



UNITED STATES  
**NUCLEAR REGULATORY COMMISSION**  
REGION I  
2100 RENAISSANCE BOULEVARD, SUITE 100  
KING OF PRUSSIA, PENNSYLVANIA 19406-2713

April 23, 2013

Docket No. 03036438  
Control No. 580415

License No. 37-30850-01

Doyle Terry Stout  
President and Radiation Safety Officer  
Gamma Irradiator Service, LLC  
337 Distillery Hill Road  
Benton, PA 17814

SUBJECT: GAMMA IRRADIATOR SERVICE, LLC, LICENSE AMENDMENT, CONTROL  
NO. 580415

Dear Mr. Stout:

This refers to your license amendment request changing the name of your company. In the future, please date your requests. Enclosed with this letter is the amended license. Please review the enclosed document carefully and be sure that you understand and fully implement all the conditions incorporated into the amended license. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region I Office, Licensing Assistance Team, (610) 337-5239, so that we can provide appropriate corrections and answers.

Notwithstanding the company name change, all applicable NRC Order(s) remains in effect.

An environmental assessment for this action is not required, since this action is categorically excluded under 10 CFR 51.22(c)(14).

Current NRC regulations and guidance are included on the NRC's website at [www.nrc.gov](http://www.nrc.gov); select **Nuclear Materials; Med, Ind, & Academic Uses**; then **Licensee Toolkits**, see our **toolkit index page**. You may also obtain these documents by contacting the Government Printing Office (GPO) toll-free at 1-866-512-1800. The GPO is open from 8:00 a.m. to 5:30 p.m. EST, Monday through Friday (except Federal holidays).

The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>. We strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

D. Stout

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Thank you for your cooperation.

Sincerely,

***Original signed by Kathy Modes***

Kathy Modes  
Senior Health Physicist  
Decommissioning Branch  
Division of Nuclear Materials Safety

Enclosure:  
Amendment No. 9

cc:  
Commonwealth of Pennsylvania

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**SUNSI Review Complete: KModes**

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