

UNITED STATES NUCLEAR REGULATORY COMMISSION **REGION V**

1990 N. CALIFORNIA BOULEVARD SUITE 202, WALNUT CREEK PLAZA WALNUT CREEK, CALIFORNIA 94596

November 26, 1980

Docket Nos. 50-206, 50-361, 50-362

Southern California Edison Company P. O. Box 800 2244 Walnut Grove Avenue Rosemead, California 91770

Attention: Dr. L. T. Papay, Vice President

Advanced Engineering

Gentlemen:

This Information Notice is provided as an early notification of a possible significant matter. It is expected that recipients will review the information for possible applicability to their facilities. No specific action or response is requested at this time. If further NRC evaluations so indicate, an IE Circular or Bulletin will be issued to recommend or request specific licensee actions. If you have questions regarding this matter, please contact the Director of the appropriate NRC Regional Office.

Sincerely,

A. E. Book, for

R. H. Engelken Director

Enclosures:

1. IE Information Notice No. 80-29 Supplement No. 1

List of Recently Issued IE Information Notices

cc w/enclosures:

J. M. Curran, SCE

R. Dietch, SCE

UNITED STATES

NUCLEAR REGULATORY COMMISSION

OFFICE OF INSPECTION AND ENFORCEMENT
WASHINGTON, D.C. 20555

SSINS No.: 6835 Accession No.: 8006190028 IN 80-29 Supplement No. 1

November 26, 1980

IE Information Notice No. 80-29 (Supplement No. 1): BROKEN STUDS ON TERRY TURBINE STEAM INLET FLANGE

Description of Circumstances:

In the original Information Notice the failed Terry Turbine steam inlet flange studs were identified as probably manufactured from ASTM-A193-Grade B7 steel. Subsequently, the vendor has informed the NRC that the bolting material used at ANO-1 was AISI C-1117 steel. Independent laboratory analyses by the NRC and Arkansas Power and Light have verified that the bolting material was a re-sulphurized, re-phosphorized cold drawn carbon steel.

From the analysis performed, the failure was caused by high overload which resulted in a primarily brittle transgranular fracture (cleavage) in probably less than 10 cycles. This is consistent with the operating experience (water slugging) and the inherent low toughness of the bolting material used.

Licensees are encouraged to review the materials selected for safety-related bolting applications considering especially those situations where impact loadings could occur. The use of low toughness carbon steel (re-sulphurized free machining plain carbon steel) for bolting is discouraged by the NRC; particularly in situations where possible high loading conditions could be anticipated.

This Information Notice is provided as an early notification of a possibly significant matter that is still under review by the NRC staff. It is expected that recipients will review the information for possible applicability to their facility. No specific action or response is requested at this time. If you have any questions regarding this matter, please contact the Director of the appropriate NRC Regional Office.

RECENTLY ISSUED IE INFORMATION NOTICES

Information Notice No.	Subject	Date of Issue	Issued to
80-42	Effect of Radiation on Hydraulic Snubber Fluid	12/20/80	All power reactor facilities with OL or CP
80-41	Failure of Swing Check Valve in the Decay Heat Removal System at Davis- Besse Unit No. 1	11/10/80	All power reactor facilities with an OL or CP
80-40	Failure of Swing Check Valve in the Decay Heat Removal System at Davis-Besse Unit No. 1	11/10/80	All power facilities with and OL or CP
80-39	Malfunctions of Solenoid Valves Manufactured by Valcor Engineering Corporatio	10/31/80 n	All light water reactor facilities holding power reactor OLs or CPs
80-38	Cracking in Charging Pump Casing Cladding	10/30/80	All PWR facilities with an OL or CP
80-37	Containment Cooler Leaks and Reactor Cavity Flooding at Indian Point Unit 2	10/24/80	All nuclear power facilities holding power reactor OLs or CPs
80-36	Failure of Steam Generator Support Bolting	10/10/80	All nuclear power reactor facilities holding power reactor OLs or CPs
80-35	Leaking and Dislodged Iodine-124 Implant Seeds	10/10/80	All categories G and G1 medical licensees
80-34	Boron Dilution of Reactor Coolant During Steam Generator Decontamination	9/26/80	All pressurized water reactor facilities holding power reactor OL
80-33	Determination of Teletherapy Timer Accuracy	9/15/80	All teletherapy (G3) licensees
80-32	Clarification of Certain Requirements for Exclu- sive-use Shipments of Radioactive Materials	8/12/80	All NRC and agreement state licensees

^{*} Operating Licenses or Construction Permits