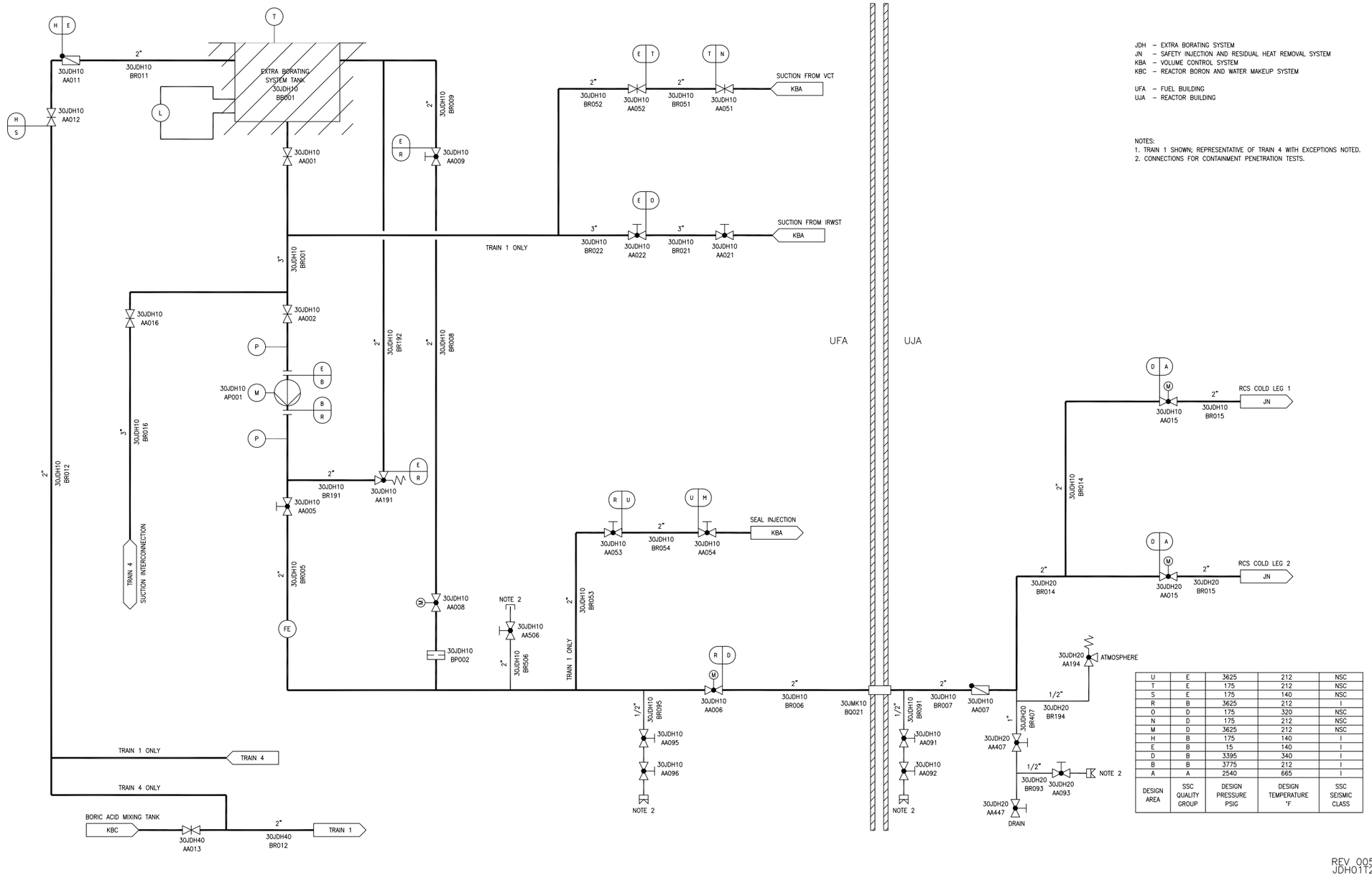Figure 6.8-1—Extra Borating System