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February 14, 2014
ACO 14-0010

ATTN: Document Control Desk
Ms. Patricia K. Holahan
Division of Security Operations
Office of Nuclear Security and Incident Response
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555-0001

**American Centrifuge Lead Cascade Facility
Docket Number 70-7003; License Number SNM-7003
American Centrifuge Plant
Docket Number 70-7004; License Number SNM-2011
Submittal of Changed Pages for the Security Program for the American Centrifuge Plant –
Security-Related Information, Official Use Only, and Export Controlled Information**

**INFORMATION TRANSMITTED HEREWITH IS PROTECTED FROM PUBLIC
DISCLOSURE AS CONFIDENTIAL COMMERCIAL OR FINANCIAL INFORMATION
AND/OR TRADE SECRETS PURSUANT TO 10 CFR 2.390 AND 9.17(a)(4)
AND
INFORMATION TRANSMITTED HEREWITH IS PROTECTED FROM
DISCLOSURE PURSUANT TO 10 CFR PART 810**

Dear Ms. Holahan:

In accordance with 10 *Code of Federal Regulations* (CFR) 95.19(b), American Centrifuge Operating, LLC (ACO) hereby submits to the U.S. Nuclear Regulatory Commission (NRC) page changes for the Security Program for the American Centrifuge Plant (NR-3605-0004) as Enclosure 1 of this letter. These changes were previously reviewed and NRC's approval was documented within Reference 1.

Enclosure 1 contains Security-Related Information and in accordance with the guidance provided by the U.S. Department of Energy (DOE), this enclosure also contains Official Use Only information. Therefore, ACO requests this enclosure be withheld from public disclosure pursuant to 10 CFR 2.390(d)(1). Additionally, Enclosure 1 has been determined, in accordance with the guidance provided by the DOE, to contain Export Controlled Information. This information must be protected from disclosure per the requirements of 10 CFR Part 810.

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American Centrifuge Operating, LLC
3930 U.S. Route 23 South – P.O. Box 628
Piketon, OH 45661

~~*~~ ECI will not be Added

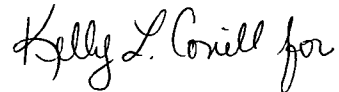
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If you have any questions regarding this matter, please contact me at (740) 897-2343.

Sincerely,



Vernon J. Shanks
Regulatory Manager

Enclosure: As Stated

cc: J. Downs, NRC HQ
K. Everly, NRC HQ
J. Hickey, NRC Region II
L. Pitts, NRC Region II
O. Siurano, NRC HQ
B. Smith, NRC HQ
T. Vukovinsky, Region II
G. West, NRC HQ

Reference:

1. NRC letter from B.W. Smith to P.J. Miner (USEC) regarding Change in Commitment Related to the Security Program for the American Centrifuge Plant – Technical Assignment Control Number L34265, dated December 20, 2013

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