Southern California Edison Company

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M.O. MEDFORD MANAGER, NUCLEAR LICENSING

October 10, 1984

TELEPHONE (213) 572-1749

Director, Office of Nuclear Reactor Regulation Attention: W. A. Paulson, Acting Chief Operating Reactors Branch No. 5 Division of Licensing U. S. Nuclear Regulatory Commission Washington, D.C. 20555

Gentlemen:

- Subject: Docket No. 50-206 Diesel Generator Stress Analyses Reports San Onofre Nuclear Generating Station Unit 1
- Reference: Letter, M. O. Medford (SCE) to W. A. Paulson (NRC), dated August 28, 1984, Return to Service Requirements Regarding Transamerica Delaval Emergency Diesel Generators

By the referenced letter, we informed you that the results of stress analyses performed by Failure Analysis Associates (FaAA) relative to five major components of the San Onofre Unit 1 diesel generators will be forwarded to you upon availability and completion of review.

The enclosed letter dated September 6, 1984, from the TDI Diesel Generator Owners Group contains a summary of the results and is transmitted to you to fulfill the above commitment.

If you have any questions, please call me.

Very truly yours. for M.O. Medford

ENCLOSURE

cc: USNRC Document Control Desk, Washington, D.C. 20555
A. E. Chaffee (USNRC Resident Inspector Units 1, 2 and 3)
C. L. Ray (TDI Diesel Generator Owners Group)

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DUKE POWER COMPANY

GENERAL OFFICES 422 SOUTH CHURCH STREET CHARLOTTE, N. C. 28242 TELEPHONE: AREA 704 373-4011

OGTP-256-0-136

September 6, 1984

David F. Pilmer Southern California Edison 2244 Walnut Grove Avenue Room 320 Rosemead, CA 91770

Re: San Onofre - Unit 1 Analysis for Reduced Load Rating File: MTS-4086 RECEIVED

1984

D. F. PILMER

Dear Mr. Pilmer:

All Phase I reports issued by the TDI Owners Group to date have been based on assuring the adequacy of the engines at their full rated load capability which would correspond to a load rating of 8800 KW for the DSRV20-4 engine. Analyses have been performed on five components to quantify the reduction in stresses the San Onofre DSRV20-4 engines experience as a result of their 6000 KW load rating versus the 8800 KW load rating the engine is capable of. The results are as follows:

Component	<pre>% Reduction in Stress Range</pre>
. Crankshaft	12.4% (See note)
. Connecting Rods	6.0%
. Rod Bearings	16.4%
. Pistons	24.9%
. Cylinder Blocks	9.1%
Note: The crankshaft analys	is was based on a load of

<u>Note</u>: The crankshaft analysis was based on a load of 7000 KW in lieu of 6000 KW due to availability of firing pressure data, therefore the % reduction shown is conservative.

As expected, the stresses are not directly proportional to load but the reductions in stress due to the relatively low load rating provide additional margin.

C. L. Ray, Jr. **4**'I Technical Program Director TDI Diesel Generator Owners Group

CLR/cr

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