



Prairie Island Independent Spent Fuel Storage Installation End Of Life Cavity Pressure License Amendment Request Pre-Submittal Meeting



Rockville, Maryland March 5, 2014



Attendees

NSPM

Mike Baumann – Director, Nuclear Fuel Supply Gene Eckholt – Manager, Licensing Projects Terry Pickens – Director, Regulatory Policy Oley Nelson – Engineer, Spent Nuclear Fuel Projects





Agenda

- Introductions
- Purpose of Meeting
- Background
- Proposed Changes
- Reason for Amendment Request
- Technical Evaluation
- Summary / Closing Remarks
- Discussion / Q&A



Explain reasons, benefits of the LAR
Explain proposed TS and SAR changes
Answer Staff questions





Background

- Protect against degradation of fuel and cladding by maintaining inert environment
- PI ISFSI SAR design criterion
 - ◆ Cask Pressure ≥ 1 atm on coldest day at End Of Life (EOL)
- Stated purpose
 - Preclude air in-leakage



Background

- Amendment 7 of TS explicitly made the criterion part of the Bases for the final helium backfill pressure
- Calculations demonstrate that criterion is satisfied for first 20 years of storage
- First cask reaches 20 years in May 2015
- Unable to demonstrate that criterion is satisfied beyond the 20-year period in the calculation
 - Unless changed, will require cask re-pressuization



Background

- Not linked to License Renewal Application
- Per NUREG-1927, potential aging effects are evaluated "in terms of material and environment combination"
- Review of EOL pressure calculation concluded that it does not "consider the effects of aging"
- Calculation does not have second TLAA attribute
- However, EOL pressure was recognized as a design criterion that must be maintained or changed



Proposed Changes

- Remove EOL pressure criterion from SAR
- Add new TS SR to verify cask evacuated to ≤ 14 mbar prior to final helium backfill
- Basis of TS values changed to:
 - ♦ Ensuring ≤ 0.25% (volume) oxidizing gases in cask



Reasons for Amendment Request

- Air in-leakage precluded by maintaining containment integrity, not cask pressure
- Criterion would require re-pressurization of casks prior to the calculated 20-year service period
- Re-pressurization of cask not warranted
 - Worker exposure
 - Industry operating experience indicates unlikely to get meaningful leak test results
 - Likely to have to off-load casks



Technical Evaluation

TN-40 & TN-40HT Design





Technical Evaluation

In-leakage of air prevented by containment integrity:

Welded containment vessel

Double O-ring seals

Pressurization of seal interspace

Shield shell provides defense-in-depth



Leakage through containment vessel is beyond design and licensing basis

- If leakage through containment vessel did occur:
 - Cask/Ambient pressure would equalize regardless of initial cavity pressure
 - As pressure changes due to ambient temperature fluctuations, gases could flow in/out of cask
 - Impacts of beyond design-basis leak independent of cask cavity pressure



Basis for proposed TS changes:
◆ Limit oxidizing gases to ≤ 0.25% (volume)
Consistent with NUREG-1536 and PNL-6365





Technical Evaluation

Sequence of Steps for Helium Backfill

- Complete vacuum dryness test (SR 3.1.1.1)
- Backfill with helium to approximately 1 atmosphere (potential for air exposure)
- Break vacuum (potential for air exposure)
- Install quick connect fitting and vacuum/helium fill lines
- Evacuate to ≤ 14 mbar (proposed new SR)
- Backfill with helium to between 1345 and 1445 mbar



Technical Evaluation

Determination of % Oxidizing Gases

Assuming:

Air prior to evacuation (21% oxidizing gases)

Evacuate to 15 mbar

Backfill to 1320 mbar

No change in gas temperature

Using Ideal Gas Law

21*15/1320 = 0.239 % oxidizing gases



Summary

- In-leakage prevented by maintaining containment integrity
- Proposed changes ensure less than 0.25% (volume) oxidizing gases
- No changes to loading process
- Limited technical content to LAR
- Proposed changes do not impact the health and safety of the public



Schedule

- Submit April 2014
- Approval March 2015
 - Prior to the calculated time at which the first cask's cavity pressure decays below atmospheric (theoretically)



Discussion

Discussion Q&A





