



# ENERGY NORTHWEST

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April 6, 2013  
GO2-13-056

10 CFR 50.55a

U.S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, D.C. 20555-0001

**Subject: COLUMBIA GENERATING STATION, DOCKET NO. 50-397  
RELIEF REQUEST 3ISI-13 FOR TEMPORARY NON-CODE REPAIR OF  
REACTOR WATER CLEANUP SYSTEM PIPING – COMMITMENT  
CHANGE**

**Reference:** Letter GO2-13-055, AL Javorik (Energy Northwest) to NRC, "Relief Request ISI3-13 for Temporary Non-Code Repair of Reactor Water Cleanup System Piping," dated April 5, 2013

Dear Sir or Madam:

In the referenced letter, Energy Northwest provided a relief request to perform a temporary non-code repair of reactor water cleanup system piping. This letter revises commitments made in the referenced letter. Attachment 1 contains a revised list of commitments.

If you have any questions or require additional information regarding this matter, please contact Ms. LL Williams, Licensing Supervisor, at (509) 377-8148.

Respectfully,

A.L. Javorik  
Vice President, Engineering

Attachment 1: List of Commitments

cc: NRC RIV Regional Administrator  
NRC NRR Project Manager  
NRC Senior Resident Inspector/988C  
AJ Rapacz – BPA/1399  
WA Horin – Winston & Strawn

A047  
NRR

**RELIEF REQUEST 3ISI-13 FOR TEMPORARY NON-CODE REPAIR OF REACTOR WATER CLEANUP SYSTEM PIPING – COMMITMENT CHANGE**

Attachment 1

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**List of Commitments**

The following table is a revision to regulatory commitments identified in the referenced letter.

Commitment	Scheduled Completion Date
The post-maintenance testing will include a VT-2 examination.	Prior to return of RWCU to service
Energy Northwest will perform an augmented inspection via UT or RT to assess the overall degradation of the affected system. The inspection of at least 10 susceptible (and accessible) locations for high energy lines will be performed. Locations that were re-welded during initial fabrication of the RWCU regenerative heat exchanger skid will be included in this augmented inspection.	Prior to startup from Refueling Outage 21 (June 2013)
Energy Northwest will install a camera in the RWCU heat exchanger room to provide leak monitoring until the outage.	April 8, 2013
The non-code repair will be replaced with an ASME Code repair.	Prior to startup from Refueling Outage 21 (June 2013)
Energy Northwest will perform a surface examination of the fillet weld associated with the repair.	Prior to return of RWCU to service
Energy Northwest will obtain additional wall thickness measurements along the circumference of the elbow downstream of the weld.	Prior to return of RWCU to service

**Reference:**

Letter GO2-13-055, AL Javorik (Energy Northwest) to NRC, "Relief Request ISI3-13 for Temporary Non-Code Repair of Reactor Water Cleanup System Piping," dated April 5, 2013