



**UNITED STATES
NUCLEAR REGULATORY COMMISSION**

REGION III
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LISLE, IL 60532-4352
September 9, 2013

Mr. Larry Meyer
Site Vice President
NextEra Energy Point Beach, LLC
6610 Nuclear Road
Two Rivers, WI 54241

**SUBJECT: POINT BEACH NUCLEAR PLANT – NRC PROBLEM IDENTIFICATION AND
RESOLUTION INSPECTION REPORT 05000266/2013007; 05000301/2013007**

Dear Mr. Meyer:

On August 28, 2013, the U.S. Nuclear Regulatory Commission (NRC) completed a Problem Identification and Resolution inspection at the Point Beach Nuclear Plant. The enclosed inspection report documents the inspection results, which were discussed at an interim exit meeting on August 2, 2013, with you and other members of your staff, and a final exit meeting on August 28, 2013, (via teleconference) with Ms. F. Hennessy.

The inspection examined activities conducted under your license as they relate to safety and compliance with the Commission's rules and regulations and with the conditions of your license. The inspectors reviewed selected procedures and records, observed activities, and interviewed personnel.

On the basis of the samples selected for review, there were no findings identified during this inspection. The team concluded that the corrective action program was generally effective in identifying, evaluating and correcting issues. The licensee had a low threshold for identifying issues and entering them into the corrective action program. A risk based approach was used to determine the significance of the issues and that drove the priority of issue evaluation and resolution. Corrective actions were generally implemented in a timely manner, commensurate with their safety significance. Operating experience was entered into the corrective action program and appropriately evaluated. The use of operating experience was integrated into daily activities and found to be effective in preventing similar issues at the plant. In addition, self-assessments, audits, and effectiveness reviews were found to be conducted at appropriate frequencies with sufficient depth for all departments. The assessments reviewed were thorough and effective in identifying plant performance deficiencies, programmatic concerns, and improvement opportunities. On the basis of the interviews conducted, the inspectors did not identify any impediment to the establishment of a safety conscious work environment. Your staff was aware of and generally familiar with the corrective action program and other processes, including the Employee Concerns Program, through which concerns could be raised. .

L. Meyer

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Sincerely,

/RA/

Patricia Pelke, Acting Chief
Branch 6
Division of Reactor Projects

Docket Nos. 50-266; 50-301
License Nos. DPR-24; DPR-27

Enclosure: Inspection Report No. 05000266/2013007; 05000301/2013007
w/Attachment: Supplemental Information

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U.S. NUCLEAR REGULATORY COMMISSION

REGION III

Docket Nos: 50-266; 50-301
License Nos: DPR-24; DPR-27

Report Nos: 05000266/2013007; 05000301/2013007

Licensee: NextEra Energy Point Beach, LLC

Facility: Point Beach Nuclear Plant, Unit 1 and Unit 2

Location: Two Rivers, WI

Dates: July 15, 2013, through August 28, 2013

Team Leader: R. Ng, Project Engineer

Inspectors: M. Thorpe-Kavanaugh, Resident Inspector
R. Lerch, Project Engineer
D. Jones, Reactor Engineer
G. O'Dwyer, Reactor Inspector

Approved by: P. Pelke, Acting Chief
Branch 6
Division of Reactor Projects

Enclosure

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SUMMARY OF FINDINGS

Inspection Report 05000266/2013007; 05000301/2013007; 07/15/2013 – 08/28/2013;
Point Beach Nuclear Plant; Problem Identification and Resolution.

This inspection was performed by four region-based inspectors and the Point Beach Resident Inspector. The NRC's program for overseeing the safe operation of commercial nuclear power reactors is described in NUREG-1649, "Reactor Oversight Process," Revision 4, dated December 2006.

Problem Identification and Resolution

On the basis of the samples selected for review, the team concluded that the corrective action program (CAP) at Point Beach Nuclear Plant was generally effective in identifying, evaluating and correcting issues. The licensee had a low threshold for identifying issues and entering them into the CAP. A risk based approach was used to determine the significance of the issues and that drove the priority of issue evaluation and resolution. Corrective actions were generally implemented in a timely manner, commensurate with their safety significance. Operating experience was entered into the CAP and appropriately evaluated. The use of operating experience was integrated into daily activities and found to be effective in preventing similar issues at the plant. In addition, self-assessments, audits, and effectiveness reviews were found to be conducted at appropriate frequencies with sufficient depth for all departments. The assessments reviewed were thorough and effective in identifying plant performance deficiencies, programmatic concerns, and improvement opportunities. On the basis of the interviews conducted, the inspectors did not identify any impediment to the establishment of a safety conscious work environment at Point Beach Nuclear Plant. Licensee staff was aware of and generally familiar with the CAP and other processes, including the Employee Concerns Program, through which concerns could be raised.

Although implementation of the CAP was determined to be generally effective, the inspectors identified several issues that were either minor in nature and/or represented potential weakness of the program.

A. NRC-Identified and Self-Revealed Findings

None.

B. Licensee-Identified Violations

None.

REPORT DETAILS

4. OTHER ACTIVITIES

4OA2 Problem Identification and Resolution (71152B)

This inspection constituted one biennial sample of Problem Identification and Resolution as defined by Inspection Procedure 71152, "Problem Identification and Resolution." Documents reviewed are listed in the Attachment to this report.

.1 Assessment of the Corrective Action Program (CAP) Effectiveness

a. Inspection Scope

The inspectors reviewed the procedures and processes that described the CAP at Point Beach Nuclear Plant to ensure, in part, that the requirements of 10 Code of Federal Regulations (CFR) Part 50, Appendix B, Criterion XVI, "Corrective Action," were met. The inspectors observed and evaluated the effectiveness of meetings related to the CAP, such as the Initial Screening Team meeting, the Management Review Committee meeting and the Corrective Action Review Board meeting. Selected licensee personnel were interviewed to assess their understanding of and their involvement in the CAP.

The inspectors reviewed selected condition reports across all seven Reactor Oversight Process cornerstones to determine if problems were being properly identified and entered into the CAP. The majority of the risk-informed samples of condition reports reviewed were issued after the last NRC Problem Identification and Resolution inspection completed in July of 2011. The inspectors also reviewed selected issues that were more than five years old.

The inspectors assessed the licensee's characterization and evaluation of the issues and examined the assigned corrective actions. This review encompassed the full range of safety significance and evaluation classes, including root cause evaluations, apparent cause evaluations, common cause evaluations and condition evaluations. The inspectors assessed the scope and depth of the evaluations. For significant conditions adverse to quality, the inspectors evaluated the corrective actions to prevent recurrence and for less significant issues, the inspectors reviewed the corrective actions to determine if they were implemented in a timely manner commensurate with their safety significance.

The inspectors selected the gas turbine generator system to review in detail as a vertical slice sample based on input from the resident staff semi-annual trend review. The gas turbine generator system was a nonsafety-related, but risk significant, Maintenance Rule (a)(1) system. The gas turbine generator is allowed by Technical Specification to satisfy the Electrical Power Technical Specification Limiting Conditions of Operation (i.e. LCO 3.8.1.a). The gas turbine also has augmented quality functions for Station Blackout and Appendix R events. The primary purpose of this review was to determine whether the licensee was properly monitoring and evaluating the performance of this risk significant system. A 5-year review of the Maintenance Rule (a)(1) process was also performed to assess the licensee's efforts in monitoring and correcting system performance issues. The team also assessed whether the licensee effectively

implemented monitoring programs. The inspectors performed walkdowns, as needed, to verify the resolution of issues.

The inspectors selected the emergency preparedness alert and notification system (sirens) and the independent spent fuel storage installation security as vertical slice samples for review including performing system walkdowns.

The inspectors examined the results of self-assessments of the CAP completed during the review period. The results of the self-assessments were compared to self-revealed and NRC-identified findings. The inspectors also reviewed the corrective actions associated with previously identified non-cited violations and findings to determine whether the licensee properly evaluated and resolved those issues. The inspectors performed walkdowns, as necessary, to verify the resolution of the issues.

b. Assessment

(1) Identification of Issues

Based on the results of the inspection, the inspectors concluded that, in general, the licensee was effective in identifying issues at a low threshold and entering them into the CAP. The inspectors determined that problems were generally identified and captured in a complete and accurate manner in the CAP. The licensee appropriately screened issues from both the NRC and industry operating experience at an appropriate level and entered them into the CAP when applicable. The inspectors also noted that deficiencies were identified by external organizations (including the NRC) that had not been previously identified by licensee personnel. These deficiencies were subsequently entered into the CAP for resolution.

With respect to the threshold for initiation of condition reports, the inspectors noted instances where conditions were not captured historically in the CAP. The inspectors reviewed Procedure PI-AA-204, "Condition Identification and Screening Process," which stated that the site utilized an expectation of "when in doubt, fill it out" to identify any unexpected or unwanted conditions, encouraging a low threshold for reporting. Based on this guidance, during system walkdowns, the inspectors questioned licensee staff about whether various conditions identified by the inspectors met the threshold for initiation of a condition report. The responses received from licensee personnel involved with the walkdowns confirmed the low threshold defined in their procedures.

The inspectors determined that the licensee was generally effective at trending low level issues to prevent larger issues from developing. The licensee also used the CAP to document instances where previous corrective actions were ineffective or were inappropriately closed.

The inspectors performed a five year extensive review of the gas turbine generator system. As part of this review, the inspectors interviewed the current and prior system engineers, reviewed a sample of gas turbine generator system health reports, condition reports, operating experience, apparent cause evaluations and a root cause evaluation. The inspectors reviewed the CAP and work management system procedures that provided trending guidance. In addition, the inspectors walked down the gas turbine generator area to visually inspect recent gas turbine generator related modifications and to verify that identified concerns were tagged and entered into the CAP. The inspectors

concluded that gas turbine generator related concerns were identified and entered into the CAP at a low threshold, and concerns were resolved in a timely manner commensurate with their safety significance. An observation related to the adequacy of a functionality assessment for the gas turbine generator was documented in Section 4OA2.1.b.(2).ii below.

Findings

No findings were identified.

(2) Effectiveness of Prioritization and Evaluation of Issues

Based on the results of the inspection, the inspectors concluded that the licensee was effective at prioritizing and evaluating issues commensurate with the safety significance of the identified issue, including an appropriate consideration of risk.

The inspectors determined that the Initial Screening Team meeting, the Management Review Committee meeting and the Corrective Action Review Board meeting were generally thorough and maintained a high standard for evaluation quality. Members of the Corrective Action Review Board discussed selected issues in sufficient detail and challenged presenters regarding their conclusions and recommendations.

The inspectors performed a detailed review of issues entered into the Maintenance Rule (a)(1) category covering approximately the past five years. The review included the longest standing (a)(1) system, the gas turbine generator and a recent (a)(1) entry, emergency lighting. The inspectors reviewed action plans approved by the expert panel, associated cause evaluations, Maintenance Rule evaluations, and condition reports. The inspectors noted that the licensee generally showed no reluctance in placing structure, system, and components into Maintenance Rule (a)(1) status. Appropriate corrective actions to address the maintenance deficiencies were prescribed and completed. A detailed review of the structure, system, and components performance generally occurred before returning such structure, system and components to (a)(2) status.

The inspectors determined that the licensee usually evaluated equipment functionality requirements adequately after a degraded or non-conforming condition was identified. In general, appropriate actions were assigned to correct the degraded or non-conforming condition.

However, the inspectors noted vulnerabilities and deficiencies in the licensee's evaluations of some conditions. These vulnerabilities and deficiencies had the potential to lead to degraded or inoperable conditions not being recognized.

Observations

Vulnerabilities in Licensee's Condition Evaluations

The inspectors found several instances where the licensee's documentation lacked sufficient detail to address the extent of condition such that a technically competent reviewer could understand how the identified actions would correct the condition. The inspectors concluded that this represented a failure to evaluate the condition as

described in Procedure PI-AA-205, "Condition Evaluation and Corrective Action," and that this impacted the licensee's ability to identify adequate corrective actions. The inspectors identified the following condition reports as examples where the evaluation lacked sufficient detail:

- AR 1762546 – "Security Observation" – This condition evaluation lacked detail regarding the extent of condition, the fire areas/zones impacted, the fire round qualifications of individuals involved, and impact of the failures on the fire protection system.
- AR 1709409, "Security Procedure Violation" – This apparent cause evaluation did not document the timeliness deficiency identified regarding the reporting of the condition.
- AR 1801201, "Improper Post Turnover Conducted" – This condition evaluation did not evaluate the impact on the security plan.
- AR 1714146, "Point Beach UE 11/27, Single Point Failure Issues" – This condition report was closed to a root cause evaluation associated with another condition report and there was no documentation in support of this change.
- AR 1792071, "10 CFR 50.54(q) Description Did Not Match Actual Changes Made" – This condition report lacked sufficient detail regarding the evaluation of the condition and impact on emergency preparedness reporting requirements.
- AR 1812176, "Emergency Preparedness Needs Support to Be Successful" – This condition report lacked sufficient detail regarding the actions taken to close the issue.

In response to these observations, the licensee took immediate actions and provided additional information to address the underlying concerns. Additionally, the licensee initiated AR 1894494, "2013 PI&R – Condition Report Evaluation – Weak Documentation" and assigned condition evaluations in the areas of Security and Emergency Preparedness.

Deficiencies in Gas Turbine Generator Functionality Assessments

On February 8, 2013, the G-05 Gas Turbine Generator failed due to a flameout resulting from ice and snow ingestion during a snowstorm. The licensee initiated AR 1846509 to troubleshoot the failure. The gas turbine was successfully restarted soon after the snow storm had ended and the licensee concluded that the gas turbine was functional.

To address the functionality of the gas turbine during future severe weather, the licensee initiated AR 1847140, "G-05 Functionality during Severe Weather." The shift manager initially requested a functionality assessment for the gas turbine generator. The inspectors questioned if the shift manager should have initially requested an operability determination (OD) for the gas turbine because Section 2.1 of the licensee's OD procedure, EN-AA-203-1001, "Operability Determinations/Functionality

Assessments,” Revision 9, stated that “The OD process is used to assess the Operability of SSCs described in Technical Specifications.” The gas turbine generator is described in Technical Specifications.

Section 8.9.1 of the licensee’s Final Safety Analysis Report stated that the gas turbine performed no safety-related functions but did perform some Appendix R functions and Station Blackout functions. Since the gas turbine is described in and used to satisfy Technical Specification Limiting Condition for Operation (i.e. TS LCO 3.8.1), the inspectors determined that the failure to follow procedure EN-AA-203-1001, Section 2.1 and initiate an OD was an NRC-identified performance deficiency. The inspector determined that the licensee should have initiated an OD and documented why the issue would be evaluated under a functionality assessment. This performance deficiency was considered minor because there was no safety consequences associated with the missing step in transitioning to a functionality assessment.

In addition, the assessment for the gas turbine generator functionality during severe weather was completed on February 21, 2013. The functionality assessment concluded that G-05 was functional for Station Blackout and loss of Transformer X03 scenarios during a heavy snow/high wind event, provided that the gas turbine generator was loaded to greater than 10 megawatts (MW). This loading would make the combustor section hotter and the generator would be immune to flameout during severe weather.

The functionality assessment also concluded that the gas turbine generator was functional but nonconforming for a specific Appendix R event during severe weather. For this specific Appendix R event, the gas turbine generator could only be loaded to a maximum of 2.5 MW, which did not make the combustor section hot enough to prevent flameouts during severe weather. However, the assessment failed to specifically evaluate the impact of the generator tripping off due to a severe-weather-induced flameout during an Appendix R event.

Step 5.G (4) of EN-AA-203-1001, Attachment 8, required documentation of the basis for functionality for each potential problem that existed. Therefore, the failure to evaluate the impact of the generator tripping offline during an Appendix R event was an NRC-identified performance deficiency. As a result of questions from the inspectors, the licensee evaluated the issue and concluded that the gas turbine generator could be restarted before any equipment damage would occur during an Appendix R event. Therefore, the inspectors determined that the performance deficiency was minor because under the current conditions there had been no safety consequences associated with the missing documentation.

The licensee initiated AR 1893275 to document these discrepancies. The recommended actions of the condition report proposed communication of these lessons learned to operations and engineering personnel who request or perform operability determinations and functionality assessments. The licensee was in the process of installing a hood over the intake to prevent snow and rain from entering the gas turbine generator.

Findings

No findings were identified.

(3) Effectiveness of Corrective Action

Based on the results of the inspection, the inspectors concluded that the licensee was generally effective in addressing identified issues and the assigned corrective actions were generally appropriate. The licensee implemented corrective actions in a timely manner, commensurate with their safety significance, including an appropriate consideration of risk. Problems identified using root or apparent cause methodologies were resolved in accordance with the CAP procedural and regulatory requirements. Corrective actions designed to prevent recurrence were generally comprehensive, thorough, and timely. The inspectors sampled corrective action assignments for selected NRC documented violations and determined that actions assigned were generally effective and timely.

However, vulnerabilities were noted in the thoroughness of corrective actions. Specifically, the licensee's pre-inspection review identified several instances where corrective actions were closed inappropriately and that additional actions were needed to complete the closeout of the corrective actions. The inspectors determined these discrepancies were minor compliance issues with the CAP procedures and the licensee had taken actions to address these issues.

The inspectors also identified that there were 630 open corrective action items at the time of the inspection. More than 60 of these items were greater than three years old. The inspectors reviewed a sample of these items and verified that the condition reports were evaluated and actions assigned appropriately. The inspectors determined that most of the remaining actions were minor non-conformances or enhancements and the due dates for the actions had been extended a number of times due to resource limitations or other emergent issues. For those corrective actions that were safety significant, the inspectors verified that the due dates were reasonable and the licensee had appropriate compensatory actions in place.

The inspectors regarded the aging corrective action issue as an opportunity for improvement. While the total number of outstanding actions was considered manageable, they could potentially affect the licensee's focus on the more important safety issues and complicate resource utilization.

Observations

Vulnerability in Implementation of Corrective Actions

With respect to the licensee's timeliness of corrective actions, the inspectors noted that the time frame between when a condition was identified until the time of implementation of corrective action could be as long as 165 days (30 or 45 days for evaluation and 120 days for implementation of corrective actions following evaluation) and could be longer if extensions were granted. While the procedure allowed this amount of time and extensions with management approval, the inspectors were concerned that this amount of time could cause the licensee to be vulnerable to repeat issues in the period before the final corrective action was implemented. The inspectors identified the following as an example:

- AR 1785395, "NRC Cross-Cut to H.2(c), Documentation, Adverse Trend" – This condition report was initiated on July 18, 2012, and the inspectors

identified the date of completion for the final corrective actions was February 12, 2013 (206 days). The final corrective action was to “identify and revise those programs controlling important procedures and processes to ensure a link between the procedures and site risk management procedures.” The inspectors noted that the licensee did not put an interim corrective action in place from July 2012 through February 2013. During this time period, the inspectors had identified a number of risk management related issues including one Non-Cited Violation (NCV 2012004-02) and three minor violations (AR 1847252, AR 1847635, and AR 1834675) for the licensee’s failure to monitor risk, as documented in the Integrated Inspection Report 2012004.

The inspectors reviewed Procedure PI-AA-204 and found that it defined an “interim corrective action” as an action taken to temporarily prevent the effects of a condition or make an event less likely to recur during the period when the condition is being evaluated and the final corrective actions are completed.” The initial screening team is required by procedure to consider the need for interim corrective action. However, the procedure guidance is only provided for conditions that directly challenge the performance of a system. The inspectors determined that interim corrective actions may be beneficial to temporarily prevent the effects of a condition or to make an event less likely to recur during the period when the condition is being evaluated and the final corrective actions are completed. The inspectors concluded that the lack of guidance regarding interim barriers represented vulnerabilities and could impact the licensee’s evaluation of conditions.

Missed Opportunity to Address Design Deficiency of the Unit 2 Turbine Driven Auxiliary Feedwater Pump

On June 21, 2007, the licensee observed moisture in the turbine outboard bearing oil for the 2P-29, Unit 2 turbine driven auxiliary feedwater pump. An operability determination was performed and determined that the pump was operable. The operability determination also established a water content level below 5000 parts per million (ppm) as a threshold for operability and required an oil sample and oil change after every pump run.

An overhaul of the turbine was completed on September 23, 2007, in an attempt to correct the water intrusion problem. An oil sample taken during the initial post maintenance test run showed a high water content of 20,040 ppm and a sample taken during a second post maintenance test run showed 56 ppm of water. The licensee attributed the high water content during the first run to initial break in of the gland seals and returned the pump to service.

The water content of an oil sample taken during the next surveillance test on November 1, 2007, exceeded the operability criterion of 5000 ppm. The licensee elected to run the pump to show that the 8-hr design basis mission time could be met. This was done as a compensatory measure every 72 hours. The licensee later took the pump out of service for overhaul on November 13, 2007, and returned it to service with the normal moisture level in the turbine bearing oil. The licensee determined that this was a significant condition adverse to quality and performed a root cause evaluation, RCE 1331388, “2P-29 AFW Pump Moisture in Oil,” for the issue. The licensee determined that the root causes of the issue were inadequate instructions in procedures and training for applying

sealant and assembling the terry turbine. This resulted in a steam leak at the gland and turbine casing. The steam subsequently migrated into the lube oil system for the pump and raised the water content of the oil above its operability criterion. Corrective actions to prevent recurrence were prescribed to revise the applicable maintenance procedures and to conduct training for the maintenance technicians. However, the steam leaks from the terry turbine continued with moisture intrusion into the oil system although the magnitude was low enough that operability of the pump was maintained.

On May 18, 2010, during a quarterly surveillance, turbine casing joint steam leakage was discovered and a subsequent oil sample revealed a visually unacceptable sample result with high water content. The licensee analyzed the oil sample and found that the water content was below the 5000 ppm criterion. However, the licensee estimated that the water intrusion would exceed the 5000 ppm criterion if the pump were to run for 8 hours based on a conservatively assumed constant intrusion rate. Therefore, the licensee took the pump out of service for repair. The issue on past operability was reviewed by the resident inspectors as documented in the Integrated Inspection Report 2010003 and no finding was identified at the time. The licensee completed the repair and returned the pump to service on May 20, 2010. At that time, the licensee determined that this was only a condition adverse to quality but assigned a root cause evaluation to examine the issue. RCE 1389194, "2P-29-T Casing Leak Identified during IT-09A Initial Start," was completed on July 6, 2010, and concluded that the turbine casing steam leakage was due to the temporary axial and radial distortion in the turbine casing from the turbine and piping mounting configuration that did not adequately accommodate thermal growth.

This root cause evaluation further concluded that the licensee recognized that accommodation for proper thermal expansion of the turbine was required since 1987, but only a limited scope modification was made in the late 1980s to alleviate a series of bearing wipes. Subsequent to this time period, the licensee has documented a number of steam leaks, bearing issues, and moisture intrusion events. There were a total of six condition reports that documented elevated water content in oil between November 2007 and May 2010. The root cause evaluation stated that some of these events were evaluated through root cause and closed to specific actions to address deficiencies noted in those instances. The root cause evaluation also stated that an aggregate review of the history confirmed that the repeated events were related to information the licensee already had which confirmed that the original design turbines require modifications to account for thermal growth such that the turbine casing was not distorted. As a long term corrective action to prevent recurrence, the licensee determined that the turbine driven auxiliary feedwater pump turbine would be replaced. In the interim, the licensee would monitor the oil content and perform repairs to maintain operability.

Since the completion of the 2010 root cause evaluation, the licensee has not resolved this issue. There were documented steam leaks and moisture in the lube oil system, however, these events had not resulted in inoperability of the auxiliary feedwater pump. Due to vendor qualification issues and other process delays, the installation of the replacement Unit 2 turbine and all associated actions will not be completed until the U2R33 refueling outage in the spring of 2014.

Even though the licensee did not identify that thermal expansion was a contributing factor for the water intrusion in 2007, the inspectors concluded that the licensee would

not have identified this cause until the sealant installation and training deficiencies were corrected. The relative contribution of the steam leak from each of these causes could not be quantified accurately. Given the magnitude of the water intrusion in 2010 was only a fraction of the intrusion identified in 2007, it was reasonable to conclude that the significant steam leak condition from 2007 did not reoccur. Therefore, no performance deficiency existed for the 2007 root cause evaluation. However, the inspectors determined that the licensee missed an opportunity in 2007 to address a known design deficiency. The root cause evaluation should be comprehensive and address all possible known deficiencies that could have resulted in the significant condition adverse to quality. Under different circumstances, thermal expansion might lead to a steam leak large enough to cause the pump to become inoperable. The licensee plans to correct this design deficiency with a replacement turbine.

Findings

No findings were identified.

(4) Implementation of Corrective Actions Generated Since NRC 95001 Supplemental Inspection

a. Inspection Scope

The inspectors reviewed the 95001 supplemental inspection action items that were implemented and the effectiveness review that had been conducted since the completion of the supplemental inspection on March 8, 2013. This supplemental inspection was related to a White Emergency Preparedness finding that was documented in NRC Inspection Report 05000266/2012504; 05000301/2012504. The supplemental inspection was documented in NRC Inspection Report 05000266/2013503; 05000301/2013503.

b. Assessment

The inspectors reviewed AR 1757131, "EX-12 – Potential Violation RSPS Degraded Function," and found that the associated corrective actions had been planned and implemented. Specifically, 21 of the 23 assigned corrective actions (approximately 91 percent) had been completed at the time of this inspection. There was one additional corrective action that had been completed since the time of the supplemental inspection. The inspectors reviewed the completed corrective actions, the licensee's quick hit assessment of the root cause evaluation corrective actions, and found them to be adequate. The remaining open corrective actions include effectiveness reviews of the protective action recommendation and 50.54(q) process, both due on December 20, 2013.

c. Findings

No findings were identified.

.2 Assessment of the Use of Operating Experience

a. Inspection Scope

The inspectors reviewed the licensee's implementation of their operating experience program. Specifically, the inspectors reviewed the operating experience program implementing procedures, and completed evaluations of operating experience issues and events. The inspectors also observed meetings and daily activities for the use of operating experience information. The intent was to determine if the licensee was effectively integrating experience into the performance of daily activities, whether evaluations of issues were proper and conducted by qualified personnel, whether the program was sufficient to prevent future occurrences of previous industry events, and whether the licensee effectively used the information in developing departmental assessments and facility audits. The inspectors also assessed whether corrective actions, as a result of operating experience, were identified and implemented effectively and in a timely manner.

b. Assessment

Based on the results of the inspection, the inspectors concluded that in general, operating experience was effectively utilized by the licensee. The inspectors observed that operating experience was discussed as part of the daily and pre-job briefings. Industry operating experience was effectively disseminated across plant departments and no issues were identified during the inspectors' review of licensee operating experience evaluations.

c. Findings

No findings were identified.

.3 Assessment of Self-Assessments and Audits

a. Inspection Scope

The inspectors reviewed selected Focused Self-Assessments, benchmarkings, "Quick Hit" self-assessments, and Nuclear Oversight audits, as well as the schedule of past and future assessments. The inspectors evaluated whether these audits and self-assessments were effectively managed, adequately covered the subject areas, and properly captured identified issues in the CAP. In addition, the inspectors interviewed licensee personnel regarding the implementation of the audit and self-assessment programs.

b. Assessment

Based on the results of the inspection, the inspectors concluded that self-assessments and audits were generally accurate, thorough, and effective at identifying issues and enhancement opportunities at an appropriate threshold. The inspectors concluded that these audits and self-assessments were completed by personnel knowledgeable in the subject area. In many cases, these self-assessments and audits had identified numerous issues that were not previously recognized by the licensee. These issues were entered into condition reports as required by the CAP procedures. For example,

nuclear oversight had identified issues that included aging of the reactor simulator software and inadequate thermal performance testing and analysis of heat exchangers. The heat exchanger testing issue had been elevated to the fleet executive vice president and chief nuclear officer for resolution following the fleet quality assurance processes.

c. Findings

No findings were identified.

.4 Assessment of Safety Conscious Work Environment

a. Inspection Scope

The inspectors interviewed selected Point Beach Nuclear Plant personnel to determine if there were any indications that licensee personnel were reluctant to raise safety concerns, to either their management or the NRC, due to fear of retaliation. The inspectors reviewed selected Employee Concern Program activities to identify any emergent issues or potential trends. The inspectors also assessed the safety conscious work environment through a review of employee concern program implementing procedures, discussions with employee concern program manager, interviews with personnel from various departments, and reviews of condition reports. The licensee's programs to publicize the CAP and employee concern program were also reviewed. The inspectors reviewed licensee's self-assessments and assessments by external organizations of safety culture to determine if there were any organizational issues or trends that could impact the licensee's safety performance.

b. Assessment

The inspectors did not identify any issues that suggested conditions were not conducive to the establishment and existence of a safety conscious work environment. Licensee staff was aware of and generally familiar with the CAP and other processes, including the employee concern program, through which concerns could be raised. In addition, a review of the types of issues in the employee concern program indicated that personnel were appropriately using the CAP and employee concern program to identify issues. The staff also indicated that management had been supportive of the CAP by providing time and resources for employees to generate their own condition reports.

The staff also expressed a willingness to challenge actions or decisions that they believed were unsafe. All employees interviewed noted that any safety issue could be freely communicated to supervision and safety significant issues were being corrected. Some employees indicated a number of low level items were not being corrected in a timely manner. The inspectors determined that the timeliness of the planned corrective actions for the examples given were commensurate with their safety significance.

Various safety culture assessments had been performed by contractors, the licensee's staff, and a nuclear plant owner/operators organization. The results indicated that there were no impediments to the identification of nuclear safety issues. In addition, the NextEra fleet procedure on safety culture created a Nuclear Safety Culture Team, made up of plant managers, to monitor safety culture at the site on a periodic basis (at least quarterly). The licensee had also initiated a Nuclear Safety Culture Improvement Team with plant staff membership to conduct surveys and evaluations and develop

improvement actions on a routine basis. The Nuclear Safety Culture Improvement Team met monthly, issued minutes, and provided input to management on safety culture health and initiatives. The inspectors concluded that this group was actively engaged in the plant safety culture and could be effective in proactively addressing issues and initiating improvements.

c. Findings

No findings were identified.

4OA6 Management Meetings

a. Interim Exit Meeting

On August 2, 2013, the inspectors presented the preliminary inspection results to Mr. L. Meyer, and other members of the licensee staff.

b. Exit Meeting

On August 28, 2013, Mr. R. Ng provided the final inspection results to Ms. F. Hennessy via a teleconference. The licensee acknowledged the issues presented. Mr. Ng also confirmed that none of the potential report input discussed was considered proprietary.

ATTACHMENT: SUPPLEMENTAL INFORMATION

SUPPLEMENTAL INFORMATION

KEY POINTS OF CONTACT

Licensee

L. Meyer, Site Vice President
E. McCartney, Site Director
R. Baird, Acting Training Manager
F. Hennessy, Performance Improvement Manager
C. McMillan, Scheduling Manager
M. Millen, Licensing Manager
C. Mott, Chemistry Supervisor
J. Pruitt, Nuclear Oversight Manager
G. Strharsky, Emergency Preparedness Manager
C. Trezise, Engineering Director
G. Vickery, Acting Plant General Manager/Operations Manager
R. Welty, Radiation Protection Manager

Nuclear Regulatory Commission

P. Pelke, Acting Branch Chief, Branch 6, Division of Reactor Projects
D. Betancourt-Roldan, Acting Senior Resident Inspector

LIST OF ITEMS OPENED, CLOSED, AND DISCUSSED

Opened

None

Closed

None

Discussed

None

LIST OF DOCUMENTS REVIEWED

The following is a list of documents reviewed during the inspection. Inclusion on this list does not imply that the NRC inspectors reviewed the documents in their entirety, but rather, that selected sections or portions of the documents were evaluated as part of the overall inspection effort. Inclusion of a document on this list does not imply NRC acceptance of the document or any part of it, unless this is stated in the body of the inspection report.

Action Request

| | | |
|------------|---|--------------------|
| AR 0100950 | CC Pump Min Flow Concerns Not Adequately Addressed by CAs | March 25, 2002 |
| AR 1252952 | Previously Identified Equipment Issue Not Given Adequate Priority | August 18, 2011 |
| AR 1264259 | Potentially Non-Conservative Appendix R Response Times | November 18, 2004 |
| AR 1284477 | Replacement for 1SW-322 and 1SW-360 Mechanically Failed After Installation | November 4, 2005 |
| AR 1287800 | HX Conditions & Testing Issues Currently Not Tracked in Corrective Action Process | January 26, 2006 |
| AR 1295231 | 480V Control Circuits Not Evaluated for Maximum Voltage | May 8, 2006 |
| AR 1318333 | Create Review of Area TLDs For Evaluation of Dosimetry Need | May 11, 2007 |
| AR 1321297 | Moisture Observed in Oil Sample from 2P-29 Turbine Reservoir | June 21, 2007 |
| AR 1321829 | Unable to Analyze Water Content of Oil Sample | June 26, 2007 |
| AR 1321910 | Oil Sample for 2P-029-T May Not Have Been Taken Correctly | June 26, 2007 |
| AR 1323850 | High Than Expected Water in 2P29T OB Brg Post Run Sample | July 21, 2007 |
| AR 1324822 | AF System Exceeds 100% of Unavailability Criteria | July 31, 2007 |
| AR 1324822 | AF System Exceeds 100% of Unavailability Criteria | July 31, 2007 |
| AR 1327100 | Oil Analysis Results Questioned | August 28, 2007 |
| AR 1328728 | 9/21 2P29 Oil Analysis Results | September 22, 2007 |
| AR 1328767 | 2P-029-T OB Brg Water Following IT-09A | September 24, 2007 |
| AR 1329016 | IT-09A Oil Analysis Results Not as Expected for 2P-029-T | September 27, 2007 |
| AR 1331388 | 2P-29 Moisture in Oil Concern | November 1, 2007 |
| AR 1331408 | Visual Indications Post IT-09A on 11/2/07 for Oil | November 2, 2007 |
| AR 1331448 | Oil Analysis Results for 2P-029-T 11/3/07 | November 3, 2007 |
| AR 1331592 | Oil Analysis Results for 2P-029-T from 11/5/07 | November 6, 2007 |

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| AR 1331878 | Oil Analysis Results for 2P-029-T from 11/8/07 | November 9, 2007 |
| AR 1332082 | 2P-029-T Oil Dregs No Longer Being Discarded | November 13, 2007 |
| AR 1332331 | Oil Analysis Results for 2P-029-T from 11/15/07 Operation | November 16, 2007 |
| AR 1333472 | 2P-029-T Oil Analysis Results | December 7, 2007 |
| AR 1342727 | 1P-029T OB Bearing Oil Analysis – Current Trend Update | April 30, 2008 |
| AR 1345253 | Control Room/Simulator Recorder Obsolescence | June 12, 2008 |
| AR 1346004 | Visual Indication of Water in 2P-029-T OB Bearing Oil | June 25, 2008 |
| AR 1346155 | Water Analysis from 2P-029T Outboard Bearing | June 27, 2008 |
| AR 1349051 | Oil Condition in 2P-29-0T OB Bearing at Oil Change | August 12, 2008 |
| AR 1352155 | Oil Analysis Results for 2P-29T Run on 9/26/08 | October 1, 2008 |
| AR 1361767 | G-02 EDG Tripped on Reverse Power | March 15, 2009 |
| AR 1362165 | Elevated Water Content in 2P-029T Outboard Bearing Reservoir | March 20, 2009 |
| AR 1367490 | Documentation of Water Content in 2P-029T Bearing Oil | June 23, 2009 |
| AR 1377823 | 3 Approved Minor Revision “C” for Calc 2004-0009 | November 28, 2009 |
| AR 1378305 | 2P-029T Oil Sample Contained Water | December 5, 2009 |
| AR 1382223 | Potential Trend - Design Changes/Modifications | February 15, 2010 |
| AR 1382645 | Documentation of 2P-029T Bearing Oil Water Content | February 22, 2010 |
| AR 1389194 | 2P-29-T Casing Leak Identified During IT-09A Initial Start | May 18, 2010 |
| AR 1390724 | 2P-29T PMT Steam Leak on 5/20/2010 | June 10, 2010 |
| AR 1394906 | Engineering Observation During IT-09 on 8/16/10 | August 17, 2010 |
| AR 1624317 | U2 Entered LCO 3.03 due to 2 ECCS Train OOS | February 27, 2011 |
| AR 1633384 | IER1 11-1: Unanalyzed Challenge from Non-Seismic Internal Flooding | March 25, 2011 |
| AR 1634515 | IER1 11-1: Non-Seismic Flood Barrier | March 28, 2011 |
| AR 1639692 | Insufficient Secondary Chemistry Controls | April 9, 2011 |
| AR 1657810 | 2B-04 Safeguards 480V Bus Were De-energized | June 6, 2011 |
| AR 1660378 | 2N-31 SRNI HVPS Failed High | June 13, 2011 |
| AR 1661857 | 2P-29T Turbine / Pump Seal and Casing were Doc. As Leaking | June 18, 2011 |
| AR 1669352 | Security Procedure Not Updated To Reflect Change | July 14, 2011 |

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|------------|---|--------------------|
| AR 1672296 | Potential Trend - Post-Mod Plant Procedures Requiring Changes | July 26, 2011 |
| AR 1682142 | EPIP 1.3 Contains Incorrect Information | August 30, 2011 |
| AR 1683730 | Plant Personnel Using Out Of Service Door | September 5, 2011 |
| AR 1684683 | Engineering U2 ISI Inspection | September 8, 2011 |
| AR 1685100 | EAL Technical Basis Clarification | September 9, 2011 |
| AR 1686912 | G-05 Controls Upgrade Project Late and Over Budget | September 16, 2011 |
| AR 1692675 | OE Screening Team Members Inadequate Attendance | October 4, 2011 |
| AR 1692681 | Untimely Evaluation Of Industry and Internal OE | October 4, 2011 |
| AR 1692686 | Sharing Of Significant OE Items with Fleet | October 4, 2011 |
| AR 1692690 | Untimely Sharing Of Significant OE Items with Industry | October 4, 2011 |
| AR 1692692 | Deficiencies Identified In OE Procedures | October 4, 2011 |
| AR 1698342 | P-32C; SW Pump Breaker Will Not Close on Alt Power | October, 20, 2011 |
| AR 1702148 | Nuclear Oversight Audit PBN 11-017 Found Weaknesses with Self Assessment Program. | November 1, 2011 |
| AR 1702148 | Self Assessment Program Issues | November 01, 2011 |
| AR 1702316 | Firewatch Packet Incorrectly Documented | November 1, 2011 |
| AR 1704900 | Shift Turnover | November 9, 2011 |
| AR 1705396 | Lack of Management Emphasis on the Operational Experience Program Has Led to Weaknesses | November 10, 2011 |
| AR 1709409 | Security Procedure Violation | November 23, 2011 |
| AR 1712999 | Operability Concern: U2 CFC Accident Cooler Drain Valves | December 6, 2011 |
| AR 1714146 | Point Beach UE 11/27, Single Point Failure Issues | December 8, 2011 |
| AR 1715842 | Valve Manipulation Issue During IT-13 Train A | December 14, 2011 |
| AR 1725962 | Unit 1 RCS Lithium Exceeds Allowed Concentration Band | January 19, 2012 |
| AR 1727978 | Calc 2003-0046 Rev. 004-C DC Loading Issues | January 25, 2012 |
| AR 1736052 | FSA Found 50.59 Screening Deficiencies | February 20, 2012 |
| AR 1736165 | FSA Found Mod Deficiencies | February 20, 2012 |
| AR 1737633 | G-05 Declared Unavailable Due to Turning Gear Failure | February 23, 2012 |
| AR 1742751 | Evaluate EP Classification For Security Hostile Action | March 8, 2012 |
| AR 1748545 | Place Signs At ISFSI/SITE PA To Meet 10CFR73.75 Requirement | March 26, 2012 |

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|------------|---|----------------|
| AR 1749819 | Mods Open for More Than a Year | March 28, 2012 |
| AR 1749819 | More Than 20 Mod-Related ECs Need to be Assigned for Condition Evaluation to Advance to Completed Status | April 23, 2012 |
| AR 1749819 | Course of action for 5 Mod-Related Project Engineering ECs Assigned for Condition Evaluation to Advance to Completed status | April 23, 2012 |
| AR 1749819 | 3 ECs should be Reassigned to Advance to the Correct status | April 23, 2012 |
| AR 1749819 | 3 Electrical Design ECs Should be Advanced to the Correct Status | April 24, 2012 |
| AR 1749819 | EC 254576 Needs Calc Revision and Drawing Updates but Delayed, e.g., Fukushima Seismic Walkdowns Take Precedence | June 11, 2013 |
| AR 1750276 | G-01 and G-02 Diesel Room Air Flow NRC Concern | March 29, 2012 |
| AR 1754326 | MRC Request for Functionality Assessment Did Not Go through Shift Manager per Procedure | April 11, 2012 |
| AR 1757131 | EX12 – Potential Violation RSPS Degraded Function | July 13, 2013 |
| AR 1758645 | Missed DEP PI Opportunity During Operations Requalification | May 22, 2012 |
| AR 1759720 | Alert Declared for IDLH Environment In Air Compressor | May 30, 2012 |
| AR 1762546 | Security Observation | May 2, 2012 |
| AR 1763006 | North East Switchyard is Not Draining | May 3, 2012 |
| AR 1763180 | U1 Façade Elevator Pit Flooded – Again | May 3, 2012 |
| AR 1763749 | IDY-04 Inverter Transferred to Backup Power | May 3, 2012 |
| AR 1765497 | EPIP-1.3 Direction On Monitored Releases Needs Clarification | May 9, 2012 |
| AR 1767771 | Plugging Elevator Sump Drains Not the Right Thing to Do | May 16, 2012 |
| AR 1771773 | Security Force Member Failed To Follow Post Pass-Ons | May 30, 2012 |
| AR 1774022 | Stop the Offsite All Hands Meetings | June 7, 2012 |
| AR 1777990 | Scaffolding Program | June 20, 2012 |
| AR 1778538 | CO Staffing Levels | June 22, 2012 |
| AR 1781880 | Housekeeping Issue – 44' Turbine Deck | July 5, 2012 |
| AR 1783310 | ISFSI Inspection Severity Level IV NRC of 10 CFR 72.146 | July 10, 2012 |
| AR 1785137 | EP Audit Not Completed After Training | July 17, 2012 |
| AR 1790429 | Turbine Driven AFW Pump Turbine Replacement Project on Hold | August 2, 2012 |

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|------------|---|--------------------|
| AR 1792071 | 10 CFR 50.54(Q) Description Did Not Match Actual Changes Made | August 8, 2012 |
| AR 1793914 | Unit 1 Manual Trip due to main speed B card failure | August 14, 2012 |
| AR 1795505 | Potential Vulnerability for Consistency In Event Retraction | August 20, 2012 |
| AR 1797522 | Control Operator Forced to Work on 2 Days Off | August 27, 2012 |
| AR 1800130 | Emergency Lighting PM – Potential Trend | September 5, 2012 |
| AR 1800279 | Health Screenings Difficult to Attend for Shift Workers | September 5, 2012 |
| AR 1801201 | Improper Post Turnover Conducted | September 8, 2012 |
| AR 1801869 | Control Operators Are Not Allowed Breaks | September 11, 2012 |
| AR 1802005 | Inappropriate Cube Activity | September 11, 2012 |
| AR 1802022 | EC 260234 G-05 I & C Upgrade Project untimely closure | September 11, 2012 |
| AR 1805614 | Safety CAPS | September 21, 2012 |
| AR 1806234 | Step Increase in Anonymous CR Submittals | September 24, 2012 |
| AR 1806650 | PBSA-PBNP-12-02 NSC Assessment Enhancement Tracking | September 25, 2012 |
| AR 1807148 | PMS Were Suspended to Help Manage KPI | September 26, 2012 |
| AR 1809560 | Unexpected Dose Rates Outside of Source Storage Room | November 16, 2012 |
| AR 1812176 | Emergency Preparedness Needs Support To Be Successful | October 11, 2012 |
| AR 1812335 | 2HC-478 Atmospheric Controller Failure | October 12, 2012 |
| AR 1814450 | CO Missed For Insulation Removal & Installation | October 18, 2012 |
| AR 1819300 | 2R32 RDC Anomalous CRDM Coil Resistance Measurements | November 2, 2012 |
| AR 1820800 | Security Process Completed In Violation of Procedure | November 7, 2012 |
| AR 1823686 | Seal Table Operations Inadequate | November 15, 2012 |
| AR 1824604 | New Safety Observation Program Issues | November 17, 2012 |
| AR 1824646 | Metal Filings Atop RPI Stacks | November 17, 2012 |
| AR 1825455 | Mode Holds Are Out of Control | November 20, 2012 |
| AR 1825640 | SRO Did Not Adhere to 2 Minute Job Site Review | November 20, 2012 |
| AR 1826008 | Outage Work Scope Deletion | November 21, 2012 |
| AR 1826161 | Possible Lack of Knowledge By OCC of Head Lift Hold | November 22, 2012 |
| AR 1826650 | Lack of Focus on Key Nuclear Safety Equipment | November 25, 2012 |

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| AR 1827381 | Screening of CRS at Initial Screen | November 27, 2012 |
| AR 1831422 | Incomplete/Unfinished NAME Database | December 10, 2012 |
| AR 1835376 | F-235 and F-236 Waste Water Filters | December 27, 2012 |
| AR 1838893 | Immediate Inspection of Installed ABB Part 21 Relays | January 11, 2013 |
| AR 1839798 | NERC PM for G-05 May not be Completed | January 16, 2013 |
| AR 1841374 | Work Management Staffing Shortages | January 22, 2013 |
| AR 1842280 | Potential Trend – G-05 Alarms | January 24, 2013 |
| AR 1843299 | New Water Treatment Project Does Not Have a Project Manager | January 29, 2013 |
| AR 1846509 | G-05 Gas Turbine Tripped Off Line During Snow Storm on February 8, 2013 | February 8, 2013 |
| AR 1847140 | G-05 Functionality During Severe Weather | February 11, 2013 |
| AR 1847252 | Safety Monitor Risk Higher For Unit 2 Than Unit 1 | February 11, 2013 |
| AR 1847635 | NRC Resident Question ON G-04 Operability Relative To W-184B | February 12, 2013 |
| AR 1852693 | Adverse Trend for Crane and Manlift Operations | February 28, 2013 |
| AR 1862430 | New Containment Requirements are Solving What? | April 2, 2013 |
| AR 1863013 | Lack of Support for Core Business | April 4, 2013 |
| AR 1864747 | RP Preparation & Execution Issues Resulting in Problems | April 10, 2013 |
| AR 1869604 | Nuclear Safety Culture Issue – The CAP-a-Rang | April 26, 2013 |
| AR 1869714 | G-05 Out of Spec for Exhaust Gas Average Temperature | April 27, 2013 |
| AR 1873410 | A HA Moment | May 10, 2013 |
| AR 1877008 | G-05 Turning Gear Appears to have Numerous Oil Leaks | May 24, 2013 |
| AR 1883410 | PBNP 50.59 Disagreement | June 19, 2013 |
| AR 1889400 | CE Did Not Evaluate Scope Identified in Parent CR | July 15, 2013 |
| AR 1889401 | Update Seismic CLB / IER L1-11-1 | July 15, 2013 |
| AR 1889415 | Elevator Pit Mod EC 275601 Shows No Progress | July 15, 2013 |
| AR 1891660 | Oil Results for 1P-29-T from 7/23/13 IT-08 | July 24, 2013 |
| AR 1892192 | U2 Controllers 2HC-428A, B & C Need Refurbishment Every 15 Years | July 25, 2013 |
| AR 1899411 | AR Closed to Facilities Request Became Repeat Issue | July 15, 2013 |
| AR 1934675 | NRC Minor Violation – Failure To Monitor Risk | December 21, 2012 |

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| AR 1947086 | PIMS Contain Wrong Revisions Of EPIPs in ERO Facilities | February 11, 2013 |
| AR1762802 | Unit 1 Yellow Inverter Transferred to Non Safeguards | May 3, 2012 |

Apparent Cause Evaluation

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|-------------|---|--------------------|
| ACE 1114313 | Security Officer Suffered OSHA / ISAR Injury to Left Knee While Performing a Timeline Drill | November 4, 2010 |
| ACE 1626344 | Step 5.14.3 of NDE-173 Missed By Qualified Examiner | April 7, 2011 |
| ACE 1639531 | 2A-05 Safeguards Bus Standby Emergency Power Inoperability | April 9, 2011 |
| ACE 1672760 | Nuclear Oversight Finding: Oversight of Maintenance TRA | August 8, 2011 |
| ACE 1683509 | EC 258482 May Not Have Been Fully Implemented | September 14, 2011 |
| ACE 1690304 | Shallow Dose Not Calculated or Recorded Correctly | October 3, 2011 |
| ACE 1694033 | Security Access Not Terminated | October 20, 2011 |
| ACE 1698342 | Alt Power Supply Bkr to P-32C SW Pump Will Not Close | December 09, 2011 |
| ACE 1698487 | ISI Indication Dispositions For Several Piping Supports Were Not Adequately Evaluated | December 21, 2011 |
| ACE 1698487 | Engineering Assessment of IDR 2010-0018 | October 20, 2011 |
| ACE 1705640 | Loss of 1X-03 When Starting 1P-1A, RCP | December 7, 2011 |
| ACE 1709409 | Security Procedure Violation | December 20, 2011 |
| ACE 1722122 | Functionality Assessment of Emergency Response Facility | March 22, 2012 |
| ACE 1725962 | Unit 1RCS Lithium Concentration Reaches Action Level 1 | March 30, 2012 |
| ACE 1735115 | Keys Left In Vehicle | May 7, 2012 |
| ACE 1737633 | G-05 Declared Unavailable Due to Turning Gear Failure | April 9, 2012 |
| ACE 1742751 | Evaluate EP Classification For security Hostile Action | March 28, 2012 |
| ACE 1748699 | PREX12 PAR DEP Failure | April 25, 2012 |
| ACE 1756818 | EX-12 Knowledge Issues Related to Dose Oversight | April 26, 2012 |
| ACE 1758645 | Missed DEP PI Opportunity During Operations Requalification | July 6, 2012 |
| ACE 1759720 | Alert Declared for IDLH Environment In Air Compressor | July 6, 2012 |
| ACE 1789202 | Steam Generator Secondary Side Leakage Identified Inside U2 Containment | January 9, 2013 |

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| ACE 1846509 | G-05 Gas Turbine Tripped Offline During Snow Storm on February 8, 2013 | April 27, 2013 |
| ACE 1851639 | LER 226/2012-003, for 2B04, Was Not Submitted Within 60 Days as Required | April 8, 2013 |
| ACE 1851688 | Inadequate Prompt Operability Evaluation for Containment | March 28, 2013 |

Common Cause Evaluation

| | | |
|-------------|--|--------------------|
| CCA 1215659 | Adverse Trend in Later Request for Unescorted Access | June 10, 2011 |
| CCA 1698847 | Safe Load Path (SLP) Program Trend | October 24, 2011 |
| CCA 1751614 | Declining DEP Performance Indicator | August 14, 2012 |
| CCA 1785395 | Potential H.2(c) Crosscut | August 21, 2012 |
| CCA 1800130 | Emergency Lighting PM – Potential Trend | September 11, 2012 |

Audit, Assessment and Self-Assessments

| | | |
|-----------------|---|-------------------|
| AR 1629771-03 | Quick Hit Assessments: PCR Quality | November 10, 2011 |
| AR 808265 | Check-In Self-Assessment - SOER Effectiveness Reviews | August 18, 2008 |
| PBN 11-006 | Nuclear Fuel Management | July 13, 2011 |
| PBN 11-013 | Emergency Planning | August 18, 2011 |
| PBN 11-017 | NOS audit of Performance Improvement Program | November 17, 2011 |
| PBN 11-017 | Performance Improvement – Audit | November 17, 2011 |
| PBN 12-003 | Surveillance-Early Intervention Process | February 9, 2012 |
| PBN 12-004 | Radiation Protection and Radwaste | April 12, 2012 |
| PBN 12-009 | Operations | June 21, 2012 |
| PBN 12-010 | Maintenance: Corrective and Preventive | July 12, 2012 |
| PBN 12-011 | Emergency Planning | August 12, 2012 |
| PBN 13-001 | Security | February 24 2013 |
| PBN 12-015 | Chemistry and Effluents | November 1, 2012 |
| PBN 13-003 | Engineering Design | March 8, 2013 |
| PBSA-CHEM-13-03 | Lab Quality Control Program | March 21, 2013 |

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| PBSA-ENG-12-14 | 10 CFR 50.59/Modification Focused Self-Assessment | February 29, 2012 |
| PBSA-ENG-12-17 | ISI Program Quick Hit | October 3, 2012 |
| PBSA-ENG-12-18 | Environmental Qualification Program FSA | September 25, 2012 |
| PBSA-EP-13-02 | Potential Violation Due To A Degraded Emergency Planning Risk Significant Planning Standard Function | June 25, 2013 |
| PBSA-OPS-12-01 | Configuration Control/ Status Control | June 27, 2012 |
| PBSA-PBNP-12-02 | Nuclear Safety Culture | September 25, 2012 |
| PBSA-PI-11-17 | Quick Hit Assessments: PCR Quality | November 10, 2011 |
| PBSA-PI-13-04 | Operating Experience Closeout Quality | April 10, 2013 |
| PBSA-PI-13-06 | Corrective Action Program Self-Assessment | June 12, 2013 |

Miscellaneous

| | | |
|--|--|-------------------|
| CA 1104580-01 | Maintenance Rule (a)(1) Action Plan for Auxiliary Feedwater System | December 17, 2007 |
| CA 1104580-01 | Maintenance Rule (a)(1) Action Plan for Auxiliary Feedwater System | September 1, 2010 |
| CA 1104580-01 | Maintenance Rule (a)(1) Action Plan for Auxiliary Feedwater System | January 15, 2013 |
| CA 1098358-01 | Operability Recommendation for 2P-29 Turbine Driven Auxiliary Feedwater Pump (TDAFW) | Revision 4 |
| L-HU-05-23 | Letter of Intent to Transition to 10 CFR 50.48(c) – National Fire Protection Association Standard NFPA 805, “Performance-Based Standards for Fire Protection for Light Water Reactor Electric Generating Plants, 2001 Edition” | November 30, 2005 |
| OPR 000116 | RWST Inventory Available for RCS Makeup Following an Appendix R Fire | November 20, 2004 |
| ACE 1698487-05 | Information Sharing Package | February 9, 2012 |
| ACE 1698487-06 | Information Sharing Package | March 15, 2012 |
| Agenda and Discussion Materials for the Nuclear Safety Culture Team | | July 16, 2013 |
| Aon Hewitt Engagement Survey results | | 2012 |
| Dashboard on Employee Engagement | | 2012 |
| Email: From Charles Trezise, Subject: Lessons Learned from Steam Leak Inside Unit 2 Containment | | December 12, 2012 |
| Email: From Mark Ralph, Subject: POD Information Sharing | | January 17, 2013 |
| G-05 Gas Turbine Functionality Assessment (CA 1847140-01) for February 8, 2013 G-05 trip During Snow Storm | | February 21, 2013 |

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|---|--------------------|
| Licensee Event Report 266/2011-001-00 Loss of Offsite Power to Unit q Safeguard Buses | January 25, 2012 |
| MRC CARB Causal Evaluation and Corrective Action Review Meeting Package | July 16, 2013 |
| Nuclear News – Point Beach Edition | August 1, 2012 |
| Nuclear Safety Culture Improvement Team Charter | Revision 1 |
| Nuclear Safety Culture Improvement Team Meeting Minutes | May 10, 2013 |
| Nuclear Safety Culture Questions for the Nuclear Safety Culture Survey | |
| OR Survey – Mean Sigma Trend – NextEra Energy Point Beach | 2010-2013 |
| OR Survey – Mean Sigma Trend – NextEra Energy Point Beach | 2013 |
| PBNP 2011 Site Self-Assessment/Benchmark Schedule | |
| PBNP 2012 Site Self-Assessment/Benchmark Schedule | |
| PBNP 2013 Site Self-Assessment/Benchmark Schedule | |
| PBNP Performance Improvement Measures of Success | December 26, 2012 |
| PBNP Performance Improvement Measures of Success | May 29, 2013 |
| Point Beach Daily Quality Summary | June 4, 2013 |
| Selected Initial Screening Team Meeting Packages | July 16 – 31, 2013 |
| Selected Management Review Meeting Packages | July 16 – 31, 2013 |
| System Health Report: GT – Gas Turbine G-05 | Q1 - 2012 |
| System Health Report: GT – Gas Turbine G-05 | Q2 - 2012 |
| System Health Report: GT – Gas Turbine G-05 | Q4 - 2012 |
| System Health Report: GT – Gas Turbine G-05 | Q1 - 2013 |
| System Health Report: GT – Gas Turbine G-05 | Q2 - 2013 |
| System Health Report: VA-Auxiliary Building HVAC | Q1-2011 |

Operating Experience

| | | |
|------------|--|----------------|
| AR 1314200 | NMC Internal OE Report | March 15, 2007 |
| AR 1764677 | Seabrook CR on Seabrook Tagging and Mis-Positioning errors | May 22, 2012 |
| AR 1766498 | Sterns-Roger Customer Bulletin for Wire Rope – Operating Experience | May 22, 2012 |
| AR 1766938 | PB CR on Seabrook Rapid OE Clearance 1-Ab-F-9018-CAL-01 Not Hung Correctly | May 22, 2012 |

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| AR 1801541 | IN 2012-16, Preconditioning of Pressure Switches Before Surveillance | September 10, 2012 |
| AR 1880415 | NRC IN-2013-09 | June 7, 2013 |
| AR 1882053 | IN 2012-15 | June 13, 2013 |
| AR 1882062 | IN 2012-13 | June 13, 2013 |
| AR 1882068 | IN 2011-15 | June 13, 2013 |
| AR 1882675 | GE Hitachi Part 21 | June 17, 2013 |
| AR 939664 | OE 29202 - Large Motor Maintenance Lessons Learned (Columbia) | July 8, 2009 |
| OE 35880 | NOUE was Declared Due to Freon R-502 Leak - Screened 3e (Information) | May 22, 2012 |
| OE 35890 | Fuel Oil Analysis Method Not the Method in TS - Screened 3e (Information) | May 22, 2012 |
| OE 35892 | New Auxiliary Flood Source from Non-Seismic Pipe-Break | May 22, 2012 |
| OE 35921 | Reactor Head Indication of Primary Water Stress Corrosion | May 22, 2012 |
| OE 35927 | RHR Pump Inoperable Due to Low Flow Rates | May 22, 2012 |
| OE 36124 | Update to OE 35921 - Reactor Head Indication of Primary Water Stress Corrosion | June 19, 2012 |
| OE 36463 | Update to OE 35892 - New Flood Source from Pipe-Break | August 14, 2012 |
| OE 302560 | Low Temperature Over Pressure (LTOP) Actuation Due to Human Error | April 9, 2013 |
| OE 302719 | Main Turbine Control Panel "Control Valve Lower" Pushbutton Sticks Causing Larger than Intended Main Turbine Load Reduction | June 4, 2013 |
| OE 305033 | Unit 1 Reactor Scram Due to Loss of Condenser vacuum - Screened 3e (Information) | June 4, 2013 |

Procedures

| | | |
|----------------|---|------------------|
| AD-AA-103 | Nuclear Safety Culture Program | Revision 3 |
| FP-PA-ARP-01 | Action Request Process | Revision 35 |
| MI 32.9 | Scaffolding Program | Revision 38 |
| NA-AA-200 | Employee Concerns program process Description | Revision 5 |
| NA-AA-202-1000 | Audit Topic Selection and Scheduling | Revision 4 |
| NA-AA-203-1000 | Performance of Nuclear Oversight Audits | January 15, 2013 |

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|-----------------|--|-------------|
| OI 110 | Gas Turbine Operation | Revision 23 |
| PI-AA-100-1005 | Root Cause Analysis | Revision 8 |
| PI-AA-100-1006 | Common Cause Evaluation | Revision 6 |
| PI-AA-100-1007 | Apparent Cause Evaluation | Revision 7 |
| PI-AA-100-1008 | Condition Evaluation | Revision 5 |
| PI-AA-101 | Self-Assessment and Benchmarking Program | May 1, 2012 |
| PI-AA-101-1001 | Quick Hit Assessments | Revision 5 |
| PI-AA-102 | Operating Experience Program | Revision 5 |
| PI-AA-203-10003 | Action Tracking-Searches And Navigation | Revision 2 |
| PI-AA-204 | Condition Evaluation And Screening Process | Revision 20 |
| PI-AA-205 | Condition Evaluation And Corrective Action | Revision 20 |
| PI-AA-205 | Condition Evaluation And Corrective Action | Revision 21 |

Root Cause Evaluations

| | | |
|-------------|--|--------------------|
| RCE 1284477 | 1SW-00322, HX-12A, SWW-00360, HX-12B, Component Cooling Water Heat Exchanger Service Water Outlet Valve Failures | December 11, 2006 |
| RCE 1331388 | 2P-29 Moisture in Oil Concern | February 22, 2008 |
| RCE 1389194 | 2P-29-T Casing Leak Identified During IT-09A Initial Start | July 6, 2010 |
| RCE 1657810 | 2B-04 Safeguards 480V Bus was De-energized | June 6, 2011 |
| RCE 1686912 | G-05 Controls Upgrade Project Late and Overbudget | September 16, 2011 |
| RCE 1709993 | 1F89-112 Circuit Switcher Failure | January 4, 2012 |
| RCE 1757131 | EX12 – Potential Violation RSPS Degraded Function | June 20, 2012 |
| RCE 1780054 | Unit 2 Manual Reactor Trip | June 27, 2012 |
| RCE 1793914 | Unit 1 Manual Reactor Trip Due to Card failure | August 14, 2012 |
| RCE 1809560 | Unexpected Dose Rates Outside of Source Storage Room | November 16, 2012 |
| RCE 1845965 | Unusual Event Declared Due to Loss of Offsite Power | March 12, 2013 |
| RCE 1854671 | 2013 OPT Comp Finding Obj 2.5 Finding: Simulator Deficiencies | April 16, 2013 |
| RCE 1865777 | 1SI-831A Found Shut | May 24, 2013 |

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| RCE 985151 | Draining RH System Without a Clearance Order | October 28, 2009 |
|------------|--|------------------|

Condition Reports from the PI&R Inspection

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|------------|--|----------------|
| AR 1890600 | 2013 PI&R: G05 Functionality Assessment | July 19, 2013 |
| AR 1891150 | 2013 PI&R: QF-0436 Documentation Missing from EDMS in CAP | July 22, 2013 |
| AR 1892195 | NRC Questioned NCAQ Status of FID Discrepancies Between Unit 1 and 2 Similar Controllers | July 25, 2013 |
| AR 1892422 | NRC Questioned NCAQ Status of Update of Calc 2002-004, Shutdown Cooling Capability | July 26, 2013 |
| AR 1893275 | 2013 PI&R: G-05 Functionality Assessment Issue | July 30, 2013 |
| AR 1893614 | NRC Questioned NCAQ Status of CCP Controllers Need to be Refurbished on 15 YR Frequency But Subcomponents Last Refurbished in 1989 | July 31, 2013 |
| AR 1893694 | 2013 PI&R: MRC Screening Question | August 1, 2013 |
| AR 1893695 | 2013 PI&R: Communication of Anonymous Issues | August 1, 2013 |
| AR 1893702 | 2013 PI&R: Missed Licensing Approval for Due Date Extension | August 1, 2013 |
| AR 1893763 | 2013 PI&R: NFPA 805 Corrective Action Closeout Concern | August 1, 2013 |
| AR 1894494 | 2013 PI&R – Condition Report Evaluation – Weak Documentation | August 5, 2013 |

LIST OF ACRONYMS USED

| | |
|-----|-------------------------------|
| CAP | Corrective Action Program |
| CFR | Code of Federal Regulations |
| NRC | Nuclear Regulatory Commission |
| OD | Operability Determination |
| MW | Megawatt |
| ppm | Parts per Million |

L. Meyer

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Sincerely,

/RA/

Patricia Pelke, Acting Chief
Branch 6
Division of Reactor Projects

Docket Nos. 50-266; 50-301
License Nos. DPR-24; DPR-27

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Letter to L. Meyer from P. Pelke dated September 9, 2013

SUBJECT: POINT BEACH NUCLEAR PLANT – NRC PROBLEM IDENTIFICATION AND
RESOLUTION INSPECTION REPORT 05000266/2013007; 05000301/2013007

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