

REGULATORY INFORMATION DISTRIBUTION SYSTEM (RIDS)

ACCESSION NBR: 7903120311 DOC. DATE: 79/02/28 NOTARIZED: NO DOCKET #
 FACIL: 50-361 SAN ONOFRE NUCLEAR STATION, UNIT 2, SOUTHERN CALIFORN 05000361
 50-362 SAN ONOFRE NUCLEAR STATION, UNIT 3, SOUTHERN CALIFORN 05000362
 AUTH. NAME AUTHOR AFFILIATION
 BARBIN, K.P. SOUTHERN CALIFORNIA EDISON CO.
 RECIP. NAME RECIPIENT AFFILIATION
 VASSALLO, D.B. ASSISTANT DIRECTOR FOR LIGHT WATER REACTORS

SUBJECT: IN RESPONSE TO 790112 LTR, FORWARDS PARTIAL RESPONSE TO AUDIT
 REQUEST ITEMS & AUDIT REQUEST ITEM SUBMITTAL SCHEDULE. W/ENCL
 TEST REPTS RE TRIAL BATCHES W/PRELIMINARY CYLINDERS.

DISTRIBUTION CODE: ZZZZS COPIES RECEIVED: LTR 1 ENCL 7 SIZE: 55
 TITLE: * * * * * S P E C I A L D I S T R I B U T I

NOTES:

RECIPIENT ID CODE/NAME	COPIES LTTR ENCL	RECIPIENT ID CODE/NAME	COPIES LTTR ENCL
---------------------------	---------------------	---------------------------	---------------------

LTR + ENCL
Reg File
 NRC PDR
 LPDR
 H. Rood
 R. Lipinski
 S. CHAN
 D. Jeng

LTR
 J. Lee
 OELD
 F. Schave
 J. Knight

MAR 13 1979

MAR 4
 GD

TOTAL NUMBER OF COPIES REQUIRED: LTTR 0 ENCL 0



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

MEMORANDUM FOR: TERA Corp.
FROM: US NRC/TIDC/Distribution Services Branch
SUBJECT: Special Document Handling Requirements

1. Please use the following special distribution list for the attached document.

LTR & ENCL

REG FILE
NRC PDR
LPDR

H ROOD

~~R LIPINSKI~~

R LIPINSKI

S CHAN

D JENG

LTR

J Lee

OELD

F SCHAUER

J KNIGHT

2. The attached document requires the following special considerations:

- Do not send oversize enclosure to the NRC PDR.
- Only one oversize enclosure was received - please return for Regulatory File storage.
- Proprietary information - send affidavit only to the NRC PDR
- Other: (specify)

NO TERA cy

cc: DSB Files

Mike Collins
TIDC/DSB Authorized Signature

Southern California Edison Company



P. O. BOX 800
2244 WALNUT GROVE AVENUE
ROSEMEAD, CALIFORNIA 91770

K. P. BASKIN
MANAGER, GENERATION ENGINEERING

February 28, 1979

TELEPHONE
213-572-1401

Director of Nuclear Reactor Regulation
Attention: Mr. D. B. Vassallo, Assistant Director
Light Water Reactors, DPM
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Gentlemen:

Subject: Seismic and Structural Design Analysis Audit
Docket Nos. 50-361 and 50-362
San Onofre Nuclear Generating Station
Units 2 and 3

Reference: (A) NRC Letter from H. Rood to the Southern California
Edison Company of January 12, 1979

Enclosures: (1) Partial Response to Audit Request Items
(2) Audit Request Item Submittal Schedule

Enclosure (1) contains a partial response to the requests of Reference (A) which was generated as a result of the Structural Audit of December 4 through 8, 1978. Enclosure (2) contains a listing of the requests of Reference (A) and the manner in which they will be dispositioned. Those request items which involve calculations will be presented in meetings tentatively scheduled for early March and mid-April. Engineers who are familiar with the requested calculations and appropriate reference material will be present at these meetings to respond to Staff questions and facilitate their review.

If you have any questions, please contact me.

Very truly yours,

K. P. Baskin / JH

Enclosures

7903 120311

*None
5/17*

A

AUDIT REQUEST ITEM
SUBMITTAL SCHEDULE

<u>Structure</u>	<u>Request Items</u>	<u>Disposition</u>
1. Offshore Circulation Water System	1, 2, 3, 6, 7 4, 5, 8, 9	Letter, 2/79 Meeting, 3/79
2. Intake Structure and Box Conduit	2 1, 3, 4, 5, 6, 7	Letter, 2/79 Meeting, 4/79
3. Containment	2, 3, 6, 10 5, 7, 11, 12, 14 15, 16, 17, 18 8, 9, 13	Letter, 2/79 Meeting, 3/79 Meeting, 4/79
4. Polar Crane Supports	2 1	Meeting, 3/79 Meeting, 4/79
5. Auxiliary Building	2, 3, 4 6 5	Letter, 2/79 Meeting, 3/79 Meeting, 4/79
6. Fuel Handling Building	2, 4 5 3, 6	Letter, 2/79 Meeting, 3/79 Meeting, 4/79
7. Spent Fuel Crane Supports	1, 2	Meeting, 3/79
8. Safety Equipment Building	1, 2, 4 5, 6	Letter, 2/79 Meeting, 4/79

*The information requested in Item #1 for Containment, Item #1 for Auxiliary Building, Item #1 for Fuel Handling Building, Item #3 for Safety Equipment Building will be provided in the response to question 131.31 to be submitted in Amendment 14 to the FSAR (early March).

NRC STRUCTURAL AUDIT REQUEST ITEMS

Item Provide the basis for developing allowable bearing values for each structure as presented in Table 3.8-15.

Response

Allowable bearing capacities for various structures were calculated considering local shear as the failure criterion together with a factor of safety of 3 using the following equation:

$$q_{all} = 1/3 [1.3CN_c \delta_c + 1/2BN_\gamma \delta_\gamma + \gamma D_f N_q \delta_q]$$

where N_c , N_γ and N_q represent bearing capacity factors for local shear, dependent on the angle of internal friction, ϕ , for the supporting soil δ_c , δ_γ and δ_q are shape factors dependent on the shape of the footing, C is the cohesive strength of the soil, D_f is the depth of embedment and γ is the effective unit weight of the soil. Values of the bearing capacity and shape factors were based on a value for ϕ of 40° and on the representative shape of foundations for various structures. Bearing capacity values thus calculated are summarized in Table 1 (revised from Table 3.8-15 of the FSAR). The values used for all loads including wind and seismic are shown in parentheses and include a one-third increase over the static value.

Settlements due to structural dead and live loads were calculated using vertical stiffnesses for each structure. These stiffnesses are presented in Appendix 3.7C of the FSAR. Strain compatibility was maintained in the selection of modulus values and calculation of vertical displacements. These displacements represent elastic settlements below structures and

would take place during construction and are summarized in Table 1. As shown in the table, the elastic settlements are less than 1 inch for all structures. A maximum of 0.75 inches of elastic settlement is indicated for the Fuel Handling Building. For most other structures, the settlement is on the order of 1/4 inch or less. Dynamic displacements were not considered for this evaluation because they were calculated during dynamic soil-structure interaction analysis for each structure.

TABLE-1
SUMMARY OF ACTUAL AND ALLOWABLE FOUNDATION BEARING PRESSURES, SETTLEMENTS,
AND FACTORS OF SAFETY AGAINST OVERTURNING FOR SEISMIC CATEGORY I STRUCTURES

Structure	Foundation Medium	Foundation Bearing Pressure (D+L+Seismic) (k/ft ²)	Foundation Allowable Bearing Pressure (k/ft ²)	Estimated Short-Term Settlements of Structure (in.)	Estimated Long-Term Settlements of Structure (in.)	Minimum Factor of Safety (1.5) Against Overturning	Remarks
Containment	Undisturbed natural San Mateo sand	18	54(72)	0.25	0.3	40	
Auxiliary Building	Undisturbed natural San Mateo sand	15	68(88)	0.30	See paragraph 2.5.4.10, FSAR	150	Foundation allowable value is lower bound dictated by shear capacity of soil, neglecting actual horizontal extent of basemats.
Fuel Handling Building	Undisturbed natural San Mateo sand	21	33(44)	0.75	See paragraph 2.5.4.10, FSAR	10	Foundation allowable value is lower bound dictated by shear capacity of soil, neglecting actual horizontal extent of basemats.
Safety Equipment Building	Undisturbed natural San Mateo sand	(DBE) 9.022 (OBE) 7.326	36(48)	< 0.25	0.40	Not applicable (See Remarks)	More than 2/3 of structure is embedded in soil
Intake Structure	Undisturbed natural San Mateo sand	-	-	-	-	Not applicable	Will be provided later
Electrical and Piping Gallery Structure	Undisturbed natural San Mateo sand	(DBE) 11.154 (OBE) 10.497	36(48)	< 0.25	0.40	Not applicable (See Remarks)	Approximately 2/3 of structure is embedded

NOTE--Bearing capacity values in parenthesis are for seismic loading and include 1/3 increase over bearing capacity for static loading.

NRC STRUCTURAL AUDIT REQUEST ITEMS

Item Provide justification for the value of correction factor C_2 used for calculation of horizontal spring constants.

Response

Stiffness of footings in various modes of motion (i.e., vertical and horizontal translations and rotations about horizontal and vertical axes) increase when the footings are embedded in soil as compared to stiffness with no embedment. This increase is usually expressed as a ratio of stiffness of embedded footing to that of footing with no embedment and has been designated here as the C_2 factor, i.e.,

$$C_2 = \frac{k_{\text{embedded}}}{k_{\text{unembedded}}}$$

Determination of C_2 factor has been made by various investigators using different procedures, both theoretical analyses and experimental tests. Kaldjian (1968) used axisymmetric finite-element analysis to develop C_2 factors for various embedments, expressed in terms of the ratio of depth embedment, h , to radius of footing, r . Stokoe (1972) conducted small scale model tests on circular footings with different embedments and developed relationships between C_2 and d/r_0 , where d was the depth of embedment and r_0 was the radius of the footing. Footings were excited in horizontal and vertical translation and rotation modes. Novak and Beredugo (1972)

utilized an analytical approach to investigate embedment effects on stiffness values. They extended the analysis for vibration of footings resting on elastic half space by adding the resistance developed at the sides of the embedded footing to that at the base of the footing. Dominguez (1978) used the Boundary Element Method to determine stiffnesses of footings with and without embedment. His analysis included rectangular footings with different length to width ratios and embedments.

For the SONGS site large scale model tests were conducted by WCC (Woodward-Clyde Consultants) by setting five concrete slabs of different size, shape and embedment configurations into transient motion and measuring the response of these slabs. The slabs ranged from 4 to 10 feet in diameter and 2 to 5 feet in thickness. Details of these tests and their results are described in Appendix 3.7C of the FSAR. Most of the results obtained from these tests were for an embedment ratio of approximately 1. C_2 factors for other embedment ratios were developed by utilizing the form of C_2 versus h/r relationship developed by Kaldjian by normalizing that form to the result of the field tests described above. C_2 factors thus developed for vertical translation are presented in Figure 1. The figure also shows C_2 factors developed by Stokoe, Novak and Beredugo, and Dominguez, also normalized to the results of the field tests described above. In addition, the figure also shows the +30% variation in soil stiffness used in the actual analysis for soil-foundation interaction studies for the site.

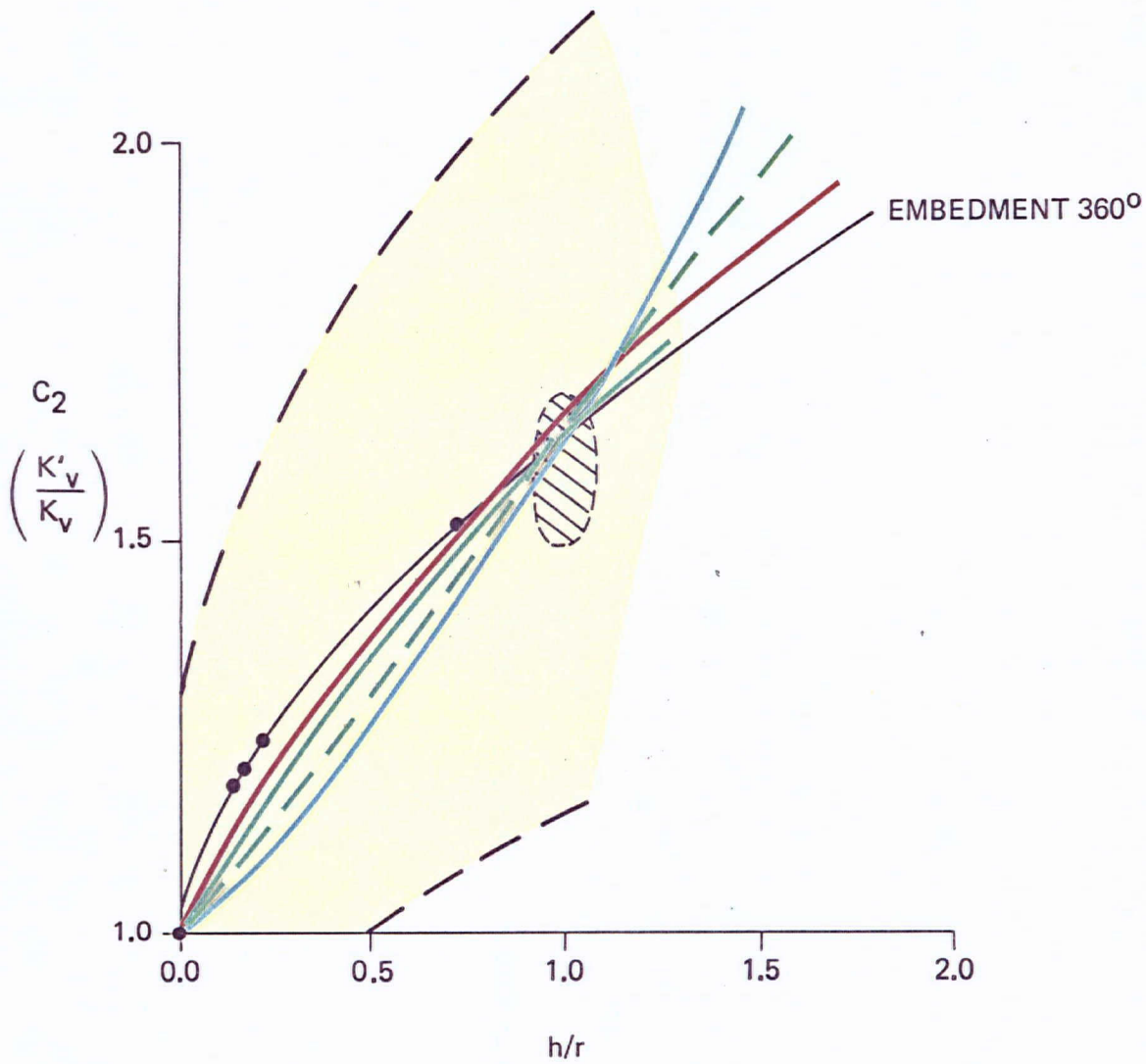
It is noted that the C_2 factors developed by the various investigators as described above, fall within the range used for the actual analysis.

Similar results for other modes of vibration are summarized in Figure 2.

Based on the information presented above, the C_2 factors used in the development of stiffness parameters for various structures at the site represent reasonable values compatible with results obtained by various investigators.

VERTICAL MODE

NOTE: Shape of curve estimated from previous work by Kaldjian (1968)



K' = EMBEDDED CASE
 K = NON-EMBEDDED CASE
 C₂ = EMBEDMENT CORRECTION FACTOR

= RANGE OF DATA POINTS

STOKOE 1972
 NOVAK & BEREDUGO 1972

SONGS TESTS ← BEST EST.
 VALUES USED ● ±30%

DOMINGUEZ 1978
 SQUARE
 RECTANGULAR

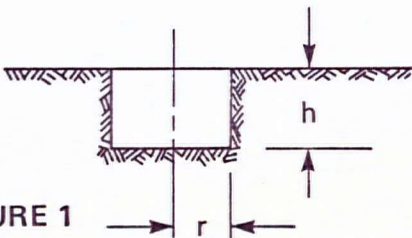


FIGURE 1
 C₂ FACTORS FOR VERTICAL
 TRANSLATION MODE

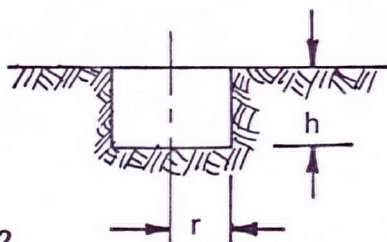
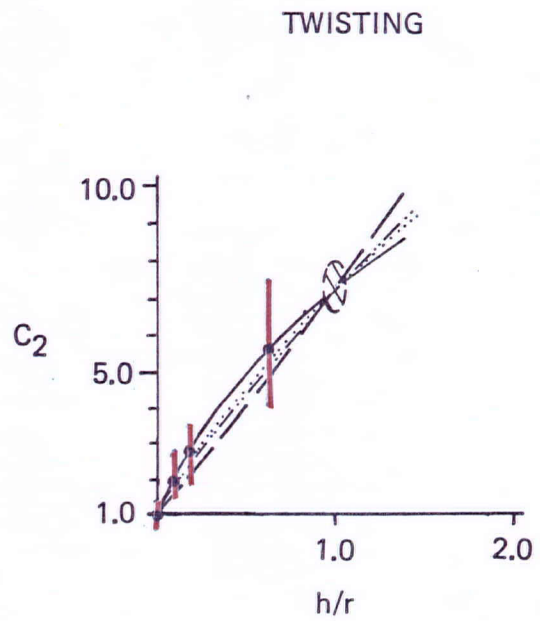
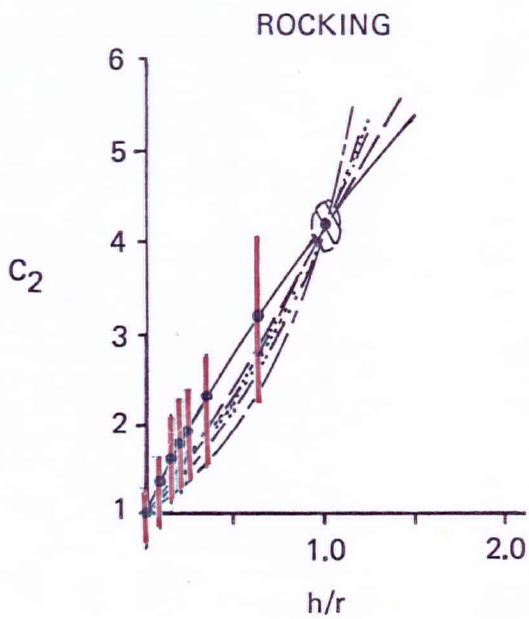
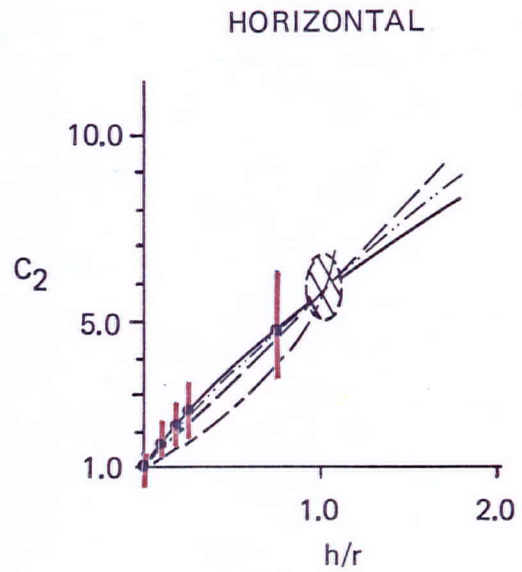
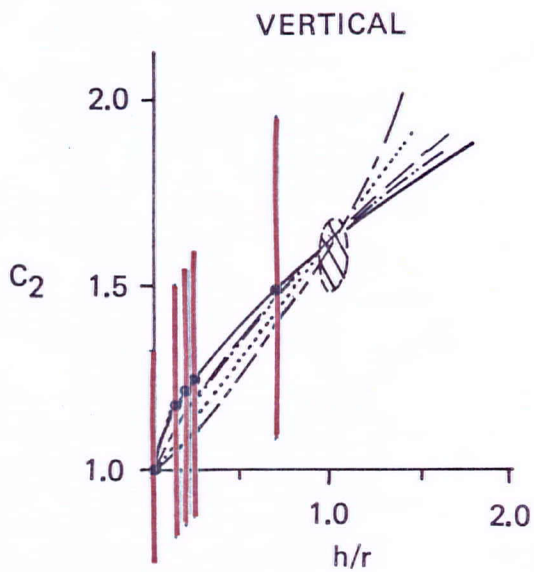


FIGURE 2

C_2 FACTORS FOR TRANSLATION
AND ROCKING MODES

RANGE OF DATA POINTS

VALUES AND RANGE

STOKOE 1972

NOVAK & BEREDUGO 1972

DOMINGUEZ 1978

SQUARE

RECTANGULAR



NRC STRUCTURAL AUDIT REQUEST ITEMS

OFFSHORE CIRCULATING WATER SYSTEM

Item #1 Provide more details of modeling techniques used in the CIDP analysis including boundary condition assumptions. Describe how the method accounts for varying stiffnesses of different structures.

Response

Critical Instantaneous Displacement Profile (CIDP) represents the most severe distortion of the structure required to accommodate horizontally propagating earthquake waves. The severity is related to the maximum bending stresses induced due to relative displacements or rotations between adjacent segments of the structure.

The following steps were involved in determining the Critical Instantaneous Displacement Profile (CIDP).

1. A section representative of the overall stiffness of the structure was selected and cast into a finite-element model representing soil-structure system. A two-dimensional plane strain dynamic finite-element program developed at the University of California, Berkeley, was used for this analysis (See FSAR App. 3.7C App. H). Because the computer program utilizes rigid boundaries for the model, these boundaries were located at significant distance away from the structural elements to minimize the effects of boundary-reflections. Dynamic properties of various elements were assigned

on the basis of available information for the soil and structural elements. Dynamic properties of soil elements were based on results of field and laboratory tests presented in Appendix 3.7C of the FSAR and accommodated strain dependent behavior. Dynamic properties of structural elements represent an approximation of the actual structural geometry when represented by plane-strain finite elements. The elastic modulus of the solid model element is determined such that its overall stiffness approximates that of the box-shaped concrete element it represents. These values of modulus were developed based on joint input from Bechtel, Edison and WCC regarding the overall size and thicknesses of structural elements and their dynamic behavior in the finite element model. A schematic finite-element model of soil structure system is shown in Figure 1a.

2. The DBE input earthquake motion was assumed to be a traveling wave at the base of the finite-element model. The velocity of the traveling wave was conservatively based on estimated shear wave velocity compatible with the average DBE induced strains in the free field. On that basis a velocity of 700 fps was used for the traveling wave input motion. Subsequent to the analysis, it was found that a major portion of the earthquake energy arrives at the site as vertically traveling shear waves, whose front travels at an apparent wave velocity of approximately 2000 fps due to a steep angle of incidence (approximately 15 degrees from vertical based on calculation by Del Mar Associates). The assumption of 700 fps for velocity of input

motion is very conservative, compared to the more likely velocity of 2000 fps, for computation of induced displacements in the structure.

3. Horizontal and vertical displacement time histories at selected points in the structure were obtained from the finite-element analysis described above.
4. Displacement time histories, obtained in Step 3, were examined to observe changes in phase and amplitudes between time histories at various locations. However, due to the short distances (approx. 25 ft.) between these locations, the results of the computer analysis indicated no phase shift or amplitude differences. To conservatively evaluate relative displacements, the displacement time histories were then physically shifted as shown in Figure 1b by a time equal to that required by the input motion to travel between two adjacent points. The displacements at each point were then calculated at each instant in time to develop instantaneous displacement profiles as indicated on Figure 1c. Displacements between adjacent points were used to calculate relative rotations, which are a measure of bending stresses between adjacent parts of the structure, as shown schematically on Figure 2. The displacement profile at an instant, when a maximum relative rotation between any two adjacent parts is obtained, was considered to be the critical instantaneous displacement profile which was used as a deflected shape to calculate structural stresses.

The steps described above were applied specifically to the onshore intake structure with reinforced box conduit, and the offshore conduits composed of a number of short lengths (approximately 25 feet) of circular concrete conduits.

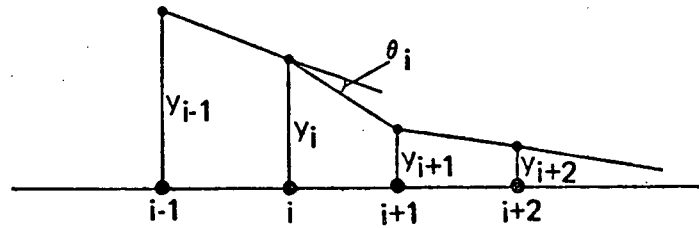
For the onshore intake structure, the finite-element model included intake structure, reinforced concrete box conduit and auxiliary building. Stiffness properties of structural elements were determined through consultations with Bechtel and Edison. Stiffness properties of the reinforced box conduit, in particular, were based on actual/solid ratios of section modulus and area of the conduit. For the intake structure and box conduit the specific values of modulus used were one-third and one-half of the modulus of concrete, respectively. The intake structure is highly complex, but, in general, is more open than the box conduits and presents less overall rigidity in proportion to its size than the box conduits. The instantaneous displacement profile developed from this model was then used to distort a model of the structure from which the resulting stresses could be calculated and designed for.

For the offshore conduit it was considered that the conduit would track motions in surrounding soil during an earthquake because:

- a. these are made of small sections of pipes (length small relative to the wave length) flexibly connected;
- b. they mobilize similar inertia load compared to that of the soil they displace.

Thus, in the finite-element model, no structural elements were included and the model consisted of soil elements only. Horizontal and vertical displacement time histories were physically shifted by a time required for the input motion to travel the length of a single conduit (approximately 25 feet). Thus, horizontal and vertical displacement profiles, providing displacements at all conduit joints at any given instant were obtained. These free-field displacements were then conservatively used to calculate the maximum rotation between any two adjacent conduits to obtain the critical instantaneous displacement profiles in horizontal and vertical directions. In addition, the horizontal displacement profiles were used to calculate the maximum joint separation at all instants of time. These maximum values of joint rotations (in horizontal and vertical directions) and joint separation were used in designing the bell and spigot joints between individual conduits.

Instantaneous Displacement Profile at Time t (e.g. from Fig. 1-c)



i – Nodal points in the F.E. Model

y_i – Displacement at nodal point i

θ_i – Rotation at nodal point i

The CIDP is determined by examining θ_i at all nodal points and all times t . The displacement profile with maximum θ_i is considered to be the CIDP.

FIGURE 2 – SCHEMATIC FOR DETERMINING CIDP FROM DISPLACEMENTS

NRC STRUCTURAL AUDIT REQUEST ITEMS

OFFSHORE CIRCULATING WATER SYSTEM

Item #2: Provide available data concerning longevity of the rubber joint gasket and joint wrapping.

Response

The rubber joint gaskets for the intake conduits are fabricated from a high grade rubber compound. The basic polymer is first grade natural rubber.

The material has the following properties:

- o Hardness - Shore Durometer, Type A 55 ±5
- o Elongation at rupture - minimum 500%
- o Tensile strength - 3000 psi, minimum
- o Tensile strength after accelerated aging per ASTM D-572 (48 hours @ 70°C, 300 psi) - 80% of minimum strength before aging
- o Specific gravity - 1.15 ±0.05
- o Serviceability - Goodyear Bulletin 821-947-79 indicates that for natural rubber long service in seawater may be expected with little reduction in properties due to exposure. It is suitable for continuous service.

The joint wrapping material is 1/2 inch thick 3 feet wide Neoprene (a DuPont trademark for synthetic rubber). DuPont publication Bulletin E-02141 indicates sodium chloride solutions (saltwater) has little or no effect on Neoprene.

DuPont Bulletin (DuPont Neoprene - the Proven Performer) No. E-19837
records long duration use of Neoprene under actual and test conditions.
From all available documentation, Neoprene shows excellent service in
applications exposed to weathering.

NRC STRUCTURAL AUDIT REQUEST ITEMS

OFFSHORE CIRCULATING WATER SYSTEM

Item #3: Document the capacities of the offshore conduits when compared to current SRP criteria as previously requested by the NRC staff. In particular, address simultaneous load application in three principal directions by SRSS combination and use of the 1.5 multiplier on the peak amplified responses.

Response:

Per our remarks at the audit and in the previously transmitted letter report (summary of 3/10/78 meeting with NRC in Bethesda), it is our position that application of the 1.5 times the peak response is unnecessarily conservative for completely buried structures with similar mass and inertial characteristics as the displaced soil. It is our judgment that the design methodology described in FSAR sections 3.7.2.1.1.3 and 3.7.2.1.10.2 is appropriate for these structures. However, to comply with the NRC request, a comparison of loads calculated using the SRP criteria versus capacity is provided on the attached Table 1.

The seismic loads were determined by applying equivalent inertia loads calculated using 1.5 times the amplified response from the appropriate project response spectra. The seismic loads from the three principal directions were then combined using SRSS. The resultant seismic load was then combined with the dead load, live load and operating loads using load factor equations consistent with the Standard Review Plan (refer to FSAR section 3.8.4).

For the cases where the SRP OBE equations governed the design, the SRP DBE loads are also provided. The values in the table demonstrate the conduits have sufficient capacity to meet the current SRP criteria.

TABLE 1

Offshore Circular Conduits
Summary of Governing Load Interactions

<u>Description of Member</u>	<u>Governing Load Combination</u>	<u>Calculated Axial Load Pu* & Flexural Load Mu Pu(Kips)</u>	<u>Flexural Load Mu Mu(ft-Kips)</u>	<u>Maximum Flexural Capacity Mu Given Axial Load Pu(ft-Kips)</u>	<u>DBE Loading* if Different Mu than Governing Combination</u>	<u>Remarks</u>
Prestressed Conduit Sections	10a	33.0	50.2	58.0	38.0	
Prestressed Conduit Section Adjacent to Box Conduit	10a	35.9	57.1	58.0	45.6	
Conventionally Reinforced Manhole Conduit	10a	29.2	48.2	52.0	38.5	
First Conduit Section Longitudinal Bending	11	-	975.4	1364	-	
Joint Shear-First Conduit Section	11	-	-	-	-	Actual Shear = 216.6 ^k Capacity = 283 ^k

*Loads are calculated using $E = 1.5X$ Peak Response from the response spectrum.

NRC STRUCTURAL AUDIT REQUEST ITEMS

OFFSHORE CIRCULATING WATER SYSTEM

Item #6: Provide available data for E_c and f_c' from Auxiliary Intake Structure Mix Design.

Response

Reference the attached letter from Smith-Emery Company to Southern California Edison. Mix Design #78-SE-559 with appropriate test result data for the 4000 psi mix was submitted to SCE for approval. The mix was tested using two types of curing cycles. Method A, the steam cure cycle, was used because the pipe section and riser section of the structure were steam cured. Method B, the standard ASTM C192 cure, was also performed because the buttresses were air cured following application of liquid membrane to all exposed concrete surfaces. The test results demonstrate the mix design meets the design requirements for $f_c' = 4000$ psi @ 28 days.

E_c used in the design was not obtained by testing. It was calculated using the equation specified in ACI 318-71 Section 8.3.1.

SMITH-EMERY COMPANY

CHEMISTS • TESTING • INSPECTION • ENGINEERS

781 EAST WASHINGTON BOULEVARD • LOS ANGELES, CALIFORNIA 90021 • (213) 749-3411
3148-Q LA PALMA AVENUE • ANAHEIM, CALIFORNIA 93806 • (714) 630-4910

ALL REPORTS ARE SUBMITTED AS THE CONFIDENTIAL PROPERTY OF CLIENTS. AUTHORIZATION FOR PUBLICATION OF OUR REPORTS, CONCLUSIONS, OR EXTRACTS FROM OR REPRODUCING THEM IS RESERVED PENDING OUR WRITTEN APPROVAL AS A MUTUAL PROTECTION TO CLIENTS, THE PUBLIC AND OURSELVES.

FILE NO: 145B
LABORATORY NO.: 0-78-357

DATE: JUNE 12, 1978

SOUTHERN CALIFORNIA EDISON COMPANY
P.O. Box 800
ROSEMEAD, CA 91770

ATTENTION: MR. STANLEY R. WRIGHT

RE: CONCRETE MIX DESIGNS FOR
PRECAST INTAKE STRUCTURE
SAN ONOFRE N.G.S.
P.O. #SO 598901REPORT OF TESTS

IN COMPLIANCE WITH YOUR REQUEST WE HAVE DETERMINED THE PROPORTIONS AND CONDUCTED TRIAL BATCHES WITH PRELIMINARY CYLINDERS FOR THE LIGHTWEIGHT CONCRETE MIX DESIGN TO BE USED ON THE REFERENCED PROJECT. SEE ATTACHED MIX DESIGN No. 78-SE-529.

THE WASHED CONCRETE SAND WAS SAMPLED AT THE CONROCK COMPANY READY MIX PLANT IN SAN JUAN CAPISTRANO. THE CEMENT WAS OBTAINED FROM THE CALIFORNIA PORTLAND CEMENT COMPANY. THE LIGHTWEIGHT AGGREGATES WERE SAMPLED AT THE CRESTLITE PRODUCTS PLANT IN SAN CLEMENTE, AND THE ADMIXTURE WAS OBTAINED FROM MASTER BUILDERS.

A TRIAL BATCH OF THE MIX DESIGN WAS MADE ON MAY 11, 1978 AND THE FOLLOWING CURING PROCEDURES AS OUTLINED FOR US WERE UTILIZED:

SMITH-EMERY COMPANY

METHOD A

ONE-DAY TEST (12 HR. STEAM @ 110°F)

1. MAKE CYLINDERS - 11:00 A.M.
2. PLACE IN STEAM CELL - START STEAM - 3:00 P.M.
3. STEAM FOR 12 HOURS @ 110°F, SLOW UP AND COOL DOWN, NOT MORE THAN 40° PER HOUR:
4. REMOVE ALL CYLINDERS FROM STEAM CELL AND STRIP ALL AT 7:00 A.M.
5. CAP AND TEST BY 8:00 A.M. (2 CYLINDERS).

TWO-DAY TEST (18 HR. STEAM @ 140°F)

6. PLACE REMAINING CYLINDERS IN SECONDARY CURE CELL.
7. TURN ON SECONDARY STEAM - 10:00 A.M. (40°F RISE/HR.)
8. STEAM FOR \pm 18 HOURS @ 140°F.
9. REMOVE CYLINDERS FROM STEAM CELL - 7:00 A.M. (40°F DROP/HR.)
10. CAP AND TEST BY 8:00 A.M. (2 CYLINDERS).

THREE-DAY TEST

11. REMOVE 6 CYLINDERS FOR AIR CURE (7, 14, 28 DAY TESTS).
12. REMAINING 8 CYLINDERS TO RECEIVE SECONDARY STEAM @ 140°F. TURN ON AS SOON AS POSSIBLE.
13. STEAM FOR \pm 18 HOURS (40°F RISE AND DROP/HR.)
14. REMOVE 8 CYLINDERS FROM STEAM CELL - 7:00 A.M.
15. CAP AND TEST BY 8:00 A.M. (2 CYLINDERS).

SEVEN-DAY TEST

16. TEST 2 CYLINDERS W/30 HR. STEAM CURE.
17. TEST 2 CYLINDERS W/54 HR. STEAM CURE.

FOURTEEN-DAY TEST

18. TEST 2 CYLINDERS W/30 HR. STEAM CURE.
19. TEST 2 CYLINDERS W/54 HR. STEAM CURE.

TWENTY EIGHT -DAY TEST

20. TEST 2 CYLINDERS W/30 HR. STEAM CURE.
21. TEST 2 CYLINDERS W/54 HR. STEAM CURE.

METHOD B

1. AFTER 24 HOURS AIR CURE 6 CYLINDERS WERE STRIPPED OF THE MOLDS AND PLACED IN THE MOIST CLOSET FOR STANDARD ASTM C192 CURE.
1 CYLINDER WAS TESTED AT 2 DAYS, 1 CYLINDER WAS TESTED AT 3 DAYS.
2 CYLINDERS WERE TESTED AT 7 DAYS AND 2 AT 28 DAYS.

SMITH-EMERY COMPANY

RESULTS OF COMPRESSIVE STRENGTH TESTS ON CYLINDERS CAST IN THE TRIAL BATCH ARE AS FOLLOWS:

DATE TESTED	AGE, DAYS	COMPRESSIVE STRENGTH, PSI		
		CYLINDER 1	CYLINDER 2	AVERAGE

METHOD A CYLINDERS

5/12	1	3360	3060	3210
------	---	------	------	------

CYLINDERS RECEIVING 30-HRS. STEAM CURE

5/13	2	3500	3590	3545
5/18	7	4740	4510	4625
5/25	14	4705	4755	4730
6/8	28	4845	5285	5065

CYLINDERS RECEIVING 54-HRS. STEAM CURE

5/14	3	4455	4280	4365
5/18	7	4775	4985	4880
5/25	14	5040	5005	5020
6/8	28	5095	5200	5145

METHOD B CYLINDERS

5/13	2	3290		
5/14	3	3910		
5/18	7	4775	4705	4740
6/8	28	5075	5340	5205

RESPECTFULLY SUBMITTED,

SMITH-EMERY COMPANY

Paul Linstrom

PAUL LINSTROM
 CIVIL ENGINEER

1-ADDRESSEE
 4-EDISON Co. CMI.
 ATTN: JOHN GARBELLINI
 1-EDISON Co.
 ATTN: DON SCHONE

PL:BL

SMITH-EMERY COMPANY
CHEMISTS • TESTING • INSPECTION • ENGINEERS

ALL REPORTS ARE SUBMITTED AS THE CONFIDENTIAL PROP. OF CLIENTS. AUTHORIZATION FOR PUBLICATION OF OUR REPORTS, CONCLUSIONS OR EXTRACTS FROM OR REPRODUCING THEM IS RESERVED PENDING OUR WRITTEN APPROVAL AS A MUTUAL PROTECTION TO CLIENTS, THE PUBLIC AND OURSELVES.
781 EAST WASHINGTON BOULEVARD
LOS ANGELES, CALIFORNIA 90021

FILE NO. 1458 LAB. NO. 0-78-357 **CONCRETE MIX** DATE: APRIL 27, 1978
SOURCE OF MATERIAL: L/W: CRESTLITE SAN CLEMENTE; WCS: CONROCK SAN JUAN CAPISTRANO
BATCH PLANT: WCS: CONROCK, SAN JUAN CAPISTRANO
SAMPLED BY: SMITH-EMERY COMPANY
DATE: 2/22/78
WASHED CONCRETE SAND No. 200 WASH 2.6 ORGANIC MATTER: OK

SIEVE ANALYSIS: PER CENT PASSING U.S. STANDARD SIEVE

MATERIAL	1 1/2"	1"	3/4"	3/8"	NO. 4	NO. 6	NO. 10	NO. 20	NO. 30	NO. 100	WT./CU. FT.
FA1 WCSAND				100	99	87	73	48	20	6	91.4
FA2											
CA1 1/2" CRESTLITE			100	51	2	1					44.3
CA2											
CA3											
COMBINED			100	82	64	56	47	31	13	4	
COMBINED LIMITS	MAX										
	MIN										

DESIGN FOR ONE CUBIC YARD OF CONCRETE (SATURATED SURFACE DRY)

NUMBER OF SACKS OF CEMENT PER CUBIC YARD OF CONCRETE: 8.0
GALLONS OF WATER PER CUBIC YARD OF CONCRETE: 37.0
GALLONS OF WATER PER SACK OF CEMENT -- DESIGNED: 4.6
GALLONS OF WATER PER SACK OF CEMENT --- ALLOWABLE: 4.6

MATERIAL	BATCH LBS.	PER CENT	SP. GR.	ABSOLUTE VOLUME CU. FT.
CEMENT	752.0			3.84
WATER	308.0			4.93
ESTIMATED AIR		3.0%		0.81
FA1 WCSAND	1270	64	2.60	7.81
FA2				
CA1 1/2" CRESTLITE	709	36	1.18	9.61
CA2				
CA3				
TOTAL				27.00

NOTE:
LIGHTWEIGHT CONCRETE FOR
PRECAST INTAKE STRUCTURE
THIS MIX TO BE USED ONLY WITH
3.0 FL. Oz. POZZOLITH 300N+0.4
ADMIXTURE PER 100# OF CEMENT. FL. Oz.
MBVR

THIS MIX DESIGNED FOR 4000
P.S.I. AT 28 DAYS IN ACCORDANCE
WITH PROJECT REQUIREMENTS.
ALLOW UP TO 10.0 GAL. OF WATER
PER CUBIC YARD FOR ABSORPTION
OF THE LIGHTWEIGHT AGGREGATE.
BATCH PLANT INSPECTION REQUIRED
WHEN USING THIS MIX.

CU. FT./CU. YD. DRY LOOSE
WC SAND 13.9 @ 91.4
1/2" CRESTLITE 16.0 @ 44.3

SLUMP: 3 1/2"

NOTE: THIS MIX WILL PROVIDE A
AIR DRY UNIT WT. BETWEEN 107 A
112 LBS./CU. FT. IN 28 DAYS.

DESIGN NO. 78SE-529

RESPECTFULLY SUBMITTED
SMITH-EMERY COMPANY

BY *Paul Livingston*

CIVIL ENGINEER

R. E. NO. 13624

JOB: SOUTHERN CALIFORNIA EDISON COMPANY

ADDRESS SAN ONOFRE N.G.S., SAN ONOFRE, CALIFORNIA
CONTRACTOR: AMERON

NRC STRUCTURAL AUDIT REQUEST ITEMS

OFFSHORE CIRCULATING WATER SYSTEM

Item #7 Provide results of hand calculations showing effects of assumed minimum torsion for the Auxiliary Intake Structure.

Response

An assessment has been made of the expected amount of accidental geometric torsion which would be expected for this structure. The structure is composed of precast concrete elements which are fabricated under shop conditions. The forms used for most elements are steel forms which are provided for the casting of more than 50 similar elements. The conduit and riser base block forms are used to manufacture the San Onofre discharge diffuser elements and the riser was formed by Ameron standard pipe forms for the specified inside and outside diameters. Because of the reuse requirements for these forms, and the fact that significant dimensional variation could lead to repetitive problems in handling and assembling these conduits, great care is taken to fabricate these forms to careful tolerances. Significant configuration variation is thus not expected for this structure.

In its final location, the structure is entirely submerged in the ocean with all portions buried beneath the ocean floor except for the intake riser. Because of this, conventional live loads are not imposed on the structure and its inertia load results solely from the inertia of the structural elements. Hydrodynamic and soil loadings, by their nature

are imposed at the geometrical center of the structure and are independent of variations in thicknesses of individual elements.

Sample calculations have been prepared assuming a variation of 20 percent in structure mass from one half of the structure to the other. This variation would be considered an extreme variation for the reasons outlined above. This case resulted in a eccentricity of less than 2 percent of the overall length of the structure. An eccentricity of this amount will have a negligible effect on design of the structure and detailed consideration of the results is not necessary. Approximately 70 percent variation in mass would be required to produce an eccentricity of 5 percent.

NRC STRUCTURAL AUDIT REQUEST ITEMS

Item #1, Containment Structure, Item #1, Auxiliary Building; Item #1, Fuel Handling Building; Item #3, Safety Equipment Building.

Provide a comparison of the effects of simultaneous consideration of 3 components of seismic response by SRSS combination in both horizontal directions and the vertical direction for representative elements of the buildings

Response

The requested information will be provided in the response to Question 131.31.

NRC STRUCTURAL AUDIT REQUEST ITEMS

Item 6, Containment Structure; Item 4, Auxiliary Building;

Item 4, Fuel Handling Building; Item 4, Safety Equipment Building.

Provide results of a conventional analysis of safety factors for sliding and overturning.

Response

Within the general Engineering profession, the typical design of structures to resist seismic loadings utilize simplified static equivalent techniques. These techniques were developed in an attempt to simplify the analytical procedures while at the same time maintain a degree of conservatism and margin in design. The method of utilizing a static force balance procedure in determining overturning moments within a structure is a prime example of such a technique (Reference 1, pgs. 500-507). Although this technique tends to produce conservative results, such a method is not a realistic approach for use in determining the overturning stability of buildings or other large structures. The method totally ignores the dynamic nature of the response of a complex structure during seismic excitation by its inherent assumptions that: all modal responses act in phase, and all maximums are additive, (peak acceleration at all locations acting simultaneously in the same direction), and that the resulting peak loading is a sustained loading rather than an instantaneous occurrence. Application of such a technique to the evaluation of the overturning tendencies of a structure can lead to totally unrealistic conclusions on the stability of a structure. As evidence of this condition, licensing authorities for buildings in seismically active areas are currently requesting a dynamic treatment for the overturning stability analysis of multistory structures.

Although structural failures have occurred within structures due to a lack of proper consideration of the effects of the overturning moment, actual failures of structures by tipping over in response to a seismic excitation have not occurred.⁽²⁾ The few isolated instances of structural overturning have all been related to soil failures (Reference 1, p. 434) and not structural instability.

Therefore, it becomes apparent that a more realistic approach needs to be applied in establishing the overturning tendencies of a structure. A more fundamental approach would be to consider whether sufficient energy (or momentum) has been imparted to the structure to raise the center of gravity past the point of impending instability or whether the structure possesses enough potential energy to right itself. This method is a direct application of the basic law of physics dealing with the conservation of energy. This procedure is discussed in more detail in Section 4.4 of Bechtel Topical Report BC-TOP-4A and has been reviewed and approved by the NRC for application in the design of nuclear power plants.

The values for overturning stability listed in the FSAR and discussed in the NRC structural audit of the SONGS Project are based on this procedure. They show ample margin against overturning and we feel that any evaluation by the simplified static force balance procedure is unwarranted. It should be pointed out that the analytic techniques and procedures employed in the design of all Category I structures adequately accounted for the effects of overturning moments on the resultant member forces of the various elements within the structures and thereby preclude any direct structural failure.

As a final check on the overturning stability of all seismic Category I structures we have also evaluated the maximum soil pressures developed under the toe of foundation and compared these values to the allowable dynamic soil pressure of the supporting media. Results of this evaluation were reported to the NRC Structural Audit team. In all cases ample margins exist to preclude bearing failures which might result in overturning of the structures.

The sliding stability of Category I structures was addressed in the response to NRC round two question 131.28.

References

- (1) Fundamentals of Earthquake Engineering by Newmark & Rosenblueth.
- (2) Design of Multistory Reinforced Concrete Buildings for Earthquake Motions by Blume, Newmark and Corning, pg. 62.

NRC STRUCTURAL AUDIT REQUEST ITEMS

INTAKE STRUCTURE AND BOX CONDUIT

Item #2: Provide basis for establishing the maximum ground water level used in determining hydrostatic pressures on structural walls.

Response

A number of observations for ground water level has been made at the sites for Unit 1 and Units 2 and 3 over the past 10 years. These observations were made during various investigations such as soil explorations, pumping tests for evaluating field permeability of native soils, installation of the Units 2 and 3 dewatering system and investigations during demobilization of the Units 2 and 3 dewatering system. A summary of these observations is presented in Table 1. Figure 1 presents the locations of various observations points. The data presented in Table 1 indicate a maximum value of +5.8 feet. Only a few of the measurements indicated a level above +5 feet and those were made on the dewatering wells or test piezometers and may reflect transient conditions related to a rapid inflow of water occurring when dewatering was terminated. For this reason, and based on the majority of the data, it is concluded that elevation +5 feet represents a reasonable maximum for the ground water level at the site. This conclusion is also consistent with areal observations as follows:

(1) ground water contours for typical high and low ground water conditions are presented in Figures 2.4-27 and 2.4-28 of the FSAR (presented as Figures 2 and 3 here for completeness) indicate a maximum ground water elevation of +5 feet in the immediate vicinity of the site; and (2) a

report by California Department of Water Resources (Reference 1) provides regional data indicating an average ground water elevation in the vicinity of the site is +5 feet.

Ground water sources for the general area of the site are described in Section 2.4.6.13 of the FSAR. Because the foundation soil at the site (San Mateo Sand) is free draining and because the site is adjacent to the ocean, the fluctuations in the ground water are primarily controlled by tidal fluctuations. Further, because of the free draining nature of the foundation soils and the surface drainage facilities at the site, direct rainfall on the site is not expected to have an influence on the ground water level. In view of the above information and the observed ground water levels in the various wells summarized in Table 1, it is concluded that an elevation of +5 feet represents a reasonable maximum level for the ground water at the plant site.

References

1. California Department of Water Resources, 1968, Reclamation of water from wastes - central San Diego County: Bulletin 80-2.

TABLE 1

SUMMARY OF GROUND WATER LEVEL OBSERVATIONS

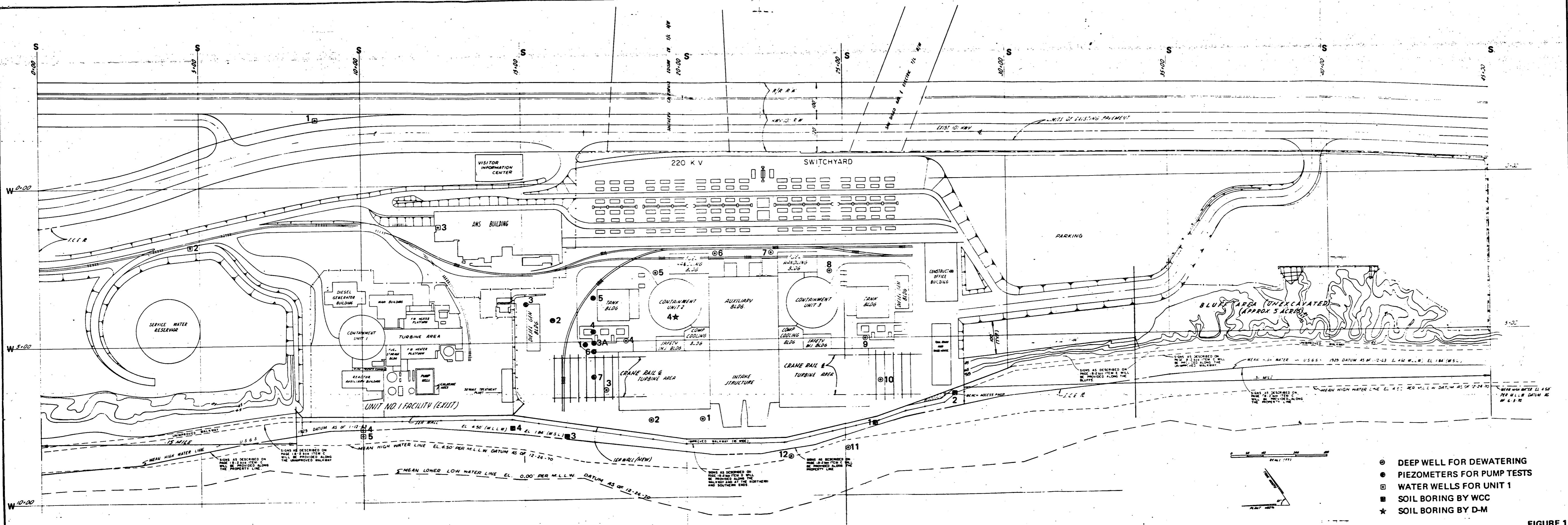
<u>Well/Boring Designation</u>	<u>Date of Observation</u>	<u>Elev. of Observed Water Level</u>	<u>Remarks</u>
Water Well #1	May 1967	+3.9	Well #1 through 5 are located in area of Unit 1 (see Figure 1)
	June 1967	+4.0	
	March 1970	+4.1	
	Dec 1970	+3.9	
Water Well #2	April 1967	+2.6	
	May 1967	+3.1	
	June 1967	+3.3	
	March 1970	+3.3	
	Dec 1970	+3.5	
Water Well #3	April 1967	+3.0	
	May 1967	+3.3	
	June 1967	+3.5	
	March 1970	+3.7	
	Dec 1970	+3.7	
Water Well #4	April 1967	+1.2	
	May 1967	+2.1	
	June 1967	+1.7	
	March 1970	+2.5	
	Dec 1970	+2.2	
Water Well #5	April 1967	+0.8	
D-M Boring #2	March 1970	+5.0	Soil boring.
Piezometer Well #1	May 1974	+5.60*	Observation wells #1 through 7 installed for pump tests. The observations represent initial readings before pump tests.
Piezometer Well #2	May 1974	+3.09	
Piezometer Well #3	May 1974	+5.80*	
Piezometer Well #3A	May 1974	+5.24*	
Piezometer Well #4	May 1974	+5.60*	Test well.

Table 1
Page 2

<u>Well/Boring Designation</u>	<u>Date of Observation</u>	<u>Elev. of Observed Water Level</u>	<u>Remarks</u>
Piezometer Well #5	May 1974	+5.76*	
Piezometer Well #6	May 1974	+5.34*	
Piezometer Well #7	May 1974	+5.47*	
Deep Well #1	July 1977	+4.5	Deep wells installed for dewatering system.
Deep Well #2	Aug 1977	+4.5	
Deep Well #3	Nov 1977	+5.5	
Deep Well #3A	Sept 1977	+5.0	
Deep Well #4	May 1976	-0.50**	
Deep Well #5	April 1976	0.0**	
Deep Well #6	July 1976	-1.5**	
Deep Well #7	June 1976	-3.0**	
Deep Well #8	June 1976	-3.0**	
Deep Well #9	Nov 1976	-3.5**	
Deep Well #10	July 1977	+4.5	
Deep Well #11	July 1977	+2.5	
Deep Well #12	July 1977	+2.5	

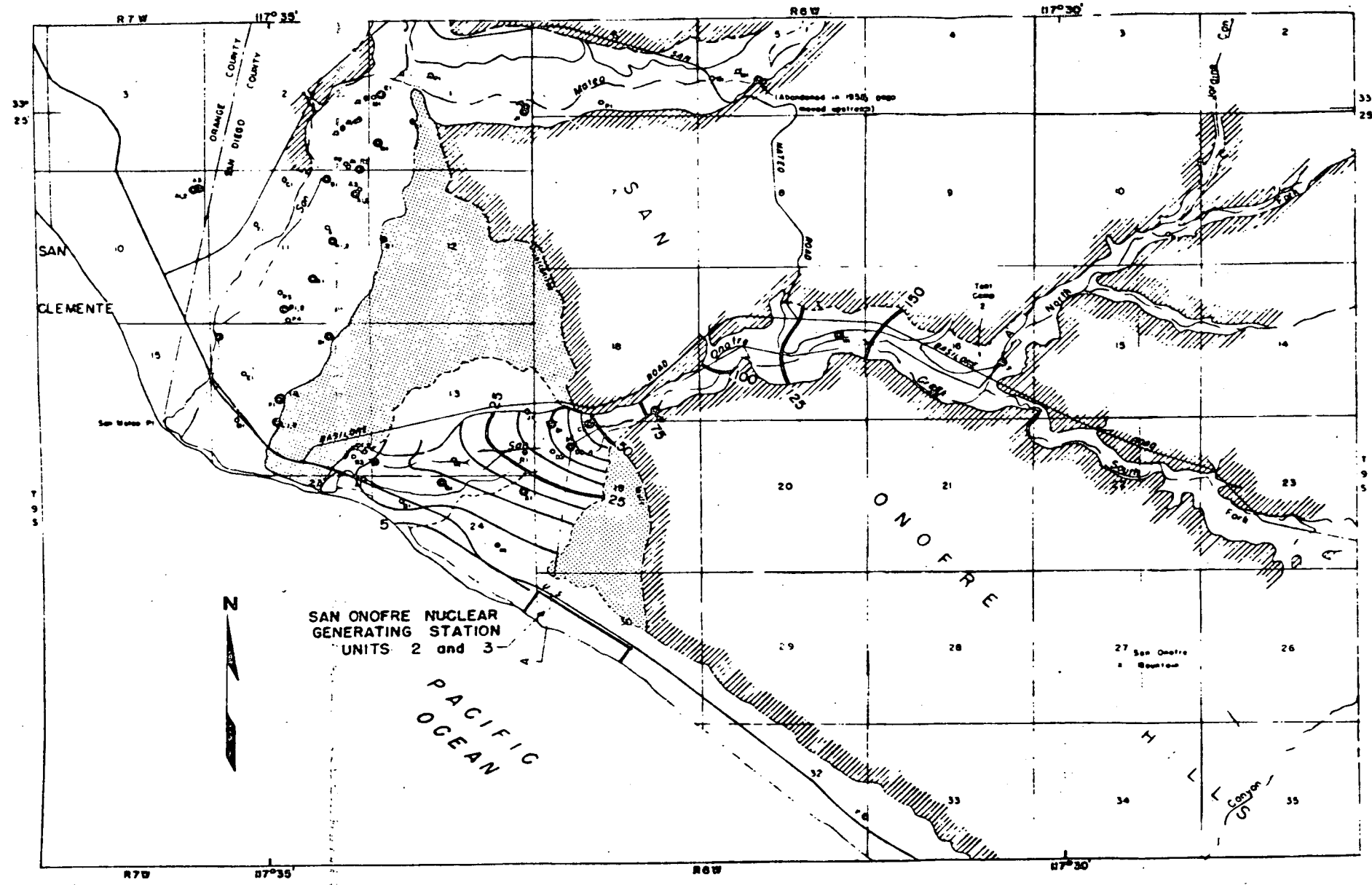
* Values above Elev. +5 feet may be affected by testing operation (i.e., rapid water inflow after test covering a local high)

** Readings represent maximum values monitored over a period from 1974 to 1977. Low values may be related to dewatering from adjacent wells.



- DEEP WELL FOR DEWATERING
- PIEZOMETERS FOR PUMP TESTS
- WATER WELLS FOR UNIT 1
- SOIL BORING BY WCC
- ★ SOIL BORING BY D-M

FIGURE 1



EXPLANATION

- Permeable formation
- Semi-impermeable formation
- Boundary of impermeable formation
- Comp supply or irrigation well
- Domestic, stock, or unused well
- Destroyed or dry well
- Stream-gaging station
- Ground-water contour March 1952 (5 foot interval)
- Location of cross section

SCALE: 1 = 36000
 DATUM IS MEAN SEA LEVEL

0 1000 2000 3000 FEET

0 500 1000 1500 METERS

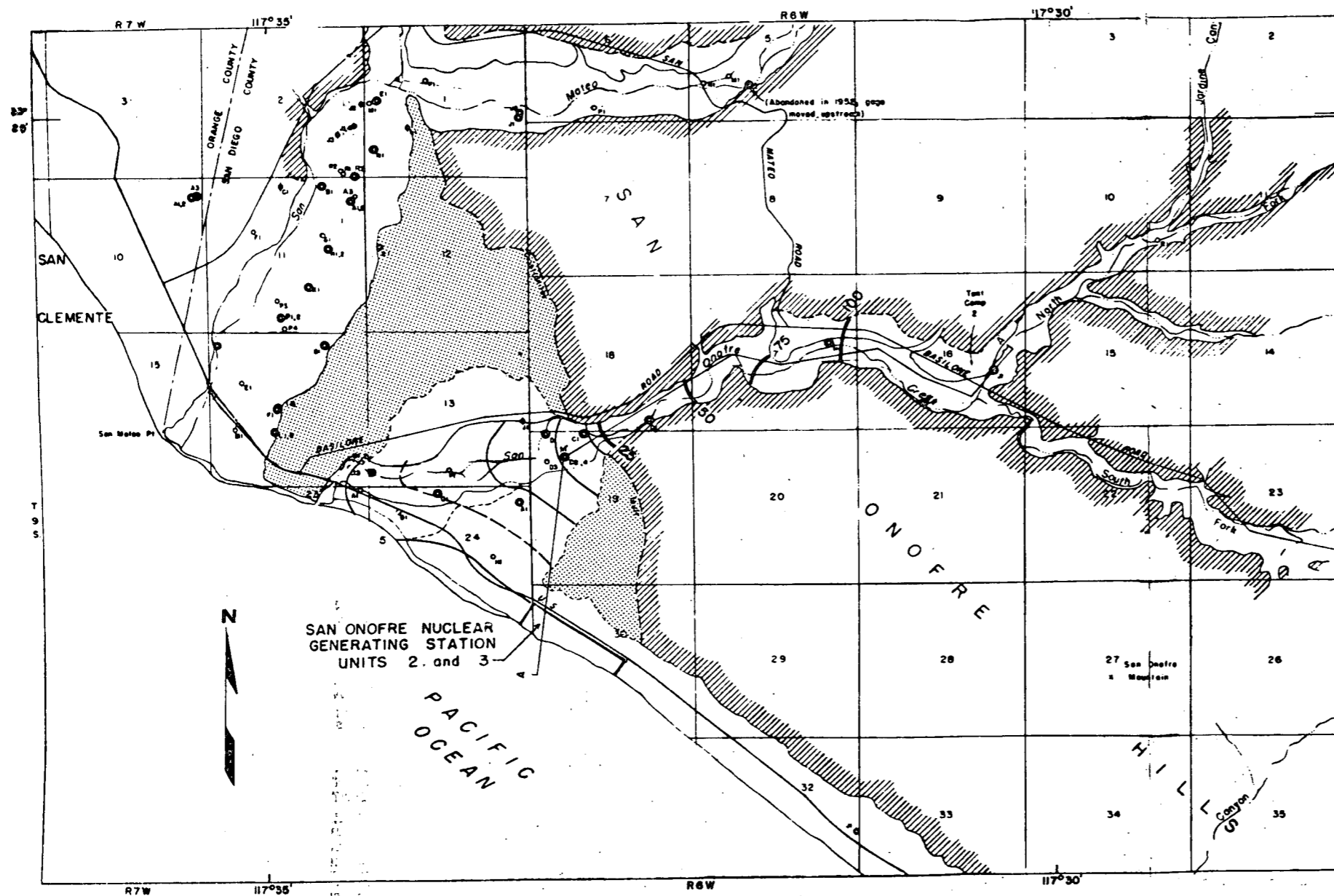
COMPILED FROM: G. F. WORTS ET AL., 1953
 R. F. BOSS ET AL., 1958

SAN ONOFRE NUCLEAR GENERATING STATION
 Units 2 & 3

GROUNDWATER CONTOUR MAP
 SAN ONOFRE VALLEY BASIN
 TYPICAL HIGH-WATER CONDITION

Figure 2.4-27

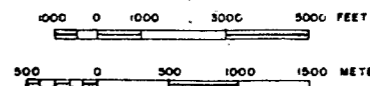
FIGURE 2



EXPLANATION

- Permeable formation
- Semi-impermeable formation
- Boundary of impermeable formation
- R1
Camp supply or irrigation well
- R2
Domestic, stock, or unused well
- R3
Destroyed or dry well
- Stream-gaging station
- Ground-water contour, August 1951
(5 foot interval)
- Location of cross section

SCALE: 1 = 36,000
DATUM IS MEAN SEA LEVEL



COMPILED FROM: G. F. WORTS ET AL, 1953
R. F. BCSS ET AL, 1958

**SAN ONOFRE
NUCLEAR GENERATING STATION
Units 2 & 3**
GROUNDWATER CONTOUR MAP
SAN ONOFRE VALLEY BASIN
TYPICAL LOW-WATER CONDITION
Figure 2:4-28

FIGURE 3

NRC STRUCTURAL AUDIT REQUEST ITEMS

CONTAINMENT STRUCTURE

Item #2 Provide results of hand calculations of shear stresses at the base of the containment shell and secondary shield walls assuming an eccentricity of 5 percent of the base width of the structure.

Response

The containment shell is axisymmetric, therefore there is no eccentricity between center of mass and center of resistance.

In the case of containment internal structure, structural analysis was performed using a 3-D finite element model. Therefore, the effect of actual geometric eccentricity is inherent in the computer solution.

Refer to Item #3 of Auxiliary Building on the subject of accidental geometric torsion.

NRC STRUCTURAL AUDIT REQUEST ITEMS

CONTAINMENT STRUCTURE

Item #3: Provide available information concerning longevity of PVC electrical conduit material.

Response

The electrical ducts for buried conduits are Carlon Power and Communications Duct, ⁽¹⁾ Type DB and conform to NEMA Standard TC-6, 1974. The duct is manufactured from PVC compound consisting of at least 75% PVC homopolymer and 20% inert additives for increasing the heat distortion temperature. It has a tensile strength of 6200 psi. The ducts have high resistance to wide range of chemicals resulting in long product lives, have high resistance to heat, good aging and weathering characteristics and high structural strength to resist imposed traffic loads. These ducts house electric conduits which have similar characteristics and do not depend on the ducts to provide protection against applied forces or moisture.

Reference

1. Carlon, Manufacturer's Catalogue for Plastic Conduit Fittings and Accessories, An Indian Head Company located at 23200 Chagrin Blvd., Cleveland, Ohio 44122.

NRC STRUCTURAL AUDIT REQUEST ITEMS

CONTAINMENT STRUCTURE

Item #10: Provide material specifications for the waterstop materials.

Response

The waterstop material used for SONGS 2&3 is styrene-butadiene synthetic rubber (SBR), designated by W. R. Grace and Company, the supplier, as serviced rubber. The material is covered by the Army Corps of Engineers Specification for Rubber Waterstops, CRD C-513. Four main types of waterstops are used: six-inch flat dumbbell, nine-inch flat dumbbell, twelve-inch flat dumbbell, and nine-inch with centerbulb. The material has the following properties:

1. Hardness - Shore A durometer hardness of 60 to 70
2. Elongation - Minimum 450%
3. Tensile strength - 2500 psi, minimum
4. Average specific gravity - 1.17
5. Tensile strength after aging - Required to retain 80% of original tensile strength after accelerated aging test of 7 days at 158°F.
6. Serviceability - According to Goodyear Bulletin 821-947-79, SBR material exhibits excellent service in the sea water environment.

Rubber waterstops (SBR) have been used extensively in nuclear installations as well as many other industrial facilities. Some of the nuclear power plants which have used rubber waterstops include Calvert Cliffs 1 and 2, Zion 1 and 2, Beaver Valley 1, Hatch 1 and Farley 1 and 2. Past experience with this material indicates that the material has successfully performed under similar conditions. Additional tests have also been successfully performed to verify the waterstops' ability to accommodate large displacement simulating earthquake conditions.^(1,2) Other tests have shown good capability

to withstand nuclear radiations in the form of fastneutron flux, integrated thermal neutron flux and gamma flux. (1,3)

References

1. Personal communication to Mr. J. Patel, dated August 16, 1973, from Robert W. Faid, Manager of Engineering Services, W. R. Grace & Co., Construction Products Division.
2. Report of Test on "Seismic Vibration and Water-Leakage Test on Rubber Waterstops for Use in Concrete Joint Systems" for W. R. Grace and Co. by Acton, Environmental Testing Corporation, February 11, 1974.
3. Radiation Resistance Study of Grace Materials used in Construction of Nuclear Power Plants, Construction Products Division, W. R. Grace and Co., Cambridge, Mass., March 23, 1976.

NRC STRUCTURAL AUDIT REQUEST ITEMS

AUXILIARY BUILDING

Item #2: Provide description of procedure used in design of the auxiliary building truss utilizing SMIS computer program considering multiple point response spectral input.

RESPONSE:

The dynamic analysis of the control room roof truss was performed by modal response spectra analysis, using, as inputs, motions defined by vertical in-structure response spectra calculated at the two support points of the truss. This analysis considered only vertical response since the truss is fully supported horizontally at the top and bottom by floor diaphragms and its horizontal response was evaluated in the overall analysis of the concrete structural system. For vertical response, the support points were defined by the top of the concrete wall on one side, and the bottom of the column on the other side. The two-dimensional model for the truss was developed, using beam elements which accounted for the axial loads and bending moments that developed in the heavily welded members of the truss. The steel column was included in the truss model. The dynamic analysis and the matrix formulation were both performed using the SMIS computer program.

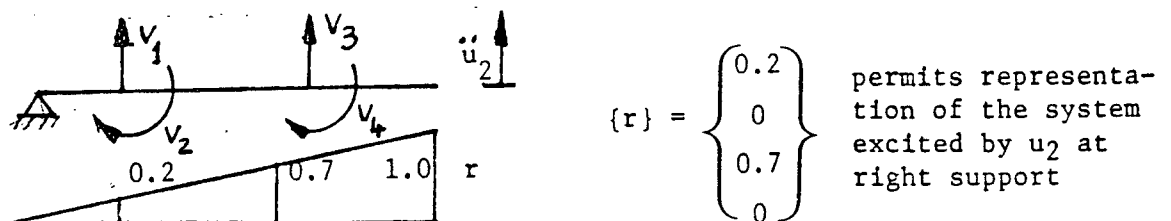
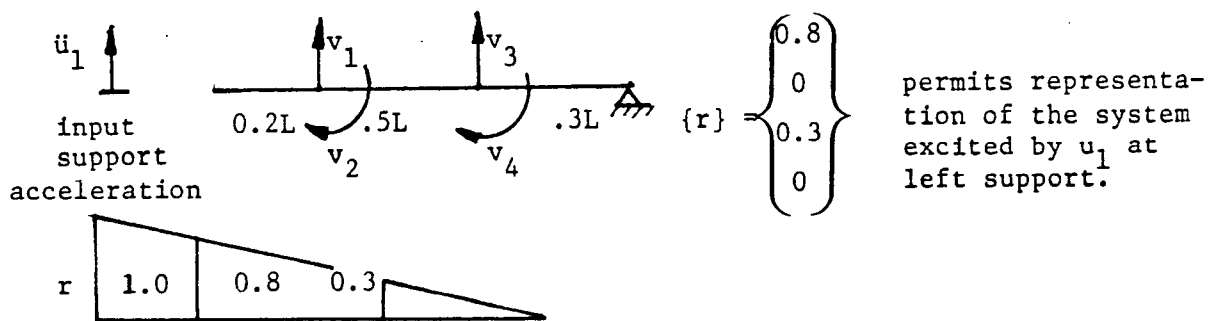
At each of the support points of the truss, different in-structure response spectra were used. These exhibited different response characteristics due to the variable stiffness characteristics of the supports. On one end, the

steel column which was relatively flexible introduced dynamic amplifications, and on the other end the thick concrete wall exhibited nearly a rigid body behavior, tracking the base vertical response with minor amplifications.

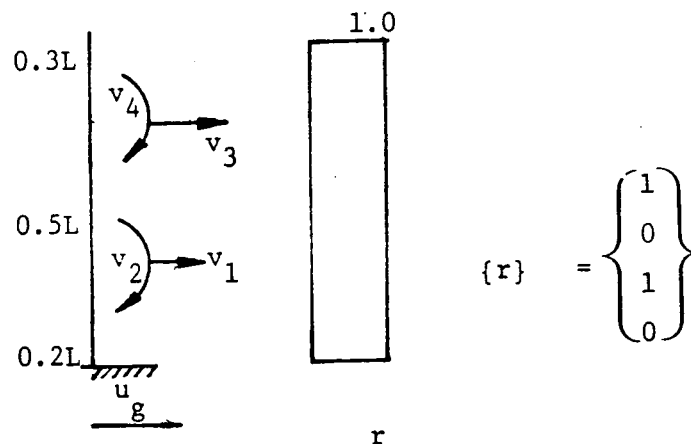
The general procedure for the analysis can be described by using the equation of motion and the transformation matrix for the input base acceleration. The conventional equation of motion for input base acceleration excitation is given by:

$$[M] \{\ddot{v}\} + [C] \{\dot{v}\} + [K] \{v\} = -[M] \{r\} u(t)$$

Where, all the terms in this equation are per the usual definition, including the $\{r\}$ transformation matrix which according to its fundamental definition is used to scale and to define the degrees of freedom that are parallel to the input base motion $\{u\}$. The application of the transformation matrix is illustrated as follows:



As a comparison to methods used in normal analysis, this is analogous to the base excitation of a cantilever system representing a building.



Based on the above general description, the procedure outlined below was used for multipoint response spectral input and combination of various response parameters in the truss elements. Two separate computer analyses were performed for each support point. The inputs at each support were the in-structure response spectra obtained from: 1) vertical base input to the overall building model and 2) vertical rocking response resulting from horizontal input to the overall building model. For each computer run, the transformation matrix, r , was used to define the linearly decreasing support accelerations at each point where accelerations were input into the truss model.

From each computer run, member forces consisting of axial loads, moments and shears were obtained through SRSS combination of modal responses. The next step was to account for responses resulting from the different

input accelerations applied at each support. These were combined by taking the absolute sum of the responses. Since there were basically two types of vertical support input motions generated from the overall building model, each was combined separately. Once the effect of multipoint spectral input was considered for each type of vertical base input motion (Vertical support response due to vertical input at the base of the building model and vertical support response [rocking] due to horizontal input at the base of the building model) the final member seismic design forces were obtained by taking the SRSS of the forces.

NRC STRUCTURAL AUDIT REQUEST ITEMS

AUXILIARY BUILDING

ITEM #3 Provide justification for use of less than 5 percent accidental torsion in addition to actual geometric torsion which is considered.

RESPONSE

An evaluation of the accidental geometric torsion was made using the auxiliary building. This building was chosen because of its inherent eccentricity induced by unsymmetric building mass distributions.

San Onofre power plant buildings are characterized by large horizontal dimensions and heavy permanent structural masses (concrete walls and slabs which are well defined by the detailed structural analysis required for this building). Few additional geometric eccentricities would be expected from approximations used in computations, if any, and/or arbitrarily placed floor live loads. In addition, because of high lateral force requirements for these structures, they require continuous perimeter walls which provide excellent resistance to torsional responses.

Table 1 lists the overall physical dimensions of the building, the main dimensions and the characteristic masses associated with the major areas of the auxiliary building. From the calculation of eccentricity at each floor level and the mass centroid of the whole building it was found that the mass of the combined radwaste and tank areas, located 43 feet from the centroid of the building and representing 49 percent of the total

building mass, introduced an eccentricity of 3.4 percent on the building which was included in the building design. This result is significant since such a substantial shift in mass produced only a 3.4 percent eccentricity when all building contributing masses and geometric eccentricities were considered. Further computations were performed to assess the effect of a redistribution of the floor live loadings to produce an accidental geometric torsion of 5 percent on live load only. Because of the small magnitude of these loads compared to the overall building weight, this redistribution produced only a 0.2 percent eccentricity for the total design loading. Therefore, it is not reasonable to impose on this design an accidental geometric torsional eccentricity of 5 percent beyond the calculated geometric eccentricity by an accidental redistribution of floor loads and/or interior partition loads. The effect of accidental geometric torsion is minor and may be neglected.

TABLE 1

AUXILIARY BUILDING STRUCTURAL CHARACTERISTICS
AND
ACCIDENTAL TORSION COMPUTATIONS

1. Building Size: height = 94 feet, length = 280 feet, width = 221 ft
2. Total Weight = 273,000 Kips
3. Mass Distribution

	<u>Total Weight of Structural Components Kips</u>	<u>Floor Loads Subject to Variation Kips</u>	<u>Ratio of Variable Load to Total Load</u>
Basemat	87,000	3,500	4%
Radwaste and Tankage Area Walls & Elevated Floors	133,000	8,500	6%
Control & Penetration Area Walls & Elevated Floors	<u>53,000</u>	<u>5,000</u>	<u>9%</u>
Total	273,000	17,000	6%

NRC STRUCTURAL AUDIT REQUEST ITEMS

FUEL HANDLING BUILDING

Item #2 Provide justification for use of less than 5 percent accidental torsion in addition to actual geometric torsion which was considered.

Response

Refer to the response of item 3 of auxiliary building for the justification of using less than 5 percent accidental torsion.

NRC STRUCTURAL AUDIT REQUEST ITEMS

SAFETY EQUIPMENT BUILDING

Item #1: Provide a description of the parametric study used to determine that 80 percent of DBE loads give conservative values for OBE loads for the Safety Equipment Building.

Response

For the safety equipment building, it was determined that 80% of the DBE response will conservatively represent the OBE response. The determination was based on a comparison of DBE and OBE responses, as calculated from the dynamic analysis of the fuel handling building. For the dynamic analysis of the fuel handling building, a lumped parameter model was used. This building was chosen for comparison because it has similar characteristics as the safety equipment building.

Table 1 lists mass, embedment and frequency characteristics of the fuel handling building and the safety equipment building. The listed data indicates reasonable similarity between the two buildings, particularly with respect to the important parameter of natural frequency.

Table 2 lists the seismic acceleration response at two key nodes for the fuel handling building. The salient feature is that the ratio of OBE to DBE responses range from 0.55 to 0.65, which is substantially less than the 0.80 ratio adopted for the safety equipment building. The 80 percent of DBE loads were directly used for OBE conditions, using the appropriate load factors in the load combination equations.

TABLE 1

Comparison of Building Characteristics for
the Safety Equipment and Fuel Handling Buildings

Fuel Handling Building			Safety Equipment Building	
Total weight = 51,000 k			Total weight = 37,000 k	
20 ft embedment, on 3 sides			Embedment on 4 sides	
			{ 11 ft { 14 ft { 20 ft { 45 ft	
Natural frequencies of dominant modes			Natural frequencies of dominant modes	
MODE	DBE(cps)	OBE(cps)	MODE	DBE(cps)
8*	2.39	2.74	1	2.39
9	2.58	2.97	2	3.22
10	2.99	3.46	3	4.12
11	4.57	5.24	4	5.05
12	5.53	6.39	5	7.31
13	5.85	6.74	6	8.85
*Modes 1 through 7 correspond to response of liquid masses of pools				

TABLE 2

Fuel Handling Building Response (ft/sec²)

Seismic Acceleration Response of two key nodes

Response direction	Node 1 basement elev. 17' - 0"			Node 6 roof elev. 114' - 0"		
	X	Y	Z	X	Y	Z
DBE excitation:						
(horiz.) X	29.16	0.45	1.41	39.97	0.36	5.89
(horiz.) Y	0.55	29.42	0.57	0.37	49.69	2.37
(vert.) Z	3.85	2.43	19.87	4.90	1.87	19.98
(hor & vert) Asb. sum	33.01	31.85	21.28	44.87	51.56	25.87
OBE excitation:						
X	19.40	0.38	0.78	22.77	0.22	3.16
Y	0.50	18.86	0.32	0.29	29.02	1.27
Z	2.22	1.34	10.94	2.69	1.12	11.05
(hor & vert) Asb. sum	21.62	20.20	11.72	25.46	30.14	14.21
Ratio of OBE/DBE response, using absolute sums	0.65	0.63	0.55	0.57	0.58	0.55

NRC STRUCTURAL AUDIT REQUEST ITEMS

SAFETY EQUIPMENT BUILDING

Item #2 Provide results of a hand calculation of shear stresses at the base of the exterior shear walls due to accidental torsion assuming an eccentricity of 5 percent of the base width of the structure.

Response

Safety equipment building was analyzed using a 3-D finite element model. Therefore, the effect of actual geometric eccentricity is inherent in the computer solution.

Refer to the response of Item 3 for the justification of using less than 5 percent accidental geometric torsion.