

M20-568772

RADWASTE - BECHTEL SECTION

Description & Service ITEM	SPECIFICATIONS		O.D.	Maximum Thickness	Filler Metal	Preheat	Stress Relieve	Radiography	Bechtel Welding		WELD END PREPARATION SEE NOTES	CODES			REMARKS	LINE NO.	
	MATERIAL	PIPE							Procedure	Rev. Date		ASME BOILER	PRESSURE PIPING	NUCLEAR CASES			
DEMINERALIZER LINE TO FLASH TANK.	A312, TP-304	HP2	3.500 SCH. 10S	0.120	ER308	N.R.	N.R.	10%	P8-T-g	1	3-30-65	(A)	-	SECT. I	N-1(b)	2085	
	A-106-B	HHG	3.500 SCH. 40	0.216	E7018			10%	PI-A-Lh	11	2-23-65	(B)	-			7000	
FLASH TANK TO HOLD-UP TANKS.	A312, TP-304	HP2	3.500 SCH. 10S	0.120	ER308			10%	P8-T-g	1	3-30-65	(A)	-	SECT. I	N-1(b)	7004	
	A312, TP-304	HP2	2.375 SCH. 10S	0.109	E308			10%	P8-A	1	3-30-65	(B)	-			7001	
	A312, TP-304	HP2	1.900 SCH. 10S	0.109				10%				(C)	-			7001	
	A312, TP-304	HP2	1.050 SCH. 10S	0.083				10%				(D)	-			7144	
HOLD-UP TANKS TO HOLD-UP AND CIRCULATING PUMPS.	A312, TP-304	HP2	4.500 SCH. 10S	0.120	ER308			10%	P8-T-g	1	3-30-65	(A)	-	SECT. I	N-1(b)	7012	
	A312, TP-304	HP2	3.500 SCH. 10S	0.120	ER308			10%	P8-T-g	1	3-30-65	(A)	-			7008	
HOLD-UP AND CIRCULATING PUMPS RECIRCULATION.	A312, TP-304	HP2	3.500 SCH. 10S	0.120	ER308			10%	P8-T-g	1	3-30-65	(A)	-	SECT. I	N-1(b)	7021	
	A312, TP-304	HP2	1.315 SCH. 10S	0.109	E308			10%	P8-A	1	3-30-65	(B)	-			7018	
	A312, TP-304	HP2	0.840 SCH. 10S	0.083	E308			-	P8-A	1	3-30-65	(B)	-			7017	
HOLD-UP AND CIRCULATING PUMPS DISCHARGE.	A312, TP-304	HP2	2.375 SCH. 10S	0.109	E308			10%	P8-A	1	3-30-65	(B)	-	SECT. I	N-1(b)	7014	
NITROGEN SYSTEM	A-106-B	HH	1.900 SCH. 40	0.145	E6010			-	PI-A-C	12	5-17-65	(B)	-	SECT. I	-	NOT RADIOACTIVE	1411
	A-106-B	HH	1.315 SCH. 40	0.133	E6010			-	PI-A-C	12	5-17-65	(B)	-				1412
ION EXCHANGERS TO GAS STRIPPER.	A-106-B	HHG	2.375 SCH. 40	0.154	E6010			10%	PI-A-C	12	5-17-65	(B)	-	SECT. I	N-1(b)	7049	
ION EXCHANGERS TO SPENT RESIN STORAGE TANK.	A312, TP-304	HP2	3.500 SCH. 10S	0.120	ER308			10%	P8-T-g	1	3-30-65	(A)	-	SECT. I	N-1(b)	7060	

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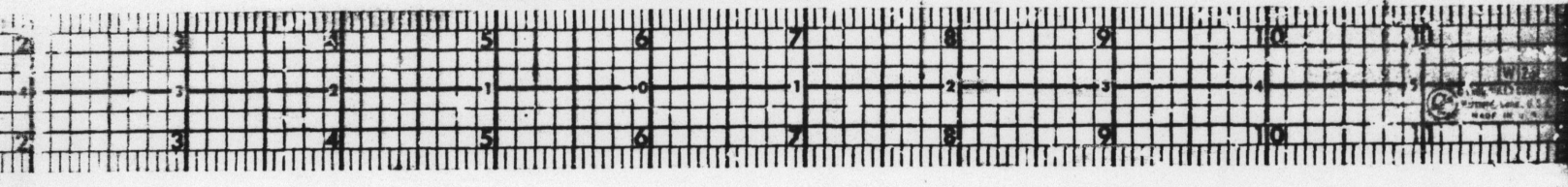
NOTES:

SAN ONOFRE NUCLEAR GEN. STATION

SCHEDULE OF FIELD WELDING PROCEDURES

REV.	△		
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JOB NO. 3246	
DRAWING NO.	REV.
3246-N-1585	0
SHEET 6	OF 21



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