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Safkeg-HS 3977A: Package Activity Limits Based on Shielding

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1 Introduction

The Safkeg-HS 3977A package is a general purpose container for the transport of non-fissile and fissile excepted nuclides under non-exclusive and exclusive use, in solid, liquid and gaseous form, via all modes of transport (road, rail, sea and air).

The Safkeg-HS 3977A package consists of an outer stainless steel double-skinned insulated keg (3977) which is 585 mm long and 424 mm in diameter. Carried within the keg is an insulating cork liner into which a single resealable containment vessel 3978 (made of depleted uranium clad in stainless steel) is located. The maximum weight of the package is 153 kg (337 lbs) excluding the contents. The maximum contents weight is 10 kg (22 lbs), therefore the gross weight of the package is 163 kg (359 lbs).

Section views of the package and the containment vessel are shown in Figure <u>1</u>, <u>2</u> and <u>3</u> and the dimensions employed in the shielding models are shown in Figures <u>7</u> and <u>8</u>. Figures 1 and 2 also give the nomenclature used throughout this report.

The package is designed as a general purpose package for radioactive material that requires some shielding, however, the design includes additional tungsten or stainless steel inserts to provide further shielding and confinement of the contents.

The package is designed for radioactive material that emits neutrons, alpha, beta or gamma radiation.

The contents may be in solid, liquid or gaseous form and carried in various inserts: Design No's 3982, 3985 and 3987, as depicted in Figures 4, 5 and 6.

This report assesses the shielding performance of the Safkeg-HS 3977A package in complying with the provisions of the 10 CFR71 transport regulations [1] (specifically, the dose limits detailed in10 CFR71.47), when transporting the nuclides detailed in <u>Tables 3 to 5</u>.

The package performance when carrying 3000 Ci of ¹³⁷Cs was assessed independently in order to establish the worst case orientation of the package in terms of shield performance, as reported in reference 2. The shielding calculations and activity for the additional radionuclides to be carried were performed using Grove Software's code "MicroShield" [3], employing a 1 Ci point source of each nuclide.

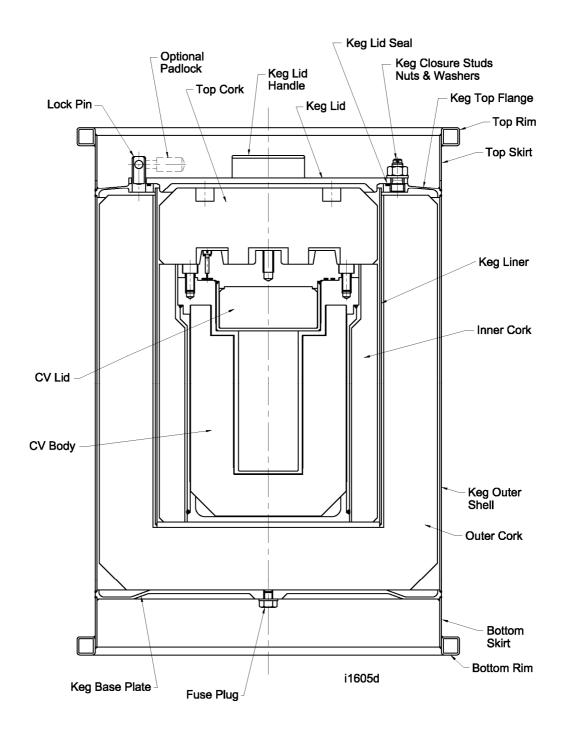
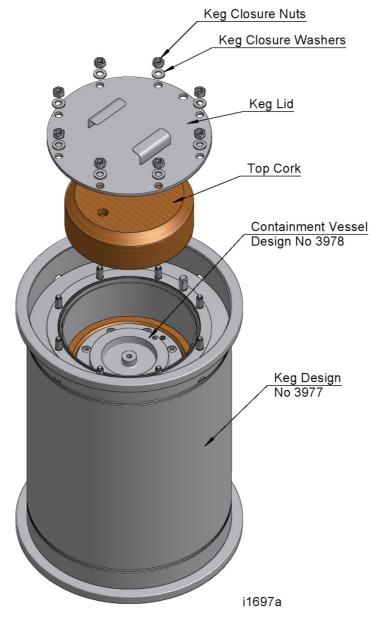


Figure 1: Safkeg-HS 3977A package - Sectional View and Nomenclature



Safkeg HS Design No 3977A

Figure 2: Safkeg-HS 3977A package - Isometric View with Nomenclature

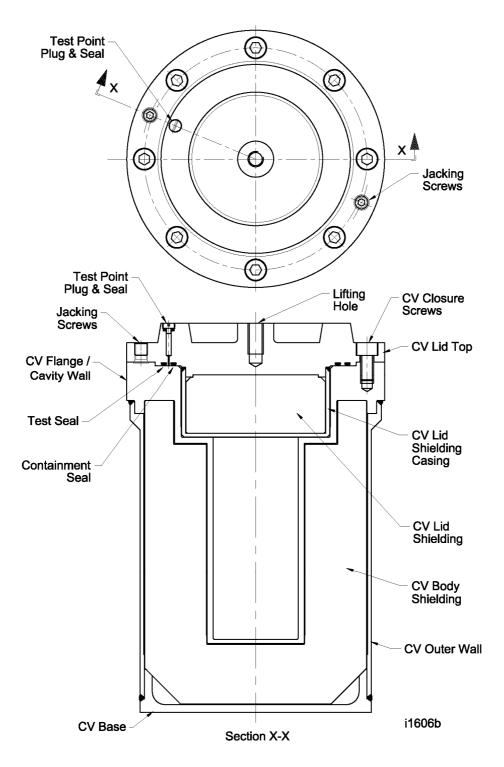


Figure 3: 3978 Containment Vessel - Top and Sectional View with Nomenclature



Figure 4: Shielding Insert HS-12 x 95 - Tu, Design No 3982

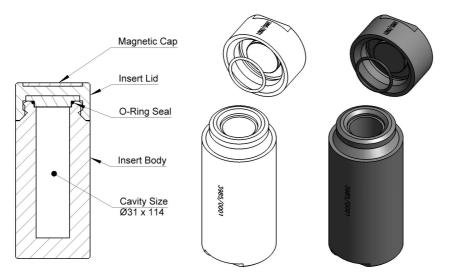
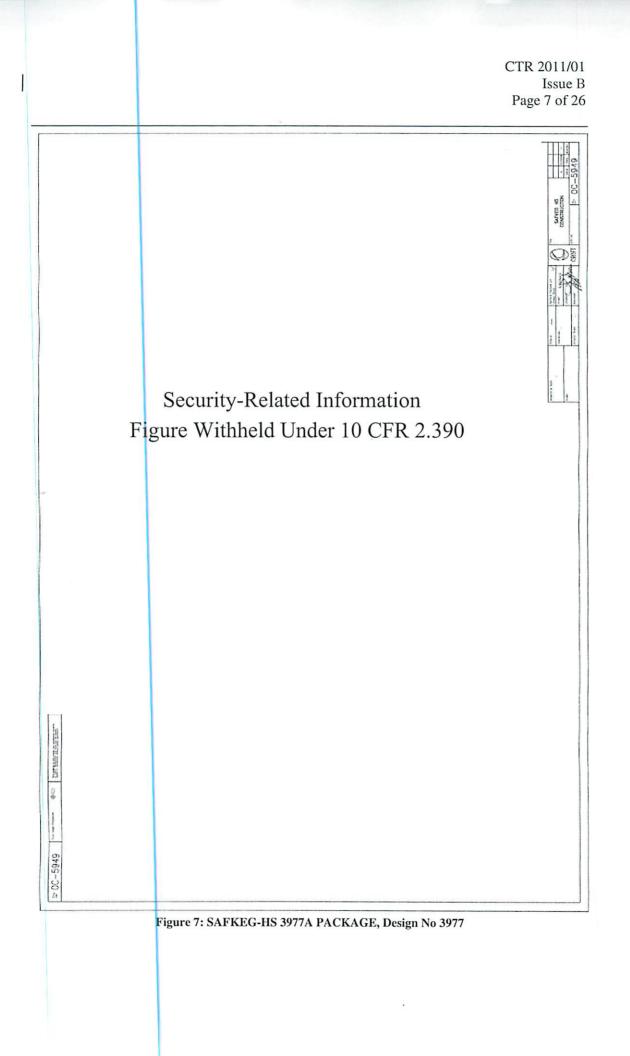


Figure 5: Shielding Insert HS - 31 x 114 - Tu, Design No 3985



Figure 6: Shielding Insert HS – 55 x 138 - SS, Design No 3987



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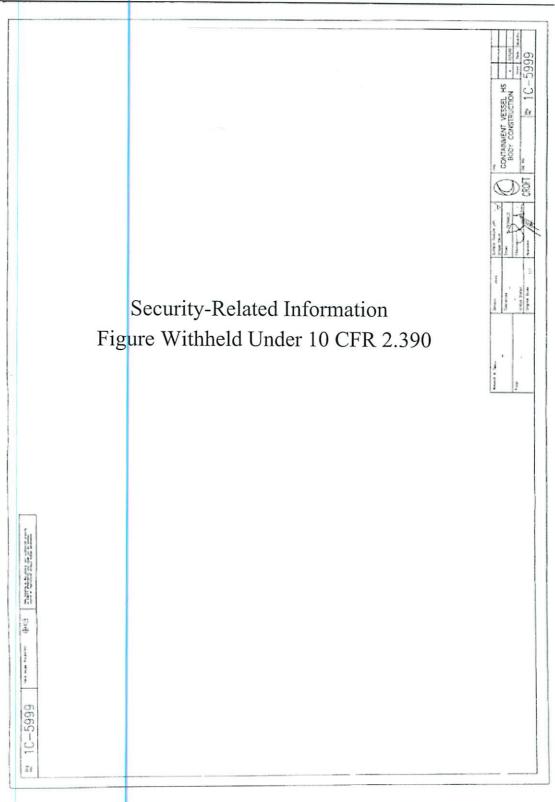


Figure 8: SAFKEG-HS 3977A PACKAGE, Containment Vessel Design No 3978

2 Shielding Assessment

2.1 Comparison with Monte Carlo Based Calculations on ¹³⁷Cs

The modelling performed in this assessment was validated against Monte Carlo calculations performed by AMEC, using the code MCBEND. The AMEC work, which is reported in reference 2, demonstrated that the worst case dose rates occur with a point source at the centre of the package base with the source at the centre of the base of the insert; therefore this assessment only addresses dose rates from a point source through the base of the package.

The MicroShield [3] model was initially compared with the work done by AMEC in order to check the model, using a 3000 Ci point source of ¹³⁷Cs, with a tungsten insert (Design No 3982) located in the package cavity (as used in the AMEC work [2]). The dose rates calculated by MicroShield [3] are in accordance with those calculated by AMEC [2], as shown below in Table 1.

Insert	Nuclide	Activity (Ci)	Effective Dose Equivalent (ICRP 51) mSv/h	Microshield Case Reference No	AMEC Report (Tables 4,5 and 6 [2]) mSv/h
3982 (12x95 Tu)	Cs-137	3000	1.39E-01	12	1.39E-01
3985 (31x114 Tu)	Cs-137	3000	7.00E-01	68	6.69E-01
3987 (55x138 SS)	Cs-137	3000	1.28E+01	124	N/A
No Insert	Cs-137	3000	1.45E+01	180	1.45E+01

Table 1: Code Comparisons

1.1. Source and Shield Model

The Safkeg-HS 3977A package geometry employed in the shielding models together with the regional shield materials, the position of the measured dose rates (the detector position) and their properties are summarized in <u>Table 2</u>. To predict the maximum dose rates at the detector positions, a point source is assumed, positioned at the base of the cavity in contact with the inner surface of the cavity or insert. The use of a point source provides the greatest pessimism in the calculated dose rates as in reality, the sources used will consist of primary capsules or containers, with the source distributed within the container: additionally, using a point source takes no account of any self shielding from the distributed source or its container.

The source data employed in the calculations are incorporated within the libraries built into the MicroShield code[$\underline{3}$], the gamma energy lines, probabilities and shield build up factors are detailed within the MicroShield calculations for each nuclide: these calculations are provided in <u>Appendix C</u>.

Shield	Nomenclature	3982	3985	Material/	3987	Material/	Comment	Drawing		
		(cm)	(cm)	Regional		Regional		Reference		
				Density (g/cm ³)		Density				
						(g/cm ³)				
Source	Point						Positioned at the centerline on			
							the base			
1	Insert	2.73	1.78	W/17.23	0.18	Fe/7.86	Adjusted from 18 in Serco	2C-5899 20		
1	Insert	2.75	1.78	W/1/.25	0.18	Fe//.80	report for Tungsten insert	5896		
2	CV Cavity Liner	0.31	0.31	Fe/7.86	0.31	Fe/7.86	Default microshield value	1C-5999		
3	air gap	0.07	0.07	Air/0.00122	0.07	Air/0.00122		1C-5999		
4	CV Shield	4.6	4.6	U/17.93	4.6	U/17.93	Adjusted from 18.65 in Serco report	1C-5999		
5	Air gap	0.06	0.06	Air/0.00122	0.06	Air/0.00122		1C-5999		
6	CV Outer Skin	0.6	0.6	Fe/7.86	0.6	Fe/7.86		1C-5999		
7	3977 Cavity Liner	0.6	0.6	Fe/7.86	0.6	Fe/7.86		0C-5949		
8	Outer Cork Liner	6.75	6.75	Air/0.00122	6.75	Air/0.00122		0C-5949		
9	3977 Outer Skin	0.4	0.4	Fe/7.86	0.4	Fe/7.86		0C-5949		
	Detector #1	16.12	15.17		13.57		At packaging surface			
	Detector #2	116.12	115.17	Air/0.00122	113.57		1 meter from packaging surface	ce		

Table 2: Shield regions and detector positions through base of package (input data)

2.2 Dose Rates from Gamma, Neutron and Bremsstrahlung Radiation

Calculations of the radiation levels at the exterior of the as built Safkeg-HS 3977A package due to gamma radiation have been carried out using the MicroShield code [3]. The results of the calculations performed and their cumulative effect, are detailed in <u>Table 3</u> to <u>Table 5</u> a typical output from the MicroShield code is shown in <u>Figure 9</u>. The MicroShield calculations are listed in <u>Appendix C</u>.

The dose rate at the exterior surface of the package resulting from neutron radiation is estimated based upon the neutron energy, its intensity and published dose conversion factors from IAEA SS37 [4] and Cember's Health Physics text [5]: the methodology and results of these calculations are detailed in <u>Appendix A</u>.

The calculations show that the dose rate from spontaneous fission from 238 Pu and 240 Pu, dominate over the gamma rates given in <u>Tables 3</u> to 5. The total dose rates from these nuclides, gamma plus neutron are shown in Table 6.

A few of the nuclides carried are either pure beta emitters or emit bremsstrahlung radiation. The MicroShield code does not assess beta or x-ray radiation directly. However, Cember's Health Physics text [5] provides equations for estimating the photon flux from bremsstrahlung radiation and this can be imported into MicroShield, together with the beta energy line, to predict a worst case dose rate. The approach used and the results of the MicroShield calculations are detailed in <u>Appendix B</u>.

	MicroShield 8.03 Croft (8.03-0000)									
			Filenan	ne		Rı	ın Date	Run Time	Duration	
	Date			By			Chec	ked		
								1		
	HS-3977A	-Base	with 398	2 insert -Na-24	l.msd	Marc	ch 9, 2011	14:32:21	-01:59:6	
				Pro	ject Info)				
_	Case Title					IS 397				
_	Descriptio			Base Shie			arce with 39	982 insert		
	Geometry	1				1 - Poi	nt			
 			Dose	Points			-			
A		X		Y	Z		-			
#1	16.12	cm (6.	3 in)	0.0 cm (0 in)	0.0 cm	(0 in)	-			
#2	116.12 cr	n (3 ft	: 9.7 in)	0.0 cm (0 in)	0.0 cm	(0 in)	-			
			Shi	elds						
5	Shield N	Di	mension	Material	Dei	nsity	-			
	Shield 1	2	2.73 cm	Tungsten	17	.23	-			
	Shield 2		.31 cm	Iron	7.	86	-			
	Shield 3		.07 cm	Air		0122	-			
	Shield 4		4.6 cm	Uranium		.93	-			
	Shield 5		.06 cm	Air		0122	-			
	Shield 6		.6 cm	Iron		86	-			
	Shield 7		.6 cm	Iron		.86				
	Shield 8	6	5.75 cm	Air		0122				
	Shield 9		.4 cm	Iron		.86				
-	Air Gap			Air	0.0	0122				
		Sou	rce Inpu	t: Grouping M	lethod -	Actua	l Photon E	Inergies		
	Nuclid			Ci				Bq		
	Na-24			1.0000e+0	000			3.7000e+010		
			Build	lup: The mate Integrati						
			Res	sults - Dose Po	oint # 1 -	(16.12	2,0,0) cm			

Energy (MeV)	Activity (Photons/sec)	Fluence Rate MeV/cm²/sec No Buildup	Fluence Rate MeV/cm²/sec With Buildup	Exposure Rate mR/hr No Buildup	Exposure Rate mR/hr With Buildup
1.3685	3.700e+10	5.488e+03	1.628e+04	9.458e+00	2.805e+01
2.7541	3.695e+10	6.650e+04	2.034e+05	9.274e+01	2.836e+02
3.8236	2.371e+07	6.978e+01	2.036e+02	8.763e-02	2.557e-01
Totals	7.397e+10	7.206e+04	2.198e+05	1.023e+02	3.119e+02
	Results -	Dose Point # 2	2 - (116.12,0,0)) cm	
Energy (MeV)	Activity (Photons/sec)	Fluence Rate MeV/cm²/sec No Buildup	Fluence Rate MeV/cm²/sec With Buildup	Exposure Rate mR/hr No Buildup	Exposure Rate mR/hr With Buildup
1.3685	3.700e+10	1.051e+02	3.118e+02	1.811e-01	5.373e-01
2.7541	3.695e+10	1.276e+03	3.903e+03	1.779e+00	5.443e+00
3.8236	2.371e+07	1.340e+00	3.911e+00	1.682e-03	4.912e-03
Totals	7.397e+10	1.382e+03	4.219e+03	1.962e+00	5.986e+00

Figure 9: MicroShield Output (Example)

Fable 3: I	e 3: Insert Design No 3982 – Surface and 1m Dose Rates from gamma and bremsstrahlung								
		Original	Dose Point 1: Pa	ckage surface	Dose Point 2: 1m from Surface				
Nuclide	Microshield File Ref.	Activity, Bq	Exposure Rate, mR/hr + Buildup	Effective Dose Equivalent Rate, mSv/h	Exposure Rate, mR/hr + Buildup				
Insert:	3982								
Ac-225	HS-3977A-Base with 3982 insert-Ac-225	3.70E+10	9.94E-01	8.85E-03	1.90E-02				
Ac-227	HS-3977A-Base with 3982 insert-Ac-227	3.70E+10	1.14E-02	1.03E-04	2.18E-04				
Ac-228	HS-3977A-Base with 3982 insert-Ac-228	3.70E+10	6.10E+00	5.44E-02	1.17E-01				
Am-241	HS-3977A-Base with 3982 insert-Am-241	3.70E+10	2.14E-11	1.91E-13	4.10E-13				
As-77	HS-3977A-Base with 3982 insert-As-77	3.70E+10	8.45E-08	7.85E-10	1.61E-09				
Au-198	HS-3977A-Base with 3982 insert-Au-198.msd	3.70E+10	1.18E-02	1.06E-04	2.26E-04				
Ba-131	HS-3977A-Base with 3982 insert-Ba-131.msd	3.70E+10	4.38E-02	3.93E-04	8.38E-04				
C-14	LS-3979A-Base with 3982 Insert-C-14 - Brem.msd	3.70E+10	9.55E-16	1.07E-17	1.84E-17				
Co-60	HS-3977A-Base with 3982 insert-Co-60.msd	3.70E+09	3.35E+01	2.99E-01	6.41E-01				
Cs-131 Cs-134	HS-3977A-Base with 3982 insert-Cs-131.msd	3.70E+10	4.84E-23	8.83E-26	9.24E-25				
Cs-134 Cs-137	HS-3977A-Base with 3982 insert-Cs-134.msd HS 3977A-Cs137 Validation bottom 3982.msd	3.70E+10 1.11E+14	1.18E+00 1.53E+01	1.05E-02 1.39E-01	2.25E-02 2.91E-01				
Cu-67	HS-3977A-Base with 3982 insert-Cu-67.msd	3.70E+10	1.19E-13	1.14E-15	2.28E-15				
Hg-203	HS-3977A-Base with 3962 insert-Cu-67.msd HS-3977A-Base with 3982 insert-Hg-203.msd	3.70E+10 3.70E+10	8.72E-23	6.72E-25	1.68E-24				
Hg-205 Ho-166	HS-3977A-Base with 3962 insert-Hg-203.msd HS-3977A-Base with 3982 insert-Ho-166.msd	3.70E+10 3.70E+10	4.81E-01	4.28E-03	9.21E-03				
1-125	HS-3977A-Base with 3982 insert-I-125.msd	3.70E+10	9.54E-23	1.65E-25	1.84E-24				
1-129	LS-3979A-Base with 3982 Insert-I-129 - Brem.msd	3.70E+10	1.98E-14	2.24E-16	3.81E-16				
1-131	HS-3977A-Base with 3982 insert-I-131.msd	3.70E+10	7.56E-04	6.90E-06	1.45E-05				
In-111	HS-3977A-Base with 3982 insert-In-111.msd	3.70E+10	4.56E-16	5.10E-18	8.79E-18				
Ir-192	HS-3977A-Base with 3982 insert-Ir-192.msd	3.70E+10	7.31E-04	6.64E-06	1.40E-05				
Ir-194	HS-3977A-Base with 3982 insert-Ir-194.msd	3.70E+10	2.14E-01	1.91E-03	4.10E-03				
Kr-79	HS-3977A-Base with 3982 insert-Kr-79.msd	3.70E+10	1.38E-01	1.23E-03	2.64E-03				
Lu-177	HS-3977A-Base with 3982 insert-Lu-177.msd	3.70E+10	4.09E-12	4.76E-14	7.88E-14				
Mo-99	HS-3977A-Base with 3982 insert-Mo-99.msd	3.70E+10	1.05E-02	9.56E-05	2.01E-04				
Na-24	HS-3977A-Base with 3982 insert-Na-24.msd	3.70E+10	3.12E+02	2.81E+00	5.99E+00				
Np-237	HS-3977A-Base with 3982 insert-Np-237.msd	3.70E+10	2.07E-06	1.84E-08	3.96E-08				
P-32	LS-3979A-Base with 3982 Insert-P-32 - Brem.msd	3.70E+10	1.49E+00	1.33E-02	2.86E-02				
P-33	LS-3979A-Base with 3982 Insert-P-33 - Brem.msd	3.70E+10	1.44E-25	1.45E-27	2.77E-27				
Pb-203	HS-3977A-Base with 3982 insert-Pb-203.msd	3.70E+10	6.89E-05	6.29E-07	1.32E-06				
Pb-210	HS-3977A-Base with 3982 insert-Pb-210.msd	3.70E+10	1.57E-06	1.42E-08	3.00E-08				
Pd-109	HS-3977A-Base with 3982 insert-Pd-109.msd	3.70E+10	8.67E-09	8.06E-11	1.65E-10				
Pu-238	HS-3977A-Base with 3982 insert-Pu-238.msd	3.70E+10	7.13E-08	6.35E-10	1.37E-09				
Pu-239	HS-3977A-Base with 3982 insert-Pu-239.msd	3.70E+10	3.51E-13	3.18E-15	6.71E-15				
Pu-240	HS-3977A-Base with 3982 insert-Pu-240.msd	3.70E+10	7.15E-13	6.45E-15	1.37E-14				
Pu-241	HS-3977A-Base with 3982 insert-Pu-241.msd	3.70E+10	1.13E-08	1.03E-10	2.17E-10				
Ra-223	HS-3977A-Base with 3982 insert-Ra-223.msd	3.70E+10	5.94E-03	5.39E-05	1.14E-04				
Ra-224	HS-3977A-Base with 3982 insert-Ra-224.msd	3.70E+10	8.53E+01	7.69E-01	1.64E+00				
Ra-226 Re-186	HS-3977A-Base with 3982 insert-Ra-226.msd HS-3977A-Base with 3982 insert-Re-186.msd	3.70E+10 3.70E+10	4.72E+01 1.03E-05	4.37E-01 9.41E-08	9.04E-01 1.97E-07				
Re-188	HS-3977A-Base with 3982 insert-Re-188.msd	3.70E+10 3.70E+10	2.28E+00	2.04E-02	1.52E-03				
Re-100 Rh-105	HS-3977A-Base with 3982 insert-Re-106.msd	3.70E+10 3.70E+10	7.17E-19	7.02E-02	1.36E-20				
Se-75	HS-3977A-Base with 3982 insert-Ri-105.msd	3.70E+10	6.93E-07	8.32E-09	1.34E-08				
Sm-153	HS-3977A-Base with 3982 insert-Se-75.msd HS-3977A-Base with 3982 insert-Sm-153.msd	3.70E+10	7.95E-12	7.52E-14	1.54E-00				
Sr-89	HS-3977A-Base with 3982 insert-Sir-89.msd	3.70E+10	1.20E-04	1.08E-06	2.30E-06				
Sr-90	LS-3979A-Base with 3982 Insert-Sr-90 - Brem.msd	3.70E+10	4.79E+00	4.29E-02	9.19E-02				
Tb-161	HS-3977A-Base with 3982 insert-Tb-161.msd	3.70E+10	2.76E-07	2.53E-02	5.26E-09				
Th-227	HS-3977A-Base with 3982 insert-Th-227.msd	3.70E+10	1.07E-02	9.70E-05	1.84E-04				
Th-228	HS-3977A-Base with 3982 insert-Th-228.msd	3.70E+10	1.13E+02	1.02E+00	2.18E+00				
TI-201	HS-3977A-Base with 3982 insert-TI-201.msd	3.70E+10	3.99E-10	4.65E-12	7.68E-12				
U-235	HS-3977A-Base with 3982 insert-U-235.msd	3.70E+10	8.90E-06	8.07E-08	1.70E-07				
W-187	HS-3977A-Base with 3982 insert-W-187.msd	3.70E+10	1.01E-02	9.16E-05	1.93E-04				
W-188	HS-3977A-Base with 3982 insert-W-188.msd	3.70E+10	6.29E+00	5.62E-02	8.97E-02				
Xe-133	HS-3977A-Base with 3982 insert-Xe-133.msd	3.70E+10	3.05E-12	3.29E-23	5.87E-23				
Y-90	LS-3979A-Base with 3982 Insert-Y-90 - Brem.msd	3.70E+10	4.79E+00	4.29E-02	9.19E-02				
Yb-169	HS-3977A-Base with 3982 insert-Yb-169.msd	3.70E+10	3.27E-07	3.95E-09	6.29E-09				
Yb-175	HS-3977A-Base with 3982 insert-Yb-175.msd	3.70E+10	1.15E-11	1.23E-13	2.21E-13				

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Table 4:	Insert Design No 3985 – Surface and 1m I	Dose Rates fi	rom gamma an	d bremsstrah	
		Original	Dose Point 1: Pa	ickage surface	Dose Point 2: 1n from Surface
Nuclide	Microshield File Ref.	Activity, Bq	Exposure Rate, mR/hr + Buildup	Effective Dose Equivalent Rate, mSv/h	Exposure Rate, mR/hr + Buildup
nsert:	3985				
c-225	HS-3977A-Base with 3985 insert-Ac-225	3.70E+10	2.35E+00	2.09E-02	4.05E-02
c-227	HS-3977A-Base with 3985 insert-Ac-227	3.70E+10	2.29E-02	2.07E-04	3.94E-04
c-228	HS-3977A-Base with 3985 insert-Ac-228	3.70E+10	1.52E+01	1.36E-01	2.64E-01
\m-241	HS-3977A-Base with 3985 insert-Am-241	3.70E+10	5.06E-11	4.51E-13	8.73E-13
\s-77	HS-3977A-Base with 3985 insert-As-77	3.70E+10	6.96E-07	6.47E-09	1.20E-08
u-198	HS-3977A-Base with 3985 insert-Au-198.msd	3.70E+10	3.40E-02	3.04E-04	5.85E-04
3a-131	HS-3977A-Base with 3985 insert-Ba-131.msd	3.70E+10	1.34E-01	1.21E-03	2.32E-03
-14	LS-3979A-Base with 3985 Insert-C-14 - Brem.msd	3.70E+10	1.08E-15	1.21E-17	1.87E-17
Co-60	HS-3977A-Base with 3985 insert-Co-60	3.70E+10	8.56E+01	7.64E-01	1.48E+00
Cs-131	HS-3977A-Base with 3985 insert-Cs-131.msd	3.70E+10	5.47E-23	9.96E-26	9.48E-25
)s-134	HS-3977A-Base with 3985 insert-Cs-134.msd	3.70E+10	3.14E+00	2.81E-02	5.42E-02
S-137	HS 3977A-Cs137 Validation bottom 3985.msd	1.11E+14	7.65E+01	7.00E-01	1.32E+00
Cu-67	HS-3977A-Base with 3985 insert-Cu-67.msd	3.70E+10	2.74E-12	2.61E-14	4.69E-14
lg-203	HS-3977A-Base with 3985 insert-Hg-203.msd	3.70E+10	1.62E-22	1.39E-24	2.78E-24
lo-166	HS-3977A-Base with 3985 insert-Ho-166.msd	3.70E+10	1.15E+00	1.02E-02	1.98E-02
125	HS-3977A-Base with 3985 insert-I-125.msd	3.70E+10	1.08E-22	1.86E-25	1.87E-24
129	LS-3979A-Base with 3985 Insert-I-129 - Brem.msd	3.70E+10	2.23E-14	2.53E-16	3.87E-16
131	HS-3977A-Base with 3985 insert-I-131.msd	3.70E+10	3.52E-03	3.21E-05	6.05E-05
1-111	HS-3977A-Base with 3985 insert-In-111.msd	3.70E+10	5.15E-16	5.75E-18	8.94E-18
-192	HS-3977A-Base with 3985 insert-Ir-192.msd	3.70E+10	3.09E-03	2.81E-05	5.32E-05
-194	HS-3977A-Base with 3985 insert-Ir-194.msd	3.70E+10	5.65E-01	5.05E-03	9.74E-03
(r-79	HS-3977A-Base with 3985 insert-Kr-79.msd	3.70E+10	3.61E-01	3.22E-03	6.22E-03
u-177	HS-3977A-Base with 3985 insert-Lu-177.msd	3.70E+10	4.62E-12	5.37E-14	8.01E-14
Ao-99	HS-3977A-Base with 3985 insert-Mo-99.msd	3.70E+10	4.34E-02	3.94E-04	7.47E-04
la-24	HS-3977A-Base with 3985 insert-Na-24.msd	3.70E+10	6.44E+02	5.79E+00	1.11E+01
lp-237	HS-3977A-Base with 3985 insert-Np-237.msd	3.70E+10	4.88E-06	4.35E-08	8.42E-08
P-32	LS-3979A-Base with 3985 Insert-P-32 - Brem.msd	3.70E+10	3.34E+00	2.97E-02	5.76E-02
P-33	LS-3979A-Base with 3985 Insert-P-33 - Brem.msd	3.70E+10	2.03E-25	2.05E-27	2.89E-27
Pb-203	HS-3977A-Base with 3985 insert-Pb-203.msd	3.70E+10	3.31E-04	3.02E-06	5.69E-06
Pb-210	HS-3977A-Base with 3985 insert-Pb-210.msd	3.70E+10	6.01E-06	5.44E-08	1.03E-07
Pd-109	HS-3977A-Base with 3985 insert-Pd-109.msd	3.70E+10	7.60E-08	7.07E-10	1.31E-09
Pu-238	HS-3977A-Base with 3985 insert-Pu-238.msd	3.70E+10	1.57E-07	1.40E-09	2.70E-09
Pu-239	HS-3977A-Base with 3985 insert-Pu-239.msd	3.70E+10	1.35E-12	1.23E-14	2.33E-14
Pu-240	HS-3977A-Base with 3985 insert-Pu-240.msd	3.70E+10	1.46E-12	1.32E-14	2.52E-14
Pu-241	HS-3977A-Base with 3985 insert-Pu-241.msd	3.70E+10	4.30E-08	3.89E-10	7.39E-10
la-223	HS-3977A-Base with 3985 insert-Ra-223.msd	3.70E+10	2.29E-02	2.07E-04	3.94E-04
Ra-224	HS-3977A-Base with 3985 insert-Ra-224.msd	3.70E+10	1.72E+02	1.55E+00	2.97E+00
a-226	HS-3977A-Base with 3985 insert-Ra-226.msd	3.70E+10	1.04E+02	9.23E-01	1.79E+00
le-186	HS-39/7A-Base with 3985 insert-Re-186.msd	3.70E+10	4.72E-05	4.30E-07	8.11E-07
e-188	HS-3977A-Base with 3985 insert-Re-188.msd	3.70E+10	6.73E-01	1.63E-02	3.30E-03
h-105	HS-3977A-Base with 3985 insert-Rh-105.msd	3.70E+10	6.48E-17	6.34E-19	1.11E-18
e-75	HS-3977A-Base with 3985 insert-Se-75.msd	3.70E+10	7.83E-07	9.40E-09	1.36E-08
m-153	HS-3977A-Base with 3985 insert-Sm-153.msd	3.70E+10	1.31E-10	1.24E-12	2.25E-12
r-89	HS-3977A-Base with 3985 insert-Sr-89.msd	3.70E+10	4.02E-04	3.63E-06	6.93E-06
r-90	LS-3979A-Base with 3985 Insert-Sr-90 - Brem.msd	3.70E+10	2.65E-06	2.45E-08	4.54E-08
b-161	HS-3977A-Base with 3985 insert-Tb-161.msd	3.70E+10	1.65E-06	1.52E-08	2.83E-08
1-227	HS-3977A-Base with 3985 insert-Th-227.msd	3.70E+10	7.92E-03	7.18E-05	1.36E-04
h-228	HS-3977A-Base with 3985 insert-Th-228.msd	3.70E+10	2.29E+02	2.06E+00	3.95E+00
-201	HS-3977A-Base with 3985 insert-TI-201.msd	3.70E+10	4.50E-10	5.25E-12	7.81E-12
1-235	HS-3977A-Base with 3985 insert-U-235.msd	3.70E+10	3.43E-05	3.11E-07	5.90E-07
V-187	HS-3977A-Base with 3985 insert-W-187.msd	3.70E+10	4.21E-02	3.82E-04	7.24E-04
<u>V-188</u>	HS-3977A-Base with 3985 insert-W-188.msd	3.70E+10	4.86E+00	4.33E-02	3.51E-03
(e-133	HS-3977A-Base with 3985 insert-Xe-133.msd	3.70E+10	3.46E-21	3.71E-23	6.01E-23
/-90	LS-3979A-Base with 3985 Insert-Y-90 - Brem.msd	3.70E+10	9.97E+00	8.92E-02	1.74E-01
<u>Yb-169</u>	HS-3977A-Base with 3985 insert-Yb-169.msd	3.70E+10	3.69E-07	4.46E-09	6.40E-09
/b-175	HS-3977A-Base with 3985 insert-Yb-175.msd	3.70E+10	1.26E-10	1.22E-12	2.16E-12

Table 4: Insert Design No 3985 – Surface and 1m Dose Rates from gamma and bremsstrahlung

able 5: Insert Design No 3987 – Surface and 1m Dose Rates from gamma and bremsstrahlung								
		Original	Dose Point 1: Pa	ackage surface	Dose Point 2: 1m from Surface			
Nuclide	Microshield File Ref.	Activity, Bq	Exposure Rate, mR/hr + Buildup	Effective Dose Equivalent Rate, mSv/h	Exposure Rate, mR/hr + Buildup			
Insert:	3987	0.705.40	4.005.04	0.005.00	4.545.04			
Ac-225 Ac-227	HS-3977A-Base with 3987 insert-Ac-225 HS-3977A-Base with 3987 insert-Ac-227	3.70E+10 3.70E+10	1.09E+01 2.57E-01	9.68E-02 2.33E-03	1.54E-01 3.64E-03			
Ac-227 Ac-228	HS-3977A-Base with 3987 insert-Ac-228	3.70E+10	8.15E+01	7.28E-01	1.16E+00			
Am-241	HS-3977A-Base with 3987 insert-Am-241	3.70E+10	2.35E-10	2.09E-12	3.34E-12			
As-77	HS-3977A-Base with 3987 insert-As-77	3.70E+10	3.19E-05	2.97E-07	4.51E-07			
Au-198	HS-3977A-Base with 3987 insert-Au-198.msd	3.70E+10	2.27E-01	2.03E-03	3.21E-03			
Ba-131	HS-3977A-Base with 3987 insert-Ba-131.msd	3.70E+10	1.00E+00	9.02E-03	1.42E-02			
C-14	LS-3979A-Base with 3987 Insert-C-14 - Brem.msd	3.70E+10	4.72E-16	5.28E-18	6.74E-18			
Co-60	HS-3977A-Base with 3987 insert-Co-60	3.70E+10	4.57E+02	4.08E+00	6.49E+00			
Cs-131	HS-3977A-Base with 3987 insert-Cs-131.msd	3.70E+10	6.83E-23	1.25E-25	9.75E-25			
Cs-134	HS-3977A-Base with 3987 insert-Cs-134.msd	3.70E+10	1.97E+01	1.76E-01	2.79E-01			
Cs-137	HS 3977A-Cs137 Validation bottom 3987.msd	1.11E+14	1.40E+03	1.28E+01	1.98E+01			
Cu-67	HS-3977A-Base with 3987 insert-Cu-67.msd	3.70E+10	8.41E-10	8.01E-12	1.19E-11			
Hg-203	HS-3977A-Base with 3987 insert-Hg-203.msd	3.70E+10	6.54E-18	6.52E-20	9.22E-20			
Ho-166	HS-3977A-Base with 3987 insert-Ho-166.msd	3.70E+10	5.41E+00	4.82E-02	7.67E-02			
I-125 I-129	HS-3977A-Base with 3987 insert-I-125.msd LS-3979A-Base with 3987 Insert-I-129 - Brem.msd	3.70E+10 3.70E+10	1.35E-22 9.83E-15	2.33E-25 1.11E-16	1.92E-24 1.40E-16			
I-129 I-131	HS-3977A-Base with 3987 insert-I-129 - Diem.msd	3.70E+10 3.70E+10	5.72E-02	5.22E-04	8.09E-04			
In-111	HS-3977A-Base with 3987 insert-In-111.msd	3.70E+10	6.44E-16	7.19E-18	9.19E-18			
Ir-192	HS-3977A-Base with 3987 insert-Ir-192.msd	3.70E+10	4.62E-02	4.22E-04	6.54E-04			
Ir-194	HS-3977A-Base with 3987 insert-Ir-194.msd	3.70E+10	3.25E+00	2.90E-02	4.61E-02			
Kr-79	HS-3977A-Base with 3987 insert-Kr-79.msd	3.70E+10	2.05E+00	1.83E-02	2.91E-02			
Lu-177	HS-3977A-Base with 3987 insert-Lu-177.msd	3.70E+10	5.78E-12	6.72E-14	8.25E-14			
Mo-99	HS-3977A-Base with 3987 insert-Mo-99.msd	3.70E+10	5.56E-01	5.05E-03	7.86E-03			
Na-24	HS-3977A-Base with 3987 insert-Na-24.msd	3.70E+10	2.37E+03	2.13E+01	3.37E+01			
Np-237	HS-3977A-Base with 3987 insert-Np-237.msd	3.70E+10	2.26E-05	2.02E-07	3.21E-07			
P-32	LS-3979A-Base with 3987 Insert-P-32 - Brem.msd	3.70E+10	4.91E+00	4.37E-02	6.98E-02			
P-33	LS-3979A-Base with 3987 Insert-P-33 - Brem.msd	3.70E+10	7.12E-26	7.20E-28	1.02E-27			
Pb-203	HS-3977A-Base with 3987 insert-Pb-203.msd	3.70E+10	5.57E-03	5.09E-05	7.89E-05			
Pb-210	HS-3977A-Base with 3987 insert-Pb-210.msd	3.70E+10	6.69E-05	6.06E-07	9.47E-07			
Pd-109	HS-3977A-Base with 3987 insert-Pd-109.msd	3.70E+10	3.92E-06	3.64E-08	5.53E-08			
Pu-238 Pu-239	HS-3977A-Base with 3987 insert-Pu-238.msd HS-3977A-Base with 3987 insert-Pu-239.msd	3.70E+10	6.40E-07	5.70E-09	9.09E-09			
Pu-239 Pu-240	HS-3977A-Base with 3987 insert-Pu-239.msd	3.70E+10 3.70E+10	1.52E-11 5.29E-12	1.38E-13 7.28E-27	2.15E-13 7.53E-14			
Pu-240 Pu-241	HS-3977A-Base with 3987 insert-Pu-240.insu HS-3977A-Base with 3987 insert-Pu-241.msd	3.70E+10	4.74E-07	4.29E-09	6.71E-09			
Ra-223	HS-3977A-Base with 3987 insert-Ra-223.msd	3.70E+10	2.57E-01	2.33E-03	3.64E-03			
Ra-224	HS-3977A-Base with 3987 insert-Ra-224.msd	3.70E+10	6.03E+02	5.44E+00	8.57E+00			
Ra-226	HS-3977A-Base with 3987 insert-Ra-226.msd	3.70E+10	4.23E+02	3.77E+00	6.01E+00			
Re-186	HS-3977A-Base with 3987 insert-Re-186.msd	3.70E+10	7.28E-04	6.64E-06	1.03E-05			
Re-188	HS-3977A-Base with 3987 insert-Re-188.msd	3.70E+10	5.80E+00	5.19E-02	1.57E-02			
Rh-105	HS-3977A-Base with 3987 insert-Rh-105.msd	3.70E+10	2.58E-13	2.53E-15	7.24E-04			
Se-75	HS-3977A-Base with 3987 insert-Se-75.msd	3.70E+10	1.08E-06	1.27E-08	1.53E-08			
Sm-153	HS-3977A-Base with 3987 insert-Sm-153.msd	3.70E+10	2.20E-08	2.08E-10	3.10E-10			
Sr-89	HS-3977A-Base with 3987 insert-Sr-89.msd	3.70E+10	3.50E-03	3.16E-05	4.96E-05			
Sr-90	LS-3979A-Base with 3987 Insert-Sr-90 - Brem.msd	3.70E+10	1.29E+01	1.16E-01	1.84E-01			
Tb-161	HS-3977A-Base with 3987 insert-Tb-161.msd	3.70E+10	4.19E-05	3.86E-07	5.93E-07			
Th-227 Th-228	HS-3977A-Base with 3987 insert-Th-227.msd HS-3977A-Base with 3987 insert-Th-228.msd	3.70E+10 3.70E+10	1.20E-01 8.01E+02	1.09E-03 7.23E+00	1.70E-03 1.14E+01			
TI-220	HS-3977A-Base with 3987 insert-TI-220.msd HS-3977A-Base with 3987 insert-TI-201.msd	3.70E+10 3.70E+10	5.63E-10	6.56E-12	8.03E-12			
U-235	HS-3977A-Base with 3987 insert-U-235.msd	3.70E+10 3.70E+10	3.85E-04	3.49E-06	5.45E-06			
W-187	HS-3977A-Base with 3987 insert-W-187.msd	3.70E+10	5.69E-01	5.17E-03	8.05E-03			
W-188	HS-3977A-Base with 3987 insert-W-188.msd	3.70E+10	7.29E+00	6.52E-02	1.04E-01			
Xe-133	HS-3977A-Base with 3987 insert-Xe-133.msd	3.70E+10	4.33E-21	4.64E-23	6.18E-23			
Y-90	LS-3979A-Base with 3987 Insert-Y-90 - Brem.msd	3.70E+10	1.29E+01	1.16E-01	1.84E-01			
Yb-169	HS-3977A-Base with 3987 insert-Yb-169.msd	3.70E+10	4.61E-07	5.57E-09	6.58E-09			
Yb-175	HS-3977A-Base with 3987 insert-Yb-175.msd	3.70E+10	3.43E-08	3.27E-10	4.84E-10			

Table 6 : Summation of Gamma and	nd Neutron Dose Rates
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Nuclide	Original Activity, Bq, gamma	Effective Dose Equivalent Rate, mSv/h, gamma	Gamma Dose rate at neutron Activity mSv/h	Neutron Activity, Bq	Neutron Dose Rate, surface, mSv/h	Neutron+ gamma Dose Limit	Package Activity Limit, Bq
3982							
Pu-238	3.70E+10	6.35E-10	1.18E-05	6.85E+14	2	2.00E+00	6.85E+14
Pu-240	3.70E+10	6.45E-15	4.60E-12	2.64E+13	2	2.00E+00	2.64E+13
3985						-	
Pu-238	3.70E+10	1.40E-09	2.28E-05	6.05E+14	2	2.00E+00	6.05E+14
Pu-240	3.70E+10	1.32E-14	8.32E-12	2.34E+13	2	2.00E+00	2.34E+13
3987							
Pu-238	3.70E+10	5.70E-09	7.48E-05	4.85E+14	2	2.00E+00	4.85E+14
Pu-240	3.70E+10	7.28E-27	3.68E-24	1.87E+13	2	2.00E+00	1.87E+13

3 References

- 1. Title 10, Code of Federal Regulations, Part 71, Office of the Federal Register, Washington, DC, 2009
- 2. AMEC/ SF6652/001, Issue 1, Monte Carlo Modelling of Safkeg HS Container
- 3. Grove Software Inc, MicroShield v8.03, *Radiation Shielding Software Container*, June 2009
- 4. Advisory Material for the IAEA *Regulations for the Safe Transport of Radioactive Material* (1985 Edition, as Amended 1990), IAEA Safety Series No. 37
- 5. Introduction to Health Physics, Herman Cember, Third Edition, McGraw-Hill

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Appendix A Neutron Dose Calculations

3982 Inse	ert											
3977 rad	ius, r =	16.12	cm	- distance from source	e centre to r	neasureme	nt position					
Surface a	area =	3265.426696	cm2	- assuming a spherica	I source, to	determine	the neutron fl	ux after a N	ICT damag	e at radius,	r (cm)	
A	В	С	D	E	F	G	Н		J	К	L	
Nuclide	Element	Package Limits (Sur Transport)	face	Neutron emission/ transformation, SF-n (ICRP 38, 1983 [1])	MeV	Total Netrons per sec, n/s (C x E)		SS37 [2] Conversion factor from Table A-I (cm-2.s-1 per uSv/h)	Cember [3], Table 9.5,Fluence rate producing 1mSv in 40h	I/1000)	Dose Rate based on J, mSv/h (H/(J*40))	Dose Rate at 1m (Based on distance squared ratio), mSv/h
		(Bq)	(g)									
		Note - adjust this limit to get surface dose of 2mSv/h										
Pu-238	Plutonium	6.85E+14	1079.3	4.20E-09	1.927	2.88E+06	8.81E+02	8.08E-01	1.10E+01	7.11E-01	2.00E+00	3.86E-02
Pu-240		2.64E+13	3.12E+03	1.09E-07	1.915	2.88E+06	8.81E+02	8.08E-01	1.10E+01	7.12E-01	2.00E+00	3.86E-02
[1]	ICRP 38, Ra	dionuclide Transformat	ions - Energy a	and Intensity of Emission	IS							
[2]	IAEA SS37,	Third Edition, as Amen	ded 1990.									
[3]	Herman Cem	ber, Introduction to He	alth Physics, T	hird Edition.								

Appendix A Table 1: Package with HS-12 x 95-Tu Design No 3982

Appendix A Table 2: Shielding Insert HS - 31 x 114 - Tu, Design No 3985

3985 Inse	ert											
3977 radi	us, r =	15.17	cm	- distance from source	e centre to r	neasuremei	nt position					
Surface a	area =	2891.885046	cm2	- assuming a spherica	l source, to	determine	he neutron fl	ux after a N	ICT damage	e at radius,	r (cm)	
A	B	С	D	E	F	G	Н	I	J	K	L	
Nuclide	Element	Package Limits (Sur Transport)	rface	Neutron emission/ transformation, SF-n (ICRP 38, 1983 [1])	MeV	Total Netrons per sec, n/s (C x E)	Neutron Flux, n/s/cm2 (G/Surface area)	SS37 [2] Conversion factor from Table A-I (cm-2.s-1 per uSv/h)	Cember [3], Table 9.5,Fluence rate producing 1mSv in 40h	Dose Rate based on I, mSv/h (H x I/1000)	Dose Rate based on J, mSv/h (H/(J*40))	Dose Rate at 1m (Based on distance squared ratio), mSv/h
		(Bq)	(g)									
		Note - adjust this limit to get surface dose of 2mSv/h										
Pu-238	Plutonium	6.05E+14	953.2	4.20E-09	1.927	2.54E+06	8.79E+02	8.08E-01	1.10E+01	7.10E-01	2.00E+00	3.46E-02
Pu-240		2.34E+13	2.77E+03	1.09E-07	1.915	2.55E+06	8.82E+02	8.08E-01	1.10E+01	7.12E-01	2.00E+00	3.48E-02
[1]				and Intensity of Emission	S							
[2] [3]		Third Edition, as Amen ber, Introduction to He		hird Edition.								

Appendix A Table 3: Shielding Insert HS – 55 x 138 - SS, Design No 3987

3987 Inse	ert											
3977 radi	ius, r =	13.57	cm	- distance from source	centre to r	neasuremei	nt position					
Surface a	area =	2314.03306	cm2	- assuming a spherica	source, to	determine	he neutron fl	ux after a N	ICT damage	e at radius,	r (cm)	
Α	B	С	D	E	F	G	Н	I	J	К	L	
Nuclide	Element	Package Limits (Su Transport)	rface	Neutron emission/ transformation, SF-n (ICRP 38, 1983 [1])	MeV	Total Netrons per sec, n/s (C x E)		SS37 [2] Conversion factor from Table A-I (cm-2.s-1 per uSv/h)	Cember [3], Table 9.5,Fluence rate producing 1mSv in 40h	Dose Rate based on I, mSv/h (H x I/1000)	Dose Rate based on J, mSv/h (H/(J*40))	Dose Rate at 1m (Based on distance squared ratio), mSv/h
		(Bq)	(g)									
		Note - adjust this limit to get surface dose of 2mSv/h										
Pu-238	Plutonium	4.85E+14	764.1	4.20E-09	1.927	2.04E+06	8.80E+02	8.08E-01	1.10E+01	7.11E-01	2.00E+00	2.86E-02
Pu-240		1.87E+13	2.21E+03	1.09E-07	1.915	2.04E+06	8.81E+02	8.08E-01	1.10E+01	7.11E-01	2.00E+00	2.86E-02
[1] [2]		lionuclide Transformat hird Edition, as Amen		and Intensity of Emission	S							
[3]		per, Introduction to He		hird Edition.								

Appendix B Bremsstrahlung Dose Rates

Figure 10 of this Appendix provides the calculation method and the results for the individual nuclides. Sr-90 and W-188 both have daughters that emit Bremsstrahlung. In order to calculate the total dose rate it has been assumed that they are in equilibrium. The results are provided in Figure 11.

130, 1011	nula 5.11a.											
Evample	Calculatio	on Y-90, Ste	ol Incort									
= ann pre	3.5 x 10 ⁻⁴		ermsen									
8 -	3.5 X 10	Z.EM			F							
								ssumed for conservatism the PTFE liner is not in place				
Primary S	Shield, Stee		26					ess of 1.5mm (min) According to the Radiological Hea				
		E _M =	2.28	MeV	the maxin	num range of beta	particles in	iron with an energy of 2.28 MeV is 1.4 mm. Therefore	re the beta e	nergy will only	y interact with the stainles	ss steel insert.
		F _B =	2.07E-02									
Flux =		F _B .E.A/Em	= 3.15E+08	photons/s	ec	A =	3.70E+10	Bq				
						E =	9.35E-01	Mev				
Where:												
z = Atom	ic Number o	of the absort	ber									
A = Activ	ity, Bq											
		a erergy, Me	V		(Kaye & L	aby (1995), Tables	of Physica	al and Chemical Constants, 16th Edition, Longman P	ress)			
	age Beta Er				(ICRP 38,	1983)						
Photon F	lux							Dose Rates				
		nula, the tota	I flux for eac	h beta emit	tter can be	calculated, as		Importing the Photon Flux derived from the equation				
shown be								From Cember, p131: "For Health Physics purposes,	it is assume	ed that all bre	msstrahlung photons are	of the maximum e
Steel Ins	ert											
Vuclide	Z	EM	FB	A	E	Flux, photons/s		3987 Steel Insert	Exposure R	ate mR/h	Effective Dose Equivaler	nt Rate
C-14	26	0.156	_	3.70E+10	4 95E-02	1.66E+07		Microshield Case No	Surface	1m	Surface, mSv/h	1m, mSv/h
-129	26	0.15		3.70E+10		1.65E+07		HS-3977A-Base with 3987 Insert-C-14 - Brem.msd	4.72E-16	6.74E-18	5.28E-18	7.54E-20
P-32	26	1.71		3.70E+10		2.34E+08		HS-3977A-Base with 3987 Insert-I-129 - Brem.msd	9.83E-15	1.40E-16	1.11E-16	1.59E-18
	26	0.249		3.70E+10		2.58E+07		HS-3977A-Base with 3987 Insert-P-32 - Brem.msd	4.91E+00	6.98E-02	4.37E-02	6.21E-04
Re-188	26	2.12		3.70E+10		1.75E+08		HS-3977A-Base with 3987 Insert-P-33 - Brem.msd	7.12E-26	1.02E-27	7.20E-28	1.03E-29
Sr-90	26	0.55		3.70E+10		6.59E+07		HS-3977A-Base with 3987 Insert-Re-188- Brem.msd		8.11E-02	4.19E-02	7.24E-04
N-188	26	0.35		3.70E+10		2.29E+07		HS-3977A-Base with 3987 Insert-Sr-90 - Brem.msd		4.68E-07	3.06E-07	4.32E-09
Y-90	26	2.28		3.70E+10		3.15E+08	1	HS-3977A-Base with 3987 Insert-W-188 - Brem.msc		2.11E-17	1.19E-17	2.04E-19
								HS-3977A-Base with 3987 Insert-Y-90 - Brem.msd		1.84E-01	1.16E-01	1.64E-03
Tungster	Insert											
Vuclide	Z*	EM	FB	A	E	Flux, photons/s						
			_					3982 Tungsten Insert	Exposure R		Effective Dose Equivaler	
C-14	74	0.156		3.70E+10		4.74E+07		Microshield Case No	Surface	1m	Surface, mSv/h	1m, mSv/h
-129	74	0.15		3.70E+10		4.68E+07		HS-3977A-Base with 3982 Insert-C-14 - Brem.msd	9.55E-16	1.84E-17	1.07E-17	2.06E-19
P-32	74	1.71		3.70E+10		6.66E+08		HS-3977A-Base with 3982 Insert-I-129 - Brem.msd	1.98E-14	3.81E-16	2.24E-16	4.31E-18
P-33	74	0.249		3.70E+10		7.34E+07	-	HS-3977A-Base with 3982 Insert-P-32 - Brem.msd	1.49E+00	2.86E-02	1.33E-02	2.54E-04
Re-188	74	2.12		3.70E+10		4.98E+08		HS-3977A-Base with 3982 Insert-Re-188- Brem.msd		4.27E-02	1.99E-02	3.81E-04
Sr-90	74	0.55		3.70E+10		1.88E+08	-	HS-3977A-Base with 3982 Insert-P-33 - Brem.msd	1.44E-25	2.77E-27	1.45E-27	2.80E-29
N-188	74	0.35		3.70E+10		6.52E+07	-	HS-3977A-Base with 3982 Insert-W-188 - Brem.msd		5.21E-19	2.65E-19	5.04E-21
Y-90	74	2.28	0.059052	3.70E+10	9.35E-01	8.96E+08		HS-3977A-Base with 3982 Insert-Sr-90 - Brem.msd		7.01E-09	3.40E-09	6.48E-11
The Arrest		 	-inner Alai - I					HS-3977A-Base with 3982 Insert-Y-90 - Brem.msd	4.79E+00	9.19E-02	4.29E-02	8.22E-04
						ximum range of		2005 Tungeton Insort	Experies D	ata mD/h	Effective Deep Equivalen	t Data
						stance will be less		3985 Tungsten Insert	Exposure R		Effective Dose Equivaler	
n tungste	en meretore	trie beta en	ergy will only	interact w	in the tung	sten inserts.		Microshield Case No	Surface	1m	Surface, mSv/h	1m, mSv/h
								HS-3977A-Base with 3985 Insert-C-14 - Brem.msd	1.08E-15	1.87E-17	1.21E-17	2.10E-19
								HS-3977A-Base with 3985 Insert-I-129 - Brem.msd	2.23E-14	3.87E-16	2.53E-16	4.38E-18
								HS-3977A-Base with 3985 Insert-P-32 - Brem.msd		5.76E-02	2.97E-02	5.13E-04
								HS-3977A-Base with 3985 Insert-P-33 - Brem.msd	2.03E-25	2.89E-27	2.05E-27	2.93E-29
								HS-3977A-Base with 3987 Insert-Re-188- Brem.msd		8.69E-03	1.47E-02	2.55E-04
								HS-3977A-Base with 3985 Insert-Sr-90 - Brem.msd		4.54E-08	2.45E-08	4.20E-10
								HS-3977A-Base with 3987 Insert-W-188 - Brem.msd	4.33E-16	7.41E-18	4 405 40	
								HS-3977A-Base with 3967 Inset-W-166 - Brem.msd			4.18E-18 8.92E-02	7.17E-20 1.54E-03

Figure 10 - Bremsstrahlung for Individual Nuclides

	·			1			
	3987 Steel Insert	Exposure Ra	ate mR/h	Exposure Rate	mR/h	Effective Dose Eq	uivalent Rat
	Microshield Case No	Surface	1m	Surface	1m	Surface, mSv/h	1m, mSv/h
W-188	HS-3977A-Base with 3985 Insert-W-188&Re-188- Brem.msd	1.23E-15	2.11E-17	6.23E+00	8.86E-02	5.57E-02	7.91E-04
Re-188	HS-3977A-Base with 3985 Insert-W-188&Re-188- Brem.msd	6.23E+00	8.86E-02	0.232+00	0.000-02	5.571-02	1.312-04
Sr-90	HS-3977A-Base with 3985 Insert-Sr-90&Y-90- Brem.msd	3.31E-05	4.68E-07	1.29E+01	1.84E-01	1.16E-01	1.64E-03
Y-90	HS-3977A-Base with 3985 Insert-Sr-90&Y-90- Brem.msd	1.29E+01	1.84E-01	1.236-01	1.04L-01	1.102-01	1.04L-03
	3982 Tungsten Insert	Exposure Ra	ate mR/h	Exposure Rate	mR/h	Effective Dose Eq	uivalent Rat
	Microshield Case No	Surface	1m	Surface	1m	Surface, mSv/h	1m, mSv/h
W-188	HS-3977A-Base with 3982 Insert-W-188&Re-188- Brem.msd	2.74E-17	5.21E-19	0.005.00	4 075 00	1.005.00	2.04E.04
Re-188	HS-3977A-Base with 3982 Insert-W-188&Re-188- Brem.msd	2.22E+00	4.27E-02	2.22E+00	4.27E-02	1.99E-02	3.81E-04
Sr-90	HS-3977A-Base with 3982 Insert-Sr-90&Y-90- Brem.msd	3.68E-07	7.01E-09	4 705 .00	0.105.00	4 205 02	0.000 04
Y-90	HS-3977A-Base with 3982 Insert-Sr-90&Y-90- Brem.msd	4.79E+00	9.19E-02	4.79E+00	9.19E-02	4.29E-02	8.22E-04
	3985 Tungsten Insert	Exposure Ra	ate mR/h	Exposure Rate	mR/h	Effective Dose Eq	uivalent Rat
	Microshield Case No	Surface	1m	Surface	1m	Surface, mSv/h	1m, mSv/h
W-188	HS-3977A-Base with 3987 Insert-W-188&Re-188- Brem.msd	1.23E-15	2.11E-17	4.70E+00	8.11E-02	4.19E-02	7.24E-04
Re-188	HS-3977A-Base with 3987 Insert-W-188&Re-188- Brem.msd	4.70E+00	8.11E-02	4.700+00	0.11E-02	4.13E-02	1.240-04
Sr-90	HS-3977A-Base with 3987 Insert-Sr-90&Y-90- Brem.msd	2.65E-06	4.54E-08	9.97E+00	1.72E-01	8.92E-02	1.54E-03
Y-90	HS-3977A-Base with 3987 Insert-Sr-90&Y-90- Brem.msd	9.97E+00	1.72E-01	3.57 -+ 00	1.72E-01	0.920-02	1.54E-03
Figure 1	1 - Bremsstrahlung for Parent and Daughters						

Figure 11 - Bremsstrahlung for Parent and Daughters

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Appendix C: MicroShield Calculations

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	1ts Misraphiald File Daf		Microphield File Def
#	Microshield File Ref. 3982	#	Microshield File Ref. 3985
4		CO	
1	HS-3977A-Base with 3982 insert-Ac-225	59	HS-3977A-Base with 3985 insert-Ac-225
2	HS-3977A-Base with 3982 insert-Ac-227	60	HS-3977A-Base with 3985 insert-Ac-227
3	HS-3977A-Base with 3982 insert-Ac-228	61	HS-3977A-Base with 3985 insert-Ac-228
4	HS-3977A-Base with 3982 insert-Am-241	62	HS-3977A-Base with 3985 insert-Am-241
5	HS-3977A-Base with 3982 insert-As-77	63	HS-3977A-Base with 3985 insert-As-77
6	HS-3977A-Base with 3982 insert-Au-198.msd	64	HS-3977A-Base with 3985 insert-Au-198.msd
7	HS-3977A-Base with 3982 insert-Ba-131.msd	65	HS-3977A-Base with 3985 insert-Ba-131.msd
8	LS-3979A-Base with 3982 Insert-C-14 - Brem.msd	66	LS-3979A-Base with 3985 Insert-C-14 - Brem.msd
9	HS-3977A-Base with 3982 insert-Co-60.msd	67	HS-3977A-Base with 3985 insert-Co-60
10	HS-3977A-Base with 3982 insert-Cs-131.msd	68	HS-3977A-Base with 3985 insert-Cs-131.msd
11	HS-3977A-Base with 3982 insert-Cs-134.msd	69	HS-3977A-Base with 3985 insert-Cs-134.msd
12	HS 3977A-Cs137 Validation bottom 3982.msd	70	HS 3977A-Cs137 Validation bottom 3985.msd
13	HS-3977A-Base with 3982 insert-Cu-67.msd	71	HS-3977A-Base with 3985 insert-Cu-67.msd
14	HS-3977A-Base with 3982 insert-Hg-203.msd	72	HS-3977A-Base with 3985 insert-Hq-203.msd
15	HS-3977A-Base with 3982 insert-Ho-166.msd	73	HS-3977A-Base with 3985 insert-Ho-166.msd
16	HS-3977A-Base with 3982 insert-I-125.msd	74	HS-3977A-Base with 3985 insert-I-125.msd
		74	
17	LS-3979A-Base with 3982 Insert-I-129 - Brem.msd		LS-3979A-Base with 3985 Insert-I-129 - Brem.msd
18	HS-3977A-Base with 3982 insert-I-131.msd	76	HS-3977A-Base with 3985 insert-I-131.msd
19	HS-3977A-Base with 3982 insert-In-111.msd	77	HS-3977A-Base with 3985 insert-In-111.msd
20	HS-3977A-Base with 3982 insert-Ir-192.msd	78	HS-3977A-Base with 3985 insert-Ir-192.msd
21	HS-3977A-Base with 3982 insert-Ir-194.msd	79	HS-3977A-Base with 3985 insert-Ir-194.msd
22	HS-3977A-Base with 3982 insert-Kr-79.msd	80	HS-3977A-Base with 3985 insert-Kr-79.msd
23	HS-3977A-Base with 3982 insert-Lu-177.msd	81	HS-3977A-Base with 3985 insert-Lu-177.msd
24	HS-3977A-Base with 3982 insert-Mo-99.msd	82	HS-3977A-Base with 3985 insert-Mo-99.msd
25	HS-3977A-Base with 3982 insert-Na-24.msd	83	HS-3977A-Base with 3985 insert-Na-24.msd
26	HS-3977A-Base with 3982 insert-Np-237.msd	84	HS-3977A-Base with 3985 insert-Np-237.msd
27	LS-3979A-Base with 3982 Insert-P-32 - Brem.msd	85	LS-3979A-Base with 3985 Insert-P-32 - Brem.msd
28	LS-3979A-Base with 3982 Insert-P-33 - Brem.msd	86	LS-3979A-Base with 3985 Insert-P-33 - Brem.msd
29	HS-3977A-Base with 3982 insert-Pb-203.msd	87	HS-3977A-Base with 3985 insert-Pb-203.msd
30	HS-3977A-Base with 3982 insert-Pb-210.msd	88	HS-3977A-Base with 3985 insert-Pb-210.msd
31	HS-3977A-Base with 3982 insert-Pd-109.msd	89	HS-3977A-Base with 3985 insert-Pd-109.msd
32	HS-3977A-Base with 3982 insert-Pu-238.msd	90	HS-3977A-Base with 3985 insert-Pu-238.msd
33	HS-3977A-Base with 3982 insert-Pu-239.msd	91	HS-3977A-Base with 3985 insert-Pu-239.msd
34	HS-3977A-Base with 3982 insert-Pu-240.msd	92	HS-3977A-Base with 3985 insert-Pu-240.msd
35	HS-3977A-Base with 3982 insert-Pu-240.insu	93	HS-3977A-Base with 3985 insert-Pu-240.msd HS-3977A-Base with 3985 insert-Pu-241.msd
36	HS-3977A-Base with 3982 insert-Ra-223.msd	94	HS-3977A-Base with 3985 insert-Ra-223.msd
37	HS-3977A-Base with 3982 insert-Ra-224.msd	95	HS-3977A-Base with 3985 insert-Ra-224.msd
38	HS-3977A-Base with 3982 insert-Ra-226.msd	96	HS-3977A-Base with 3985 insert-Ra-226.msd
39	HS-3977A-Base with 3982 insert-Re-186.msd	97	HS-3977A-Base with 3985 insert-Re-186.msd
40	HS-3977A-Base with 3982 insert-Re-188.msd	98	HS-3977A-Base with 3985 insert-Re-188.msd
41	HS-3977A-Base with 3982 insert-Re-188 Brem.msd	99	HS-3977A-Base with 3985 insert-Re-188 Brem.msd
42	HS-3977A-Base with 3982 insert-Rh-105.msd	100	HS-3977A-Base with 3985 insert-Rh-105.msd
43	HS-3977A-Base with 3982 insert-Se-75.msd	101	HS-3977A-Base with 3985 insert-Se-75.msd
44	HS-3977A-Base with 3982 insert-Sm-153.msd	102	HS-3977A-Base with 3985 insert-Sm-153.msd
45	HS-3977A-Base with 3982 insert-Sr-89.msd	103	HS-3977A-Base with 3985 insert-Sr-89.msd
46	LS-3979A-Base with 3982 Insert-SrY-90 - Brem.msd	104	LS-3979A-Base with 3985 Insert-SrY-90 - Brem.msd
47	HS-3977A-Base with 3982 insert-Tb-161.msd	105	HS-3977A-Base with 3985 insert-Tb-161.msd
48	HS-3977A-Base with 3982 insert-Th-227.msd	106	HS-3977A-Base with 3985 insert-Th-227.msd
49	HS-3977A-Base with 3982 insert-Th-228.msd	107	HS-3977A-Base with 3985 insert-Th-228.msd
50	HS-3977A-Base with 3982 insert-TI-201.msd	108	HS-3977A-Base with 3985 insert-TI-201.msd
51	HS-3977A-Base with 3982 insert-U-235.msd	100	HS-3977A-Base with 3985 insert-U-235.msd
52	HS-3977A-Base with 3982 insert-W-187.msd	110	HS-3977A-Base with 3985 insert-W-187.msd
53	HS-3977A-Base with 3982 insert-W-188.msd	111	HS-3977A-Base with 3985 insert-W-187.msd
	HS-3977A-Base with 3962 Insert-W Re-188 Brem.msd		
54		112	HS-3977A-Base with 3985 insert-W Re-188 Brem.msd
55	HS-3977A-Base with 3982 insert-Xe-133.msd	113	HS-3977A-Base with 3985 insert-Xe-133.msd
56 57	LS-3979A-Base with 3982 Insert-Y-90 - Brem.msd HS-3977A-Base with 3982 insert-Yb-169.msd	114 115	LS-3979A-Base with 3985 Insert-Y-90 - Brem.msd HS-3977A-Base with 3985 insert-Yb-169.msd

щ	Microshield File Ref.
#	3987
117	HS-3977A-Base with 3987 insert-Ac-225
118	HS-3977A-Base with 3987 insert-Ac-227
119	HS-3977A-Base with 3987 insert-Ac-228
120	HS-3977A-Base with 3987 insert-Am-241
121	HS-3977A-Base with 3987 insert-As-77
122	HS-3977A-Base with 3987 insert-Au-198.msd
123	HS-3977A-Base with 3987 insert-Ba-131.msd
124	LS-3979A-Base with 3987 Insert-C-14 - Brem.msd
125	HS-3977A-Base with 3987 insert-Co-60
125	HS-3977A-Base with 3987 insert-Cs-131.msd
120	HS-3977A-Base with 3987 insert-Cs-131.msd
128	HS 3977A-Cs137 Validation bottom 3987.msd
129	HS-3977A-Base with 3987 insert-Cu-67.msd
130	HS-3977A-Base with 3987 insert-Hg-203.msd
131	HS-3977A-Base with 3987 insert-Ho-166.msd
132	HS-3977A-Base with 3987 insert-I-125.msd
133	LS-3979A-Base with 3987 Insert-I-129 - Brem.msd
134	HS-3977A-Base with 3987 insert-I-131.msd
135	HS-3977A-Base with 3987 insert-In-111.msd
136	HS-3977A-Base with 3987 insert-Ir-192.msd
137	HS-3977A-Base with 3987 insert-Ir-194.msd
138	HS-3977A-Base with 3987 insert-Kr-79.msd
139	HS-3977A-Base with 3987 insert-Lu-177.msd
140	HS-3977A-Base with 3987 insert-Mo-99.msd
141	HS-3977A-Base with 3987 insert-Na-24.msd
142	HS-3977A-Base with 3987 insert-Np-237.msd
143	LS-3979A-Base with 3987 Insert-P-32 - Brem.msd
144	LS-3979A-Base with 3987 Insert-P-33 - Brem.msd
145	HS-3977A-Base with 3987 insert-Pb-203.msd
146	HS-3977A-Base with 3987 insert-Pb-210.msd
147	HS-3977A-Base with 3987 insert-Pd-109.msd
148	HS-3977A-Base with 3987 insert-Pu-238.msd
140	HS-3977A-Base with 3987 insert-Pu-239.msd
140	HS-3977A-Base with 3987 insert-Pu-240.msd
151	HS-3977A-Base with 3987 insert-Pu-240.msd
151	HS-3977A-Base with 3987 insert-Ra-223.msd
153	HS-3977A-Base with 3987 insert-Ra-224.msd
154	HS-3977A-Base with 3987 insert-Ra-226.msd
155	HS-3977A-Base with 3987 insert-Re-186.msd
156	HS-3977A-Base with 3987 insert-Re-188.msd
157	HS-3977A-Base with 3987 insert-Re-188 Brem.msd
158	HS-3977A-Base with 3987 insert-Rh-105.msd
159	HS-3977A-Base with 3987 insert-Se-75.msd
160	HS-3977A-Base with 3987 insert-Sm-153.msd
161	HS-3977A-Base with 3987 insert-Sr-89.msd
162	LS-3979A-Base with 3987 Insert-Sr-90 - Brem.msd
163	HS-3977A-Base with 3987 insert-Tb-161.msd
164	HS-3977A-Base with 3987 insert-Th-227.msd
165	HS-3977A-Base with 3987 insert-Th-228.msd
166	HS-3977A-Base with 3987 insert-TI-201.msd
167	HS-3977A-Base with 3987 insert-U-235.msd
168	HS-3977A-Base with 3987 insert-W-187.msd
169	HS-3977A-Base with 3987 insert-W-188.msd
170	HS-3977A-Base with 3987 insert-W-Re188-brem.msd
171	HS-3977A-Base with 3987 insert-Xe-133.msd
172	LS-3979A-Base with 3987 Insert-Y-90 - Brem.msd
173	HS-3977A-Base with 3987 insert-Yb-169.msd
115	no our reduce with our insert rue tostinad