

# Sentrol

SYSTEMS, INC.

SENSORS/CONTROLS FOR THE PROCESS INDUSTRIES

May 2, 1975.

Mr. John A. Miele,  
Associate Radiophysicist,  
Office of Occupational Health,  
Two World Trade Center,  
New York, New York 10047,  
U.S.A.

Dear Mr. Miele:

Enclosed please find our application for a radioactive general license to enable Sentrol Systems Inc. to import, manufacture install, relocate, service, maintain and test the Sentrol Systems' Beta Gauge, Model Number TB1, O-Frame or C-Frame, including the removal and replacement of source housings at the sites of customers, and to distribute these devices to persons exempt from specific licensing (general license) pursuant to the State of New York Industrial Code Rule No. 38 requirement 38.5.2b or equivalent provisions of the regulations of the U.S. Nuclear Regulatory Commission or other Agreement States.

We also request that this license include the provision that permits Sentrol Systems' trained personnel to service, maintain and test the Electronic Automation Systems Beta Gauge Mark II O-Frame or Mark II C-Frame and Basis Weight Profilographs. The included list details all of the various models which were manufactured and distributed under New York State General License No. GL 1407-1169.

Included with the application for Radioactive Materials License is the following back-up information:

1. Additional information re license application.
2. Drawing FLO-008-002, Source Storage Facility.
3. Information on the sealed sources to be used in the device.
4. Information on the device.
5. Sketch 202.003 Betameter Source Holder Assembly  
Sketch 132.010 O-Frame Sensor Mounting  
Sketch 044.001 C-Frame Sensor Mounting

Cont'd...../2

Mr. John A. Miele,  
Office of Occupational Health  
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Page Two

6. Radiation Surveys for both Sr. 90 and Kr.85.
7. Facsimilie of Source Labels to be attached to the device.
8. Copy of the Safety Regulations for users of Radioactive Isotopes, included as part of the customer training manual.
9. Copy of the Basic Radiation Training Manual.
10. Copy of the Basic Radiation Examination with typical answers.
11. Copy of resumes of all personnel named on License Application.
12. Additional information for General License.
13. Complete set of source holder, shutter mechanism and source housing Drawings as listed in Drawing Office Material Release #200.

Mr. Alex MacMillan will be communicating with you separately regarding the revisions to the bond to include a continuation certificate and power of attorney.

We hope that this information, after it has been reviewed, will be sufficient to enable you to grant us the required general license.

Yours truly,

G. J. Leighton,  
Product Manager.

GL:lc  
(Enclosures)

STATE OF NEW YORK  
APPLICATION FOR RADIOACTIVE MATERIALS LICENSE

INSTRUCTIONS. — Complete Items 1 through 16 if this is an initial application. If application is for renewal of a license, complete only Items 1 through 7 and indicate new information or changes in the program as requested in Items 8 through 15. Use supplemental sheets where necessary. Item 16 must be completed on all applications. Mail three copies to: New York State Coordinating Council on Atomic Energy, Alfred E. Smith State Office Building, P.O. Box 7036, Albany 1, New York, Attention: Committee on Licensing. Upon approval of an application, the applicant will receive a "Radioactive Materials License" issued pursuant to statutory and implementing regulatory authority and subject to all applicable rules, regulations and orders of all appropriate regulatory agencies now or hereafter in effect and to any conditions specified in the license.

|  |  |
|--|--|
| <p>1. (a) NAME AND STREET ADDRESS OF APPLICANT. (Institution, firm, hospital, person, etc.)</p> <p><b>Sentrol Systems, Inc.,<br/>2957 Alt Blvd.,<br/>Grand Island, N.Y. 14072.</b></p>   | <p>(b) STREET ADDRESS(ES) AT WHICH RADIOACTIVE MATERIAL WILL BE USED. (If different from 1(a).)</p> <p><b>2957 Alt Blvd.,<br/>Grand Island, N.Y. 14072<br/>and Customer plants.</b></p>  |
| <p>2. DEPARTMENT TO USE RADIOACTIVE MATERIAL</p> <p><b>Systems Engineering<br/>Quality Assurance<br/>Service Dept.<br/>Field Service Representative</b></p>  | <p>3. PREVIOUS LICENSE NUMBERS AND ISSUING AGENCY. (If you have ever been denied a license or if your license has ever been revoked or suspended, describe details on an additional sheet. If this is a renewal, please indicate and state license number.)</p> <p style="text-align: center;"><b>None</b></p>   |
| <p>4. INDIVIDUAL USER(S). (Name and title of individual(s) who will use or directly supervise use of radioactive materials. State training and experience in Items 8 and 9.)</p> <p><b>The radioactive material shall be used by or under the supervision of G.J. Leighton, H. Laverie, C.F. Goodsole, C. Birmingham and qualified individuals designated by said persons. (See Addendum).</b></p>   | <p>5. RADIATION SAFETY OFFICER (Name of person designated as radiation protection officer if other than individual user. Attach resume of his training and experience as in Items 8 and 9.)</p> <p style="text-align: center;"><b>C. F. Goodsole</b></p>   |
| <p>6 (a). RADIOACTIVE MATERIALS. (Elements and mass number of each.)</p> <p><b>A) Strontium 90<br/>B) Krypton 85</b></p>   | <p>(b) CHEMICAL AND/OR PHYSICAL FORM AND MAXIMUM AMOUNT OF EACH CHEMICAL AND/OR PHYSICAL FORM THAT YOU WILL POSSESS AT ANY ONE TIME. (If sealed source(s), also state name of manufacturer, model number, number of sources and maximum activity per source.)</p> <p><b>A) Sealed Sources 3M Model 3 F1L, maximum number of sealed sources held at any one time 10, each source 20 mCi, Total 200 mCi.<br/>B) Sealed Sources AAC Model 40057B, maximum number of sealed sources held at any one time 20, each source 500 mCi, Total 10 Ci.</b></p> |
| <p>7. DESCRIBE PURPOSE FOR WHICH RADIOACTIVE MATERIALS WILL BE USED. (If byproduct material is for "human use," supplement A must be completed in lieu of this item. If byproduct material is in the form of a sealed source, include the make and model number of the storage container and/or device in which the source will be stored and/or used.)</p> <p><b>Sources will be used in a Sentrol Systems Beta Gauge Model #TB1 either O-Frame or C-Frame. The source will be mounted in a source housing details of which are included in the supporting documentation.</b></p> |  |

## TRAINING AND EXPERIENCE OF EACH INDIVIDUAL NAMED IN ITEMS 4 AND 5 (Use supplemental sheets if necessary)

| 8. TYPE OF TRAINING   | WHERE TRAINED              | DURATION OF TRAINING | ON THE JOB<br>(Circle answer) | FORMAL COURSE<br>(Circle answer) |
|---|----------------------------|----------------------|-------------------------------|----------------------------------|
| a. Principles and practices of radiation protection . . . . .                               |                            |                      | Yes No                        | Yes No                           |
| b. Radioactivity measurement standardization and monitoring techniques and instruments      | SEE ATTACHED DOCUMENTATION |                      | Yes No                        | Yes No                           |
| c. Mathematics and calculations basic to the use and measurement of radioactivity . . . . . |                            |                      | Yes No                        | Yes No                           |
| d. Biological effects of radiation . . . . .  |                            |                      | Yes No                        | Yes No                           |

## 9. EXPERIENCE WITH RADIATION. (Actual use of radioactive materials or equivalent experience)

| RADIOACTIVE MATERIALS | MAXIMUM AMOUNT | WHERE EXPERIENCE WAS GAINED | DURATION OF EXPERIENCE | TYPE OF USE |
|-----------------------|----------------|-----------------------------|------------------------|-------------|
|                       |                | SEE ATTACHED DOCUMENTATION  |                        |             |

## 10. RADIATION DETECTION INSTRUMENTS. (Use supplemental sheets if necessary.)

| TYPE OF INSTRUMENTS<br>(Include make and model number of each)                                    | NUMBER AVAILABLE | RADIATION DETECTED | SENSITIVITY RANGE<br>(mr/hr)                         | WINDOW THICKNESS<br>(mg/cm <sup>2</sup> ) | USE<br>(Monitoring, surveying, measuring)           |
|---|------------------|--------------------|--|---|---|
| Eberline Instrument Corp. Model E-120 with HP-190 Probe<br>SH-3 Sample Holder<br>99Tc Beta Source | 2                | Beta-Gamma         | 3 linear ranges<br>.5, 5, 50<br>mR/hr.<br>full scale | 1.4 to 2.0<br>mg/cm <sup>2</sup>          | Survey for field patterns.<br>Source wipe checking. |

## 11. METHOD, FREQUENCY, AND STANDARDS USED IN CALIBRATING INSTRUMENTS LISTED ABOVE.

A 0.005 mCi 99 Tc source is used as a reference standard each time a wipe sample is measured.

## 12. FILM BADGES, DOSIMETERS, AND BIO-ASSAY PROCEDURES USED. (For film badges, specify method of calibrating and processing, or name of supplier.)

This service will be supplied by Nuclear Services Division, Eberline Instrument Corp., P.O. Box 2108 Santa Fe., N.M. 87501.

## INFORMATION TO BE SUBMITTED ON ADDITIONAL SHEETS

13. FACILITIES AND EQUIPMENT. Describe laboratory facilities and remote handling equipment, storage containers, shielding, fume hoods, etc. Explanatory sketch of facility is attached. (Circle answer) ☒ Yes ☐ No See FLO - 008 - 002

14. RADIATION PROTECTION PROGRAM. Describe the radiation protection program including control measures. If application covers sealed sources, submit leak testing procedures where applicable, name, training, and experience of person to perform leak tests, and arrangements for performing initial radiation survey, servicing, maintenance and repair of the source.

15. WASTE DISPOSAL. If a commercial waste disposal service is employed, specify name of company. Otherwise submit detailed description of methods which will be used for disposing of radioactive wastes and estimates of the type and amount of activity involved.

## CERTIFICATE (This item must be completed by applicant)

16. THE APPLICANT AND ANY OFFICIAL EXECUTING THIS CERTIFICATE ON BEHALF OF THE APPLICANT NAMED IN ITEM 1, CERTIFY THAT ALL INFORMATION CONTAINED IN THIS APPLICATION, INCLUDING ANY SUPPLEMENTS ATTACHED HERETO, IS TRUE AND CORRECT TO THE BEST OF OUR KNOWLEDGE AND BELIEF.

Applicant named in Item 1

Date \_\_\_\_\_

BY: \_\_\_\_\_

Title of certifying official

NOTE. — Any misrepresentation of any material fact found to have been made in securing a license pursuant to this application shall constitute cause for the suspension or revocation of such license.

INFORMATION TO BE SUBMITTED ON ADDITIONAL SHEETS.

STATE OF NEW YORK

APPLICATION FOR RADIOACTIVE MATERIALS LICENSE

INFORMATION TO BE SUBMITTED ON ADDITIONAL SHEETS

4. ADDENDUM TO 4

The radioactive materials shall be used by or under the supervision of G. J. Leighton, C. Goodsole and qualified individuals designated by said persons.

Sentrol Systems Inc. presently employs 35 Field Service representatives all of whom have successfully completed and passed the Basic Radiation Course. The course is a 3-day one covering both theoretical and practical aspects of radioactivity particularly in respect to beta gauges. The course also covers decontamination and clean-up procedures with respect to the sources which Sentrol Systems uses. Correct shipping procedures are also thoroughly covered.

The courses are given by the Radiation Safety Officer and others who are named on the licensing committee. The individuals include:

1. H. Laverie
2. C. Birmingham
3. C. Goodsole
4. G. J. Leighton

The practical course is given by senior personnel from the quality assurance department..

At the end of the course a written examination is given which is graded per the New York State educational grading system:

|   |           |
|---|-----------|
| A | 90 - 100% |
| B | 80 - 89%  |
| C | 70 - 79%  |
| D | 65 - 69%  |
| E | FAIL      |

Normally, only students with A or B rating will be employed to handle radioactive devices in the field.

Three copies of the examination papers, with answers, are included.

### 13. FACILITIES & EQUIPMENT

2957 Alt Boulevard is a single story building with a floor space of approximately 20,000 square feet. The floor consists of two slabs of poured concrete and the walls are of cinder block construction. There are no windows in the main portion of the building. The heating system is a gas heated forced air system; in Summer the same duct work is used for air-conditioning. The building is housed on a 3 1/2 acre plot of land.

There is no sprinkler system, but the building has the prescribed number and types of fire extinguishers.

The source storage area is located in the N.E. corner of the building; the two internal walls are of 12 inch poured concrete. The area is roofed and is provided with adequate ventilation. Underground source storage is provided by means of pipes passing through the concrete floor and going four feet into the ground.

A work bench with the required remote handling tools and a clear plastic shield are provided for the mounting or dismounting of the sealed sources in the source mounting blocks.

A sketch of the facility is attached. (See Dwg. FLO-008-002)

### 14. RADIATION PROTECTION PROGRAM

All personnel involved in the installation and servicing of the Sentrol Betagauge have passed a training program which covers all the necessary procedures for the safe handling of sealed sources and the performance of leak tests, and radiation surveys. A copy of this Radiation Training Manual is included with this application. Reference to Section 6.4 provides details of the procedures followed by field personnel when making source wipe tests. Section 12.1.2.3 gives a step by step procedure for source inspection.

After completion of the wipe test the Eberline Instrument Corp. model E-120 with HP 190 probe will be used to compare the activity on the wipe with a 0.005 mCi Technetium 99 source. If the wipe sample reads higher than the source it will be considered as leaking. The energy of the Technetium 99 beta particles is 0.29 MeV (maximum), whereas the energy for Strontium 90 is higher than 0.29 MeV. Thus 0.005 mCi of this isotope will cause a higher reading than the Technetium 99 source.

After the leak test has been completed, the swab will be placed into the Source Report Envelope and returned to the Sentrol Radiation Safety Officer at Grand Island for re-checking by him. A report is then provided to the customer (copies included).

If for any reason a source is suspected of leaking, the procedure detailed in the Radiation Safety Manual, Section 12B, will be followed.

Whenever it is necessary to unload a source from the source housing the work will be performed in the facilities described in Section 13.

15. Waste Disposal

It is intended to use a properly licensed commercial waste burial site for the disposal of all waste material.

The method of disposal will be as follows:

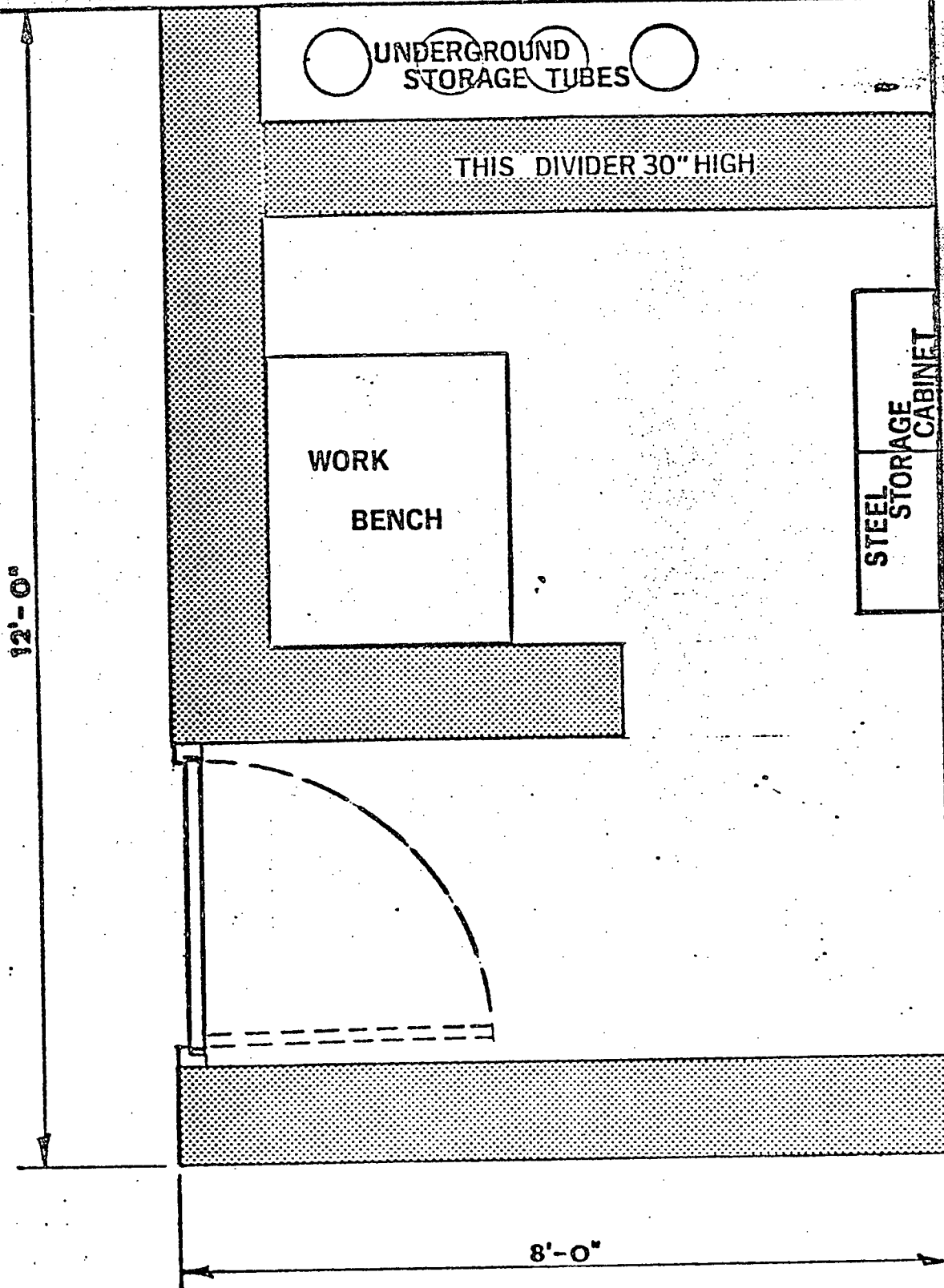
When a source is to be disposed of, a D.O.T. approved container will be supplied to transport the source from the customer's plant to the disposal company. A Sentrol Systems approved field representative will remove the source housing from the Betagauge and load it into the approved container, the appropriate labels will be attached, and arrangements for shipping will be concluded. Section 11 of the Radiation Training Manual gives the detailed instruction which will be followed by the Sentrol Systems field representative.


The amount of waste disposed should be small and would normally consist of sealed sources which have reached one half life. The source materials are normally Krypton 85 or Strontium 90 and possibly Promethium 147 or Ruthenium 106.




PLAN VIEW

SECURE STORAGE  
SENTROL SYSTEMS INC.  
2957 Alt Blvd., Grand Island



 CONCRETE WALL  
=12" nominal thickness

 CINDER BLOCK  
MAIN WALL

INFORMATION FOR LICENSING SENTROL SYSTEMS INC.

BETA GAUGE MODEL TB-1

1. Sealed Sources

A. Use for which the source was designed.

Material thickness measurements with Beta Radiation.

B. Radioisotopes which will be used.

KRYPTON 85 or STRONTIUM 90

C. Model Number assigned to source.

KRYPTON 85  
STRONTIUM 90

AAC40057B  
3 FIL

D. Maximum amount of byproduct material.

500 millicuries Krypton 85          20 Mc Strontium 90

E. Physical form of byproduct material.

Gas                                  Krypton 85  
Strontium Sulphate      Strontium 90

F. Drawing of source container.

Drawing enclosed - AAC 40057B and 3M 3FIL

G. Drawing of source holder.

Drawing enclosed. Same for both Krypton 85 and Strontium 90.

H. Label for source holder.

See Appendix A

I. Description of Prototype Tests

See attached letters.

J. Quality Control Procedures

All sources at Sentrol Systems Inc. received from the manufacturer are accompanied with a certification form which indicates the tests made to establish the source integrity and comply with ANSI 5-10 1968 Classification of Sealed Radioactive Sources. They are kept under the supervision of the radiation officer. Each source (except Krypton 85) is wipe tested upon receipt from the supplier and then placed in a safe. The component parts of the source holder are continuously checked by our Quality Control Department during every stage of fabrication and assembly. When finally assembled, the source holder is checked by quality control and the test department to assure its meeting all the specifications of the engineering drawings. The proper source is then installed by the radiation safety Officer and the assembly closed.

A radiation survey is then made when the assembly is mounted in its proper location.

# AMERICAN ATOMICS CORPORATION

425 SOUTH PLUMER AVE., TUCSON, ARIZONA 85719

622-4881  
AREA CODE 602

April 3, 1973

Mr. Larry Keating, Sales Mgr.  
Nuclear Radiation Development, Inc.  
2937 Alt Boulevard  
Grand Island, New York 14072

Re: Classification of AAC Sealed  
Radioactive Source

Dear Mr. Keating:

This is to certify that I-RAD source Model 40057-B manufactured by American Atomics Corporation has been found to comply with the following test requirements in Table 4 of ANSI 5.10, 1968, Classification of Sealed Radioactive Sources.

| <u>Test</u> | <u>Class</u> |
|-------------|--------------|
| Temperature | 2            |
| Pressure    | 2            |
| Impact      | 2            |
| Vibration   | 3            |
| Puncture    | 1            |

This classification, therefore, would apply to any Model 40057-B sealed radioactive source having a nominal  $^{85}\text{Krypton}$  content of 500 mCi.

Sincerely,

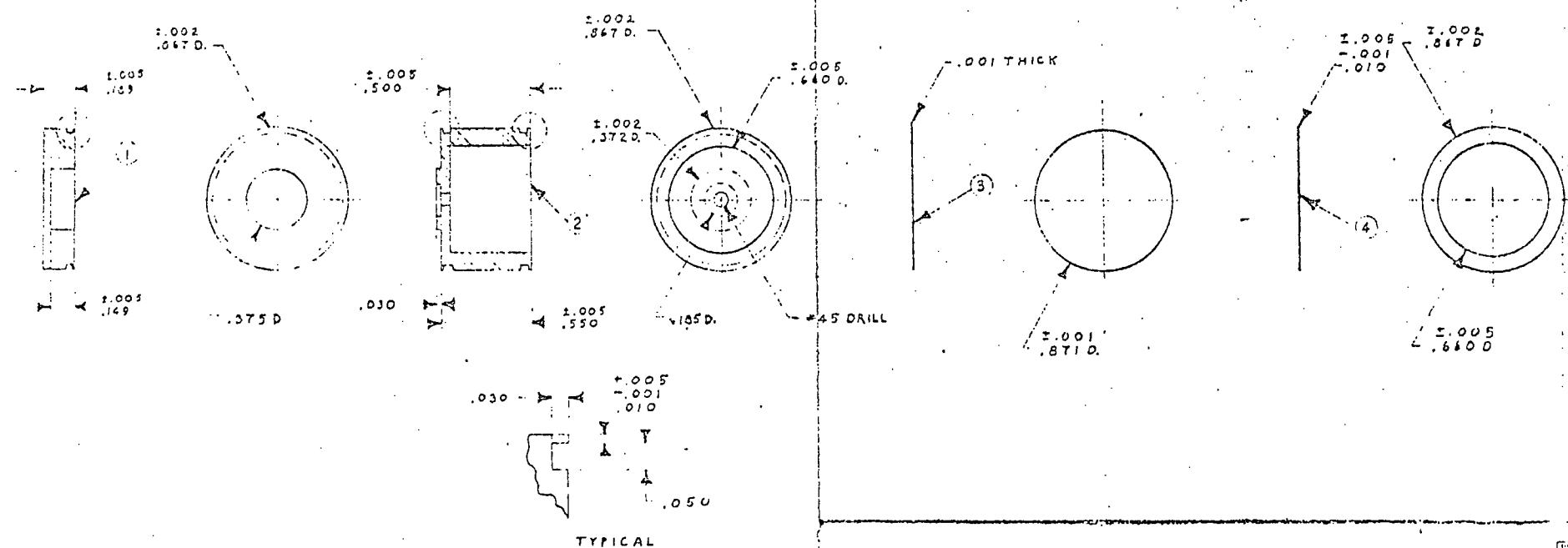
*Harry H. Dooley*

Harry H. Dooley  
President

HHD:so

Air Mail

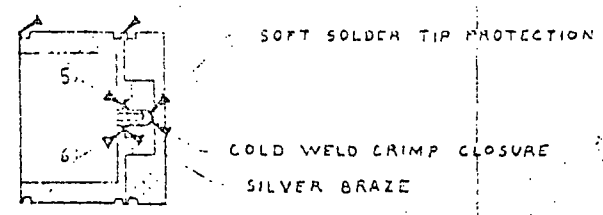
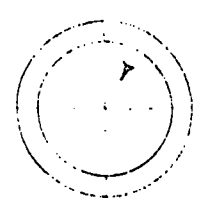




40057

8

ACTIVE AREA



CAUTION  
RADIOACTIVE MATERIAL  
HR-05 500MC  
SN000  
AAC MOD #40057  
DATE 00-00

|    |          |                               |
|----|----------|-------------------------------|
| 15 | 40057-15 | TIG WELD ITEM 1 TO ITEM 14    |
| 14 | 40057-14 | FILL                          |
| 13 | 40057-13 | ENGRAVE ITEM 1 AS REQUIRED    |
| 12 | 40057-12 | TIG WELD ITEM 314 TO ITEM 10  |
| 11 | 40057-11 | ULTRA CLEAN ITEMS 314         |
| 10 | 40057-10 | REMOVE OXIDE / ULTRA CLEAN    |
| 9  | 40057-9  | SILVER BRAZE ITEMS 3, 5 & 6   |
| 8  | 40057-8  | ULTRA CLEAN ITEMS 2, 5 & 6    |
| 7  | 40057-7  | SHIELD ALUMINUM               |
| 6  | 40057-6  | PREFORM BT .0005 THICK        |
| 5  | 40057-5  | TAIL OF COPPER TUBE .061 O.D. |
| 4  | 40057-4  | RING 321 STAINLESS            |
| 3  | 40057-3  | WINDOW 321 STAINLESS          |
| 2  | 40057-2  | BODY 321 STAINLESS            |
| 1  | 40057-1  | CAP 321 STAINLESS             |

| REVISIONS |        |      | AMERICAN ATOMICS CORP.  |  |
|-----------|--------|------|-------------------------|--|
| REV.      | DATE   | BY   | TUCSON, ARIZONA         |  |
| A         | 3-5-67 | W.W. | CYLINDRICAL BETA SOURCE |  |
| B         | 7-8-67 | D.B. |                         |  |
| C         |        |      |                         |  |
| D         |        |      |                         |  |
| E         |        |      |                         |  |

3. VOLUME 2.00

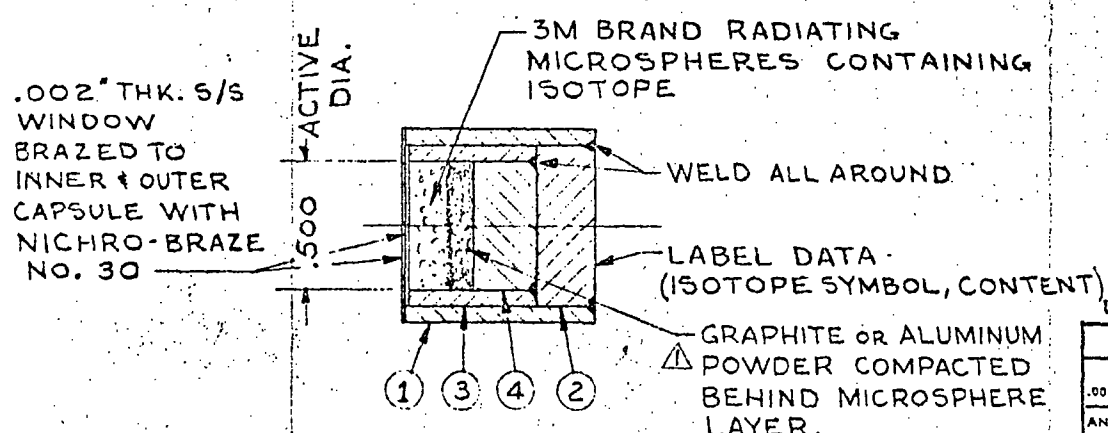
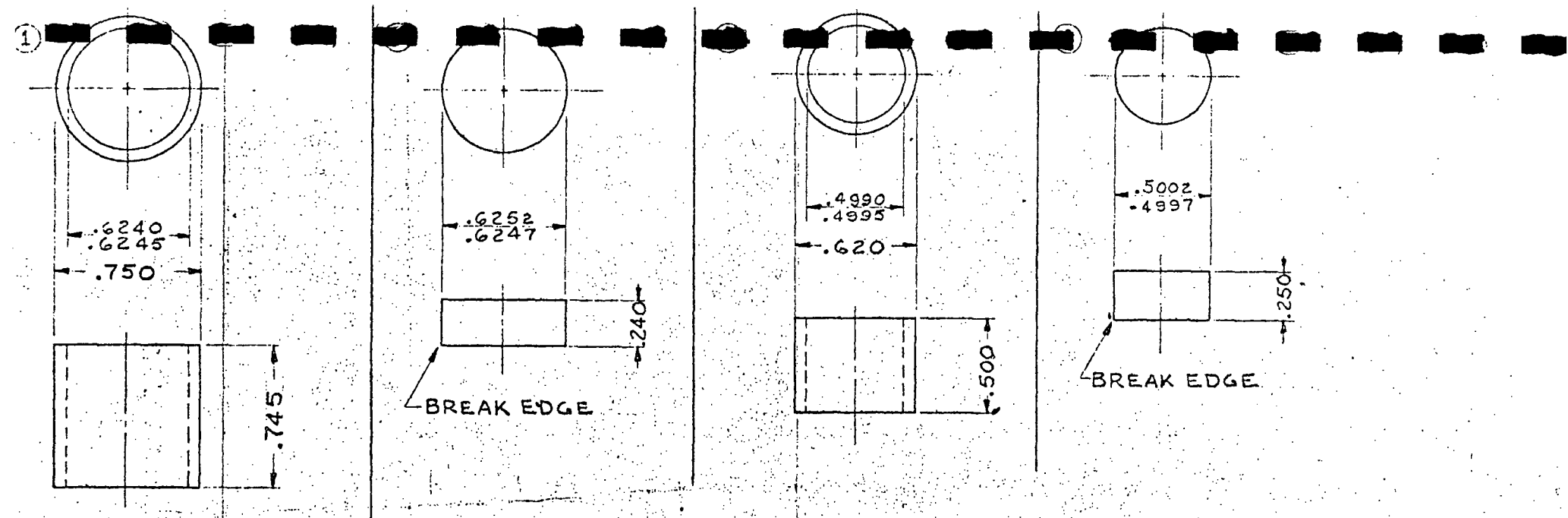
2. ITEM 10 SHOULD BE KEPT IN ITEM 7 AT ALL TIMES PRACTICAL DURING ASSEMBLY

1. TAIL IS TO BE COLD WELD CRIMPED AS NEAR END AS POSSIBLE WHILE UNDER VACUUM.  
(FOR TEMPORARY STORAGE)

NOTES:

| TOLERANCES |             |             |             |
|------------|-------------|-------------|-------------|
|            | MAX. & MIN. | MIN. & MAX. | MIN. & MAX. |
| NEXT ASSY  |             |             |             |

DATE 7-7-69  
DATE 7-19-69  
40057



MAT'L.  
STAINLESS STEEL TYPE 304

*Sr<sup>90</sup> - 20 millicuries*

|                              |                              |      |     |
|------------------------------|------------------------------|------|-----|
| 2                            | JUNE 9, 1967                 | JDS  | JW  |
| 1                            | APRIL 20, 1967               |      |     |
| ISSUE                        | ISSUE DATE AND CHANGE RECORD | REV. | CH. |
| DIVISION NUCLEAR PRODS PROJ. |                              |      |     |
| TITLE                        |                              |      |     |
| Sr-90 BETA SOURCE            |                              |      |     |
| 3M Model No. 3F1L            |                              |      |     |
| B 1921-612                   |                              |      |     |

|                            |              |   |  |
|----------------------------|--------------|---|--|
| TOLERANCES EXCEPT AS NOTED |              | MAXIMUM SURFACE ROUGHNESS EXCEPT AS NOTED |  |
| MACHINED DIMENSIONS        |              | 63  |  |
| .00 ±                      | .000 ± .005  | SCALE 2" = 1"                             |  |
| ANGULAR DIM. ±             |              | DR. J. D. SWENSON                         |  |
| WELDMENT DIM.              | UNDER 50° ±  | CH. J. W. JOHNSON                         |  |
|                            | 50° & OVER ± | APP. <i>WJL</i>                           |  |
| CASTING DIM. ±             |              | MINNESOTA MINING & MANUFACTURING CO.      |  |
|                            |              | ST. PAUL, MINNESOTA                       |  |

the shutter and filter assembly guarantees that a green light will show only if the shutter is physically closed. A second red warning light is illuminated wherever the shutter is open.

F. Special Design Features

The source is mounted in a Mallory 1000 heavy metal holder. Source shutter is a lamination of 1/8" aluminum and heavy metal. The source assembly is housed in a steel tube with 1/8" walls which is closed with 5/8" steel end caps. The whole is enclosed in a welded steel box.

G. Radiation Profiles of Prototype Beta Gauge

Enclosed

H. Facsimile of Label

See Appendix C

I. Description of Prototype Tests

The design and construction of the Sentrol Systems Beta Gauge, Model TB1 is fundamentally the same as the EAS Mark II Beta Gauges generally licensed under New York Stage GL 1407-1169. The Beta Gauge consists primarily of the following main components:

1. Source and Source Holder.
2. Measuring Head.
3. Positioning device for 1 and 2, either "C" Frame or "O" Frame.
4. Electronic console.

Only minor changes to upgrade the overall reliability of the device and to also lower the external radiation levels to conform to more stringent European standards have been effected. Several hundred gauges of this design have been in continuous operation over the past ten years. During this period, the integrity of the radiation safety design features of the device have been proven in a wide variety of field installations under the most adverse conditions. No basic design deficiencies have ever come to light. The present Sentrol Systems Beta Gauge, Model TB1 O-Frame and C-Frame is designed to operate continuously in an ambient temperature of 100° Celsius.

The tests to which the prototypes were subjected are described below:

After assembly into a system, the first test was to use the typical source material of the proper millicurie strength to determine radiological pattern and thus assure meeting the safety requirements. Several sources were used to make sure that individual variation in sources did not create any hazard. Tests were made on both the C-Frame type of system and the O-Frame.

As mentioned in a previous item, the source holder and shutter mechanism itself were functionally tested over a period and showed no signs of wear or deterioration. Random parts were tested with various sources to determine interchangeability of parts and sources in any one assembly.

The component electrical parts in the source system are conservatively used and have all been tested under similar conditions by their manufacturers to give a minimum of 100,000 operations. Field experience with this type of design has shown no malfunctions in over two years of use.

In-plant tests were made on the effects of heavy vibrations, shock, moisture, and continuous operation. No noticeable affect could be found under the worst conditions likely to exist in the field. These tests have been confirmed by the existing units in the field. As previously mentioned, this source holder and measuring head have survived functioning after being torn off their mountings.

J. Services provided the customer:

1. Installation of the equipment in the customer's factory (supervision only).
2. Maintenance and repair of the whole Beta Gauge, including the source holder.
3. Replacement of defective parts.
4. Installation of modified parts.
5. Wipe testing of sources and checking of the source shutter mechanism.



K. Quality Control Specifications

The Quality Control Department will maintain an in-process inspection of all fabricated items for this Beta Gauge. All parts must conform to engineering drawings before release for assembly. All workmanship must be first quality.

After final assembly all parts shall fit together and function properly. A quality control inspector will check the system mechanically and electrically for functioning. Danger labels and name plates shall be securely attached in the correct locations as designed on the engineering drawings. All name plates shall be clearly readable.

After acceptance by the quality control inspector the system will be completely checked again by the Systems Engineering Department with a source in the source holder. A radiation pattern will be made on each gauge to assure meeting radiological standards. The original pattern will be filed in the Systems Engineering Dept. files with copies being made available to the interested parties.

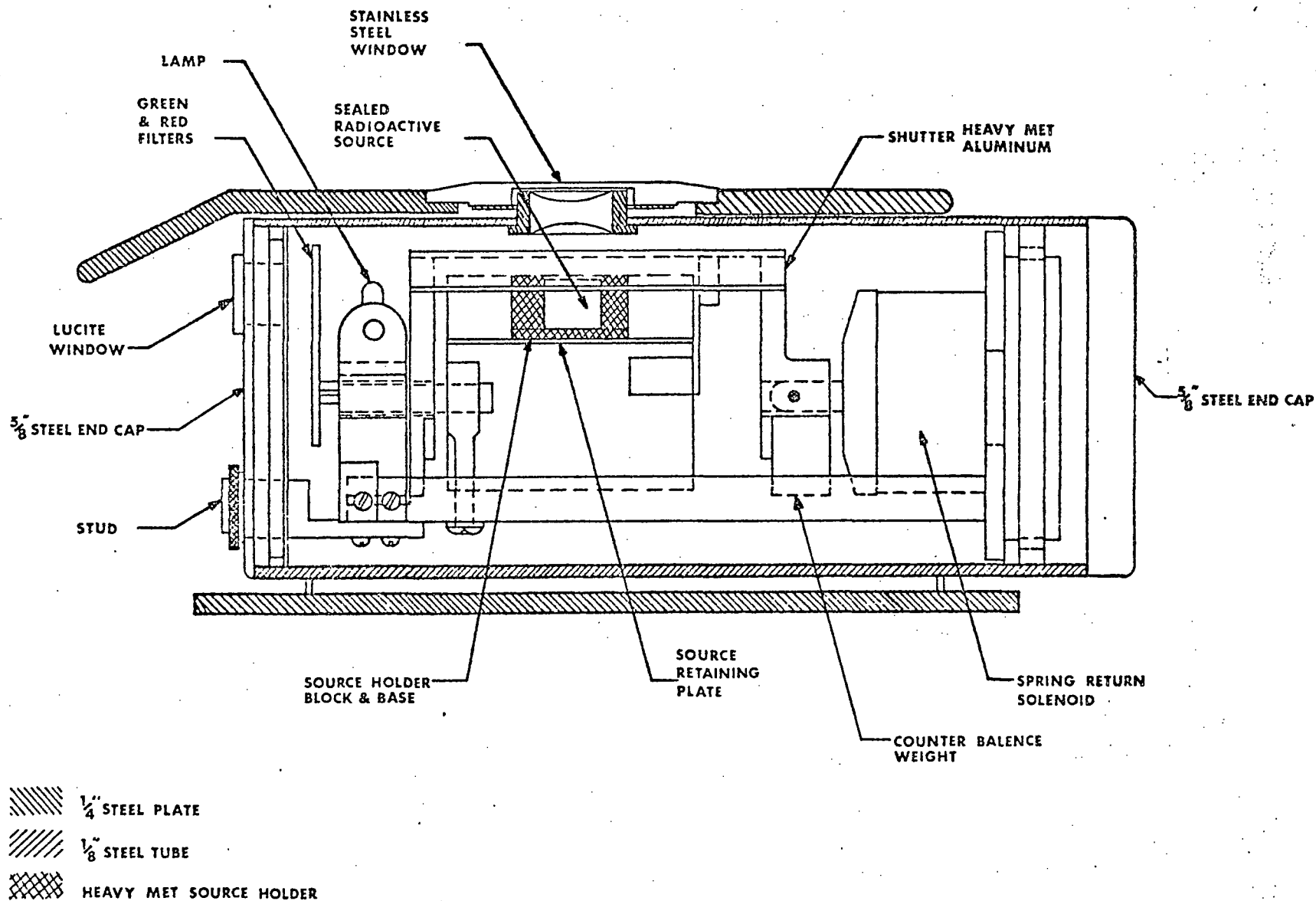
During final calibration, the source holder and warning lights will be functionally tested at least 100 times for proper "on" - "off" operation. Before releasing the system for shipping, the Quality Control inspector will again check the general functioning of the system and will especially check the source shield operation.

No shipments can be made unless the Quality Control Department is satisfied with the quality of the workmanship and operation. No source housing can be shipped without being released by the radiological safety officer who will check for proper licensing, etc.

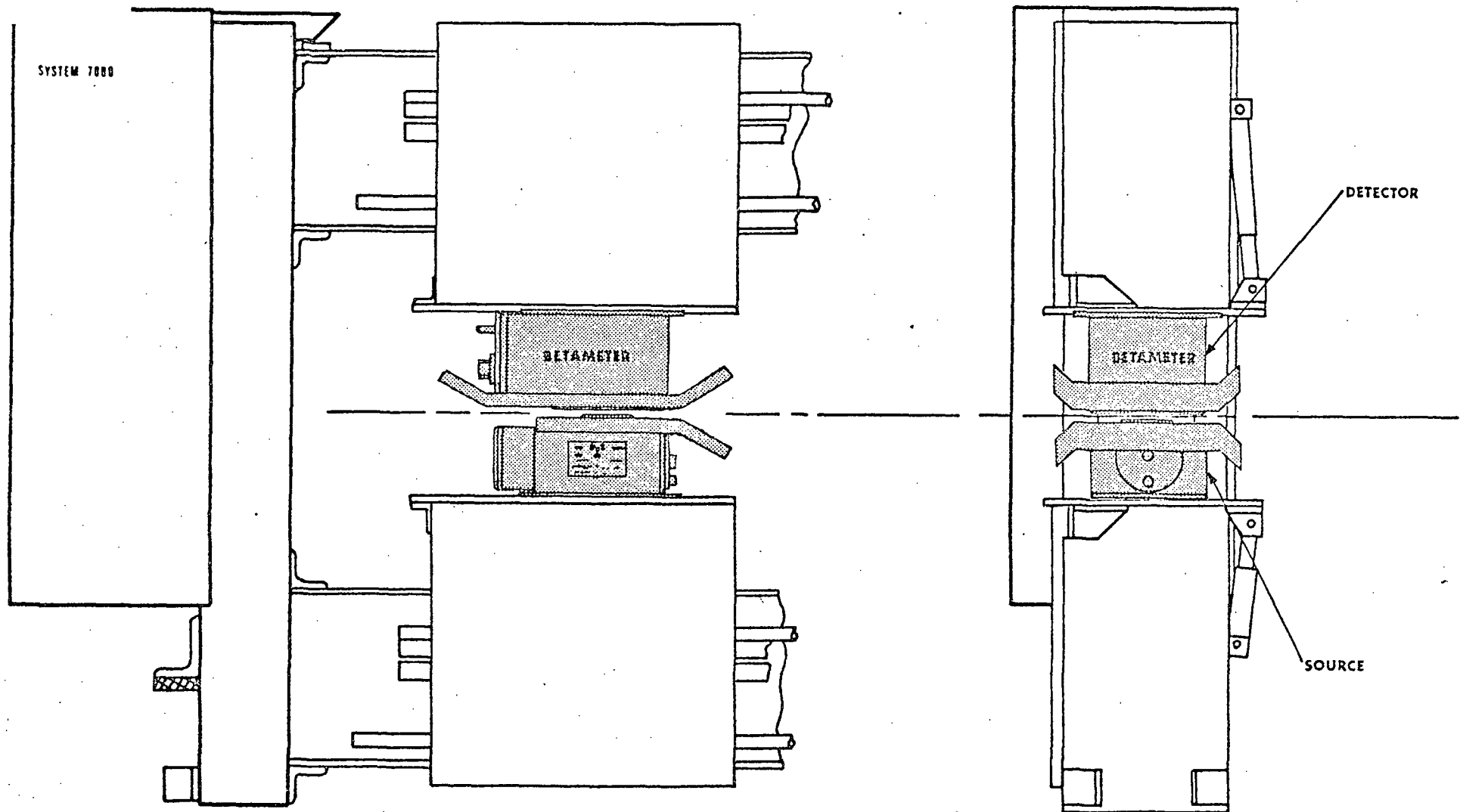
A complete file will be kept on each system showing customer, location, application, serial number, engineering drawings, and other pertinent information.

L. Radiological Safety Section of Manual

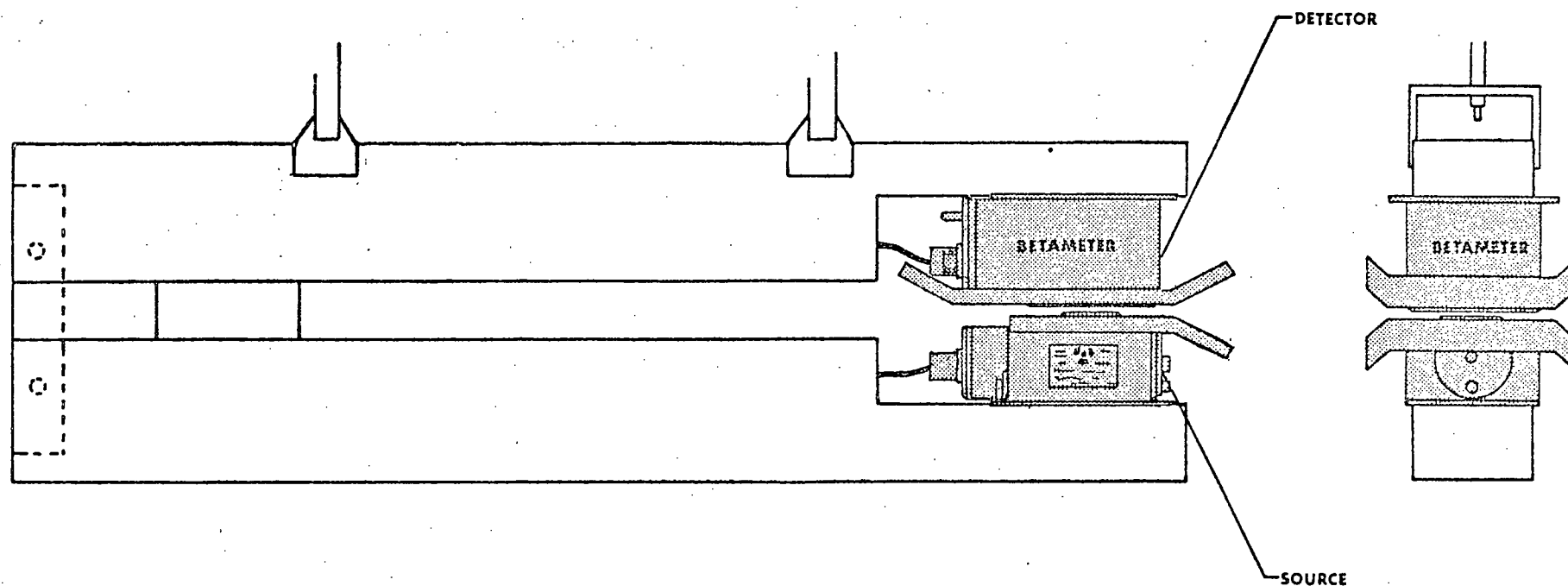
Enclosed. (Appendix B).



SENTROL SYSTEMS. MODEL TB1 BETA GAUGE  
BETAMETER SOURCE HOLDER ASSEMBLY



**SENTROL SYSTEMS MODEL TB1 BETA GAUGE  
O-FRAME SENSOR MOUNTING**



**SENTROL SYSTEMS MODEL TBI BETA GAUGE**  
**C-FRAME SENSOR MOUNTING**

# RADIATION PATTERN

Date of Survey 4-10-75  
 Customer \_\_\_\_\_  
 Address \_\_\_\_\_  
 Location \_\_\_\_\_  
 Survey Meter Fiberline E-120  
 Checked by AD

Type Gauge T.B.I  
 Gauge Serial # \_\_\_\_\_  
 Type of Source 70Sr  
 Strength 20 mc.  
 Source Serial # \_\_\_\_\_  
 Send Pattern to \_\_\_\_\_

Manufacturer SENTEC  
 Model # TR-1  
 Model # 3 FIL  
 Pattern sent to \_\_\_\_\_

NOTE: End View must be taken; and either Side or Top View.  
 Level must not exceed 5 mR/Hr. at 12" from surface.

End View: At right angles  
 to paper & "O"-Frame.

END VIEW

Top

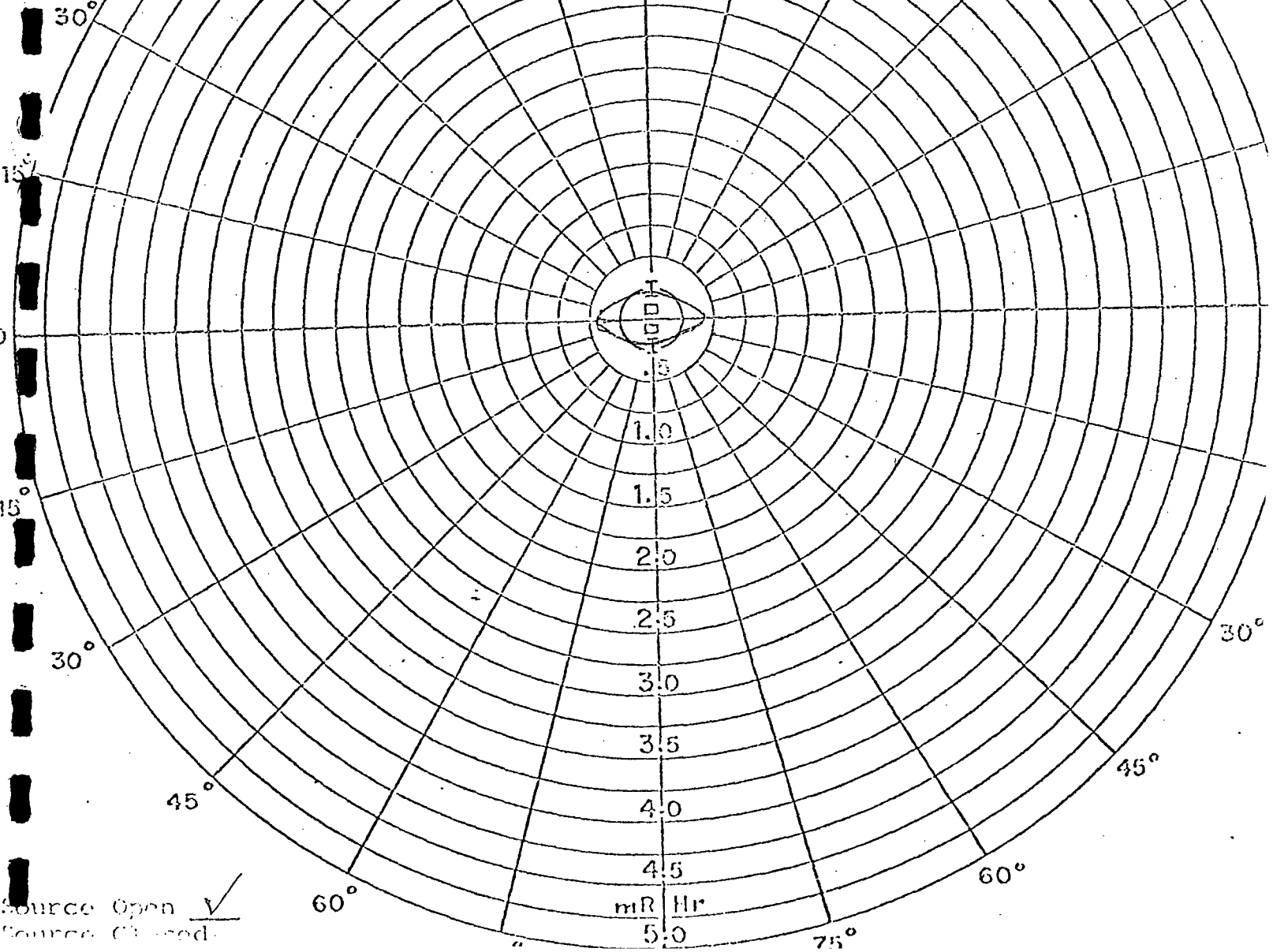
Pattern - Radiation Level  
 at 12" from surface of head

\* (SEE SYMBOL OF O  
 - FRAME IN CENTER  
 OF CHART)

(D = DETECTOR)  
 (S = SOURCE)

WEB -  
 TRAVEL  
 45°

SECTION  
 OF  
 - FRAME \*



# RADIATION PATTERN

of Survey 4.10.75

Type Gauge TB1

Manufacturer SEINTROL

Owner \_\_\_\_\_

Gauge Serial # \_\_\_\_\_

Model # TB1

Address \_\_\_\_\_

Type of Source \_\_\_\_\_

<sup>90</sup>Sr

Location \_\_\_\_\_

Strength \_\_\_\_\_

20 mc.

Key Meter Eberline E-120

Source Serial # \_\_\_\_\_

Model # 3F1L

Read by AB

Send Pattern to \_\_\_\_\_

Pattern sent to \_\_\_\_\_

E: End View must be taken; and either Side or Top View.  
Level must not exceed 5 mR/Hr. at 12" from surface.

End View: At right angles  
to paper & "O"-Frame.

END VIEW

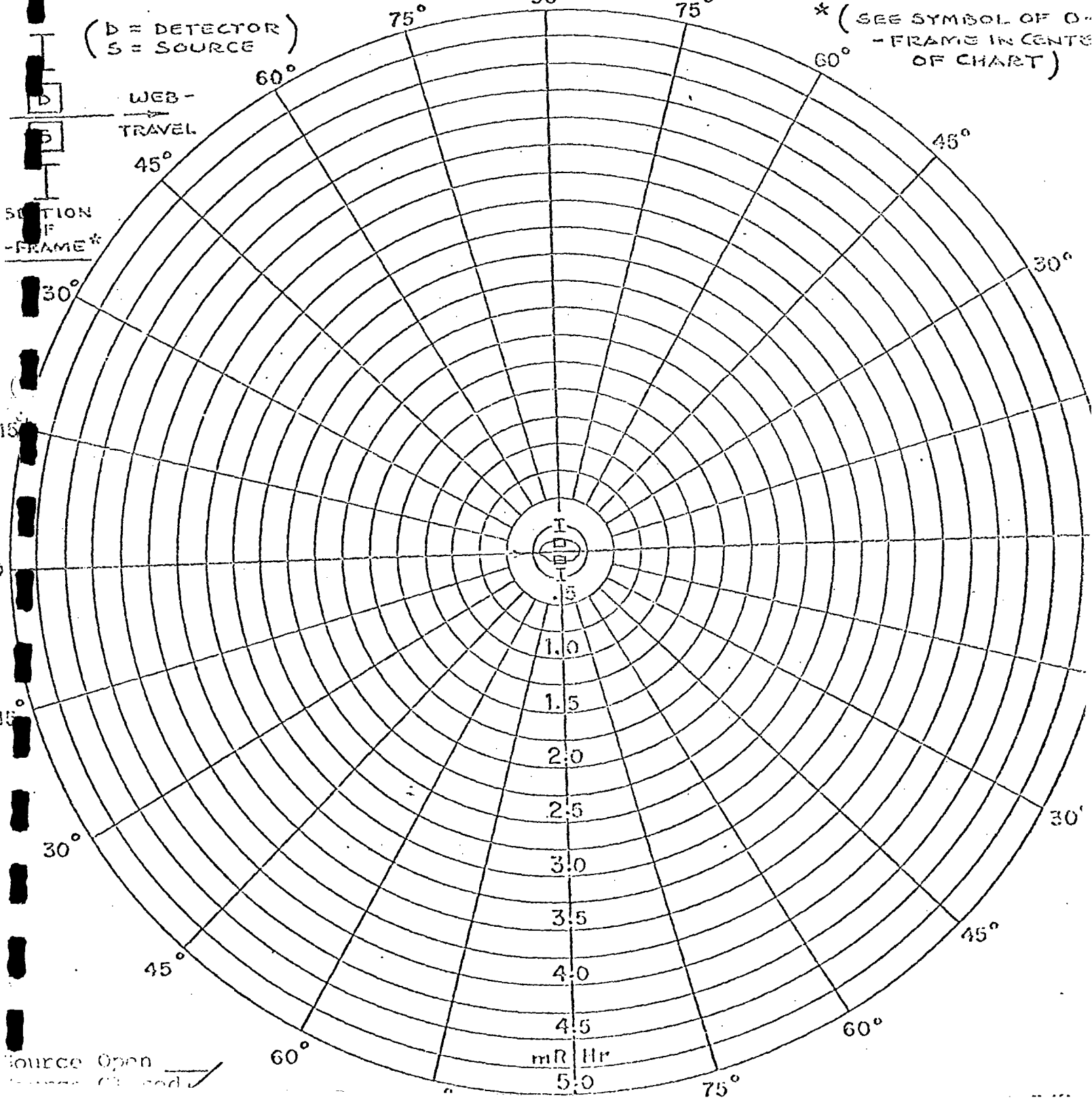
Pattern - Radiation Level  
at 12" from surface of head

(D = DETECTOR)  
(S = SOURCE)

\* (SEE SYMBOL OF O-  
-FRAME IN CENTRE  
OF CHART)

WEB-  
TRAVEL  
45°

SECTION  
OF  
-FRAME\*



Source Open

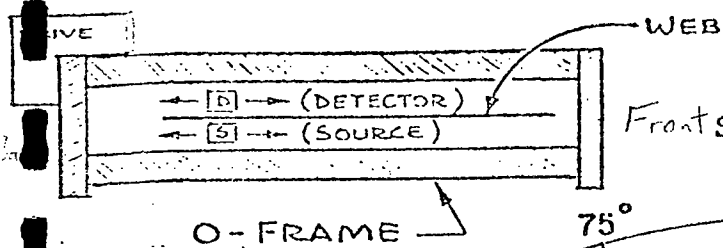
Source Closed

NOTE: End View must be taken; and either Side or Top View.  
Level must not exceed 5 mR/Hr. at 12" from surface.

Top View: In the plane of the web-----

Side View: In same plane as "O"-Frame.

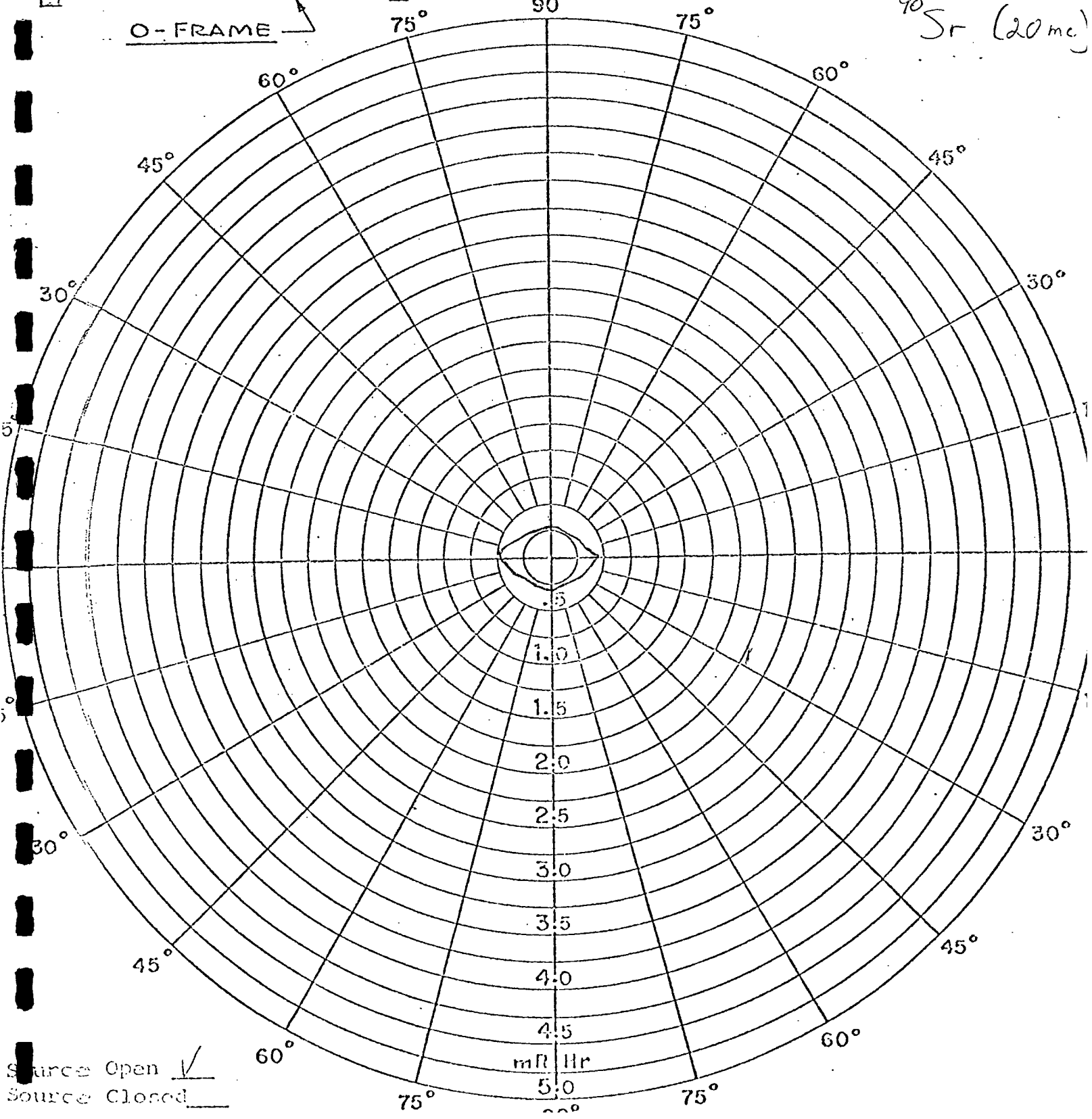
CARRIAGES  
WITH  
MEASURING  
HEADS



Top View (✓)  
Front Side View ( )  
Back.

Pattern: Radiation Level  
at 12" from surface of head.

90° Sr (20mc)



Source Open ✓  
Source Closed

**NOTE:** End View must be taken; and either Side or Top View.  
 Level must not exceed 5 mR/Hr. at 12" from surface.

**Top View:** In the plane of the web-----

**Side View:** In same plane as "O"-Frame.

I-BEAMS

CARRIAGES  
 WITH  
 MEASURING  
 HEADS



Top View (✓)  
 Side View (✓)  
 Back.

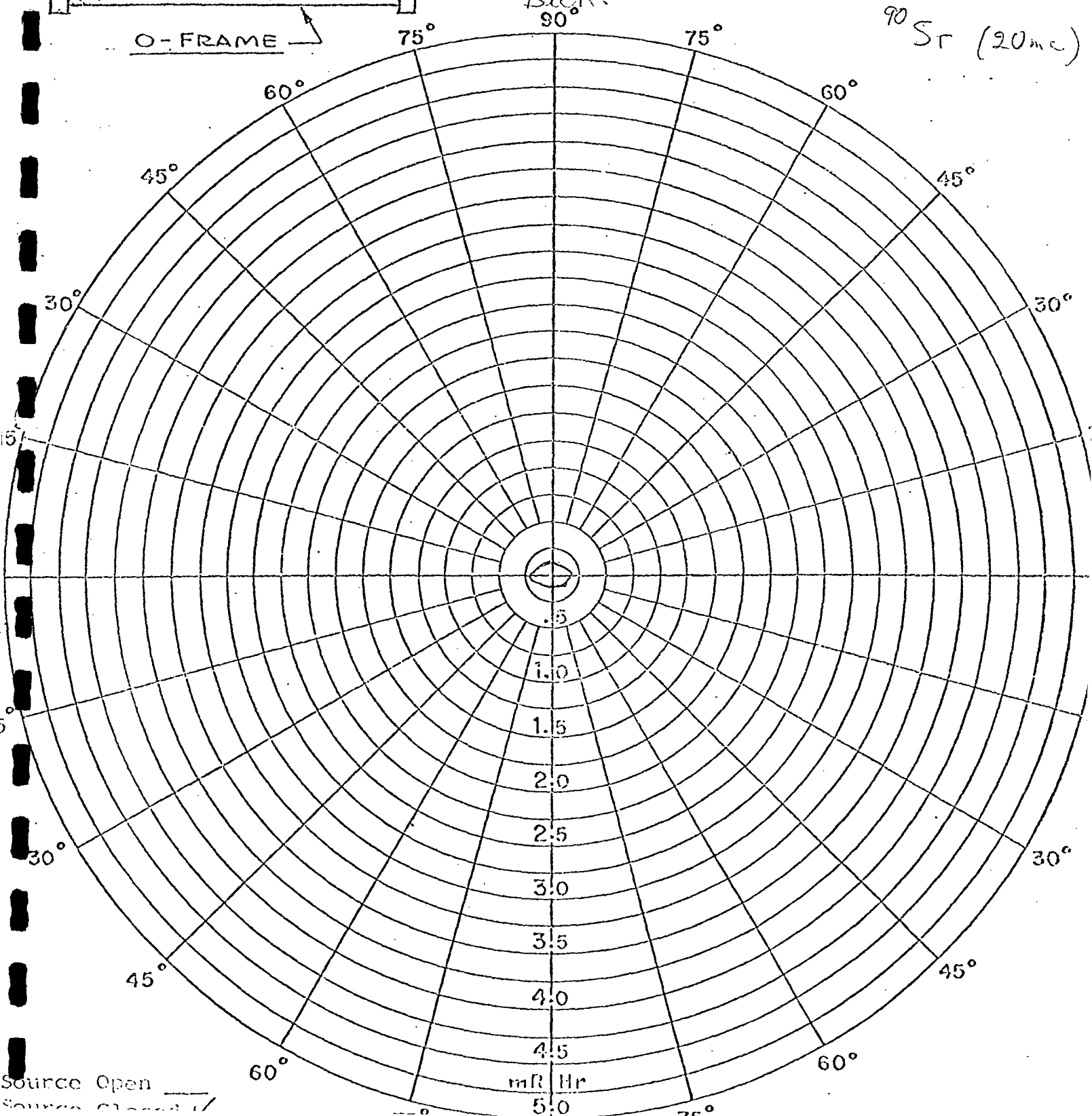
Pattern: Radiation Level  
 at 12" from surface of head.

90 Sr (20mc)

O-FRAME

WEB

(DETECTOR)  
 (SOURCE)



Source Open \_\_\_\_\_  
 Source Closed \_\_\_\_\_



# RADIATION PATTERN

12-4

Date of Survey 4 14 75  
 Customer \_\_\_\_\_  
 Address \_\_\_\_\_  
 Gauge Location \_\_\_\_\_  
 Survey Meter Beckman F-120  
 Checked by AB

Type Gauge TR 1  
 Gauge Serial # \_\_\_\_\_  
 Type of Source 85Kf  
 Strength 500 mR  
 Source Serial # \_\_\_\_\_  
 Send Pattern to \_\_\_\_\_

Manufacturer SENTRO  
 Model # TR 1  
 Model # AAC 402578  
 Pattern sent to \_\_\_\_\_

NOTE: End View must be taken; and either Side or Top View.  
 Level must not exceed 5 mR/Hr. at 12" from surface.

End View: At right angles  
 to paper & "O"-Frame.

END VIEW

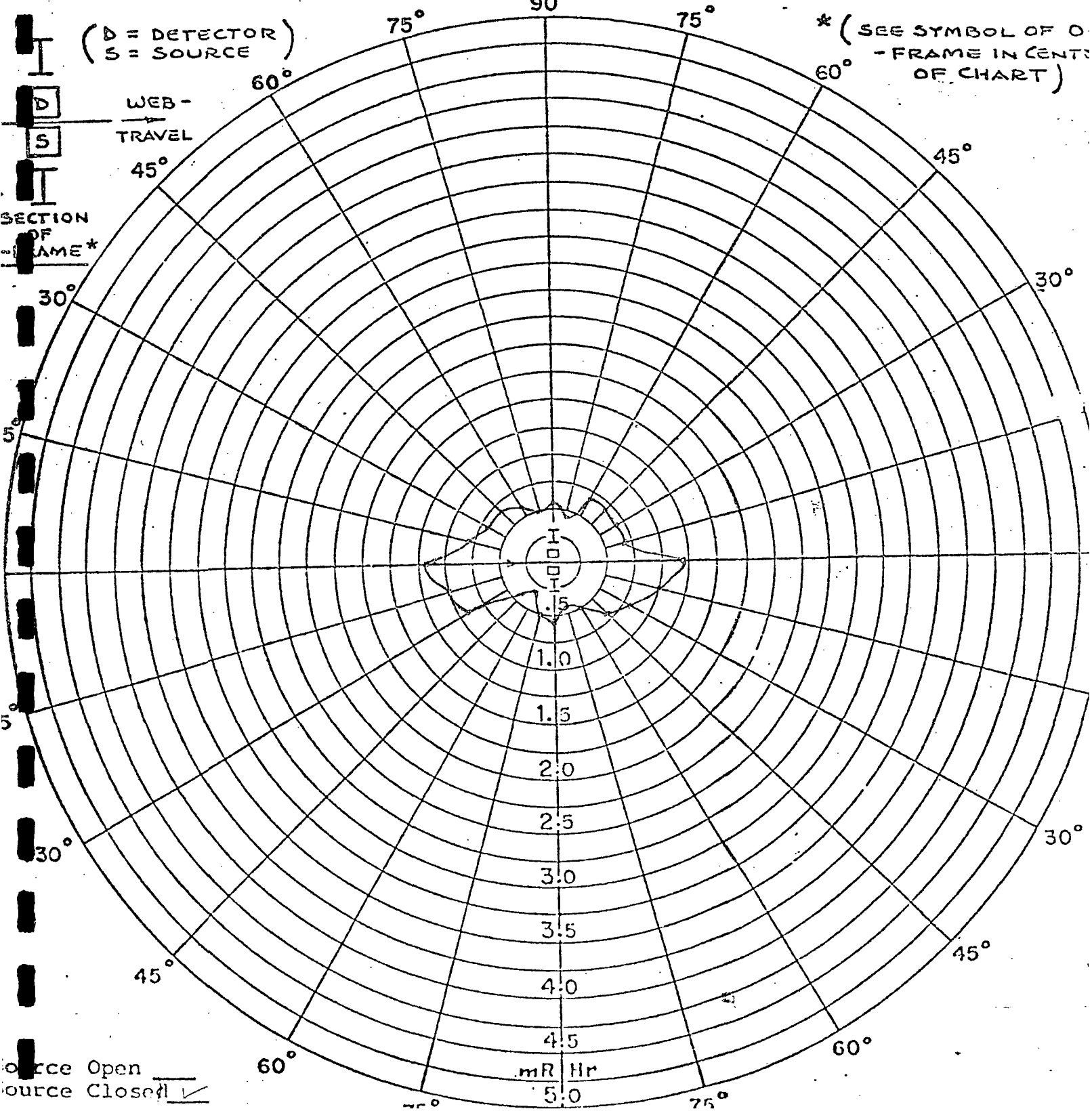
Pattern - Radiation Level  
 at 12" from surface of head

(D = DETECTOR)  
 (S = SOURCE)

WEB -  
 TRAVEL

SECTION  
 OF  
 FRAME\*

\* (SEE SYMBOL OF O  
 - FRAME IN CENTR  
 OF CHART)



## RADIATION PATTERN

Date of Survey 4. 14 74  
 Customer \_\_\_\_\_  
 Address \_\_\_\_\_  
 Age Location \_\_\_\_\_  
 Survey Meter Beckman LND  
 Checked by AK

Type Gauge TB 1  
 Gauge Serial # \_\_\_\_\_  
 Type of Source 60 K<sub>Fe</sub>  
 Strength 500 mc  
 Source Serial # \_\_\_\_\_  
 Send Pattern to \_\_\_\_\_

Manufacturer SENTROL  
 Model # TB 1  
 Model # AAC 4005 15  
 Pattern sent to \_\_\_\_\_

NOTE: End View must be taken; and either Side or Top View.  
 Level must not exceed 5 mR/Hr. at 12" from surface.

Side View: At right angles  
 to paper & "O"-Frame.

END VIEW

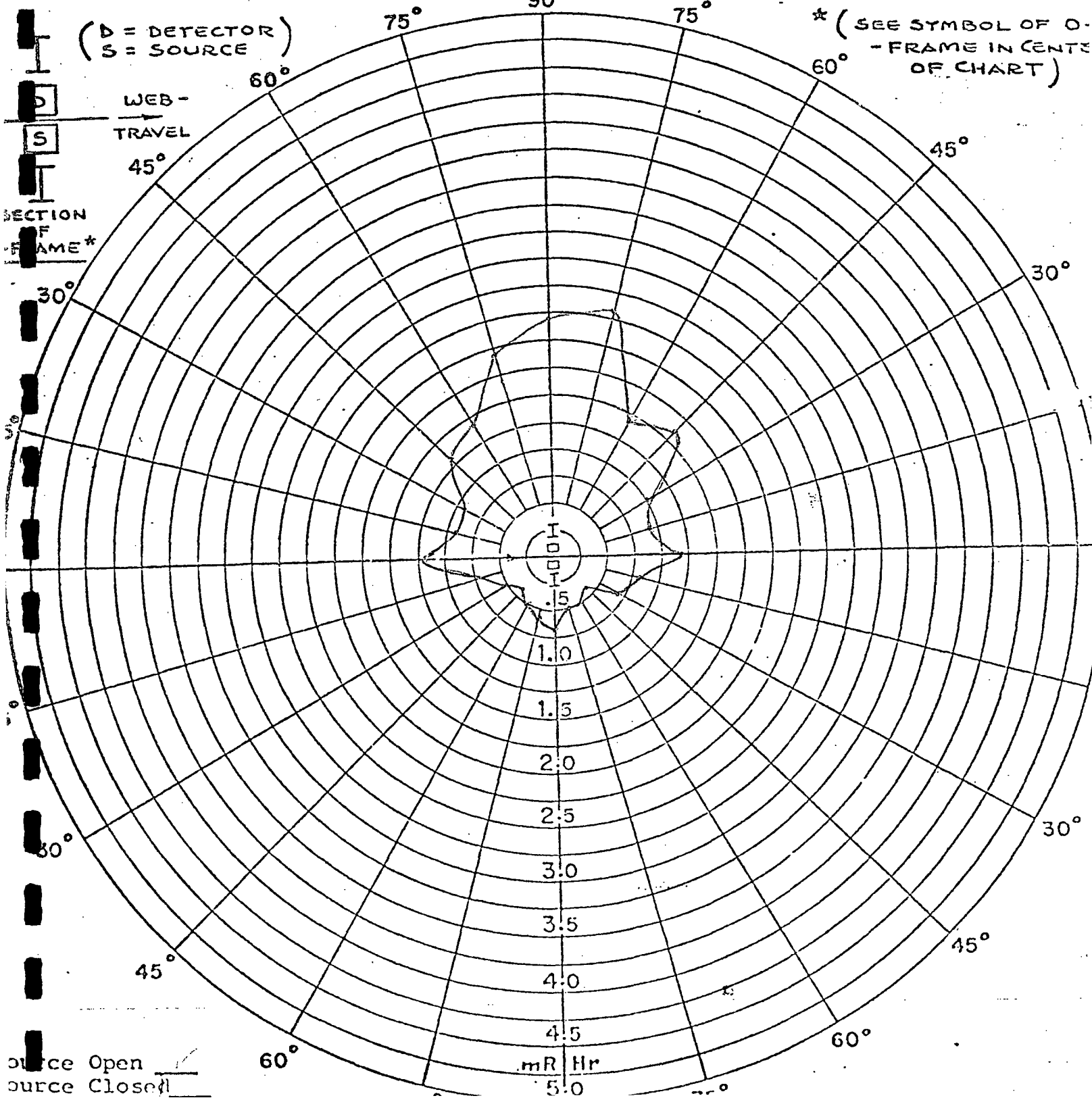
Pattern - Radiation Level  
 at 12" from surface of head

(D = DETECTOR)  
 (S = SOURCE)

\* (SEE SYMBOL OF O-  
 FRAME IN CENTRE  
 OF CHART)

WEB -  
 TRAVEL  
 45°

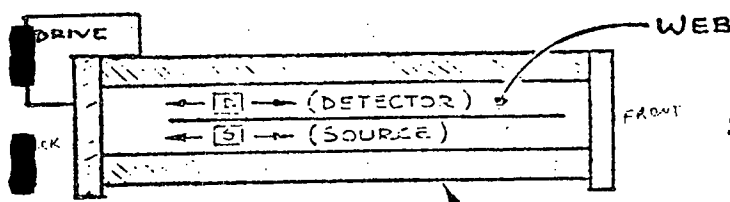
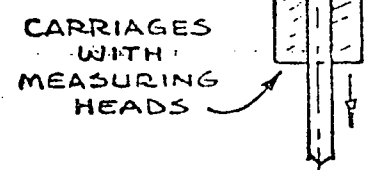
SECTION  
 OF  
 FRAME\*



NOTE: End View must be taken; and either Side or Top View. I-BEAMS --  
 Level must not exceed 5 mR/Hr. at 12" from surface.

Top View: In the plane of the web-----

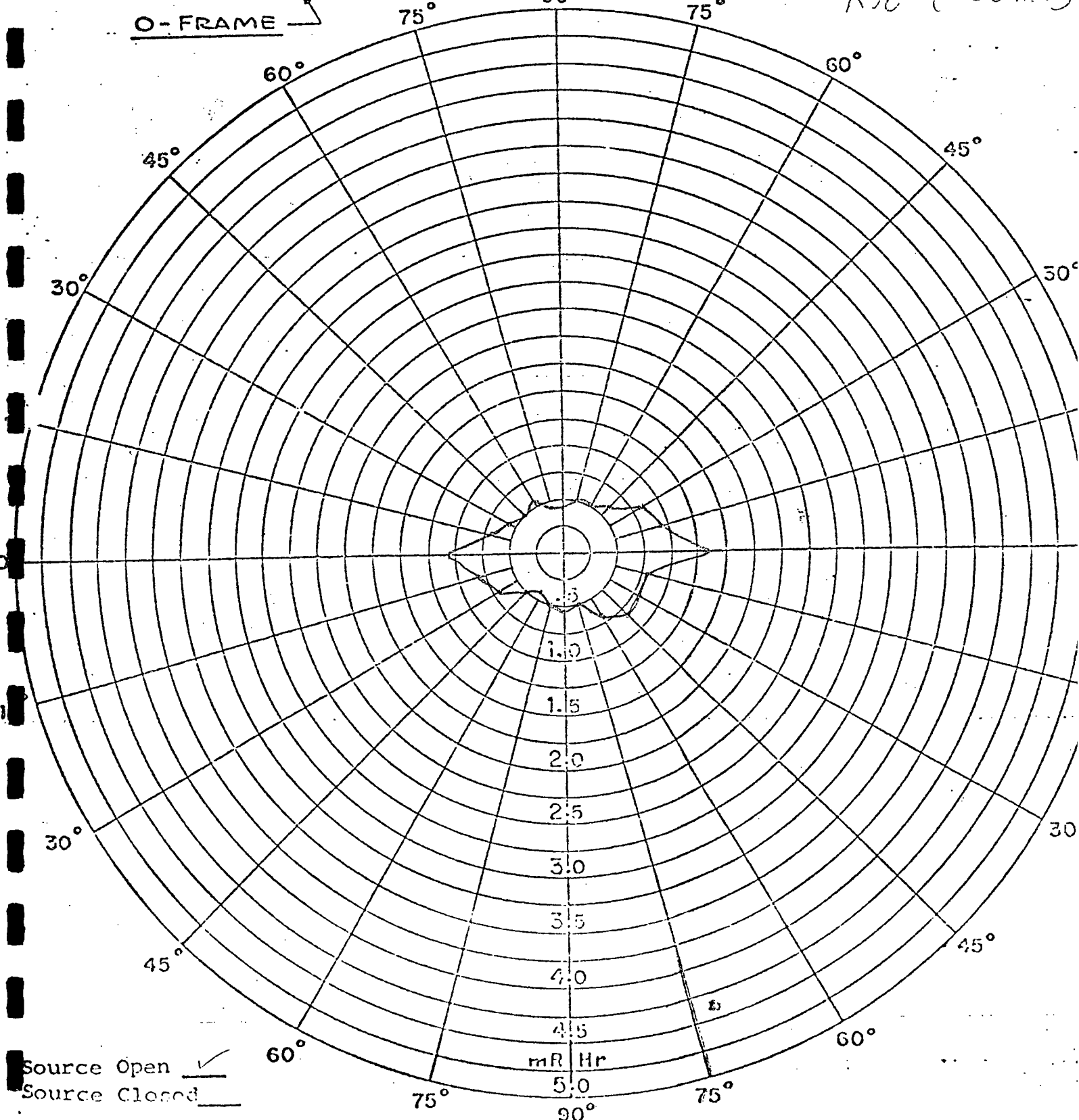
Side View: In same plane as "O"-Frame.



Top View (✓)  
 Side View ( )  
 BACK  
 90°

Pattern: Radiation Level  
 at 12" from surface of head

85 Kr (500 mc)

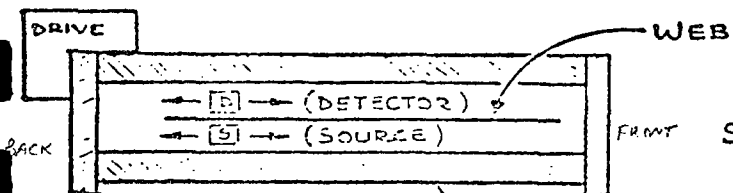
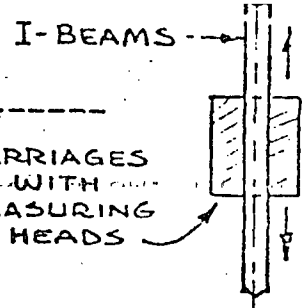


Source Open ☒  
 Source Closed ☐

**NOTE:** End View must be taken; and either Side or Top View.  
Level must not exceed 5 mR/Hr. at 12" from surface.

Top View: In the plane of the web-----

Side View: In same plane as "O"-Frame.-----

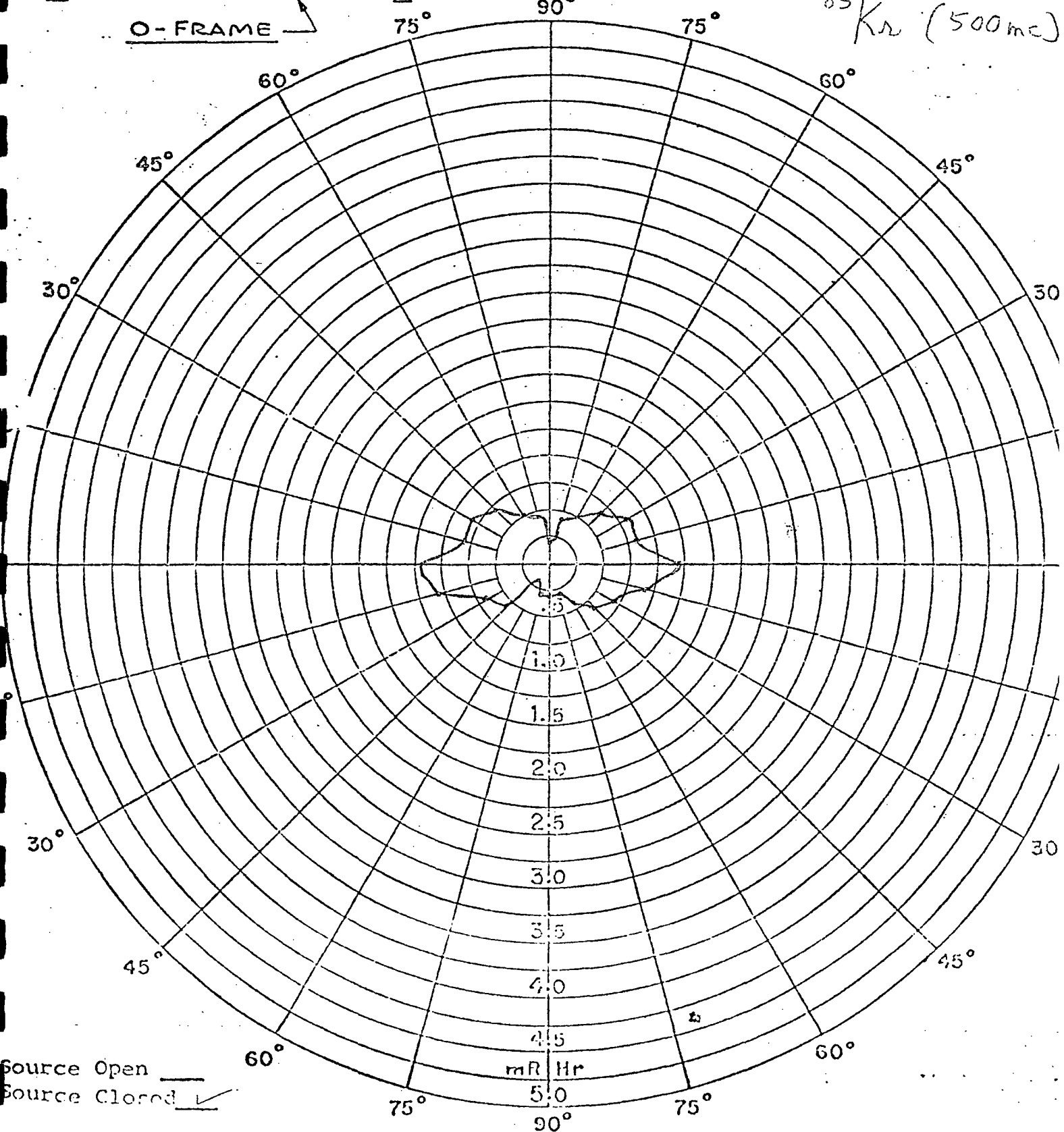


Top View (✓)  
 Side View ( )

Pattern: Radiation Level  
 at 12" from surface of he

85 Kr (500mc)

O-FRAME



Source Open ☐  
 Source Closed ☒

mR/Hr

Date of Survey 5/9/75 Type Gauge TBI Manufacturer SENTR  
 Customer \_\_\_\_\_ Gauge Serial # \_\_\_\_\_ SYSTE  
 Address \_\_\_\_\_ Type of Source Kr Model # TBI  
 Page Location \_\_\_\_\_ Strength 500 mR  
 Survey Meter Victoreen 440 Source Serial # \_\_\_\_\_ Model # \_\_\_\_\_  
 Checked by A.R. Send Pattern to \_\_\_\_\_ Pattern sent to \_\_\_\_\_

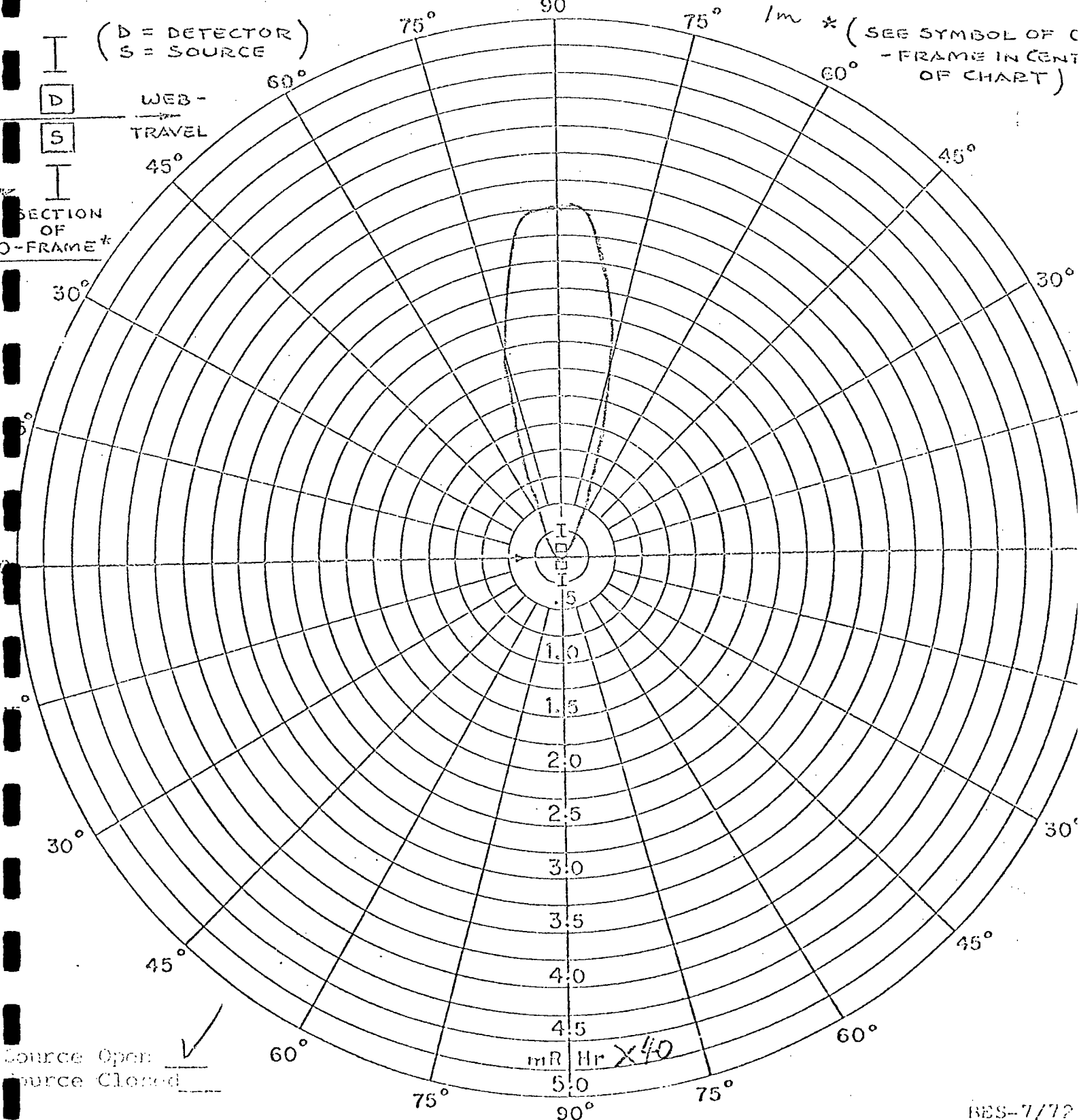
NOTE: End View must be taken; and either Side or Top View.  
 Level must not exceed 5 mR/Hr. at 12" from surface.

End View: At right angles  
 to paper & "O"-Frame.

~~VIEW~~ VIEW  
 Side 90°

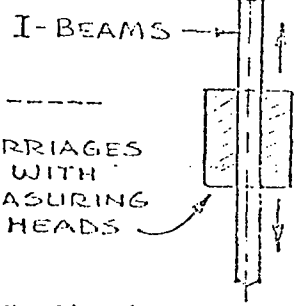
Pattern - Radiation Level  $\beta^-$   
 at ~~12"~~ from surface of head  
 1m \* (SEE SYMBOL OF C  
 - FRAME IN CENT  
 OF CHART)

(D = DETECTOR)  
 (S = SOURCE)  
 D  
 S  
 WEB -  
 TRAVEL  
 SECTION  
 OF  
 O-FRAME\*



Source Open ☒  
 Source Closed ☐

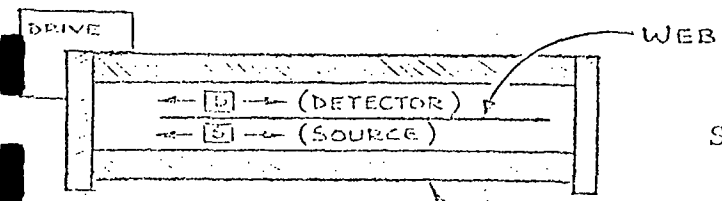
NOTE: End View must be taken; and either Side or Top View.  
 Level must not exceed 5 mR/Hr. at 12" from surface.



Top View: In the plane of the web-----

Side View: In same plane as "O"-Frame!

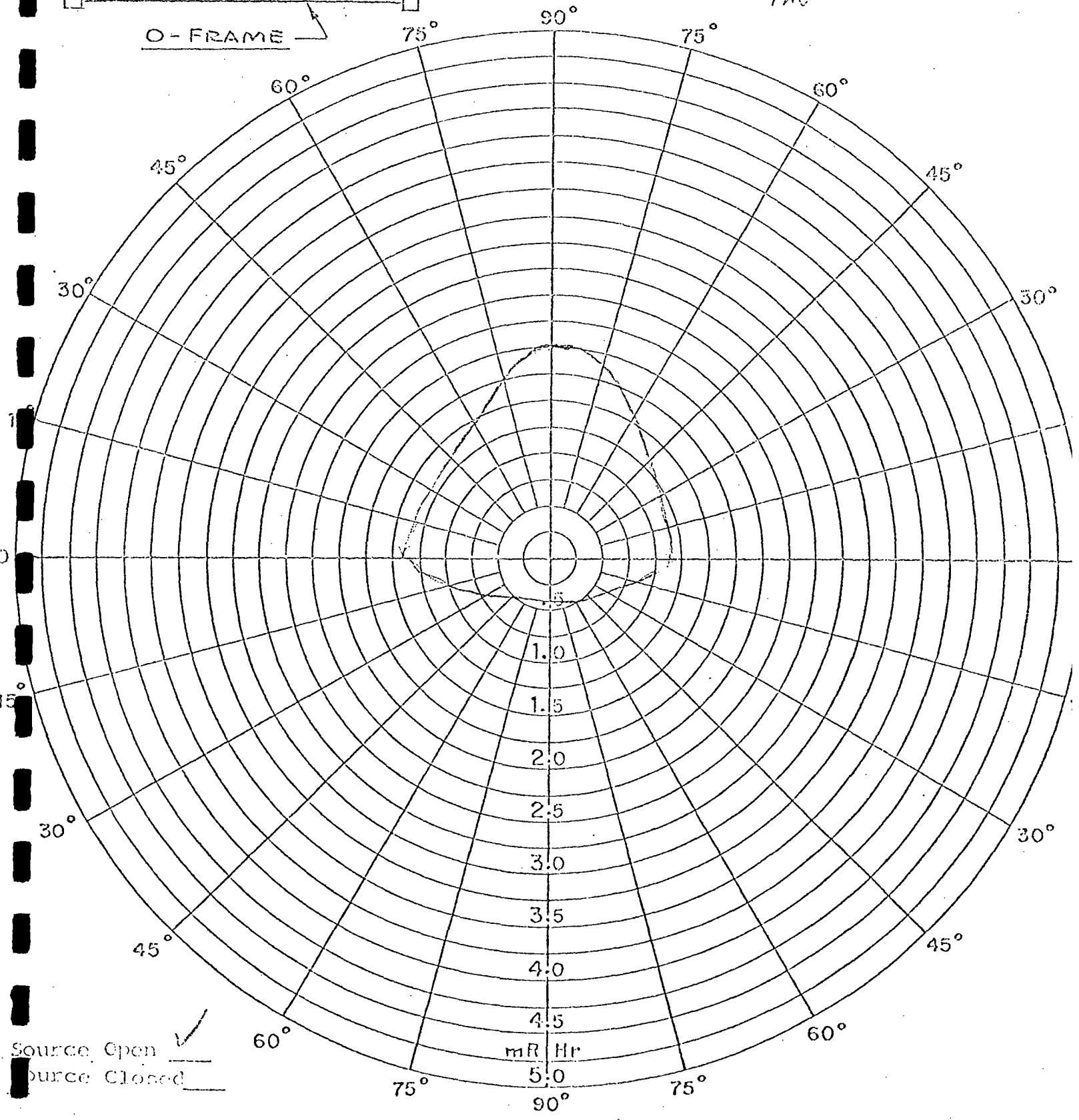
85 Kr



Top View ( )  
 Side View ( )

Pattern:  $\gamma$ -Radiation Level  
 at 12" from surface of head  
 1m

O-FRAME

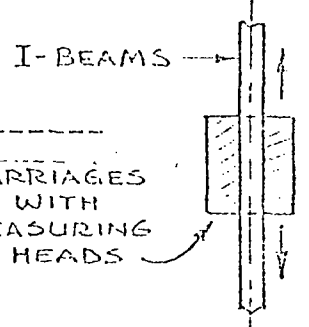


Source Open ☒  
 Source Closed ☐

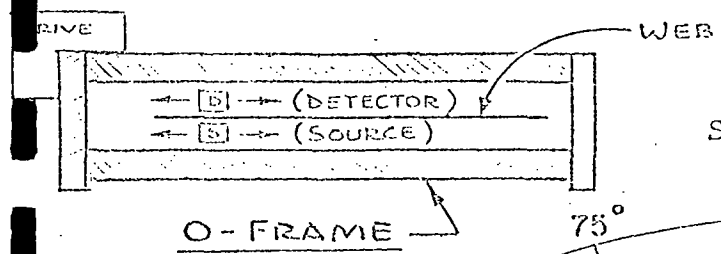
NOTE: End View must be taken; and either Side or Top View.  
Level must not exceed 5 mR/Hr. at 12" from surface.

Top View: In the plane of the web-----

Side View: In same plane as "O"-Frame.

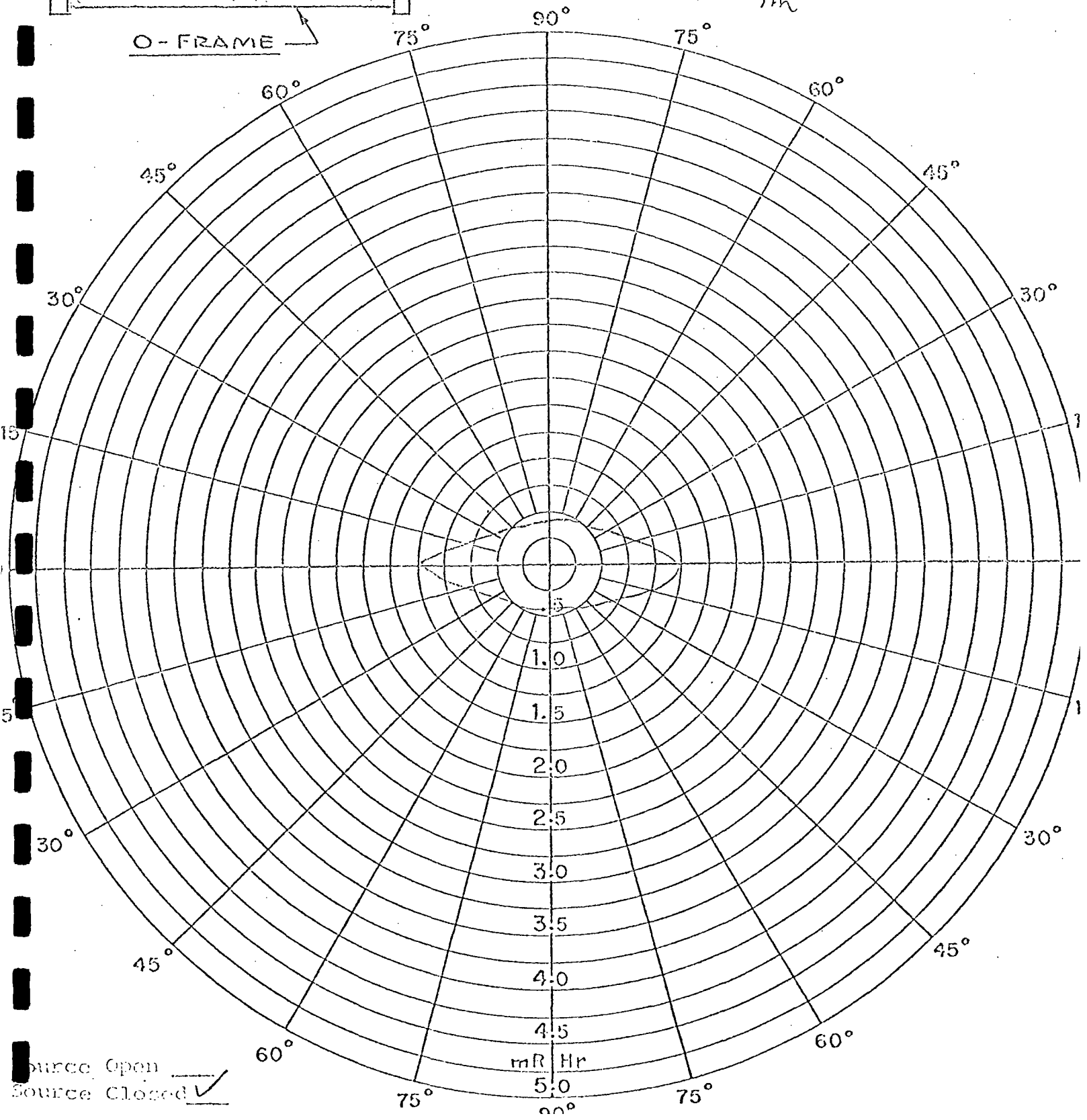


85  
Kr



Top View ( )  
Side View ( )

Pattern: Radiation Level  
at 12" from surface of head.  
1m



Source Open ☐  
Source Closed ☒

# RADIATION PATTERN SOURCE ONLY

Date of Survey 5/9/75  
 Customer \_\_\_\_\_  
 Address \_\_\_\_\_  
 Gage Location \_\_\_\_\_  
 Survey Meter Vistacore 440  
 Checked by Alex Buchner

Type Gauge TBI  
 Gauge Serial # \_\_\_\_\_  
 Type of Source 75Sr  
 Strength 20 mCi  
 Source Serial # \_\_\_\_\_  
 Send Pattern to \_\_\_\_\_

Manufacturer SEAROLSON  
 Model # TBI  
 Model # 3F11  
 Pattern sent to \_\_\_\_\_

**NOTE:** End View must be taken; and either Side or Top View.  
 Level must not exceed 5 mR/Hr. at 12" from surface.

End View: At right angles to paper & "O"-Frame.

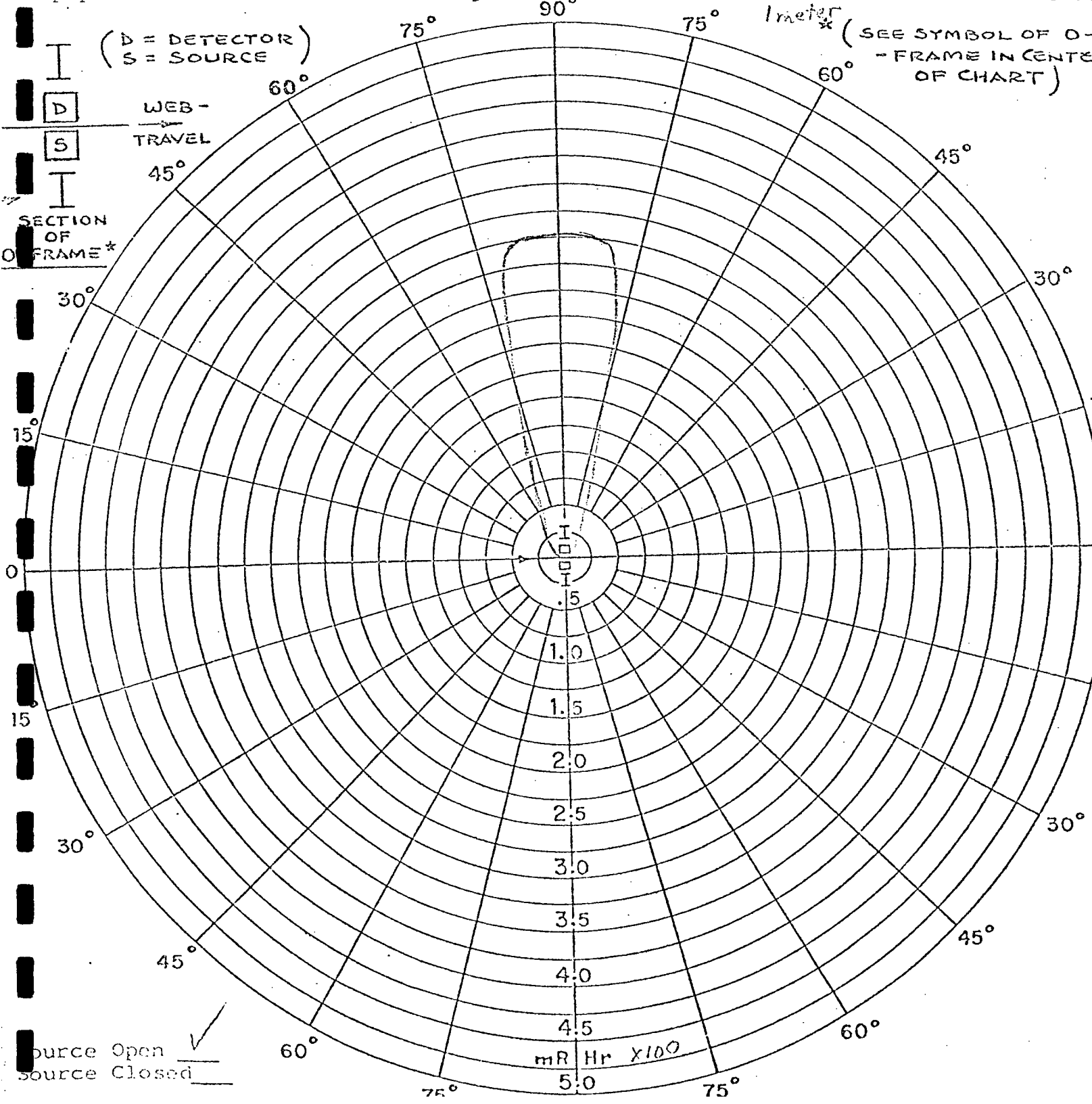
END VIEW  
SIDE

Pattern  <sup>$\beta^-$</sup>  - Radiation Level at 12" from surface of head.  
 1 meter \* (SEE SYMBOL OF O-FRAME IN CENTRE OF CHART)

(D = DETECTOR)  
 (S = SOURCE)

WEB - TRAVEL  
 45°

SECTION OF O-FRAME \*

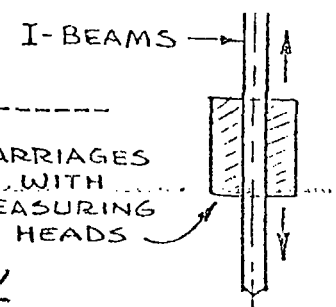


Source Open ☒  
 Source Closed ☐

mR Hr x100

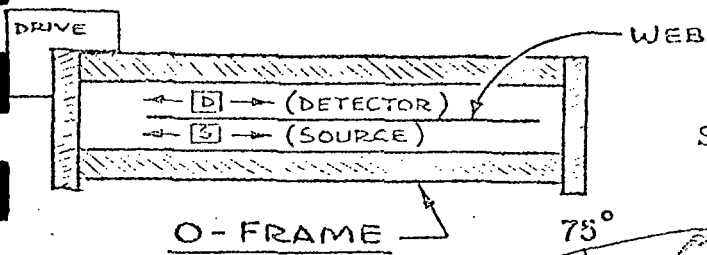


NOTE: End View must be taken; and either Side or Top View.  
Level must not exceed 5 mR/Hr. at 12" from surface.



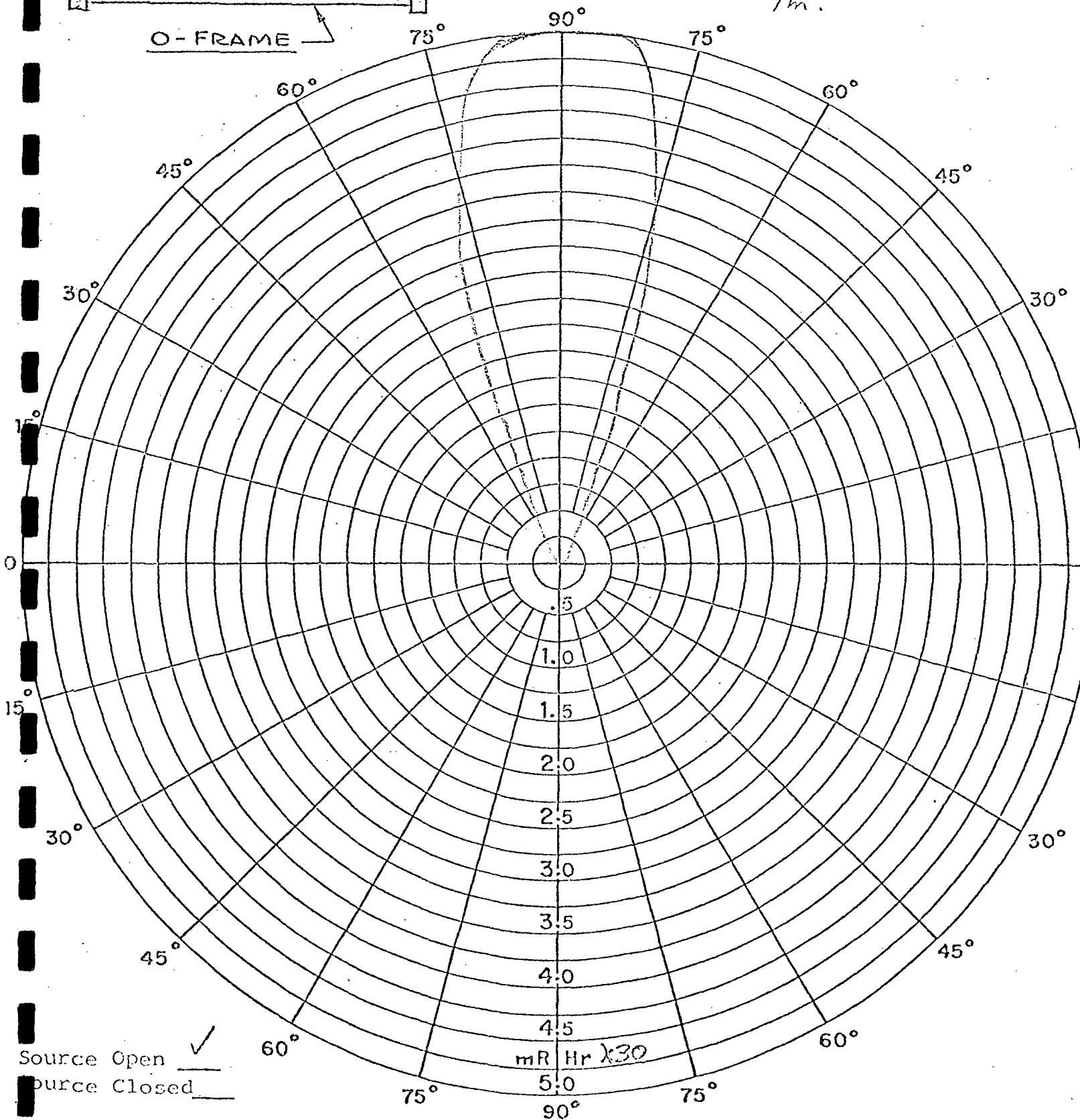
Top View: In the plane of the web-----

Side View: In same plane as "O"-Frame.



Top View ( )  
Side View (✓)

Pattern: Radiation Level  
at 12" from surface of head  
/m.



# RADIATION PATTERN

Date of Survey \_\_\_\_\_  
 Customer \_\_\_\_\_  
 Address \_\_\_\_\_  
 Site Location \_\_\_\_\_  
 Survey Meter \_\_\_\_\_  
 Checked by \_\_\_\_\_

Type Gauge \_\_\_\_\_  
 Gauge Serial # \_\_\_\_\_  
 Type of Source 90Sr  
 Strength \_\_\_\_\_  
 Source Serial # \_\_\_\_\_  
 Send Pattern to \_\_\_\_\_

Manufacturer \_\_\_\_\_  
 Model # \_\_\_\_\_  
 Model # \_\_\_\_\_  
 Pattern sent to \_\_\_\_\_

NOTE: End View must be taken; and either Side or Top View.  
 Level must not exceed 5 mR/Hr. at 12" from surface.

End View: At right angles  
 to paper & "O"-Frame.

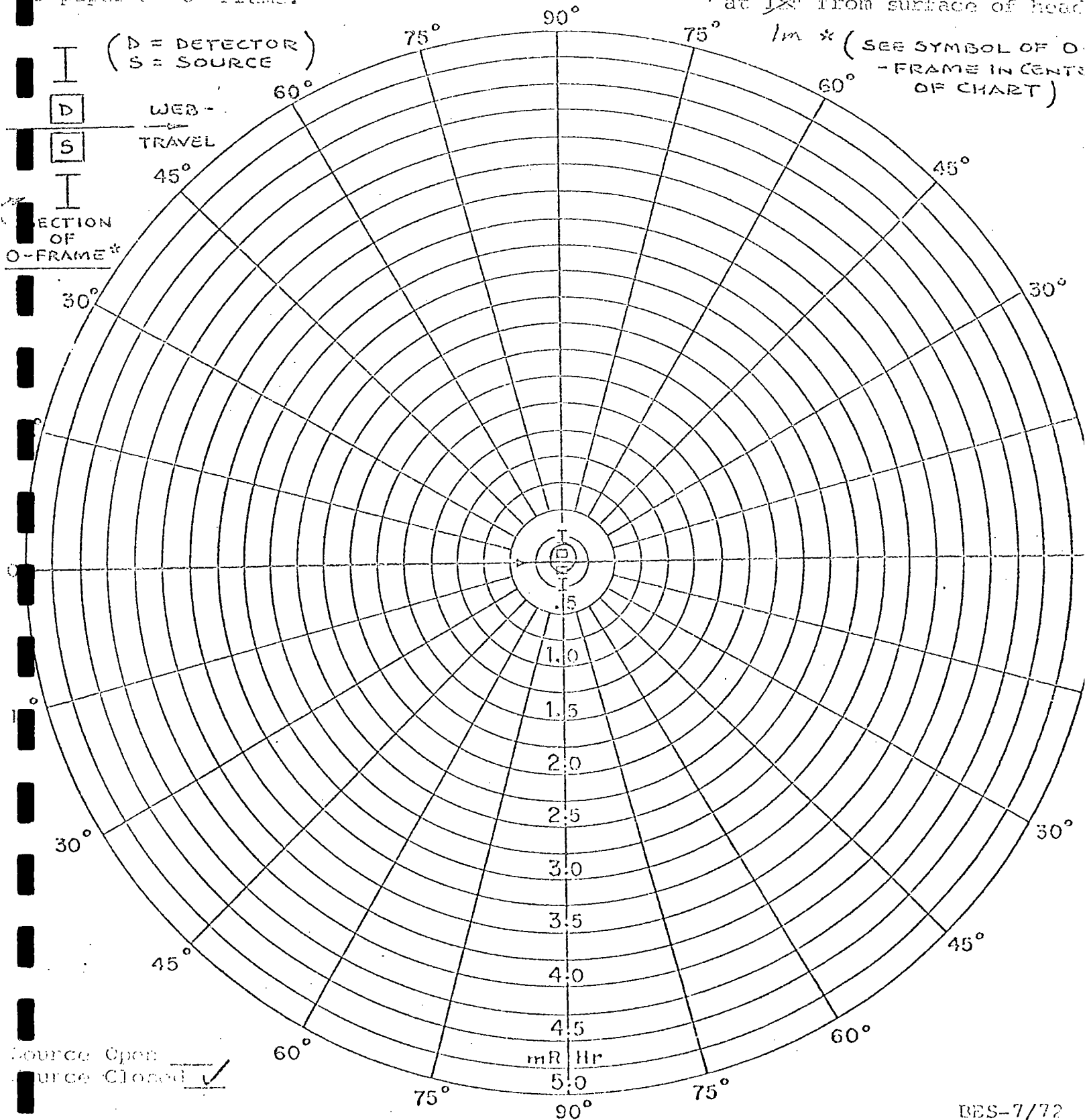
END VIEW

Pattern  $\gamma$  - Radiation Level  
 at 12" from surface of head  
 1m \* (SEE SYMBOL OF O-  
 FRAME IN CENTER  
 OF CHART)

(D = DETECTOR)  
 (S = SOURCE)

WEB -  
 TRAVEL

SECTION  
 OF  
 O-FRAME \*



Source Open \_\_\_\_\_  
 Source Closed ☒

APPENDIX A  
LABELS FOR SEALED SOURCES

# CONTROL MANUFACTURING STANDARDS SPECIFICATION SHEET

## SPECIFICATION FOR SEALED SOURCES

Minnesota Mining & Manufacturing Co. sealed 20 mCi Strontium 90 source.

The following information must be engraved on each source.

Source Type  
Source Strength  
ANSI Classification  
Radioactive Symbol  
Date of Manufacture  
Serial No.  
Model no.

Source construction will be as shown in Minnesota Mining and Manufacturing Co. Drawing B1921-612.

# CONTROL MANUFACTURING STANDARDS SPECIFICATION SHEET

## SPECIFICATION FOR SEALED SOURCES

American Atomics Corp. sealed 500 mCi. Krypton 85 source.

The following information must be engraved on each source:

Source Type  
Source Strength  
ANSI Classification  
Radioactive Symbol  
Date of Manufacture  
Serial Number  
Model Number

Source construction will be as shown in American Atomics Corp.  
Drawing #40057B.

APPENDIX B

SAFETY REGULATIONS FOR USERS

OF

RADIOACTIVE ISOTOPES

## 1.1.0 SAFETY REGULATIONS FOR USERS OF RADIOACTIVE ISOTOPES

### 1.1.1 General

All rules, regulations, radiation profile reports, wipe test or inspection reports, licenses, etc., must be maintained in a separate file at all times while the source is in the possession of the user. An individual in the user's plant must be familiar with the use of the file as well as with the rules and regulations governing the use of radioactive materials in the user's country. Sentrol Systems Inc. may be consulted if the user has any questions regarding safety, applications, licensing, etc., of radioactive materials, and Sentrol Systems Inc. training courses in radiation techniques, handling, usage, and licensing are available.

The Sentrol Systems Inc. Beta Gauge source and source housing have been designed and tested to ensure safe and reliable operation. The radioactive source material is hermetically sealed and mounted in a source holder. This assembly is fitted in a steel container which has gaskets sealing all jointed parts and connectors. A thin stainless steel 'window' in the steel housing allows the radiation to be emitted while preventing entry of contaminants such as dust, dirt, etc.

When the source is closed, a thick metal shutter comes between the sealed source and the window, and absorbs the emitted radiation. A 'Green' light in the source housing indicates this condition. When the source is open (shutter not between source and window), radiation is emitted through the source housing window and the light will be 'Red'. If a power failure should occur, the source shutter will automatically close.

The source should be closed when the external window or sensor is being cleaned.

INTERNAL MAINTENANCE OR SERVICING OF  
THE SOURCE HOUSING MAY BE CARRIED OUT  
ONLY BY A LICENSED SENTROL SYSTEMS  
INC. REPRESENTATIVE.

### 1.1.2 Source Inspection

Semi-annual wipe tests and shutter inspections for Strontium 90 or source shutter inspections for Krypton 85 must be made by licensed personnel, usually by Sentrol Systems Inc. Technical Representatives.

### 1.1.3 Administrative Requirements Pertaining to United States Regulations

All transactions in radioactive materials in the U.S.A. must be carried out in accordance with regulations issued by the U.S. Nuclear Regulatory Commission in Title 10 Code of Federal Regulations, Part 20 or by similar regulations issued by the appropriate regulatory authorities on the agreement States.

Copies of Title 10, part 20 may be obtained from:

The U.S. Nuclear Regulatory Commission,  
Washington, D.C. 20545.

Copies of the regulations for agreement states can be obtained from the appropriate authorities. Sentrol will be pleased to provide the names and addresses for the various agreement States should the customer wish to obtain the information.

All users of radioactive materials must be fully aware of the various provisions of these regulations.

The Radiation Protection Divisions will advise prospective users regarding health requirements and will review plans and blue-prints of proposed installations at any time. Publications dealing with the health and safety requirements of radiation work may also be obtained by writing to:

The National Council for Radiation Protection,  
P.O. Box 4867,  
Washington, D.C. 20008.

NCRP Report #30 Safe Handling of  
Radioactive Materials

Note: All customers must obtain a specific license before they can receive the Sentrol Systems Model TB1 Beta Gauge. The Radiation Safety Officer for Sentrol Systems Inc. will provide all the assistance the customer requires to obtain the necessary license.

### 1.1.4 Source Labels

Labels on all source housings indicate the type of radioactive material, activity in mCi, serial number, and the date of installation. These labels must not be removed. If lost, they must be replaced promptly.



#### 1.1.5 Radiation Profile

A radiation profile is made after the equipment has been installed. This survey will establish the distance from the source where the level of radiation falls below the 0.25 mv/hr level. At this level any worker may work for a full 8-hour period without requiring any special monitoring devices.

Copies of this information are given to the customers who should maintain the profiles on file together with the record of the six-month source wipe and/or shutter inspection.

#### 1.1.6 EMERGENCY PROCEDURES

##### Suggested Procedures in the Event of an Accident

Because of the design of the sealed sources and the housing in which it is contained within the gauge, the likelihood of damage to the sources is very remote, but if it is damaged then we suggest that the following steps be taken:

1. First clear the area of people and notify the Radiation Safety Officer.
2. Notify the U.S. Nuclear Regulatory Commission and/or the appropriate State authorities in an agreement State, to obtain expert assistance in clean-up and decontamination.
3. Permit no person to resume work in the area until a survey has been made, and approval of the Radiation Safety Officer has been secured.
4. Prepare a complete history of the accident as required by the Regulatory Authorities and -

##### In the U.S.A.

Notify the Radiation Safety Officer, 2957 Alt Boulevard, Grand Island, New York 14072. Telephone: 716-773-7525.

##### In Canada

Notify the Radiation Safety Officer, 4401 Steeles Ave. West, Downsview, Ontario M3N 2S4. Telephone: 416 - 661-7000.

Procedure to be followed if damage is suspected to:

##### a) Krypton 85 Source

The case of a leaking Krypton 85 source is an exception. Since Krypton is a noble gas and is non-reactive in the biological system, the best method is to clear the area

of the leaking gas by excess ventilation. Krypton is the only radioisotope used by Sentrol that falls into this category. If the rupture of the source is caused by fire or explosion then the only action which can normally be taken is to clear the area of people.

A leak from a Krypton 85 source will be indicated by a rapid decrease in the signal from the Beta Gauge. If this occurs the gauge should be taken out of service, the area cleared, and the Radiation Safety Officer informed.

b) Strontium 90

Strontium 90 if ingested will be taken up by the body and stored in the bone marrow. With a half life of 28 years this could be an extremely serious situation.

If a sealed Strontium 90 source is inadvertently ruptured or severely damaged, do not attempt to remove or repair it.

To prevent the possible spread of contamination, the source housing should be covered with plastic and then sealed with tape. The area must be segregated by being roped off. All personnel who have been in the vicinity of the spill should be held at the barrier surrounding the segregated area until it is possible to monitor them for possible contamination.

No one should re-enter the area except under the direction of the Radiation Safety Officer.

APPENDIX C  
LABELS FOR SOURCE HOUSING

TYPE OF SOURCE

STRENGTH



DATE

MILLICURIES

**CAUTION: RADIOACTIVE MATERIALS**

MODEL

SERIAL

THIS RECEIPT, POSSESSION, USE, AND TRANSFER OF THIS DEVICE,  
MODEL....., SERIAL NO.....ARE SUBJECT TO  
A GENERAL LICENSE OR THE EQUIVALENT AND THE REGULATIONS OF THE  
U.S. NUCLEAR REGULATORY COMMISSION OR OF A STATE WITH WHICH THE  
NRC ENTERED INTO AN AGREEMENT FOR THE EXERCISE OF REGULATORY  
AUTHORITY.

REMOVAL OF THIS LABEL IS PROHIBITED.

**CAUTION - RADIOACTIVE MATERIAL**  
**SENTROL SYSTEMS INC., GRAND ISLAND N.Y. 14072**

This device, exempt from licensing pursuant to New York State Industrial Code Rule 38-5.2b (5) has been manufactured and distributed by Sentrol Systems Inc. pursuant to New York State License No.

This device shall not be transferred, abandoned, or disposed of except by transfer to a person specifically licensed or authorized to receive such a device by the New York State Industrial Commissioner, the United States Nuclear Regulatory Commission, or appropriate regulatory agency of another agreement state.

Operation of this device shall be immediately suspended, until any necessary repairs have been made, if there is any indication of possible failure of or damage to the shielding or containment of the radioactive material.

Installation, repair, maintenance, replacement, relocation, testing, ultimate disposal, or other service involving the radioactive material, its shielding and containment shall be performed only by persons specifically licensed to perform such services on this device by the Industrial Commissioner, the United States Nuclear Regulatory Commission, or appropriate regulatory agency of another agreement state.

This device shall be tested for leakage of radioactive material and for proper functioning of the "off-on" mechanism and indicator at intervals specified by the U.S. Nuclear Regulatory Commission or other agreement states when used under their respective jurisdictions. If this device contains only Krypton 85 as the radioactive source, testing for leakage is not necessary; only the "off-on" mechanism need be tested.

Removal of this label is prohibited by regulations of the Nuclear Regulatory Commission.

BASIC RADIATION EXAMINATION

# Sentrol

SYSTEMS, INC.

SENSORS/CONTROLS FOR THE PROCESS INDUSTRIES

PAGE 1 OF 4

## BASIC RADIATION EXAMINATION

PRINT NAME: \_\_\_\_\_

DATE: \_\_\_\_\_

Please answer questions in the space provided below each question.

1. How does  $\gamma$  emission differ from  $\alpha$  and  $\beta$  emissions?
2. What are some of the uses of the BETA SOURCE?
3. What are the three basic factors involved in protection against GAMMA RADIATION?
4. Why is it necessary to make wipe tests on gauges?
5. When must leak tests be carried out? Give 3 answers.
6. (a) What quantity of radioactive material must leakage tests be capable of detecting?  
(b) What action must be taken if such a quantity is detected?

7. (a) What is the Maximum Permissible Occupational Dose for a Radiation Worker for one year?  
(b) What is the Maximum Permissible Dose for the general public (no film badge, etc.) for one year?
8. What action would you take to remove skin contamination?
9. Why is it necessary to protect radioactive materials from fires?
10. (a) What six pieces of information must be shown on the label on source containers? (Equipment that sources are installed in.)  
  
(b) When, for shipping, is a white 1 label used?
11. Which of the following is the most penetrating in lead (please encircle):  
  
gamma-rays      beta particles      or alpha particles
12. Define half-value layer.



13. Define half-life.

14. What type of shielding should be used to minimize Bremsstrahlung, when using energetic beta sources?

15. Describe a shielding system for fast neutrons.

16. (a) Name a suitable material other than a metal for shielding gamma radiation.

(b) For a given attenuation of gamma radiation, please encircle which of the following metals should be used to design the lightest weight container?

Lead          Iron          Heavy Met          or Depleted Uranium

17. (a) If  $I = 1024 \text{ mR/Hr.}$  at a distance of 2 yards, what will the intensity be at 8 yards, if a shield of 8 half value layers is interposed between the source and the detector? Show calculations--do rough work on the back of the previous page.

(b) What will the dose be if an individual is exposed to this intensity for  $1/2$  hour?

18. What agency regulates the use of radioactive material in your area? Please state the province or state that your plant occupies.
19. What is the function of compliance inspectors?
20. What are the 3 most important considerations in shipping of radioactive materials?
21. What is required before a mill employee may be permitted to perform source inspections or source wipes and otherwise maintain a BETAMETER with respect to Radioactive Sources?

PRINT NAME \_\_\_\_\_

SIGNATURE \_\_\_\_\_

GJL:mef  
4/3/75

## TYPICAL ANSWERS TO BASIC RADIATION EXAMINATION

1.  $\gamma$  is a photon or bundle of energy with no mass or charge.  
 $\gamma$  is most penetrating.
  - alpha particle has a double + charge and has 1840 times the mass of a beta particle with a single charge.
2. Measuring the mass per unit or basis weight of thin materials, i.e. paper, plastic, rubber, metal foils, etc.
3. TIME - DISTANCE - SHIELDING
4. To detect for source leakage which will INSURE PERSONAL SAFETY and is required by law.
5. Every 6 months (In field or storage)  
BEFORE INSTALLATION  
(Moved from one site to another)  
When an abnormal situation arises  
(fire, explosion, etc.)
6. a) .005 uc  
b)
  - Take device out of service
  - Notify Radiation Safety Officer
  - Clerk for contamination (surrounding area)
  - Report to the U.S. Nuclear Regulatory Commission or Appropriate State authority.
7. a) 5 REM  
b) .5 REM
8. Wash with soap and warm water, but insure skin is not broken.
9. Fires can damage source containers and spread radioactive material over large areas.
10. a)
  1. Type of radioactive material
  2. Strength of radioactive material
  3. Serial No. of the source
  4. Serial No. of the device that contains the radioactive material (source)
  5. Model No. of the radioactive material (source)
  6. Date of source manufacture.b)
  - When the surface level of the package is less than .5 mrem/hr.
11. Gamma rays
12. The thickness of a given material which will reduce the intensity of the radiation to 1/2 its original value.
13. The amount of time required for half the radioactive atoms to disintegrate.

14. Low Z Type material (aluminum plastic)
15.
  - 1st layer - paraffin, etc.
  - 2nd layer - cadmium or boron
  - 3rd layer - lead
16.
  - a) Concrete
  - b) Depleted Uranium
17.
  - a) .25 MR/HR
  - b) .125 MR
18. \_\_\_\_\_
19. To make sure all State and/or Federal Regulations are maintained.
20.
  - 1. Packaging
  - 2. Labelling
  - 3. Certification
21.
  - Qualified and accepted by the Nuclear Regulatory Commission, or Agreement State.
  - Film Badge
  - Geiger Counter
  - Means for measuring swats.

# Sentrol

SYSTEMS, INC.

SENSORS/CONTROLS FOR THE PROCESS INDUSTRIES

## RADIATION PROTECTION COURSE

GIVEN TO: \_\_\_\_\_ ON \_\_\_\_\_

### SCOPE:

1. To familiarize the student with basic fundamentals of radiation protection and biological effects.
2. Radioactive source installation of sealed sources.
3. Source wipe procedures of sealed sources.

### SUBJECTS TAKEN:

1. Basic Math and Physics Review
  - Part A. Mathematics
  - Part B. Introduction to Radiation
2. Atomic Structure and Radioactivity.
3. Basic Radiation Physics.
4. Industrial Uses of Radioisotopes and Associated Hazards.
5. Physical Methods of Controlling Radiation Hazards.
6. Detection of Leakage from Sealed Sources.
7. Routine and Emergency Procedures.
8. Survey Instruments.
9. Biological Effects of Radiation.
10. Licensing and Regulation.
11. Shipping Regulations.
12. Forms and Labels.

THIS IS TO CERTIFY that the above-named individual has taken the subjects listed above and has successfully passed an examination. He is fully qualified to perform radioactive source wipes of sealed sources, as well as radioactive source inspections and installation of sealed sources.

\_\_\_\_\_  
Radiation Safety Officer

RESUMES

BIOGRAPHICAL NOTES - G. J. LEIGHTON

EDUCATION: British Institute Engineering Technology  
1936-39.

R.A.F. College, Cranwell 1944-45.

B.S.E.E. Equivalent.

EXPERIENCE:

- 1975 - Present: Sentrol Systems Inc., Product Manager for paper machine systems, including the following sensors: infrared moisture gauge, micro-wave moisture gauges and color measuring gauge.
- 1973 - 1975: Electronic Automation Systems, Inc., Product Manager for paper machine systems, including the following sensors: infrared moisture gauge, micro-wave moisture gauges, color measuring gauge, and flaw inspection systems. Currently investigating sensors for the food processing industry.
- 1963 - 1973: Electronic Automation Systems, Inc., Senior Project Engineer. Responsible for the design of industrial control systems, using measuring devices utilizing nuclear energy, micro-waves, and infrared techniques. Also provided technical sales assistance.
- 1960 - 1963: Curtiss-Wright Corporation, Electronics Div. Senior Engineer, transferred from Canadian Curtiss-Wright to Electronics Div. Involved in both project engineering and technical sales presentations.
- 1956 - 1960: Canadian Curtiss-Wright Ltd., Oakville, Canada. Senior Development Engineer. Study of special geometries for industrial Beta-gauges, plus work on composite effects encountered in Gamma radiation type density gauges.

## RESUME

CHARLES F. GOODSOLE  
99 Idlewood Drive  
Tonawanda, N.Y. 14150

716-692-0029

### Experience Record

1964 to Present: Electronic Automation Systems, Inc.  
Grand Island, New York

1973 to Present: Field Services Manager

Responsible for managing all field services support in the U.S., including training, technical support, documentation, parts ordering and drafting.

In addition was responsible for managing all service accounts in the Mid-West United States (Pennsylvania to Minnesota). Twelve persons reported to me during this time.

1967 to 1973: Systems Engineer

Responsible for the engineering specifications, production, check-out, and installation of analog and digital process control systems for the Pulp and Paper Industry.

These systems included a Basis Weight Betameter, three different moisture gauges, caliper gauge, optical flaw inspection system, and a pulp brightness gauge. The last five systems were 32K mini-computer systems controlling the complete paper machine, on which I was the Project Leader of a three-man project team.

1964 to 1967: Chief Draftsman

Responsible for all drafting requirements including machine lay-in drawings, master schematics, assembly drawings and blue-print facilities.



## Experience Record (cont'd)

1963 to 1964: J. H. Williams Company - Buffalo, N.Y.

### Maintenance Dispatcher

Responsible for dispatching maintenance men to repair equipment used in the manufacturing of drop forgings and industrial tools.

Kept detailed records of all work performed and made weekly reports of all pending repairs to be made.

## Education

1964 University of Buffalo  
Electrical Engineering

1961 to 1963: Erie County Technical Institute  
Electrical Technology

## Military Service

None - Classification 3A

## Early Background

Grew up on Grand Island, N.Y. Educated in public schools and prepared for college at Riverside High School in Buffalo. Played two years of varsity football and track.

## Outside Activities

- Usher Chairman at Church
- Member of ISA

## Personal Interests

Enjoy Football, hockey, golf, sport cars.

## Personal Data

Age: 31      Height: 6'1"      Weight: 185 lbs.  
Married - 2 children - Excellent health

## References

Personal references will be forwarded upon request.

TRAINING AND EXPERIENCES WITH RADIO-ACTIVITY

Formal Training

Attended the Basic Radiation Protection Course provided by Electronic Automation Systems Inc.

Subjects covered:

1. Basic Math and Physics Review
2. Atomic Structure and Radio-activity
3. Basic Radiation Physics
4. Industrial Uses of Radioisotopes and Associated Hazards
5. Physical Methods of Controlling Radiation Hazards
6. Detection of Leakage from Sealed Sources
7. Routine and Emergency Procedures
8. Survey Instruments
9. Biological Effects of Radiation
10. Licensing and Regulation
11. Shipping Regulations
12. Forms and Labels

Practical experience

As Chief Draftsman for EAC from 1964 to 1967 he became very familiar with the designs of the source housing and shutter mechanism.

As a Systems Engineer from 1967 to 1973, he was responsible for all aspects of quality assurance of the Betameter. As Field Service Manager from 1973 to the present he had to ensure that his field personnel properly handled all situations concerning the radio-active sources and that all incidents were correctly reported.

Radio-active materials worked with:

Krypton 85  
Strontium 90  
Ruthenium 106  
Promethium 147  
Cesium 137

HUGH H. LAVERIE

TRAINING AND EXPERIENCE WITH RADIO-ACTIVITY

Formal Training

1964

Joined Industrial Nucleonics Corp. Columbus Ohio as a Field Service Engineer. At this time he received a 3-day radiological course given by Don Stevens covering the following subjects:

1. Basic Radiation Protection in Industrial Uses.
2. Leakage detection from Sealed Sources
3. Fundamental Physics of Betagauge
4. Health Precautions

In 1969 was appointed Area Service Manager at which time was given a further 5-day course covering Emergency source handling procedures covering both beta and gamma sources.

Practical Experience

As a Field Service Engineer was responsible for installing, providing radiation surveys, source wiping and general maintenance on Industrial Nucleonics Betagauges and Density Gauges.

Sources worked with:

Krypton 85  
Strontium 90  
Cesium 137  
Cobalt 60

1973

Joined Electronic Automation Systems Inc. as Area Sales Manager.

1975

Was appointed Regional Sales Manager Eastern U.S.A.

## TRAINING AND EXPERIENCE WITH RADIO-ACTIVITY

### Formal Training

1965

Joined Industrial Nucleonics Corp. Columbus Ohio as a Field Service Engineer. At this time he received a 3-day radiological course given by Don Stevens covering the following subjects:

1. Basic Radiation Protection in Industrial Uses.
2. Leakage detection from Sealed Sources
3. Fundamental Physics of Betagauge
4. Health Precautions

In 1968 was appointed Area Service Manager at which time was given a further 5-day course covering Emergency source handling procedures covering both beta and gamma sources.

### Practical Experience

As a Field Service Engineer was responsible for installing providing radiation surveys, source wiping and general maintenance on Industrial Nucleonics Betagauges and Density Gauges.

Sources worked with:

Krypton 85  
Strontium 90  
Cesium 137  
Cobalt 60

1973 Joined Electronic Automation Systems Inc. as Area Service Manager. At this time took the EAS Radiation Protection Course covering the following subjects:

1. Basic Math and Physics Review
2. Atomic Structure and Radioactivity
3. Basic Radiation Physics
4. Industrial Uses of Radioisotopes and Associates Hazards
5. Physical Methods of Controlling Radiation Hazards
6. Detection of Leakage from Sealed Sources

7. Routine and Emergency Procedures
8. Survey Instruments
9. Biological Effects of Radiation
10. Licensing and Regulation
11. Shipping Regulations
12. Forms and Labels

Duties include supervision of field personnel in all radioactive source areas such as source wiping, radiation surveys and emergency procedures and reporting.

1975 Presently employed by Sentrol Systems Inc. as Area Service Manager.

ADDITIONAL INFORMATION FOR  
GENERAL LICENSE

EXISTING EAS EQUIPMENT TO BE SERVICED AS  
PER COVERING LETTER

| EAS<br>SERIAL #        | EAS<br>GAUGE MODEL | SEALED SOURCE MODEL, ISOTOPE AND QUANTITY<br>CONTAINED IN SOURCE |                |      |     |
|------------------------|--------------------|--|----------------|------|-----|
| K6                     | LAB-501-USRC       | USRC LAB-501   | Strontium 90   | 6    | mCi |
| K15                    | LAB-501-USRC       | USRC LAB-501   | Ruthenium 106  | 15   | mCi |
| * K18                  | LAB-501-USRC       | USRC LAB-501   | Strontium 90   | 18   | mCi |
|                        | 3FIL-3M            | 3M 3FIL  | Strontium 90   | 18   | mCi |
| K20                    | LAB-501-1-USRC     | USRC LAB-501-1   | Krypton 85     | 20   | mCi |
|                        | LAB-321-2-USRC     | USRC LAB-321-2   | Krypton 85     | 20   | mCi |
|                        | LAB 501            | USRC LAB-501   | Strontium 90   | 20   | mCi |
|                        | 3FIL-3M            | 3M 3FIL  | Strontium 90   | 20   | mCi |
|                        | 3A1Y-3M            | 3M 3A1Y  | Strontium 90   | 20   | mCi |
| K30                    | LAB-501-USRC       | USRC LAB-501   | Ruthenium 106  | 30   | mCi |
| K40                    | LAB-321-2-USRC     | USRC LAB-321-2   | Krypton 85     | 40   | mCi |
| K50                    | LAB-501-1-USRC     | USRC LAB-501-1   | Krypton 85     | 50   | mCi |
| K75                    | LAB-746-USRC       | USRC LAB-746   | Promethium 147 | 75   | mCi |
| K300                   | LAB-501-3-USRC     | USRC LAB-501-3   | Krypton 85     | 300  | mCi |
| K500                   | 3E4L-3M            | 3M 3E4L  | Krypton 85     | 500  | mCi |
|                        | 3E4S-3M            | 3M 3E4S  | Krypton 85     | 500  | mCi |
| K5000                  | LAB-746-USRC       | USRC LAB-746   | Promethium 147 | 5000 | mCi |
| Basis Wt. Profilograph | EA-BC/PR-1         | USRC LAB-707   | Strontium 90   | 10   | mCi |
|                        |                    | USRC LAB-323A  | Krypton 85     | 30   | mCi |

\* Licensee's Series K18 source holder authorized to contain a maximum of three 6 mCi sources.

#### AMENDMENT #2

|                      |               |              |     |     |
|----------------------|---------------|--------------|-----|-----|
| Basis Wt. Mark II SS | 3M 3FIL       | Strontium 90 | 20  | mCi |
| Profilograph         | 3M 3E4S       | Krypton 85   | 500 | mCi |
|                      | USRC LAB-323A | Krypton 85   | 500 | mCi |

#### AMENDMENT #3

|      |           |           |            |     |     |
|------|-----------|-----------|------------|-----|-----|
| K500 | 40057-AAC | AAC 40057 | Krypton 85 | 500 | mCi |
|------|-----------|-----------|------------|-----|-----|

#### AMENDMENT #5

|                           |               |               |            |     |     |
|---------------------------|---------------|---------------|------------|-----|-----|
| K20                       | 40092A/3-AAC  | AAC 40092A/3  | Krypton 85 | 20  | mCi |
| K40                       | 40092A/12-AAC | AAC 40092A/12 | Krypton 85 | 40  | mCi |
| K500                      | 40092A/3-AAC  | AAC 40092A/3  | Krypton 85 | 500 | mCi |
| K500                      | 40092A/12-AAC | AAC 40092A/12 | Krypton 85 | 500 | mCi |
| Basis Weight Profilograph | EA-BC/PR-1    | AAC 40092A/3  | Krypton 85 | 500 | mCi |

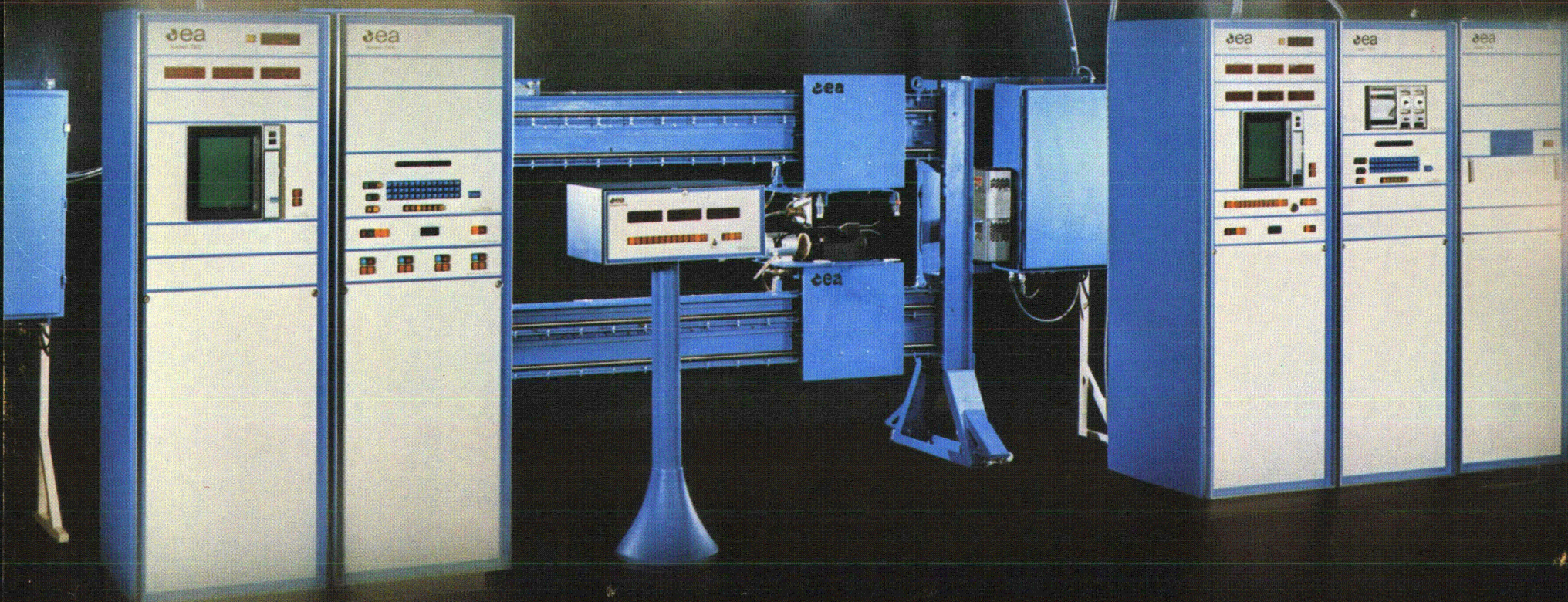
#### AMENDMENT #8

|      |           |            |            |     |     |
|------|-----------|------------|------------|-----|-----|
| K500 | 40057-AAC | AAC 40057B | Krypton 85 | 500 | mCi |
|------|-----------|------------|------------|-----|-----|



APPENDIX C  
TRAINING MANUAL





**EA 7000 Process Control System**