

M 20-568772

RADWASTE - BECHTEL SECTION.

ITEM	Description & Service	SPECIFICATIONS		O.D.	Maximum Thickness	Filler Metal	Preheat	Stress Relieve	Radio-graphy	Bechtel Welding		WELD END PREPARATION SEE NOTES	CODES			REMARKS	LINE NO.	
		MATERIAL	PIPE							Procedure	Rev. Date		ASME BOILER	PRESSURE PIPING B31J	NUCLEAR CASES			
	GAS STRIPPER TO MONITORING TANKS.	A-106-B	HHG	3.500 SCH.40	0.216	E 7018	N.R.	N.R.	10%	PI-A-LH	11	2-23-65	(2)	-	SECT. 1	N-1(b)	POSSIBLY RADIOACTIVE	7030
		A-106-B	HHG	2.875 SCH.40	0.154	E 6010			10%	PI-A-C	12	5-17-65	(3)	-				7062
		A-106-B	HHG	0.840 SCH.40	0.109	E 6010			-	PI-A-C	12	5-17-65	(3)	-				7131
	MONITORING TANK TO CIRCULATING WATER SYSTEM.	A-106-B	HHG	2.875 SCH.40	0.154	E 6010			10%	PI-A-C	12	5-17-65	(3)	-	SECT. 1	N-1(b)	POSSIBLY RADIOACTIVE	7031
		A-106-B	HHG	1.900 SCH.40	0.145				10%				(3)	-				7035
		A-106-B	HHG	1.050 SCH.40	0.113				10%				(3)	-				7035
		A-106-B	HHG	0.840 SCH.40	0.109				-				(3)	-				-
	GAS DISCHARGE SYSTEM.	A-106-B	HHG	2.375 SCH.40	0.154	E 6010			10%	PI-A-C	12	5-17-65	(3)	-	SECT. 1	N-1(b)		7080
		A-106-B	HHG	1.315 SCH.40	0.133				10%				(3)	-				7125
		A-106-B	HHG	0.840 SCH.40	0.109				-				(3)	-				7114
	GAS COLLECTION SYSTEM.	A-106-B	HHG	2.375 SCH.105	0.109	E 6010			10%	PI-A-C	12	5-17-65	(3)	-	SECT. 1	N-1(b)		7072
		A-106-B	HHG	1.900 SCH.40	0.145				10%				(3)	-				7069
		A-106-B	HHG	1.315 SCH.40	0.133				10%				(3)	-				7072
		A-106-B	HHG	0.840 SCH.40	0.109				-				(3)	-				7100
	REACTOR COOLANT DRAIN TANK.	A312, TP-304	HP2	3.500 SCH.105	0.120	ER308			10%	PR-T-g	1	3-30-65	(4)	-	SECT. 1	N-1(b)		7074
		A312, TP-304	HP2	2.375 SCH.105	0.109	E 308			10%	PR-A	1	3-30-65	(4)	-				7075
		A312, TP-304	HP2	1.900 SCH.105	0.109				10%				(4)	-				7077
		A312, TP-304	HP2	1.050 SCH.105	0.083				10%				(4)	-				7145
		A312, TP-304	HP2	0.840 SCH.105	0.083				-				(4)	-				7145
	DECONTAMINATION AND CHEMICAL DRAIN TANK.	A312, TP-304	HP	3.500 SCH.105	0.120	ER308			10%	PR-T-g	1	3-30-65	(4)	-	SECT. 1	N-1(b)		7090
		A312, TP-304	HP2	1.900 SCH.105	0.109	E 308			10%	PR-A	1	3-30-65	(4)	-				7078
		A312, TP-304	HP2	1.315 SCH.105	0.109				10%				(4)	-				7085
		A312, TP-304	HP2	0.840 SCH.105	0.083				-				(4)	-				-
		A-106-B	HHG	1.900 SCH.40	0.145	E 6010			10%	PI-A-C	12	5-17-65	(3)	-				7082
		A-106-B	HHG	1.315 SCH.40	0.133	E 3010			10%	PI-A-C	12	5-17-65	(3)	-				7086

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NOTES:

SAN ONOFRE NUCLEAR GEN. STATION

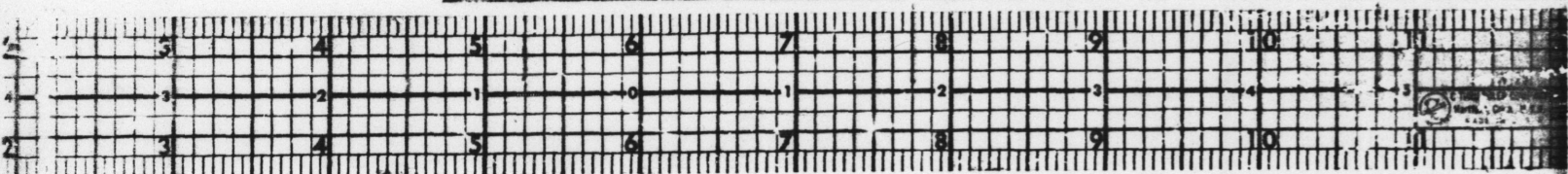
SCHEDULE OF FIELD WELDING PROCEDURES

REV. [triangle symbols]

4-1-66 ISSUED FOR CONST.



JOB NO. 3246
 DRAWING NO. 3246-N-1585
 REV. 0
 SHEET 7 OF 21



17X

860 6300 213

TI APERTURE CARD