



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION II
245 PEACHTREE CENTER AVENUE NE, SUITE 1200
ATLANTA, GEORGIA 30303-1257

July 29, 2013

Mr. Dominique Grandemange
Site Manager
AREVA NP, Inc.
2101 Horn Rapids Road
Richland, WA 99354-0130

SUBJECT: ERRATA - AREVA NP, INC (RICHLAND) –NRC INTEGRATED INSPECTION
REPORT NO. 70-1257/2013-003

Dear Mr. Grandemange:

On July 17, 2013, the United States Nuclear Regulatory Commission (NRC) issued the subject NRC Integrated Inspection Report 70-1257/2013-003 for Areva NP, Inc (Richland) ADAMS ML13198A138, documenting inspection results for the second quarter of the calendar year. However, the cover letter incorrectly noted first quarter. It was also noted that an Unresolved Item (URI 70-1257/2013-002-01) was identified as open in Section E, Exit Meeting, when, in fact, the item had been evaluated by inspectors and closed. Please replace the enclosed pages in the above referenced inspection report.

Should you have any questions concerning this letter, please contact me at 404-997-4629.

Sincerely,

A handwritten signature in blue ink, appearing to read "Marvin D. Sykes", with a large, stylized flourish extending to the right.

Marvin D. Sykes, Chief
Fuel Facility Inspection Branch 3
Division of Fuel Facility Inspection

Docket No. 070-1257
License No. SNM-1227

Enclosure: As stated

cc w/encl: (See page 2)

cc:

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**SUBJECT: AREVA NP, INC. (RICHLAND) – NUCLEAR REGULATORY COMMISSION
INTEGRATED INSPECTION REPORT NUMBER 70-1257/2013-003**

Dear Mr. Grandemange:

This refers to the inspections completed during the second quarter of calendar year 2013, at the AREVA NP, Inc., facility in Richland, Washington. The purpose of the inspections was to determine whether activities authorized under the license were conducted safely and in accordance with the Nuclear Regulatory Commission's (NRC's) requirements. The enclosed report presents the results of these inspections. The findings were discussed with members of your staff at exit meetings held on April 25, May 9, and June 27, 2013.

During the inspections, the NRC staff examined activities conducted under your license as they related to public health and safety, to confirm compliance with the Commission's rules and regulations, and with the conditions of your license. Areas examined during the inspections are identified below. The inspections consisted of facility walkdowns; selective examinations of relevant procedures and records; interviews with plant personnel; and observations of plant activities. Throughout the inspections, observations were discussed with your staff. The inspections covered areas pertaining to operational safety, environmental protection, waste management, transportation, management organization and controls, and operator training.

Based on the results of these inspections, the NRC has determined no violations of NRC requirements occurred.

In accordance with Title 10 of the Code of Federal Regulations (10 CFR) 2.390 of the NRC's "Rules of Practice," a copy of this letter and its Enclosure will be made available electronically for public inspection in the NRC Public Document Room, or from the NRC's Agencywide Documents Access and Management System (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

during a shipment. The licensee has taken the corrective actions stated in the reports (ML12179A158, ML12235A480, ML12235A479) to revise the valve or plug replacement section of the cylinder refurbishment procedure to include marking a line on the threads to ensure that a minimum of seven threads are engaged as required by ANS/ANSI 14.1 Section 6.10.6.

4. (Closed) 71.95(b) Report of Certificate Non-compliance for Model No. SP-1, SP-2, and SP-3 Licensed Shipping Containers: The licensee submitted a report in accordance with 10 CFR 71.95(b) for an instance in which the conditions in the certificate of compliance were not followed during a shipment when three SP-2 inner shipping containers that did not comply with a dimensional characteristic called out on license drawing EMF-304, 416 Revision 14. The licensee has taken the corrective actions stated in the report (ML12177A391).
5. (Closed) 71.95(b) Report of Certificate Non-compliance for Model No. ANF-250 Licensed Shipping Containers: The licensee submitted a report in accordance with 10 CFR 71.95(b) for an instance in which the conditions in the certificate of compliance were not followed during a shipment when three Model ANF-250 packages were received which were each missing one of the required six latches required by license drawing EMF-304,306 Revision 8. The licensee has taken the corrective actions stated in the report (ML12314A379).
6. (Closed) 71.95(b) Report of Certificate Non-compliance for Model Liqui-Rad (LR) Licensed Shipping Container: The licensee submitted a report in accordance with 10 CFR 71.95(b) for an instance in which the conditions in the certificate of compliance were not followed during a shipment when the welds for the internal draw tube within several the LR-230 vessels broke. The draw tube is depicted on license drawing LR-SAR Revision 8 and used for the downloading of the container contents at the receiving facility. The licensee has taken the corrective actions stated in the report (ML13091A081).

E. Exit Meeting

The inspection scope and results were presented to members of the licensee's staff at various meetings throughout the inspection period and were summarized at exit meetings on April 25, May 9, and June 27, 2013, to D. Grandemange and staff. No dissenting comments were received from the licensee. No findings of significance were identified. Proprietary information was discussed, but not included, in the report.