



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555-0001

January 28, 2014

Mr. Joseph W. Shea  
Vice President, Nuclear Licensing  
Tennessee Valley Authority  
1101 Market Street LP 3D-C  
Chattanooga, TN 37402

SUBJECT: SEQUOYAH NUCLEAR PLANT, UNIT 1 - STAFF ASSESSMENT OF THE SEISMIC WALKDOWN REPORT SUPPORTING IMPLEMENTATION OF NEAR-TERM TASK FORCE RECOMMENDATION 2.3 RELATED TO THE FUKUSHIMA DAI-ICHI NUCLEAR POWER PLANT ACCIDENT (TAC NO. MF0176)

Dear Mr. Shea:

On March 12, 2012, the U.S. Nuclear Regulatory Commission (NRC) issued a request for information letter per Title 10 of the *Code of Federal Regulations*, Subpart 50.54(f) (50.54(f) letter). The 50.54(f) letter was issued to power reactor licensees and holders of construction permits requesting addressees to provide further information to support the NRC staff's evaluation of regulatory actions to be taken in response to lessons learned from Japan's March 11, 2011, Great Tōhoku Earthquake and subsequent tsunami. The request addressed the methods and procedures for nuclear power plant licensees to conduct seismic and flooding hazard walkdowns to identify and address degraded, nonconforming, or unanalyzed conditions through the corrective action program, and to verify the adequacy of the monitoring and maintenance procedures.

By letter dated November 27, 2012, as supplemented by letter dated October 4, 2013, Tennessee Valley Authority (TVA) submitted its Seismic Walkdown Report as requested in Enclosure 3 of the 50.54(f) letter for the Sequoyah Nuclear Plant, Unit 1. From August 27 to August 29, 2013, an NRC audit team conducted an on-site audit to gain a better understanding of the methods and procedures used by TVA to conduct the seismic walkdowns and to facilitate the NRC staff review of the walkdown report.

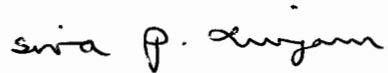
The NRC staff reviewed the information provided and, as documented in the enclosed staff assessment, determined that you have provided sufficient information to be responsive to Enclosure 3 of the 50.54(f) letter. This concludes the NRC's efforts associated with TAC No. MF0176.

J. Shea

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If you have any questions, please contact me at 301-415-1564 or by e-mail at [Siva.Lingam@nrc.gov](mailto:Siva.Lingam@nrc.gov).

Sincerely,

A handwritten signature in black ink that reads "Siva P. Lingam". The signature is written in a cursive style with a distinct loop for the letter 'S' and a clear 'P'.

Siva P. Lingam, Project Manager  
Plant Licensing Branch II-2  
Division of Operating Reactor Licensing  
Office of Nuclear Reactor Regulation

Docket No. 50-327

Enclosure:  
Staff Assessment of Seismic Walkdown Report

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STAFF ASSESSMENT OF SEISMIC WALKDOWN REPORT  
NEAR-TERM TASK FORCE RECOMMENDATION 2.3 RELATED TO  
THE FUKUSHIMA DAI-ICHI NUCLEAR POWER PLANT ACCIDENT  
TENNESSEE VALLEY AUTHORITY  
SEQUOYAH NUCLEAR PLANT, UNIT 1  
DOCKET NO. 50-327

1.0 INTRODUCTION

On March 12, 2012 (Agencywide Documents Access and Management System (ADAMS) Accession No. ML12053A340), the U.S. Nuclear Regulatory Commission (NRC) issued a request for information per Title 10 of the *Code of Federal Regulations* (10 CFR), Subpart 50.54(f) (50.54(f) letter) to all power reactor licensees and holders of construction permits in active or deferred status. The request was part of the implementation of lessons learned from the accident at the Fukushima Dai-ichi nuclear power plant. Enclosure 3, "Recommendation 2.3: Seismic" (ADAMS Accession No. ML12056A049), to the 50.54(f) letter requested licensees to conduct seismic walkdowns to identify and address degraded, nonconforming, or unanalyzed conditions using the corrective action program (CAP), verify the adequacy of monitoring and maintenance procedures, and report the results to the NRC.

The 50.54(f) letter requested licensees provide the following:

- a. Information concerning the plant-specific hazard licensing bases and a description of the protection and mitigation features considered in the licensing basis evaluation.
- b. Information related to the implementation of the walkdown process.
- c. A list of plant-specific vulnerabilities identified by the Individual Plant Examination of External Events (IPEEE) program and a description of the actions taken to eliminate or reduce them.
- d. Results of the walkdown including key findings and identified degraded, nonconforming, or unanalyzed conditions.
- e. Any planned or newly installed protection and mitigation features.
- f. Results and any subsequent actions taken in response to the peer review.

In accordance with the 50.54(f) letter, Enclosure 3, Required Response Item 2, licensees were required to submit a response within 180 days of the NRC's endorsement of the seismic walkdown process. By letter dated May 29, 2012 (ADAMS Accession No. ML121640872), the Nuclear Energy Institute staff submitted Electric Power Research Institute (EPRI) document

Enclosure

1025286, "Seismic Walkdown Guidance for Resolution of Fukushima Near-Term Task Force Recommendation 2.3: Seismic" (walkdown guidance) to the NRC staff to consider for endorsement. By letter dated May 31, 2012 (ADAMS Accession No. ML12145A529), the NRC staff endorsed the walkdown guidance.

By letter dated November 27, 2012 (ADAMS Accession No. ML123420152), Tennessee Valley Authority (the licensee) provided a response to Enclosure 3 of the 50.54(f) letter Required Response Item 2, for Sequoyah Nuclear Plant, Unit 1 (SQN-1). The NRC staff reviewed the walkdown report and determined that a regulatory audit would assist the staff in completing its review. A regulatory audit was conducted from August 27 to August 29, 2013, to gain an improved understanding of the processes and procedures used by the licensee in conducting the walkdowns and walk-bys. In response to the NRC staff's questions during the audit, the licensee supplemented the walkdown report by letter dated October 4, 2013 (ADAMS Accession No. ML13282A230).

The NRC staff evaluated the licensee's submittals to determine if the information provided in the walkdown report met the intent of the walkdown guidance and if the licensee responded appropriately to Enclosure 3 of the 50.54(f) letter.

## 2.0 REGULATORY EVALUATION

The structures, systems, and components (SSCs) important to safety in operating nuclear power plants are designed either in accordance with, or meet the intent of Appendix A to 10 CFR Part 50, General Design Criteria (GDC) 2: "Design Bases for Protection Against Natural Phenomena;" and Appendix A to 10 CFR Part 100, "Reactor Site Criteria." GDC 2 states that SSCs important to safety at nuclear power plants shall be designed to withstand the effects of natural phenomena such as earthquakes, tornadoes, hurricanes, floods, tsunamis, and seiches without loss of capability to perform their safety functions.

For initial licensing, each licensee was required to develop and maintain design bases. As required by 10 CFR 50.2, each licensee should have identified the specific functions each SSC of a facility must perform, and the specific values or ranges of values chosen for controlling parameters as reference bounds for the design.

The design bases for the SSCs reflect appropriate consideration of the most severe natural phenomena that have been historically reported for the site and surrounding area. The design bases also reflect sufficient margin to account for the limited accuracy, quantity, and period of time in which the historical data have been accumulated.

The current licensing basis is the set of NRC requirements applicable to a specific plant, including the licensee's docketed commitments for ensuring compliance with, and operation within, applicable NRC requirements and the plant-specific design basis, including all modifications and additions to such commitments over the life of the facility operating license.

### 3.0 TECHNICAL EVALUATION

#### 3.1 Seismic Licensing Basis Information

The licensee provided information on the plant-specific licensing basis for the Seismic Category I SSCs for SQN-1 in Section 2 of the seismic walkdown report. Consistent with the walkdown guidance, the NRC staff noted that the report includes a summary of the Safe Shutdown Earthquake and a description of the codes, standards, and methods used in the design of the Seismic Category I SSCs for meeting the plant-specific seismic licensing basis requirements.

Based on the NRC staff's review, the staff concludes that the licensee has provided information on the plant-specific seismic licensing basis and a description of the protection and mitigation features considered in the licensing bases evaluation consistent with Section 8, Submittal Report, of the walkdown guidance.

#### 3.2 Seismic Walkdown Methodology Implementation

Section 2, Personnel Qualifications; Section 3, Selection of SSCs; Section 4, Seismic Walkdowns and Area Walk-Bys; and Section 5, Seismic Licensing Basis Evaluations, of the walkdown guidance provide guidance to licensees regarding the implementation of an appropriate seismic walkdown methodology. By letter dated June 10, 2012 (ADAMS Accession No. ML12193A509), the licensee confirmed that it would utilize the walkdown guidance in performance of the seismic walkdowns at SQN-1.

The walkdown report dated November 26, 2012, and updated on October 4, 2013, did not identify any deviations from the walkdown guidance.

The NRC staff reviewed the following sections of the walkdown methodology implementation provided in the walkdown report:

- Personnel Qualifications
- Development of seismic walkdown equipment lists (SWELs)
- Implementation of Walkdown Process
- Licensing Basis Evaluations and Results

##### 3.2.1 Personnel Qualifications

Section 2, Personnel Qualifications, of the walkdown guidance provides licensees with qualification information for personnel who will be involved in the conduct of the seismic walkdowns and area walk-bys.

The NRC staff reviewed the information provided in Section 3 and Appendix A of the walkdown report, which includes information on the walkdown personnel and their qualifications. Specifically, the staff reviewed the summary of the background, experience, and level of involvement for the following personnel involved in the seismic walkdown activities: equipment selection personnel, seismic walkdown engineers (SWEs), licensing basis reviewers, IPEEE reviewers, peer review team, and operations staff.

Based on the review of the licensee's submittals, the NRC staff concludes that those involved in the seismic walkdown activities have the appropriate seismic background, knowledge and experience, as specified in Section 2 of the walkdown guidance.

### 3.2.2 Development of SWELs

Section 3, Selection of SSCs, of the walkdown guidance provides guidance to licensees for selecting the SSCs that should be placed on the SWELs, so that they can be walked down by qualified personnel.

The NRC staff reviewed the overall process used by the licensee to develop the SQN-1 base list, SWEL 1 (sample list of designated safety functions equipment) and SWEL 2 (sample list of spent fuel pool related equipment). This equipment selection process followed the screening process shown in Figures 1-1 and 1-2 of the walkdown guidance. Based on walkdown report Appendix D, SQN-1 SWELs 1 and 2 meet the inclusion requirements of the walkdown guidance. Specifically, the following attributes were considered in the sample selection:

- A variety of systems, equipment and environments
- IPEEE equipment
- Major new or replacement equipment
- Risk considerations

Due to individual plant configurations and the walkdown guidance screening process followed to select the final SWEL equipment, it is possible that some classes of equipment will not be represented on the SWEL. The walkdown guidance recognizes this is due to the equipment not being present in the plant (e.g., some plants generate DC power using inverters and, therefore, do not have motor generators) or the equipment being screened out during the screening process (the screening process is described in Section 3 of the walkdown guidance).

The licensee stated that to ensure that all 21 EPRI equipment classes were represented in SWEL 1, the scope of selection was expanded to include SSCs that are not included in the Base List 1, but meet all screening criteria. After reviewing the final SWEL, the NRC staff noted that all 21 EPRI classes were represented in SWEL 1.

The NRC staff also noted that a rapid drain-down list was not included as part of the SWEL 2. In Section 4.2 of the walkdown report, the licensee stated that no spent fuel pool penetrations exist below (approximately) 10-feet above the top of the fuel assemblies. Therefore, no rapid drain-down items were added to SWEL 2. After reviewing the information provided in this section, the staff concludes that sufficient information was provided to justify that there are no items that could lead to a rapid drain-down of the SQN-1 spent fuel pool.

After reviewing the SWEL 1 and 2, the NRC staff concludes that the sample of SSCs represents a diversity of component types and assures inclusion of components from critical systems and functions, thereby meeting the intent of the walkdown guidance. In addition, the NRC staff notes that the equipment selection personnel were appropriately supported by plant operations staff as described in the walkdown guidance.

### 3.2.3 Implementation of Walkdown Process

Section 4, Seismic Walkdowns and Area Walk-Bys, of the walkdown guidance provides guidance to licensees regarding the conduct of the seismic walkdowns and area walk-bys for each site.

The NRC staff reviewed Section 5 of the walkdown report, which summarizes the results of the seismic walkdowns and area walk-bys, including an overview of the number of items walked down and the number of areas walked-by. The walkdown report states that seismic walkdowns and area walk-bys were conducted by trained Seismic Walkdown Engineers (SWEs) between July 13 and November 9, 2012. The SWEs were assisted by plant operations personnel during the walkdown activities. The walkdown report also states that the SWEs discussed their observations and judgments with each other during the walkdowns. Additionally, the SWEs agreed on the results of their seismic walkdowns and area walk-bys before reporting the results of their review. Appendices E and F of the walkdown report provide the completed seismic walkdown checklists (SWCs) and area walk-by checklists (AWCs) documenting the results for each item of equipment on SWELs 1 and 2 and each area containing SWEL equipment. The licensee used the checklists provided in Appendix C of the walkdown guidance report without modification.

The NRC staff reviewed these checklists and discussed with the licensee the process that was followed when completing them in further detail during the audit. The licensee explained the internal process that was followed after the checklists were completed, which included seismic walkdown team discussions and management approval before formally signing and dating the checklist. This process resulted in two sets of SWCs and AWCs. The first set included those checklists completed in the field when walkdowns occurred and the second set included the final checklists sent to the NRC. These final checklists were those that were formally signed and dated, and included the outcomes and disposition documentation for identified conditions (e.g., reviewer comments, calculation reference, CAP identifications).

The licensee documented cases of potentially adverse seismic conditions (PASCs) in the checklists for further evaluation. Table 5 of the walkdown report lists the PASCs identified during the initial seismic walkdowns and the area walk-bys. This table describes how the conditions were addressed (e.g., placement in the CAP) and its current status.

In addition to the information provided above, the NRC staff noted that anchorage configurations were verified to be consistent with existing plant documentation for at least 50 percent of the SWEL items, in accordance with Section 4 of the walkdown guidance.

Section 5.1 of the walkdown report confirms that cabinets were opened to view internal lateral anchorages to adjacent cabinets and any internal floor anchorage, and to determine if any adverse conditions existed of internal equipment. The walkdown report also states that for cabinets and panels that were selected for walkdown, the walkdown guidance was followed to determine which could and could not be opened for internal inspection. This information was confirmed by the staff during audit discussions with the licensee.

Based on the information provided in the licensee's submittals, the NRC staff concludes that the licensee's implementation of the walkdown process meets the intent of the walkdown guidance.

### 3.2.4 Licensing Basis Evaluations and Results

Section 5, Seismic Licensing Basis Evaluations, of the walkdown guidance provides information to licensees regarding the conduct of licensing basis evaluations for items identified during the seismic walkdowns as degraded, nonconforming, or unanalyzed that might have potential seismic significance.

The NRC staff reviewed Section 6.1 of the SQN-1 Walkdown Report, which discusses the process for conducting the seismic licensing basis evaluations of the PASCs identified during the seismic walkdowns and area walk-bys. The licensee stated that it performed its licensing basis evaluations and resolved PASCs using the plant's CAP. Table 5 in the walkdown report lists the key licensee findings, and provides a complete PASC list. This table also describes the actions taken or planned to address these conditions, including the current status of each of the items the licensee entered into the CAP.

The NRC staff concludes that the licensee entered potential deficiencies against the licensing basis into the CAP and addressed these deficiencies through licensing basis evaluations or entry into the CAP, and that these actions meet the intent of the walkdown guidance. The NRC staff reviewed the CAP entries and the description of the actions taken or planned to address deficiencies. The NRC staff concludes that the licensee appropriately identified degraded, nonconforming, or unanalyzed conditions and entered them into the CAP, which meets the intent of the walkdown guidance.

### 3.2.5 Conclusion

Based on the discussion above, the NRC staff concludes that the licensee's implementation of seismic walkdown methodology, in general, meets the intent of the walkdown guidance for personnel qualifications, development of SWELs, implementation of the walkdown process, and seismic licensing basis evaluations.

### 3.3 Peer Review

Section 6, Peer Review, of the walkdown guidance provides licensees with information regarding the conduct of peer reviews for the activities performed during the seismic walkdowns. Page 6-1 of the walkdown guidance identifies the following activities to be conducted during the peer review process:

- Review the selection of the SSCs included on the SWEL
- Review a sample of the checklists prepared for the seismic walkdowns and area walk-bys
- Review the licensing basis evaluations
- Review the decisions for entering the potentially adverse conditions into the CAP
- Review the submittal report
- Summarize the results of the peer review process in the submittal report

The NRC staff reviewed the information provided in Section 8 and Appendix G of the SQN-1 Walkdown Report, which describes the conduct of the peer review. The licensee described the results and any subsequent actions taken in response to the peer review in the same section.



The NRC staff noted that all the activities identified on page 6-1 of the walkdown guidance were included as part of the peer review process.

The NRC staff reviewed the licensee's summary of each of these activities, which included a discussion of the peer review team members' qualifications and level of involvement, the peer review findings, and resolution of peer review comments. After reviewing the licensee's submittals, the NRC staff concludes that the licensee sufficiently documented the results of the peer review activities and how these reviews affected the work described in the walkdown report.

Based on the discussion above, the NRC staff concludes that the licensee's results of the peer review and subsequent actions taken in response to the peer review meet the intent of Section 6 of the walkdown guidance.

### 3.4 IPEEE Information

Section 7, IPEEE Vulnerabilities, of the walkdown guidance provides information to licensees regarding the reporting of the evaluations conducted and actions taken in response to seismic vulnerabilities identified during the IPEEE program. Through the IPEEE program and Generic Letter 88-20, "Individual Plant Examination of External Events (IPEEE) for Severe Accident Vulnerabilities – 10 CFR 50.54(f)," licensees previously had performed a systematic examination to identify any plant-specific vulnerabilities to severe accidents.

The licensee summarized the actions taken to reduce or eliminate the seismic outliers or vulnerabilities identified by the IPEEE in Section 7 of the walkdown report.

The licensee stated in the walkdown report that all the outliers or vulnerabilities identified during the IPEEE program have been resolved either through physical modification or refined calculations. Table 6 of the walkdown report provides a sample list of the outliers resolved by physical resolution and Table 7 lists outliers resolved by refined calculations. Specifically, Table 6 provides the selected items of equipment that were included in the SWEL, the issues noted, and their resolutions. A complete list of vulnerabilities and outliers was referenced in the walkdown report.

Based on the NRC staff's review of Section 7 of the walkdown report, the NRC staff concludes that the licensee's identification of plant-specific vulnerabilities (including anomalies, outliers, and other findings) identified by the IPEEE program, as well as actions taken to eliminate or reduce them, meets the intent of Section 7 of the walkdown guidance.

### 3.5 Planned Upgrades

The licensee did not identify any planned or newly installed protection and mitigation features in the walkdown report.

### 3.6 NRC Oversight

#### 3.6.1 Independent Verification by Resident Inspectors

On July 6, 2012 (ADAMS Accession No. ML12156A052), the NRC issued Temporary Instruction (TI) 2515/188 "Inspection of Near-Term Task Force Recommendation 2.3 Seismic Walkdowns." In accordance with the TI, NRC inspectors independently verified that the SQN-1 licensee implemented the seismic walkdowns in accordance with the walkdown guidance. Additionally, the inspectors independently performed walkdowns of a sample of seismic protection features. The inspection report dated February 13, 2013 (ADAMS Accession No. ML13050A394), documents the results of this inspection.

#### 3.6.2 NRC Staff Site Audit

The NRC staff performed an audit of SQN-1 during the week of August 27, 2013. During the audit, the NRC staff gained a better understanding of the process used by the licensee to perform the walkdowns. The NRC staff identified and conveyed to the licensee the specific issues to be addressed, and the licensee subsequently submitted a supplemental walkdown report. The NRC staff also noted that the licensee discussed several self-identified issues in the revised walkdown report. The audit report dated November 12, 2013 (ADAMS Accession No. ML13301A653), provides the results of this audit for SQN-1 and -2.

### 4.0 CONCLUSION

The NRC staff concludes that the licensee's implementation of seismic walkdown methodology meets the intent of the walkdown guidance for SQN-1. The NRC staff concludes that, through the implementation of the walkdown guidance activities, and in accordance with plant processes and procedures, the licensee verified the plant configuration with the current seismic licensing basis; addressed degraded, nonconforming, or unanalyzed seismic conditions; and verified the adequacy of monitoring and maintenance programs for protective features. Furthermore, the NRC staff notes that no immediate safety concerns were identified. The NRC staff concludes that the licensee responded appropriately to Enclosure 3 of the 50.54(f) letter, dated March 12, 2012, for SQN-1.

J. Shea

- 2 -

If you have any questions, please contact me at 301-415-1564 or by e-mail at [Siva.Lingam@nrc.gov](mailto:Siva.Lingam@nrc.gov).

Sincerely,

*/RA/*

Siva P. Lingam, Project Manager  
Plant Licensing Branch II-2  
Division of Operating Reactor Licensing  
Office of Nuclear Reactor Regulation

Docket No. 50-327

Enclosure:  
Staff Assessment of Seismic Walkdown Report

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**\* concurrence by e-mail**

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