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24Y-14-0002  
GOV-01-55-04  
ACF-14-0123

06/20/2014

Director, Office of Nuclear Material Safety & Safeguards  
U.S. Nuclear Regulatory Commission  
Caller Box 2500  
Rockville, MD 20852

References: (1) Docket No. 70-143; SNM License 124  
(2) NFS Site Security Training & Qualification Plan, Revision 4  
(24X-12-0015), dated August 31, 2012

Subject: **NFS SITE SECURITY TRAINING & QUALIFICATION PLAN,**  
**REVISION 5 (U)**

Dear Sir:

Enclosed are three copies of the Nuclear Fuel Services, Inc. (NFS) *Site Security Training & Qualification Plan*, Revision 5 (24X-14-0004). This revision is transmitted as a 10 CFR 70.32(e) change and does not lessen the security program effectiveness.

Should you have questions concerning this submittal, please contact Mr. Kris Weir, Security Section Manager, at (423) 743-1704. Please reference our unique document identification number, 24Y-14-0002 regarding communications on this matter. (U)

The material enclosed herewith contains Confidential National Security Information (CNSI) as identified in the classification guide for Safeguards and Security Information, CG-SS-4, and is not subject to release to the public.

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Derivative Classifier:

*David Z. Jensen*  
(name)

Security Compliance Manager  
(title)

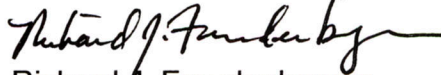
Nuclear Fuel Services, Inc. Date: 05/05/2014

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Sincerely,

**Nuclear Fuel Services, Inc.**



Richard J. Freudenberger  
Safety and Safeguards Director

NJW/NJW

Enclosures: NFS Site Security Training & Qualification Plan (CNSI)(3 copies)

cc: Mr. Kevin Ramsey, Senior Project Manager  
Fuel Manufacturing Branch  
Fuel Facility Licensing Directorate  
Division of Fuel Cycle Safety and Safeguards  
Office of Nuclear Material Safety and Safeguards  
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**Enclosure**

*NFS Site Security Training & Qualification Plan (U)*  
*NFS-SEC-SP-05, Revision 5*  
*24X-14-0004*

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