

# ACTIONS <u>A.1, A.2, A.3.1, and A.3.2</u>

If one or more of the requirements of this Special Operations LCO are not met, the immediate implementation of these Required Actions restores operation consistent with the normal requirements for refueling (i.e., all control rods inserted in core cells containing one or more fuel assemblies) or with the exceptions granted by this Special Operations LCO. The Completion Times for Required Action A.1, Required Action A.2, Required Action A.3.1, and Required Action A.3.2 are intended to require that these Required Actions be implemented in a very short time and carried through in an expeditious manner to either initiate action to restore the affected CRDs and insert their control rods, or initiate action to restore compliance with this Special Operations LCO. The Required Actions do not prevent the completion of the movement of the component to a safe conservative position.

### SURVEILLANCE SR 3.10.6.1, SR 3.10.6.2, and SR 3.10.6.3 REQUIREMENTS

Periodic verification of the administrative controls established by this Special Operations LCO is prudent to preclude the possibility of an inadvertent criticality. <u>The Surveillance Frequency is controlled under</u> <u>the Surveillance Frequency Control Program. The 24 hour Frequency is</u> acceptable, given the administrative controls on fuel assembly and control rod removal, and takes into account other indications of control rod status available in the control room.

REFERENCE

1. FSAR, Section 15.4.1.1.

SUSQUEHANNA – UNIT 1

## SURVEILLANCE REQUIREMENTS (continued)

## <u>SR 3.10.8.4</u>

Periodic verification of the administrative controls established by this LCO will ensure that the reactor is operated within the bounds of the safety analysis. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 12 hour Frequency is intended to provide appropriate assurance that each operating shift is aware of and verifies compliance with these Special Operations LCO requirements.</u>

## SR 3.10.8.5

Coupling verification is performed to ensure the control rod is connected to the control rod drive mechanism and will perform its intended function when necessary. The verification is required to be performed any time a control rod is withdrawn to the "full out" notch position, or prior to declaring the control rod OPERABLE after work on the control rod or CRD System that could affect coupling. This Frequency is acceptable, considering the low probability that a control rod will become uncoupled when it is not being moved as well as operating experience related to uncoupling events.

## <u>SR 3.10.8.6</u>

CRD charging water header pressure verification is performed to ensure the motive force is available to scram the control rods in the event of a scram signal. A minimum accumulator pressure is specified, below which the capability of the accumulator to perform its intended function becomes degraded and the accumulator is considered inoperable. The minimum accumulator pressure of 940 psig is well below the expected pressure of 1100 psig. <u>The Surveillance Frequency</u> is controlled under the Surveillance Frequency Control Program. The 7 day Frequency has been shown to be acceptable through operating experience and takes into account indications available in the control room.

### REFERENCE

 XN-NF-80-19(P)(A) Volume 1 and Supplements 1 and 2, "Exxon Nuclear Methodology for Boiling Water Reactors," Exxon Nuclear Company, March 1983.

### SURVEILLANCE REQUIREMENTS

SR 3.1.3.1 (continued)

determined by the use of OPERABLE position indicators, by moving control rods to a position with an OPERABLE indicator, or by the use of other appropriate methods. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency of this SR is based on operating experience related to expected changes in control-rod position and the availability of control rod position indications in the control room.

SR 3.1.3.2

NOT USED

SR 3.1.3.3

Control rod insertion capability is demonstrated by inserting each partially or fully withdrawn control rod at least one notch and observing that the control rod moves. The control rod may then be returned to its original position. This ensures the control rod is not stuck and is free to insert on a scram signal. These Surveillances are not required when THERMAL POWER is less than or equal to the actual LPSP of the RWM, since the notch insertions may not be compatible with the requirements of the Banked Position Withdrawal Sequence (BPWS) (LCO 3.1.6) and the RWM (LCO 3.3.2.1). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 31 day Frequency takes into account operating experience related to changes in CRD performance. At any time, if a control rod is immovable, a determination of that control rod's ability to trip (OPERABILITY) must be made and appropriate action taken.

SR 3.1.3.4

Verifying that the scram time for each control rod to notch position 05 is  $\leq$  7 seconds provides reasonable assurance that the control rod will insert when required during a DBA or transient, thereby completing its shutdown function. This SR is performed in conjunction with the control rod scram time testing of SR 3.1.4.1, SR 3.1.4.2, SR 3.1.4.3, and SR 3.1.4.4. The LOGIC SYSTEM FUNCTIONAL TEST in

(continued)

SUSQUEHANNA - UNIT 2

**Revision 1** 

### SURVEILLANCE REQUIREMENTS (continued)

SR 3.1.4.2

Additional testing of a sample of control rods is required to verify the continued performance of the scram function during the cycle. A representative sample contains at least 10% of the control rods. The sample remains representative if no more than 7.5% of the control rods in the sample tested are determined to be "slow." With more than 7.5% of the sample declared to be "slow" per the criteria in Table 3.1.4-1, additional control rods are tested until this 7.5% criterion (e.g., 7.5% of the entire sample size) is satisfied, or until the total number of "slow" control rods (throughout the core, from all surveillances) exceeds the LCO limit. For planned testing, the control rods selected for the sample should be different for each test. Data from inadvertent scrams should be used whenever possible to avoid unnecessary testing at power, even if the control rods with data may have been previously tested in a sample. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 200 day Frequency is based on operating experience that has shown control rod scram times do not significantly change over an operating cycle. This Frequency is also reasonable based on the additional Surveillances done on the CRDs at more frequent intervals in accordance with LCO 3.1.3 and LCO 3.1.5, "Control Rod Scram Accumulators."

### SR 3.1.4.3

When work that could affect the scram insertion time is performed on a control rod or the CRD System, testing must be done to demonstrate that each affected control rod retains adequate scram performance over the range of applicable reactor pressures from zero to the maximum permissible pressure. The scram testing must be performed once before declaring the control rod OPERABLE. The required scram time testing must demonstrate the affected control rod is still within acceptable limits. The limits for reactor pressures < 800 psig are established based on a high probability of meeting the acceptance criteria at reactor pressures  $\geq$  800 psig. Limits for  $\geq$  800 psig are found in Table 3.1.4-1. If testing demonstrates the affected control rod does not meet these limits, but is within the 7-second limit of Table 3.1.4-1. Note 2, the control rod can be declared OPERABLE and "slow."

(continued)

SUSQUEHANNA - UNIT 2

**Revision 4** 

PPL Rev. 4 Control Rod Scram Accumulators B 3.1.5

	BASES		
	ACTIONS	<u>D.1</u>	(continued)
			noperable scram accumulators are fully inserted, since the function of control rods has been performed.
	SURVEILLANCE REQUIREMENTS	<u>SR</u>	<u>3.1.5.1</u>
]		ever prov OPE accu accu pres 1100 mini scra <u>undo</u> has	3.1.5.1 requires that the accumulator nitrogen pressure be checked <b>y</b> 7 daysperiodically to ensure adequate accumulator pressure exists to ride sufficient scram force. The primary indicator of accumulator ERABILITY is the accumulator nitrogen pressure. A minimum umulator nitrogen pressure is specified, below which the capability of the umulator to perform its intended function becomes degraded and the umulator is considered inoperable. The minimum accumulator nitrogen esure of 940 psig is well below the expected pressure of approximately 0 psig (Ref. 1). Declaring the accumulator inoperable when the mum pressure is not maintained ensures that significant degradation in m times does not occur. <u>The Surveillance Frequency is controlled</u> er the Surveillance Frequency Control Program. The 7 day Frequency been shown to be acceptable through operating experience and takes account indications available in the control room.
	REFERENCES	1.	FSAR, Section 4.3.2.
		2.	FSAR, Section 4.6.
		3.	FSAR, Section 15.
		4.	Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

BASES (continued)

1

SURVEILLANCE REQUIREMENTS	<u>SR 3.1.6.1</u> The control rod pattern is <u>periodically</u> verified to be in compliance with the BPWS at a 24 hour Frequency to ensure the assumptions of the CRDA analyses are met. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency was developed considering that the primary check on compliance with the BPWS is performed by the RWM (LCO 3.3.2.1), which The RWM provides control rod blocks to enforce the required sequence and is required to be OPERABLE when operating at <math>\leq</math> 10% RTP.</u>		
REFERENCES	1.	XN-NF-80-19(P)(A) Volume 1 and Supplements 1 and 2, "Exxon Nuclear Methodology for Boiling Water Reactors," Exxon Nuclear Company, March 1983.	
	2.	"Modifications to the Requirements for Control Rod Drop Accident Mitigating System," BWR Owners Group, July 1986.	
	3.	NUREG-0979, Section 4.2.1.3.2, April 1983.	
	4.	NUREG-0800, Section 15.4.9, Revision 2, July 1981.	
	5.	10 CFR 100.11.	
	6.	NEDO-21778-A, "Transient Pressure Rises Affected Fracture Toughness Requirements for Boiling Water Reactors," December 1978.	
	7.	ASME, Boiler and Pressure Vessel Code.	
	8.	Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).	
	9.	NEDO 33091-A, Revision 2, "Improved BPWS Control Rod Insertion Process," April 2003.	

PPL Rev. <del>3</del> SLC System B 3.1.7

	BASES				
	ACTIONS (continued)	<u>D.1</u>			
		If any Required Action and associated Completion Time is not met, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to MODE 3 within 12 hours and MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.			
-	SURVEILLANCE REQUIREMENTS	SR 3.1.7.1, SR 3.1.7.2, and SR 3.1.7.3			
	<b>NEQUIREMENTS</b>	SR 3.1.7.1 through SR 3.1.7.3 are 24 hour Surveillances verifying certain characteristics of the SLC System (e.g., the volume and temperature of the borated solution in the storage tank), thereby ensuring SLC System OPERABILITY without disturbing normal plant operation. These Surveillances ensure that the proper borated solution volume and temperature, including the temperature of the pump suction piping, are maintained. Maintaining a minimum specified borated solution temperature is important in ensuring that the sodium pentaborate remains in solution and does not precipitate out in the storage tank or in the pump suction piping. The temperature versus concentration curve of Figure 3.1.7-2 ensures that a 10°F margin will be maintained above the saturation temperature. An alternate method of performing SR 3.1.7.3 is to verify the OPERABILITY of the SLC heat trace system. This verifies the continuity of the heat trace lines and ensures proper heat trace operation, which ensure that the SLC suction piping temperature is maintained. The Surveillance Frequency is controlled under the Surveillance Frequency control Program. The 24 hour Frequency is based on operating experience and has shown there are relatively slow variations in the measured parameters of volume and temperature.			
		SR 3.1.7.4 and SR 3.1.7.6			
		SR 3.1.7.4 verifies the continuity of the explosive charges in the injection valves to ensure that proper operation will occur if required. Other administrative controls, such as those that limit the shelf life of the explosive charges, must be followed. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program</u> . The 31 day Frequency is based on			

(continued)

SUSQUEHANNA - UNIT 2

TS / B 3.1-43

# SURVEILLANCE REQUIREMENTS

#### <u>SR 3.1.7.4 and SR 3.1.7.6</u> (continued)

operating experience and has demonstrated the reliability of the explosive charge continuity.

SR 3.1.7.6 verifies that each valve in the system is in its correct position, but does not apply to the squib (i.e., explosive) valves. Verifying the correct alignment for manual and power operated valves in the SLC System flow path provides assurance that the proper flow paths will exist for system operation. A valve is also allowed to be in the nonaccident position provided it can be aligned to the accident position from the control room, or locally by a dedicated operator at the valve control. This is acceptable since the SLC System is a manually initiated system. This Surveillance also does not apply to valves that are locked, sealed, or otherwise secured in position since they are verified to be in the correct position prior to locking, sealing, or securing. This verification of valve alignment does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 31 day Frequency is based on engineering judgment and is consistent with the procedural controls governing valve operation that ensures correct valve positions.

### <u>SR 3.1.7.5</u>

This Surveillance requires an examination of the sodium pentaborate solution by using chemical analysis to ensure that the proper concentration of sodium pentaborate exists in the storage tank. SR 3.1.7.5 must be performed anytime sodium pentaborate or water is added to the storage tank solution to determine that the sodium pentaborate solution concentration is within the specified limits. SR 3.1.7.5 must also be performed anytime the temperature is restored to within the limits of Figure 3.1.7-2, to ensure that no significant sodium pentaborate precipitation occurred<u>The Surveillance Frequency is controlled under</u> <u>the Surveillance Frequency Control Program.</u> The 31 day Frequency of this Surveillance is appropriate because of the relatively slow variation of sodium pentaborate concentration between surveillances.

(continued)

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PPL Rev. <del>3</del> SLC System B 3.1.7

#### BASES

### SURVEILLANCE REQUIREMENTS (continued)

# <u>SR 3.1.7.7</u>

Demonstrating that each SLC System pump develops a flow rate  $\geq$  40.0 gpm at a discharge pressure  $\geq$  1250 psig without actuating the pump's relief value ensures that pump performance has not degraded during the fuel cycle. Testing at 1250 psig assures that the functional capability of the SLC System meets the ATWS Rule (10 CFR 50.62) (Ref. 1) requirements. This minimum pump flow rate requirement ensures that, when combined with the sodium pentaborate solution concentration requirements, the rate of negative reactivity insertion from the SLC System will adequately compensate for the positive reactivity effects encountered during power reduction, cooldown of the moderator, and xenon decay. Additionally, the minimum pump flow rate requirement ensures that adequate buffering agent will reach the suppression pool to maintain pH above 7.0. This test confirms one point on the pump design curve and is indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this Surveillance is in accordance with the Inservice Testing Program.

# SR 3.1.7.8 and SR 3.1.7.9

These Surveillances ensure that there is a functioning flow path from the boron solution storage tank to the RPV, including the firing of an explosive valve. The replacement charge for the explosive valve shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of that batch successfully fired. The Surveillance may be performed in separate steps to prevent injecting solution into the RPV. An acceptable method for verifying flow from the pump to the RPV is to pump demineralized water from a test tank through one SLC subsystem and into the RPV. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency; therefore, the Frequency was concluded to be acceptable from a reliability standpoint.</u>

Demonstrating that all heat traced piping between the boron solution storage tank and the suction inlet to the injection

#### SURVEILLANCE <u>SR 3.1.7.8 and SR 3.1.7.9</u> (continued) REQUIREMENTS

pumps is unblocked ensures that there is a functioning flow path for injecting the sodium pentaborate solution. An acceptable method for verifying that the suction piping is unblocked is to pump from the storage tank to the test tank. This test can be performed by any series of overlapping or total flow path test so that the entire flow path is included. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program</u>. The 24 month Frequency is acceptable since there is a low probability that the subject piping will be blocked due to precipitation of the boron from solution in the heat traced piping. This is especially true in light of the temperature verification of this piping required by SR 3.1.7.3. However, if, in performing SR 3.1.7.3, it is determined that the temperature of this piping has fallen below the specified minimum or the heat trace was not properly energized and building temperature was below the temperature at which the SLC solution would precipitate out, SR 3.1.7.9 must be performed once within 24 hours after the piping temperature is restored to within the limits of Figure 3.1.7-2.

#### <u>SR 3.1.7.10</u>

Enriched sodium pentaborate solution is made by mixing granular, enriched sodium pentaborate with water. Verification of the actual B-10 enrichment must be performed prior to addition to the SLC tank in order to ensure that the proper B-10 atom percentage is being used. This verification may be based on independent isotopic analysis or a manufacturer certificate of compliance.

#### **REFERENCES** 1. 10 CFR 50.62.

- 2. FSAR, Section 9.3.5.
- 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

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# BASES **ACTIONS** C.1 (continued) does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours. The allowed Completion Time of 12 hours is reasonable, based on operating experience, to reach MODE 3 from full power conditions in an orderly manner and without challenging plant systems. SURVEILLANCE SR 3.1.8.1 REQUIREMENTS During normal operation, the SDV vent and drain valves should be in the open position (except when performing SR 3.1.8.2) to allow for drainage of the SDV piping. Verifying that each valve is in the open position ensures that the SDV vent and drain valves will perform their intended functions during normal operation. This SR does not require any testing or valve manipulation; rather, it involves verification that the valves are in the correct position. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The 31 day Frequency is based on engineering judgment and is consistent with the procedural controls governing valve operation, which ensure correct valve positions. SR 3.1.8.2 During a scram, the SDV vent and drain valves should close to contain the reactor water discharged to the SDV piping. Cycling each valve through its complete range of motion (closed and open) ensures that the valve will function properly during a scram. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 92 day Frequency is based on operating experience and takes into account the level of redundancy in the system design. SR 3.1.8.3 SR 3.1.8.3 is an integrated test of the SDV vent and drain valves to verify total system performance. After receipt of a simulated or actual scram signal, the closure of the SDV vent and drain valves is verified. The closure time of

# SURVEILLANCE SR 3.1.8.3 (continued) REQUIREMENTS 30 seconds after receipt of a scram signal is based on the bounding leakage case evaluated in the accident analysis based on the requirements of Reference 2. Similarly, after receipt of a simulated or actual scram reset signal, the opening of the SDV vent and drain valves is verified. The LOGIC SYSTEM FUNCTIONAL TEST in LCO 3.3.1.1 and the scram time testing of control rods in LCO 3.1.3 overlap this Surveillance to provide complete testing of the assumed safety function. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 month Frequency is based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency; therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

### REFERENCES 1. FSAR, Section 4.6.

- 2. 10 CFR 50.67
- 3. NUREG-0803, "Generic Safety Evaluation Report Regarding Integrity of BWR Scram System Piping," August 1981.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).
- 5. TSTF-404-A, Rev. 0.

BASES	·		
ACTIONS	<u>B.1</u>		
(continued)	If the APLHGR cannot be restored to within its required limits within the associated Completion Time, the plant must be brought to a MODE or other specified condition in which the LCO does not apply. To achieve this status, THERMAL POWER must be reduced to < 23% RTP within 4 hours. The allowed Completion Time is reasonable, based on operating experience, to reduce THERMAL POWER to < 23% RTP in an orderly manner and without challenging plant systems.		
SURVEILLANCE REQUIREMENTS	<u>SR 3.2.1.1</u>		
REQUIREMENTS	APLHGRs are required to be initially calculated within 24 hours after THERMAL POWER is $\geq$ 23% RTP and then every 24 hours periodically thereafter. Additionally, APLHGRs must be calculated prior to exceeding 44% RTP unless performed in the previous 24 hours. APLHGRs are compared to the specified limits in the COLR to ensure that the reactor is operating within the assumptions of the safety analysis. The 24 hour Frequency is based on both engineering judgment and recognition of the slowness of changes in power distribution during normal operation. The 24 hour allowance after THERMAL POWER $\geq$ 23% RTP is achieved is acceptable given the large inherent margin to operating limits at low power levels and because the APLHGRs must be calculated prior to exceeding 44% RTP. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.		
REFERENCES	1. Not Used		
	2. Not Used		
	3. EMF-2361(P)(A), "EXEM BWR-2000 ECCS Evaluation Model," Framatome ANP.		
	<ol> <li>EMF-2292(P)(A) Revision 0, "ATRIUM™-10: Appendix K Spray Heat Transfer Coefficients."</li> </ol>		
	<ol> <li>XN-CC-33(P)(A) Revision 1, "HUXY: A Generalized Multirod Heatup Code with 10CFR50 Appendix K Heatup Option Users Manual," November 1975.</li> </ol>		

### ACTIONS

#### A.1 (continued)

analyzed conditions. The 2 hour Completion Time is normally sufficient to restore the MCPR(s) to within its limits and is acceptable based on the low probability of a transient or DBA occurring simultaneously with the MCPR out of specification.

### <u>B.1</u>

If the MCPR cannot be restored to within its required limits within the associated Completion Time, the plant must be brought to a MODE or other specified condition in which the LCO does not apply. To achieve this status, THERMAL POWER must be reduced to < 23% RTP within 4 hours. The allowed Completion Time is reasonable, based on operating experience, to reduce THERMAL POWER to < 23% RTP in an orderly manner and without challenging plant systems.

### SURVEILLANCE REQUIREMENTS

# SR 3.2.2.1

The MCPR is required to be initially calculated within 24 hours after THERMAL POWER is  $\geq$  23% RTP and then every 24 hourspecifically thereafter. Additionally, MCPR must be calculated prior to exceeding 44% RTP unless performed in the previous 24 hours. MCPR is compared to the specified limits in the COLR to ensure that the reactor is operating within the assumptions of the safety analysis. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency is based on both engineering judgment and recognition of the slowness of changes in power distribution during normal operation. The 24 hour allowance after THERMAL POWER  $\geq$  23% RTP is achieved is acceptable given the large inherent margin to operating limits at low power levels and because the MCPR must be calculated prior to exceeding 44% RTP.

### <u>SR 3.2.2.2</u>

Because the transient analysis takes credit for conservatism in the scram time performance, it must be demonstrated that the specific scram time is consistent with those used in the transient analysis. SR 3.2.2.2 compares the average measured scram times to the assumed scram times documented in the COLR. The COLR contains a table of scram times based on the LCO 3.1.4, "Control Rod Scram Times" and the realistic scram times, both of which are used in the transient analysis. If the average measured scram times are greater than the realistic scram times then the MCPR operating limits corresponding to the Maximum Allowable Average Scram Insertion Time must be implemented.

#### SURVEILLANCE REQUIREMENTS

<u>SR\_3.2.3.1</u>

The LHGR is required to be initially calculated within 24 hours after THERMAL POWER is  $\geq$  23% RTP and then every 24 hoursperiodically thereafter. Additionally, LHGRs must be calculated prior to exceeding 44% RTP unless performed in the previous 24 hours. The LHGR is compared to the specified limits in the COLR to ensure that the reactor is operating within the assumptions of the safety analysis. The 24 hour Frequency is based on both engineering judgment and recognition of the slow changes in power distribution during normal operation. The 24 hour allowance after THERMAL POWER  $\geq$  23% RTP is achieved is acceptable given the large inherent margin to operating limits at lower power levels and because the LHGRs must be calculated prior to exceeding 44% RTP. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

- REFERENCES 1. FSAR, Section 4.
  - 2. FSAR, Section 5.
  - 3. NUREG-0800, Section II.A.2(g), Revision 2, July 1981.
  - ANF-89-98(P)(A) Revision 1 and Revision 1 Supplement 1, "Generic Mechanical Design Criteria for BWR Fuel Design," Advanced Nuclear Fuels Corporation, May 1995.
  - 5. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

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# SURVEILLANCE REQUIREMENTS

As noted at the beginning of the SRs, the SRs for each RPS instrumentation Function are located in the SRs column of Table 3.3.1.1-1.

The Surveillances are modified by a Note to indicate that when a channel is placed in an inoperable status solely for performance of required Surveillances, entry into associated Conditions and Required Actions may be delayed for up to 6 hours, provided the associated Function maintains RPS trip capability. Upon completion of the Surveillance, or expiration of the 6 hour allowance, the channel must be returned to OPERABLE status or the applicable Condition entered and Required Actions taken. This Note is based on the reliability analysis (Refs. 9, 15 and 16) assumption of the average time required to perform channel Surveillance. That analysis demonstrated that the 6 hour testing allowance does not significantly reduce the probability that the RPS will trip when necessary.

### SR 3.3.1.1.1 and SR 3.3.1.1.2

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between instrument

channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria, which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties, may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is Inoperable.

### SURVEILLANCE REQUIREMENTS

### <u>SR 3.3.1.1.1 and SR 3.3.1.1.2</u> (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The Frequency of once every 12 hours for SR 3.3.1.1.1 is based upon operating experience that demonstrates that channel failure is rare. The Frequency of once every 24 hours for SR 3.3.1.1.2 is based upon operating experience that demonstrates that channel failure is rare and the evaluation in References 15 and 16. The CHANNEL CHECK supplements less formal checks of channels during normal operational use of the displays associated with the channels required by the LCO.

# <u>SR 3.3.1.1.3</u>

To ensure that the APRMs are accurately indicating the true core average power, the APRMs are calibrated to the reactor power calculated from a heat balance. The Frequency of once per 7 days is based on minor changes in LPRM sensitivity, which could affect the APRM reading between performances of SR 3.3.1.1.8.

A restriction to satisfying this SR when < 23% RTP is provided that requires the SR to be met only at  $\geq$  23% RTP because it is difficult to accurately maintain APRM indication of core THERMAL POWER consistent with a heat balance when < 23% RTP. At low power levels, a high degree of accuracy is unnecessary because of the large, inherent margin to thermal limits (MCPR, LHGR and APLHGR). At  $\geq$  23% RTP, the Surveillance is required to have been satisfactorily performed <del>within</del> the last 7 days, in accordance with SR 3.0.2. A Note is provided which allows an increase in THERMAL POWER above 23% if the <del>7 day</del> Frequency is not met per SR 3.0.2. In this event, the SR must be performed within 12 hours after reaching or exceeding 23% RTP. Twelve hours is based on operating experience and in consideration of providing a reasonable time in which to complete the SR. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>.

SURVEILLANCE REQUIREMENTS (continued)

### SR 3.3.1.1.4

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

As noted, SR 3.3.1.1.4 is not required to be performed when entering MODE 2 from MODE 1, since testing of the MODE 2 required IRM Functions cannot be performed in MODE 1 without utilizing jumpers, lifted leads, or movable links. This allows entry into MODE 2 if the <del>7 day</del> Frequency is not met per SR 3.0.2. In this event, the SR must be performed within 12 hours after entering MODE 2 from MODE 1. Twelve hours is based on operating experience and in consideration of providing a reasonable time in which to complete the SR.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>A Frequency of 7 days provides an acceptable level of system average unavailability over the Frequency interval and is based on reliability analysis (Ref. 9).

#### <u>SR 3.3.1.1.5</u>

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function. A Frequency of 7 days provides an acceptable level of system average availability over the Frequency and is based on the reliability analysis of Reference 9. (The Manual Scram Function's CHANNEL FUNCTIONAL TEST Frequency was credited in the analysis to extend many automatic scram Functions' Frequencies.) The Surveillance Frequency is controlled under the Surveillance Frequency Control Program

SR 3.3.1.1.6 and SR 3.3.1.1.7

These Surveillances are established to ensure that no gaps in neutron flux indication exist from subcritical to power operation for monitoring core reactivity status.

The overlap between SRMs and IRMs is required to be demonstrated to ensure that reactor power will not be increased into a neutron flux region without adequate indication. The overlap is demonstrated prior to fully withdrawing the SRMs from the core. Demonstrating the overlap prior to fully withdrawing the SRMs from the core is required to ensure the SRMs are on-scale for the overlap demonstration.

# SURVEILLANCE REQUIREMENTS

SR 3.3.1.1.6 and SR 3.3.1.1.7 (continued)

The overlap between IRMs and APRMs is of concern when reducing power into the IRM range. On power increases, the system design will prevent further increases (by initiating a rod block) if adequate overlap is not maintained. Overlap between IRMs and APRMs exists when sufficient IRMs and APRMs concurrently have onscale readings such that the transition between MODE 1 and MODE 2 can be made without either APRM downscale rod block, or IRM upscale rod block. Overlap between SRMs and IRMs similarly exists when, prior to fully withdrawing the SRMs from the core, IRMs are above mid-scale on range 1 before SRMs have reached the upscale rod block.

As noted, SR 3.3.1.1.7 is only required to be met during entry into MODE 2 from MODE 1. That is, after the overlap requirement has been met and indication has transitioned to the IRMs, maintaining overlap is not required (APRMs may be reading downscale once in MODE 2).

If overlap for a group of channels is not demonstrated (e.g., IRM/APRM overlap), the reason for the failure of the Surveillance should be determined and the appropriate channel(s) declared inoperable. Only those appropriate channels that are required in the current MODE or condition should be declared inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> A Frequency of 7 days is reasonable based on engineering judgment and the reliability of the IRMs and APRMs.</u>

<u>SR 3.3.1.1.8</u>

LPRM gain settings are determined from the local flux profiles that are either measured by the Traversing Incore Probe (TIP) System at all functional locations or calculated for TIP locations that are not functional. The methodology used to develop the power distribution limits considers the uncertainty for both measured and calculated local flux profiles. This methodology assumes that all the TIP locations are functional for the first LPRM calibration following a refueling outage, and a minimum of 25 functional TIP locations for subsequent LPRM calibrations. The calibrated LPRMs establish the relative local flux profile for appropriate representative input to the APRM System. <u>The Surveillance Frequency</u> is controlled under the Surveillance Frequency Control ProgramThe 1000 MWD/MT Frequency is based on operating experience with LPRM sensitivity changes.

SURVEILLANCE REQUIREMENTS (continued)

#### SR 3.3.1.1.9 and SR 3.3.1.1.14

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program</u><u>The 92 day Frequency of SR 3.3.1.1.9 is based on the reliability analysis of Reference 9.</u>

SR 3.3.1.1.9 is modified by a Note that provides a general exception to the definition of CHANNEL FUNCTIONAL TEST. This exception is necessary because the design of instrumentation does not facilitate functional testing of all required contacts of the relay, which input into the combinational logic. (Reference 10) Performance of such a test could result in a plant transient or place the plant in an undo risk situation. Therefore, for this SR, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the change of state of the relay, which inputs into the combinational logic. The required contacts not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.1.1.15. This is acceptable because operating experience shows that the contacts not tested during inputs into the combinational logic. The required contacts not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.1.1.15. This is acceptable because operating experience shows that the contacts not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program The 24 month Frequency of SR 3.3.1.1. 14 is</u> based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency.

SR 3.3.1.1.10, SR 3.3.1.1.11, SR 3.3.1.1.13, and SR 3.3.1.1.18

A CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.

BASES	
SURVEILLANCE REQUIREMENTS	<u>SR 3.3.1.1.10, SR 3.3.1.1.11, SR 3.3.1.1.13, and SR 3.3.1.1.18</u> (continued)
	Note 1 for SR 3.3.1.1.18 states that neutron detectors are excluded from CHANNEL CALIBRATION because they are passive devices, with minimal drift, and because of the difficulty of simulating a meaningful signal. Changes in neutron detector sensitivity are compensated for by performing the <del>7 day</del> -calorimetric calibration (SR 3.3.1.1.3) and the <del>1000 MWD/MT</del> LPRM calibration against the TIPs (SR 3.3.1.1.8).
	A Note is provided for SR 3.3.1.1.11 that requires the IRM SRs to be performed within 12 hours of entering MODE 2 from MODE 1. Testing of the MODE 2 APRM and IRM Functions cannot be performed in MODE 1 without utilizing jumpers, lifted leads, or movable links. This Note allows entry into MODE 2 from MODE 1 if the associated Frequency is not met per SR 3.0.2. Twelve hours is based on operating experience and in consideration of providing a reasonable time in which to complete the SR.
	A second note is provided for SR 3.3.1.1.18 that requires that the recirculation flow (drive flow) transmitters, which supply the flow signal to the APRMs, be included in the SR for Functions 2.b and 2.f. The APRM Simulated Thermal Power-High Function (Function 2.b) and the OPRM Trip Function (Function 2.f) both require a valid drive flow signal. The APRM Simulated Thermal Power-High Function uses drive flow to vary the trip setpoint. The OPRM Trip Function uses drive flow to automatically enable or bypass the OPRM Trip output to the RPS. A CHANNEL CALIBRATION of the APRM drive flow signal requires both calibrating the drive flow transmitters and the processing hardware in the APRM equipment. SR 3.3.1.1.20 establishes a valid drive flow / core flow relationship. Changes throughout the cycle in the drive flow / core flow relationship due to the changing thermal hydraulic operating conditions of the core are accounted for in the margins included in the bases or analyses used to establish the setpoints for the APRM Simulated Thermal Power-High Function and the OPRM Trip Function.
	<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> The Frequency of 184 days for SR 3.3.1.1.11, 92 days for SR 3.3.1.1.12 and 24 months for SR 3.3.1.1.13 and SR 3.3.1.1.18 is based upon the assumptions in the determination of the magnitude of equipment drift in the setpoint analysis.

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#### BASES

SURVEILLANCE REQUIREMENTS (continued)

### <u>SR 3.3.1.1.12</u>

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function. For the APRM Functions, this test supplements the automatic self-test functions that operate continuously in the APRM and voter channels. The scope of the APRM CHANNEL FUNCTIONAL TEST is that which is necessary to test the hardware. Software controlled functions are tested as part of the initial verification and validation and are only incidentally tested as part of the surveillance testing. Automatic self-test functions check the EPROMs in which the software-controlled logic is defined. Changes in the EPROMs will be detected by the self-test function and alarmed via the APRM trouble alarm. SR 3.3.1.1.1 for the APRM functions includes a step to confirm that the automatic self-test function is still operating.

The APRM CHANNEL FUNCTIONAL TEST covers the APRM channels (including recirculation flow processing -- applicable to Function 2.b and the auto-enable portion of Function 2.f only), the 2-out-of-4 Voter channels, and the interface connections into the RPS trip systems from the voter channels.

Any setpoint adjustment shall be consistent with the assumptions of the current plant specific setpoint methodology. The 184-day Frequency of SR 3.3.1.1.12 is based on the reliability analyses of References 15 and 16. (NOTE: The actual voting logic of the 2-out-of-4 Voter Function is tested as part of SR 3.3.1.1.15. The auto-enable setpoints for the OPRM Trip are confirmed by SR 3.3.1.1.19.)

A Note is provided for Function 2.a that requires this SR to be performed within 12 hours of entering MODE 2 from MODE 1. Testing of the MODE 2 APRM Function cannot be performed in MODE 1 without utilizing jumpers or lifted leads. This Note allows entry into MODE 2 from MODE 1 if the associated Frequency is not met per SR 3.0.2.

A second Note is provided for Functions 2.b and 2.f that clarifies that the CHANNEL FUNCTIONAL TEST for Functions 2.b and 2.f includes testing of the recirculation flow processing electronics, excluding the flow transmitters.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program

# SURVEILLANCE REQUIREMENTS (continued)

### <u>SR 3.3.1.1.15</u>

The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required trip logic for a specific channel. The functional testing of control rods (LCO 3.1.3), and SDV vent and drain valves (LCO 3.1.8), overlaps this Surveillance to provide complete testing of the assumed safety function.

The Frequency of 24 months is based on engineering judgment considering the reliability of the components.

The LOGIC SYSTEM FUNCTIONAL TEST for APRM Function 2.e simulates APRM and OPRM trip conditions at the 2-out-of-4 Voter channel inputs to check all combinations of two tripped inputs to the 2-out-of-4 logic in the voter channels and APRM-related redundant RPS relays.

The Surveillance Frequency is controlled under the Surveillance Frequency Control ProgramThe 24 month Frequency is based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency.

SR 3.3.1.1.16

This SR ensures that scrams initiated from the Turbine Stop Valve-Closure and Turbine Control Valve Fast Closure, Trip Oil Pressure-Low Functions will not be inadvertently bypassed when THERMAL POWER is  $\geq$  26% RTP. This is performed by a Functional check that ensures the scram feature is not bypassed at  $\geq$  26% RTP. Because main turbine bypass flow can affect this function nonconservatively (THERMAL POWER is derived from turbine first stage pressure), the opening of the main turbine bypass valves must not cause the trip Function to be bypassed when Thermal Power is > 26% RTP.

If any bypass channel's trip function is nonconservative (i.e., the Functions are bypassed at  $\ge 26\%$  RTP, either due to open main turbine bypass valve(s) or other reasons), then the affected Turbine Stop Valve-Closure and Turbine Control Valve Fast Closure, Trip Oil Pressure-Low Functions are considered inoperable. Alternatively, the bypass channel can be placed in the conservative condition (nonbypass). If placed in the nonbypass condition, this SR is met and the channel is considered OPERABLE.

### SURVEILLANCE REQUIREMENTS

<u>SR 3.3.1.1.16</u> (continued)

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u><u>The Frequency of 24 months is based on</u> engineering judgment and reliability of the components.

### SR 3.3.1.1.17

This SR ensures that the individual channel response times are less than or equal to the maximum values assumed in the accident analysis. This test may be performed in one measurement or in overlapping segments, with verification that all components are tested. The RPS RESPONSE TIME acceptance criteria are included in Reference 11.

RPS RESPONSE TIME for the APRM 2-out-of-4 Voter Function (2.e) includes the APRM Flux Trip output relays and the OPRM Trip output relays of the voter and the associated RPS relays and contactors. (Note: The digital portion of the APRM, OPRM and 2-out-of-4 Voter channels are excluded from RPS RESPONSE TIME testing because self-testing and calibration checks the time base of the digital electronics. Confirmation of the time base is adequate to assure required response times are met. Neutron detectors are excluded from RPS RESPONSE TIME testing because the principles of detector operation virtually ensure an instantaneous response time. See References 12 and 13).

As noted, neutron detectors are excluded from RPS RESPONSE TIME testing because the principles of detector operation virtually ensure an instantaneous response time.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program RPS RESPONSE TIME tests are conducted on an 24 month STAGGERED TEST BASIS. Note 3 requires STAGGERED TEST BASIS Frequency to be determined based on 4 channels per trip system, in lieu of the 8 channels specified in Table 3.3.1.1-1 for the MSIV Closure Function because channels are arranged in pairs.

This Frequency is based on the logic interrelationships of the various channels required to produce an RPS scram signal. The 24 month Frequency is consistent with the typical industry refueling cycle and is based upon plant operating experience, which shows that random failures of instrumentation components causing serious response time degradation, but not channel failure, are infrequent occurrences.

(continued)

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Revision **0** 

SURVEILLANCE REQUIREMENTS (continued)

### <u>SR\_3.3.1.1.19</u>

This surveillance involves confirming the OPRM Trip auto-enable setpoints. The auto-enable setpoint values are considered to be nominal values as discussed in Reference 21. This surveillance ensures that the OPRM Trip is enabled (not bypassed) for the correct values of APRM Simulated Thermal Power and recirculation drive flow. Other surveillances ensure that the APRM Simulated Thermal Power and recirculation drive flow properly correlate with THERMAL POWER (SR 3.3.1.1.2) and core flow (SR 3.3.1.1.20), respectively.

If any auto-enable setpoint is nonconservative (i.e., the OPRM Trip is bypassed when APRM Simulated Thermal Power  $\geq 25\%$  and recirculation drive flow  $\leq$  value equivalent to the core flow value defined in the COLR, then the affected channel is considered inoperable for the OPRM Trip Function. Alternatively, the OPRM Trip auto-enable setpoint(s) may be adjusted to place the channel in a conservative condition (not bypassed). If the OPRM Trip is placed in the not-bypassed condition, this SR is met, and the channel is considered OPERABLE.

For purposes of this surveillance, consistent with Reference 21, the conversion from core flow values defined in the COLR to drive flow values used for this SR can be conservatively determined by a linear scaling assuming that 100% drive flow corresponds to 100 Mlb/hr core flow, with no adjustment made for expected deviations between core flow and drive flow below 100%.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u><u>The Frequency of 24 months is based on</u> <u>engineering judgment and reliability of the components.</u>

### SR 3.3.1.1.20

The APRM Simulated Thermal Power-High Function (Function 2.b) uses drive flow to vary the trip setpoint. The OPRM Trip Function (Function 2.f) uses drive flow to automatically enable or bypass the OPRM Trip output to RPS. Both of these Functions use drive flow as a representation of reactor core flow. SR 3.3.1.1.18 ensures that the drive flow transmitters and processing electronics are calibrated. This SR adjusts the recirculation drive flow scaling factors in each APRM channel to provide the appropriate drive flow/core flow alignment.

SURVEILLANCE REQUIREMENTS	<u>SR 3.3.1.1.20</u> (continued) <u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> <u>The Frequency of 24 months considers that</u> any change in the core flow to drive flow functional relationship during power operation would be gradual and the maintenance of the Recirculation System and core components that may impact the relationship is expected to be performed during refueling outages. This frequency also considers the period after reaching plant equilibrium conditions necessary to perform the test, engineering judgment of the time required to collect and analyze the necessary flow data, and engineering judgment of the time required to enter and check the applicable scaling factors in each of the APRM channels. This timeframe is acceptable based on the relatively small alignment errors proported, and the margine already included in the APRM Simulated	
		ected, and the margins already included in the APRM Simulated rmal Power – High and OPRM Trip Function trip – enable setpoints.
REFERENCES	1.	FSAR, Figure 7.2-1.
	2.	Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).
	3.	NEDO-23842, "Continuous Control Rod Withdrawal in the Startup Range," April 18, 1978.
	4.	FSAR, Section 5.2.2.
	5.	FSAR, Chapter 15.
	6.	FSAR, Section 6.3.3.
	7.	Not used.
	8.	P. Check (NRC) letter to G. Lainas (NRC), "BWR Scram Discharge System Safety Evaluation," December 1, 1980.
	9.	NEDO-30851-P-A, "Technical Specification Improvement Analyses for BWR Reactor Protection System," March 1988.

(continued)

Revision 1

REQUIREMENTS

### SURVEILLANCE <u>SR 3.3.1.2.1 and SR 3.3.1.2.3</u> (continued)

is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is Inoperable.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The Frequency of once every 12 hours for SR 3.3.1.2.1 is based on operating experience that demonstrates channel failure is rare. While in MODES 3 and 4, reactivity changes are not expected; therefore, the 12 hour Frequency is relaxed to 24 hours for SR 3.3.1.2.3. The CHANNEL CHECK supplements less formal checks of channels during normal operational use of the displays associated with the channels required by the LCO.

### SR 3.3.1.2.2

To provide adequate coverage of potential reactivity changes in the core, a maximum of two SRMs are required to be OPERABLE. One SRM is required to be OPERABLE in the quadrant where CORE ALTERATIONS are being performed, and the other OPERABLE SRM must be in an adjacent guadrant containing fuel. However, in accordance with Table 3.3.1.2-1, only one SRM is required during a spiral reload until the fueled region is large enough to encompass a second installed SRM. Note 1 states that the SR is required to be met only during CORE ALTERATIONS. It is not required to be met at other times in MODE 5 since core reactivity changes are not occurring. This Surveillance consists of a review of plant logs to ensure that SRMs required to be OPERABLE for given CORE ALTERATIONS are, in fact, OPERABLE. In the event that only one SRM is required to be OPERABLE, per Table 3.3.1.2-1, footnote (b), only the a. portion of this SR is required. Note 2 clarifies that more than one of the three requirements can be met by the same OPERABLE SRM. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The 12 hour Frequency is based upon operating experience and supplements operational controls over refueling activities

(continued)

SUSQUEHANNA – UNIT 2

### SURVEILLANCE REQUIREMENTS

# <u>SR 3.3.1.2.2</u> (continued)

that include steps to ensure that the SRMs required by the LCO are in the proper quadrant.

### SR 3.3.1.2.4

This Surveillance consists of a verification of the SRM instrument readout to ensure that the SRM reading is greater than a specified minimum count rate, which ensures that the detectors are indicating count rates indicative of neutron flux levels within the core. The signal-to-noise ratio shown in Figure 3.3.1.2-1 is the SRM count rate at which there is a 95% probability that the SRM signal indicates the presence of neutrons and only a 5% probability that the SRM signal is a result of noise (Ref. 1). With few fuel assemblies loaded, the SRMs will not have a high enough count rate to satisfy the SR. Therefore, allowances are made for loading sufficient "source" material, in the form of irradiated fuel assemblies, to establish the minimum count rate.

To accomplish this, the SR is modified by a Note that states that the count rate is not required to be met on an SRM that has less than or equal to four fuel assemblies adjacent to the SRM and no other fuel assemblies are in the associated core quadrant. With four or less fuel assemblies loaded around each SRM and no other fuel assemblies in the associated core quadrant, even with a control rod withdrawn, the configuration will not be critical. The signal to noise ratio is only required to be determined every 7 or 31 days per the requirements of SR 3.3.1.2.5 or 3.3.1.2.6.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The Frequency is based upon channel redundancy and other information available in the control room, and ensures that the required channels are frequently monitored while core reactivity changes are occurring. When no reactivity changes are in progress, the Frequency is relaxed from 12 hours to 24 hours.

### SR 3.3.1.2.5 and SR 3.3.1.2.6

Performance of a CHANNEL FUNCTIONAL TEST demonstrates the associated channel will function properly. SR 3.3.1.2.5 is

REQUIREMENTS

### SURVEILLANCE <u>SR 3.3.1.2.5 and SR 3.3.1.2.6</u> (continued)

required in MODE 5, and the 7 day Frequency ensures that the channels are OPERABLE while core reactivity changes could be in progress. The <u>Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>This Frequency is reasonable, based on operating experience and on other Surveillances (such as a CHANNEL CHECK), that ensure proper functioning between CHANNEL FUNCTIONAL TESTS.

SR 3.3.1.2.6 is required in MODE 2 with IRMs on Range 2 or below, and in MODES 3 and 4. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control ProgramSince core reactivity changes do</u> not normally take place, the Frequency has been extended from 7 days to 31 days. The 31 day Frequency is based on operating experience and on other Surveillances (such as CHANNEL CHECK) that ensure proper functioning between CHANNEL FUNCTIONAL TESTS.

Verification of the signal to noise ratio also ensures that the detectors are inserted to an acceptable operating level. In a fully withdrawn condition, the detectors are sufficiently removed from the fueled region of the core to essentially eliminate neutrons from reaching the detector. Any count rate obtained while the detectors are fully withdrawn is assumed to be "noise" only.

The Note to the Surveillance allows the Surveillance to be delayed until entry into the specified condition of the Applicability (THERMAL POWER decreased to IRM Range 2 or below). The SR must be performed within 12 hours after IRMs are on Range 2 or below. The allowance to enter the Applicability with the <del>31 day.</del>Frequency not met is reasonable, based on the limited time of 12 hours allowed after entering the Applicability and the inability to perform the Surveillance while at higher power levels. Although the Surveillance could be performed while on IRM Range 3, the plant would not be expected to maintain steady state operation at this power level. In this event, the 12 hour Frequency is reasonable, based on the SRMs being otherwise verified to be OPERABLE (i.e., satisfactorily performing the CHANNEL CHECK) and the time required to perform the Surveillances.

SURVEILLANCE REQUIREMENTS (continued)

### <u>SR 3.3.1.2.7</u>

Performance of a CHANNEL CALIBRATION at a Frequency of 24 months verifies the performance of the SRM detectors and associated circuitry. The Frequency considers the plant conditions required to perform the test, the ease of performing the test, and the likelihood of a change in the system or component status. <u>The Surveillance Frequency</u> is controlled under the Surveillance Frequency Control Program. The neutron detectors are excluded from the CHANNEL CALIBRATION because they cannot readily be adjusted. The detectors are fission chambers that are designed to have a relatively constant sensitivity over the range and with an accuracy specified for a fixed useful life.

Note 2 to the Surveillance allows the Surveillance to be delayed until entry into the specified condition of the Applicability. The SR must be performed in MODE 2 within 12 hours of entering MODE 2 with IRMs on Range 2 or below. The allowance to enter the Applicability with the 24 month-Frequency not met is reasonable, based on the limited timeof 12 hours allowed after entering the Applicability and the inability to perform the Surveillance while at higher power levels. Although the Surveillance could be performed while on IRM Range 3, the plant would not be expected to maintain steady state operation at this power level. In this event, the 12 hour Frequency is reasonable, based on the SRMs being otherwise verified to be OPERABLE (i.e., satisfactorily performing the CHANNEL CHECK) and the time required to perform the Surveillances.

#### REFERENCES

1. General Electric Service Information Letter (SIL) 478 "SRM Minimum Count Rate" dated December 16, 1988.

#### BASES (continued)

### SURVEILLANCE REQUIREMENTS (continued)

The Surveillances are modified by a Note to indicate that when an RBM channel is placed in an inoperable status solely for performance of required Surveillances, entry into associated Conditions and Required Actions may be delayed for up to 6 hours provided the associated Function maintains control rod block capability. Upon completion of the Surveillance, or expiration of the 6 hour allowance, the channel must be returned to OPERABLE status or the applicable Condition entered and Required Actions taken. This Note is based on the reliability analysis Refs. 9, 12, and 13 assumption of the average time required to perform channel Surveillance. That analysis demonstrated that the 6 hour testing allowance does not significantly reduce the probability that a control rod block will be initiated when necessary.

# SR 3.3.2.1.1

A CHANNEL FUNCTIONAL TEST is performed for each RBM channel to ensure that the entire channel will perform the intended function. It includes the Reactor Manual Control Multiplexing System input. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance Frequency Control</u> <u>Program The Frequency of 184 days is based on reliability analyses (Refs.</u> 8, 12, and 13).

# SR 3.3.2.1.2 and SR 3.3.2.1.3

A CHANNEL FUNCTIONAL TEST is performed for the RWM to ensure that the entire system will perform the intended function. The CHANNEL FUNCTIONAL TEST for the RWM is performed by attempting to withdraw a control rod not in compliance with the prescribed sequence and verifying a control rod block occurs and by verifying proper indication of the selection error of at least one out-of-sequence control rod. As noted in the SRs, SR 3.3.2.1.2 is not required to be performed until 1 hour after any control rod is withdrawn in MODE 2. As noted, SR 3.3.2.1.3 is not required to be performed until 1 hour after THERMAL POWER is  $\leq$  10% RTP in MODE 1. This allows entry into MODE 2 for SR 3.3.2.1.2, and entry into MODE 1 when THERMAL POWER is  $\leq$  10% RTP for SR 3.3.2.1.3, to perform the required Surveillance if the 92 day-Frequency is not met per SR 3.0.2. The 1 hour allowance is based on operating experience and in consideration of providing a reasonable time in which to complete the SRs. The Surveillance Frequency is controlled under the Surveillance Frequency Control ProgramThe Frequencies are based on reliability analysis (Ref. 8).

SURVEILLANCE REQUIREMENTS (continued)

#### <u>SR 3.3.2.1.4</u>

The RBM setpoints are automatically varied as a function of Simulated Thermal Power. Three control rod block Allowable Values are specified in Table 3.3.2.1-1, each within a specific power range. The power at which the control rod block Allowable Values automatically change are based on the APRM signal's input to each RMB channel. Below the minimum power setpoint, the RBM is automatically bypassed. These control rod block NTSPs must be verified periodically to be less than or equal to the specified Allowable Values. If any power range setpoint is non-conservative, then the affected RBM channel is considered inoperable.

As noted, neutron detectors are excluded from the Surveillance because they are passive devices, with minimal drift, and because of the difficulty of simulating a meaningful signal. Neutron detectors are adequately tested in SR 3.3.1.1.3 and SR 3.3.1.1.8. <u>The Surveillance Frequency is</u> <u>controlled under the Surveillance Frequency Control Program</u><u>The 24 month</u> <u>Frequency is based on the actual trip setpoint methodology utilized for</u> <u>these channels.</u>

#### <u>SR 3.3.2.1.5</u>

The RWM is automatically bypassed when power is above a specified value. The power level is determined from steam flow signals. The automatic bypass setpoint must be verified periodically to be not bypassed ≤ 10% RTP. This is performed by a Functional check. If the RWM low power setpoint is nonconservative, then the RWM is considered inoperable. Alternately, the low power setpoint channel can be placed in the conservative condition (nonbypass). If placed in the nonbypassed condition, the SR is met and the RWM is not considered inoperable. The Surveillance Frequency is controlled under the Surveillance Frequency control ProgramThe Frequency is based on the need to perform the surveillance during a plant start-up.

#### <u>SR 3.3.2.1.6</u>

A CHANNEL FUNCTIONAL TEST is performed for the Reactor Mode Switch—Shutdown Position Function to ensure that the entire channel will perform the intended function. The CHANNEL FUNCTIONAL TEST for the Reactor Mode Switch—Shutdown Position Function is performed by attempting to withdraw any control rod with the reactor mode switch in the shutdown position and verifying a control rod block occurs.

### SURVEILLANCE REQUIREMENTS

<u>SR 3.3.2.1.6</u> (continued)

As noted in the SR, the Surveillance is not required to be performed until 1 hour after the reactor mode switch is in the shutdown position, since testing of this interlock with the reactor mode switch in any other position cannot be performed without using jumpers, lifted leads, or movable links. This allows entry into MODES 3 and 4 if the <del>24 month</del>. Frequency is not met per SR 3.0.2. The 1 hour allowance is based on operating experience and in consideration of providing a reasonable time in which to complete the SRs.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The 24 month Frequency is based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency.

#### <u>SR 3.3.2.1.7</u>

CHANNEL CALIBRATION is a test that verifies the channel responds to the measured parameter with the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibration consistent with the plant specific setpoint methodology.

As noted, neutron detectors are excluded from the CHANNEL CALIBRATION because they are passive devices, with minimal drift, and because of the difficulty of simulating a meaningful signal. Neutron detectors are adequately tested in SR 3.3.1.1.2 and SR 3.3.1.1.8.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The Frequency is based upon the assumption of a 24 month calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.

SURVEILLANCE REQUIREMENTS (continued) taken. This Note is based on the reliability analysis (Ref. 2) assumption that 6 hours is the average time required to perform channel Surveillance. That analysis demonstrated that the 6 hour testing allowance does not significantly reduce the probability that the feedwater pump turbines and main turbine will trip when necessary.

### SR 3.3.2.2.1

Performance of the CHANNEL CHECK once every 24 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between instrument channels could be an indication of excessive instrument drift in one of the channels, or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is Inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The Frequency is based on operating experience that demonstrates channel failure is rare. The CHANNEL CHECK supplements less formal checks of channel status during normal operational use of the displays associated with the channels required by the LCO.

SR 3.3.2.2.2

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

(continued)

SUSQUEHANNA – UNIT 2

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**SURVEILLANCE** 

REQUIREMENTS

SR	3.3.2.2.2	(continued)

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The Frequency of 92 days is based on reliability analysis (Ref. 2).

This SR is modified by two Notes. Note 1 provides a general exception to the definition of CHANNEL FUNCTIONAL TEST. This exception is necessary because the design architecture of the ICS (e.g. digital control blocks and logic) does not facilitate complete functional testing of all required logic blocks, which input into the combinational logic. (Reference 4) Performance of such a test could result in a plant transient or place the plant in an undo risk situation. Therefore, for this SR, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the change of state of the logical blocks, which input into the combinational logic. The required logical blocks not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.2.2.4. This is acceptable because operating experience shows that the logical blocks not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

Note 2 provides a second specific exception to the definition of CHANNEL FUNCTIONAL TEST. For the Feedwater - Main Turbine High Water Level Trip Function, certain required channel logical blocks are not included in the performance of the CHANNEL FUNCTIONAL TEST. These exceptions are necessary because the circuit design does not facilitate functional testing of the entire channel through to the combinational logic. (Reference 4) Specifically, testing of all required logical blocks could lead to unplanned transients. Therefore, for this circuit, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the actuation of circuit devices up to the point where further testing could result in an unplanned transient. (References 5 and 6) The required logical blocks not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST. SR 3.3.2.2.4. This exception is acceptable because operating experience shows that the devices not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

	<u>SR 3.3.2.2.3</u>			
REQUIREMENTS (continued)	CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.			
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The Frequency is based upon the assumption of an 24 month calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.			
	<u>SR_3.3.2.2.4</u>			
	The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required trip logic for a specific channel. The system functional test of the feedwater - main turbine valves is included as part of this Surveillance and overlaps the LOGIC SYSTEM FUNCTIONAL TEST to provide complete testing of the assumed safety function. Therefore, if a valve is incapable of operating, the associated instrumentation would also be inoperable. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential fo an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency.</u>			
REFERENCES	1. FSAR, Section 15.1.2.			
	<ol> <li>GENE-770-06-1, "Bases for Changes to Surveillance Test Selected Instrumentation Technical Specifications," February 1991.</li> </ol>			
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132)</li> </ol>			
	<ol> <li>NRC Inspection and Enforcement Manual, Part 9900: Technical Guidance, Standard Technical Specification Section 1.0 Definitions Issue date 12/08/86.</li> </ol>			

BASES	
ACTIONS	<u>E.1</u> (continued)
	from full power conditions in an orderly manner and without challenging plant systems.
	<u>F.1</u>
	Since alternate means of monitoring primary containment area radiation have been developed and tested, the Required Action is not to shut down the plant, but rather to follow the directions of Specification 5.6.7. These alternate means will be temporarily installed if the normal PAM channel cannot be restored to OPERABLE status within the allotted time. The report provided to the NRC should discuss the alternate means used, describe the degree to which the alternate means are equivalent to the installed PAM channels, justify the areas in which they are not equivalent, and provide a schedule for restoring the normal PAM channels.
SURVEILLANCE REQUIREMENTS	The following SRs apply to each PAM instrumentation Function in Table 3.3.3.1-1.
	<u>SR 3.3.3.1.1</u>
	Performance of the CHANNEL CHECK once every 31 days ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel against a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between instrument channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.
	Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties, may be used to support this

REQUIREMENTS

# SURVEILLANCE <u>SR 3.3.3.1.1</u> (continued)

parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is Inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The Frequency of 31 days is based upon plant operating experience, with regard to channel OPERABILITY and drift, which demonstrates that failure of more than one channel of a given Function in any 31 day interval is rare. The CHANNEL CHECK supplements less formal checks of channels during normal operational use of those displays associated with the required channels of this LCO.

### SR 3.3.3.1.2 and SR 3.3.3.1.3

A CHANNEL CALIBRATION is performed every 92 days for the containment Hydrogen and Oxygen Analyzers or 24 months for the other Functions except for the PCIV Position Function. The PCIV Position Function is adequately demonstrated by the Remote Position Indication performed in accordance with 5.5.6, "Inservice Testing Program." CHANNEL CALIBRATION verifies that the channel responds to measured parameter with the necessary range and accuracy, and does not include alarms.

The CHANNEL CALIBRATION for the Containment High Radiation instruments shall consist of an electronic calibration of the channel, not including the detector, for range decades above 10 R/hr and a one point calibration check of the detector below 10 R/hr with an installed or portable gamma source.

The CHANNEL CALIBRATION for the hydrogen analyzers, use a sample gas containing: a) Nominal zero volume percent hydrogen, balance nitrogen and b) Nominal thirty volume percent hydrogen, balance nitrogen.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The Frequency is based on operating experience and for the 24 month Frequency consistency with the industry refueling cycles.

BASES	
ACTIONS (continued)	<u>B.1</u> If the Required Action and associated Completion Time of Condition A are not met, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours. The allowed Completion Time is reasonable, based on operating experience, to reach the required MODE from full power conditions in an orderly manner and without challenging plant systems.
SURVEILLANCE REQUIREMENTS	As noted at the beginning of the SRs, the SRs for each Remote Shutdown System Instrument Function are located in the SRs column of Table 3.3.3.2-1.
	<u>SR 3.3.3.2.1</u>
1	Performance of the CHANNEL CHECK once every 31 days ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the instrument channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.
	Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the sensor or the signal processing equipment has drifted outside its limit, and does not necessarily indicate the channel is Inoperable. As specified in the Surveillance, a CHANNEL CHECK is only required for those channels that are normally energized.
	<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> The Frequency is based upon plant operating experience that demonstrates channel failure is rare.

(continued)

SURVEILLANCE REQUIREMENTS (continued)	SR 3.3.3.2.2 verifies each required Remote Shutdown System transfer switch and control circuit performs the intended function. This verification is performed from the remote shutdown panel. Operation of the equipment from the remote shutdown panel is not necessary. The Surveillance can be satisfied by performance of a continuity check. This will ensure that if the control room becomes inaccessible, the plant can be placed and maintained in MODE 3 from the remote shutdown panel and the local control stations. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control ProgramOperating experience demonstrates that Remote Shutdown System control channels usually pass the Surveillance when performed at the 24 month Frequency.</u>				
	<u>SR 3.3.3.2.3</u>				
	CHANNEL CALIBRATION verifies that the channel responds to measured parameter values with the necessary range and accuracy.				
	<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> The 24 month Frequency is based upon operating experience and consistency with the typical industry refueling cycle.				
REFERENCES	1. 10 CFR 50, Appendix A, GDC 19.				
	2. FSAR 7.4.1.4.				
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 32193)</li> </ol>				

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SURVEILLANCE REQUIREMENTS (continued) time required to perform channel Surveillance. That analysis demonstrated that the 6 hour testing allowance does not significantly reduce the probability that the recirculation pumps will trip when necessary.

# <u>SR 3.3.4.1.1</u>

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

This SR is modified by a Note that provides a general exception to the definition of CHANNEL FUNCTIONAL TEST. This exception is necessary because the design of instrumentation does not facilitate functional testing of all required contacts of the relay which input into the combinational logic. (Reference 7) Performance of such a test could result in a plant transient or place the plant in an undo risk situation. Therefore, for this SR, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the change of state of the relay which inputs into the combinational logic. The required contacts not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.4.1.3. This is acceptable because operating experience shows that the contacts not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u><u>The Frequency of 92 days is based on</u> reliability analysis of Reference 5.

# <u>SR 3.3.4.1.2</u>

CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.

SURVEILLANCE REQUIREMENTS	<u>SR_3.3.4.1.2</u> (continued)
REQUIREMENTS	<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> The Frequency is based upon the assumption of an 24 month calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.
	<u>SR_3.3.4.1.3</u>
	The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required trip logic for a specific channel. The system functional test of the pump breakers is included as a part of this test, overlapping the LOGIC SYSTEM FUNCTIONAL TEST, to provide complete testing of the associated safety function. Therefore, if a breaker is incapable of operating, the associated instrument channel(s) would also be inoperable.
	<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> The 24 month Frequency is based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power.
	Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency.
	<u>SR 3.3.4.1.4</u>
	This SR ensures that an EOC-RPT initiated from the TSV—Closure and TCV Fast Closure, Trip Oil Pressure—Low Functions will not be inadvertently bypassed when THERMAL POWER is $\geq$ 26% RTP. This is performed by a Functional check that ensures the EOC-RPT Function is not bypassed. Because increasing the main turbine bypass flow can affect this function nonconservatively (THERMAL POWER is derived from first stage pressure) the main turbine bypass valves must not cause the trip Functions to be bypassed when thermal power is $\geq$ 26% RTP. If any functions are bypassed at $\geq$ 26% RTP, either due to open main turbine bypass valves or other reasons, the affected TSV—Closure and TCV Fast Closure, Trip Oil Pressure—Low Functions are considered inoperable. Alternatively, the bypass channel can be placed

### <u>SR 3.3.4.1.4</u> (continued)

SURVEILLANCE REQUIREMENTS

in the conservative condition (nonbypass). If placed in the nonbypass condition, this SR is met with the channel considered OPERABLE.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The Frequency of 24 months has shown that channel bypass failures between successive tests are rare.

# <u>SR 3.3.4.1.5</u>

This SR ensures that the individual channel response times are less than or equal to the maximum values assumed in the accident analysis. The EOC-RPT SYSTEM RESPONSE TIME acceptance criteria are included in Reference 5.

A Note to the Surveillance states that breaker interruption time may be assumed from the most recent performance of SR 3.3.4.1.6. This is allowed since the time to open the contacts after energization of the trip coil and the arc suppression time are short and do not appreciably change, due to the design of the breaker opening device and the fact that the breaker is not routinely cycled.

EOC-RPT SYSTEM RESPONSE TIME tests are conducted on an 24 month STAGGERED TEST BASIS. For this SR, STAGGERED TEST BASIS means that each 24 month test shall include at least the logic of one type of channel input, turbine control valve, fast closure or turbine stop valve closure such that both types of channel inputs are tested at least once per 48 months. Response times cannot be determined at power because operation of final actuated devices is required. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program Therefore, the 24 month Frequency is consistent with the typical industry refueling cycle and is based upon plant operating experience, which shows that random failures of instrumentation components that cause serious response time degradation, but not channel failure, are infrequent occurrences.

(continued)



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SURVEILLANCE REQUIREMENTS (continued)	This time SYS <u>con</u>	<u>SR 3.3.4.1.6</u> This SR ensures that the RPT breaker interruption time (arc suppression time plus time to open the contacts) is provided to the EOC-RPT SYSTEM RESPONSE TIME test. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control ProgramThe 60 month Frequency of the testing is based on the difficulty of performing the test and the reliability of the circuit breakers.</u>	
REFERENCES	1.	FSAR, Figure 7.2-1-4 (EOC-RPT logic diagram).	
	2.	FSAR, Sections 15.2 and 15.3.	
	3.	FSAR, Sections 7.1 and 7.6.	
	4.	GENE-770-06-1, "Bases For Changes To Surveillance Test Intervals And Allowed Out-Of-Service Times For Selected Instrumentation Technical Specifications," February 1991.	
	5.	FSAR Table 7.6-10.	
	6.	Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 32193).	
	7.	NRC Inspection and Enforcement Manual, Part 9900: Technical Guidance, Standard Technical Specification Section 1.0 Definitions, Issue date 12/08/86.	

# SURVEILLANCE REQUIREMENTS

The Surveillances are modified by a Note to indicate that when a channel is placed in an inoperable status solely for performance of required Surveillances, entry into the associated Conditions and Required Actions may be delayed for up to 6 hours provided the associated Function maintains ATWS-RPT trip capability. Upon completion of the Surveillance, or expiration of the 6 hour allowance, the channel must be returned to OPERABLE status or the applicable Condition entered and Required Actions taken. This Note is based on the reliability analysis (Ref. 2) assumption of the average time required to perform channel Surveillance. That analysis demonstrated that the 6 hour testing allowance does not significantly reduce the probability that the recirculation pumps will trip when necessary.

# <u>SR 3.3.4.2.1</u>

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the instrument channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program The Frequency is based upon operating</u> <u>experience that demonstrates channel failure is rare.</u> The CHANNEL CHECK supplements less formal, but more frequent, checks of channels during normal operational use of the displays associated with the required channels of this LCO.

SURVEILLANCE REQUIREMENTS (continued)

# SR 3.3.4.2.2

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

This SR is modified by a Note that provides a general exception to the definition of CHANNEL FUNCTIONAL TEST. This exception is necessary because the design of instrumentation does not facilitate functional testing of all required contacts of the relay which input into the combinational logic. (Reference 4) Performance of such a test could result in a plant transient or place the plant in an undo risk situation. Therefore, for this SR, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the change of state of the relay which inputs into the combinational logic. The required contacts not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.4.2.5. This is acceptable because operating experience shows that the contacts not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The Frequency of 92 days is based on the reliability analysis of Reference 2.

SR 3.3.4.2.3 and SR 3.3.4.2.4

A CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The calibrated Frequency is based upon the assumption used for the calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.

(continued)

Revision 4



BASES			
SURVEILLANCE	<u>SR 3.3.4.2.5</u>		
REQUIREMENTS (continued)	The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required trip logic for a specific channel. The system functional test of the pump RPT breakers is included as part of this Surveillance and overlaps the LOGIC SYSTEM FUNCTIONAL TEST to provide complete testing of the assumed safety function. Therefore, if a breaker is incapable of operating, the associated instrument channel(s) (two channels of Reactor Vessel Water LevelLow Low, Level 2 and two channels of Reactor Steam Dome PressureHigh) would be inoperable.		
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency.		
REFERENCES	<ol> <li>GENE-637, 024, -0893, Evaluation of SSES ATWS Performance for Power Uprate Conditions, Sept 1993.</li> </ol>		
	<ol> <li>NEDE-770-06-1, "Bases for Changes To Surveillance Test Intervals and Allowed Out-of-Service Times For Selected Instrumentation Technical Specifications," February 1991.</li> </ol>		
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 32193)</li> </ol>		
	<ol> <li>NRC Inspection and Enforcement Manual, Part 9900: Technical Guidance, Standard Technical Specification Section 1.0 Definitions, Issue date 12/08/86.</li> </ol>		
<u> </u>			

# SURVEILLANCE REQUIREMENTS (continued)

6 hours as follows: (a) for Function 3.c and 3.f; and (b) for Functions other than 3.c and 3.f provided the associated Function or redundant Function maintains ECCS initiation capability. Upon completion of the Surveillance, or expiration of the 6 hour allowance, the channel must be returned to OPERABLE status or the applicable Condition entered and Required Actions taken. This Note is based on the reliability analysis (Ref. 3) assumption of the average time required to perform channel surveillance. That analysis demonstrated that the 6 hour testing allowance does not significantly reduce the probability that the ECCS will initiate when necessary.

In addition, for Functions 1.a, 1.b, 1.c, 2.a, and 2.b, the 6 hour allowance is acceptable provided both offsite sources are OPERABLE.

# <u>SR 3.3.5.1.1</u>

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the instrument channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK guarantees that undetected channel failure is limited to 12 hours; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessary indicate the channel is Inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> The Frequency is based upon operating experience that demonstrates channel failure is rare. The CHANNEL CHECK supplements less formal checks of channels during normal operational use of the displays associated with the channels required by the LCO.

# SURVEILLANCE REQUIREMENTS (continued)

# <u>SR 3.3.5.1.2</u>

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function. The Frequency of 92 days is based on the reliability analyses of Reference 3.

This SR is modified by a Note that provides a general exception to the definition of CHANNEL FUNCTIONAL TEST. This exception is necessary because the design of instrumentation does not facilitate functional testing of all required contacts of the relay which input into the combinational logic. (Reference 5) Performance of such a test could result in a plant transient or place the plant in an undo risk situation. Therefore, for this SR, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the change of state of the relay which inputs into the combinational logic. The required contacts not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.5.1.5. This is acceptable because operating experience shows that the contacts not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program

# SR 3.3.5.1.3 and SR 3.3.5.1.4

A CHANNEL CALIBRATION is a complete check that verifies the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u> <u>The Frequency of SR 3.3.5.1.3 is based</u> upon the assumption of a 92 day calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.

The Frequency of SR 3.3.5.1.4 is based upon the assumption of a 24 month calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.

SURVEILLANCE REQUIREMENTS

SR	3.	3.	5.	1	.5

The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required initiation logic for a specific channel. The system functional testing performed in LCO 3.5.1, LCO 3.5.2, LCO 3.8.1, and LCO 3.8.2 overlaps this Surveillance to complete testing of the assumed safety function. The LOGIC SYSTEM FUNCTIONAL TEST tests the operation of the initiation logic up to but not including the first contact which is unique to an individually supported feature such as the starting of a DG.

The Surveillance Frequency is controlled under the Surveillance <u>Frequency Control Program</u>The 24 month Frequency is based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency.

### REFERENCES 1. FSAR, Section 6.3.

- 2. FSAR, Chapter 15.
- 3. NEDC-30936-P-A, "BWR Owners' Group Technical Specification Improvement Analyses for ECCS Actuation Instrumentation, Part 2," December 1988.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 32193).
- 5. NRC Inspection and Enforcement Manual, Part 9900: Technical Guidance, Standard Technical Specification Section 1.0 Definitions, Issue date 12/08/86.

BASES	
ACTIONS	D.1, D.2, and D.2.2 (continued) to the suppression pool, which also performs the intended function. If it is not desired to perform Required Actions D.2.1 and D.2.2, Condition E must be entered and its Required Action taken.
	<u>E.1</u> With any Required Action and associated Completion Time not met, the RCIC System may be incapable of performing the intended function, and the RCIC System must be declared inoperable immediately.
SURVEILLANCE REQUIREMENTS	As noted in the beginning of the SRs, the SRs for each RCIC System instrumentation Function are found in the SRs column of Table 3.3.5.2-1. The Surveillances are modified by a Note to indicate that when a channel is placed in an inoperable status solely for performance of required Surveillances, entry into associated Conditions and Required Actions may be delayed as follows: (a) for up to 6 hours for Function 2 and 4; and (b) for up to 6 hours for Functions other than Function 2 and 4, provided the associated Function maintains trip capability. Upon completion of the Surveillance, or expiration of the 6 hour allowance, the channel must be returned to OPERABLE status or the applicable Condition entered and Required Actions taken. This Note is based on the reliability analysis (Ref. 1) assumption of the average time required to perform channel surveillance. That analysis demonstrated that the 6 hour testing allowance does not significantly reduce the probability that the RCIC will initiate when necessary.
	<u>SR 3.3.5.2.1</u> Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a parameter on other similar channels. It is based on the assumption that instrument channels monitoring the same parameter should read

(continued)

SURVEILLANCE

REQUIREMENTS

# <u>SR 3.3.5.2.1</u> (continued)

approximately the same value. Significant deviations between the instrument channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is Inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The Frequency is based upon operating experience that demonstrates channel failure is rare. The CHANNEL CHECK supplements less formal checks of channels during normal operational use of the displays associated with the channels required by the LCO.

# SR 3.3.5.2.2

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The Frequency of 92 days is based on the reliability analysis of Reference 1.

This SR is modified by a Note that provides a general exception to the definition of CHANNEL FUNCTIONAL TEST. This exception is necessary because the design of instrumentation does not facilitate functional testing of all required contacts of the relay which input into the combinational logic. (Reference 3) Performance of such a test could result in a plant transient or place the plant in an undo risk situation. Therefore, for this SR, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying

(continued)

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SURVEILLANCE

REQUIREMENTS

### <u>SR 3.3.5.2.2</u> (continued)

the change of state of the relay which inputs into the combinational logic. The required contacts not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.5.2.5. This is acceptable because operating experience shows that the contacts not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

### SR 3.3.5.2.3 and SR 3.3.5.2.4

A CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>The Frequency of SR 3.3.5.2.3 is based upon the assumption of a 92 day calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.

The Frequency of SR 3.3.5.2.4 of 24 months is based upon the historical drift of the equipment and the assumption in the setpoint analysis.

### <u>SR 3.3.5.2.5</u>

The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required initiation logic for a specific channel. The system functional testing performed in LCO 3.5.3 overlaps this Surveillance to provide complete testing of the safety function.

<u>The Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u><u>The 24 month Frequency is based on the</u> need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an

(continued)

SUSQUEHANNA – UNIT 2

<u>SR 3.3.5.2.5</u> (continued)				
unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency.				
<ol> <li>NEDE-770-06-2, "Addendum to Bases for Changes to Surveillance Test Intervals and Allowed Out-of-Service Times for Selected Instrumentation Technical Specifications," February 1991.</li> </ol>				
2. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 32193).				
<ol> <li>NRC Inspection and Enforcement Manual, Part 9900: Technical Guidance, Standard Technical Specification Section 1.0 Definitions Issue date 12/08/86.</li> </ol>				

BASES	
ACTIONS	<u>I.1 and I.2</u> (continued
	The 1 hour Completion Time is acceptable because it minimizes risk while allowing sufficient time for personnel to isolate the RWCU System.
	<u>J.1 and J.2</u>
	If the channel is not restored to OPERABLE status or placed in trip within the allowed Completion Time, the associated penetration flow path should be closed. However, if the shutdown cooling function is needed to provide core cooling, these Required Actions allow the penetration flow path to remain unisolated provided action is immediately initiated to restore the channel to OPERABLE status or to isolate the RHR Shutdown Cooling System (i.e., provide alternate decay heat removal capabilities so the penetration flow path can be isolated). Actions must continue until the channel is restored to OPERABLE status or the RHR Shutdown Cooling System is isolated.
SURVEILLANCE REQUIREMENTS	As noted at the beginning of the SRs, the SRs for each Primary Containment Isolation instrumentation Function are found in the SRs column of Table 3.3.6.1-1.
	The Surveillances are modified by a Note to indicate that when a channel is placed in an inoperable status solely for performance of required Surveillances, entry into associated Conditions and Required Actions may be delayed for up to 6 hours provided the associated Function maintains trip capability. Upon completion of the Surveillance, or expiration of the 6 hour allowance, the channel must be returned to OPERABLE status or the applicable Condition entered and Required Actions taken. This Note is based on the reliability analysis (Refs. 5 and 6) assumption of the average time required to perform channel surveillance. That analysis demonstrated that the 6 hour testing allowance does not significantly reduce the probability that the PCIVs will isolate the penetration flow path(s) when necessary.
	<u>SR 3.3.6.1.1</u>
	Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one

# SURVEILLANCE REQUIREMENTS

<u>SR 3.3.6.1.1</u> (continued)

channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the instrument channels could be an indication of excessive instrument drift in one of the channels or of something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is Inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The Frequency is based on operating experience that demonstrates channel failure is rare. The CHANNEL CHECK supplements less formal checks of channels during normal operational use of the displays associated with the channels required by the LCO.

<u>SR 3.3.6.1.2</u>

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The 92 day Frequency of SR 3.3.6.1.2 is based on the reliability analysis described in References 5 and 6.

This SR is modified by two Notes. Note 1 provides a general exception to the definition of CHANNEL FUNCTIONAL TEST. This exception is necessary because the design of instrumentation does not facilitate functional testing of all required contacts of the relays which input into the combinational logic. (Reference 11) Performance of such a test could result in a plant transient or place the plant in an undo risk situation. Therefore, for this SR, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the change of state of the relay which inputs into the combinational logic. The required contacts not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC

# SURVEILLANCE REQUIREMENTS

<u>SR 3.3.6.1.2</u> (continued)

SYSTEM FUNCTIONAL TEST, SR 3.3.6.1.5. This is acceptable because operating experience shows that the contacts not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

Note 2 provides a second specific exception to the definition of CHANNEL FUNCTIONAL TEST. For Functions 2.e, 3.a, and 4.a, certain channel relays are not included in the performance of the CHANNEL FUNCTIONAL TEST. These exceptions are necessary because the circuit design does not facilitate functional testing of the entire channel through to the coil of the relay which enters the combinational logic. (Reference 11) Specifically, testing of all required relays would require rendering the affected system (i.e., HPCI or RCIC) inoperable, or require lifting of leads and inserting test equipment which could lead to unplanned transients. Therefore, for these circuits, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the actuation of circuit devices up to the point where further testing could result in an unplanned transient. (References 10 and 12) The required relays not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.6.1.5. This exception is acceptable because operating experience shows that the devices not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

SR 3.3.6.1.3 and SR 3.3.6.1.4

A CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.

The Surveillance Frequency is controlled under the Surveillance <u>Frequency Control Program</u>The Frequency of SR 3.3.6.1.3 is based on the assumption of a 92 day calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis. The Frequency of SR 3.3.6.1.4 is based on the assumption of an 24 month calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.

# SURVEILLANCE REQUIREMENTS

<u>SR 3.3.6.1.3 and SR 3.3.6.1.4</u> (continued)

It should be noted that some of the Primary Containment High Drywell pressure instruments, although only required to be calibrated as a 24 month Frequency, are calibrated quarterly based on the TS requirements.

# <u>SR\_3.3.6.1.5</u>

The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required isolation logic for a specific channel. The system functional testing performed on PCIVs in LCO 3.6.1.3 overlaps this Surveillance to provide complete testing of the assumed safety function. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control ProgramThe 24 month Frequency is</u> based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency.

# <u>SR 3.3.6.1.6</u>

This SR ensures that the individual channel response times are less than or equal to the maximum values assumed in the accident analysis. Testing is performed only on channels where the guidance given in Reference 9 could not be met, which identified that degradation of response time can usually be detected by other surveillance tests.

As stated in Note 1, the response time of the sensors for Function 1.b is excluded from ISOLATION SYSTEM RESPONSE TIME testing. Because the vendor does not provide a design instrument response time, a penalty value to account for the sensor response time is included in determining total channel response time. The penalty value is based on the historical performance of the sensor. (Reference 13) This allowance is supported by Reference 9 which determined that significant degradation of the sensor channel response time can be detected during performance of other Technical Specification SRs and that the sensor response time is a small part of the overall ISOLATION RESPONSE TIME testing.

BASES				
SURVEILLANCE REQUIREMENTS	<u>SR_3.3.6.1.6</u> (continued)			
	Function 1.a and 1.c channel sensors and logic components are excluded from response time testing in accordance with the provisions of References 14 and 15.			
	equired for Function 5. These relays isolate the econd time delay in the esponse time calculation esponse time testing re nodel number being les	ponse time testing of isolating relays is not a. This allowance is supported by Reference 9. Fir respective isolation valve after a nominal 45 e circuitry. No penalty value is included in the on of this function. This is due to the historical esults of relays of the same manufacturer and ss than 100 milliseconds, which is well within the ne 45 second time delay relay.		
	ISOLATION SYSTEM RESPONSE TIME acceptance criteria are included in Reference 7. This test may be performed in one measurement, or in overlapping segments, with verification that all components are tested.			
	requency Control Proc osts are conducted on 4 month Frequency is and is based upon plan ailures of instrumentati	ency is controlled under the Surveillance gramISOLATION SYSTEM RESPONSE TIME an 24 month STAGGERED TEST BASIS. The consistent with the typical industry refueling cycle t operating experience that shows that random on components causing serious response time annel failure, are infrequent occurrences.		
REFERENCES	. FSAR, Section (	5.3.		
	E. FSAR, Chapter	15.		
		Technical Specification Screening Criteria Risk Assessment," November 1987.		
	- FSAR, Section	4.2.3.4.3.		
		A, "Technical Specification Improvement Analysis on Actuation Instrumentation," July 1990.		

# SURVEILLANCE REQUIREMENTS (continued)

channel must be returned to OPERABLE status or the applicable Condition entered and Required Actions taken. This Note is based on the reliability analysis (Refs. 5 and 6) assumption of the average time required to perform channel surveillance. That analysis demonstrated the 6 hour testing allowance does not significantly reduce the probability that the SCIVs will isolate the associated penetration flow paths and that the SGT System will initiate when necessary.

### SR 3.3.6.2.1

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the instrument channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is Inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u><u>The Frequency is based on operating experience that</u> <u>demonstrates channel failure is rare.</u>\_The CHANNEL CHECK supplements less formal checks of channel status during normal operational use of the displays associated with channels required by the LCO.

SURVEILLANCE	<u>SR 3.3.6.2.2</u>
REQUIREMENTS	
(continued)	A CHANNEL

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

This SR is modified by a Note that provides a general exception to the definition of CHANNEL FUNCTIONAL TEST. This exception is necessary because the design of instrumentation does not facilitate functional testing of all required contacts of the relay which input into the combinational logic. (Reference 8) Performance of such a test could result in a plant transient or place the plant in an undo risk situation. Therefore, for this SR, the CHANNEL FUNCTIONAL TEST verifies acceptable response by verifying the change of state of the relay which inputs into the combinational logic. The required contacts not tested during the CHANNEL FUNCTIONAL TEST are tested under the LOGIC SYSTEM FUNCTIONAL TEST, SR 3.3.6.2.5. This is acceptable because operating experience shows that the contacts not tested during the CHANNEL FUNCTIONAL TEST normally pass the LOGIC SYSTEM FUNCTIONAL TEST, and the testing methodology minimizes the risk of unplanned transients.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The Frequency of 92 days is based on the reliability analysis of References 5 and 6.

SR 3.3.6.2.3 and SR 3.3.6.2.4

A CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The Frequencies of SR 3.3.6.2.3 and SR 3.3.6.2.4 are based on the assumption of a 92 day and an 24 month calibration interval, respectively, in the determination of the magnitude of equipment drift in the setpoint analysis.

SURVEILLANCE REQUIREMENTS (continued)	<u>SR 3.3.6.2.5</u> The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required isolation logic for a specific channel. The system functional testing performed on SCIVs and the SGT System in LCO 3.6.4.2 and LCO 3.6.4.3, respectively, overlaps this Surveillance to provide complete testing of the assumed safety function. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control ProgramThe 24 month Frequency is based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power.</u>		
	Operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency.		
REFERENCES	1. FSAR, Section 6.3.		
	2. FSAR, Chapter 15		
	3. FSAR, Section 15.2.		
	4. FSAR, Sections 15.7.		
	<ol> <li>NEDC-31677P-A, "Technical Specification Improvement Analysis for BWR Isolation Actuation Instrumentation," July 1990.</li> </ol>		
	<ol> <li>NEDC-30851P-A Supplement 2, "Technical Specifications Improvement Analysis for BWR Isolation Instrumentation Common to RPS and ECCS Instrumentation," March 1989.</li> </ol>		
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993. (58 FR 32193)</li> </ol>		
	<ol> <li>NRC Inspection and Enforcement Manual, Part 9900: Technical Guidance, Standard Technical Specification Section 1.0 Definitions, Issue date 12/08/86.</li> </ol>		

SURVEILLANCE REQUIREMENTS (continued)

# <u>SR\_3.3.7.1.1</u>

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the instrument channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit, and does not necessarily indicate the channel is Inoperable.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u><u>The Frequency is based upon operating experience that</u> <del>demonstrates channel failure is rare.</del>\_<u>The CHANNEL CHECK supplements</u> less formal checks of channel status during normal operational use of the displays associated with channels required by the LCO.

SR 3.3.7.1.2

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The Frequency of 92 days is based on the reliability analyses of References 3 and 4.

(continued)

SUSQUEHANNA - UNIT 2

SURVEILLANCE REQUIREMENTS (continued)	SR 3.3.7.1.3 and SR 3.3.7.1.4 A CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.
	<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u> The Frequencies of SR 3.3.7.1.3 and SR 3.3.7.1.4 are based upon the assumption of a 92 day and a 24 month calibration interval respectively, in the determination of the magnitude of equipment drift in the setpoint analysis.
	<u>SR 3.3.7.1.5</u>
	The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILITY of the required initiation logic for a specific channel. The system functional testing performed in LCO 3.7.3, "Control Room Emergency Outside Air Supply (CREOAS) System," overlaps this Surveillance to provide complete testing of the assumed safety function.
	The Surveillance Frequency is controlled under the Surveillance Frequency <u>Control Program</u> The 24 month Frequency is based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency.
REFERENCES	1. FSAR, Section 6.4.1.
	2. FSAR, Table 15.2.
	<ol> <li>GENE-770-06-1, "Bases for Changes to Surveillance Test Intervals and Allowed Out-of-Service Times for Selected Instrumentation Technical</li> </ol>

4. NEDC-31677P-A, "Technical Specification Improvement Analysis for BWR Isolation Actuation Instrumentation," July 1990.

(continued)

SUSQUEHANNA - UNIT 2

Specifications," February 1991.

Revision **Đ** 

PPL Rev. **3** LOP Instrumentation B 3.3.8.1

#### BASES

# SURVEILLANCE REQUIREMENTS

As noted at the beginning of the SRs, the SRs for each LOP instrumentation Function are located in the SRs column of Table 3.3.8.1-1.

The Surveillances are modified by a Note to indicate that when a channel is placed in an inoperable status solely for performance of required Surveillances, entry into associated Conditions and Required Actions may be delayed for up to 6 hours provided the associated Function maintains DG initiation capability. Upon completion of the Surveillance, or expiration of the 6 hour allowance, the channel must be returned to OPERABLE status or the applicable Condition entered and Required Actions taken.

#### <u>SR 3.3.8.1.1</u>

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the instrument channels could be an indication of excessive instrument drift in one of the channels or something even more serious. A CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria which are determined by the plant staff based on an investigation of a combination of the channel instrument uncertainties may be used to support this parameter comparison and include indication and readability. If a channel is outside the criteria, it may be an indication that the instrument has drifted outside its limit.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control ProgramThe Frequency is based upon operating experience that</u> <u>demonstrates channel failure is rare.</u> The CHANNEL CHECK supplements less formal checks of channels during normal operational use of the displays associated with channels required by the LCO.

# <u>SR 3.3.8.1.2</u>

A CHANNEL FUNCTIONAL TEST is performed on each required channel to ensure that the entire channel will perform the intended function.

(continued)

SUSQUEHANNA - UNIT 2

**Revision 4** 

BASES SURVEILLANCE	<u>SR 3.3.8.1.2</u> (continued)
REQUIREMENTS	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The Frequency of 31 days is based on operating experience with regard to channel OPERABILITY and drift, which demonstrates that failure of more than one channel of a given Function in any 31 day interval in a rare event.
	<u>SR 3.3.8.1.3</u>
	A CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.
	Any setpoint adjustment shall be consistent with the assumptions of the current plant specific setpoint methodology.
	<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u> The Frequency is based upon the assumption of an 24 month calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.
	<u>SR 3.3.8.1.4</u>
	The LOGIC SYSTEM FUNCTIONAL TEST demonstrates the OPERABILIT of the required actuation logic for a specific channel. The system functional testing performed in LCO 3.8.1 and LCO 3.8.2 overlaps this Surveillance to provide complete testing of the assumed safety functions. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program</u> <u>The 24 month Frequency is based on the need to perform portions of this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency.</u>
REFERENCES	1. FSAR, Section 6.3.
	2. FSAR, Chapter 15.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22,1993 (58 FR 32193)</li> </ol>

.

**ACTIONS** 

### <u>D.1, D.2.1, and D.2.2</u> (continued)

In addition, action must be immediately initiated to either restore one electric power monitoring assembly to OPERABLE status for the inservice power source supplying the required instrumentation powered from the RPS bus (Required Action D.2.1) or to isolate the RHR Shutdown Cooling System (Required Action D.2.2). Required Action D.2.1 is provided because the RHR Shutdown Cooling System may be needed to provide core cooling. All actions must continue until the applicable Required Actions are completed.

### SURVEILLANCE REQUIREMENTS

# <u>SR 3.3.8.2.1</u>

A CHANNEL FUNCTIONAL TEST is performed on each overvoltage, undervoltage, and underfrequency system to ensure that the entire channel will perform the intended function. Any setpoint adjustment shall be consistent with the assumptions of the current plant specific setpoint methodology.

As noted in the Surveillance, the CHANNEL FUNCTIONAL TEST is only required to be performed while the plant is in a condition in which the loss of the RPS bus will not jeopardize steady state power operation (the design of the system is such that the power source must be removed from service to conduct the Surveillance). The 24 hours is intended to indicate an outage of sufficient duration to allow for scheduling and proper performance of the Surveillance.

The 184 day Frequency and t<u>T</u>he Note in the Surveillance are is based on guidance provided in Generic Letter 91-09 (Ref. 2). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program

# <u>SR 3.3.8.2.2</u>

CHANNEL CALIBRATION verifies that the channel responds to the measured parameter within the necessary range and accuracy. CHANNEL CALIBRATION leaves the channel adjusted to account for instrument drifts between successive calibrations consistent with the plant specific setpoint methodology.

(continued)

SUSQUEHANNA - UNIT 2

Revision **Đ** 

# SURVEILLANCE REQUIREMENTS

<u>SR 3.3.8.2.2</u> (continued)

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The Frequency is based on the assumption of an 24 month calibration interval in the determination of the magnitude of equipment drift in the setpoint analysis.

### <u>SR 3.3.8.2.3</u>

Performance of a system functional test demonstrates that, with a required system actuation (simulated or actual) signal, the logic of the system will automatically trip open the associated power monitoring assembly. Only one signal per power monitoring assembly is required to be tested. This Surveillance overlaps with the CHANNEL CALIBRATION to provide complete testing of the safety function. The system functional test of the Class 1E circuit breakers is included as part of this test to provide complete testing of the safety function. If the breakers are incapable of operating, the associated electric power monitoring assembly would be inoperable.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency.

#### REFERENCES

1. FSAR, Section 8.3.1.6.

- 2. NRC Generic Letter 91-09, "Modification of Surveillance Interval for the Electrical Protective Assemblies in Power Supplies for the Reactor Protection System
- 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 32193)

SURVEILLANCE SR 3.4.1.1 (continued) REQUIREMENTS The mismatch is measured in terms of core flow. If the flow mismatch exceeds the specified limits, the loop with the lower flow is considered inoperable. The SR is not required when both loops are not in operation since the mismatch limits are meaningless during single loop or natural circulation operation. The Surveillance must be performed within 24 hours after both loops are in operation. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program The 24 hour Frequency is consistent with the Surveillance Frequency for jet pump OPERABILITY verification and has been shown by operating experience to be adequate to detect off normal jet pump loop flows in a timely manner. SR 3.4.1.2 As noted, this SR is only applicable when in single loop operation. This SR ensures the recirculation pump limit is maintained. The 24 hour Frequency is based on operating experience and the operators inherent knowledge of the current reactor status. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

- REFERENCES 1. FSAR, Section 6.3.3.7.
  - 2. FSAR, Section 5.4.1.4.
  - 3. GE NEDO-31960-A "BWROG Long Term Stability Solutions Licensing Methodology," November 1995.
  - 4. GE NEDO-31960-A "BWROG Long Term Stability Solutions Licensing Methodology," Supplement 1, November 1995.
  - 5. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

# SURVEILLANCE REQUIREMENTS

SR 3.4.2.1 (continued)

drive flow versus pump speed) are determined by the flow resistance from the loop suction through the jet pump nozzles. A change in the relationship indicates a plug, flow restriction, loss in pump hydraulic performance, leakage, or new flow path between the recirculation pump discharge and jet pump nozzle. For this criterion, loop drive flow versus pump speed relationship must be verified. Note that recirculation pump speed is directly proportional to recirculation motor generator speed (Reference 5). Therefore, recirculation motor generator speed can be used for the purposes of this surveillance.

Individual jet pumps in a recirculation loop normally do not have the same flow. The unequal flow is due to the drive flow manifold, which does not distribute flow equally to all risers. The flow (or jet pump diffuser to lower plenum differential pressure) pattern or relationship of one jet pump to the loop average is repeatable. An appreciable change in this relationship is an indication that increased (or reduced) resistance has occurred in one of the jet pumps. This may be indicated by an increase in the relative flow for a jet pump that has experienced beam cracks.

The deviations from normal are considered indicative of a potential problem in the recirculation drive flow or jet pump system (Ref. 2). Normal flow ranges and established jet pump flow and differential pressure patterns are established by plotting historical data as discussed in Reference 2.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program</u>The 24 hour Frequency has been shown by operating experience to be timely for detecting jet pump degradation and is consistent with the Surveillance Frequency for recirculation loop OPERABILITY verification.

This SR is modified by two Notes. If this SR has not been performed in the previous 24 hours at the time an idle recirculation loop is restored to service, Note 1 allows 4 hours after the idle recirculation loop is in operation before the SR must be completed because these checks can only be performed during jet pump operation. The 4 hours is an acceptable time to establish conditions and complete data collection and evaluation.

Note 2 allows deferring completion of this SR until 24 hours after THERMAL POWER is greater than 23% of RTP. During low flow conditions, jet pump noise approaches the threshold

(continued)

SUSQUEHANNA - UNIT 2

BASES	
ACTIONS	<u>C.1 and C.2</u> (continued)
	based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant safety systems.
SURVEILLANCE	<u>SR 3.4.4.1</u>
	The RCS LEAKAGE is monitored by a variety of instruments designed to provide alarms when LEAKAGE is indicated and to quantify the various types of LEAKAGE. Leakage detection instrumentation is discussed in more detail in the Bases for LCO 3.4.6, "RCS Leakage Detection Instrumentation." Sump level and flow rate are typically monitored to determine actual LEAKAGE rates; however, any method may be used to quantify LEAKAGE within the guidelines of Reference 5. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> In conjunction with alarms and other administrative controls, a 12 hour Frequency for this Surveillance is appropriate for identifying LEAKAGE and for tracking required trends (Ref. 6). The leakage limit of $\leq$ 2 gpm increase in unidentified LEAKAGE within the previous 4 hour period is verified by first determining leakage does not increase by more than 2 gpm in the previous 12 hour period and if leakage is found to have increased by > 2 gpm, determine if a > 2 gpm increase occurred over any 4 hour period.
REFERENCES	1. 10 CFR 50, Appendix A, GDC 30.
	2. GEAP-5620, April 1968.
	3. NUREG-76/067, October 1975.
	4. FSAR, Section 5.2.5.4.
	5. Regulatory Guide 1.45.
	6. Generic Letter 88-01, Supplement 1.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

# ACTIONS <u>B.1 and B.2</u> (continued)

restoration recognizes that at least one other form of leakage detection is available.

The Required Actions are modified by a Note that states that the provisions of LCO 3.0.4 are not applicable. As a result, a MODE change is allowed when both the gaseous and particulate primary containment atmospheric monitoring channels are inoperable. This allowance is provided because other instrumentation is available to monitor RCS leakage.

# C.1 and C.2

If any Required Action of Condition A or B cannot be met within the associated Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to perform the actions in an orderly manner and without challenging plant systems.

<u>D.1</u>

With all required monitors inoperable, no required automatic means of monitoring LEAKAGE are available, and immediate plant shutdown in accordance with LCO 3.0.3 is required.

# SURVEILLANCE REQUIREMENTS SR 3.4.6.1

This SR is for the performance of a CHANNEL CHECK of the required primary containment atmospheric monitoring system. The check gives reasonable confidence that the channel is operating properly. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u>

The Frequency of 12 hours is based on instrument reliability and is reasonable for detecting off normal conditions.

SURVEILLANCE REQUIREMENTS (continued)	<u>SR 3.4.6.2</u> This SR is for the performance of a CHANNEL FUNCTIONAL TEST of the required RCS leakage detection instrumentation. The test ensures that the monitors can perform their function in the desired manner. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The Frequency of 31 days considers instrument reliability, and operating experience has shown it proper for detecting degradation.
	<u>SR 3.4.6.3</u>
	This SR is for the performance of a CHANNEL CALIBRATION of required leakage detection instrumentation channels. The calibration verifies the accuracy of the instrument string, including the instruments located inside containment. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> <u>The Frequency of 24 months is a typical refueling cycle and considers channel reliability.</u>
REFERENCES	1. 10 CFR 50, Appendix A, GDC 30.
	2. Regulatory Guide 1.45, May 1973.
	3. FSAR, Section 5.2.5.1.2.
	4. GEAP-5620, April 1968.
	5. NUREG-75/067, October 1975.
	6. FSAR, Section 5.2.5.4.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

#### **ACTIONS** B.1, B.2.1, B.2.2.1, and B.2.2.2 (continued)

The Completion Time of once every 4 hours is the time needed to take and analyze a sample. The 12 hour Completion Time is reasonable, based on operating experience, to isolate the main steam lines in an orderly manner and without challenging plant systems. Also, the allowed Completion Times for Required Actions B.2.2.1 and B.2.2.2 for placing the unit in MODES 3 and 4 are reasonable, based on operating experience, to achieve the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

#### SURVEILLANCE REQUIREMENTS

SR 3.4.7.1

This Surveillance is performed to ensure iodine remains within limit during normal operation. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 7 day Frequency is adequate to trend changes in the iodine activity level.

This SR is modified by a Note that requires this Surveillance to be performed only in MODE 1 because the level of fission products generated in other MODES is much less.

REFERENCES 1. Deleted.

- 2. FSAR, Section 15.6.4.
- 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

# ACTIONS <u>B.1, B.2, and B.3</u> (continued)

and is modified such that the 1 hour is applicable separately for each occurrence involving a loss of coolant circulation. Furthermore, verification of the functioning of the alternate method must be reconfirmed every 12 hours thereafter. This will provide assurance of continued temperature monitoring capability.

During the period when the reactor coolant is being circulated by an alternate method (other than by the required RHR shutdown cooling subsystem or recirculation pump), the reactor coolant temperature and pressure must be periodically monitored to ensure proper function of the alternate method. The once per hour Completion Time is deemed appropriate.

# SURVEILLANCE <u>SR 3.4.8.1</u> REQUIREMENTS

This Surveillance verifies that one RHR shutdown cooling subsystem or recirculation pump is in operation and circulating reactor coolant. The required flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The Frequency of 12 hours is sufficient in view of other visual and audible indications available to the operator for monitoring the RHR subsystem in the control room.

This Surveillance is modified by a Note allowing sufficient time to align the RHR System for shutdown cooling operation after the pressure interlock that isolates the system resets, or for placing a recirculation pump in operation. The Note takes exception to the requirements of the Surveillance being met (i.e., forced coolant circulation is not required for this initial 2 hour period), which also allows entry into the Applicability of this Specification in accordance with SR 3.0.4 since the Surveillance will not be "not met" at the time of entry into the Applicability.

# REFERENCES 1. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

BASES				
ACTIONS	B.1 and B.2 (continued)			
	During the period when the reactor coolant is being circulated by an alternate method (other than by the required RHR Shutdown Cooling System or recirculation pump), the reactor coolant temperature and pressure must be periodically monitored to ensure proper function of the alternate method. The once per hour Completion Time is deemed appropriate.			
SURVEILLANCE REQUIREMENTS	<u>SR 3.4.9.1</u> This Surveillance verifies that one RHR shutdown cooling subsystem or recirculation pump is in operation and circulating reactor coolant. The required flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The Frequency of 12 hours is sufficient in view of other visual and audible indications available to the operator for monitoring the RHR subsystem in the control room.			
REFERENCES	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>			

BASES
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ACTIONS

B.1 and B.2 (continued)

Pressure and temperature are reduced by placing the plant in at least MODE 3 within 12 hours and in MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

#### C.1 and C.2

Operation outside the P/T limits in other than MODES 1, 2, and 3 (including defueled conditions) must be corrected so that the RCPB is returned to a condition that has been verified by stress analyses. The Required Action must be initiated without delay and continued until the limits are restored.

Besides restoring the P/T limit parameters to within limits, an evaluation is required to determine if RCS operation is allowed. This evaluation must verify that the RCPB integrity is acceptable and must be completed before approaching criticality or heating up to  $> 200^{\circ}$ F. Several methods may be used, including comparison with pre-analyzed transients, new analyses, or inspection of the components. ASME Code, Section XI, Appendix E (Ref. 6), may be used to support the evaluation; however, its use is restricted to evaluation of the beltline.

SURVEILLANCE REQUIREMENTS	<u>SR 3.4.10.1</u>
	Verification that operation is within limits (i.e., to the right of the applicable curves in Figures 3.4.10-1 through 3.4.10-3) is required every 30 minutes when RCS pressure and temperature conditions are undergoing planned changes. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. This Frequency is considered reasonable in view of the control room indication available to monitor RCS status. Also, since temperature rate of change limits are specified in hourly increments, 30 minutes permits a reasonable time for assessment and correction of minor deviations.
	Surveillance for heatup, cooldown, or inservice leakage and hydrostatic testing may be discontinued when the criteria given in the relevant plant procedure for ending the activity are satisfied.
	This SR has been modified with a Note that requires this Surveillance to be performed only during system heatup and cooldown operations and inservice leakage and hydrostatic testing.
	Notes to the acceptance criteria for heatup and cooldown rates ensure that more restrictive limits are applicable when the P/T limits associated with hydrostatic and inservice testing are being applied.
	(

# SURVEILLANCE <u>SR</u> REQUIREMENTS (continued) Diff

SR 3.4.10.5 and SR 3.4.10.6

Differential temperatures within the applicable limits ensure that thermal stresses resulting from increases in THERMAL POWER or recirculation loop flow during single recirculation loop operation will not exceed design allowances. Performing the Surveillance within 15 minutes before beginning such an increase in power or flow rate provides adequate assurance that the limits will not be exceeded between the time of the Surveillance and the time of the change in operation.

An acceptable means of demonstrating compliance with the temperature differential requirement in SR 3.4.10.6 is to compare the temperatures of the operating recirculation loop and the idle loop.

Plant specific startup test data has determined that the bottom head is not subject to temperature stratification at power levels > 27% of RTP and with single loop flow rate  $\geq$  21,320 gpm (50% of rated loop flow). Therefore, SR 3.4.10.5 and SR 3.4.10.6 have been modified by a Note that requires the Surveillance to be met only under these conditions. The Note for SR 3.4.10.6 further limits the requirement for this Surveillance to exclude comparison of the idle loop temperature if the idle loop is isolated from the RPV since the water in the loop can not be introduced into the remainder of the Reactor Coolant System.

# SR 3.4.10.7, SR 3.4.10.8, and SR 3.4.10.9

Limits on the reactor vessel flange and head flange temperatures are generally bounded by the other P/T limits during system heatup and cooldown. However, operations approaching MODE 4 from MODE 5 and in MODE 4 with RCS temperature less than or equal to certain specified values require assurance that these temperatures meet the LCO limits.

The flange temperatures must be verified to be above the limits <del>30</del> minutes before and while tensioning the vessel head bolting studs to ensure that once the head is tensioned the limits are satisfied. When in MODE 4 with RCS temperature  $\leq 80^{\circ}$ F, <del>30</del> minute checks of the flange temperatures are required because of the reduced margin to the limits. When in MODE 4 with RCS temperature  $\leq 100^{\circ}$ F, monitoring of the flange temperature is required every <del>12 hours</del> to ensure the temperature is within the specified limits.

#### <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control</u> <u>Program.</u>

The 30 minute Frequency reflects the urgency of maintaining the temperatures within limits, and also limits the time that the temperature limits could be exceeded. The 12 hour Frequency is reasonable based on the rate of temperature change possible at these temperatures.

**APPLICABILITY** limit, and no anticipated events will challenge the overpressure limits. (continued)

#### **ACTIONS** A.1

With the reactor steam dome pressure greater than the limit, prompt action should be taken to reduce pressure to below the limit and return the reactor to operation within the bounds of the analyses. The 15 minute Completion Time is reasonable considering the importance of maintaining the pressure within limits. This Completion Time also ensures that the probability of an accident occurring while pressure is greater than the limit is minimized. If the operator is unable to restore the reactor steam dome pressure to below the limit, then the reactor should be placed in MODE 3 to be operating within the assumptions of the transient analyses.

# **B**.1

If the reactor steam dome pressure cannot be restored to within the limit within the associated Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours. The allowed Completion Time of 12 hours is reasonable, based on operating experience, to reach MODE 3 from full power conditions in an orderly manner and without challenging plant systems.

# SURVEILLANCE REQUIREMENTS

SR 3.4.11.1

Verification that reactor steam dome pressure is  $\leq$  1050 psig ensures that the initial conditions of the over-pressurization analysis are met. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

Operating experience has shown the 12 hour Frequency to be sufficient for identifying trends and verifying operation within safety analyses assumptions.

# BASES H.1 and H.2 ACTIONS (continued) If any Required Action and associated Completion Time of Condition D. E. F. or G is not met, or if two or more ADS valves are inoperable, the plant must be brought to a condition in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and reactor steam dome pressure reduced to $\leq$ 150 psig within 36 hours. The allowed Completion Times are reasonable, based on operating experience. to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems. <u>l.1</u> When multiple ECCS subsystems are inoperable, as stated in Condition I, LCO 3.0.3 must be entered immediately. SURVEILLANCE <u>SR 3.5.1.1</u> REQUIREMENTS The flow path piping has the potential to develop voids and pockets of entrained air. Maintaining the pump discharge lines of the HPCI System, CS System, and LPCI subsystems full of water ensures that the ECCS will perform properly, injecting its full capacity into the RCS upon demand. This will also prevent a water hammer following an ECCS initiation signal. One acceptable method of ensuring that the lines are full is to vent at the high points. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 31 day Frequency is based on the gradual nature of void buildup in the ECCS piping, the procedural controls governing system operation, and operating experience. SR 3.5.1.2 Verifying the correct alignment for manual, power operated, and automatic valves in the ECCS flow paths provides assurance that the proper flow paths will exist for ECCS operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position since these were verified to be in the correct position prior locking, sealing, or securing. A valve that receives an initiation signal is allowed to be in a nonaccident position provided the valve will automatically reposition in the proper stroke time. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of potentially being mispositioned are in

(continued)

#### SURVEILLANCE REQUIREMENTS <u>SR 3.5.1.2</u> (continued)

the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves. For the HPCI System, this SR also includes the steam flow path for the turbine and the flow controller position.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency of this SR was derived from the Inservice Testing Program requirements for performing valve testing at least once every 92 days. The Frequency of 31 days is further justified because the valves are operated under procedural control and because improper valve position would only affect a single subsystem. This Frequency has been shown to be acceptable through operating experience.

This SR is modified by a Note that allows LPCI subsystems to be considered OPERABLE during alignment and operation for decay heat removal with reactor steam dome pressure less than the RHR cut in permissive pressure in MODE 3, if capable of being manually realigned (remote or local) to the LPCI mode and not otherwise inoperable. This allows operation in the RHR shutdown cooling mode during MODE 3, if necessary.

SR 3.5.1.3

Verification every 31 days that ADS gas supply header pressure is  $\geq$  135 psig ensures adequate gas pressure for reliable ADS operation. The accumulator on each ADS valve provides pneumatic pressure for valve actuation. The design pneumatic supply pressure requirements for the accumulator are such that, following a failure of the pneumatic supply to the accumulator, at least one valve actuations can occur with the drywell at 70% of design pressure.

The ECCS safety analysis assumes only one actuation to achieve the depressurization required for operation of the low pressure ECCS. This minimum required pressure of  $\geq$  135 psig is provided by the containment instrument gas system. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency takes into consideration administrative controls over operation of the gas system and alarms associated with the containment instrument gas system.

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### SURVEILLANCE <u>SR 3.5.1.4</u> REQUIREMENTS (continued) Verification

Verification every 31 days that at least one RHR System cross tie valve is closed and power to its operator is disconnected ensures that each LPCI subsystem remains independent and a failure of the flow path in one subsystem will not affect the flow path of the other LPCI subsystem. Acceptable methods of removing power to the operator include opening the breaker, or racking out the breaker, or removing the breaker. If both RHR System cross tie valves are open or power has not been removed from at least one closed valve operator, both LPCI subsystems must be considered inoperable. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 31 day Frequency has been found acceptable, considering that these valves are under strict administrative controls that will ensure the valves continue to remain closed with motive power removed.

#### <u>SR 3.5.1.5</u>

Verification every 31 days that each 480 volt AC swing bus transfers automatically from the normal source to the alternate source on loss of power while supplying its respective bus demonstrates that electrical power is available to ensure proper operation of the associated LPCI inboard injection and minimum flow valves and the recirculation pump discharge and bypass valves. Therefore, each 480 volt AC swing bus must be OPERABLE for the associated LPCI subsystem to be OPERABLE. The test is performed by actuating the load test switch or by disconnecting the preferred power source to the transfer switch and verifying that swing bus automatic transfer is accomplished. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency has been found to be acceptable through operating experience.

#### <u>SR 3.5.1.6</u>

Cycling the recirculation pump discharge and bypass valves through one complete cycle of full travel demonstrates that the valves are mechanically OPERABLE and provides assurance that the valves will close when required to ensure the proper LPCI flow path is established. Upon initiation of an automatic LPCI subsystem injection signal, these valves are required to be closed to ensure full LPCI subsystem flow injection in the reactor via the recirculation jet pumps. De-energizing the valve in the closed position will also ensure the proper flow path for the LPCI subsystem. Acceptable methods of de-energizing the valve include opening the breaker, or racking out the breaker, or removing the breaker.

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#### SURVEILLANCE REQUIREMENTS

### SR 3.5.1.6 (continued)

The specified Frequency is once during reactor startup before THERMAL POWER is > 25% RTP. However, this SR is modified by a Note that states the Surveillance is only required to be performed if the last performance was more than 31 days ago. Therefore, implementation of this Note requires this test to be performed during reactor startup before exceeding 25% RTP. Verification during reactor startup prior to reaching > 25% RTP is an exception to the normal Inservice Testing Program generic valve cycling Frequency-of 92 days, but is considered acceptable due to the demonstrated reliability of these valves. If the valve is inoperable and in the open position, the associated LPCI subsystem must be declared inoperable.

#### SR 3.5.1.7, SR 3.5.1.8, and SR 3.5.1.9

The performance requirements of the low pressure ECCS pumps are determined through application of the 10 CFR 50, Appendix K criteria (Ref. 8). This periodic Surveillance is performed (in accordance with the ASME OM Code requirements for the ECCS pumps) to verify that the ECCS pumps will develop the flow rates required by the respective analyses. The low pressure ECCS pump flow rates ensure that adequate core cooling is provided to satisfy the acceptance criteria of Reference 10. The pump flow rates are verified against a system head equivalent to the RPV pressure expected during a LOCA. The total system pump outlet pressure is adequate to overcome the elevation head pressure between the pump suction and the vessel discharge, the piping friction losses, and RPV pressure present during a LOCA. These values may be established during preoperational testing.

The flow tests for the HPCI System are performed at two different pressure ranges such that system capability to provide rated flow is tested at both the higher and lower operating ranges of the system. Additionally, adequate steam flow must be passing through the main turbine or turbine bypass valves to continue to control reactor pressure when the HPCI System diverts steam flow. Reactor steam pressure is considered adequate when  $\ge 920$  psig to perform SR 3.5.1.8 and  $\ge 150$  psig to perform SR 3.5.1.9. However, the requirements of SR 3.5.1.9 are met by a successful performance at any pressure  $\le 165$  psig. Adequate steam flow is represented by at least 1.25 turbine bypass valves open. Therefore, sufficient time is allowed after adequate pressure and flow are achieved to perform these tests. Reactor startup is allowed prior to performing the low pressure Surveillance test because the reactor pressure is low and the time allowed to satisfactorily

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#### SURVEILLANCE <u>SR 3.5.1.7, SR 3.5.1.8, and SR 3.5.1.9</u> (continued) REQUIREMENTS

perform the Surveillance test is short. The reactor pressure is allowed to be increased to normal operating pressure since it is assumed that the low pressure test has been satisfactorily completed and there is no indication or reason to believe that HPCI is inoperable.

Therefore, SR 3.5.1.8 and SR 3.5.1.9 are modified by Notes that state the Surveillances are not required to be performed until 12 hours after the reactor steam pressure and flow are adequate to perform the test.

The Frequency for SR 3.5.1.7 and SR 3.5.1.8 is in accordance with the Inservice Testing Program requirements. <u>The Surveillance Frequency for SR 3.5.1.9 is controlled under the Surveillance Frequency Control Program.</u> <u>The 24 month Frequency for SR 3.5.1.9 is based on the need to perform the Surveillance under the conditions that apply just prior to or during a startup from a plant outage. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency, which is based on the refueling cycle. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.</u>

#### SR 3.5.1.10

The ECCS subsystems are required to actuate automatically to perform their design functions. This Surveillance verifies that, with a required system initiation signal (actual or simulated), the automatic initiation logic of HPCI, CS, and LPCI will cause the systems or subsystems to operate as designed, including actuation of the system throughout its emergency operating sequence, automatic pump startup and actuation of all automatic valves to their required positions. This functional test includes the LPCI and CS interlocks between Unit 1 and Unit 2 and specifically requires the following:

A functional test of the interlocks associated with the LPCI and CS pump starts in response to an automatic initiation signal in Unit 1 followed by a false automatic initiation signal in Unit 2;

A functional test of the interlocks associated with the LPCI and CS pump starts in response to an automatic initiation signal in Unit 2 followed by a false automatic initiation signal in Unit 1; and

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#### BASES

#### SURVEILLANCE REQUIREMENTS

<u>SR 3.5.1.10</u> (continued)

A functional test of the interlocks associated with the LPCI and CS pump starts in response to simultaneous occurrences of an automatic initiation signal in both Unit 1 and Unit 2 and a loss of Offsite power condition affecting both Unit 1 and Unit 2.

The purpose of this functional test (preferred pump logic) is to assure that if a false LOCA signal were to be received on one Unit simultaneously with an actual LOCA signal on the second Unit, the preferred LPCI and CS pumps are started and the non-preferred LPCI and CS pumps are tripped for each Unit. This functional test is performed by verifying that the non-preferred LPCI and CS pumps are tripped. The verification that preferred LPCI and CS pumps start is performed under a separate surveillance test. Only one division of LPCI preferred pump logic is required to be OPERABLE for each Unit, because no additional failures needs to be postulated with a false LOCA signal. If the preferred or non-preferred pump logic for CS is inoperable, the associated CS pumps shall be declared inoperable and the pumps should not be operated to ensure that the opposite Unit's CS pumps or 4.16 kV ESS Buses are protected.

This SR also ensures that the HPCI System will automatically restart on an RPV low water level (Level 2) signal received subsequent to an RPV high water level (Level 8) trip and that the suction is automatically transferred from the CST to the suppression pool. The LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.1 overlaps this Surveillance. This SR can be accomplished by any series of sequential overlapping or total steps such that the entire channel is tested.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is acceptable because operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency, which is based on the refueling cycle. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

This SR is modified by a Note that excludes vessel injection/spray during the Surveillance. Since all active components are testable and full flow can be demonstrated by recirculation through the test line, coolant injection into the RPV is not required during the Surveillance.

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**SUSQUEHANNA - UNIT 2** 

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SURVEILLANCE REQUIREMENTS SR 3.5.1.11

The ADS designated S/RVs are required to actuate automatically upon receipt of specific initiation signals. A system functional test is performed to demonstrate that the mechanical portions of the ADS function (i.e., solenoids) operate as designed when initiated either by an actual or simulated initiation signal, causing proper actuation of all the required components. SR 3.5.1.12 and the LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.1 overlap this Surveillance to provide complete testing of the assumed safety function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is based on the need to perform portions of the Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency, which is based on the refueling cycle. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

This SR is modified by a Note that excludes valve actuation. This prevents an RPV pressure blowdown.

### <u>SR 3.5.1.12</u>

A manual actuation of each ADS valve is performed to verify that the valve and solenoid are functioning properly. This is demonstrated by one of the two methods described below. Proper operation of the valve tailpipes is ensured through the use of foreign material exclusion during maintenance.

One method is by manual actuation of ADS valve under hot conditions. Proper functioning of the valve and solenoid is demonstrated by the response of turbine control or bypass valve or by a change in the measured flow or by any other method suitable to verify steam flow. Adequate reactor steam dome pressure must be available to perform this test to avoid damaging the valve due to seat impact during closure. Also, adequate steam flow must be passing through the main turbine or turbine bypass valves to continue to control reactor pressure when the ADS valves divert steam flow upon opening. Sufficient time is therefore allowed after the required pressure and flow are achieved to perform this SR. Adequate pressure at which this SR is to be performed is 150 psig. However, the requirements of SR 3.5.1.12 are met by a successful performance at any pressure. Adequate steam flow is represented by at least 1.25 turbine bypass valves open. Reactor startup is allowed prior to performing this SR by this method because valve OPERABILITY and the setpoints for

(continued)

#### SURVEILLANCE REQUIREMENTS

### <u>SR 3.5.1.12</u> (continued)

overpressure protection are verified, per ASME requirements, prior to valve installation. Therefore, this SR is modified by a Note that states the Surveillance is not required to be performed until 12 hours after reactor steam pressure and flow are adequate to perform the test. The 12 hours allowed for manual actuation after the required pressure is reached is sufficient to achieve stable conditions and provides adequate time to complete the Surveillance.

Another method is by manual actuation of the ADS valve at atmospheric temperature and pressure during cold shutdown. When using this method, proper functioning of the valve and solenoid is demonstrated by visual observation of actuator movement. Actual disc travel is measured during valve refurbishment and testing per ASME requirements. Lifting the valve at atmospheric pressure requires controlling the actuator to set the valve disc softly on its seat to prevent valve damage. Lifting of the valves at atmospheric pressure is the preferred method because lifting the valves with steam flow increases the likelihood that the valve will leak. The Note that modified this SR is not needed when this method is used because the SR is performed during cold shutdown.

SR 3.5.1.11 and the LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.1 overlap this Surveillance to provide complete testing of the assumed safety function. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

The Frequency of 24 months on a STAGGERED TEST BASIS ensures that both solenoids for each ADS valve are alternately tested. The Frequency is based on the need to perform the Surveillance under the conditions that apply just prior to or during a startup from a plant outage. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency, which is based on the refueling cycle. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

#### SR 3.5.1.13

This SR ensures that the ECCS RESPONSE TIME for each ECCS injection/spray subsystem is less than or equal to the maximum value assumed in the accident analysis. Response Time testing acceptance criteria are included in Reference 13. This SR is modified by a Note that allows the instrumentation portion of the response time to be assumed to be based on historical response time data and therefore, is excluded from the ECCS RESPONSE TIME testing. This is allowed since the instrumentation response time is a small part of the ECCS RESPONSE TIME (e.g., sufficient margin exists in the diesel generator start time when compared to the instrumentation response time) (Ref. 14).

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SURVEILLANCE REQUIREMENTS	<u>SR 3.5.1.13</u> (continued)
REQUIREMENTS	
	The Surveillance Frequency is controlled under the Surveillance Frequency
	Control Program. The 24 month Frequency is consistent with the typical
	industry refueling cycle and is acceptable based upon plant operating
	experience.

REFERENCES	1.	FSAR, Section 6.3.2.2.3.
	2.	FSAR, Section 6.3.2.2.4.
	3.	FSAR, Section 6.3.2.2.1.
	4.	FSAR, Section 6.3.2.2.2.
	5.	FSAR, Section 15.2.8.
	6.	FSAR, Section 15.6.4.
	7.	FSAR, Section 15.6.5.
	8.	10 CFR 50, Appendix K.
	9.	FSAR, Section 6.3.3.
	10.	10 CFR 50.46.
	11.	FSAR, Section 6.3.3.
	12.	Memorandum from R.L. Baer (NRC) to V. Stello, Jr. (NRC), "Recommended Interim Revisions to LCOs for ECCS Components," December 1, 1975.
	13.	FSAR, Section 6.3.3.3.
	14.	NEDO 32291-A, "System Analysis for the Elimination of Selected Response Time Testing Requirements, October 1995.

15. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

#### SURVEILLANCE REQUIREMENTS <u>SR 3.5.2.1 and SR 3.5.2.2</u> (continued)

the other required ECCS subsystem has adequate makeup volume.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 12 hour Frequency of these SRs was developed considering operating experience related to suppression pool water level and CST water level variations and instrument drift during the applicable MODES. Furthermore, the 12 hour Frequency is considered adequate in view of other indications available in the control room, including alarms, to alert the operator to an abnormal suppression pool or CST water level condition.

#### SR 3.5.2.3, SR 3.5.2.5, SR 3.5.2.6, and SR 3.5.2.7

The Bases provided for SR 3.5.1.1, SR 3.5.1.7, SR 3.5.1.10, and SR 3.5.1.13 are applicable to SR 3.5.2.3, SR 3.5.2.5, SR 3.5.2.6 and SR 3.5.2.7, respectively.

### SR 3.5.2.4

Verifying the correct alignment for manual, power operated, and automatic valves in the ECCS flow paths provides assurance that the proper flow paths will exist for ECCS operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since these valves were verified to be in the correct position prior to locking, sealing, or securing. A valve that receives an initiation signal is allowed to be in a nonaccident position provided the valve will automatically reposition in the proper stroke time. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of potentially being mispositioned are I the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

The 31 day Frequency is appropriate because the valves are operated under procedural control and the probability of their being mispositioned during this time period is low.

In MODES 4 and 5, the RHR System may operate in the shutdown cooling mode to remove decay heat and sensible heat from the reactor. Therefore, RHR valves that are required for LPCI

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#### ACTIONS <u>B.1 and B.2</u> (continued)

Are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

#### SURVEILLANCE <u>SR 3.5.3.1</u> REQUIREMENTS

The flow path piping has the potential to develop voids and pockets of entrained air. Maintaining the pump discharge line of the RCIC System full of water ensures that the system will perform properly, injecting its full capacity into the Reactor Coolant System upon demand. This will also prevent a water hammer following an initiation signal. One acceptable method of ensuring the line is full is to vent at the high points. <u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u>

The 31 day Frequency is based on the gradual nature of void buildup in the RCIC piping, the procedural controls governing system operation, and operating experience.

# <u>SR 3.5.3.2</u>

Verifying the correct alignment for manual, power operated, and automatic valves in the RCIC flow path provides assurance that the proper flow path will exist for RCIC operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position since these valves were verified to be in the correct position prior to locking, sealing, or securing. A valve that receives an initiation signal is allowed to be in a non-accident position provided the valve will automatically reposition in the proper stroke time. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of potentially being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves. For the RCIC System, this SR also includes the steam flow path for the turbine and the flow controller position.

# <u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u>

The 31 day Frequency of this SR was derived from the Inservice Testing Program requirements for performing valve testing at least once every 92 days. The Frequency of

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#### SURVEILLANCE REQUIREMENTS <u>SR 3.5.3.2</u> (continued)

31 days is further justified because the valves are operated under procedural control and because improper valve position would affect only the RCIC System. This Frequency has been shown to be acceptable through operating experience.

#### SR 3.5.3.3 and SR 3.5.3.4

The RCIC pump flow rates ensure that the system can maintain reactor coolant inventory during pressurized conditions with the RPV isolated. The flow tests for the RCIC System are performed at two different pressure ranges such that system capability to provide rated flow is tested both at the higher and lower operating ranges of the system. Additionally, adequate steam flow must be passing through the main turbine or turbine bypass valves to continue to control reactor pressure when the RCIC System diverts steam flow. Reactor steam pressure is considered adequate when  $\geq$  920 psig to perform SR 3.5.3.3 and  $\geq$  150 psig to perform SR 3.5.3.4. However, the requirements of SR 3.5.3.4 are met by a successful performance at any pressure  $\leq$  165 psig. Adequate steam flow is represented by at least 1.25 turbine bypass valves open. Therefore, sufficient time is allowed after adequate pressure and flow are achieved to perform those SRs. Reactor startup is allowed prior to performing the low pressure Surveillance because the reactor pressure is low and the time allowed to satisfactorily perform the Surveillance is short. The reactor pressure is allowed to be increased to normal operating pressure since it is assumed that the low pressure Surveillance has been satisfactorily completed and there is no indication or reason to believe that RCIC is inoperable. Therefore, these SRs are modified by Notes that state the Surveillances are not required to be performed until 12 hours after the reactor steam pressure and flow are adequate to perform the test.

# <u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u>

The Frequency for SR 3.5.3.3 is determined by the Inservice Testing Program requirements. The 24 month Frequency for SR 3.5.3.4 is based on the need to perform the Surveillance under conditions that apply just prior to or during a startup from a plant outage. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency, which is base on the refueling

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SURVEILLANCE REQUIREMENTS	SR 3.5.3.3, and SR 3.5.3.4 (continued)				
	cycle. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.				
	<u>SR 3.5.3.5</u>				
	The RCIC System is required to actuate automatically in order to verify its design function satisfactorily. This Surveillance verifies that, with a required system initiation signal (actual or simulated), the automatic initiation logic of the RCIC System will cause the system to operate as designed, including actuation of the system throughout its emergency operating sequence; that is, automatic pump startup and actuation of all automatic valves to their required positions. This test also ensures the RCIC System will automatically restart on a n RPV low water level (Level 2) signal received subsequent to an RPV high water level (Level 8) trip and that the suction is automatically transferred from the CST to the suppression pool. The LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.2 overlaps this Surveillance to provide complete testing of the assumed safety function.				
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 month Frequency is based on the need to perform portions of the Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency, which is based on the refueling cycle. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.				
	This SR is modified by a Note that excludes vessel injection during the Surveillance. Since all active components are testable and full flow can be demonstrated by recirculation through the test line, coolant injection into the RPV is not required during the Surveillance.				
REFERENCES	1. 10 CF <u>R</u> = 50, Appendix A, GDC 33.				

2. FSAR, Section 5.4.6.

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# <u>SR 3.6.1.1.2</u> (continued)

The allowable limit is 10% of the acceptable SSES A/ $\sqrt{k}$  design value. For SSES, the A/ $\sqrt{k}$  design value is .0535 ft<sup>2</sup>.

Satisfactory performance of this SR can be achieved by establishing a known differential pressure between the drywell and the suppression chamber and determining the leakage. The leakage test is performed when the 10 CFR 50, Appendix J, Type A test is performed in accordance with the Primary Containment Leakage Rate Testing Program. This testing Frequency was developed considering this test is performed in conjunction with the Integrated Leak rate test and also in view of the fact that component failures that might have affected this test are identified by other primary containment SRs. Two consecutive test failures, however, would indicate unexpected primary containment degradation; in this event, as the Note indicates, increasing the Frequency to once every 24 months is required until the situation is remedied as evidenced by passing two consecutive tests. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

# <u>SR 3.6.1.1.3</u>

Maintaining the pressure suppression function of primary containment requires limiting the leakage from the drywell to the suppression chamber. Thus, if an event were to occur that pressurized the drywell, the steam would be directed through downcomers into the suppression pool. This SR measures suppression chamber-to-drywell vacuum breaker leakage to ensure the leakage paths that would bypass the suppression pool are within allowable limits. The total allowable leakage limit is 30% of the SR 3.6.1.1.2 limit. The allowable leakage per set is 12% of the SR 3.6.1.1.2 limit.

SURVEILLANCE REQUIREMENTS	<u>SR 3.6.1.1.3</u> (continued)		
	pres brea <u>cont</u> <u>Proc</u> <del>mor</del> whic SR : SR : sup	leakage is determined by establishing a 4.3 psi differential soure across the drywell-to-suppression chamber vacuum akers and verifying the leakage. <u>Surveillance Frequency is</u> trolled under the Surveillance Frequency Control gram. The leakage test is performed every 24 months. The 24 oth Frequency was developed considering the surveillance to performed during a unit outage. A Note is provided ch allows this Surveillance not to be performed when 3.6.1.1.2 is performed. This is acceptable because 3.6.1.1.2 ensures the OPERABILITY of the pressure pression function including the suppression chamber-to- vell vacuum breakers.	
REFERENCES	1.	FSAR, Section 6.2.	
	2.	FSAR, Section 15.	
	З.	10 CFR 50, Appendix J, Option B.	
	4.	Nuclear Energy Institute, 94-01.	
	5.	ANSI/ANS 56.8-1994.	
	6.	Final Policy Statement on Technical Specifications Improvements July 22, 1993 (58 FR 39132).	
	7.	Standard Review Plan 6.2.4, Rev. 1, September 1975.	

# SURVEILLANCE REQUIREMENTS

# <u>SR 3.6.1.2.1</u> (continued)

criteria were established based on engineering judgement and industry operating experience. The periodic testing requirements verify that the air lock leakage does not exceed the allowed fraction of the overall primary containment leakage rate. The Frequency is required by the Primary Containment Leakage Rate Testing Program.

The SR has been modified by two Notes, Note 1 states that an inoperable air lock door does not invalidate the previous successful performance of the overall air lock leakage test. This is considered reasonable since either air lock door is capable of providing a fission product barrier in the event of a DBA. Note 2 requires the results of airlock leakage tests be evaluated against the acceptance criteria of the Primary Containment Leakage Testing Program, 5.5.12. This ensures that the airlock leakage is properly accounted for in determining the combined Type B and C primary containment leakage.

# <u>SR 3.6.1.2.2</u>

The air lock interlock mechanism is designed to prevent simultaneous opening of both doors in the air lock. Since both the inner and outer doors of an air lock are designed to withstand the maximum expected post accident primary containment pressure, closure of either door will support primary containment OPERABILITY. Thus, the interlock feature supports primary containment OPERABILITY while the air lock is being used for personnel transit in and out of the containment. Periodic testing of this interlock demonstrates that the interlock will function as designed and that simultaneous inner and outer door opening will not inadvertently occur. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

Due to the purely mechanical nature of this interlock, and given that the interlock mechanism is not normally challenged when primary containment is used for entry and exit (procedures require strict adherence to single door openings). This test is only required to be performed every 24 months. The 24 month frequency is based on the need to perform this surveillance under conditions that apply during a plant outage, and the potential for loss of primary containment OPERABILITY, if the surveillance were

BASES	<u> </u>	
SURVEILLANCE REQUIREMENTS	<u>SR 3</u>	3.6.1.2.2 (continued)
	interi 24 m	ormed with the reactor at power. The 24 month frequency for the lock is justified based on generic operating experience. The nonth frequency is based on engineering judgment and is considered juate given the interlock is not challenged during the use of the ck.
REFERENCES	1.	FSAR, Section 3.8.2.1.2.
	2.	10 CFR 50, Appendix J, Option B.
	3.	FSAR, Section 6.2.
	4.	Final Policy Statement on Technical Specifications Improvements July 22, 1993 (58 FR 39132).

# <u>SR 3.6.1.3.1</u> (continued)

a LOCA. Therefore, these valves are allowed to be open for limited periods of time. <u>The Surveillance Frequency is controlled</u> <u>under the Surveillance Frequency Control Program.</u> <del>The 31 day Frequency is consistent with other PCIV</del> <del>requirements discussed in SR 3.6.1.3.2.</del>

# SR 3.6.1.3.2

This SR verifies that each primary containment isolation manual valve and blind flange that is located outside primary containment and not locked, sealed, or otherwise secured and is required to be closed during accident conditions is closed. The SR helps to ensure that post accident leakage of radioactive fluids or gases outside the primary containment boundary is within design limits.

This SR does not require any testing or valve manipulation. Rather, it involves verification that those PCIVs outside primary containment, and capable of being mispositioned, are in the correct position. <u>The Surveillance Frequency is controlled under</u> <u>the Surveillance Frequency Control Program.</u> <u>Since verification of valve position for PCIVs outside primary</u> <u>containment is relatively easy, the 31 day Frequency was chosen</u> <u>to provide added assurance that the PCIVs are in the correct</u> <del>positions.</del>

Two Notes have been added to this SR. The first Note allows valves and blind flanges located in high radiation areas to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable since access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these PCIVs, once they have been verified to be in the proper position, is low. A second Note has been included to clarify that PCIVs that are open under administrative controls are not required to meet the SR during the time that the PCIVs are open. This SR does not apply to valves that are locked, sealed, or otherwise secured in the closed position, since these were verified to be in the correct position upon locking, sealing, or securing.

# SR 3.6.1.3.3

This SR verifies that each primary containment manual isolation valve and blind flange that is located inside

# SR 3.6.1.3.3 (continued)

primary containment and not locked, sealed, or otherwise secured and is required to be closed during accident conditions is closed. The SR helps to ensure that post accident leakage of radioactive fluids or gases outside the primary containment boundary is within design limits. For PCIVs inside primary containment, the Frequency defined as "prior to entering MODE 2 or 3 from MODE 4 if primary containment was de-inerted while in MODE 4, if not performed within the previous 92 days" is appropriate since these PCIVs are operated under administrative controls and the probability of their misalignment is low. This SR does not apply to valves that are locked, sealed, or otherwise secured in the closed position, since these were verified to be in the correct position upon locking, sealing, or securing. Two Notes have been added to this SR. The first Note allows valves and blind flanges located in high radiation areas to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable since the primary containment is inerted and access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these PCIVs, once they have been verified to be in their proper position, is low. A second Note has been included to clarify that PCIVs that are open under administrative controls are not required to meet the SR during the time that the PCIVs are open.

# SR 3.6.1.3.4

The traversing incore probe (TIP) shear isolation valves are actuated by explosive charges. Surveillance of explosive charge continuity provides assurance that TIP valves will actuate when required. Other administrative controls, such as those that limit the shelf life of the explosive charges, must be followed. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program</u>.

The 31 day Frequency is based on operating experience that has demonstrated the reliability of the explosive charge continuity.

# SR 3.6.1.3.5

Verifying the isolation time of each power operated and each automatic PCIV is within limits is required to demonstrate

(continued)

# <u>SR 3.6.1.3.5</u> (continued)

OPERABILITY. MSIVs may be excluded from this SR since MSIV full closure isolation time is demonstrated by SR 3.6.1.3.7. The isolation time test ensures that the valve will isolate in a time period less than or equal to that assumed in the Final Safety Analyses Report. The isolation time and Frequency of this SR are in accordance with the requirements of the Inservice Testing Program.

# SR 3.6.1.3.6

For primary containment purge valves with resilient seals, the Appendix J Leakage Rate Test Interval <del>of 24 months</del> is sufficient. The acceptance criteria for these valves is defined in the Primary Containment Leakage Rate Testing Program, 5.5.12.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The SR is modified by a Note stating that the primary containment purge valves are only required to meet leakage rate testing requirements in MODES 1, 2, and 3. If a LOCA inside primary containment occurs in these MODES, purge valve leakage must be minimized to ensure offsite radiological release is within limits. At other times when the purge valves are required to be capable of closing (e.g., during handling of irradiated fuel), pressurization concerns are not present and the purge valves are not required to meet any specific leakage criteria.

# <u>SR 3.6.1.3.7</u>

Verifying that the isolation time of each MSIV is within the specified limits is required to demonstrate OPERABILITY. The isolation time test ensures that the MSIV will isolate in a time period that does not exceed the times assumed in the DBA analyses. This ensures that the calculated radiological consequences of these events remain within regulatory limits.

# <u>SR 3.6.1.3.7</u> (continued)

The Frequency of this SR is in accordance with the requirements of the Inservice Testing Program.

#### <u>SR 3.6.1.3.8</u>

Automatic PCIVs close on a primary containment isolation signal to prevent leakage of radioactive material from primary containment following a DBA. This SR ensures that each automatic PCIV will actuate to its isolation position on a primary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.6.1.5 overlaps this SR to provide complete testing of the safety function. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 24 month Frequency was developed considering it is prudent that some of these Surveillances be performed only during a unit outage since isolation of penetrations could eliminate cooling water flow and disrupt the normal operation of some critical components. Operating experience has shown that these components usually pass this Surveillance when performed at the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

#### SR 3.6.1.3.9

This SR requires a demonstration that a representative sample of reactor instrumentation line excess flow check valves (EFCV) are OPERABLE by verifying that the valve actuates to check flow on a simulated instrument line break. As defined in FSAR Section 6.2.4.3.5 (Reference 4), the conditions under which an EFCV will isolate, simulated instrument line breaks are at flow rates, which develop a differential pressure of between 3 psid and 10 psid. This SR provides assurance that the instrumentation line EFCVs will perform its design function to check flow. No specific valve leakage limits are specified because no specific leakage limits are defined in the FSAR. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 month Frequency is based on the need to perform some of these Surveillances under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. The representative sample consists of an approximate equal number of EFCVs such that each EFCV is tested at least once every 10 vears (nominal). The nominal 10 year interval is based on other performance-based testing programs, such as Inservice Testing (snubbers) and Option B to 10 CFR 50, Appendix J. In addition, the EFCVs in the sample are representative of the various plant configurations, models, sizes and operating environments. This ensures that any potential common problem with a specific type or application of **EFCV** is

BASES		
SURVEILLANCE REQUIREMENTS	<u>SR 3.6.1.3.9</u> (continued)	
	detected at the earliest possible time.	EFCV failures will be eva

detected at the earliest possible time. EFCV failures will be evaluated to determine if additional testing in that test interval is warranted to ensure overall reliability and that failures to isolate are very infrequent. Therefore, testing of a representative sample was concluded to be acceptable from a reliability standpoint (Reference 7).

# SR 3.6.1.3.10

The TIP shear isolation valves are actuated by explosive charges. An in place functional test is not possible with this design. The explosive squib is removed and tested to provide assurance that the valves will actuate when required. The replacement charge for the explosive squib shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of the batch successfully fired. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 24 months on a STAGGERED TEST BASIS is considered adequate given the administrative controls on replacement charges and the frequent checks of circuit continuity (SR 3.6.1.3.4).

# <u>SR 3.6.1.3.11</u>

This SR ensures that the leakage rate of secondary containment bypass leakage paths is less than the specified leakage rate. This provides assurance that the assumptions in the radiological evaluations of Reference 4 are met. The secondary containment leakage pathways and Frequency are defined by the Primary Containment Leakage Rate Testing Program. This SR simply imposes additional acceptance criteria. A note is added to this SR, which states that these valves are only required to meet this leakage limit in MODES 1, 2, and 3. In the other MODES, the Reactor Coolant System is not pressurized and specific primary containment leakage limits are not required.

# SR 3.6.1.3.12

The analyses in References 1 and 4 are based on the specified leakage rate. Leakage through each MSIV must be  $\leq$  100 scfh for anyone MSIV and  $\leq$  300 scfh for total leakage through the MSIVs combined with the Main Steam Line Drain Isolation Valve, HPCI Steam Supply Isolation Valve and the RCIC Steam Supply Isolation Valve. The MSIVs can be tested at either  $\geq$  Pt (24.3 psig) or P<sub>a</sub> (48.6 psig). Main Steam Line Drain Isolation, HPCI and RCIC Steam Supply Line Isolation Valves, are tested at P<sub>a</sub> (48.6 psig). A note is added to this SR, which states that these valves are only required to meet this leakage limit in MODES 1, 2, and 3. In the other

(continued)

#### BASES (continued)

APPLICABILITY In MODES 1, 2, and 3, a DBA could cause a release of radioactive material to primary containment. In MODES 4 and 5, the probability and consequences of these events are reduced due to the pressure and temperature limitations of these MODES. Therefore, maintaining containment pressure within limits is not required in MODE 4 or 5.

# ACTIONS <u>A.1</u>

With containment pressure not within the limit of the LCO, containment pressure must be restored within 1 hour. The Required Action is necessary to return operation to within the bounds of the primary containment analysis. The 1 hour Completion Time is consistent with the ACTIONS of LCO 3.6.1.1, "Primary Containment," which requires that primary containment be restored to OPERABLE status within 1 hour.

# B.1 and B.2

If containment pressure cannot be restored to within limit within the required Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

SURVEILLANCE	
REQUIREMENTS	<u>SR 3.6.1.4.1</u>

Verifying that containment pressure is within limit ensures that unit operation remains within the limit assumed in the primary containment analysis. The <u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u>

12 hour Frequency of this SR was developed, based on operating experience related to trending of containment pressure variations during the applicable MODES. Furthermore, the 12 hour Frequency is considered adequate in view of other indications available in the control room, including alarms, to alert the operator to an abnormal containment pressure condition.

SURVEILLANCE REQUIREMENTS	SD 2 6 1 5 1	(acation ad)		
REQUIREIVIENTS	<u>SR 3.6.1.5.1</u>	(continued)	Tomporatura	Substitution
	Areas	Access at Elevation	<u>Temperature</u> Element Nos.	<u>Substitution</u> <u>Value</u>
	Aleas	Access at Lievation	<u>Liement Nos.</u>	value
	Тор	794' 4"	TE 25791A	150°F
			TE 25791B	150°F
	Middle	752' 2"	TE 25790A	150°F
			TE 25790B	150°F
	Bottom	719' 1"	TE 25798A	150°F
			TE25798B	150°F
	Pedestal	704' 0"	TE 25799A	130°F
			TE 25799B	130°F
	operable shall inoperable ser <u>The Surveillan</u> <u>Control Progra</u> <del>The 24 hour F</del> experience rel temperature in probability of a 24 hour Frequ	requency of the SR was ated to drywell average a astrument drift during the DBA occurring betweer ency is considered adeq	engineering evaluation luated against LCO ed under the Surveill developed based or air temperature variat applicable MODES or surveillances. Furth uate in view of other	on. Note that 3.3.3.1. ance Frequency tions and and the low hermore, the indications
REFERENCES	abnormal dryw 1. FSAR,	e control room, including vell air temperature cond Section 6.2.	ition.	
		Policy Statement on Tech , 1993 (58 FR 39132).	inical Specifications	improvements,

BASES	В 3.0.1.0
ACTIONS	D.1 and D.2 (continued)
	brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.
SURVEILLANCE	<u>SR 3.6.1.6.1</u>
REQUIREMENTS	Each vacuum breaker is verified closed to ensure that this potential large bypass leakage path is not present. This Surveillance is performed by observing the vacuum breaker position indication or by verifying that a differential pressure of 0.5 psid between the suppression chamber and drywell is maintained for 1 hour without makeup. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 14 day Frequency is based on engineering judgment, is considered adequate in view of other indications of vacuum breaker status available to operations personnel, and has been shown to be acceptable through operating experience. This verification is also required within 2 hours after discharge of steam to the suppression chamber from safety/relief valve operation.
	<u>SR_3.6.1.6.2</u>
	Each required vacuum breaker must be cycled to ensure that it opens adequately to perform its design function and returns to the fully closed position. This ensures that the safety analysis assumptions are valid. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 31 day Frequency of this SR was developed, based on Inservice Testing Program requirements to perform valve testing at least once every 92 days. A 31 day Frequency was chosen to provide additional assurance that the vacuum breakers are OPERABLE,

# SURVEILLANCE <u>SR 3.6.1.6.2</u> REQUIREMENTS

<u>SR 3.6.1.6.2</u> (continued)

since they are located in a harsh environment (the suppression chamber airspace). In addition, this functional test is required within 12 hours after either a discharge of steam to the suppression chamber from safety/relief valve operation or after an operation that causes any of the vacuum breakers to open.

# SR 3.6.1.6.3

Verification of the vacuum breaker opening setpoint is necessary to ensure that the safety analysis assumption regarding vacuum breaker open differential pressure setpoint is valid. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance</u> <u>Frequency Control Program</u>.

The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. For this facility, the 24 month Frequency has been shown to be acceptable, based on operating experience, and is further justified because of other surveillances performed at shorter Frequencies that convey the proper functioning status of each vacuum breaker.

- REFERENCES 1. FSAR, Section 6.2.
  - 2. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

SURVEILLANCE REQUIREMENTS	<u>SR 3.6.2.1.1</u> (continued)
	average of the SPOTMOS average temperature and the bottom average temperature. Bulk pool temperature is valid when both SPOTMOS average temperature and bottom average temperature are valid. Additionally, the SPOTMOS electronic units send bulk pool temperature to PICSY for display.
	For the purpose of monitoring Suppression Pool Average Temperature, both SPOTMOS average temperature and bulk pool temperature, displayed by the SPOTMOS electronic units or PICSY, are acceptable. However, bulk pool temperature should be the primary indicator, when available, since it provides a more accurate representation of Suppression Pool Average Temperature and reduces the frequency of suppression pool cooling operation. The bottom sensors are not qualified for service following a LOCA or seismic event, and as a result, neither the bottom sensors nor the bulk pool temperature should be used following a LOCA or seismic event. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 24 hour frequency has been shown to be acceptable based on operating experience. However, when heat is being added to the suppression pool by testing, more frequent monitoring of suppression pool. temperature is necessary. The five minute frequency during testing is justified by the rates at which testing will heat up the suppression pool, has been shown to be acceptable based on operating experience, and provides assurance that allowable pool temperatures are not exceeded. The frequency isies are further justified in view of other indications available in the control room, including alarms, to alert the operator to an abnormal suppression pool average temperature condition.
REFERENCES	1 ESAR Section 6.2

- T. FSAR, Section 6.2. REFERENCES
  - 2. FSAR, Section 15.2.
  - 3. NUREG-0783.
  - 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

#### ACTIONS A.1 (continued)

limited time is allowed. The 2 hour Completion Time is sufficient to restore suppression pool water level to within limits. Also, it takes into account the low probability of an event impacting the suppression pool water level occurring during this interval.

#### B.1 and B.2

If suppression pool water level cannot be restored to within limits within the required Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

# SURVEILLANCE REQUIREMENTS

# SR 3.6.2.2.1

Verification of the suppression pool water level by at least one water level indicator is to ensure that the required limits are satisfied. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency of this SR was developed considering operating experience related to trending variations in suppression pool water level and water level instrument drift during the applicable MODES and to assessing the proximity to the specified LCO level limits. Furthermore, the 24 hour Frequency is considered adequate in view of other indications available in the control room, including alarms, to alert the operator to an abnormal suppression pool water level condition.

#### REFERENCES 1. FSAR, Section 6.2.

2. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

#### SURVEILLANCE REQUIREMENTS

<u>SR 3.6.2.3.1</u> (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 31 days is justified because the valves are operated under procedural control, improper valve position would affect only a single subsystem, the probability of an event requiring initiation of the system is low, and the subsystem is a manually initiated system. This Frequency has been shown to be acceptable based on operating experience.

# SR 3.6.2.3.2

Verifying that each RHR pump develops a flow rate  $\geq$  9750 gpm while operating in the suppression pool cooling mode with flow through the associated heat exchanger ensures that pump performance has not degraded during the cycle. Flow is a normal test of centrifugal pump performance required by ASME OM Code (Ref. 2). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the Inservice Testing Program.

- REFERENCES 1. FSAR, Section 6.2.
  - 2. ASME Operation and Maintenance Code.
  - 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

# SR 3.6.2.4.1 (continued)

SURVEILLANCE REQUIREMENTS

valve is also allowed to be in the nonaccident position provided it can be aligned to the accident position within the time assumed in the accident analysis. This is acceptable since the RHR suppression pool cooling mode is manually initiated. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 31 days is justified because the valves are operated under procedural control, improper valve position would affect only a single subsystem, the probability of an event requiring initiation of the system is low, and the subsystem is a manually initiated system. This Frequency has been shown to be acceptable based on operating experience.

# <u>SR 3.6.2.4.2</u>

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This Surveillance is performed every 10 years to verify that the spray nozzles are not obstructed and that flow will be provided when required. The 10 year Frequency is adequate to detect degradation in performance due to the passive nozzle design and its normally dry state and has been shown to be acceptable through operating experience.

# REFERENCES 1. FSAR, Section 6.2.

2. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

 

 SURVEILLANCE REQUIREMENTS
 SR 3.6.3.2.1 (continued)

 subsystem is OPERABLE and that all associated controls are functioning properly. Since required fans are operated at high speed during normal operations this SR ensures the low speed motor circuits operate. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 92 day Frequency is consistent with the Inservice Testing Program Frequencies, operating experience, the known reliability of the fan motors and controls, and the two redundant fans available.

 REFERENCES
 1. FSAR 9.4.5

## ERENCES 1. FSAR 9.4.3

- 2. Regulatory Guide 1.7, Revision 1.
- 3. FSAR, Section 6.2.5.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

BASES				
ACTIONS (continued)	<u>B.1</u>			
(conunaca)	If oxygen concentration cannot be restored to within limits within the required Completion Time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, power must be reduced to $\leq$ 15% RTP within 8 hours. The 8 hour Completion Time is reasonable, based on operating experience, to reduce reactor power from full power conditions in an orderly manner and without challenging plant systems.			
SURVEILLANCE REQUIREMENTS	<u>SR 3.6.3.3.1</u> The primary containment must be determined to be inert by verifying that oxygen concentration is < 4.0 v/o. <u>The Surveillance Frequency is controlled</u> <u>under the Surveillance Frequency Control Program.</u> The 7 day Frequency is based on the slow rate at which oxygen concentration can change and on other indications of abnormal conditions (which would lead to more frequent checking by operators in accordance with plant procedures). Also, this Frequency has been shown to be acceptable through operating experience.			
REFERENCES	1. FSAR, Section 6.2.5.			
	<ol> <li>Final Policy Statement on Technical Specifications Improvements July 22, 1993 (58 FR 39132).</li> </ol>			

SURVEILLANCE REQUIREMENTS	<u>SR 3.6.4.1.1</u> (continued)		
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency of this SR was developed based on operating experience related to secondary containment vacuum variations during the applicable MODES and the low probability of a DBA occurring between surveillances.		
	Furthermore, the 24 hour Frequency is considered adequate in view of other indications available in the control room, including alarms, to alert the operator to an abnormal secondary containment vacuum condition.		
	SR 3.6.4.1.2 and SR 3.6.4.1.3		
	Verifying that secondary containment equipment hatches, removable walls and one access door in each access opening required to be closed are closed ensures that the infiltration of outside air of such a magnitude as to prevent maintaining the desired negative pressure does not occur.		
	Verifying that all such openings are closed also provides adequate assurance that exfiltration from the secondary containment will not occur. In this application, the term "sealed" has no connotation of leak tightness.		
	An access opening typically contains one inner and one outer door. Maintaining secondary containment OPERABILITY requires verifying one door in each access opening to secondary containment zones is closed. In some cases (e.g., railroad bay), secondary containment access openings are shared such that a secondary containment barrier may have multiple inner or multiple outer doors. The intent is to maintain the secondary containment barrier intact, which is achieved by maintaining the inner or outer portion of the barrier closed at all times. However, all secondary containment access doors are normally kept closed, except when the access opening is being used for entry and exit or when maintenance is being performed on an access opening.		
	When the railroad bay door (No. 101) is closed; all Zone I and III hatches, removable walls, dampers, and one door in each access opening connected to the railroad access bay are closed; or, only Zone I removable walls and/or doors are open to the railroad access shaft; or, only Zone III hatches and/or dampers are open to the railroad access shaft. When the railroad bay door (No. 101) is open; all Zone I and III hatches, removable walls, dampers, and one door in each access opening connected to the railroad access bay are closed. The truck bay hatch is closed and the truck bay door (No. 102) is closed unless Zone II is isolated from Zones I and III.		

# SURVEILLANCE REQUIREMENTS

<u>SR 3.6.4.1.2 and SR 3.6.4.1.3</u> (continued)

When an access opening between secondary containment zones is being used for exit and entry, then at least one door (where two doors are provided) must remain closed. The access openings between secondary containment zones which are not provided with two doors are administratively controlled to maintain secondary containment integrity during exit and entry. This Surveillance is modified by a Note that allows access openings with a single door (i.e., no airlock) within the secondary containment boundary (i.e., between required secondary containment zones) to be opened for entry and exit. Opening of an access door for entry and exit allows sufficient administrative control by individual personnel making the entries and exits to assure the secondary containment function is not degraded. When one of the zones is not a zone required for secondary containment OPERABILITY, the Note allowance would not apply.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency for these SRs has been shown to be adequate, based on operating experience, and is considered adequate in view of the other indications of door and hatch status that are available to the operator.

## SURVEILLANCE <u>SR 3.6.4.1.4 and SR 3.6.4.1.5</u> (continued) REQUIREMENTS

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

Since these SRs are secondary containment tests, they need not be performed with each SGT subsystem. The SGT subsystems are tested on a STAGGERED TEST BASIS, however, to ensure that in addition to the requirements of LCO 3.6.4.3, either SGT subsystem will perform SR 3.6.4.1.4 and SR 3.6.4.1.5. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

## REFERENCES 1. FSAR, Section 6.2.3.

- 2. FSAR, Section 15.6.
- 3. FSAR, Section 15.7.4.
- 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

# ACTIONS <u>E.1, E.2, and E.3</u> (continued)

Required Action E.1 has been modified by a Note stating that LCO 3.0.3 is not applicable. If moving irradiated fuel assemblies while in MODE 4 or 5, LCO 3.0.3 would not specify any action. If moving fuel while in MODE 1, 2, or 3, the fuel movement is independent of reactor operations. Therefore, in either case, inability to suspend movement of irradiated fuel assemblies would not be a sufficient reason to require a reactor shutdown.

#### SURVEILLANCE <u>SR 3.6.4.2.1</u> REQUIREMENTS

This SR verifies that each secondary containment manual isolation valve and blind flange that is required to be closed during accident conditions is closed. The SR helps to ensure that post accident leakage of radioactive fluids or gases outside of the secondary containment boundary is within design limits. This SR does not require any testing or valve manipulation. Rather, it involves verification (typically visual) that those required SCIVs in secondary containment that are capable of being mispositioned are in the correct position.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

Since these SCIVs are readily accessible to personnel during normal operation and verification of their position is relatively easy, the 31 day Frequency was chosen to provide added assurance that the SCIVs are in the correct positions.

Two Notes have been added to this SR. The first Note applies to valves and blind flanges located in high radiation areas and allows them to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable, since access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these SCIVs, once they have been verified to be in the proper position, is low.

A second Note has been included to clarify that SCIVs that are open under administrative controls are not required to meet the SR during the time the SCIVs are open.

PPL Rev. **8** SCIVs B 3.6.4.2

## BASES

# <u>SR\_3.6.4.2.2</u>

SURVEILLANCE REQUIREMENTS (continued)

SCIVs with maximum isolation times specified in Table B 3.6.2.4-1 are tested every 92 days to verify that the isolation time is within limits to demonstrate OPERABILITY. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> Automatic SCIVs without maximum isolation times specified in Table B 3.6.4.2-1 are tested under the requirements of SR 3.6.4.2.3. The isolation time test ensures that the SCIV will isolate in a time period less than or equal to that assumed in the safety analyses.

## <u>SR 3.6.4.2.3</u>

Verifying that each automatic required SCIV closes on a secondary containment isolation signal is required to prevent leakage of radioactive material from secondary containment following a DBA or other accidents. This SR ensures that each automatic SCIV will actuate to the isolation position on a secondary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.6.2.5 overlaps this SR to provide complete testing of the safety function. <u>The Surveillance Frequency is controlled</u> under the Surveillance Frequency Control Program.

The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown these components usually pass the Surveillance when performed at the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

- REFERENCES 1. FSAR, Section 6.2.
  - 2. FSAR, Section 15.
  - 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

## BASES (continued)

# ACTIONS <u>F.1, F.2, and F.3</u> (continued)

Required Action F.1 has been modified by a Note stating that LCO 3.0.3 is not applicable. If moving irradiated fuel assemblies while in MODE 4 or 5, LCO 3.0.3 would not specify any action. If moving irradiated fuel assemblies while in MODE 1, 2, or 3, the fuel movement is independent of reactor operations. Therefore, in either case, inability to suspend movement of irradiated fuel assemblies would not be a sufficient reason to require a reactor shutdown.

# SURVEILLANCE <u>SR</u>REQUIREMENTS

<u>SR 3.6.4.3.1</u> S

Operating each SGT filter train for  $\geq$  10 continuous hours ensures that both filter train are OPERABLE and that all associated controls are functioning properly. It also ensures that blockage, fan or motor failure, or excessive vibration can be detected for corrective action. Operation with the heaters on (automatic heater cycling to maintain temperature) for  $\geq$  10 continuous hours every 31 days eliminates moisture on the adsorbers and HEPA filters. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency is consistent with the requirements of Reference 4.

# SR 3.6.4.3.2

This SR verifies that the required SGT filter testing is performed in accordance with the Ventilation Filter Testing Program (VFTP). The VFTP includes testing HEPA filter performance, charcoal adsorber efficiency, minimum system flow rate, and the physical properties of the activated charcoal (general use and following specific operations). Specific test frequencies and additional information are discussed in detail in the VFTP.

# SR 3.6.4.3.3

This SR verifies that each SGT subsystem starts on receipt of an actual or simulated initiation signal. <u>The Surveillance Frequency is controlled under</u> the Surveillance Frequency Control Program.

While this Surveillance can be performed with the reactor at power, operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.6.2.5 overlaps this SR to provide complete testing of the safety function. Therefore, the Frequency was found to be acceptable from a reliability standpoint.

(continued)

SUSQUEHANNA - UNIT 2

SURVEILLANCE REQUIREMENTS	<u>SR 3.6.4.3.4</u>
(continued)	This SR verifies that both cooling modes for each SGT subsystem are available. Although both cooling modes are tested, only one cooling mode for each SGT subsystem is required for an SGT subsystem to be considered OPERABLE. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control Program.</u> While this Surveillance can be performed with the reactor at power, operating experience has shown that these components usually pass the Surveillance when performed at the 24 month Frequency, which is based on the refueling cycle. Therefore, the Frequency was found to be acceptable from a reliability standpoint.
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- REFERENCES 1. 10 CFR 50, Appendix A, GDC 41.
  - 2. FSAR, Section 6.5.1
  - 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).
  - 4. Regulatory Guide 1.52, Rev. 1.

**ACTIONS** 

# C.1 (continued)

exchanger in either unit. With both Unit 2 RHRSW subsystems inoperable, the RHRSW system is still capable of performing its intended design function. However, the loss of an additional RHRSW subsystem on Unit 1 results in the cooling capacity to be less than the minimum required for response to a design basis event. Therefore, the 8-hour Completion Time is appropriate. The 8-hour Completion Time for restoring one RHRSW subsystem to OPERABLE status, is based on the Completion Times provided for the RHR suppression pool spray function.

With both Unit 2 RHRSW subsystems inoperable, and both of the Unit 1 RHRSW subsystems capable of supporting their respective Unit 2 RHRSW subsystem, if no additional failures occur which impact the RHRSW System, the remaining OPERABLE Unit 1 subsystems and flow paths provide adequate heat removal capacity following a design basis LOCA. However, capability for this alignment is not assumed in long term containment response analysis and an additional single failure in the RHRSW System could reduce the system capacity below that assumed in the safety analysis.

Therefore, continued operation is permitted only for a limited time. One inoperable subsystem is required to be restored to OPERABLE status within 72 hours. The 72 hour Completion Time for restoring one inoperable RHRSW subsystem to OPERABLE status is based on the fact that the alternate loop is capable of providing the required cooling capability during this time period.

D.1 and D.2

If the RHRSW subsystems cannot be restored to OPERABLE status within the associated Completion Times, or the UHS is determined to be inoperable, the unit must be placed in a MODE in which the LCO does not apply. To achieve this status, the unit must be placed in at least MODE 3 within 12 hours and in MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

#### SURVEILLANCE SR 3.7.1.1 REQUIREMENTS

This SR verifies the water level to be sufficient for the proper operation of the RHRSW pumps (net positive suction head and pump vortexing are considered in determining this limit). The 12 hour Frequency is based on

SURVEILLANCE
REQUIREMENTS

SR 3.7.1.1 (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

operating experience related to trending of the parameter variations during the applicable MODES.

## SR 3.7.1.2

Verification of the UHS temperature, which is the arithmetical average of the UHS temperature near the surface, middle and bottom levels, ensures that the heat removal capability of the ESW and RHRSW Systems are within the assumptions of the DBA analysis. <u>The Surveillance Frequency is controlled</u> under the Surveillance Frequency Control Program.

The 24 hour Frequency is based on operating experience related to trending of the parameter variations during the applicable MODES.

## <u>SR 3.7.1.3</u>

Verifying the correct alignment for each manual, power operated, and automatic valve in each RHRSW subsystem flow path provides assurance that the proper flow paths will exist for RHRSW operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since these valves are verified to be in the correct position prior to locking, sealing, or securing. A valve is also allowed to be in the nonaccident position, and yet considered in the correct position, provided it can be realigned to its accident position. This is acceptable because the RHRSW System is a manually initiated system.

This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31-day Frequency is based on engineering judgment, is consistent with the procedural controls governing valve operation, and ensures correct valve positions.

## SR 3.7.1.4

The UHS spray array bypass valves are required to actuate to the closed position for the UHS to perform its design function. These valves receive an automatic signal to open upon emergency service water (ESW) or residual heat removal service water (RHRSW) system pump start and are required to be operated from the control room or the remote shutdown panel. A spray bypass valve is considered to be inoperable when it cannot be closed on

(continued)

SUSQUEHANNA - UNIT 2

Revision 2

BASES	
SURVEILLANCE REQUIREMENTS	<u>SR 3.7.1.4</u> (continued)
	demand. Failure of the spray bypass valve to close on demand puts the UHS at risk to exceed its design temperature. The failure of the spray bypass valve to open on demand makes one return path unavailable, and therefore the associated RHRSW subsystems must be declared inoperable. This SR demonstrates that the valves will move to their required positions when required. <u>The Surveillance Frequency is</u> <u>controlled under the Surveillance Frequency Control Program.</u> <u>The 92-day Test Frequency is based upon engineering judgment and</u> <u>operating/testing history that indicates this frequency gives adequate assurance that</u> <u>the valves will move to their required positions when required.</u>
	<u>SR 3.7.1.5</u>
	The UHS return header large spray array valves are required to open in order for the UHS to perform its design function. These valves are manually actuated from either the control room or the remote shutdown panel, under station operating procedure, when the RHRSW system is required to remove energy from the reactor vessel or suppression pool. This SR demonstrates that the valves will move to their required positions when required. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 92-day Test Frequency is based upon engineering judgment and operating/testing history that indicates this frequency gives adequate assurance that the valves will move to their required positions when required.
	<u>SR 3.7.1.6</u>
	The small spray array valves HV-01224A2 and B2 are required to operate in order for the UHS to perform its design function. These valves are manually actuated from the control room or the remote shutdown panel, under station operating procedure, when the RHRSW system is required to remove energy from the reactor vessel or suppression pool. This SR demonstrates that the valves will move to their required positions when required. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 92-day Test Frequency is based upon engineering judgment and operating/testing history that indicates this frequency gives adequate assurance that the valves will move to their required positions when required.
	<u>SR 3.7.1.7</u> The spray array bypass manual valves 012287A and B are required to operate in the event of a failure of the spray array bypass valves to close in order for the UHS to perform its design function. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control Program.</u>
REFERENCES	1. FSAR, Section 9.2.
	2. FSAR, Chapter 6.
	3. FSAR, Chapter 15.
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

SURVEILLANCE SR 3.7.2.1 (continued) REQUIREMENTS components or systems inoperable, but does not necessarily affect the OPERABILITY of the ESW System. As such, when all ESW pumps, valves, and piping are OPERABLE, but a branch connection off the main header is isolated, the ESW System is still OPERABLE. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 31 day Frequency is based on engineering judgment, is consistent with the procedural controls governing valve operation, and ensures correct valve positions. SR 3.7.2.2 This SR verifies that the automatic valves of the ESW System will automatically switch to the safety or emergency position to provide cooling water exclusively to the safety related equipment during an accident event. This is demonstrated by the use of an actual or simulated initiation signal. This SR also verifies the automatic start capability of the ESW pumps in each subsystem. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency. Therefore, this Frequency is concluded to be acceptable from a reliability standpoint. REFERENCES 1. FSAR, Chapter 4.

- 2. FSAR, Chapter 6.
- 3. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132)

BAS	SES
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ACTIONS (continued)	<u>F.1, F.2, and F.3</u> The Required Actions of Condition F are modified by a Note indicating			
	that LCO 3.0.3 does not apply. If moving irradiated fuel assemblies while in MODE 1, 2, or 3, the fuel movement is independent of reactor operations. Therefore, inability to suspend movement of irradiated fuel assemblies is not sufficient reason to require either an entry into LCO 3.0.3 or a reactor shutdown in accordance with LCO 3.0.3.			
	During movement of irradiated fuel assemblies in the secondary containment, during CORE ALTERATIONS, or during OPDRVs, with two CREOAS subsystems inoperable or with one or more CREOAS subsystems inoperable due to an inoperable CRE boundary, action must be taken immediately to suspend activities that present a potential for releasing radioactivity that might require pressurization of the CRE. This places the unit in a condition that minimizes the accident risk.			
	If applicable, CORE ALTERATIONS and movement of irradiated fuel assemblies in the secondary containment must be suspended immediately. Suspension of these activities shall not preclude completion of movement of a component to a safe position. If applicable, actions must be initiated immediately to suspend OPDRVs to minimize the probability of a vessel draindown and subsequent potential for fission product release. Actions must continue until the OPDRVs are suspended.			
SURVEILLANCE REQUIREMENTS	<u>SR 3.7.3.1</u>			
	This SR verifies that a CREOAS fan in a standby mode starts on demand from the control room and continues to operate with flow through the HEPA filters and charcoal adsorbers. Standby systems should be checked periodically to ensure that they start and function properly. As the environmental and normal operating conditions of this system are not severe, testing each subsystem once every month provides an adequate check on this system. Monthly heater operation dries out any moisture that has accumulated in the charcoal as a result of humidity in the ambient air. Systems with heaters must be operated for ≥ 10 continuous hours with the heaters energized. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> Furthermore, the 31 day Frequency is based on the known reliability of the equipment and the availability of two redundant subsystems.			

# SURVEILLANCE REQUIREMENTS (continued)

# <u>SR\_3.7.3.2</u>

This SR verifies that the required CREOAS testing is performed in accordance with the Ventilation Filter Testing Program (VFTP). The VFTP includes testing HEPA filter performance, charcoal adsorber efficiency, minimum system flow rate, and the physical properties of the activated charcoal (general use and following specific operations). Specific test Frequencies and additional information are discussed in detail in the VFTP.

# SR 3.7.3.3

This SR verifies that on an actual or simulated initiation signal, each CREOAS subsystem starts and operates. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.7.1.5 overlaps this SR to provide complete testing of the safety function. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 24 month Frequency is consistent with industry practice and other filtration systems SRs.

# SR 3.7.3.4

This SR verifies the OPERABILITY of the CRE boundary by testing for unfiltered air inleakage past the CRE boundary and into the CRE. The details of the testing are specified in the Control Room Envelope Habitability Program.

The CRE is considered habitable when the radiological dose to CRE occupants calculated in the licensing basis analyses of DBA consequences is no more than 5 rem whole body or its equivalent to any part of the body and the CRE occupants are protected from hazardous chemicals and smoke. This SR verifies that the unfiltered air inleakage into the CRE is no greater than the flow rate assumed in the licensing basis analyses of DBA consequences. When unfiltered air inleakage is greater than the assumed flow rate, Condition B must be entered. Required Action B.3 allows time to restore the CRE boundary to OPERABLE status provided mitigating actions can ensure that the CRE remains within the licensing basis habitability limits for the occupants following an accident. Compensatory measures are discussed in Regulatory Guide 1.196, Section C.2.7.3, (Ref. 7) which endorses, with exceptions, NEI 99-03, Section 8.4 and Appendix F (Ref. 8). These compensatory measures may also be used as mitigating actions as required by Required Action B.2.

BASES			
ACTIONS	<u>E.1, E.2, and E.3</u> (continued)		
	immediately to suspend activities that present a potential for releasing radioactivity that might require isolation of the habitability envelope. This places the unit in a condition that minimizes risk.		
	If applicable, CORE ALTERATIONS and handling of irradiated fuel in the secondary containment must be suspended immediately. Suspension of these activities shall not preclude completion of movement of a component to a safe position. Also, if applicable, actions must be initiated immediately to suspend OPDRVs to minimize the probability of a vessel draindown and subsequent potential for fission product release. Actions must continue until the OPDRVs are suspended.		
SURVEILLANCE REQUIREMENTS	<u>SR 3.7.4.1</u> This SR verifies that the heat removal capability of the system is sufficient to remove the control room heat load assumed in the safety analyses. The SR consists of a combination of testing and calculation. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> <u>The 24 month Frequency is appropriate since significant degradation of the Control Room Floor Cooling System is not expected over this time period.</u>		
REFERENCES	<ol> <li>FSAR, Section 6.4</li> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>		

BASES					
ACTIONS	B.1, B.2.1, and B.2.2 (continued)				
	Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.				
SURVEILLANCE	<u>SR 3.7.5.1</u>				
	This SR, on a 31 day Frequency, requires that the radioactivity rate be determined, which is an isotopic analysis of an offgas sample to ensure that the required limits are satisfied. The specified noble gases to be sampled are Xe-133, Xe-135, Xe-138, Kr-85m, Kr-87, and Kr-88. If the nominal steady state fission gas release as indicated by the condenser offgas pretreatment radioactivity monitor increases significantly (by $\geq$ 50% after correcting for expected increases due to changes in THERMAL POWER), an isotopic analysis is also performed within 4 hours after the increase is noted, to ensure that the increase is not indicative of a sustained increase in the radioactivity rate. The Surveillance Frequency is controlled under the Surveillance Frequency is adequate in view of other instrumentation that continuously monitor the offgas, and is acceptable, based on operating experience.				
	This SR is modified by a Note indicating that the SR is not required to be performed until 31 days after any main steam line is not isolated. During this period it is improbable that radioactive gases will be in the main condenser offgas system at significant rates and any potential problem will be detected by the condenser offgas pretreatment radioactivity monitor.				
REFERENCES	1. FSAR, Section 15.7.1.				
	2. 10 CFR 100.				
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>				

## ACTIONS

## <u>A.1</u> (continued)

Under such circumstances, prompt action should be taken to restore the Main Turbine Bypass System to OPERABLE status or adjust the MCPR and LHGR limits accordingly. The 2-hour Completion Time is reasonable, based on the time to complete the Required Action and the low probability of an event occurring during this period requiring the Main Turbine Bypass System.

## <u>B.1</u>

If the Main Turbine Bypass System cannot be restored to OPERABLE status or the MCPR and LHGR limits for an inoperable Main Turbine Bypass System are not applied, THERMAL POWER must be reduced to < 23% RTP. As discussed in the Applicability section, operation at < 23% RTP results in sufficient margin to the required limits, and the Main Turbine Bypass System is not required to protect fuel integrity during the applicable transients. The 4-hour Completion Time is reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

# SURVEILLANCE REQUIREMENTS

# <u>SR 3.7.6.1</u>

Cycling each required main turbine bypass valve through one complete cycle of full travel (including the fast opening feature) demonstrates that the valves are mechanically OPERABLE and will function when required. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u>

The 31 day Frequency is based on engineering judgment, is consistent with the procedural controls governing valve operation, and ensures correct valve positions. Operating experience has shown that these components usually pass the SR when performed at the 31 day Frequency. Therefore, the Frequency is acceptable from a reliability standpoint.

# SR 3.7.6.2

The Main Turbine Bypass System is required to actuate automatically to perform its design function. This SR demonstrates that, with the required system initiation signals (simulate automatic actuation), the valves will actuate to their required position. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 24 month Frequency is based on the need to

## SURVEILLANCE REQUIREMENTS

SR 3.7.6.2 (continued)

perform this Surveillance under the conditions that apply during a unit outage and because of the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown the 24-month Frequency, which is based on the refueling cycle, is acceptable from a reliability standpoint.

# <u>SR 3.7.6.3</u>

This SR ensures that the TURBINE BYPASS SYSTEM RESPONSE TIME is in compliance with the assumptions of the appropriate safety analysis. The response time limits are specified in unit specific documentation. <u>The</u> <u>Surveillance Frequency is controlled under the Surveillance Frequency</u> Control Program.

The 24-month Frequency is based on the need to perform this Surveillance under the conditions that apply during a unit outage and because of the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown the 24-month Frequency, which is based on the refueling cycle, is acceptable from a reliability standpoint.

- **REFERENCES** 1. FSAR, Section 7.7.1.5.
  - 2. FSAR, Section 15.2.2.
  - 3. FSAR, Section 15.2.3
  - 4. FSAR, Section 15.1.2
  - 5. FSAR, Section 15.4.2
  - 6. FSAR, Section 15.4.5
  - 7. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

BASES (continued)			
_	LCO	The specified water level preserves the assumptions of the fuel handling accident analysis (Ref. 2). As such, it is the minimum required for fuel movement within the spent fuel storage pool.	
	APPLICABILITY	This LCO applies during movement of irradiated fuel assemblies in the spent fuel storage pool since the potential for a release of fission products exists.	
	ACTIONS	<u>A.1</u>	
		Required Action A.1 is modified by a Note indicating that LCO 3.0.3 does not apply. If moving irradiated fuel assemblies while in MODE 1, 2, or 3, the fuel movement is independent of reactor operations. Therefore, inability to suspend movement of irradiated fuel assemblies is not a sufficient reason to require a reactor shutdown.	
		When the initial conditions for an accident cannot be met, action must be taken to preclude the accident from occurring. If the spent fuel storage pool level is less than required, the movement of irradiated fuel assemblies in the spent fuel storage pool is suspended immediately. Suspension of this activity shall not preclude completion of movement of an irradiated fuel assembly to a safe position. This effectively precludes a spent fuel handling accident from occurring.	
	SURVEILLANCE REQUIREMENTS	<u>SR 3.7.7.1</u> This SR verifies that sufficient water is available in the event of a fuel handling accident. The water level in the spent fuel storage pool must be checked periodically. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control Program.</u> The 7 day Frequency is acceptable, based on operating experience, considering that the water volume in the pool is normally stable, and all water level changes are controlled by unit procedures.	

# ACTIONS <u>B.1</u>

If the Main Turbine Pressure Regulation System cannot be restored to OPERABLE status or the MCPR and LHGR limits for an inoperable Main Turbine Pressure Regulation System are not applied, THERMAL POWER must be reduced to < 23% RTP. As discussed in the Applicability section, operation at < 23% RTP results in sufficient margin to the required limits, and the Main Turbine Pressure Regulation System is not required to protect fuel integrity during the applicable transients.

The 4-hour Completion Time is reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

# SURVEILLANCE <u>SR 3.7.8.1</u> REQUIREMENTS

Verifying that both Main Turbine Pressure Regulators can be independently used to control pressure demonstrates that the Main Turbine Pressure Regulation System is OPERABLE and will function as required. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 92-day Frequency is based on engineering judgment, is consistent with the procedural controls governing pressure regulator operation, and ensures proper control of main turbine pressure. Operating experience has shown that these components usually pass the SR when performed at the 92-day Frequency. Therefore, the Frequency is acceptable from a reliability standpoint.</u>

# SR 3.7.8.2

The Main Turbine Pressure Regulators are designed so that a downscale failure of the controlling regulator will result in the backup regulator automatically assuming control. This SR demonstrates that, with the failure of the controlling pressure regulator, the backup pressure regulator will assume control. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24-month Frequency is based on the need to perform this Surveillance under the conditions that apply during a unit outage or unit start-up and because of the potential for an unplanned transient if the Surveillance were performed with the reactor at power. Operating experience has shown the 24-month Frequency, which is based on the refueling cycle, is acceptable from a reliability standpoint.</u>

(continued)

SUSQUEHANNA - UNIT 2

SURVEILLANCE REQUIREMENTS <u>SR 3.8.1.1</u> (continued)

correct position to ensure that distribution buses and loads are connected to an Operable offsite power source and that appropriate independence of offsite circuits is maintained. <u>The Surveillance Frequency is controlled</u> under the Surveillance Frequency Control Program.

The 7 day Frequency is adequate since breaker position is not likely to change without the operator being aware of it and because its status is displayed in the control room.

<u>SR 3.8.1.2</u>

Not Used.

<u>SR 3.8.1.3</u>

This Surveillance verifies that the DGs are capable of synchronizing and accepting greater than or equal to the equivalent of the maximum expected accident loads. A minimum run time of 60 minutes is required to stabilize engine temperatures, while minimizing the time that the DG is connected to the offsite source.

Although no power factor requirements are established by this SR, the DG is normally operated at a power factor between 0.8 lagging and 1.0. The 0.8 value is the design rating of the machine, while 1.0 is an operational limitation to ensure circulating currents are minimized. The load band is provided to avoid routine overloading of the DG. Routine overloading may result in more frequent teardown inspections in accordance with vendor recommendations in order to maintain DG OPERABILITY.

Note 1 modifies this Surveillance to indicate that diesel engine runs for this Surveillance may include gradual loading, as recommended by the Cooper Bessemer Service Bulletin 728, so that mechanical stress and wear on the diesel engine are minimized.

Note 2 modifies this Surveillance by stating that momentary transients because of changing bus loads do not invalidate this test. Similarly, momentary power factor transients do not invalidate the test.

SURVEILLANCE REQUIREMENTS <u>SR 3.8.1.3</u> (continued)

Note 3 indicates that this Surveillance should be conducted on only one DG at a time in order to avoid common cause failures that might result from offsite circuit or grid perturbations.

Note 4 stipulates a prerequisite requirement for performance of this SR. A successful DG start must precede this test to credit satisfactory performance.

Note 5 provides the allowance that DG E, when not aligned as substitute for DG A, B, C and D but being maintained available, may use the test facility to satisfy loading requirements in lieu of synchronization with an ESS bus.

Note 6 allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units, with the DG synchronized to the 4.16 kV ESS bus of Unit 1 for one periodic test and synchronized to the 4.16 kV ESS bus of Unit 2 during the next periodic test. This is acceptable because the purpose of the test is to demonstrate the ability of the DG to operate at its continuous rating (with the exception of DG E which is only required to be tested at the continuous rating of DGs A thru D) and this attribute is tested at the required Frequency. Each unit's circuit breakers and breaker control circuitry, which are only being tested every second test (due to the staggering of the tests), historically have a very low failure rate. If a DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit. In addition, if the test is scheduled to be performed on the other Unit, and the other Unit's TS allowance that provides an exception to performing the test is used (i.e., the Note to SR 3.8.2.1 for the other Unit provides an exception to performing this test when the other Unit is in MODE 4 or 5, or moving irradiated fuel assemblies in the secondary containment), or it is not possible to perform the test due to equipment availability, then the test shall be performed synchronized to this Unit's 4.16 kV ESS bus. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency for this Surveillance is consistent with Regulatory Guide 1.9 (Ref. 3).

SURVEILLANCE REQUIREMENTS	<u>SR 3.8.1.4</u>
(continued)	This SR verifies the level of fuel oil in the engine mounted day tank is at or above the level at which fuel oil is automatically added. The level is expressed as an equivalent volume in gallons, and is selected to ensure adequate fuel oil for a minimum of 55 minutes of DG A-D and 62 minutes of DG E operation at DG continuous rated load conditions.
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 31 day Frequency is adequate to ensure that a sufficient supply of fuel oil is available, since low level alarms are provided and operators would be aware of any large uses of fuel oil during this period.
	<u>SR 3.8.1.5</u>
	Microbiological fouling is a major cause of fuel oil degradation. There are numerous bacteria that can grow in fuel oil and cause fouling, but all must have a water environment in order to survive. Removal of water from the engine mounted day tanks once every 31 daysperiodically eliminates the necessary environment for bacterial survival. This is the most effective means of controlling microbiological fouling. In addition, it eliminates the potential for water entrainment in the fuel oil during DG operation. Water may come from any of several sources, including condensation, ground water, rain water, contaminated fuel oil, and breakdown of the fuel oil by bacteria. Frequent checking for and removal of accumulated water minimizes fouling and provides data regarding the watertight integrity of the fuel oil system. The Surveillance Frequency is

controlled under the Surveillance Frequency Control Program.

does not necessarily represent a failure of this SR provided that

The Surveillance Frequencies are established by Regulatory Guide 1.137 (Ref. 11). This SR is for preventive maintenance. The presence of water

accumulated water is removed during performance of this Surveillance.

(continued)

SURVEILLANCE REQUIREMENTS (continued)

# <u>SR 3.8.1.6</u>

This Surveillance demonstrates that each required fuel oil transfer pump operates and transfers fuel oil from its associated storage tank to its associated day tank. It is required to support continuous operation of standby power sources. This Surveillance provides assurance\_that the fuel oil transfer pump is OPERABLE, the fuel oil piping system is intact, the fuel delivery piping is not obstructed, and the controls and control systems for automatic fuel transfer systems are OPERABLE.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency for this SR is 31 days because the design of the fuel transfer system requires that the transfer pumps operate automatically. Administrative controls ensure an adequate volume of fuel oil in the day tanks. This Frequency allows this aspect of DG Operability to be demonstrated during or following routine DG operation.

# <u>SR 3.8.1.7</u>

This SR helps to ensure the availability of the standby electrical power supply to mitigate DBAs and transients and maintain the unit in a safe shutdown condition.

To minimize the wear on moving parts that do not get lubricated when the engine is not running, this SR has been modified by Note 1 to indicate that all DG starts for these Surveillances may be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DG's turbo charger is sufficiently prelubicated to prevent undo wear and tear).

For the purposes of this testing, the DGs are started from standby conditions. Standby conditions for a DG mean that the diesel engine coolant and oil are being continuously circulated and temperature is being maintained consistent with manufacturer recommendations.

# SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.1.7</u> (continued)

The DG starts from standby conditions and achieves the minimum required voltage and frequency within 10 seconds and maintains the required voltage and frequency when steady state conditions are reached. The ten second start requirement support the assumptions in the design bases LOCA analysis of FSAR Section 6.3 (Ref. 12)

To minimize testing of the DGs, Note 2 allows a single test to satisfy the requirements for both units (instead of two tests, one for each unit). This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to one unit.

The time for the DG to reach steady state operation is periodically monitored and the trend evaluated to identify degradation.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency is consistent with Regulatory Guide 1.9 (Ref. 3). This Frequency provides adequate assurance of DG OPERABILITY.

# <u>SR 3.8.1.8</u>

Transfer of each 4.16 kV ESS bus power supply from the normal offsite circuit to the alternate offsite circuit demonstrates the OPERABILITY of the alternate circuit distribution network to power the shutdown loads. <u>The Surveillance</u> <u>Frequency is controlled under the Surveillance Frequency Control</u> Program.

The 24 month Frequency of the Surveillance is based on engineering judgment taking into consideration the plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths. Operating experience has shown that these components usually pass the SR when performed on the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

This SR is modified by a Note. The reason for the Note is that, during operation with the reactor critical, performance of the automatic transfer of unit power supply could cause perturbations to the electrical distribution systems that could challenge continued steady state operation and, as a

# SURVEILLANCE REQUIREMENTS

<u>SR 3.8.1.9</u> (continued)

difference between nominal speed and the overspeed trip setpoint.

The time, voltage, and frequency tolerances specified in this SR are derived from Regulatory Guide 1.9 (Ref. 3) recommendations for response during load sequence intervals. The 4.5 seconds specified is equal to 60% of the 7.5 second load sequence interval between loading of the RHR and core spray pumps during an undervoltage on the bus concurrent with a LOCA. The 6 seconds specified is equal to 80% of that load sequence interval. The voltage and frequency specified are consistent with the design range of the equipment powered by the DG. SR 3.8.1.9.a corresponds to the maximum frequency excursion, while SR 3.8.1.9.b and SR 3.8.1.9.c specify the steady state voltage and frequency values to which the system must recover following load rejection.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3) and is intended to be consistent with expected fuel cycle lengths.

To minimize testing of the DGs, a Note allows a single test to satisfy the requirements for both units (instead of two tests, one for each unit). This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

# SR 3.8.1.10

This Surveillance demonstrates the DG capability to reject a full load without overspeed tripping or exceeding the predetermined voltage limits. The DG full load rejection may occur because of a system fault or inadvertent breaker tripping. This Surveillance ensures proper engine generator load response under the simulated test conditions. This test simulates the loss of the total connected load that the DG experiences following a full load rejection and verifies that the DG does not trip upon loss of the load. These acceptance criteria provide DG damage protection. While the DG is not expected to experience this transient during an event, and continues to be available, this response ensures that the DG

# SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.1.10</u> (continued)

is not degraded for future application, including reconnection to the bus if the trip initiator can be corrected or isolated.

To minimize testing of the DGs, a Note allows a single test to satisfy the requirements for both units (instead of two tests, one for each unit). This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3) and is intended to be consistent with expected fuel cycle lengths.

# <u>SR 3.8.1.11</u>

As required by Regulatory Guide 1.9 (Ref. 3), this Surveillance demonstrates the as designed operation of the standby power sources during loss of the offsite source. This test verifies all actions encountered from the loss of offsite power, including shedding of the nonessential / loads and energization of the ESS buses and respective 4.16 kV loads from the DG. It further demonstrates the capability of the DG to automatically achieve and maintain the required voltage and frequency within the specified time.

The DG auto-start time of 10 seconds is derived from requirements of the licensed accident analysis for responding to a design basis large break LOCA. The Surveillance should be continued for a minimum of 5 minutes in order to demonstrate that all starting transients have decayed and stability has been achieved.

## The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

# SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.1.12</u> (continued)

connected or loaded without undue hardship or potential for undesired operation. For instance, ECCS injection valves are not desired to be stroked open, high pressure injection systems are not capable of being operated at full flow, or RHR systems performing a decay heat removal function are not desired to be realigned to the ECCS mode of operation. In lieu of actual demonstration of the connection and loading of these loads, testing that adequately shows the capability of the DG system to perform these functions is acceptable.

This testing may include any series of sequential, overlapping, or total steps so that the entire connection and loading sequence is verified. SR 3.8.1.12.a through SR 3.8.1.12.d are performed with the DG running. SR 3.8.1.12.e can be performed when the DG is not running.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 24 months takes into consideration plant conditions required to perform the Surveillance and is intended to be consistent with the expected fuel cycle lengths. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency. Therefore, the Frequency is acceptable from a reliability standpoint.

This SR is modified by two Notes. The reason for Note 1 is to minimize wear and tear on the DGs during testing. Note 1 allows all DG starts to be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DG's turbo charger is sufficiently prelubricated). For the purpose of this testing, the DGs must be started from standby conditions, that is, with the engine oil being continuously circulated and engine coolant being circulated as necessary to maintain temperature consistent with manufacturer recommendations.

The reason for Note 2 is to allow DG E, when not aligned as substitute for DG A, B, C or D, to use the test facility to satisfy loading requirements in lieu of aligning with the Class 1E distribution system. When tested in this configuration, DG E satisfies the requirements of this test by completion of SR 3.8.1.12.a, b and c only. SR 3.8.1.12.d and 3.8.1.12.e may be performed by any DG aligned with the Class 1E distribution system or by any series of sequential,

# SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.1.13</u> (continued)

overlapping, or total steps so that the entire connection and loading sequence is verified.

This Surveillance demonstrates that DG non-critical protective functions (e.g., high jacket water temperature) are bypassed on an ECCS initiation test signal. The non-critical trips are bypassed during DBAs and provide an alarm on an abnormal engine condition. This alarm provides the operator with sufficient time to react appropriately. The DG availability to mitigate the DBA is more critical than protecting the engine against minor problems that are not immediately detrimental to emergency operation of the DG.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is based on engineering judgment, takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths. Operating experience has shown that these components usually pass the SR when performed at the 24 month Frequency. Therefore, the Frequency was concluded to be acceptable from a reliability standpoint.

The SR is modified by two Notes. To minimize testing of the DGs, Note 1 to SR 3.8.1.13 allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units. This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

Note 2 provides the allowance that DG E, when not aligned as a substitute for DG A, B, C, and D but being maintained available, may use a simulated ECCS initiation signal.

## <u>SR 3.8.1.14</u>

Regulatory Guide 1.9 (Ref. 3), requires demonstration <u>periodically</u> once per 24 months that the DGs can start and run continuously at full load capability for an interval of not less than 24 hours—22 hours of which is at a load equivalent to 90% to 100% of the continuous rating of the DG, and 2 hours of which is at a load equivalent to 105% to 110% of the continuous duty rating of the DG. SSES has taken exception to this

SURVEILLANCE REQUIREMENTS <u>SR 3.8.1.14</u> (continued)

requirement and performs the two hour run at the 2000 hour rating for each DG. The requirement to perform the two hour overload test can be performed in any order provided it is performed during a single continuous time period.

The DG starts for this Surveillance can be performed either from standby or hot conditions. The provisions for prelube discussed in SR 3.8.1.7, and for gradual loading, discussed in SR 3.8.1.3, are applicable to this SR.

A load band is provided to avoid routine overloading of the DG. Routine overloading may result in more frequent teardown inspections in accordance with vendor recommendations in order to maintain DG OPERABILITY.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This Surveillance has been modified by four Notes. Note 1 states that momentary transients due to changing bus loads do not invalidate this test.

To minimize testing of the DGs, Note 2 allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units. This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

Note 3 stipulates that DG E, when not aligned as substitute for DG A, B, C or D but being maintained available may use the test facility to satisfy the specified loading requirements in lieu of synchronization with an ESS bus.

## <u>SR 3.8.1.15</u>

This Surveillance demonstrates that the diesel engine can restart from a hot condition, such as subsequent to shutdown from full load temperatures and achieve the required voltage

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#### SURVEILLANCE REQUIREMENTS

<u>SR 3.8.1.15</u> (continued)

and frequency within 10 seconds. The 10 second time is derived from the requirements of the accident analysis to respond to a design basis large break LOCA.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This SR is modified by three Notes. Note 1 ensures that the test is performed with the diesel sufficiently hot. The requirement that the diesel has operated for at least 2 hours at full load conditions prior to performance of this Surveillance is based on manufacturer recommendations for achieving hot conditions. The load band is provided to avoid routine overloading of the DG. Routine overloads may result in more frequent teardown inspections in accordance with vendor recommendations in order to maintain DG OPERABILITY. Momentary transients due to changing bus loads do not invalidate this test.

Note 2 allows all DG starts to be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DG's turbocharger is sufficiently prelubricated) to minimize wear and tear on the diesel during testing.

To minimize testing of the DGs, Note 3 allows a single test to satisfy the requirements for both units (instead of two tests, one for each unit). This is acceptable because this test is intended to demonstrate attributes of the DG that are not associated with either Unit. If the DG fails this Surveillance, the DG should be considered inoperable for both units, unless the cause of the failure can be directly related to only one unit.

## <u>SR 3.8.1.16</u>

As required by Regulatory Guide 1.9 (Ref. 3), this Surveillance ensures that the manual synchronization and automatic load transfer from the DG to the offsite source can be made and that the DG can be returned to ready-to-load status when offsite power is restored. It also

SURVEILLANCE REQUIREMENTS <u>SR 3.8.1.16</u> (continued)

ensures that the auto-start logic is reset to allow the DG to reload if a subsequent loss of offsite power occurs. The DG is considered to be in ready-to-load status when the DG is at rated speed and voltage, the DG controls are in isochronous and the output breaker is open.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This SR is modified by a note to accommodate the testing regimen necessary for DG E. See SR 3.8.1.11 for the Bases of the Note.

# <u>SR 3.8.1.17</u>

Demonstration of the test mode override ensures that the DG availability under accident conditions is not compromised as the result of testing. Interlocks to the LOCA sensing circuits cause the DG to automatically reset to ready-to-load operation if an ECCS initiation signal is received during operation in the test mode. Ready-to-load operation is defined as the DG running at rated speed and voltage, the DG controls in isochronous, and the DG output breaker open. These provisions for automatic switchover are required by IEEE-308 (Ref. 10), paragraph 6.2.6(2).

The requirement to automatically energize the emergency loads with offsite power is essentially identical to that of SR 3.8.1.12. The intent in the requirements associated with SR 3.8.1.17.b is to show that the emergency loading is not affected by the DG operation in test mode. In lieu of actual demonstration of connection and loading of loads, testing that adequately shows the capability of the emergency loads to perform these functions is acceptable. This test is performed by verifying that after the DG is tripped, the offsite source originally in parallel with the DG, remains connected to the affected 4.16 kV ESS Bus. SR 3.8.1.12 is performed separately to verify the proper offsite loading sequence.

## SURVEILLANCE REQUIREMENTS

<u>SR 3.8.1.17</u> (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This SR is modified by a note to accommodate the testing regimen necessary for DG E. See SR 3.8.1.11 for the Bases of the Note.

## <u>SR 3.8.1.18</u>

Under accident conditions, loads are sequentially connected to the bus by individual load timers which control the permissive and starting signals to motor breakers to prevent overloading of the AC Sources due to high motor starting currents. The load sequence time interval tolerance ensures that sufficient time exists for the AC Source to restore frequency and voltage prior to applying the next load and that safety analysis assumptions regarding ESF equipment time delays are not violated. Reference 2 provides a summary of the automatic loading of ESS buses. A list of the required timers and the associated setpoints are included in the Bases as Table B 3.8.1-1, Unit 1 and Unit 2 Load Timers. Failure of a timer identified as an offsite power timer may result in both offsite sources inoperable. Failure of any other timer may result in the associated DG being inoperable. A timer is considered failed for this SR if it will not ensure that the associated load will energize within the Allowable Value specified in Table B 3.8.1-1. These conditions will require entry into applicable Condition of this specification. With a load timer inoperable, the load can be rendered inoperable to restore OPERABILITY to the associated AC sources. In this condition, the Conditions and Required Actions of the associated specification shall be entered for the equipment rendered inoperable.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 24 month Frequency is consistent with the recommendation of Regulatory Guide 1.9 (Ref. 3), takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

#### <u>SR-3.8.1.18</u>

This SR is modified by a Note that specifies that load timers associated with equipment that has automatic initiation

(continued)

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SURVEILLANCE REQUIREMENTS <u>SR 3.8.1.18</u> (continued)

capability disabled are not required to be Operable. This is acceptable because if the load does not start automatically, the adverse effects of an improper loading sequence are eliminated. Furthermore, load timers are associated with individual timers such that a single timer only affects a single load.

## SR 3.8.1.19

In the event of a DBA coincident with a loss of offsite power, the DGs are required to supply the necessary power to ESF systems so that the fuel, RCS, and containment design limits are not exceeded.

This Surveillance demonstrates DG operation, as discussed in the Bases for SR 3.8.1.11, during a loss of offsite power actuation test signal in conjunction with an ECCS initiation signal. In lieu of actual demonstration of connection and loading of loads, testing that adequately shows the capability of the DG system to perform these functions is acceptable. This testing may include any series of sequential, overlapping, or total steps so that the entire connection and loading sequence is verified. To simulate the non-LOCA unit 4.16 kV ESS Bus loads on the DG, bounding loads are energized on the tested 4.16 kV ESS Bus after all auto connected emergency loads are energized.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 24 months takes into consideration plant conditions required to perform the Surveillance and is intended to be consistent with an expected fuel cycle length.

This SR is modified by three Notes. The reason for Note 1 is to minimize wear and tear on the DGs during testing. Note 1 allows all DG starts to be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DG's turbo charger is sufficiently prelubricated). For the purpose of this testing, the DGs must be started from standby conditions, that is, with the engine oil being continuously circulated and

# SURVEILLANCE REQUIREMENTS

<u>SR 3.8.1.19</u> (continued)

engine coolant being circulated as necessary to maintain temperature consistent with manufacturer recommendations.

Note 2 is necessary to accommodate the testing regimen associated with DG E. See SR 3.8.1.11 for the Bases of the Note.

The reason for Note 3 is that performing the Surveillance would remove a required offsite circuit from service, perturb the electrical distribution system, and challenge safety systems. This Surveillance tests the applicable logic associated with Unit 2. The comparable test specified in the Unit 1 Technical Specifications tests the applicable logic associated with Unit 1. Consequently, a test must be performed within the specified Frequency for each unit. As the Surveillance represents separate tests, the Note specifying the restriction for not performing the test while the unit is in MODE 1, 2 or 3 does not have applicability to Unit 1. The Note only applies to Unit 2, thus the Unit 2 Surveillances shall not be performed with Unit 2 in MODE 1, 2 or 3.

# <u>SR 3.8.1.20</u>

This Surveillance demonstrates that the DG starting independence has not been compromised. Also, this Surveillance demonstrates that each engine can achieve proper speed within the specified time when the DGs are started simultaneously. <u>The Surveillance Frequency is controlled</u> <u>under the Surveillance Frequency Control Program.</u> The 10 year Frequency is consistent with the recommendations of Regulatory Guide 1.9 (Ref. 3).

This SR is modified by two Notes. The reason for Note 1 is to minimize wear on the DG during testing. The Note allows all DG starts to be preceded by an engine prelube period (which for DGs A through D includes operation of the lube oil system to ensure the DG's turbo charger is sufficiently prelubricated.) For the purpose of this testing, the DG's must be started from standby conditions, that is, with the engine oil continuously circulated and engine coolant being circulated as necessary to maintain temperature consistent with manufacturer recommendations.

ACTIONS (continued)

# <u>E.1</u>

With starting air receiver pressure < 240 psig in one or more air receivers, sufficient capacity for five successive DG start attempts can not be provided by the air start system. However, as long as all receiver pressures are > 180 psig, there is adequate capacity for at least one start attempt, and the DG can be considered OPERABLE while the air receiver pressure is restored to\_the required limit. A period of 48 hours is considered sufficient to complete restoration to the required pressure prior to declaring the DG inoperable. This period is acceptable based on the remaining air start capacity, the fact that most DG starts are accomplished on the first attempt, and the low probability of an event during this brief period. Entry into Condition E is not required when air receiver pressure is less than required limits following a successful start while the DG is operating.

# <u>F.1</u>

With a Required Action and associated Completion Time of A through E not met, or the stored diesel fuel oil, lube oil, or starting air not within SR limits for reasons other than addressed by Conditions A, B, C, D or E, the associated DG may be incapable of performing its intended function and must be immediately declared inoperable.

## SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.3.1</u>

This SR provides verification that there is an adequate inventory of fuel oil in the storage tanks to support each DG's operation for 7 days at continuous rated capacity which is greater than the maximum post LOCA load demand. The 7 day period is sufficient time to place the unit in a safe shutdown condition and to bring in replenishment fuel from an offsite location.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 31 day Frequency is adequate to ensure that a sufficient supply of fuel oil is available, since low level alarms are provided and unit operators would be aware of any large uses of fuel oil during this period.

# SURVEILLANCE REQUIREMENTS (continued)

# <u>SR 3.8.3.2</u>

This Surveillance ensures that sufficient lubricating oil inventory is available to support at least 7 days of full load operation for each DG. The sump level requirement is based on the DG manufacturer's consumption values. The acceptance criteria of maintaining a visible level in the sight glass ensures adequate inventory for 7 days of full load operation without the level reaching the manufacturer's recommended minimum level.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

A 31 day Frequency is adequate to ensure that a sufficient lube oil supply is onsite, since DG starts and run time are closely monitored by the plant staff.

## <u>SR 3.8.3.3</u>

The tests listed below are a means of determining whether new fuel oil is of the appropriate grade and has not been contaminated with substances that would have an immediate detrimental impact on diesel engine combustion. If results from these tests are within acceptable limits, the fuel oil may be added to the storage tanks without concern for contaminating the entire volume of fuel oil in the storage tanks. These tests are to be conducted prior to adding the new fuel to the storage tank(s), but in no case is the time between receipt of new fuel and conducting the tests to exceed 31 days. The tests, limits, and applicable ASTM Standards are as follows:

- a. Sample the new fuel oil following the guidelines of ASTM D4057 (Ref. 7);
- b. Verify, following the guidelines of the tests specified in ASTM D975 (Ref. 7), that the sample has:
  - a Density at 15°C of  $\geq$  0.835 kg/L and  $\leq$  0.876 kg/L or an API Gravity of  $\geq$  30 and  $\leq$  38
  - a Kinematic Viscosity at 40°C of  $\geq$  1.9 centistokes and  $\leq$  4.1 centistokes
  - A Flash Point of  $\ge$  52°C

(continued)

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SURVEILLANCE REQUIREMENTS	<u>SR 3.8.3.4</u> (continued)		
	whic	pressure specified in this SR is intended to reflect the lowest value at In the five starts can be accomplished. The air starting system acity for each start cycle is calculated based on the following:	
	1.	each cranking cycle duration should be approximately three seconds, or	
	2.	consist of two to three engine revolutions, or	
	3.	air start requirements per engine start provided by the engine manufacturer,	
	whichever air start requirement is larger.		
	This Surveillance is modified by a Note, which does not require the SR to be met when the associated DG is running. This is acceptable because once the DG is started the safety function of the air start system is performed.		
	Frea The redu avai	Surveillance Frequency is controlled under the Surveillance <u>uency Control Program.</u> 31 day Frequency takes into account the capacity, capability, indancy, and diversity of the AC sources and other indications lable in the control room, including alarms, to alert the operator to w normal air start pressure.	
	<u>SR</u>	<u>3.8.3.5</u>	
	are r all m <u>r</u> Rer elimi the r addii durir inclu oil, a	obiological fouling is a major cause of fuel oil degradation. There numerous bacteria that can grow in fuel oil and cause fouling, but nust have a water environment in order to survive. <u>Periodic</u> moval of water from the fuel storage tanks once every 31 days inates the necessary environment for bacterial survival. This is most effective means of controlling microbiological fouling. In tion, it eliminates the potential for water entrainment in the fuel oil ng DG operation. Water may come from any of several sources, inding condensation, ground water, rain water, contaminated fuel and from breakdown of the fuel oil by bacteria. Frequent cking for and removal of accumulated water minimizes fouling	

SURVEILLANCE REQUIREMENTS	<u>SR 3.8.3.5</u> (continued) provides data regarding the watertight integrity of the fuel oil system. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control Program.</u> The Surveillance Frequencies are established by Regulatory Guide 1.137 (Ref. 2). This SR is for preventive maintenance. The presence of water does not necessarily represent failure of this SR, provided the accumulated water is removed during performance of the Surveillance.	
REFERENCES	1.	FSAR, Section 9.5.4.
	2.	Regulatory Guide 1.137.
	3.	ANSI N195, 1976.
	4.	FSAR, Chapter 6.
	5.	FSAR, Chapter 15.
	6.	Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).
	7.	ASTM Standard: D4057; D975; D4176; D1796; and D2276.

## SURVEILLANCE REQUIREMENTS

# <u>SR 3.8.4.1</u>

Verifying battery terminal voltage while on float charge for the batteries helps to ensure the effectiveness of the battery chargers, which support the ability of the batteries to perform their intended function. Float charge is the condition in which the charger is supplying the continuous charge required to overcome the internal losses of a battery and maintain the battery in a fully charged state while supplying the continuous steady state loads of the associated DC subsystem. On float charge, battery cells will receive adequate current to optimally charge the battery. The voltage requirements are based on the nominal design voltage of the battery and are consistent with the minimum float voltage established by the battery manufacturer. This voltage maintains the battery plates in a condition that supports maintaining the grid life (expected to be approximately 20 years). The minimum established float voltage for OPERABILITY per SR 3.8.4.1 is 129 VDC for 125 VDC and 258 VDC for 250 VDC batteries. This voltage should be adjusted downward by 2.20 VDC for any cells jumpered out of the battery bank. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This SR must be performed every 7 days consistent with manufacturer recommendations and IEEE-450 (Ref. 8).

## <u>SR 3.8.4.2</u>

This SR verifies the design capacity of the battery chargers. According to Regulatory Guide 1.32 (Ref. 9), the battery charger supply is recommended to be based on the largest combined demands of the various steady state loads and the charging capacity to restore the battery from the design minimum charge state to the fully charged state, irrespective of the status of the unit during these demand occurrences. The minimum required amperes and duration ensures that these requirements can be satisfied.

This SR requires that each battery charger be capable of supplying DC current to its associated battery bank at the minimum established float voltage for greater than or equal to 4 hours. The ampere requirements are based on the output rating of the chargers. The voltage requirements are based on the charger voltage level after a response to a loss of AC power. The time period is sufficient for the charger temperature to have stabilized and to have been maintained for at least 2 hours.

SURVEILLANCE REQUIREMENTS SR 3.8.4.2 (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency is acceptable, given the unit conditions required to perform the test and the other administrative controls existing to ensure adequate charger performance during these 24 month intervals. In addition, this Frequency is intended to be consistent with expected fuel cycle lengths.

### SR 3.8.4.3

A battery service test is a special test of the battery's capability, as found, to satisfy the design requirements (battery duty cycle) of the DC electrical power system. The test can be conducted using actual or simulated loads. The discharge rate and test length corresponds to the design duty cycle requirements as specified in Reference 12.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency of 24 months is consistent with the recommendations of Regulatory Guide 1.32 (Ref. 9) and Regulatory Guide 1.129 (Ref. 10), which state that the battery service test should be performed during refueling operations or at some other outage, with intervals between tests not to exceed 24 months.

This SR is modified by two Notes. Note 1 allows the performance of a modified performance discharge test SR 3.8.6.6 in lieu of a service test SR 3.8.4.3.

The reason for Note 2 is that performing the Surveillance would remove a required DC electrical power subsystem from service, perturb the Electrical Distribution System, and challenge safety systems. Credit may be taken for unplanned events that satisfy the Surveillance. Examples of unplanned events may include:

- 1. Unexpected operational events which cause the equipment to perform the function specified by this Surveillance, for which adequate documentation is available; and
- Post maintenance testing that requires performance of this Surveillance in order to restore the component to OPERABLE, provided the maintenance was required, or performed in conjunction with maintenance required to maintain OPERABILITY or reliability.

(continued)

Revision 4

SURVEILLANCE

REQUIREMENTS

# <u>SR 3.8.6.1</u>

Verifying battery float current while on float charge is used to determine the state of charge of the battery. Float charge is the condition in which the charger is supplying the continuous charge required to overcome the internal losses of a battery and maintain the battery in a charged state. The float current requirements are based on the float current indicative of a charged battery. Use of float current to determine the state of charge of the battery is consistent with IEEE-450 (Ref. 4). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This SR is modified by a Note that states the float current requirement is not required to be met when battery terminal voltage is less than the minimum established float voltage of SR 3.8.4.1. When this float voltage is not maintained the Required Actions of LCO 3.8.4 ACTION A are being taken, which provide the necessary and appropriate verifications of the battery condition. Furthermore, the float current limit of 2 amps is established based on the nominal float voltage value and is not directly applicable when this voltage is not maintained.

## SR 3.8.6.2 and SR 3.8.6.5

Optimal long term battery performance is obtained by maintaining a float voltage greater than or equal to the minimum established design limits provided by the battery manufacturer, which corresponds to 132 V for the 125 V batteries and 264 V for the 250 V batteries at the battery terminals, or 2.2 Vpc. This provides adequate over-potential, which limits the formation of lead sulfate and self discharge, which could eventually render the battery inoperable. Float voltages in this range or less, but greater than 2.07 Vpc, are addressed in Specification 5.5.13. SR's 3.8.6.2 and 3.8.6.5 require verification that the cell float voltages are equal to or greater than the short term absolute minimum cell voltage of 2.07 V. The Surveillance Frequency is controlled under the Surveillance Frequency for cell voltage verification every 31 days for pilot cell and 92 days for each connected cell is consistent with IEEE-450 (Ref. 4)

(continued)

SUSQUEHANNA -- UNIT 2

SURVEILLANCE

REQUIREMENTS (continued)

#### SR 3.8.6.3

The limit specified for electrolyte level ensures that the plates suffer no physical damage and maintain adequate electron transfer capability. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The Frequency is consistent with IEEE-450 (Ref. 4). The limit specified for electrolyte level ensures that the plates suffer no physical damage and maintain adequate electron transfer capability. The Frequency is consistent with IEEE-450 (Ref. 4).

#### SR 3.8.6.4

This Surveillance verifies that the pilot cell temperature is greater than or equal to the minimum established design limit (i.e., 60°F). Pilot cell electrolyte temperature is maintained above this temperature to assure the battery can provide the required current and voltage to meet the design requirements. Temperatures lower than assumed in battery sizing calculations act to inhibit or reduce battery capacity. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u>

The Frequency is consistent with IEEE-450 (Ref. 4). This Surveillance verifies that the pilot cell temperature is greater than or equal to the minimum established design limit (i.e., 60°F). Pilot cell electrolyte temperature is maintained above this temperature to assure the battery can provide the required current and voltage to meet the design requirements. Temperatures lower than assumed in battery sizing calculations act to inhibit or reduce battery capacity. The Frequency is consistent with IEEE-450 (Ref. 4).

#### SR 3.8.6.6

A battery performance discharge test is a test of constant current capacity of a battery, normally done in the as found condition, after having been in service, to detect any change in the capacity determined by the acceptance test.

The test is intended to determine overall battery degradation due to age and usage.

A battery modified performance discharge test is described in the Bases for SR 3.8.4.3. Either the battery performance discharge test or the modified performance discharge test is acceptable for satisfying SR 3.8.4.3; however, only the modified performance discharge test may be used to satisfy SR 3.8.6.6 while satisfying the requirements of SR 3.8.4.3 at the same time.

A modified performance discharge test is a test of the battery capacity and its ability to provide a high rate, short duration load (usually the highest rate of the duty cycle). This will confirm the battery's ability to meet the critical period of the load duty cycle, in addition to determining its percentage of rated capacity. Initial conditions for the modified performance discharge test should be identical to those specified for a service test.

SURVEILLANCE REQUIREMENTS (continued) <u>SR 3.8.6.6</u> (continued)

This % of rated capacity equation uses the temperature corrected Ampere-Hours instead of the temperature corrected discharge rates as specified in IEEE 450-1995. It is not possible to temperature correct the discharge rate without impacting the service test.

The acceptance criteria for this Surveillance is consistent with IEEE-450 (Ref. 4) and IEEE-485 (Ref. 6). These references recommend that the battery be replaced if its capacity is below 80% of the manufacturer's rating. A capacity of 80% shows that the battery rate of deterioration is increasing, even if there is ample capacity to meet the load requirements.

# The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Frequency for this test is normally 60 months. If the battery shows degradation, or if the battery has reached 85% of its expected service life and capacity is < 100% of the manufacturer's rating, the Surveillance Frequency is reduced to 12 months. However, if the battery shows no degradation but has reached 85% of its expected service life, the Surveillance Frequency is only reduced to 24 months for batteries that retain capacity  $\geq$  100% of the manufacturer's rating. Degradation is indicated, according to IEEE-450 (Ref. 4), when the battery capacity drops by more than 10% relative to its capacity on the previous performance test or when it is 10% below the manufacturer's rating. All these Frequencies are consistent with the recommendations in IEEE-450 (Ref. 4).

The SR is modified by a Note. The reason for the Note is that performing the Surveillance would remove a required DC electrical power subsystem from service, perturb the electrical distribution system, and challenge safety systems.

(continued)

SUSQUEHANNA – UNIT 2

TS / B 3.8-83C

Revision 0

# SURVEILLANCE SR 3.8.7.1 REQUIREMENTS This Surveillance verifies that the AC and DC, electrical power distribution systems are functioning properly, with the correct circuit breaker alignment. The correct breaker alignment ensures the appropriate independence of the electrical buses are maintained, and the appropriate voltage or indicated power is available to each required bus. This includes a verification that Unit 1 and common 125 VDC loads are aligned to a Unit 1 DC power distribution subsystem. The verification of voltage availability on the buses ensures that the required voltage is readily available for motive as well as control functions for critical system loads connected to these buses. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 7 day Frequency takes into account the redundant capability of the AC and DC electrical power distribution subsystems; and other indications available in the control room that alert the operator to subsystem malfunctions. REFERENCES 1. FSAR, Chapter 6. 2. FSAR, Chapter 15. 3. Regulatory Guide 1.93, December 1974.

4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

SURVEILLANCE REQUIREMENTS	This subs of pr requ critic <u>is co</u> <del>The</del> <del>elec</del> <del>avai</del>	R 3.8.8.1 his Surveillance verifies that the AC and DC electrical power distribution ubsystems are functioning properly, with the buses energized. The verification proper voltage or indicated power availability on the buses ensures that the quired power is readily available for motive as well as control functions for itical system loads connected to these buses. <u>The Surveillance Frequency controlled under the Surveillance Frequency Control Program.</u> he 7 day Frequency takes into account the redundant capability of the ectrical power distribution subsystems, as well as other indications vailable in the control room that alert the operator to subsystem palfunctions.	
REFERENCES	1.	FSAR, Chapter 6.	
	2.	FSAR, Chapter 15.	
	3.	Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).	

#### SURVEILLANCE REQUIREMENTS SR 3.9.1.1

Performance of a CHANNEL FUNCTIONAL TEST demonstrates each required refueling equipment interlock will function properly when a simulated or actual signal indicative of a required condition is injected into the logic. Acceptable testing methods include: providing simulated signals for the refueling equipment inputs to the reactor mode switch (i.e., main/auxiliary hoists loaded and platform position); or, performing actual main/auxiliary hoist lifting operations with test weights in conjunction with platform movements over the reactor cavity. The CHANNEL FUNCTIONAL TEST may be performed by any series of sequential, overlapping, or total channel steps so that the entire channel is tested.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The 7 day Frequency is based on engineering judgment and is considered adequate in view of other indications of refueling interlocks and their associated input status that are available to unit operations personnel.

- REFERENCES 1. 10 CFR 50, Appendix A, GDC 26.
  - 2. FSAR, Section 7.7.1.
  - 3. FSAR, Section 15.4.1.1.
  - 4. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

# ACTIONS <u>A.1 and A.2</u> (continued)

fuel assemblies. Action must continue until all such control rods are fully inserted. Control rods in core cells containing no fuel assemblies do not affect the reactivity of the core and, therefore, do not have to be inserted.

## SURVEILLANCE REQUIREMENTS

# <u>SR 3.9.2.1</u>

Proper functioning of the refueling position one-rod-out interlock requires the reactor mode switch to be in Refuel. During control rod withdrawal in MODE 5, improper positioning of the reactor mode switch could, in some instances, allow improper bypassing of required interlocks. Therefore, this Surveillance imposes an additional level of assurance that the refueling position one-rod-out interlock will be OPERABLE when required. By "locking" the reactor mode switch key from the console while the reactor mode switch is positioned in refuel), an additional administrative control is in place to preclude operator errors from resulting in unanalyzed operation.

<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> The Frequency of 12 hours is sufficient in view of other administrative controls utilized during refueling operations to ensure safe operation.

# <u>SR 3.9.2.2</u>

Performance of a CHANNEL FUNCTIONAL TEST demonstrates the associated refuel position one-rod-out interlock will function properly when a simulated or actual signal indicative of a required condition is injected into the logic. The CHANNEL FUNCTIONAL TEST may be performed by any series of sequential, overlapping, or total channel steps so that the entire channel is tested. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 7 day Frequency is considered adequate because of demonstrated circuit reliability, procedural controls on control rod withdrawals, and visual and audible indications available in the control room to alert the operator to control rods not fully inserted. To perform the required testing, the applicable condition must be entered (i.e., a control rod must

(continued)

SUSQUEHANNA - UNIT 2

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# BASES

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SURVEILLANCE REQUIREMENTS	<u>SR 3.9.3.1</u> (continued) <u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program.</u> The 12 hour Frequency takes into consideration the procedural controls on control rod movement during refueling as well as the redundant functions of the refueling interlocks.
REFERENCES	<ol> <li>10 CFR 50, Appendix A, GDC 26.</li> <li>FSAR, Section 15.4.1.1.</li> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

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BASES	
SURVEILLANCE REQUIREMENTS	<u>SR 3.9.5.1 and SR 3.9.5.2</u> (continued) automatic insertion and the associated CRD scram accumulator pressure is $\ge$ 940 psig.
	<u>The Surveillance Frequency is controlled under the Surveillance Frequency</u> <u>Control Program. The 7 day Frequency takes into consideration equipment</u> reliability, procedural controls over the scram accumulators, and control room alarms and indicating lights that indicate low accumulator charge pressures.
	SR 3.9.5.1 is modified by a Note that allows 7 days after withdrawal of the control rod to perform the Surveillance. This acknowledges that the control rod must first be withdrawn before performance of the Surveillance, and therefore avoids potential conflicts with SR 3.0.3 and SR 3.0.4.
REFERENCES	<ol> <li>10 CFR 50, Appendix A, GDC 26.</li> <li>FSAR, Section 15.4.1.1.</li> </ol>
	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

# BASES SURVEILLANCE postulated fuel handling accident analysis during refueling operations is met. REQUIREMENTS Water at the required level limits the consequences of damaged fuel rods, (continued) which are postulated to result from a fuel handling accident in containment (Ref. 2). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The Frequency of 24 hours is based on engineering judgment and is considered adequate in view of the large volume of water and the normal procedural controls on valve positions, which make significant unplanned level changes unlikely. REFERENCES 1. Regulatory Guide 1.183, July 2000. 2. FSAR, Section 15.7.4. 3. Deleted. 4. 10 CFR 50.67. 5. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

## ACTIONS <u>B.1, B.2, B.3, and B.4</u> (continued)

be performed to restore the component to OPERABLE status. Actions must continue until all required components are OPERABLE.

## <u>C.1 and C.2</u>

If no RHR Shutdown Cooling System is in operation, an alternate method of coolant circulation is required to be established within 1 hour. This alternate method may use forced or natural circulation. The Completion Time is modified such that the 1 hour is applicable separately for each occurrence involving a loss of coolant circulation.

During the period when the reactor coolant is being circulated by an alternate method (other than by the required RHR Shutdown Cooling System), the reactor coolant temperature must be periodically monitored to ensure proper functioning of the alternate method. The once per hour Completion Time is deemed appropriate.

## SURVEILLANCE REQUIREMENTS SR 3.

<u>SR 3.9.7.1</u>

This Surveillance demonstrates that the RHR subsystem is in operation and circulating reactor coolant.

The required flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability. <u>The Surveillance Frequency is</u> <u>controlled under the Surveillance Frequency Control Program.</u> The <u>Frequency of 12 hours is sufficient in view of other visual and audible</u> indications available to the operator for monitoring the RHR subsystem in the <u>control room</u>.

# REFERENCE 1. Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).

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BASES (continued)

SURVEILLANCE REQUIREMENTS	<u>SR 3.9.8.1</u> This Surveillance demonstrates that one RHR shutdown cooling subsystem is in operation and circulating reactor coolant. The required flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability.
	The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The Frequency of 12 hours is sufficient in view of other visual and audible indications available to the operator for monitoring the RHR subsystems in the control room.
REFERENCE	<ol> <li>Final Policy Statement on Technical Specifications Improvements, July 22, 1993 (58 FR 39132).</li> </ol>

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## ACTIONS

## A.1, A.2, A.3.1 and A.3.2

These Required Actions are provided to restore compliance with the Technical Specifications overridden by this Special Operations LCO. Restoring compliance will also result in exiting the Applicability of this Special Operations LCO.

All CORE ALTERATIONS, except control rod insertion, if in progress, are immediately suspended in accordance with Required Action A.1 and all insertable control rods in core cells that contain one or more fuel assemblies are fully inserted within 1 hour, in accordance with Required Action A.2. This will preclude potential mechanisms that could lead to criticality. Suspension of CORE ALTERATIONS shall not preclude the completion of movement of a component to a safe condition. Placing the reactor mode switch in the shutdown position will ensure that all inserted control rods remain inserted and result in operating in accordance with Table 1.1-1. Alternatively, if in MODE 5, the reactor mode switch may be placed in the refuel position, which will also result in operating in accordance with Table 1.1-1. A Note is added to Required Action A.3.2 to indicate that this Required Action is not applicable in MODES 3 and 4, since only the shutdown position is allowed in these MODES. The allowed Completion Time of 1 hour for Required Action A.2, Required Action A.3.1, and Required Action A.3.2 provides sufficient time to normally insert the control rods and place the reactor mode switch in the required position, based on operating experience, and is acceptable given that all operations that could increase core reactivity have been suspended.

# SURVEILLANCE REQUIREMENTS

SR 3.10.2.1 and SR 3.10.2.2

Meeting the requirements of this Special Operations LCO maintains operation consistent with or conservative to operating with the reactor mode switch in the shutdown position (or the refuel position for MODE 5). The functions of the reactor mode switch interlocks that are not in effect, due to the testing in progress, are adequately compensated for by the Special Operations LCO requirements. The administrative controls are to be periodically verified to ensure that the operational requirements continue to be met. <u>The Surveillance Frequency is controlled under the</u> <u>Surveillance Frequency Control Program. The Surveillances</u> performed at the 12 hour and 24 hour

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BASES	
SURVEILLANCE REQUIREMENTS	<u>SR_3.10.2.1 and SR_3.10.2.2</u> (continued)
	Frequencies are intended to provide appropriate assurance that each operating shift is aware of and verifies compliance with these Special Operations LCO requirements.
REFERENCES	1. FSAR, Chapter 7.
	2. FSAR, Section 15.4.1.1

**ACTIONS** 

## <u>A.1</u> (continued)

intent of any other LCO's Required Action, to insert all control rods. This Required Action includes exiting this Special Operations Applicability by returning the reactor mode switch to the shutdown position. A second Note has been added, which clarifies that this Required Action is only applicable if the requirements not met are for an affected LCO.

# A.2.1 and A.2.2

Required Actions A.2.1 and A.2.2 are alternate Required Actions that can be taken instead of Required Action A.1 to restore compliance with the normal MODE 3 requirements, thereby exiting this Special Operations LCO's Applicability. Actions must be initiated immediately to insert all insertable control rods. Actions must continue until all such control rods are fully inserted. Placing the reactor mode switch in the shutdown position will ensure all inserted rods remain inserted and restore operation in accordance with Table 1.1-1. The allowed Completion Time of 1 hour to place the reactor mode switch in the shutdown position provides sufficient time to normally insert the control rods.

## SURVEILLANCE REQUIREMENTS

# SR 3.10.3.1, SR 3.10.3.2, and SR 3.10.3.3

The other LCOs made applicable in this Special Operations LCO are required to have their Surveillances met to establish that this Special Operations LCO is being met. If the local array of control rods is inserted and disarmed while the scram function for the withdrawn rod is not available, periodic verification in accordance with SR 3.10.3.2 is required to preclude the possibility of criticality. SR 3.10.3.2 has been modified by a Note, which clarifies that this SR is not required to be met if SR 3.10.3.1 is satisfied for LCO 3.10.3.d.1 requirements, since SR 3.10.3.2 demonstrates that the alternative LCO 3.10.3.d.2 requirements are satisfied. Also, SR 3.10.3.3 verifies that all control rods other than the control rod being withdrawn are fully inserted. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency is acceptable because of the administrative

SURVEILLANCE REQUIREMENTS	<u>SR 3.10.3.1, SR 3.10.3.2, and SR 3.10.3.3</u> (continued)
,	controls on control rod withdrawal, the protection afforded by the LCOs involved, and hardwire interlocks that preclude additional control rod withdrawals.

REFERENCE 1. FSAR, Section 15.4.1.1.

BASES	
ACTIONS	<u>B.1, B.2.1, and B.2.2</u> (continued) restore the CRD and insert its control rod, or initiate action to restore compliance with this Special Operations LCO. The Required Actions do not prevent the completion of the movement of the component to a safe conservative position.
SURVEILLANCE REQUIREMENTS	SR 3.10.4.1, SR 3.10.4.2, SR 3.10.4.3, and SR 3.10.4.4 The other LCOs made applicable by this Special Operations LCO are required to have their associated surveillances met to establish that this Special Operations LCO is being met. If the local array of control rods is inserted and disarmed while the scram function for the withdrawn rod is not available, periodic verification is required to ensure that the possibility of criticality remains precluded. Verification that all the other control rods are fully inserted is required to meet the SDM requirements. Verification that a control rod withdrawal block has been inserted ensures that no other control rods can be inadvertently withdrawn under conditions when position indication instrumentation is inoperable for the affected control rod. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The 24 hour Frequency is acceptable because of the administrative controls on control rod withdrawals, the protection afforded by the LCOs involved, and hardwire interlocks to preclude an additional control rod withdrawal. SR 3.10.4.2 and SR 3.10.4.4 have been modified by Notes, which clarify that these SRs are not required to be met if the alternative requirements demonstrated by SR 3.10.4.1 are satisfied.</u>
REFERENCE	1. FSAR, Section 15.4.1.1.

# SURVEILLANCE SR 3.10.5.1, SR 3.10.5.2, SR 3.10.5.3, SR 3.10.5.4, REQUIREMENTS and SR 3.10.5.5

Verification that all the control rods, other than the control rod withdrawn for the removal of the associated CRD, are fully inserted is required to ensure the SDM is within limits. Verification that the local five by five array of control rods, other than the control rod withdrawn for removal of the associated CRD, is inserted and disarmed, while the scram function for the withdrawn rod is not available, is required to ensure that the possibility of criticality remains precluded. The Surveillance for LCO 3.1.1, which is made applicable by this Special Operations LCO, is required in order to establish that this Special Operations LCO is being met. Verification that a control rod withdrawal block has been inserted and that no other CORE ALTERATIONS are being made is required to ensure the assumptions of the safety analysis are satisfied under conditions when position indication instrumentation is inoperable for the withdrawn control rod.

Periodic verification of the administrative controls established by this Special Operations LCO is prudent to preclude the possibility of an inadvertent criticality. <u>The Surveillance Frequency is controlled under</u> <u>the Surveillance Frequency Control Program.</u> <u>The 24 hour Frequency is</u> <u>acceptable, given the administrative controls on control rod removal</u> and hardwire interlock to block an additional control rod withdrawal.

REFERENCE

1. FSAR, Section 15.4.1.1.

BASES	
LCO (continued)	cell, so it is permissible to bypass their inputs to the one-rod-out interlock and withdraw them, without affecting OPERABILITY of the one-rod-out interlock.
APPLICABILITY	Operation in MODE 5 is controlled by existing LCOs. The exceptions from other LCO requirements (e.g., the ACTIONS of LCO 3.9.3, LCO 3.9.4, or LCO 3.9.5) allowed by this Special Operations LCO are appropriately controlled by requiring all fuel to be removed from cells whose "full in" indicators are allowed to be bypassed.
ACTIONS	<u>A.1, A.2, A.3.1, and A.3.2</u>
	If one or more of the requirements of this Special Operations LCO are not met, the immediate implementation of these Required Actions restores operation consistent with the normal requirements for refueling (i.e., all control rods inserted in core cells containing one or more fuel assemblies) or with the exceptions granted by this Special Operations LCO. The Completion Times for Required Action A.1, Required Action A.2, Required Action A.3.1, and Required Action A.3.2 are intended to require that these Required Actions be implemented in a very short time and carried through in an expeditious manner to either initiate action to restore the affected CRDs and insert their control rods, or initiate action to restore compliance with this Special Operations LCO. The Required Actions do not prevent the completion of the movement of the component to a safe conservative position.
SURVEILLANCE REQUIREMENTS	<u>SR 3.10.6.1, SR 3.10.6.2, and SR 3.10.6.3</u> Periodic verification of the administrative controls established by this Special Operations LCO is prudent to preclude the possibility of an inadvertent criticality. <u>The Surveillance Frequency is controlled under</u> <u>the Surveillance Frequency Control Program. The 24 hour Frequency is</u> acceptable, given the administrative controls on fuel assembly and control rod removal, and takes into account other indications of control rod status available in the control room.

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SURVEILLANCE

REQUIREMENTS (continued)

# SR 3.10.8.4

Periodic verification of the administrative controls established by this LCO will ensure that the reactor is operated within the bounds of the safety analysis. <u>The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.</u> The 12 hour Frequency is intended to provide appropriate assurance that each operating shift is aware of and verfies compliance with these Special Operations LCO requirements.

## <u>SR 3.10.8.5</u>

Coupling verification is performed to ensure the control rod is connected to the control rod drive mechanism and will perform its intended function when necessary. The verification is required to be performed any time a control rod is withdrawn to the "full out" notch position, or prior to declaring the control rod OPERABLE after work on the control rod or CRD System that could affect coupling. This Frequency is acceptable, considering the low probability that a control rod will become uncoupled when it is not being moved as well as operating experience related to uncoupling events.

### SR 3.10.8.6

CRD charging water header pressure verification is performed to ensure the motive force is available to scram the control rods in the event of a scram signal. A minimum accumulator pressure is specified, below which the capability of the accumulator to perform its intended function becomes degraded and the accumulator is considered inoperable. The minimum accumulator pressure of 940 psig is well below the expected pressure of 1100 psig. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.The 7 day Frequency has been shown to be acceptable through operating experience and takes into account indications available in the control room.

#### REFERENCE

 XN-NF-80-19(P)(A) Volume 1 and Supplements 1 and 2, "Exxon Nuclear Methodology for Boiling Water Reactors," Exxon Nuclear Company, March 1983.