

**CERTIFICATE OF COMPLIANCE  
FOR RADIOACTIVE MATERIAL PACKAGES**

1.	a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
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2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
  - b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.
3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

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| a. ISSUED TO ( <i>Name and Address</i> )<br>Century Industries<br>P.O. Box 17084<br>Bristol, VA 24209 | b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION<br>Century Industries application dated March 19, 2013. |
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4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No.: Versa-Pac in two configurations, i.e., VP-55 and VP-110.
- (2) Description

The Model No. Versa-Pac is either a 55-gallon (Model No. VP-55) or a 110-gallon (Model No. VP-110) package for shipment of uranium oxides, uranium metal, uranyl nitrate crystals and other uranium compounds, e.g., uranium carbides, uranyl fluorides and uranyl carbonates, and thorium 232 as TRISO fuel.

The exterior skin of the packaging is a UN1A2/X400/S minimum, 16 gauge carbon steel material for the Model No. VP-55 and a UN1A2/Y409/S minimum, 16 gauge carbon steel for the Model No. VP-110.

Both models use a 12 gauge bolted closure ring, ASTM A 307 bolts and nuts, a closed-cell EPDM gasket, a drum cover reinforced by a 10 gauge thick plate with four or eight bolts depending upon the Model No. VP-55 or VP-110, respectively.

Both models are strengthened with vertical stiffeners, two inner liners insulated by a ceramic fiber blanket and a 1/4" carbon steel reinforcing plate on the bottom. The packaging's interior

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5.(a) (2) Description (Continued)

is completely insulated with layers of a ceramic fiber blanket around the containment cavity with rigid polyurethane foam disks on the top and bottom of the cavity.

A 1/2" thick fiberglass ring is used as a thermal break at the payload cavity flange. The cavity blind flange is secured to the flange with twelve bolts.

The primary containment boundary is defined as the payload cavity with its associated welds, the containment end plate, the inner flange ring, the silicone-coated fiberglass gasket, the cavity blind flange, and the bolts.

The approximate dimensions and weights of the packaging are as follows:

Model No.	Packaging OD (in.)	Packaging Height (in.)	Payload Containment Cavity ID (in.)	Payload Containment Cavity Height (in.)	Packaging Weight (lbs.)	Maximum loaded weight (lbs.)
VP-55	23-1/16	34 3/4	15	25-7/8	390	640
VP-110	30-7/16	42 3/4	21	29-3/4	705	965

(3) Drawings

The packaging is constructed and assembled in accordance with Century Industries Drawing Nos.:

VP-55-LD-1 Rev. No. 11, VP-55-LD-2 Rev. No. 12, sheets 1 of 2 and 2 of 2.

VP-110-LD-1 Rev. No. 11, VP-110-LD-2 Rev. No. 10, sheets 1 of 2 and 2 of 2.

5.(b) Contents

(1) Type and form of material

Solid, homogeneous (powder or crystalline), or non-homogeneous, uranium materials with no free-standing liquids. Materials shall be stable and in a non-pyrophoric form. Density is not limited.

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5(b)(1) Type and Form of Material (Continued)

Contents are limited to:

- (i) A. Uranium oxides ( $U_xO_y$ ).
- B. Uranyl nitrate crystals in the form of uranyl nitrate hexahydrate, trihydrate or dihydrate.
- C. Other uranium compounds, e.g., uranyl fluorides and uranyl carbonates. Uranium compounds may also contain carbon or be mixed with carbon or graphite. Uranium carbide is authorized for shipment. However, uranium hydrides are not authorized for shipment.
- D. Uranium metal or uranium alloys.
- (ii) TRISO fuel as C/SIS/C coated  $ThUC_2$  particles pressed with a carbon matrix to form rods.

Contents may be pre-packaged in polyethylene, polytetrafluoroethylene, aluminum, and carbon steel per Table No.1-4 of the application. Aluminum Trihydrate, Sodium Borate (Borax, fused), perlite, paper labels, plastic tape, plastic bags, plastic bottles and desiccant such as "Quik-Solid" are also authorized as packing materials. Materials with a hydrogen density greater than  $0.141 \text{ g/cm}^3$  are not authorized.

Radioactive contents shall have an auto-ignition temperature and melting point greater than  $600^\circ\text{F}$ .

- (2) Maximum quantity of material per package:

Not to exceed 350 grams U-235 enriched up to 100 weight percent.

The net weight of the authorized contents shall not exceed 250 lbs for the Model No. VP-55, and 260 lbs for the Model No. VP-110.

- (3) Contents are limited to normal form material. The radionuclide inventory of the loaded contents, including U-234 and U-236, shall be less than the calculated mixture  $A_2$  value.
- (4) Decay heat is limited to 11.4 W.

5(c) Criticality Safety Index (CSI): 1.0

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6. In addition to the requirements of Subpart G of 10 CFR Part 71:
  - (a) The package shall be prepared for shipment and operated in accordance with the Operating Procedures in Section No. 7 of the application.
  - (b) Each packaging must meet the Acceptance Tests and Maintenance Program of Section No. 8 of the application.
7. Transport by air of fissile material is not authorized.
8. Transport of plutonium above minimum detectable quantities is not authorized.
9. Packages must be marked with the appropriate model number, i.e., VP-55 or VP-110, as applicable. The neoprene 1/8 inch bottom pad and 3/8 inch top pad are optional for packages that are not intended to be reused.
10. Content forms may not be mixed in a single package.
11. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
12. Expiration date: June 30, 2015.

REFERENCES

Century Industries application "Safety Analysis Report for the Century Industries Versa-Pac Shipping Container," Revision No. 7, dated March 19, 2013.

Supplements dated: April 15, 23, and 25, and May 6, 2013.

★ FOR THE U.S. NUCLEAR REGULATORY COMMISSION

**/RA/**

Michele Sampson, Acting Chief  
Licensing Branch  
Division of Spent Fuel Storage and Transportation  
Office of Nuclear Material Safety  
and Safeguards

Date: May 10, 2013