

# Enhancing ITAAC for SMRs

NRC Public Meeting  
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# Vision for ITAAC for SMRs

Develop an enhanced ITAAC framework for SMRs that improves clarity, predictability, efficiency and effectiveness by incorporating lessons learned and reflecting unique SMR features.

# Potential benefits from improved ITAAC for SMRs

- More efficient DCA development and NRC review
- Ensure focus on top level design and performance characteristics
- More consistent and effective implementation
- Reduce bow-wave of ITAAC closure

# Proposed approach toward making improvements

- Begin with the end in mind - Implementation and verification
- Apply lessons learned from first generation ITAAC
  - Use best, standard language
  - Ensure clarity, workability
- Enhance consistency
  - Standardization for maximum clarity, efficiency and predictability
- Reflect SMR unique features
  - Modular design/construction
  - Increased factory fabrication
- Improve manageability of ITAAC process
  - Mitigate bow-wave in ITAAC completion
- Consider alternate approaches consistent with Part 52 requirements

# Opportunities for ITAAC improvements

1. Phased DCA submittal
2. Standardized ITAAC
  - a) ITAAC scope
  - b) ITAAC categories
  - c) ITAAC standard language



# PHASED DCA SUBMITTAL

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# Concept of DCA Phased Submittal

- DCA submittal in phases envisions submittal of Tier 1 at an appropriate time following submittal of Tier 2 (e.g., 9 -12 months)
  - Tier 1 contains no new design information
  - Review guidance in SRPs and DSRs instruct the NRC staff to review Tier 1 after completing initial review of Tier 2
  - Part 52 experience indicates potential efficiencies by reviewing Tier 1 after the Tier 2 design review has reached a more mature state
  - SMR design certification applicants could submit Tier 1 following Tier 2 submittal in a timeframe to facilitate this process and secure potential DCA review efficiencies

# Benefits of Phased Submittal

- Potential resource savings through review efficiencies and less cycling of DCA revisions and NRC re-reviews
- Follow-on Tier 1 submittal would reflect the more mature state of the Tier 2 information based on design review
- Focus the initial review on the design of SSCs and associated safety analysis



# Areas to Develop for Proposed Approach

- Timing of Tier 1/ITAAC submittal following Tier 2
- Protocols for phased DCA submittal process
- DCA acceptance review guidance
- Technical review guidance, if necessary



# SCOPE OF ITAAC

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# Scope of ITAAC

- Begin with first principles to improve criteria for determining if ITAAC is needed
  - Top Level characteristics that verify the plant is constructed and will operate as licensed
  - Rooted in DC Policy papers (e.g. SECY 90-241); reflected in SRP 14.3
- Enhance integration with other required programs/ processes (e.g., QAP, Initial Test Program, Operational Programs) for verification of more detailed characteristics
- Assure that together with other NRC requirements, ITAAC provide reasonable assurance that the plant has been constructed and will be operated in conformity with the license, etc.

## Benefits of Clarified ITAAC Scope

- Assure that ITAAC are safety focused on top level design and performance characteristics
- Assure consistency with ITAAC principles
- Improved clarity, predictability, and efficiency during the application and review process
- Assure safety-focus of NRC ITAAC verification process

# Areas to Develop for Proposed Approach

- Establish objective and clear criteria for determining whether an ITAAC is necessary
  - Based upon first principles
  - Factoring unique features of SMRs
  - Considering other NRC required programs/processes
- Establish scope of standard ITAAC
  - Based upon established criteria
  - To be augmented as appropriate to address design-specific SSCs



# CATEGORIES OF ITAAC

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# Concept of SMR ITAAC Categories

Design		As-Built Inspections and Tests			
Design Completion	EQ	Factory/ Module Facility		On-Site Construction	Pre- op
		Insp.	Test	Insp.	Test

- Aid in development, understanding and management of ITAAC
- Facilitate discussion of appropriate SMR ITAAC scope

# Design ITAAC

- As-built inspections and tests are not required
- Examples are:
  - Design completion: ASME Section III Piping Design
  - EQ: Valve functional qualification
  - Analysis: Leak before break analysis report



# Factory/Module Facility ITAAC

- ITAAC performed and closed prior to installation in final plant location for SSCs/modules meeting established criteria (TBD)
- Controlled factory environment for fabrication, testing, and inspection
- ITAAC Maintenance requirements apply following ITAAC closure
- Builds upon existing approved guidance (NEI 08-01) allowing ITAAC to be performed at factory/vendor shop
- Helps to flatten ITAAC closeout bow wave
- Examples:
  - ASME design reconciliation
  - ASME Section III piping systems hydrostatic test
  - Class 1E electrical equipment physical separation inspection
  - Equipment qualification inspection

# On-Site Construction ITAAC

- ITAAC performed after SSCs installed in the plant
  - Similar to existing as-built ITAAC
- Construction ITAAC performed on-site
  1. ITAAC type was not fully executed at factory/module facility  
or
  2. ITAAC requires SSC configuration not available at factory/module facility
- Examples:
  1. ITAAC partially performed at factory/module facility
    - ASME design reconciliation
    - ASME Section III piping systems hydrostatic test
    - Class 1E electrical equipment physical separation inspection
    - Equipment qualification inspection
  2. ITAAC without SSC configuration available at factory/module facility
    - Flood analysis reconciliation (requires as-built structure)
    - Class 1E divisional power test (requires as-built cables terminated at class 1E component)

# Pre-Op Test ITAAC

- Pre-operational test ITAAC performed after
  - SSCs installed in plant, and
  - Associated system turned over to start-up organization
- Executed using pre-operational test procedure
  - Abstract described in FSAR Section 14.2
- Approved pre-operational test procedure contains evidence the ITAAC has been executed
- Examples
  - ASME Section III containment integrated leak rate test
  - Containment isolation valve closure time
  - Electrical equipment design capacity (e.g. battery discharge test)

# Areas to Develop for Proposed Approach

- Categorize expected ITAAC for SMRs
- Provide examples on how ITAAC in each category would work
- Establish characteristics for ITAAC to be closed at the factory/module facility
- Identify use of categories for improving ITAAC scope
- Revise NEI 08-01



# STANDARDIZED LANGUAGE

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# Concept of Standard ITAAC Language

- Numerous ITAAC types common to all designs, e.g., ASME, EQ, Separation, etc.
- Sources of guidance on ITAAC best practices:
  - NRC Regulatory Issue Summary 2008-05, Revision 1
  - Recent and pending design certifications
- Use of state-of-the art ITAAC will maximize clarity, workability, and consistency of ITAAC implementation

# Benefits of Standard ITAAC Language

- Improved clarity of ITAAC
- Improved consistency across disciplines and DCs
- Improved clarity during ITAAC closure

# Areas to Develop for Proposed Approach

- Develop standard language for a range of common ITAAC types
  - Lessons learned from previous DCA and current ITAAC implementation





# PATH FORWARD FOR DEVELOPING IMPROVEMENTS

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# Actions and Schedule on Phased DCA

- Jan 2014 – NEI white paper on Phased DCA submittal
- NRC Public Meetings in early 2014 as needed
- March 2014 – NRC feedback to confirm Phased DCA submittal is viable, and discuss process

# Additional Actions

- 1<sup>st</sup> Quarter 2014
  - Industry white paper on Standard ITAAC (scope and categories)
  - Discussions on related issues
    - Common ITAAC
    - Minimizing DAC
    - Standardized Tier 1 Form and Content
    - More efficient review of Tier 1/ITAAC
- 2<sup>nd</sup> Quarter 2014
  - Standard ITAAC language