

~~Security-Related Information – Withhold Under 10 CFR 2.390~~
~~Export Controlled Information~~
~~Unclassified Controlled Nuclear Information~~
~~USEC Proprietary Information~~



April 22, 2013
ACO 13-0027

ATTN: Document Control Desk
Ms. Catherine Haney, Director
Office of Nuclear Material Safety and Safeguards
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555-0001

American Centrifuge Lead Cascade Facility
Docket Number 70-7003; License Number SNM-7003
American Centrifuge Plant
Docket Number 70-7004; License Number SNM-2011
Additional Information for Summary of Changes for Calendar Year 2012 (TAC No. L34229) –
Security-Related Information, Unclassified Controlled Nuclear Information, Export
Controlled Information, USEC Proprietary Information

**INFORMATION TRANSMITTED HERewith IS PROTECTED FROM PUBLIC
DISCLOSURE AS CONFIDENTIAL COMMERCIAL OR FINANCIAL INFORMATION
AND/OR TRADE SECRETS PURSUANT TO 10 CFR 2.390 AND 9.17(a)(4)**

AND

**INFORMATION TRANSMITTED HERewith IS PROTECTED FROM
DISCLOSURE PURSUANT TO 10 CFR PART 810**

Dear Ms. Haney:

Purpose

The purpose of this letter is to submit to the U.S. Nuclear Regulatory Commission (NRC) additional information related to the brief summary of facility changes for calendar year 2012.

Information transmitted herewith contains
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~~Unclassified Controlled Nuclear Information~~
~~USEC Proprietary Information~~
When separated from Enclosures 1-4, this cover letter is uncontrolled

American Centrifuge Operating, LLC
3930 U.S. Route 23 South - P.O. Box 628
Piketon, OH 45661

* ECI will not be added to ACOAMS

NMSS01

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Background

On January 23, 2013, Reference 1 provided a brief summary of the facility changes [made without prior NRC staff approval in accordance with 10 *Code of Federal Regulations* (CFR) 70.72] to the records required by 10 CFR 70.62(a)(2) for calendar year 2012. On April 4, 2013, NRC requested the following additional information on selected Change Evaluations performed during calendar year 2012 to verify the requirements of 10 CFR 70.72(c) were met (Reference 2):

- (1) The facility change package which should detail the evaluation performed in accordance with 10 CFR 70.72(a),
- (2) Any other explanation on how the individual requirements of 10 CFR 70.72(c) were satisfied for each change performed, and
- (3) All related revisions to the requested change.

Discussion

Enclosures 1 through 4 provide the facility change packages requested, which includes the evaluations performed and related revisions in accordance with 10 CFR 70.72(a) and how 10 CFR 70.72(c) requirements have been satisfied. Based upon the classification markings of (U) Change Evaluation FCE 11-0315, Revision 0, a copy of this document is being submitted under separate cover (letter ACO 13-0028).

Enclosures 1 through 4 contain a combination of USEC Proprietary Information, Security-Related Information, Unclassified Controlled Nuclear Information or Export Controlled Information. The cover sheet for each Enclosure identifies what each enclosure contains. It is requested that the USEC Proprietary Information be withheld from public disclosure pursuant to 10 CFR 2.390(a)(4). An affidavit required by 10 CFR 2.390(b)(1)(ii) is provided in Enclosure 5. Additionally, it is requested that the Security-Related Information be withheld from public disclosure per 10 CFR 2.390(d)(1). Also, in accordance with the guidance provided by the DOE, Export Controlled Information must be protected from disclosure per the requirements of 10 CFR Part 810.

Action

This letter is in response to the NRC's request in Reference 2; therefore, no specific action is requested.

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Contact

If you have any questions regarding this matter, please contact me at (740) 897-2343.

Sincerely,



Vernon J. Shanks
Regulatory Manager

Enclosures: As Stated

cc: L. Castelli – NRC RII
J. Downs – NRC HQ
L. Pitts – NRC RII
O. Siurano, NRC HQ
B. Smith, NRC HQ

References:

1. USEC letter ACO 13-0006 from V.J. Shanks to C. Haney (NRC) regarding Annual Summary Report of Facility Changes for the American Centrifuge Lead Cascade Facility and American Centrifuge Plant, dated January 23, 2013
2. NRC letter from O. Siurano to P.J Miner (USEC) regarding Review of Summary of Changes for Calendar Year 2012 - American Centrifuge Plant and Lead Cascade Facility (Technical Assistance Control Number L34229), dated April 4, 2013

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Enclosure 5 to ACO 13-0027

Affidavit

**Information Contained Within
Does not contain
Export Controlled Information**

**Reviewer: R.S. Lykowski
Date: April 16, 2013**

**AFFIDAVIT OF PETER J. MINER
SUPPORTING APPLICATION TO WITHHOLD FROM
PUBLIC DISCLOSURE CERTAIN INFORMATION CONTAINED IN
USEC LETTER ACO 13-0027 ENCLOSURES 1-4
FOR THE AMERICAN CENTRIFUGE PLANT AND
AMERICAN CENTRIFUGE LEAD CASCADE FACILITY**

I, Peter J. Miner, of USEC Inc. (USEC), having been duly sworn, do hereby affirm and state:

1. I have been authorized by USEC to (a) review the information owned by USEC which is referenced herein relating to the U.S. Nuclear Regulatory Commission (NRC) Review of Internally Authorized Changes for 2012 which USEC seeks to have withheld from public disclosure pursuant to section 147 of the *Atomic Energy Act* (AEA), as amended, 42 U.S.C § 2167, and 10 CFR 2.390(a)(3), 2.390(a)(4), 2.390(d)(1) and 9.17(a)(4), and (b) apply for the withholding of such information from public disclosure by the NRC on behalf of USEC.
2. Consistent with the provisions of 10 CFR 2.390(b)(4) of the Commission's regulations, the following is furnished for consideration by the Commission in determining whether the information sought to be withheld from public disclosure should be withheld.
 - i. The information sought to be withheld from public disclosure is owned and has been held in confidence by USEC.
 - ii. The information is of a type customarily held in confidence by USEC and not customarily disclosed to the public. USEC has a rational basis for determining the types of information customarily held in confidence by it and, in that connection, utilizes a system to determine when and whether to hold certain types of information in confidence. The application of that system and the substance of that system constitute USEC policy and provide the rational basis required. Under that system, information is held in confidence if it falls in one or more of several types, the release of which might result in the loss of an existing or potential competitive advantage, as

follows:

- a) The information reveals the distinguishing aspects of a process (or component, structure, tool, method, etc.) where presentation of its use by any of USEC's competitors without license from USEC constitutes a competitive economic advantage over other companies.
- b) It consists of supporting data, including test data, relative to a process (or component, structure, tool, method, etc.), the application of which data secures a competitive economic advantage (e.g., by optimization or improved marketability).
- c) Its use by a competitor would reduce their expenditure of resources or improve their competitive position in the design, manufacture, shipment, installation, assurance of quality, or licensing a similar product.
- d) It reveals cost or price information, production capacities, budget levels, or commercial strategies of USEC, its customers or suppliers.
- e) It reveals aspects of past, present, or future USEC or customer funded development plans and programs of potential commercial value to USEC.
- f) It contains patentable ideas, for which patent protection may be desirable.
- g) It reveals information concerning the terms and conditions, work performed, administration, performance under or extension of contracts with its customers or suppliers.

iii. There are sound policy reasons behind the USEC system which include the following:

- a) The use of such information by USEC gives USEC a competitive advantage over its competitors. It is, therefore, withheld from disclosure to protect the USEC competitive position.
- b) It is information, which is marketable in many ways. The extent to which such information is available to competitors diminishes USEC's ability to sell products and services involving the

use of the information.

- c) Use by our competitors would put USEC at a competitive disadvantage by reducing their expenditure of resources at USEC expense.
 - d) Each component of proprietary information pertinent to a particular competitive advantage is potentially as valuable as the total competitive advantage. If competitors acquire components or proprietary information, any one component may be the key to the entire puzzle, thereby depriving USEC of a competitive advantage.
 - e) Unrestricted disclosure would jeopardize the position of prominence of USEC in the world market, and thereby give a market advantage to the competition of those countries.
 - f) The USEC capacity to invest corporate assets in research and development depends upon the success in obtaining and maintaining a competitive advantage.
- iv. The information is being transmitted to the Commission in confidence and, under the provisions of 10 CFR Section 2.390, it is to be received in confidence by the Commission.
- v. The information sought to be protected is not available in public sources or available information has not been previously employed in the same original manner or method to the best of our knowledge and belief.
3. The proprietary information sought to be withheld is contained in Enclosures 1 through 4 to USEC letter ACO 13-0027. Enclosures 1 through 4 provides a copy of documents to the NRC staff in response to a request for additional information on selected Facility Change Evaluations associated with USEC's American Centrifuge Plant and American Centrifuge Lead Cascade Facility. Public disclosure of this proprietary information is likely to cause substantial harm to the competitive position of USEC because it may enhance the ability of competitors to position and provide similar products. Moreover, disclosure of this information may provide insights into the

design of USEC's American Centrifuge technology, including structures, systems, and components categorized as Export Controlled Information.

This information is part of that which will enable USEC to:

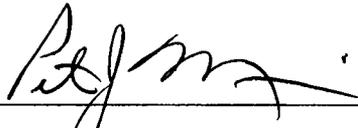
- Identify the detailed process flows of the various structures, systems, and components used within the American Centrifuge Plant and American Centrifuge Lead Cascade Facility; and
- Analyze the hazards evaluations associated with event sequences.

Further, this information has substantial commercial value as follows:

- The development of the information described in part is the result of applying many hundreds of person-hours and the expenditure of thousands of dollars on design and analysis activities to achieve the information that is sought to be withheld; and
- In order for a competitor of USEC to duplicate the information sought to be withheld, a similar process would have to be undertaken and a significant effort and resources would have to be expended.

Further the deponent sayeth not.

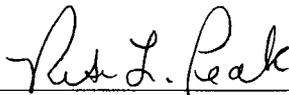
Peter J. Miner, having been duly sworn, hereby confirms that I am the Director, Nuclear Safety and Safeguards of USEC, that I am authorized on behalf of USEC to review the information attached hereto and to sign and file with the U.S. Nuclear Regulatory Commission this affidavit and the attachments hereto, and that the statements made and matters set forth herein are true and correct to the best of my knowledge, information, and belief.



Peter J. Miner

State of Maryland)
) ss.
County of Montgomery)

On this 22th day of April, 2013, the individual signing above personally appeared before me, is known by me to be the person whose name is subscribed to within the instrument, and acknowledged that he executed the same for the purposes therein contained. In witness hereof I hereunto set my hand and official seal.



Rita L. Peak, Notary Public
My commission expires December 10, 2013

