
**DIABLO CANYON POWER PLANT
PROCESS PROTECTION SYSTEM REPLACEMENT
LICENSING EXPERIENCE USING ISG 6
NRC Meeting on Digital I&C
July 8, 2014**



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Agenda

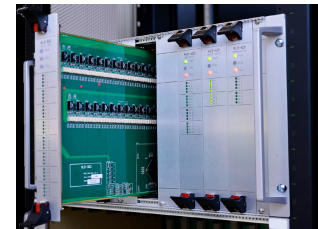
- ISG 6
- ISG 6 Pilot Application
- PG&E ISG 6 Lesson Learned

ISG 6

- ISG 6 - Licensing Process for Digital I&C System Modifications
 - Roadmap to success to develop acceptable License Amendment Request (LAR)
 - ISG 6 process will reduce licensing uncertainty and effort for future licensees/vendors
 - Facilitate increased safety to nuclear safety systems

ISG 6 Pilot Application

- Diablo Canyon is pilot plant for use of ISG 6
 - PG&E participated in ISG 6 working group
- PG&E submitted pilot application 10/26/11 (ML11307A331)
- Process Protection System replacement
 - Invensys Tricon V10 (PLC based)
 - Westinghouse Advanced Logic System - (ALS) (FPGA based)

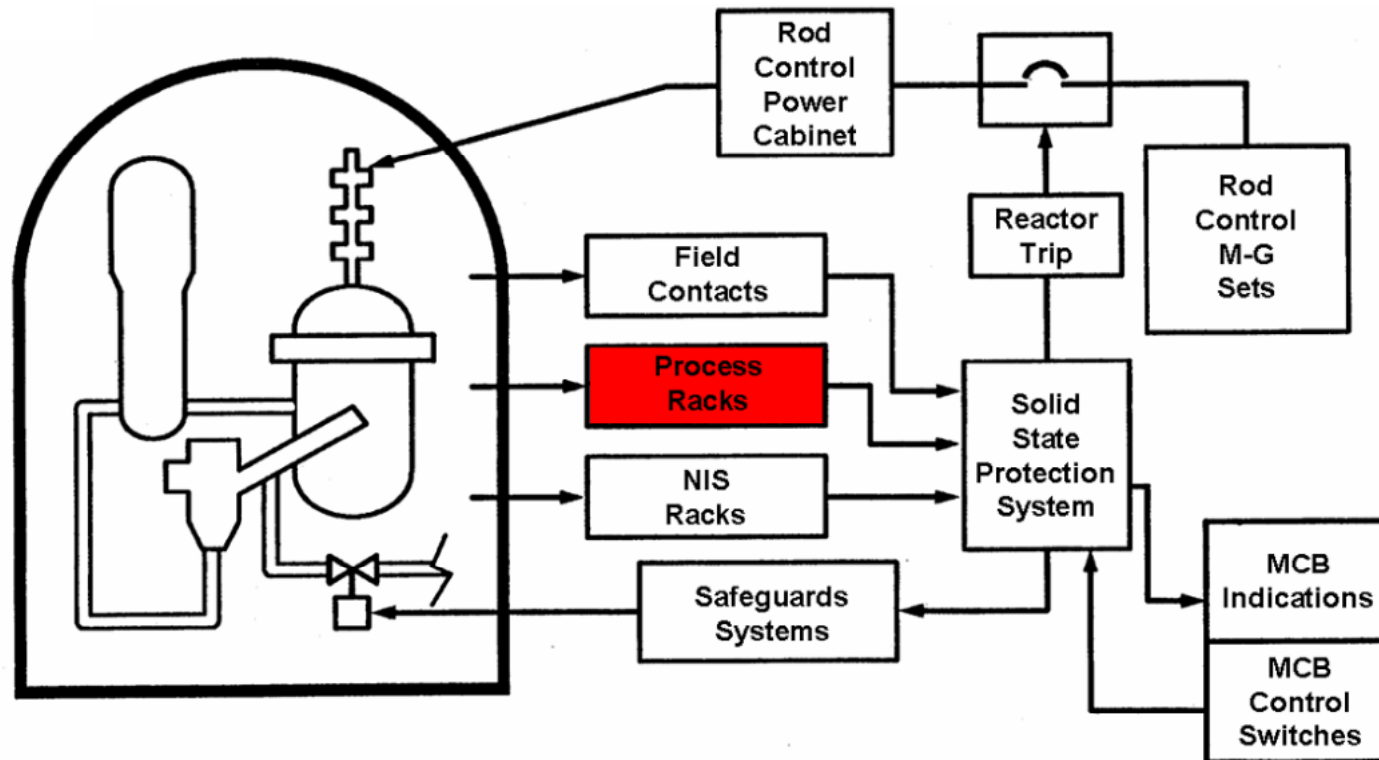


ISG 6 Pilot Application

- Both vendors obtained NRC approval of platform topical reports (TR) during Pilot Application review
 - Invensys Tricon V10, April, 2012 (ML1209008902)
 - Westinghouse ALS, September 9, 2013 (ML13210A309)
 - Approved vendor TRs allow use of ISG 6 Tier 1 for systems with approved TR (fast-track)
 - Significantly simplifies future licensee LARs, NRC review, and safety evaluation
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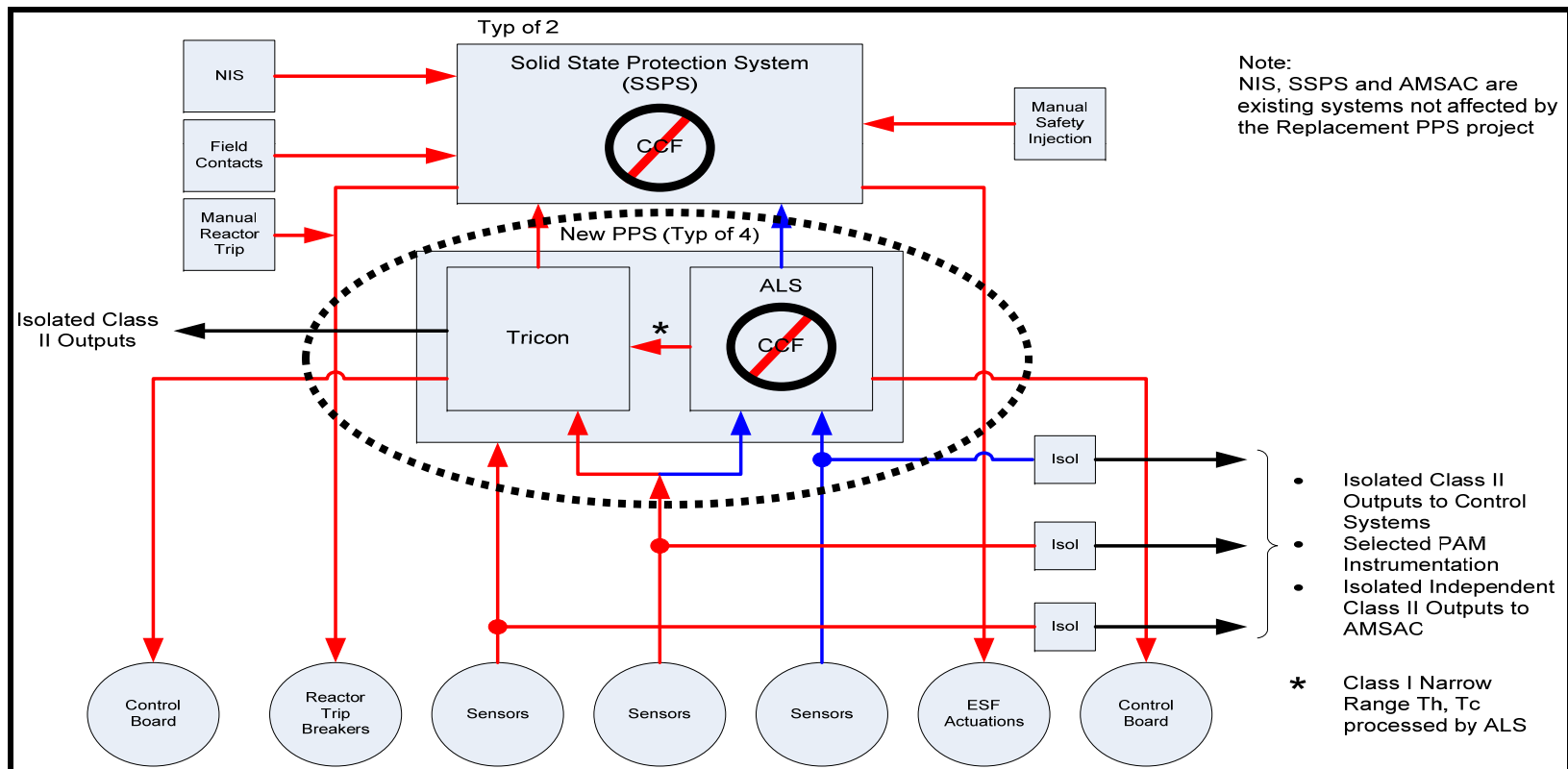
ISG 6 Pilot Application

■ Project Scope



ISG 6 Pilot Application

■ Process Protection System Replacement Architecture



ISG 6 Pilot Application

Current Status

- Completed ACRS reviews in February and March
- Completing final ISG 6 milestones
- NRC support of application has been excellent
 - Resources
 - Use of sharepoint site for documentation
 - Efficient resolution of open items
 - Identifying lessons learned from Oconee project
 - ACRS presentations/meetings

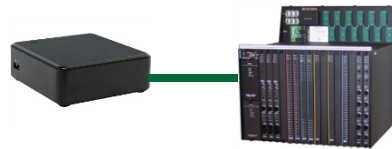
ISG 6 Pilot Application

Outstanding Milestones

- **Invensys Tricon**
 - Factory Acceptance Test (FAT) in progress, first of four protection sets tested acceptable
 - Expect to submit FAT results to NRC in October
- **Westinghouse ALS**
 - Final detailed design in progress
 - FAT expected spring 2015
 - Submit FAT results summer 2015
- **PG&E to respond to final set of RAIs**

ISG-06 Lessons Learned

- Most significant NRC issue, testing and software requirements on proposed common maintenance workstation for both Tricon and ALS subsystems
- PG&E changed design to use separate maintenance computer for each subsystem in each division
 - Simplifies factory acceptance testing requirements and eliminates potential software interaction issues



ISG-06 Lessons Learned

- PG&E issued single Functional Requirements Specification for project (covered both platforms)
 - Resulted in unnecessary difficulty for vendor design, vendor documentation, and NRC review
 - Contributed to vendors not meeting all applicable requirements, requiring redesign
 - Extended vendor schedules
 - Complicated NRC review and resulted in vendor audit issues

ISG-06 Lessons Learned

- PG&E did not incorporate I&C maintenance personnel expectations to support troubleshooting and maintenance into initial Functional Requirements Specifications
 - Required revision to Functional Requirements Specification
 - Caused vendors to have to redesign to meet new functional requirements

ISG-06 Lessons Learned

- Vendors did not fully understand meaning of some functional requirements
 - ❑ Nuclear requirements and terminology are unique
 - ❑ Some vendor design personnel did not have prior nuclear project experience (most PLC and FPGA business is non-nuclear)
 - ❑ Clarifying questions on requirements from vendors occurred late in detailed design, required some redesign
 - ❑ Utilities need to proactively ensure vendor design and IV&V personnel have correct understanding of all requirements

ISG-06 Lessons Learned

- Vendors underestimated effort for detailed design
 - ❑ First-of-Its-Kind large scope application of each vendor platform to US nuclear plant protection system
 - ❑ Nuclear requirements and processes are more complex
 - ❑ Vendor document revisions required to address ISG 6 requirements

Closing Comments

- ISG 6 process will reduce licensing uncertainty and effort for future Digital I&C applications

