	LICENSEE EVENT REPO	RT	
		LPLEASE PRINT ALL	REQUIRED INFORMATION)
07	$1 \qquad 6$ LICENSEE NAME $1 \qquad [C A S 0 S I] \qquad [0 0 - 0 0 0 0 0 - 0 0]$ $8 9 \qquad 14 \qquad 15 \qquad 25$	LICENSE TYPE 26 30	
0 7	CATEGORY REPORT TYPE REPORT SOURCE DOCKET NUMBER 1 CON'T D I T L D 5 0 6 0 0 2 0 6 0 0 3 6<	EVENT DATE 5 0 3 7 6 74	REPORT DATE 0 5 0 4 7 6 75 80
	EVENT DESCRIPTION Magnetic Particle Inspection of the spent fuel Device noted the following indications: (a) Linear metal adjacent to the welds (heat affected zone), (were found in the weld after surface grinding, (c) exposed in the side plates of the coupling device j A new Rectangular Coupling Device was manufact one. The new device was manufactured and welded us (2) welders, (3) welding procedures and operations testing techniques.	cask Rectangula cracks in the w b) Slag pockets Laminar indicati in the area of th tured to replace sing certified (1 and (4) nondestr	ar Coupling velds and parent 80 and bridged areas ons have been 80 he weld. the original 80) materials. S0 80
07 7 1	SYSTEM CAUSE COMPONENT CODE COMPONENT COMPONENT	ENT URER VIOLATION) 5 N 47 48	
0B	CAUSE DESCRIPTION Destructive and nondestructive testing of the Recta	ingular Coupling	Device indicated
	use of improper welding techniques and procedures,	and failure to c	omply with BO
	original material specifications.		80
	FACILITY STATUS % POWER OTHER STATUS METHOD OF DISCOVERY E 1 0 0 NA b Ma 9 10 12 13 44 45 46	DISCOVERY DE Ignetic Particle	SCRIPTION (dry)
12	PUHM OF ACTIVITY CONTENT. RELEASED OF RELEASE AMOUNT OF ACTIVITY Z Z Z NA J L 9 10 11 44 45	LOCATION OF	RELEASE
13	PERSONNEL EXPOSURES NUMBER TYPE DESCRIPTION 0 0 Z NA 9 11 12 13		
[14] 7 8			80
[15] 7 8	OFFSITE CONSEQUENCES		BO
16 7 8		· · ·	
17 7 8	PUBLICITY LLicensee released to standard publicity list.		
	ADDITIONAL FACTORS	• • • • • • • • • • • • • • • • • • •	80
19	L NA 8103060568	· _ · · · ·	80 I
, 7 B	9 H. L. Ottoson/G. R. Mills	714-492	-7700 BO
A CARLES	and the second	n na sana na	



11.24

FIGURE I CRACKS IN WELDS OF THE ORIGINAL RECTANGULAR COUPLING DEVICE



Central File

50-206

UNITED STATES

REGION V

SUITE 202, WALNUT CREEK PLAZA 1990 N. CALIFORNIA BOULEVARD WALNUT CREEK, CALIFORNIA 94596



G. W. Roy, Chief, Field Support and Coordination Branch Office of Inspection and Enforcement, Headquarters

REPORTABLE OCCURRENCE

The attached 24-hour notice of a reportable occurrence was submitted by the following licensee:

Southern California Edison Company, San Onofre Unit 1, Docket No. 50-206, dtd May 4, 1976.

Crews, Chief

Reactor Operations and Nuclear Support Branch

Enclosure: As Stated

cc w/encl. IE:HQ (4) RL (4) IE Files

dupe of picceding

