

ENCLOSURE 2

MFN 13-096

ACRS Subcommittee Presentations

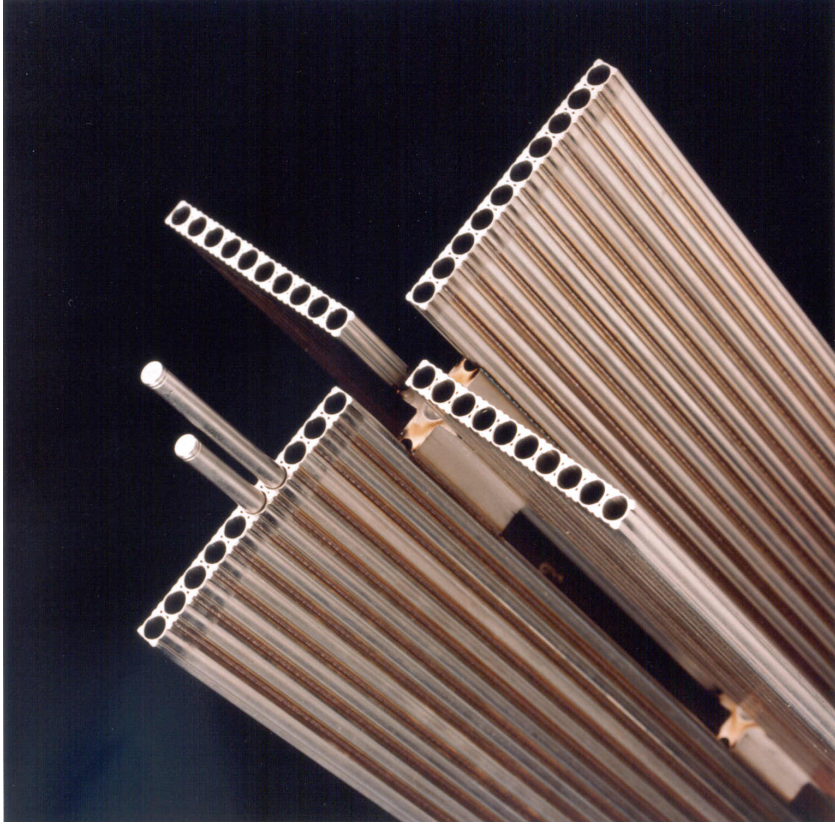
Non-Proprietary Information – Class I (Public)

INFORMATION NOTICE

Enclosure 2 is a non-proprietary version of the ACRS Subcommittee Presentations from Enclosure 1, which has the proprietary information removed. Portions that have been removed are indicated by open and closed double brackets as shown here [[]].

Non-Proprietary Information – Class I (Public)

Technology Update for the ACRS November 2013



Control Rods

Scott Nelson



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Non-Proprietary Information – Class I (Public)

Ultra Control Rod Description

[[

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• Licensed by NEDE-33284P-A: June 2009
• [[

• Licensed by NEDE-33284 Supplement 1P-A:
March 2012
• [[

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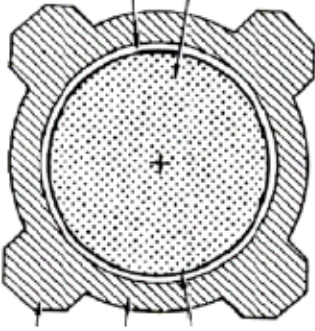
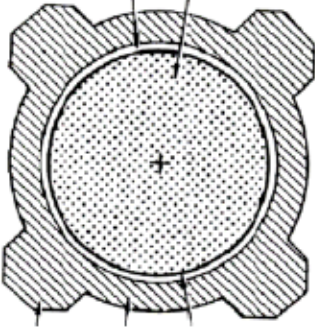
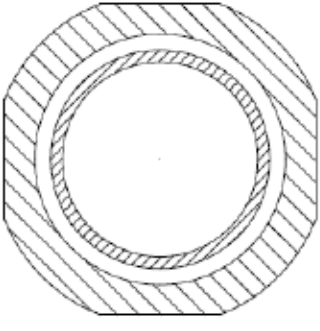
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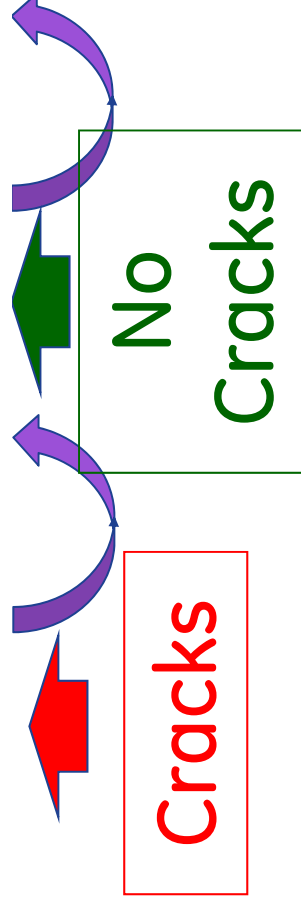
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Control Rods²
November 21, 2013

Marathon Design Comparison

| Parameter | Marathon D/S | Marathon C | Ultra |
|---|---|---|---|
| Absorber Tube |  |  |  |
| Local Boron-10 Depletion at Capsule Contact | [[| | |
| Swelling Induced Strain at 100% Local Depletion | | |]] |

[[]]



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Marathon Control Rod Inspections

- [[
-]]
- The 2013 annual report is contained in MFN 13-034 (NEDC-33819P)



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Marathon Control Rod Inspections

- In February 2011, GEH recommended reduced lifetime limits for D and S lattice Marathon control rods, based on the observed cracking.
- The revised lifetime limits are contained in Safety Communication SC 11-01 (MFN 11-023).
- [[

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Ultra Control Rod Inspections

- Both Ultra MD and Ultra HD control rods have been inspected.
- No crack indications have been observed.

| Plant | Absorber Tube Type | Control Rod Type | Serial Number | Ship Year | Inspection Date | Thermal Fluence (snvt) | 1/4-Segment B-10 Depletion (%) | Peak Local B-10 Depletion (%) | Crack Indications ? |
|-----------------------|--------------------|------------------|---------------|-----------|-----------------|------------------------|--------------------------------|-------------------------------|---------------------|
| Plant M (US BWR/4) | D/S/N | Ultra MD | [[| | | | | | |
| Plant N (Int'l BWR) | D/S/N | Ultra MD | | | | | | | |
| Plant R (Int'l BWR/4) | D/S/N | Ultra MD | | | | | | | |
| Plant N (Int'l BWR) | D/S/N | Ultra HD | | | | | | | |
| Plant M (US BWR/4) | D/S/N | Ultra MD | | | | | | |]] |



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Planned Inspections

| Plant | Absorber Tube Type* | Control Rod Type | Planned Inspection Date | Number of CRBs to be Inspected | Thermal Fluence (snvt) | ¼-Segment B-10 Depletion (%) | Peak Local B-10 Depletion (%) |
|---------------------|---------------------|------------------|-------------------------|--------------------------------|------------------------|------------------------------|-------------------------------|
| Plant N (Int'l BWR) | D/S/N | Ultra MD | [[| | | | |
| Plant M (US BWR/4) | D/S/N | Ultra MD | | | | | |
| Plant N (Int'l BWR) | D/S/N | Ultra HD | | | | |]] |



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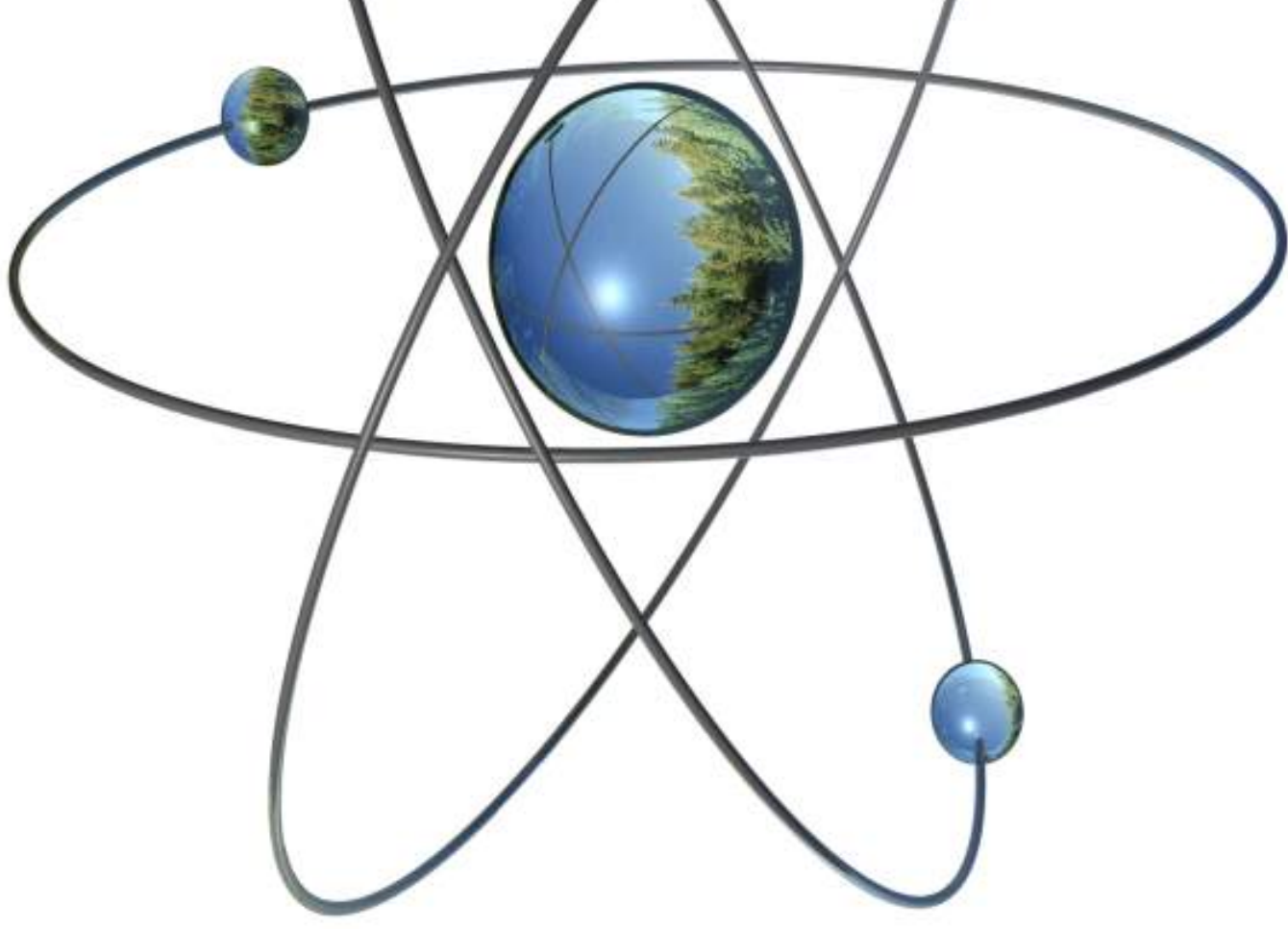
GE Hitachi Nuclear Energy

GEH Fuel Performance Update Presentation to the ACRS November 21, 2013

ATWS/I Methods

Jens Andersen, Ph. D.
Chief Consulting Engineer, Thermal Hydraulics

Charles Heck
Consulting Engineer



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TRACG04 ATWS/I Methods

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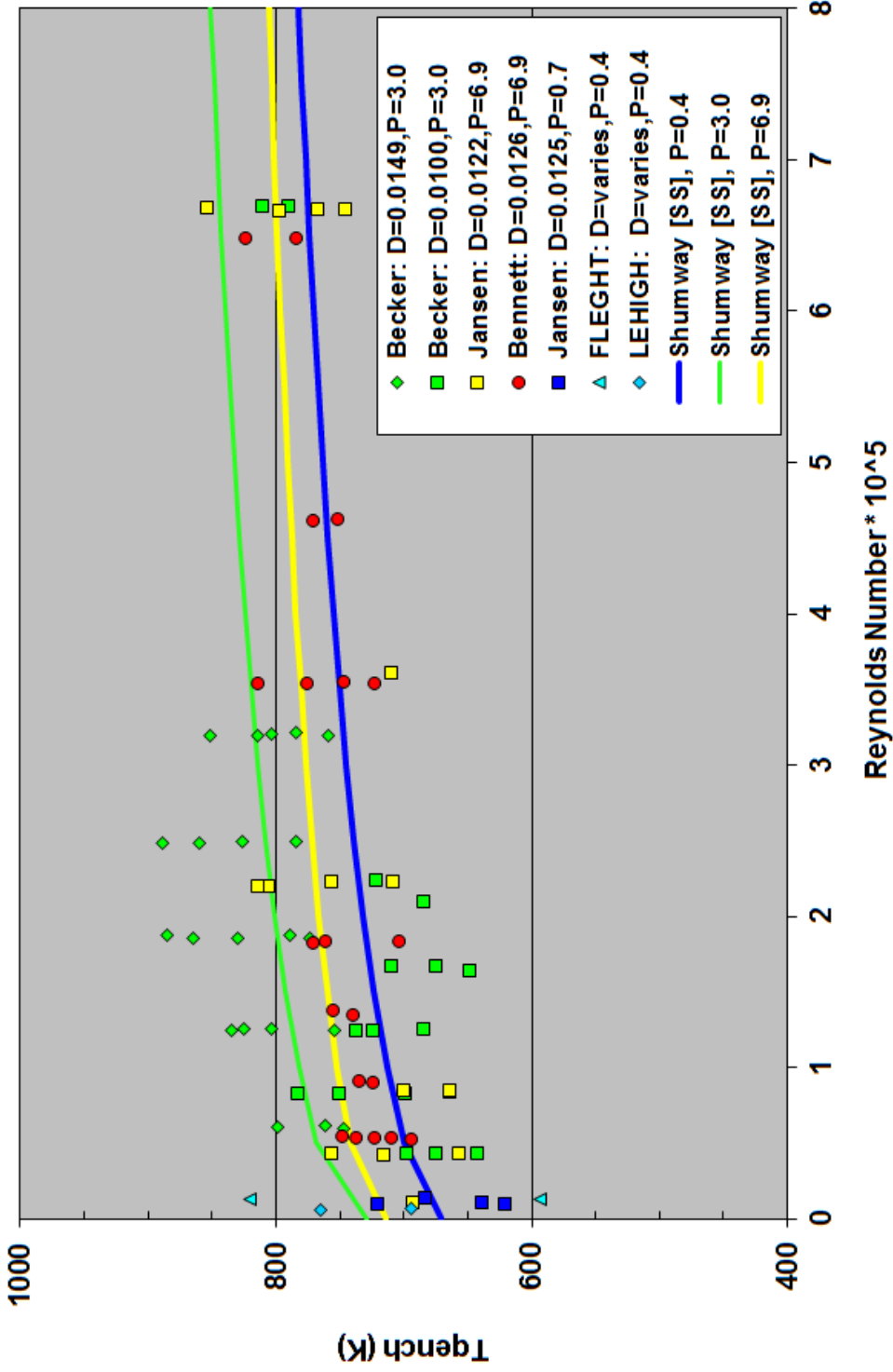
Rewetting of hot surfaces

- Minimum film boiling temperature – T_{\min}
- Quench front propagation
- Implementation
- Validation



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Shumway Correlation versus SS Data

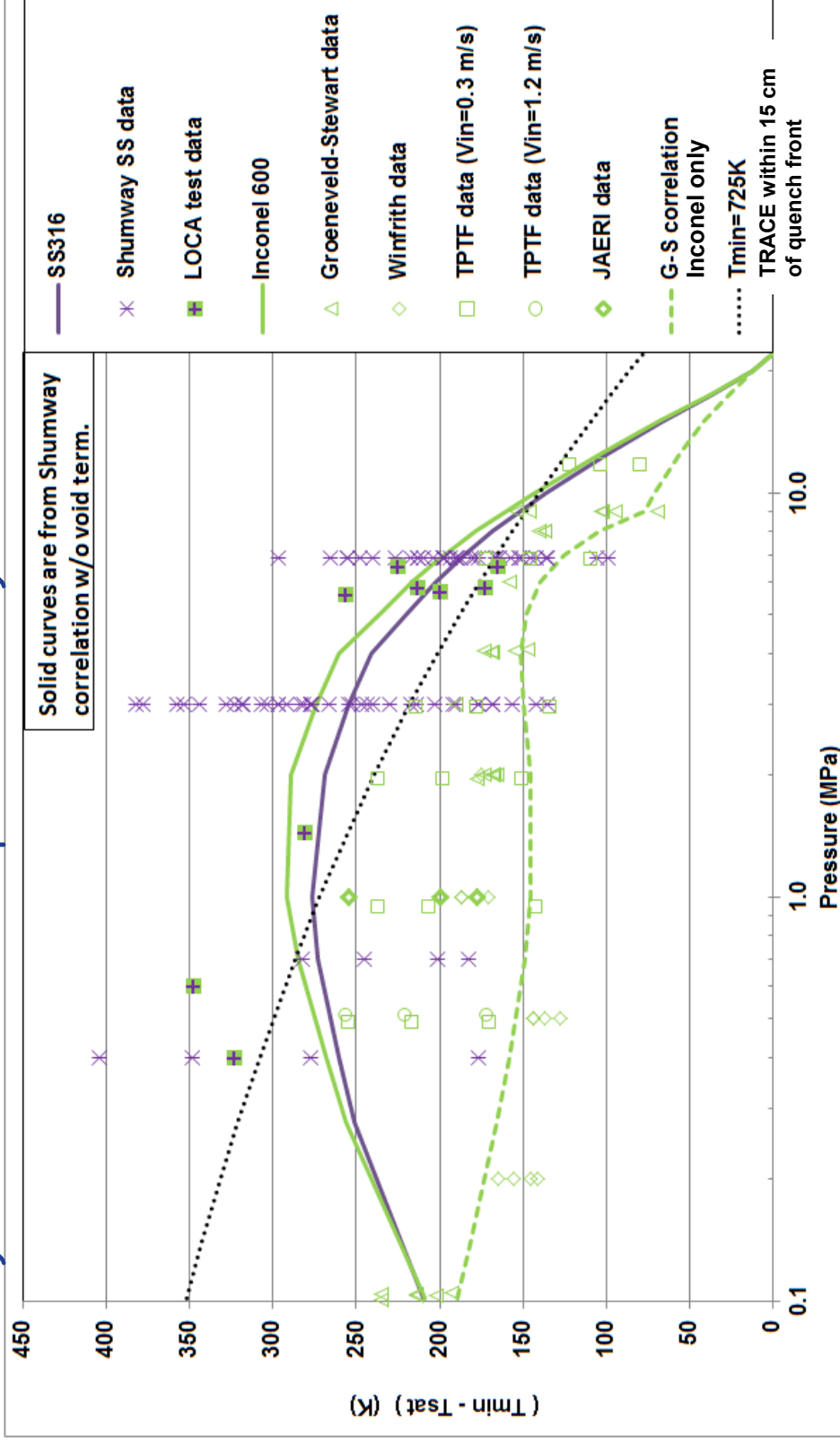


Tmin Data indicates Max value at intermediate pressure



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Shumway Pressure Dependency vs. SS & Inconel Data

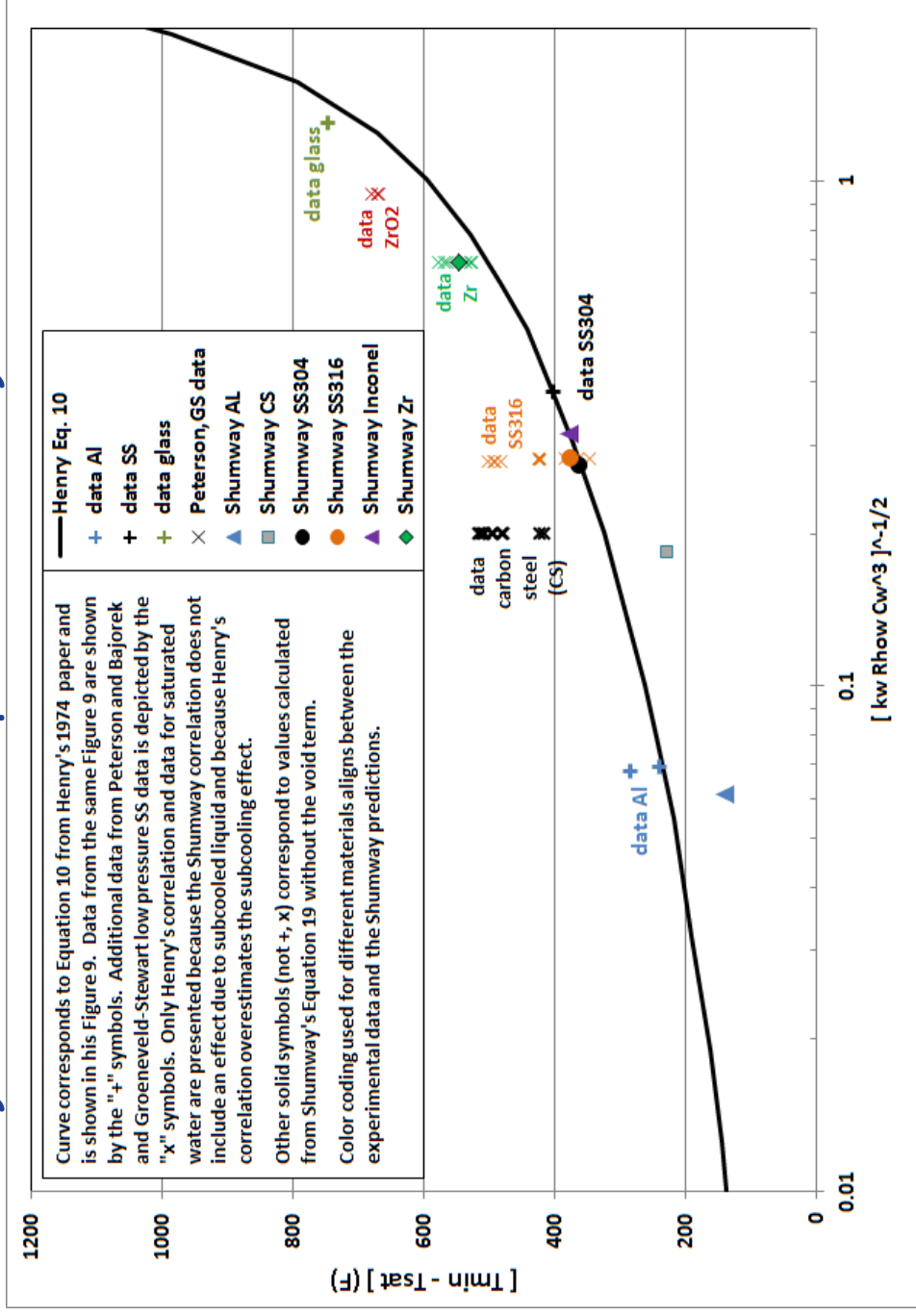


Shumway Correlation matches Data Trend vs. Pressure



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Shumway T_{min} Dependency on Materials

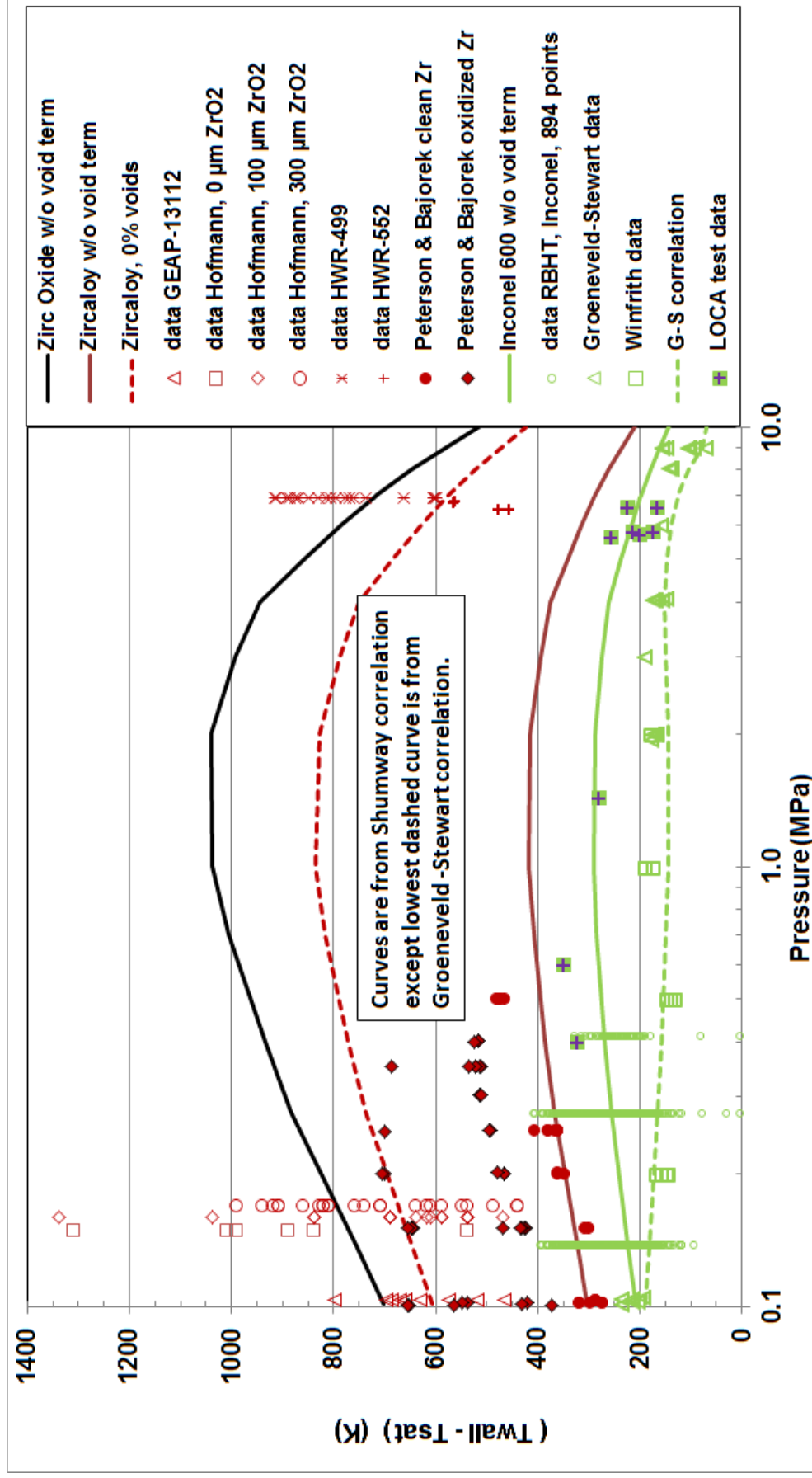


Shumway Correlation follows Trend Observed by Henry



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Shumway T_{min} vs. Zirc T_{quench} and Inconel & SS Data



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Minimum film boiling temperature – T_{min}

- Shumway correlation (EGG-RST-6781)

$$T_{\min} = T_{\text{sat}} + 3.7 \frac{\rho_{\ell} + \rho_v}{\Delta\rho} C_{p\ell} \frac{h_{\text{fg}}}{Pr_{\ell}} \left(\frac{\rho_{\ell} k_{\ell} C_{p,\ell}}{\rho_w k_w C_{p,w}} \right)^{1/2} (1 + (1-\alpha)^2) (1 + 1.5 \times 10^{-5} Re_{\ell})^{0.15} \left(1 - \frac{P}{P_{\text{crit}}} \right)^{0.1}$$

- Flow and pressure dependence supported by data presented in EGG-RST-6781
- Material property dependence supported by additional experimental data
- Void dependency untested and predicts higher T_{min} at low void fractions
 - Void dependence disabled in TRACG04
- Shumway correlation conservatively does not credit liquid subcooling

Shumway correlation is conservative compared to Zr data



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Quench front propagation

- TRACG04 uses an empirical correlation that matches the one- and two-dimensional conduction solutions (NEDE-32176P, Rev. 4)

$$Q_{\text{quench}} = S k_w (T_w^+ - T_{\text{sat}}) (\overline{\text{Bi}} (1 + 0.4 \overline{\text{Bi}})^{0.5})$$

- Where $\overline{\text{Bi}} = \frac{\text{Bi}}{\overline{T}^2}$ $\text{Bi} = \frac{h_q d_w}{k_w}$ $\overline{T} = \frac{\sqrt{\Theta}}{1 - \Theta}$ $\Theta = \frac{T_w^+ - T_o}{T_w^+ - T_{\text{sat}}}$

- Quench front heat transfer implemented as additional heat transfer from node containing quench front.



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TRACG04 Implementation

Energy balance for nodes

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TRACG ATWSI Methods
ACRS, November 21, 2013
10

Quench Front Heat Transfer Coefficient

$$Bi = \frac{h_q d_w}{k_w}$$

- Bottom flooding quench heat transfer based on Yu, Farmer and Coney and implemented as described in NUREG/CR-2178 and encoded in the original version of TRAC that formed the basis for the BWR versions

$$h_q = \left(\frac{F_q}{\Delta T_q} \right)^2$$

$\Delta T_q = T_o - T_\ell$ Is the difference between the Leidenfrost temperature and the liquid temperature

$$F_q = \alpha F_s$$

$$F_s = 4.24 \cdot 10^4 v_\ell^{0.15}$$

$$\alpha = \begin{cases} (1 + v_\ell \Delta T_\ell^2)^{0.13} & \text{for } (1 + v_\ell \Delta T_\ell^2) \leq 40 \\ 0.4839(1 + v_\ell \Delta T_\ell^2)^{0.346} & \text{for } (1 + v_\ell \Delta T_\ell^2) > 40 \end{cases}$$

The liquid subcooling $\Delta T_\ell = T_{\text{sat}} - T_\ell$ is used in this equation for α . ΔT_q was incorrectly used

- This error has been corrected in TRACG04 and its impact evaluated per 10 CFR Part 21



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Validation

- Halden
- THTF
- TLTA
- ROSA III
- All calculations made with corrected TRACG04 code
 - Shumway T_{\min} – void dependence disabled
 - Quench model heat transfer coefficient corrected.
 - Heat transfer for node containing quench front calculated separately for quenched and dry part.



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Halden

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Test 3

Test 4

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- Flow updated based on electronic data received from Halden



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Halden

[[

]]

Test 4 – Sensitivity to Quench model and T_{\min}



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Halden

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Test 11

Test 12

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- Flow updated based on electronic data received from Halden



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Halden

[[

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Test 12 – Sensitivity to Quench model and T_{\min}



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THTF
[[

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ROSA-III

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Summary

- TRACG04 methods status
 - Shumway T_{min}
 - Void dependence disabled
 - Material property dependence justified
 - Zr data conservatively predicted
 - Quench front correlation
 - Error in quench front heat transfer coefficient corrected
 - Heat transfer for node containing quench front calculated separately for quenched and dry part.
- Validation expanded
 - Halden, THTF, TLTA, ROSA-III
 - Quench model essential for good comparison to all tests
 - TRACG04 PCT prediction in good agreement with data

- References:

- Tmin ML13253A128
- Quench front ML13289A211
- TRACE V5 Theory Manual ML120060218



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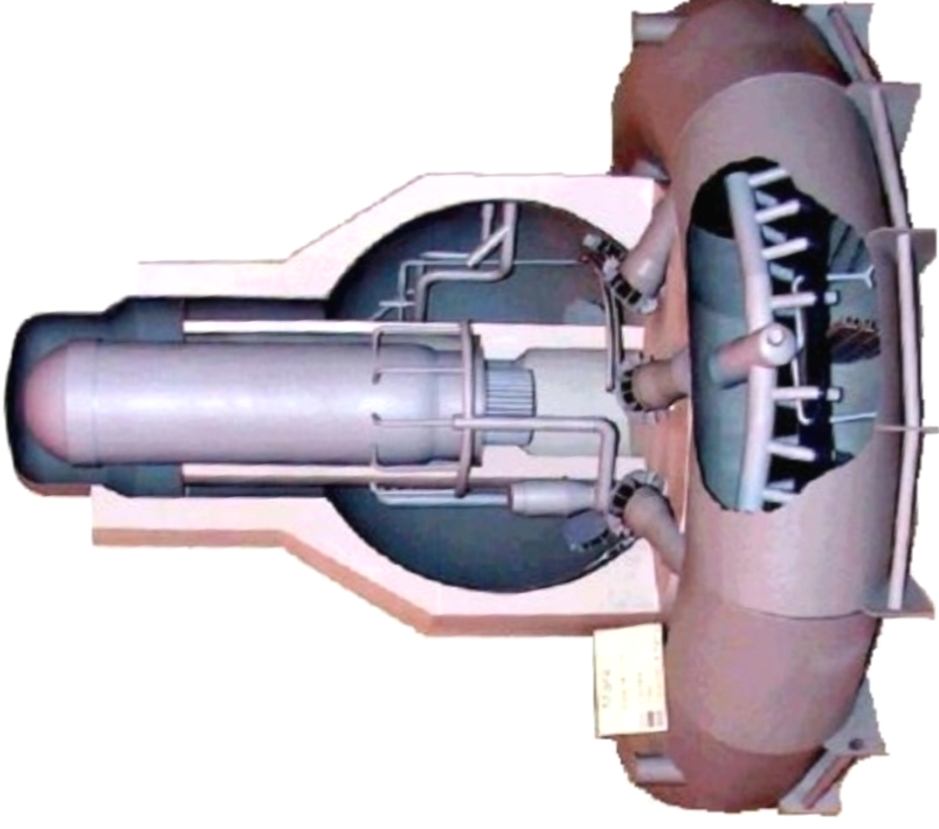
GE Hitachi Nuclear Energy

**GEH Fuel Performance Update
Presentation to the ACRS
November 21, 2013**

TRACG Containment Application

Jens Andersen, Ph. D.
Chief Consulting Engineer, Thermal Hydraulics

Charles Heck
Consulting Engineer



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Overview

- New Technology Introduction (NTI), New Product Introduction (NPI) multi-year program to develop detailed TRACG coupled Reactor Pressure Vessel (RPV), Reactor Coolant System (RCS), and containment models for operating BWRs
- Intended first to address extended Station Black Out (SBO) scenarios like the one at Fukushima-Daiichi (1F1, 1F2, 1F3)
 - Extend coping time, evaluate coping procedures, optimize equipment performance, evaluate new equipment options
- Protect public **AND** preserve asset by NOT
 - Damaging core or over pressurizing containment



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Detailed Model Design Elements

(implemented since Conceptual Design Review)

Better initialization and distribution of temperatures in the DW due to:

- Spatial modeling of *penthouse* and *dog house*
- Fan coolers modeled with ability to set relative humidity
- Model for mirror insulation on RPV and piping
- Added heat structures and heat transfer to/from piping within containment

Integrated RCIC to assess changes with time of coupling between RCS and containment

- Detailed RCIC subsystem modeling that simulates RCIC performance as pressures and temperatures change



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Summary: Nodalization Comparisons

Number of nodes determines spatial resolution

| Model Area | TRACG | MELCOR | MAAP |
|---|--------------------|---------------------------|------|
| core region including fuel chans & bypass | 114 to 814 | < 30 | ~ 25 |
| RPV excluding core region | 47* | 7 | 7 |
| drywell | 87 | 4 | 4 |
| pedestal cavity | 16 | 1 | 1 |
| wetwell vapor space | 16 | 1 | 1 |
| suppression pool | 16 | 1 (8,16 ORNL) | 1 |
| DW/WW connection | 5 cells in PIPE | 1 (8 ORNL) | 1 |
| reactor building | 173 available | 12 A model ~25 B model | < 25 |

- Steam separators, jet pumps, and control blade drive cells occur within the vessel component and are not counted as part of the RPV model. Every physical component can be explicitly modeled although typically not required.



Different Tools for Different Uses/Needs

| Code Use | Core | RPV, RCS | Containment |
|---|-----------------------------------|------------------------|------------------------|
| SHEx SBO scoping | none | boundary conditions | Simple lumped modeling |
| MAAP, MELCOR Severe accident | simple, few nodes | simple, few nodes | simple, few nodes |
| GOTHIC Containment | none | boundary conditions | detailed, many nodes |
| MAAP→GOTHIC Severe accident | MAAP: core during severe accident | MAAP: simple, few node | GOTHIC: detailed |
| TRACG→GOTHIC Coupled system, extended SBO | TRACG: detailed | TRACG: detailed | GOTHIC: detailed |
| TRACG integrated Coupled system, extended SBO | TRACG: detailed | TRACG: detailed | TRACG: detailed |



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TRACG Flexibility and Capability

Provides the flexibility to build detailed input models capable of modeling all the BWR geometric features and transient phenomena the RPV, RCS, containment, and reactor building (if needed).

Provides spatial resolution for hydraulic parameters that cannot be matched by MAAP or MELCOR. TRACG better tool to model extended SBO, performance of FLEX equipment, and to calculate H₂ production and distribution prior to core relocation.

Provides control system interfaces so essentially any scenario can be simulated (up to significant core relocation).

TRACG is best available tool for assessing extended SBO scenarios without significant core relocation. Suitable to optimize equipment and procedures to prevent severe accidents. Can also be used to establish better initial conditions for MAAP or MELCOR severe accident calculations.

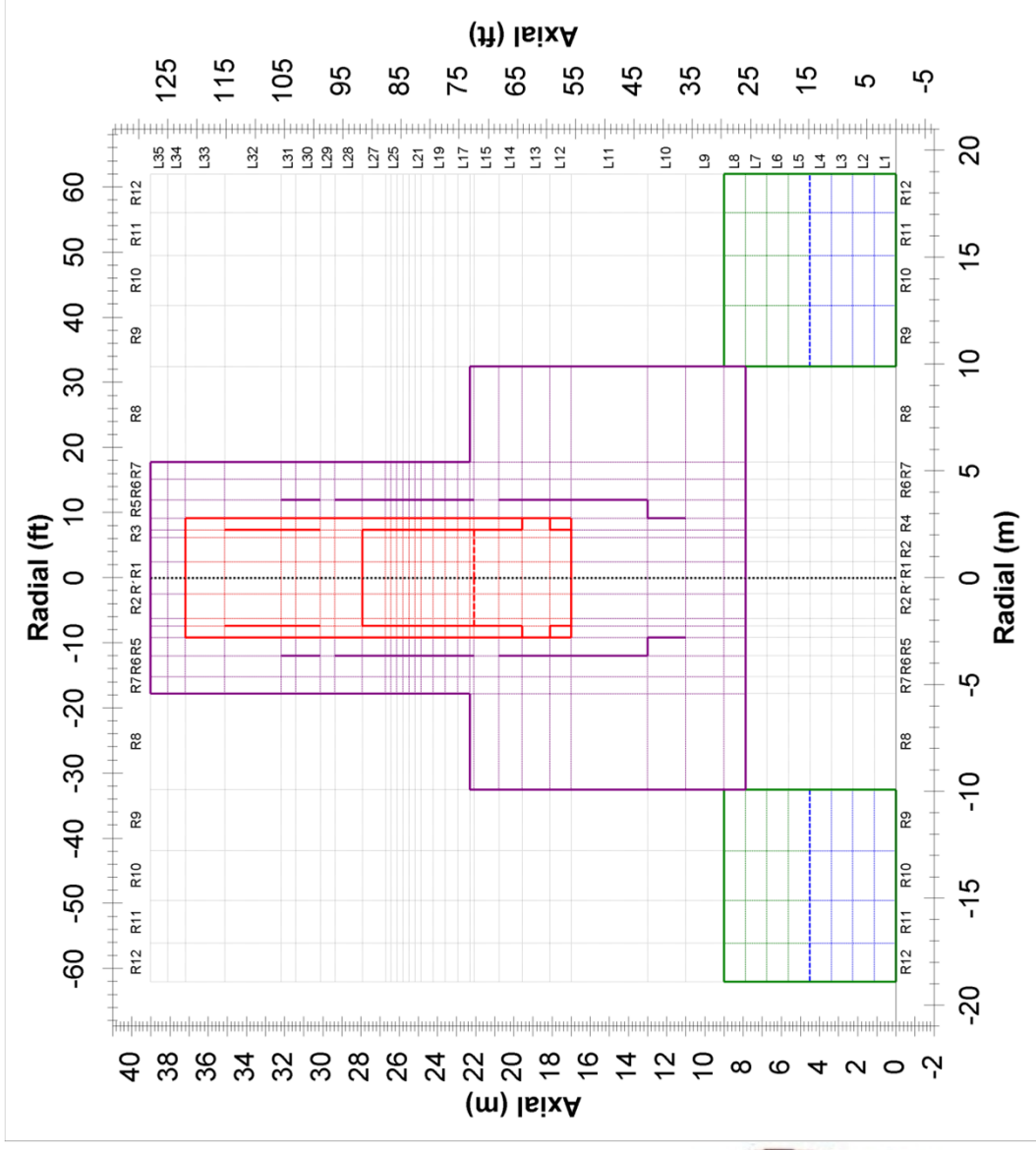
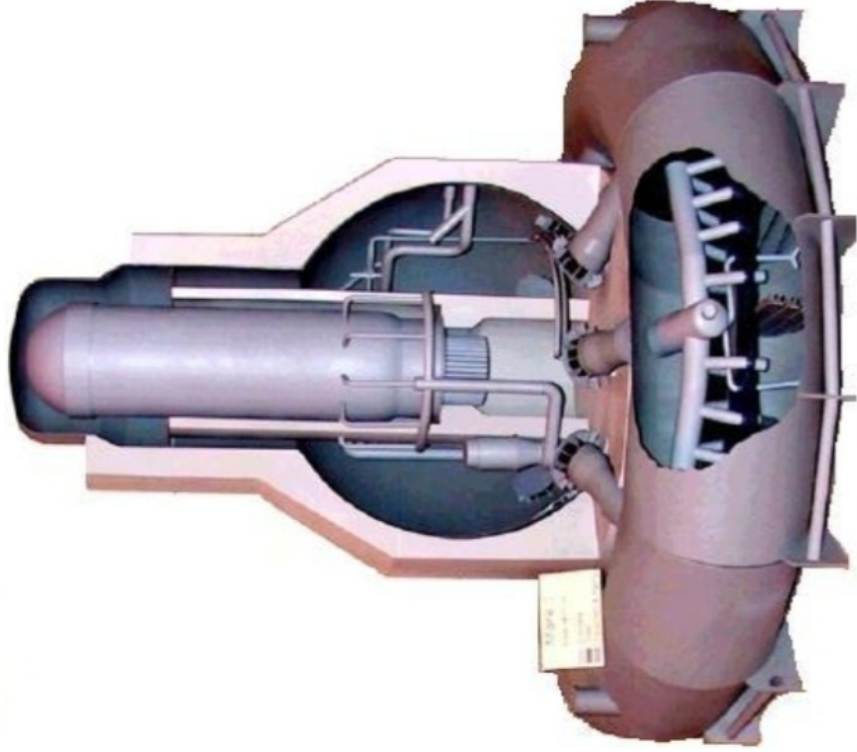
TRACG and MAAP or MELCOR have different complementary roles.



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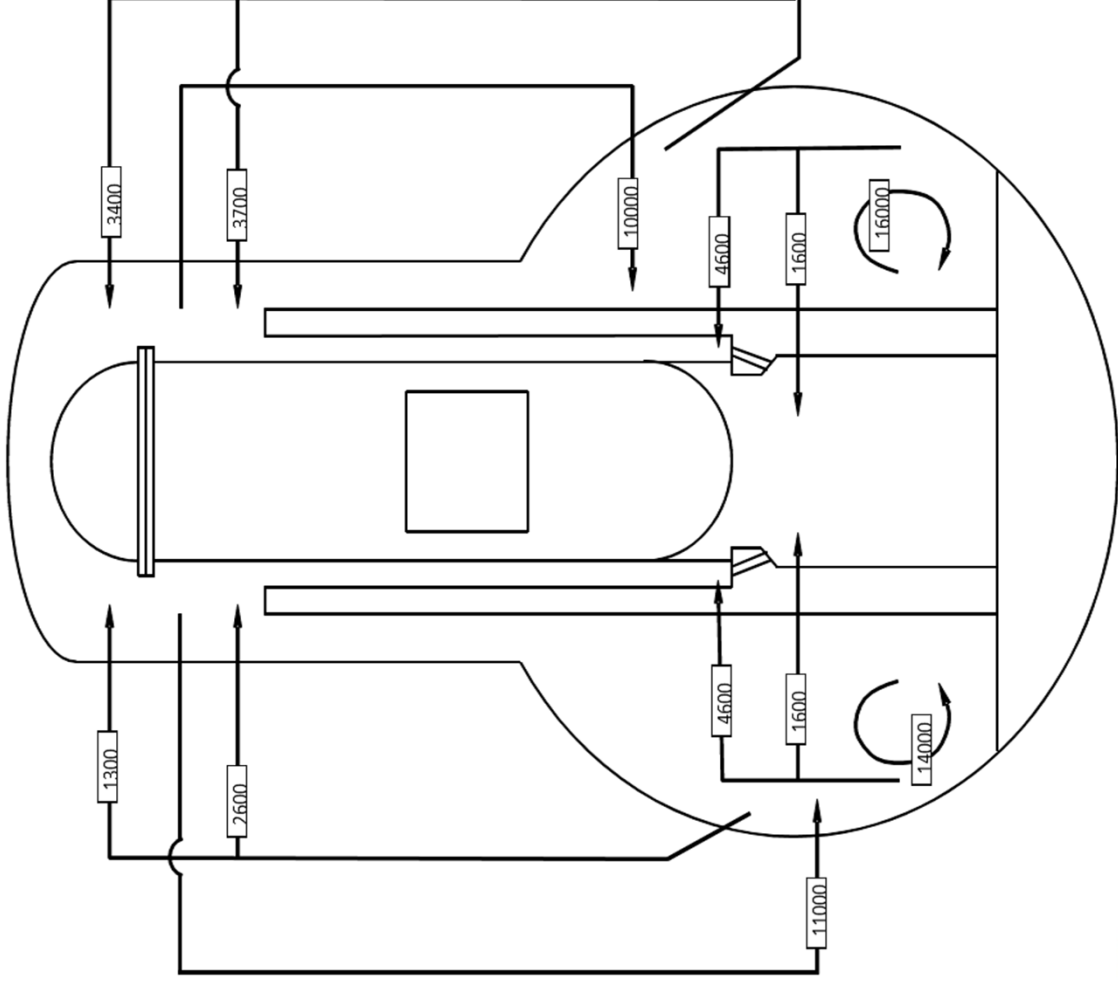
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TRACG Mark I Model



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Representative Mark I DW Ventilation

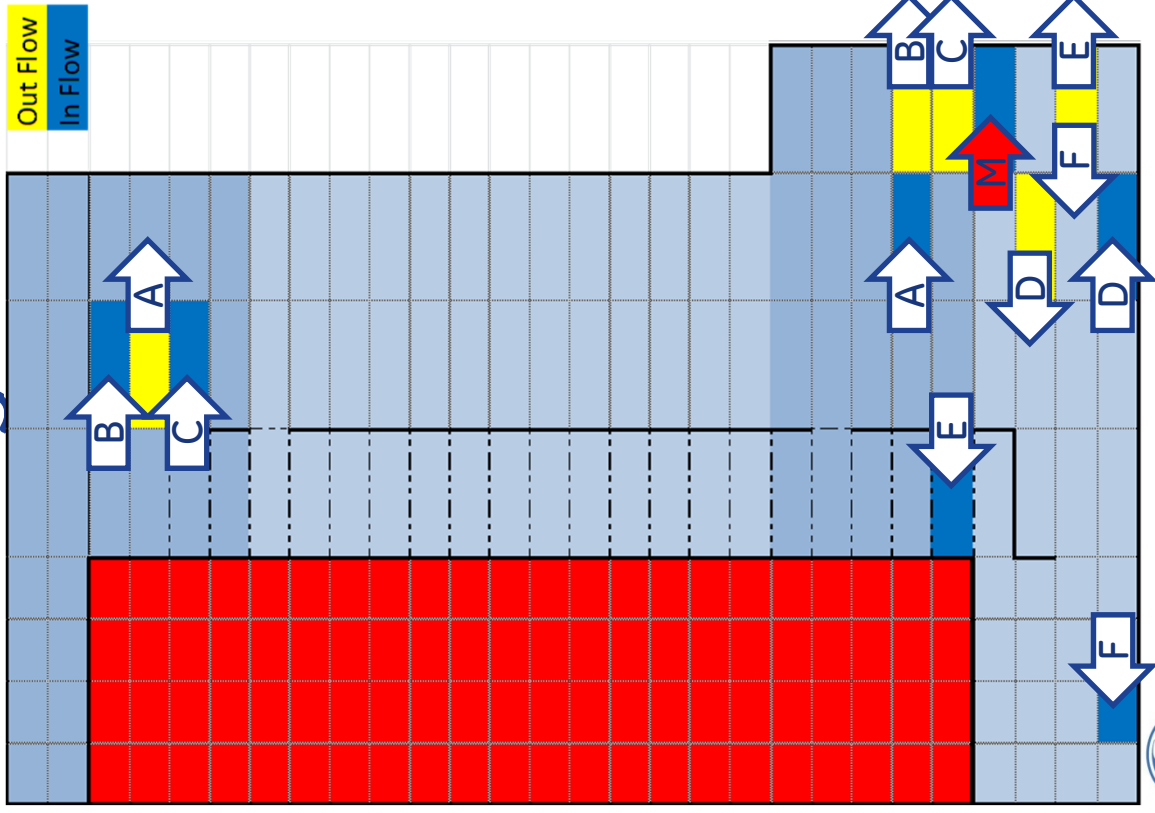


- Plant specific inlets/outlets must be modeled to be able to compare to measured temperatures.
- Volumetric flow rates (cfm) are known inputs.
- Known component cooling water (CCW) temperature determines discharge temperature of the coolers.
- Relative humidity is an input which indirectly sets the cooler efficiency.
- Model conserves NCG masses.
- Energy and H2O condensate are removed.



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Modeling of Fan Coolers & Motor Heat

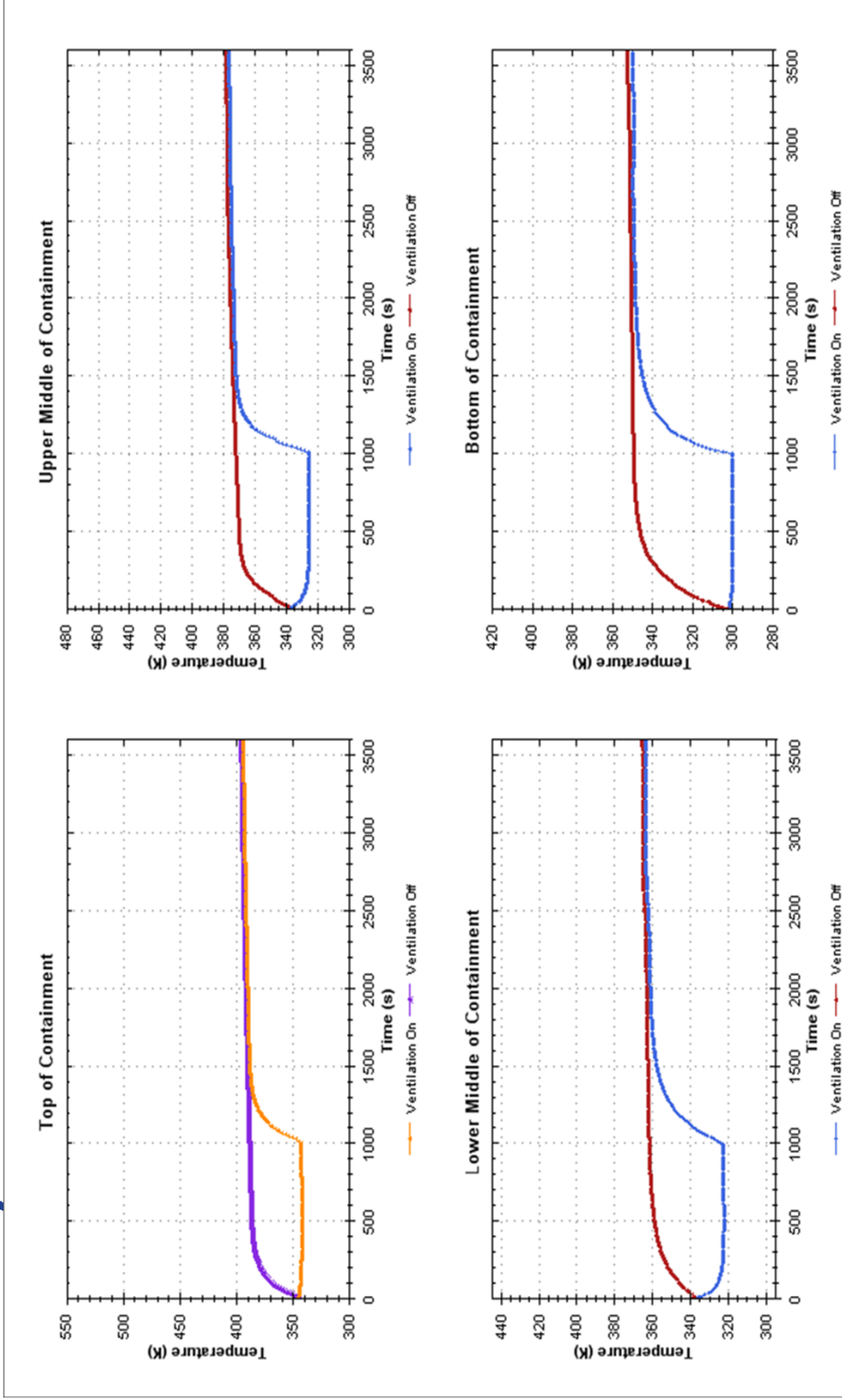


- Each cooler inlet/outlet pair is modeled with a pair of FILLs that are coupled via the TRACG CNTRL system.
- Volumetric flow rate is known and prescribed for each FILL pair based on plant specific values.
- Out-flow conditions are those at the local DW location.
- In-flow temperature is equal the input CCW temperature.
- Specified relative humidity determines H₂O vapor remaining at the in flow (also condensing efficiency of the cooler).
- NCG mass flow rate in/out of a FILL pair is conserved although NCG is cooled in the process.
- Energy is removed. Rate of energy removal matches heat loads during steady state.



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Example of Fan Cooler Effectiveness



Operating coolers decrease rate of containment temperature and pressure increase and extend time before venting is required.

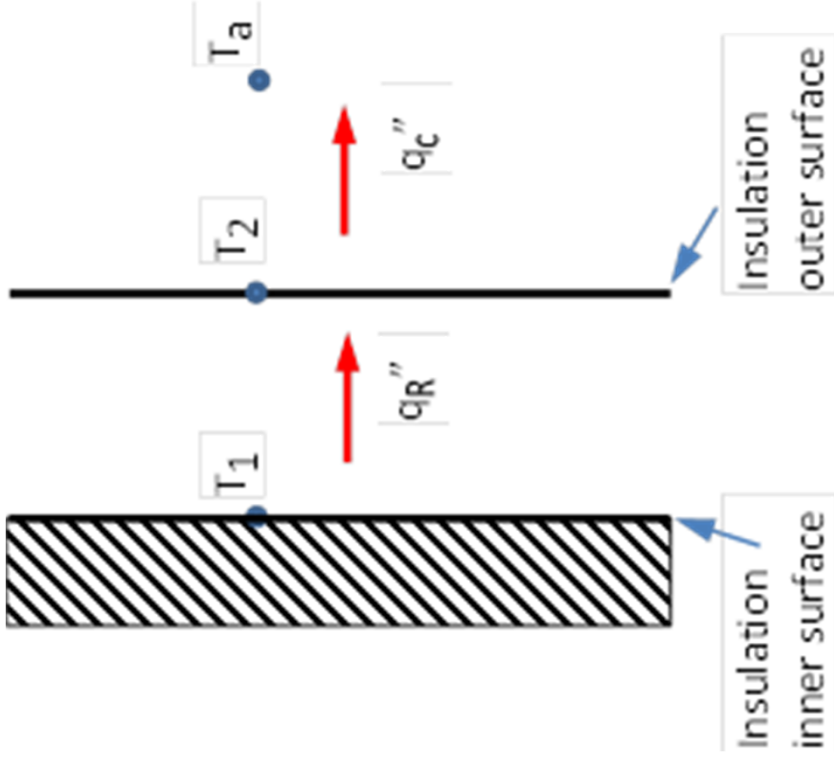


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Mirror Insulation Modeling

- Overall heat transfer is limited by thermal radiation between the reflective layers

$$q_R'' = \frac{\sigma}{2} \frac{(T_1^4 - T_2^4)}{\epsilon} = U_{rsf} (T_{1,rsf} - T_{2,rsf})$$



- Convective heat transfer from the outer surface is modeled using existing TRACG models. $q_c'' = h_c (T_2 - T_a)$
- Quasi-static approximation and neglecting thermal capacity of the insulation yields $h_R (T_1 - T_2) = h_c (T_2 - T_a)$
- An overall heat transfer coefficient is thus defined as $h = \frac{q''}{T_1 - T_a} = \frac{1}{\frac{1}{h_R} + \frac{1}{h_c}}$

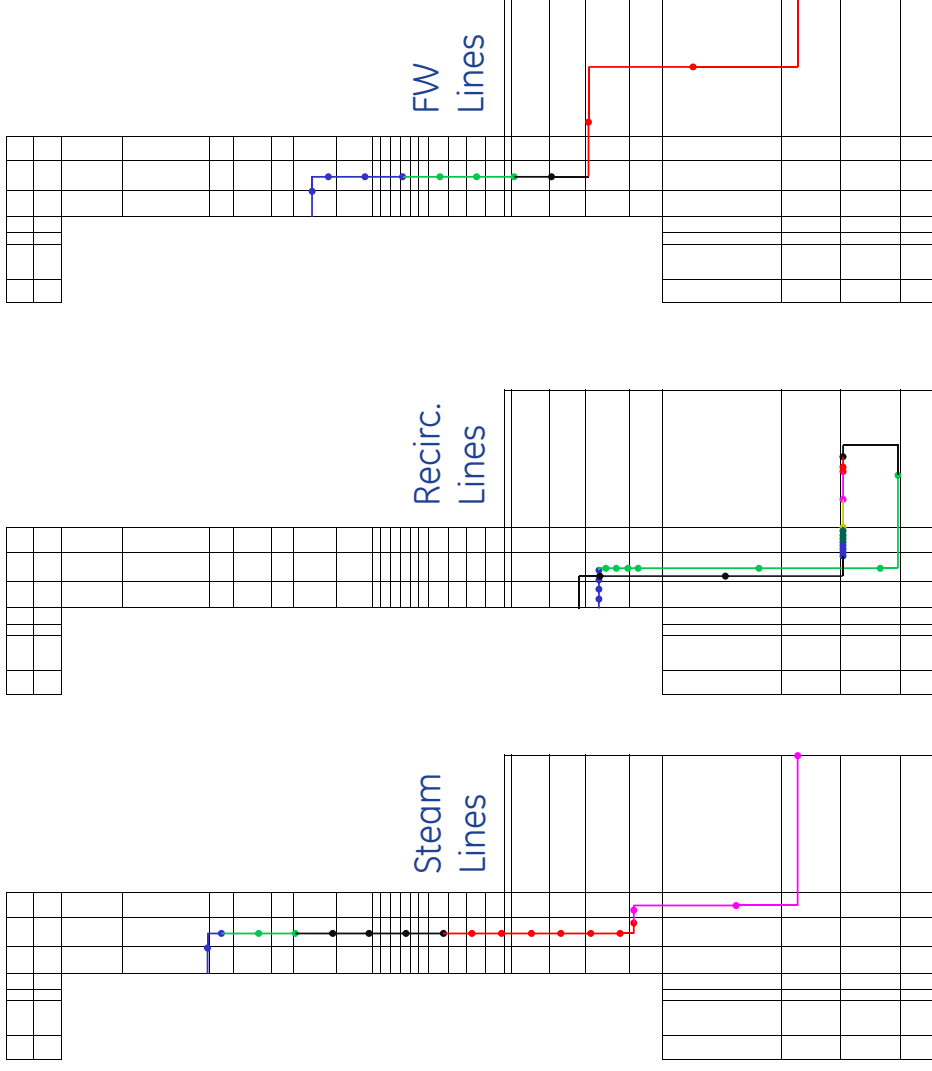
- Implemented by change in TRACG coding which can be selected via the IOPHTC user input for application to vessel slabs and the outside of piping in the DW.

Model is necessary so that DW heat loads are produced at the correct location in the correct amounts.



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Heat Transfer to/from Piping



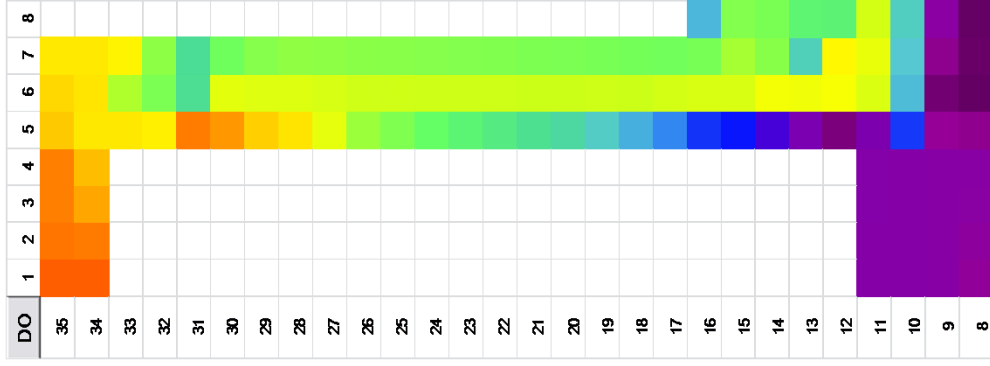
- Apply existing TRACG component-to-component heat transfer capability
- Route path of significant piping thru DW according to drawings (steam lines, recirculation lines, feedwater lines)
- Apply mirror insulation model where appropriate
- Account for motor heat from recirculation pumps (when running)

Modeling detail is necessary so that DW heat loads are produced at the correct location in the correct amounts. Steady state results are insensitive because of operating coolers; but, transient temperature distributions are impacted.

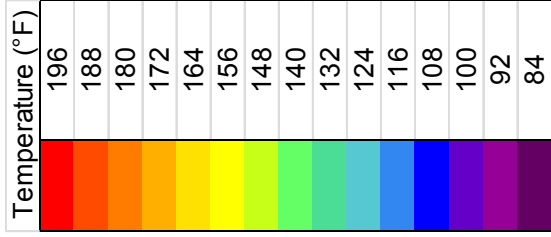


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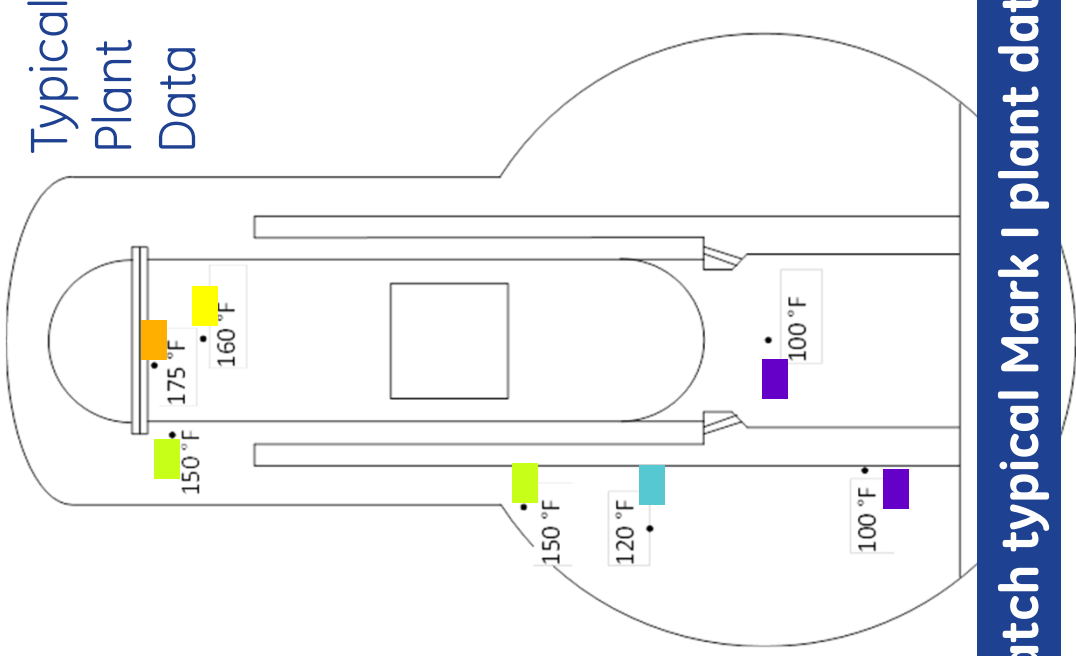
Initial DW Temperature Distribution



TRACG



Coolers at prescribed locations are running at prescribed Flows.



TRACG calculated values reasonably match typical Mark I plant data.



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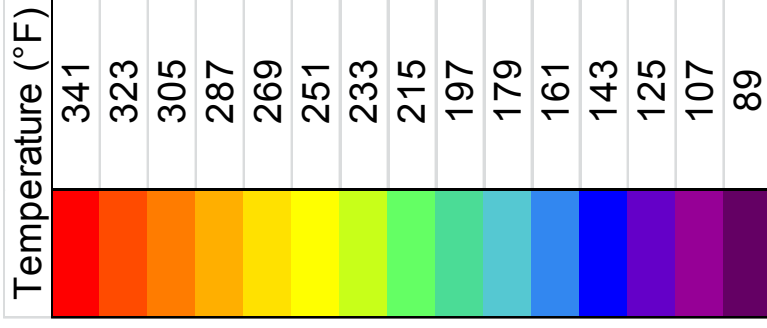
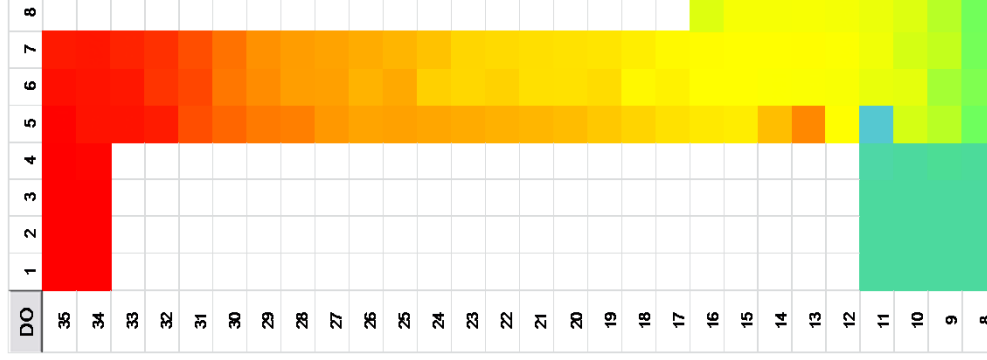
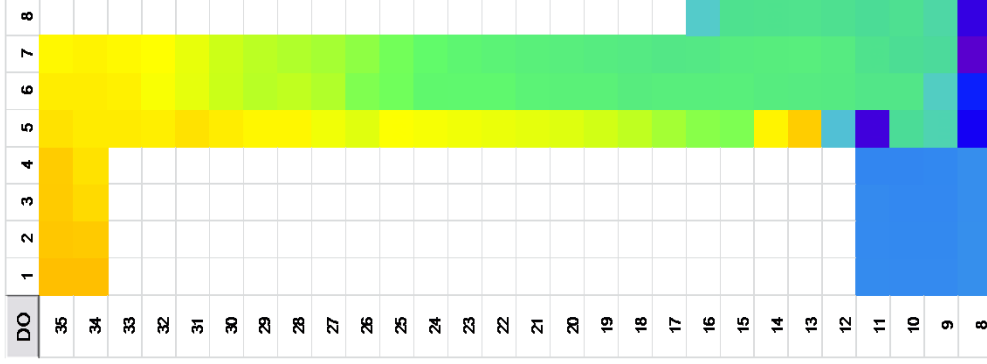
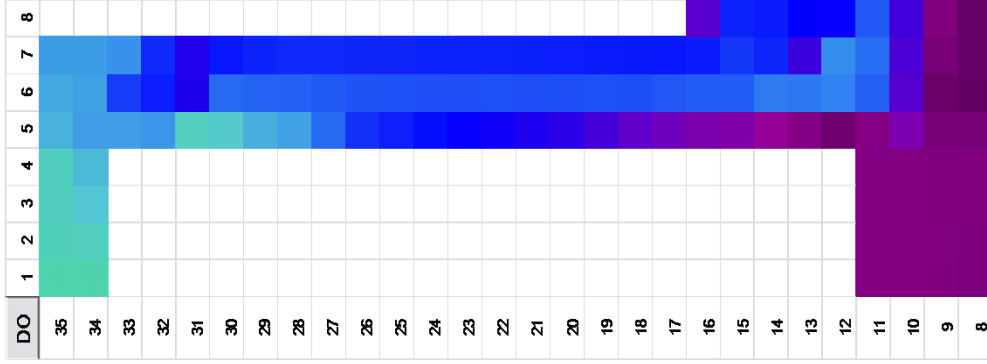
DW Temperature Distributions

Initial

1 hour

10 hours

← Time after scram and SBO

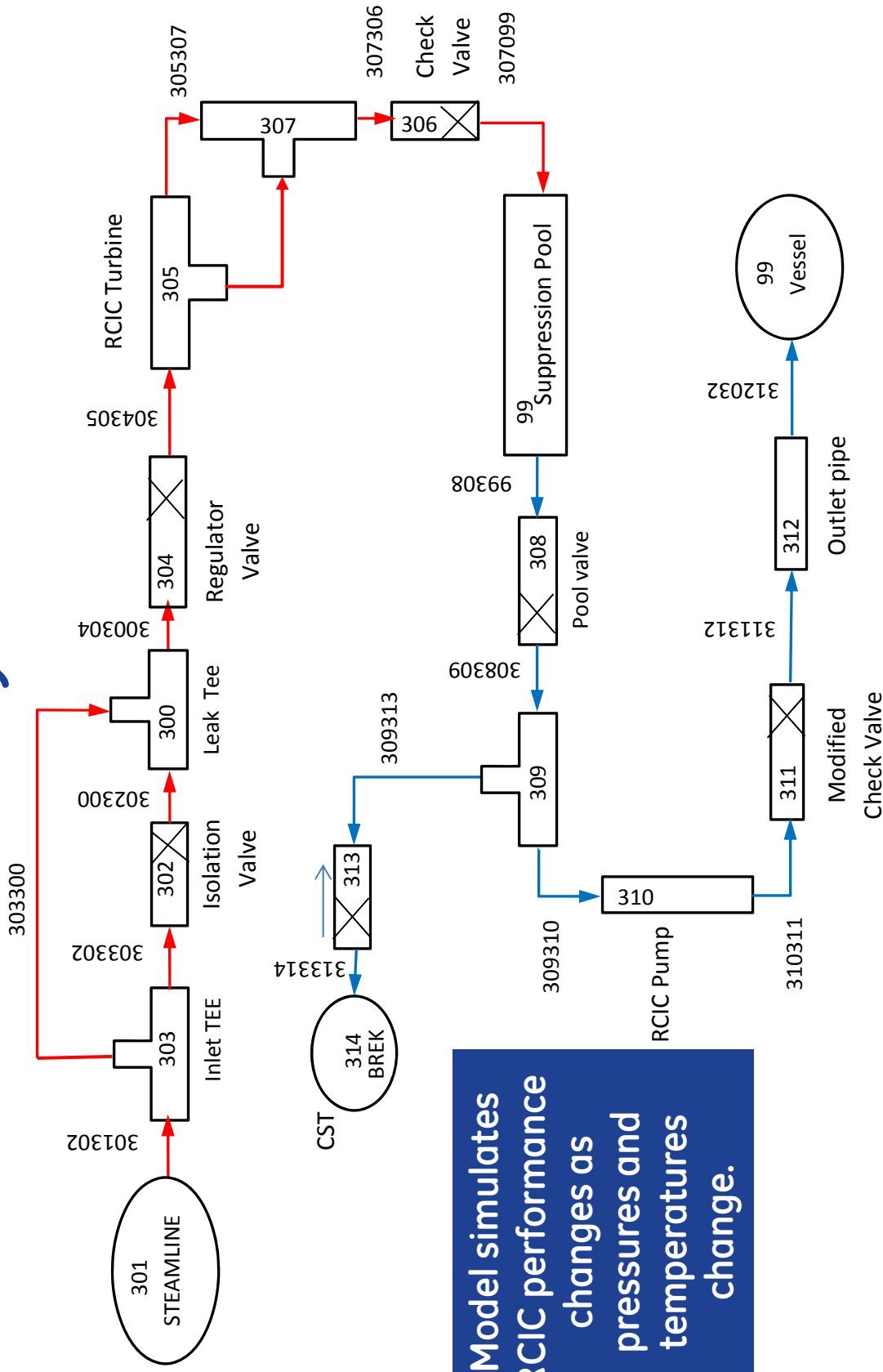


Coolers are not powered during SBO. If they were, containment pressure and temperature increases would be much less.



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Detailed RCIC Subsystem



Model simulates RCIC performance changes as pressures and temperatures change.



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Completed Analyses Scenarios

48-hour baseline calculation with optimum RCIC performance

- RCIC constant speed mode, cycling on/off to control RPV level
- Fluid energy increasing, containment heating up and pressurizing

1F3-like scenario (see separate slide)

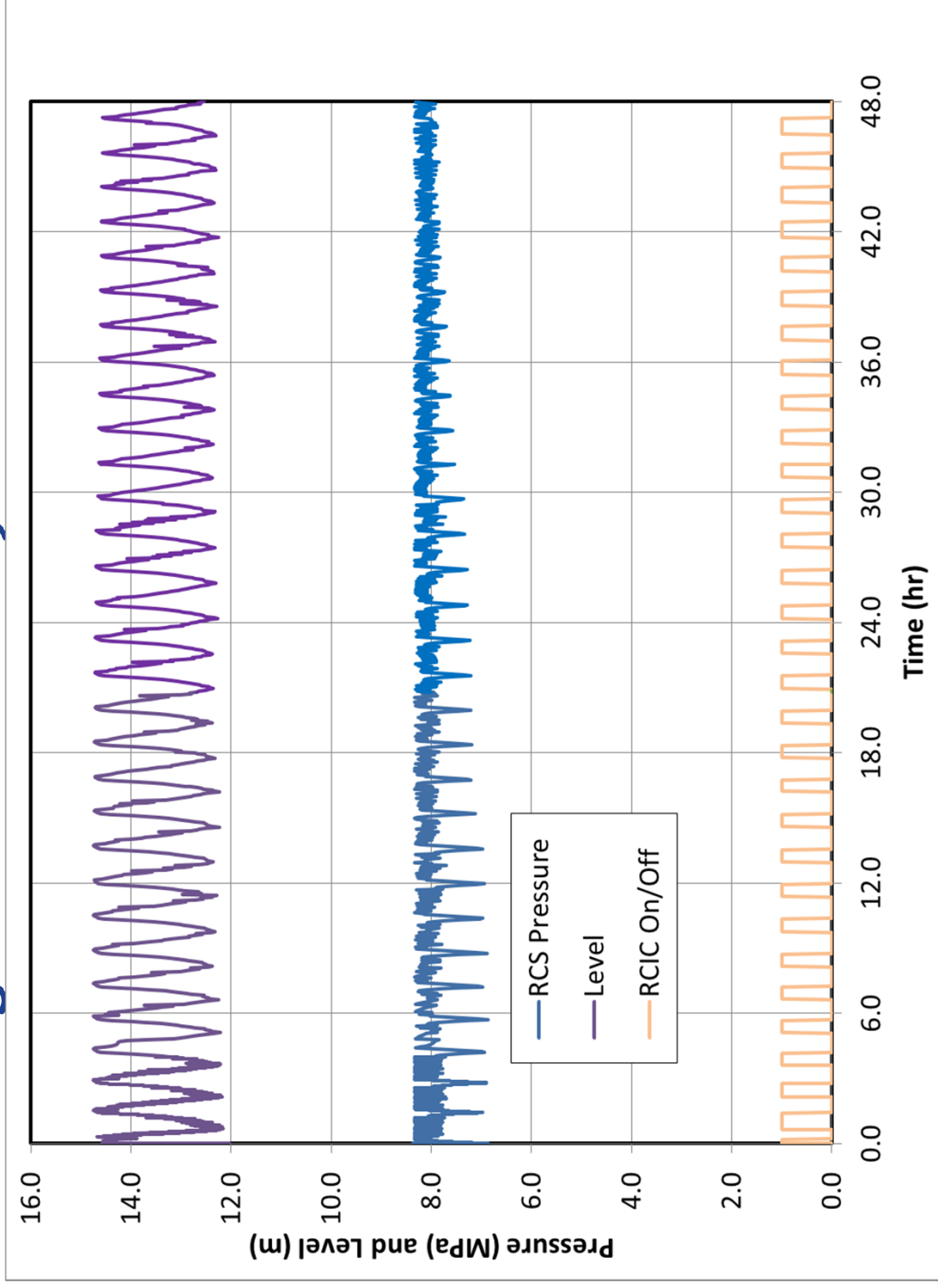
- Similar to scenario analyzed by Sandia using MELCOR
- RCIC operating same as baseline calculation for first ~21 hours
- RCIC stopped and HPCI started at 21.8 hours resulting in RPV depressurization (implies HPCI pump flow was being recirculated)
- HPCI stopped at 35.917 hours, RPV pressure increases
- At 42.350 hours the RPV is depressurized through SRVs
- Calculation continued without fluid makeup until core is destroyed



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RCIC 48-hour Performance (constant speed)

Maintaining level as decay heat decreases.



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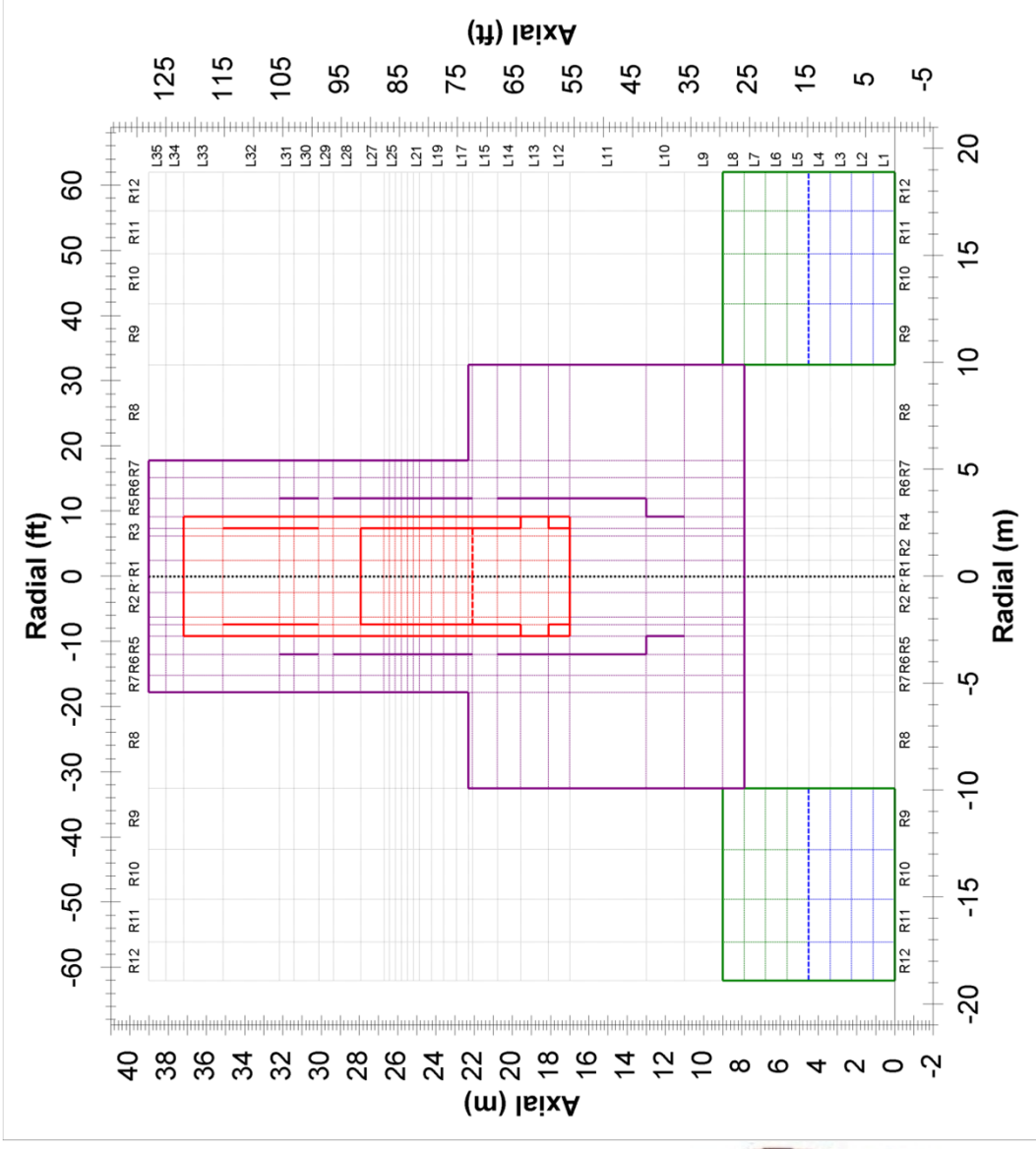
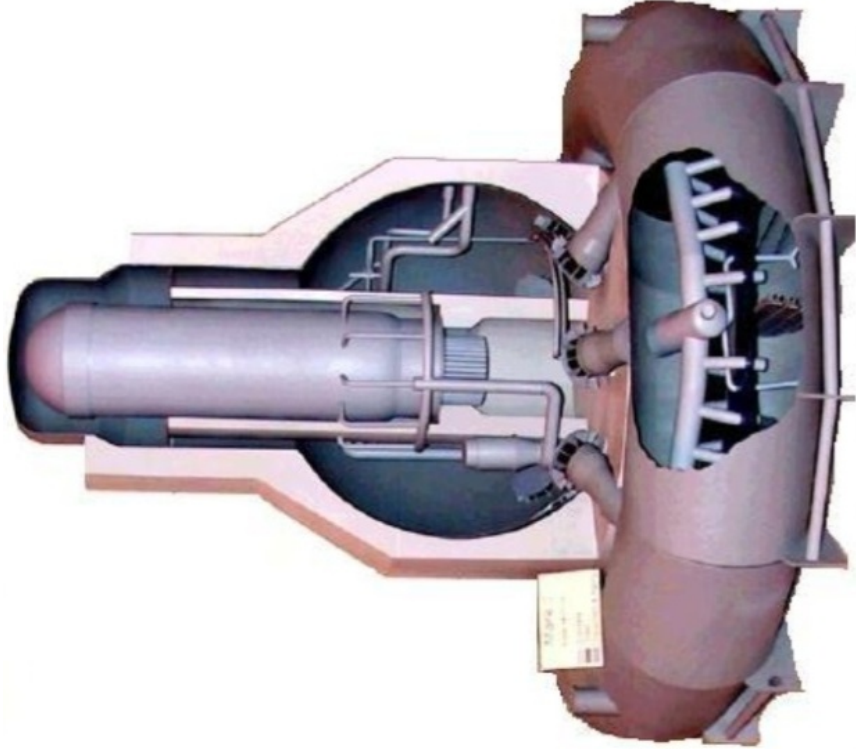
1F3 Sequence of Events used for 1F3-like Analysis Scenario

| Date Hour:Minute | Time after Scram Hours | Description |
|------------------|---------------------------|---|
| 3/11/2011 14:47 | 0.000 | Reactor scram |
| 3/11/2011 15:05 | 0.300 | RCIC starts |
| 3/11/2011 15:25 | 0.633 | RCIC stops on level 8 |
| 3/11/2011 15:38 | 0.850 | Tsunami, EDGA tripped |
| 3/11/2011 16:03 | 1.267 | RCIC started manually |
| 3/12/2011 4:20 | 13.550 | RCIC suction swapped to torus |
| 3/12/2011 11:36 | 20.817 | RCIC shuts down |
| 3/12/2011 12:06 | 21.317 | Torus spray started (fire pump) |
| 3/12/2011 12:35 | 21.800 | HPCI started on Level 2 |
| 3/13/2011 2:42 | 35.917 | HPCI was secured, switched Fire Pump injection |
| 3/13/2011 5:08 | 38.350 | Torus spray started |
| 3/13/2011 5:10 | 38.383 | Loss of all injection, water level starts to fall |
| 3/13/2011 7:39 | 40.867 | Drywell spray started |
| 3/13/2011 8:41 | 41.900 | Containment vent completed |
| 3/13/2011 9:08 | 42.350 | RPV depressurization using SRVs (relief valve function) |
| 3/13/2011 9:25 | 42.633 | Fresh water injection |
| 3/13/2011 13:12 | 46.417 | Sea water injection |
| 3/14/2011 11:01 | 68.233 | Hydrogen explosion. Fire pump and hoses were damaged |
| 3/14/2011 15:30 | 72.717 | Sea water injection resumes with new pump and hoses. |



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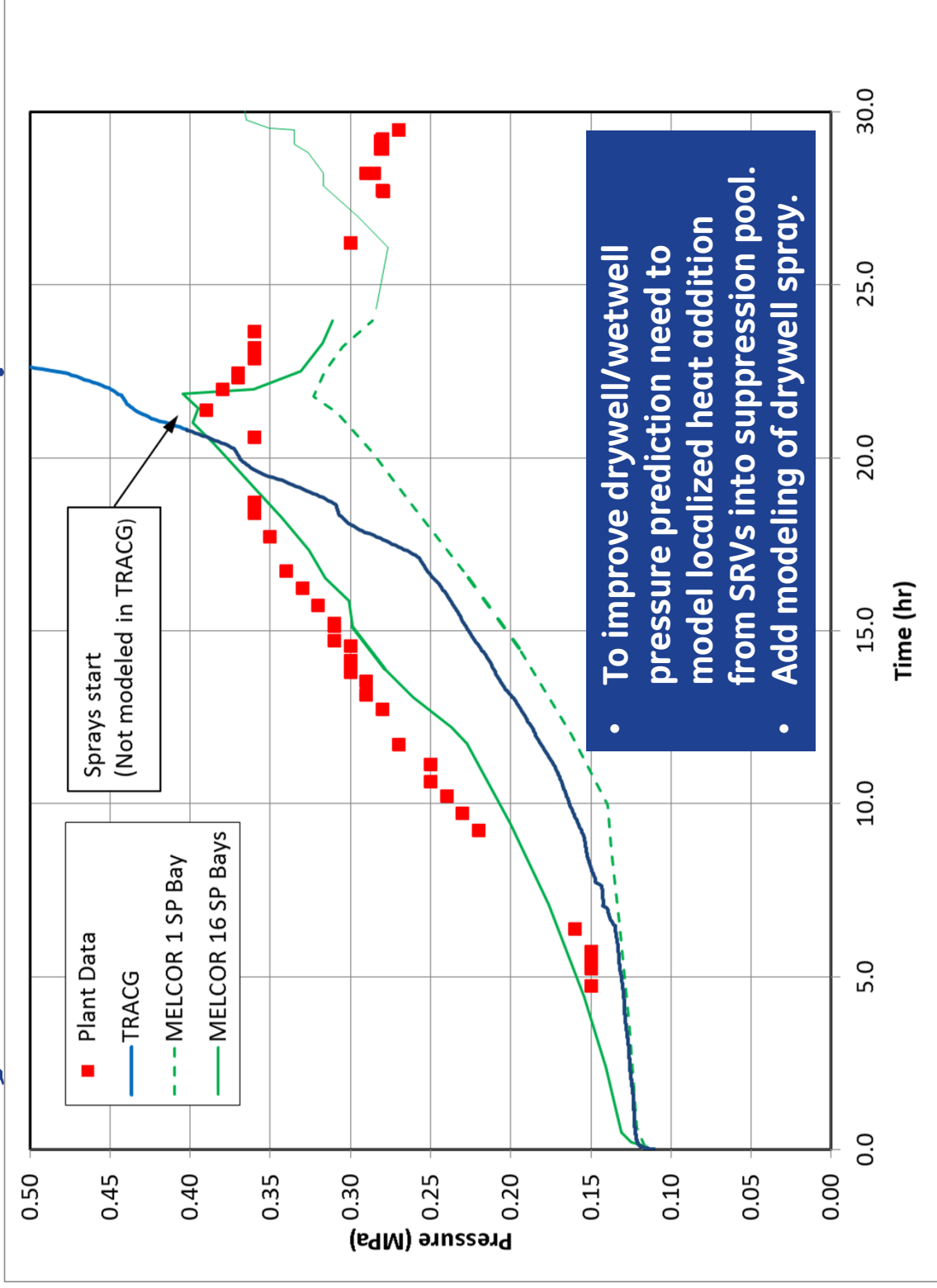
Videos of Mark I Model Performance



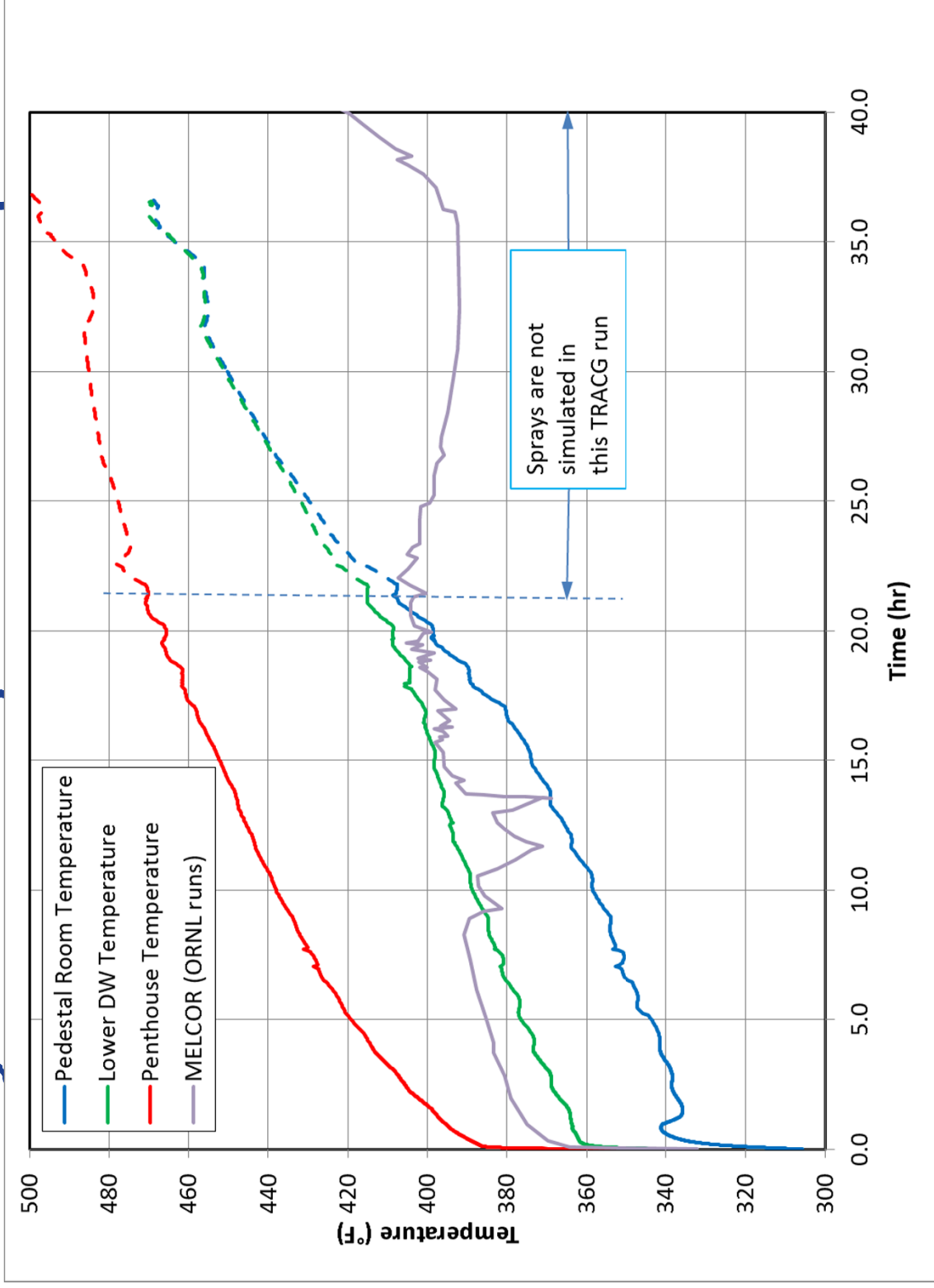
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[Video: Baseline 48-hr RCIC operation](#)
[Video: 1F3-like scenario with HPCI at 21.8 hours](#)

1F3 Drywell Pressure Response

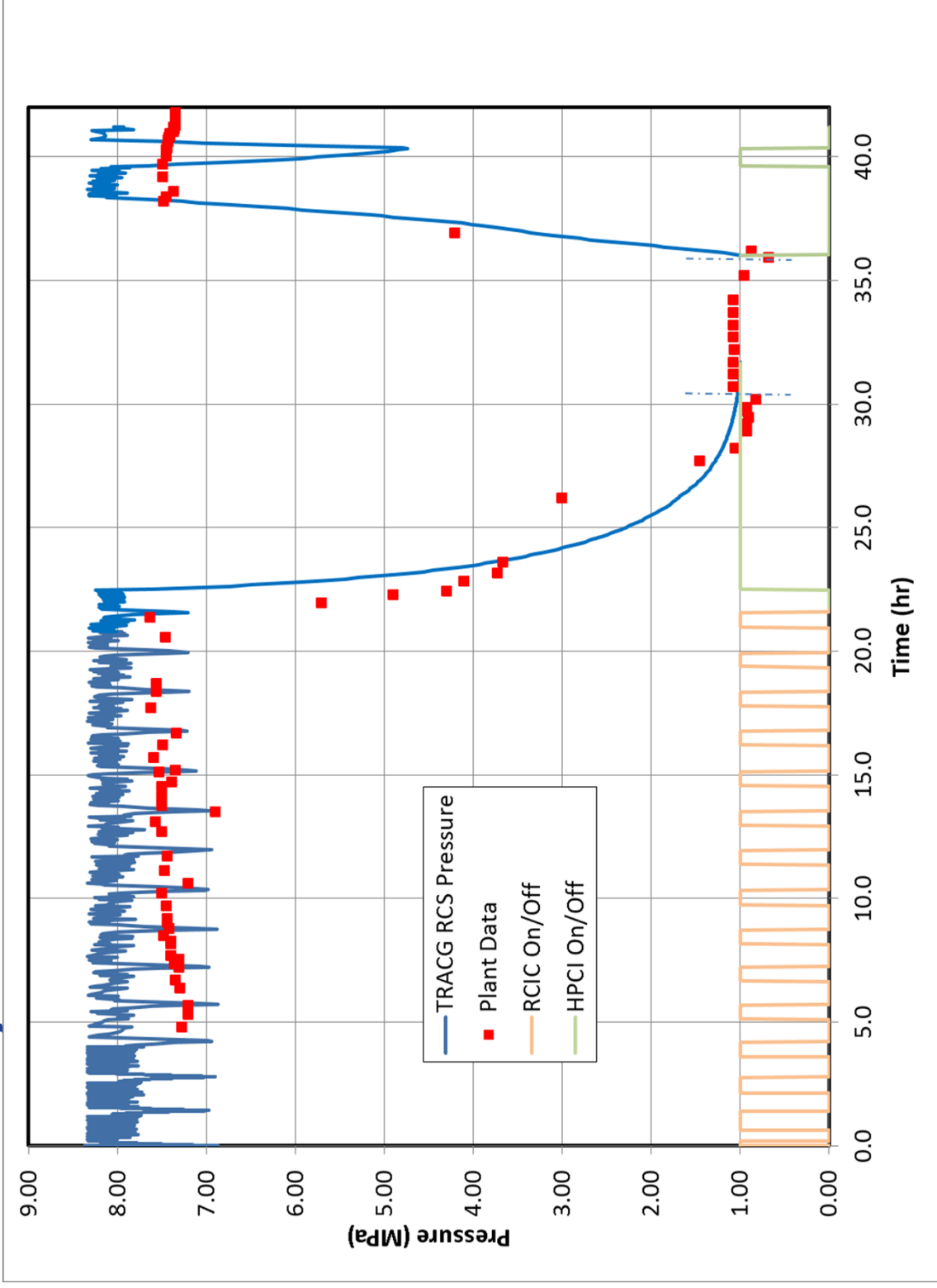


1F3 Drywell Temperature Response



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1F3 Responses to HPCI at 21.8 hours



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Concluding Remarks and Path Forward

- All required detailed design elements have been integrated and successfully demonstrated to produce good agreement with data.
 - All technical development risks have been mitigated.
 - Beginning to look at requested BWROG and utility scenarios.
- Complete integration work for Mark II to same level as for Mark I.
 - Integrate: detailed RCIC, fan coolers, pipe heat losses, insulation
- Complete **Detailed Design Review**
 - Documentation / verification of detailed design elements and models nearly complete.
- Execute the qualification plan for **Design Validation Review**.
- Obtain transient temperature data for Mark I and/or Mark II essential for the **Design Validation Review**.
- Complete parallel testing of TRACG code mods to support Level 2 production Engineering Computer Code (ECP).



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References

- [1] Fukushima Daiichi Accident Study (Status as of April 2012), SAND2012-6173, Unlimited Release, printed July 2012.
- [2] Institute of Nuclear Power Operators (INPO), —Special Report on the Nuclear Accident at the Fukushima Daiichi Nuclear Power Station, II Revision 0, INPO 11-005, November 2011.
http://www.nei.org/filefolder/11_005_Special_Report_on_Fukushima_Daiichi_MASTER_11_08_11_1.pdf



Non-Proprietary Information – Class I (Public)

ACRS Materials, Metallurgy and Reactor Fuels Subcommittee

GEH Fuel Performance Update



ECCS EM/LOCA Topics

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November 21, 2013



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Outline

- SAFER and SAFER/CORCL EM Changes/Errors
 - ΔPCT impact estimates and 50.46 reporting for 2013
- Realistic LOCA EM development
 - Status of TRACG LOCA RAIs
 - Technical advances: reduction of noise-driven uncertainty
- 10CFR50.46 Rulemaking-related activities
 - Update on 50.46c
 - Recent evaluation of fuel dispersal potential during LOCA**



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SAFER EM Changes/Errors

SAFER EM Changes/Errors

- In June, new SAFER production version addresses current software problem corrections and improvements.
- Most of the changes either have no impact or insignificant ($\Delta PCT = \sim 0^\circ F$) impact on LOCA results except for one where a minimum core ΔP at SAFER to CORCL interface causes a continuous steam flow and unjustified cooling for some conditions for external pump plant analyses when the core spray is delayed.
- Evaluations with the corrected code and associated 50.46 reports to the licensees are underway. Target is 1/31/14 for completing impact reports to licensees.
- No 30-day reporting is expected from the recent changes.

GEH/GNF follows the reporting process that



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meets 10CFR50.46 requirements.

TRACG LOCA Licensing Review

TRACG LOCA Licensing Review

- First set of RAIs, having 66 questions, are formally received on 10/22/12.
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TRACG LOCA Application Methodology licensing review continues – GEH is working on formal RAI responses.



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Elimination/Reduction of Excess Unc'y.

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Comparisons of Core Configurations

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Reduction of Noise

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Comparisons of Statistical Results for BWR/2 Discharge DEGB

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Rulemaking Activities

Rulemaking Activities

- BWROG-TP-11-010 Rev. 1 (June 2011) provided an evaluation of BWR LOCA analyses and margins against high burnup fuel research findings. Substantial margin for jet pump design was demonstrated.
- Compliance with the new rule without a revised analysis (and without a new methodology) can be demonstrated for majority of U.S. BWRs.
- A ‘*fast track*’ approach was proposed by GEH and the proposal gained acceptance/support from the industry, as well as the staff. Next step is to ‘codify’ the details.
- AREVA and Westinghouse also support the approach and will participate. Efforts to develop a common communication to NRC continues. It will be available by the end of year, on consistent timing with the rulemaking schedule.



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Background

- In RIL-0801 (“Technical Basis for Revision of Embrittlement Criteria in 10 CFR 50.46”, May 2008):
The current NRC burnup limit of 62 MWD/kgU for peak rod average was considered to be low enough to prevent significant fuel loss during LOCA.
- In NUREG-2121 (“Fuel Fragmentation, Relocation, and Dispersal During the Loss-of-Coolant Accident”, March 2012):
NRC found that the previous conclusion related to axial fuel relocation remains founded, meaning that the conservatism in Appendix K methods is adequate and no immediate regulatory action is necessary.

The recent study evaluating the fuel dispersal potential complements the NUREG-2121 conclusions.



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Fragmentation/Dispersion Evaluation

- OECD Halden Reactor Project, a series of LOCA tests have been conducted to examine fuel performance under high burnup conditions. Some of these tests showed that the highly fragmented fuel can be dispersed from the burst opening under certain conditions.

NEA/CSNI/R(2010)5

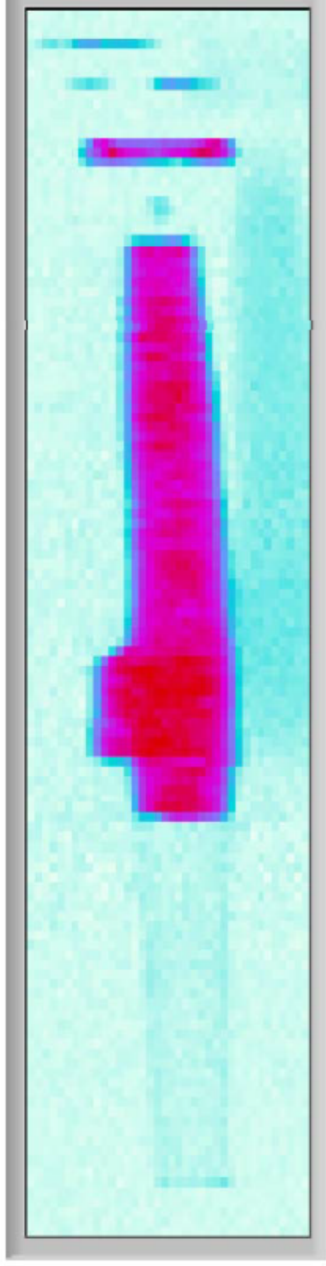


Figure 4 – Gamma scanning of LOCA fuel rod from IFA-650.4. Fuel is missing at the top (left), ballooning at half height. Some fuel has fallen to the bottom of the flask (right).

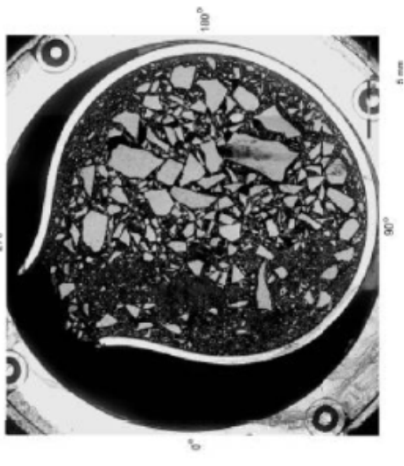


Figure 5 – Cross-section showing fuel relocation. Filling ratio 38%



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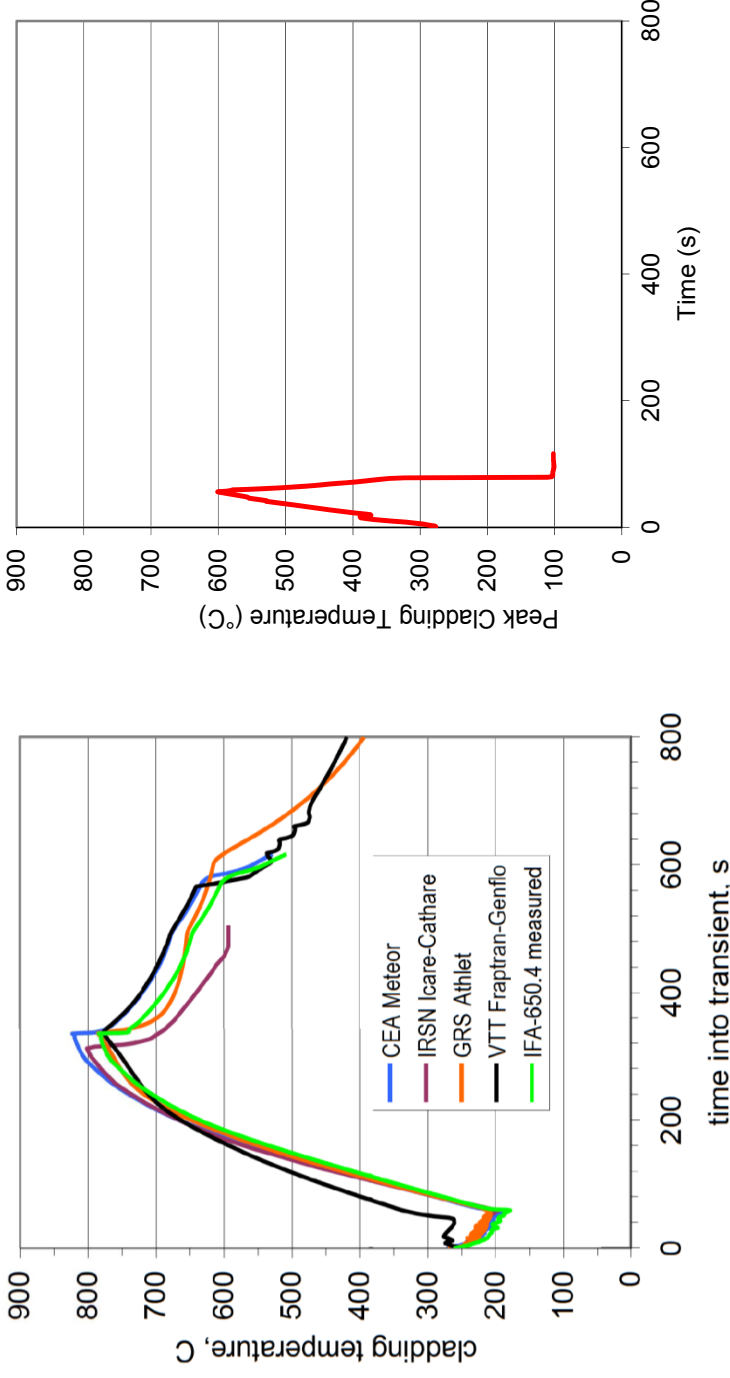
Dispersal - Background

| Test Number | Fuel Type | Cladding | Burnup (MWD/kgU) | Hydrogen (ppm) | Oxide Thickness (µm) | Pressure (bar) | Target PCT (°C) |
|-------------|--|----------|------------------|----------------|----------------------|----------------|-----------------|
| 1,2 | Commissioning tests with fresh fuel. | | | | | | |
| 3 | PWR | Zry-4 | 82 | 250 | 18-27 | 40 | 800 |
| 4 | PWR | Zry-4 | 92 | 50 | 10 | 40 | 800 |
| 5 | PWR | Zry-4 | 83 | 650 | 70-80 | 40 | 1100 |
| 6 | VVER | E110 | 56 | 100 | 5 | 30 | 850 |
| 7 | BWR | LK3/L | 44 | 44 | 10 | 6 | 1100 |
| 8 | System check-out test with fresh fuel. | | | | | | |
| 9 | PWR | Zry-4 | 90 | 30 | 7-8 | 40 | 1100 |
| 10 | PWR | Zry-4 | 60 | 40 | 20-30 | 40 | 850 |
| 11 | VVER | E110 | 56 | 100 | 5 | 30 | 1000 |
| 12 | BWR | LK3/L | 72 | 300 | 40 | 20 | 850 |



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Experiment versus BWR



NEA/CSNI/R(2010)5

App. K calc. at T/M limit

The temperature profile used in the experiments is not only unrealistic but also more conservative than App. K-based analytical predictions. Therefore, the tests don't represent conditions applicable to plant calculations.



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Evaluation Approach [[

- Evaluation performed using SAFER/CORCL (an approved ECCS EM).
- “Appendix K” input assumptions used for conservative assessment.
- Thermal-mechanical (T-M) design limits used. EM rod stress and perforation model does not underestimate the incidence of rupture based on applicable data including those data reported in NUREG-0630.
- When bundle power from core design/operation is ‘LOCA-limited’, ECCS analysis limits the peak LHGR to the maximum value that would yield the specific target PCT and ECR oxidation values below the acceptance criteria.



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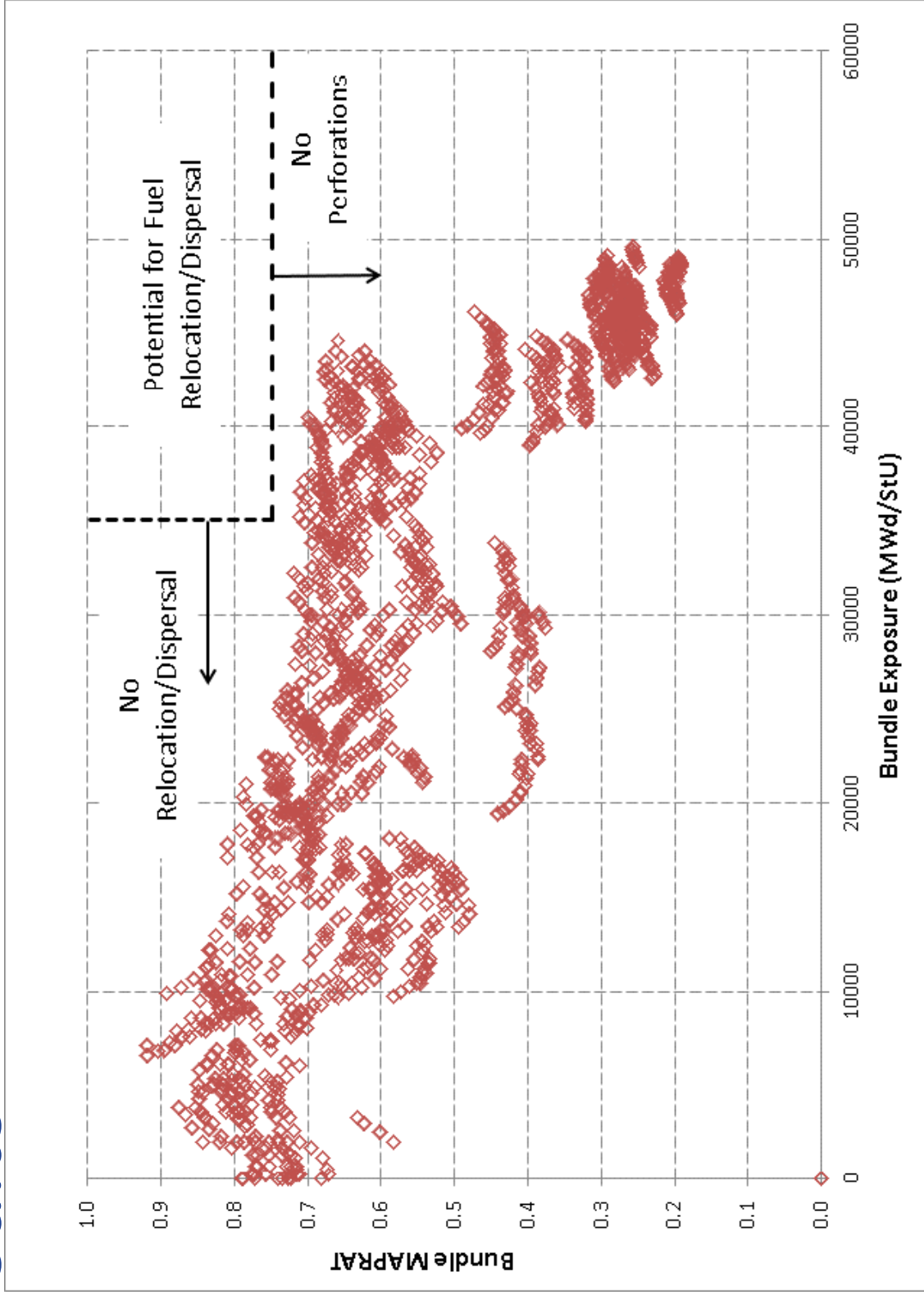
Results

| Nodal Burnup (MWd/kgU) | 0 | 1.10 | 5.51 | 11.02 | 16.53 | 22.05 | 27.56 | 38.58 | 49.60 | 60.63 | 71.65 | 82.67 |
|------------------------|------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| PCT (°C) | 1198 | 1197 | 1195 | 1197 | 1194 | 1188 | 1189 | 1170 | 1130 | 1092 | 1016 | 918 |
| # of burst rods | 92 | 92 | 92 | 92 | 92 | 92 | 92 | 92 | 64 | 92 | 56 | 56 |
| PCT (°C) | 1114 | 1094 | 1120 | 1110 | 1108 | 1115 | 1100 | 1079 | 1057 | 1033 | 984 | 876 |
| # of burst rods | 92 | 64 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 8 |
| PCT (°C) | 1059 | 1047 | 1036 | 1033 | 1042 | 1038 | 1038 | 1023 | 1005 | 984 | 938 | 840 |
| # of burst rods | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 2 |
| PCT (°C) | 984 | 984 | 979 | 979 | 993 | 976 | 985 | 966 | 958 | 941 | 887 | 792 |
| # of burst rods | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 36 | - |
| PCT (°C) | 938 | 932 | 934 | 933 | 944 | 939 | 935 | 932 | 913 | 888 | 851 | 755 |
| # of burst rods | 42 | 42 | 42 | 28 | 43 | 28 | 28 | 28 | 18 | 8 | 8 | - |
| PCT (°C) | 899 | 897 | 892 | 897 | 891 | 883 | 881 | 882 | 856 | 837 | 799 | 680 |
| # of burst rods | 10 | 10 | - | - | - | - | - | - | - | - | - | - |
| PCT (°C) | 872 | 851 | 849 | 850 | 844 | 840 | 838 | 811 | 798 | 778 | 739 | 666 |
| # of burst rods | - | - | - | - | - | - | - | - | - | - | - | - |
| PCT (°C) | 808 | 797 | 798 | 790 | 794 | 789 | 770 | 765 | 747 | 732 | 687 | 630 |
| # of burst rods | - | - | - | - | - | - | - | - | - | - | - | - |
| PCT (°C) | 759 | 751 | 746 | 729 | 725 | 723 | 725 | 719 | 683 | 686 | 657 | 602 |
| # of burst rods | - | - | - | - | - | - | - | - | - | - | - | - |

The particular study presented here was performed to address the
HITACHI Swiss Regulator ENSI's questions.



Results



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Conclusions

- The conditions at which the high burnup fuel specimens are tested for fragmentation and dispersal purposes are beyond the expected conditions during LOCA in a commercial BWR.
- T-M limits that are imposed on the fuel and the core loading and exposure plans prevent high burnup fuel from operating at elevated linear heat generation rates.
- High-burnup fuel does not attain temperatures above 700°C and do not rupture during LOCA.
- For the highest exposures, including the peak pellet exposure extension up to 80 MWD/kgU, there are no concerns for fuel dispersal since, when operating at the T/M limit, the rods would not have the heat to reach burst conditions.



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No safety concern arising from the tests.

