WBN2Public Resource

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То:	Hon, Andrew; Epperson, Dan; Quichocho, Jessie; Poole, Justin
Cc:	Arent, Gordon; Hamill, Carol L; Boyd, Desiree L
Subject:	TVA letter to NRC_03-26-13_2-PTI-002-02 & 2-PTI-084-01 transmittal to NRC
Attachments:	03-26-13_2-PTI-002-02 & 2-PTI-084-01 transmittal to NRC_Final.pdf

Please see attached TVA letter that was sent to the NRC today.

Thank You

~*~*~*~*~*~*~*~*~

Désireé L. Boyd

WBN Unit 2 Licensing

<u>dlboyd@tva.gov</u> 423-365-8764

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March 26, 2013

U.S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, D.C. 20555-0001

> Watts Bar Nuclear Plant, Unit 2 NRC Docket No. 50-391

Subject: Watts Bar Nuclear Plant (WBN) Unit 2 - Submittal of Pre-op Test Instructions

The following approved WBN Unit 2 Pre-op Test Instructions (PTIs) are enclosed:

PTI NUMBER	Rev.	TITLE
2-PTI-002-02	0	Condenser Vacuum
2-PTI-084-01	0	Flood Mode Boration

If you have any questions, please contact Nick Welch at (423) 365-7820.

Respectfully,

Raymond A. Hruby) Jr. General Manager, Technical Services Watts Bar Unit 2

Enclosures

U.S. Nuclear Regulatory Commission Page 2 March 26, 2013

cc (Enclosures):

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NRC Resident Inspector Unit 2 Watts Bar Nuclear Plant 1260 Nuclear Plant Road Spring City, Tennessee 37381 U.S. Nuclear Regulatory Commission Page 3 March 26, 2013

bcc (Enclosures):

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Fred Brown, Deputy Regional Administrator for Construction U. S. Nuclear Regulatory Commission Region II Marquis One Tower 245 Peachtree Center Ave., NE Suite 1200 Atlanta, Georgia 30303-1257

WATTS BAR NUCLEAR PLAN	
UNIT 2 PREOPERATIONAL TES	ST
TITLE: Condenser Vacuum	
Instruction No: _2-PTI-002-02	
Revision No:0000	
PREPARED BY: <u>Keith Jones</u> PRINT NAME / SIGNATURE	DATE: 10-12-12
REVIEWED BY: <u>Tom Padgett</u> PRINT NAME, SIGNATURE	DATE: 2-14-2013
INSTRUCTION APPROVAL	
JTG MEETING No: 2-13-003 JTG CHAIRMAN: July A Well	DATE: 3/7/2013
APPROVED BY :A Lehn PREOPERATIONAL STARTUP MANAGER	DATE: <u>3/7/2013</u>
TEST RESULTS APPROVAL	· · · · · · · · · · · · · · · · · · ·
JTG CHAIRMAN:	DATE:
APPROVED BY :	DATE:
PREOPERATIONAL STARTUP MANAGER SMP-8.0, Administration of Preoperational Test instructions, Appendix B	12/07/2010

WBN	Condenser Vacuum	2-PTI-002-02
Unit 2		Rev. 0000
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Revision Log

Revision or Change Number	Effective Date	Affected Page Numbers	Description of Revision/Change
0000	3/11/13	ALL	Initial Issue. This procedure written using Unit 1 PTI-002-02 as a guide.

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1.0 INTRODUCTION

1.1 Test Objectives

Demonstrate the proper operation of the Condenser Vacuum Pumps (CVPs) and their associated support equipment.

Demonstrate the integrity of the Main Condenser and Main Feed Pump Turbine (MFPT) Condensers.

1.2 Scope

- A. Each CVP's Seal Water Tank level controls function properly.
- B. Each CVP Seal Water Recirculating Pump operates correctly from its respective handswitches and starts automatically when its respective CVP starts.
- C. Each CVP operates correctly from its respective handswitches in the Main Control Room and on local panels, and indicating lights indicate correct status.
- D. Main Control Room alarms for low CVP seal water pressure, low Main Condenser vacuum, low MFPT Condenser vacuum, and CVP motor tripout function properly.
- E. Each CVP suction and discharge valves function properly.
- F. Each CVP starts automatically on low suction header vacuum.
- G. Each CVP operates within design parameters throughout entire operating range.
- H. The Condenser Vacuum Breaker and Condenser Vacuum Exhaust Bypass valves function properly.
- I. This instruction does not:
 - 1. Quantitatively verify instrument setpoints. Instrument setpoints are calibrated prior to performance of this instruction. This instruction only verifies qualitative operation of instrumentation.
 - 2. Verify acceptable Main Condenser air in leakage at power operation. Main Condenser air in leakage at power operation is tested/verified during Power Ascension Testing.

2.0 **REFERENCES**

2.1 Performance References

- A. SMP-7.0, Control Of Cleanness, Layup And Flushing
- B. SMP-9.0, Conduct of Test
- C. TI-300, Electrical Arc Flash Personal Protective Equipment & Protection Boundary Matrices
- D. GOI-7, Generic Equipment Operating Guidelines
- E. 2-SOI-2&3.01, Condensate and Feedwater System
- F. SOI-30.01, Turbine Building Ventilation System
- G. 2-SOI-37.01, Gland Seal Water System
- H. 2-SOI-47.01, Turbine Turning Gear Operation
- I. 2-SOI-47.03, Main Turbine Steam Seal System

2.2 Developmental References

- A. Final Safety Analysis Report, Amendment 109
 - 1. Section 10.4.2, Main Condenser Evacuation System
 - 2. Table 14.2-1, Sheet 68 & 69, Condensate and Condenser Vacuum System Test Summary
- B. Drawings
 - 1. Flow Diagrams
 - a. 2-47W801-1, Rev 11, MAIN & REHEAT STEAM
 - b. 2-47W801-2, Rev 16, STEAM GENERATOR BLOWDOWN SYSTEM
 - c. 2-47W802-1, Rev 10, EXTRACTION STEAM
 - d. 2-47W803-1, Rev 14, FEEDWATER

- e. 2-47W804-1, Rev 13, CONDENSATE DRA 53307-030, Rev 0 DRA 53307-031, Rev 0 DRA 52340-092, Rev 0 DRA 52340-093, Rev 0
- f. 2-47W804-2, Rev 14, CONDENSATE
- g. 2-47W804-3, Rev 5, CONDENSATE
- h. 2-47W805-1, Rev 15, HIGH PRESSURE HEATER DRAINS AND VENTS
- i. 2-47W805-2, Rev 14, LOW PRESSURE HEATER DRAINS & VENTS
- j. 2-47W805-3, Rev 7, HP & LP HEATER DRAINS AND VENTS
- k. 2-47W805-4, Rev 11, HP & LP HEATER DRAINS AND VENTS
- I. 2-47W805-5, Rev 12, HIGH PRESSURE HEATER DRAINS AND VENTS
- m. 2-47W807-1, Rev 14, TURBINE DRAINS AND MISCELLANEOUS PIPING
- n. 2-47W815-1, Rev 2, AUXILIARY BOILER SYSTEM
- o. 2-47W838-1, Rev 8, CONDENSATE DEMINERALIZER SYSTEM
- p. 2-47W841-1, Rev 7, GLAND SEAL WATER
- q. 2-47W848-2, Rev 17, CONTROL AIR
- r. 2-47W848-3, Rev 14, CONTROL AIR
- 2. Electrical
 - a. 2-45W760-2-2, Rev. 3, CONDENSATE SYSTEM SCHEMATIC DIAGRAMS
 - b. 2-45W760-2-4, Rev. 3, CONDENSATE SYSTEM SCHEMATIC DIAGRAMS
 - c. 2-45W600-2, Rev. 2, CONDENSATE SYSTEM SCHEMATIC DIAGRAMS

- d. 2-45W600-6-2, Rev. 2, HEATER DRAIN & VENTS SCHEMATIC DIAGRAMS
- e. 2-45W760-55-1, Rev 3, ANNUNCIATOR SYSTEM SCHEMATIC DIAGRAMS
- f. 2-45W600-57-20, Rev. 5, SEPERATION MISC AUX RELAYS SCHEMATIC DIAGRAMS
- g. 2-45W600-57-21, Rev. 3, SEPERATION & MISC AUX RELAYS SCHEMATIC DIAGRAMS
- h. 2-45W760-30-7, Rev 4, VENTILATING SYSTEM SCHEMATIC DIAGRAMS
- i. 2-45W760-203-1, Rev. 0, 480V UNIT AUXILIARY POWER SCHEMATIC DIAGRAM
- j. 2-45W747-1, Rev 4, 480V UNIT BOARD 2A SINGLE LINE
- k. 2-45W747-2, Rev 4, 480V UNIT BOARD 2B SINGLE LINE
- I. 2-45W753-1, Rev 5, 480V TURBINE MOV BD 2A SINGLE LINE
- m. 2-45W753-5, Rev 4, 480V TURBINE MOV BD 2B SINGLE LINE
- n. 1-45W708-2, Rev 36, MISC 120V AC DISTR PANELS CONNECTION DIAGRAMS
- 1-45W2646-3, Rev 17, UNIT CONTROL BD 2-M-7 CONNECTION DIAGRAMS
- p. 2-45W2747-4, Rev 1, 480V UNIT BOARDS CONNECTION DIAGRAMS
- q. 6947D02, Rev H, LVME 'DS' SWGR 480V 3 PH 60 HZ SUBSTATION INTERNALS
- r. 6948D26, Rev 905, LVME 'DS' SWGR 480V UNIT BD 2A 480V 3PH 60HZ SUBSTATION CONN DIAG UNIT 3 DRA 54155-042, Rev 1

- s. 6948D28, Rev 906, LVME 'DS' SWGR 480V UNIT BD 2A 480V 3PH 60HZ SUBSTATION CONN DIAG UNIT 5 DRA 58324-066, Rev 0 DRA 58324-068, Rev 0 DRA 58324-069, Rev 0
- 6948D35, Rev 907, LVME 'DS' SWGR 480V UNIT BD 2B 480V 3PH
 60HZ SUBSTATION CONN DIAG UNIT 4
 DRA 54155-034, Rev 1
- u. 6948D37, Rev 908, LVME 'DS' SWGR 480V UNIT BD 2B 480V 3PH 60HZ SUBSTATION CONN DIAG UNIT 6 DRA 58324-074, Rev 0 DRA 58324-076, Rev 0 DRA 58324-077, Rev 0
- 3. Logic/Control
 - a. 2-47W610-2-1, Rev. 9, CONTROL DIAGRAM CONDENSATE SYSTEM
 - b. 2-47W610-2-2, Rev. 9, CONTROL DIAGRAM CONDENSATE SYSTEM
 - c. 2-47W610-2-3, Rev. 6, CONTROL DIAGRAM CONDENSATE SYSTEM
 - d. 2-47W611-2-1, Rev 4, LOGIC DIAGRAM CONDENSATE
 - e. 2-47W610-6-5, Rev 4, CONTROL DIAGRAM HEATER DRAINS & VENT SYSTEM

- 4. Other
 - a. 2-45B655-E1B, Rev 0, ANNUNCIATOR WINDOW BOX XA-55-1B ENGRAVING
 - b. 2-45B655-1B, Rev 1, ANNUNCIATOR INPUTS WINDOW BOX XA-55-1B
 - c. 2-45B655-E3A, Rev 1, ANNUNCIATOR WINDOW BOX XA-55-3A ENGRAVING
 - d. 2-45B655-3A, Rev 2, ANNUNCIATOR INPUTS WINDOW BOX XA-55-3A
 DRA 52378-214, Rev 0
 - e. 2-45B655-E3B, Rev 1, ANNUNCIATOR WINDOW BOX XA-55-3B ENGRAVING
 - f. 2-45B655-3B, Rev 2, ANNUNCIATOR INPUTS WINDOW BOX XA-55-3B
 - g. 2-47A615-0, Rev 1, INTEGRATED COMPUTER SYSTEM TERMINATIONS AND I/O LIST (Pages 4, 13, 14, 22, & 30 of 30)
- C. Documents
 - 1. Vendor Manuals
 - a. WBN-VTD-N010-0020; Rev. 7, Installation and Operation of Nash Condenser Exhaust System Model AT-2004E
 - b. WBN-VTD-J057-0010, Rev 0, Jo-Bell General Mounting & Operating Instructions for Type R Explosion Proof
 - 2. Other Documents
 - a. 2-TSD-2-2, Rev 1, Condenser Vacuum System
 - b. WBN2-2-4002, Rev 1, Condensate System
 - c. 0-MI-57.002, Rev 1, Westinghouse DS Circuit Breaker Routine Maintenance, Inspection, and Testing

- 3. Scaling & Setpoint Documents
 - a. SSD-2-LS-2-169, Rev. 0, Condenser Vac Pump A Seal Water Level
 - b. SSD-2-PDS-2-171, Rev.0, Condenser Vac Pump A Inlet Valve Control
 - c. SSD-2-PS-2-171, Rev. 0, Condenser Vac Pump A Control
 - d. SSD-2-PS-2-250, Rev. 0; Condenser Vac Pump A Back Pressure Control
 - e. SSD-2-LS-2-174, Rev. 0, Condenser Vac Pump B Seal Water Level
 - f. SSD-2-PDS-2-176, Rev.0, Condenser Vac Pump B Inlet Valve Control
 - g. SSD-2-PS-2-176, Rev. 0, Condenser Vac Pump B Control
 - h. SSD-2-PS-2-246, Rev. 0; Condenser Vac Pump B Back Pressure Control
 - i. SSD-2-LS-2-179, Rev. 0, Condenser Vac Pump C Seal Water Level
 - j. SSD-2-PDS-2-181, Rev.0, Condenser Vac Pump C Inlet Valve Control
 - k. SSD-2-PS-2-181, Rev. 0, Condenser Vac Pump C Control
 - I. SSD-2-PS-2-248, Rev. 0; Condenser Vac Pump C Back Pressure Control
 - m. SSD-2-LPP-2-14, Rev 2, MFPT Condenser 2A Shell Vacuum Pressure
 - n. SSD-2-LPP-2-15, Rev 1, MFPT Condenser 2B Shell Vacuum Pressure
 - o. SSD-2-LPP-2-7, Rev 3, Condenser Zone B Hotwell Narrow Range Pressure
 - p. SSD-2-LPP-2-10, Rev 2, Condenser Zone C Hotwell Narrow Range Pressure

Date

3.0 PRECAUTIONS AND LIMITATIONS

- A. Standard precautions shall be followed for working around energized electrical equipment in accordance with TI-300 and TVA Safety Manual Procedure 1021.
- B. Steps may be repeated if all components cannot be tested in a step. However, if the test has been exited, prerequisite steps must be re–verified and a Chronological Test Log (CTL) entry made.
- C. Discrepancies between component ID tags and the description in a procedure/instruction do not require a Test Deficiency Notice (TDN) in accordance with SMP-14.0, if the UNIDs match, exclusive of place-keeping zeros and train designators (e.g. 2-HS-31-468 vs. 2-HS-031-0468) and the noun description is sufficient to identify the component. If the component label needs to be changed, a Tag Request Form (TR Card) should be processed in accordance with TI-12.14. Make an entry in the CTL and continue testing.
- D. IF/THEN steps may be N/A'd if stated condition does not exist.
- E. All wires removed/lifted from a terminal shall be identified and taped or covered with an insulator to prevent personnel or equipment hazard and possible spurious initiations. The wires should be grouped together and labeled with the work implementing document number that required them to be lifted if left unattended.
- F. Condenser Vacuum Pump Switchgear has Overload Trip Switch (OTS) reset coils. Placing the Handswitch to STOP energizes the OTS Reset Coil and resets the OTS. The OTS Reset Coil should only be energized momentarily; the OTS contact in series with the Reset Coil should open to de-energize the coil. Do not hold the Handswitch in STOP if the coil does not de-energize to avoid overheating the coil.
- G. When installing fuses with actuators, ensure that the actuating rod is oriented correctly to provide for proper alarm initiation and visual indication.
- H. All open problems are to be tracked by a corrective action document and entered on the appropriate system punchlist.
- I. Problems identified during the test shall be annotated on the CTL from SMP-9.0 including a description of the problem, the procedure step when/where the problem was identified, corrective action steps taken to resolve the problem, and the number of the corrective action document, if one was required.
- J. Observe all Radiation Protection (RP) requirements when working in or near radiologically controlled areas.

3.0 **PRECAUTIONS AND LIMITATIONS (continued)**

- K. Ensure there are no adverse effects to the operation of Unit 1 structures, systems, or components.
- L. Test personnel will coordinate with Unit 1 operations when manipulating Unit 1 equipment if required.
- M. System water chemistry is within system specifiable parameters especially for fluids supplied from external sources.
- N. During the performance of this procedure visual observation of piping and components is required. This includes steady state and transient operations with visual confirmation that vibration is not excessive.
- O. If the vibration is determined to be excessive the Test Engineer shall initiate a TDN.
- P. This instruction uses both Absolute Pressure and Vacuum Pressure to quantify condenser pressure. Absolute Pressure (measured at inHgA) is zero-referenced against a perfect vacuum, so it is the true total pressure in the system. (Barometric Pressure is an example of an absolute pressure). Vacuum Pressure (measured at inHgVac) is zero-referenced against atmospheric pressure, so it is the difference between system pressure and atmospheric pressure. Decreasing vacuum pressure corresponds to increasing absolute pressure and vice versa.
- Q. The terms Barometric Pressure and Atmospheric Pressure are used interchangeable in this instruction.
- R. System air inleakage is not checked with exhaust unit Rotameter in this test.
- S. Use caution when opening 2-PCV-6-330 and 2-DRV-2-713, -714, and -715. Ensure immediate area around these valves is free of debris that could be drawn into the Condenser or Condenser Vacuum Pumps during testing. Ensure dirt shield and screen are installed at 2-PCV-6-330 inlet.
- T. Use caution when installing or removing test gauges; residual pressure or vacuum may be present.
- U. Refer to GOI-7 for Condenser Vacuum Pump motor starting limitations.

4.0 PREREQUISITE ACTIONS

NOTE

Prerequisite steps may be performed in any order unless otherwise stated and should be completed as close in time as practicable to the start of the instruction section or subsection to which they apply.

4.1 **Preliminary Actions**

- [1] **VERIFY** the test/performance copy of this Preoperational Test Instruction (PTI) is the current revision, including any change notices, and as needed, each test person assisting in this test has the current revision, including any change notices.
- [2] **OBTAIN** copies of the applicable forms from the latest revision of SMP-9.0, **AND**

ATTACH to this PTI for use during the performance of this PTI.

- [3] **ENSURE** changes to the references listed on Appendix A, have been reviewed, and determined NOT to adversely affect the test performance.
- [4] **VERIFY** current revisions and change paper for the referenced drawings have been reviewed and determined NOT to adversely affect the test performance, **AND**

ATTACH documentation of current drawing revision numbers and change paper that were reviewed to data package.

[5] **EVALUATE** open items on Watts Bar Integrated Task Equipment List (WITEL), **AND**

ENSURE that they will NOT adversely affect the test performance.

4.1 **Preliminary Actions (continued)**

- [6] **ENSURE** required Component Testing has been completed prior to start of test.
 - A. Section 6.1
 - B. Section 6.2
 - C. Section 6.3
 - D. Section 6.4
 - E. Section 6.5
 - F. Section 6.6
- [7] ENSURE outstanding Design Change Notices (DCNs), Engineering Document Construction Releases (EDCRs) or Temporary Alterations (TAs) do NOT adversely impact testing, AND

ATTACH documentation of DCNs, EDCRs, and TAs that were reviewed to the data package.

[8] **ENSURE** a review of outstanding Clearances has been coordinated with Operations for impact to the test performance, **AND**

RECORD in Appendix B, Temporary Condition Log if required.

- [9] **VERIFY** system cleanliness as required for the performance of this test has been completed in accordance with SMP-7.0.
 - A. Section 6.3
 - B. Section 6.4
 - C. Section 6.5
 - D. Section 6.6
- [10] **ENSURE** components contained within the boundaries of this test are under the jurisdictional control of Preoperational Startup Engineering (PSE) and/or Plant Operations.

4.1 **Preliminary Actions (continued)**

- [11] **PERFORM** a pretest walkdown on equipment to be tested to ensure no conditions exist that will impact test performance.
- Α. Section 6.1 Β. Section 6.2 C. Section 6.3 D. Section 6.4 E. Section 6.5 F. Section 6.6 **REVIEW** preventive maintenance records for equipment within [12] the scope of this test, AND **VERIFY** no conditions exist that will impact test performance. Section 6.1 Α. Β. Section 6.2 C. Section 6.3 Section 6.4 D. E. Section 6.5 F. Section 6.6 [13] **CONDUCT** a pretest briefing with Test and Operations personnel in accordance with SMP-9.0. Section 6.1 Α. Β. Section 6.2 C. Section 6.3 D. Section 6.4 E. Section 6.5 F. Section 6.6

4.1 **Preliminary Actions (continued)**

- [14] **ENSURE** that communications are available for areas where testing is to be conducted.
 - A. Section 6.1
 - B. Section 6.2
 - C. Section 6.3
 - D. Section 6.4
 - E. Section 6.5
 - F. Section 6.6

4.2 Special Tools, Measuring & Test Equipment, Parts & Supplies

[1] **OBTAIN** the following Measuring & Test Equipment (M&TE), or equivalent, **AND**

DESCRIPTION	MINIMUM RANGE	REQUIRED ACCURACY
Digital Stopwatch*	N/A	±0.1 sec/hr
Clamp-on Multi-meter	600V AC 200A	±2.4% of reading + 1 digit
Torque Screwdriver	0 - 35 in-lbs	$\pm 5\%$ of scale
Barometer	27 - 31 inHg	$\pm 0.4\%$ of range
Hotwire Anemometer	0-3000 FPM	$\pm 5\%$ of reading
Vacuum Gauge A	0 - 30inHg	$\pm 0.5\%$ of scale
Vacuum Gauge B	0 - 30inHg	$\pm 0.5\%$ of scale
Vacuum Gauge C	0 - 30inHg	$\pm 0.5\%$ of scale
Vacuum Gauge D	0 - 30inHg	$\pm 0.5\%$ of scale
Pressure Gauge A	0 - 5 PSI	\pm 1% of scale
Pressure Gauge B	0 - 5 PSI	\pm 1% of scale
Pressure Gauge C	0 - 5 PSI	\pm 1% of scale

RECORD on the M&TE Log:

* Digital stopwatches are calibrated one time only and do not require recalibration.

[2] **ENSURE** the following are available:

- A. One (1) handheld jumper for momentary use
- B. Two (2) switched jumpers
- C. Two (2) jumpers for use on secondary contacts in 480V switchgear

4.3 Field Preparations

- [1] **ENSURE** the following systems are in service or operable to the extent necessary to perform this test: System 1, Main Steam* Α. System 2, Condensate* B. C. System 3A, Main Feedwater* System 5, Extraction Steam* D. E. System 6, Heater Drains and Vents* F. System 7, Turbine Extraction Traps and Drains* System 12, Auxiliary Boiler* G. (N/A if seal steam is to be supplied by Unit 1) H. System 24, Raw Cooling Water Ι. System 30O, Turbine Building Pump & Space Coolers J. System 32, Control Air System 37, Gland Seal Water K. L. System 46A, Main Feedwater Controls* System 47, Turbogenerator Controls* Μ. System 261, Integrated Computer System N. System 203, 480V Unit Power О. Ρ. System 209, Turbine MOV Power
 - * System included only because it is required to support condenser evacuation

4.3 Field Preparations (continued)

NOTES

- 1) Any Annunciator points associated with 2-MUX-55-12 and 2-MUX-55-13 ONLY have master switches at the bottom of each terminal strip.
- 2) All points associated with 2-TBK-55-25, 2-TBK-55-26, 2-TBK-55-27, and 2-TBK-55-28 will not have individual switches or a master switch.

[2]	ENSURE System 55, Annunciator and Sequential Events Recording System, applicable TBK Switches are ON, the applicable Master Switches are ON, and window software input(s) are ENABLED for the following Annunciator Windows.			
	A.	2-XA-55-1B-14E, M-1 THRU M-6 MOTOR TRIPOUT		
	В.	2-XA-55-3A-46C, CONDENSER VACUUM LO		
	C.	2-XA-55-3A-47C, VACUUM PMP A SEAL WATER PRESS LO		
	D.	2-XA-55-3A-48C, VACUUM PMP B SEAL WATER PRESS LO		
	E.	2-XA-55-3A-49C, VACUUM PMP C SEAL WATER PRESS LO		
	F.	2-XA-55-3B-55D, MFPT CONDENSER VACUUM LO		

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4.3 Field Preparations (continued)

- [3] **ENSURE** the following ICS Points are in scan:
 - A. P2270A, MFPT A CONDENSER VACUUM PRESS
 - B. P2271A, MFPT B CONDENSER VACUUM PRESS
 - C. P2263A, COND ZONE A BACKPRESSURE
 - D. P2264A, COND ZONE B BACKPRESSURE
 - E. P2265A, COND ZONE C BACKPRESSURE
 - F. P1133A, COND ZONE C HOTWELL PRESS
 - G. Y9006C, CONDENSER VACUUM LOW
 - H. F2260A, COND VAC PMP AIR EXH FLOW 1
 - I. F2700A, COND VAC PMP AIR EXHAUST FLOW 2
 - J. T2467A, COND VAC HDR TEMP
 - K. Y8003A, RCW TEMP UNIT 2
- [4] **ENSURE** plant instruments required for test performance listed on Appendix C, Permanent Plant Instrumentation Log, have been placed in service and are within their calibration interval, **AND**

RECORD in Appendix C.

- A. Section 6.3
- B. Section 6.5
- C. Section 6.6
- [5] ENSURE M&TE required for test performance has been (as required) filled, vented, placed in service and recorded on M&TE Log in SMP-9.0.
 - A. Section 6.5
 - B. Section 6.6

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Date			

4.3 Field Preparations (continued)

- [6] **VERIFY** M&TE calibration due dates will support the completion of this test performance.
 - A. Section 6.5
 - B. Section 6.6
- [7] **ENSURE** Gland Seal Water is established to the Condenser Vacuum Pumps per 2-SOI-37.01 or equivalent approved Temporary Operating Plan (TOP) for this purpose.

Instruction Used: 2-SOI-37.01 TOP:

[8] **ENSURE** Raw Cooling Water is in service to the Condenser Vacuum Pump Seal Water coolers per 2-SOI-2&3.01 or equivalent approved TOP for this purpose.

Instruction Used: 2-SOI-2&3.01 TOP:

[9] **ENSURE** Raw Cooling Water is in service to the Condenser Vacuum Pump Area Cooler per SOI-30.01 or equivalent approved TOP for this purpose.

Instruction Used: SOI-30.01 TOP:

- [10] **PERFORM** switch lineup per Appendix D.
- [11] **PERFORM** electrical breaker lineup per Appendix E.
- [12] **PERFORM** valve lineup per Appendix F.

4.3 Field Preparations (continued)

[13] **ENSURE** permanent screen and dirt shield is installed on suction of 2-PCV-6-330, CONDENSER VACUUM BREAKER, [T14G/720], and

ENSURE there is no debris in the area of suction around 2-PCV-6-330.

- A. Section 6.2
- B. Section 6.6
- [14] **ENSURE** temporary test connections are installed in the following instrument sense lines:
 - A. Downstream (low side/pump side) sense line for 2-PDS-2-171, COND VAC PMP A INLET VLV CONT, [T14H/685].
 - B. Downstream (low side/pump side) sense line for 2-PDS-2-176, COND VAC PMP B INLET VLV CONT, [T14G/685].
 - C. Downstream (low side/pump side) sense line for 2-PDS-2-181, COND VAC PMP C INLET VLV CONT, [T14G/685].

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				Date _	
4.3	Field	Prep	parations (continued)		
	[15]		TALL the following temporary 0-30 inHg vacuum at Gauges at the following locations.		
		A.	Vacuum Gauge A: Downstream (low side/pump side) test connection of 2-PDS-2-171, COND VAC PMP A INLET VLV CONT [T14H/685].		
				-	1st
				-	CV
		B.	Vacuum Gauge B: Downstream (low side/pump side) test connection of 2-PDS-2-176, COND VAC PMP B INLET VLV CONT [T14G/685].		
				-	1st
				-	CV
		C.	Vacuum Gauge C: Downstream (low side/pump side) test connection of 2-PDS-2-181, COND VAC PMP C INLET VLV CONT [T14G/685].		
				-	1st
				-	CV
		D.	Vacuum Gauge D: Upstream (high side) test connection of 2-PDI-2-175, CONDENSER VACUUM PMP 2B SUCTION STRN PRESS, at 2-ISIV-2-388B, [2-L-509, T15G/685].		
				-	1st
				-	CV

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4.3	Field	Pre	parations (continued)	
	[16]		STALL the following temporary 0-5 PS at Gauges at the following locations:	l pressure
		A.	Pressure Gauge A: at the test connection downstream of PRESSURE SWITCH ISOLATION V [T14H/685].	

		1st
		CV
B.	Pressure Gauge B: at the test connection downstream of 2-ISV-37-18, PRESSURE SWITCH ISOLATION VAC PUMP 2B, [T14G/685].	
		1st
		CV
C.	Pressure Gauge C: at the test connection downstream of 2-ISV-37-19, PRESSURE SWITCH ISOLATION VAC PUMP 2C, [T14G/685].	
	[].	1st

CV

4.4 Approvals and Notifications

[1] **OBTAIN** permission of the Preoperational Startup Manager to start the test.

Preoperational Startup Manager Signature

Date

[2] **OBTAIN** the Unit 2 Supervisor's (US/SRO) or Shift Manager's (SM) authorization.

U2 US/SRO/SM Signature

Date

5.0 ACCEPTANCE CRITERIA

A. The Condenser Vacuum Pumps' Seal Water Tank level is maintained correctly

COMPONENT	Opens on decreasing Seal Water Tank Level.	Closes on increasing Seal Water Tank Level
2-LSV-2-169	6.3.1[4]	6.3.1[6]
2-LSV-2-174	6.3.2[4]	6.3.2[6]
2-LSV-2-179	6.3.3[4]	6.3.3[6]

B. The Condenser Vacuum Pumps' Seal Water Recirculation Pumps manual and automatic controls, interlocks, annunciations, alarms, and indications operate correctly.

COMPONENT	Controls and Indications	Alarms and Annunciations
2-PMP-2-171D	Subsection 6.4.1	Subsection 6.5.1
2-PMP-2-176D	Subsection 6.4.2	Subsection 6.5.2
2-PMP-2-181D	Subsection 6.4.3	Subsection 6.5.3

C. The Condenser Vacuum Pumps' Seal Water Recirculation Pumps automatically start when their respective Condenser Vacuum Pump starts.

COMPONENT	Auto-start on associated CVP start
2-PMP-2-171D	6.5.1[15]
2-PMP-2-176D	6.5.2[15]
2-PMP-2-181D	6.5.3[15]

5.0 ACCEPTANCE CRITERIA (continued)

D. The Condenser Vacuum Pumps' manual and automatic controls, interlocks, annunciations, alarms, and indications operate correctly.

COMPONENT	Controls and Indications
2-PMP-2-171	Subsection 6.5.1
2-PMP-2-176	Subsection 6.5.2
2-PMP-2-181	Subsection 6.5.3

E. The Condenser Vacuum Pumps automatically start on low pump suction vacuum.

COMPONENT	Auto-start on low vacuum				
2-PMP-2-171	6.5.4[29]				
2-PMP-2-176	6.5.4[23]				
2-PMP-2-181	6.5.4[26]				

F. The Condenser Vacuum Pumps respond appropriately to a Bus Undervoltage condition.

COMPONENT	Stops on Bus Undervoltage	Restarts after bus voltage is restored
2-PMP-2-171	6.5.1[27]	6.5.1[30]
2-PMP-2-176	6.5.2[27]	6.5.2[30]
2-PMP-2-181	6.5.3[27]	6.5.3[30]

5.0 ACCEPTANCE CRITERIA (continued)

G. The Condenser Vacuum Pumps' Suction Valves operate correctly.

COMPONENT	Opens on decreasing ∆P between associated CVP and Suction Header			
2-FCV-2-171	6.5.4[17]			
2-FCV-2-176	6.5.4[10]			
2-FCV-2-181	6.5.4[13]			

H. The Condenser Vacuum Pumps' Backpressure Relief Valves operate correctly.

COMPONENT	Opens on increasing pressure in associated CVP Seal Water Tank			
2-FCV-2-250	6.5.1[51]			
2-FCV-2-246	6.5.2[51]			
2-FCV-2-248	6.5.3[51]			

I. The Condenser Vacuum Pump Exhaust Bypass Valve operates correctly and indicating lights show correct valve position.

COMPONENT	Controls and Indications			
2-FCV-2-255	Section 6.1			

J. The Condenser Vacuum Breaker Valve operates correctly

COMPONENT	Controls and Indications				
2-PCV-6-330	Section 6.2				

5.0 ACCEPTANCE CRITERIA (continued)

K. The Condenser Vacuum Pumps operate within their design parameters.

Condenser Vacuum Pump 2A					
Suction Pressure	Measured S Pressur		on Air Flow ³		Motor Operates at ≤ 114.5 kVA ⁵
Atmospheric	N/A		N/A		6.6.1[11]
15 inHgA	≤ 14.83 inHgA	6.6.1[16]	≥ 894 SCFM ¹	6.6.1[16]	6.6.1[16]
5 inHgA	≤ 4.83 inHgA	6.6.1[20]	≥ 276 SCFM	6.6.1[20]	6.6.1[20]
3 inHgA	≤ 2.83 inHgA	6.6.1[23]	≥ 160 SCFM	6.6.1[23]	6.6.1[23]
2 inHgA	≤ 1.83 inHgA	6.6.1[26]	≥ 95.5 SCFM	6.6.1[26]	6.6.1[26]
1 inHgA	≤ 0.83 inHgA	6.6.1[30]	≥ 32.5 SCFM ²	6.6.1[30]	6.6.1[30]

Condenser Vacuum Pump 2B						
Suction Pressure	Measured Suction Pressure ⁴		Air Flow ³		Motor Operates at ≤ 114.5 kVA ⁵	
Atmospheric	N/A		N/A		6.6.2[11]	
15 inHgA	≤ 14.83 inHgA	6.6.2[16]	≥ 849 SCFM ¹	6.6.2[16]	6.6.2[16]	
5 inHgA	≤ 4.83 inHgA	6.6.2[20]	≥ 290 SCFM	6.6.2[20]	6.6.2[20]	
3 inHgA	≤ 2.83 inHgA	6.6.2[23]	≥ 171 SCFM	6.6.2[23]	6.6.2[23]	
2 inHgA	≤ 1.83 inHgA	6.6.2[26]	≥ 99 SCFM	6.6.2[26]	6.6.2[26]	
1 inHgA	≤ 0.83 inHgA	6.6.2[30]	≥ 29 SCFM ²	6.6.2[30]	6.6.2[30]	

1 Meeting this value will also verify acceptance criteria of \ge 800 SCFM at 15 inHgA

2 Meeting this value will also verify acceptance criteria of ≥15 SCFM at 1 inHgA

3 Required air flow calculated using Nash Shop Test Curves (see Appendix H).

4 Required Pump Suction Pressure conservatively adjusted for instrument inaccuracies.

5 Verifies motor operates below overload conditions. (See Appendix H for calculation.)

5.0 ACCEPTANCE CRITERIA (continued)

Condenser Vacuum Pump 2C					
Suction Pressure	Measured S Pressur		Air Flow ³		Motor Operates at ≤ 114.5 kVA ⁵
Atmospheric	N/A		N/A		6.6.3[11]
15 inHgA	≤ 14.83 inHgA	6.6.3[16]	≥ 856 SCFM ¹	6.6.3[16]	6.6.3[16]
5 inHgA	≤ 4.83 inHgA	6.6.3[20]	≥ 267 SCFM	6.6.3[20]	6.6.3[20]
3 inHgA	≤ 2.83 inHgA	6.6.3[23]	≥ 154 SCFM	6.6.3[23]	6.6.3[23]
2 inHgA	≤ 1.83 inHgA	6.6.3[26]	≥ 92.5 SCFM	6.6.3[26]	6.6.3[26]
1 inHgA	≤ 0.83 inHgA	6.6.3[30]	≥ 33 SCFM ²	6.6.3[30]	6.6.3[30]

1 Meeting this value will also verify acceptance criteria of ≥800 SCFM at 15 inHgA

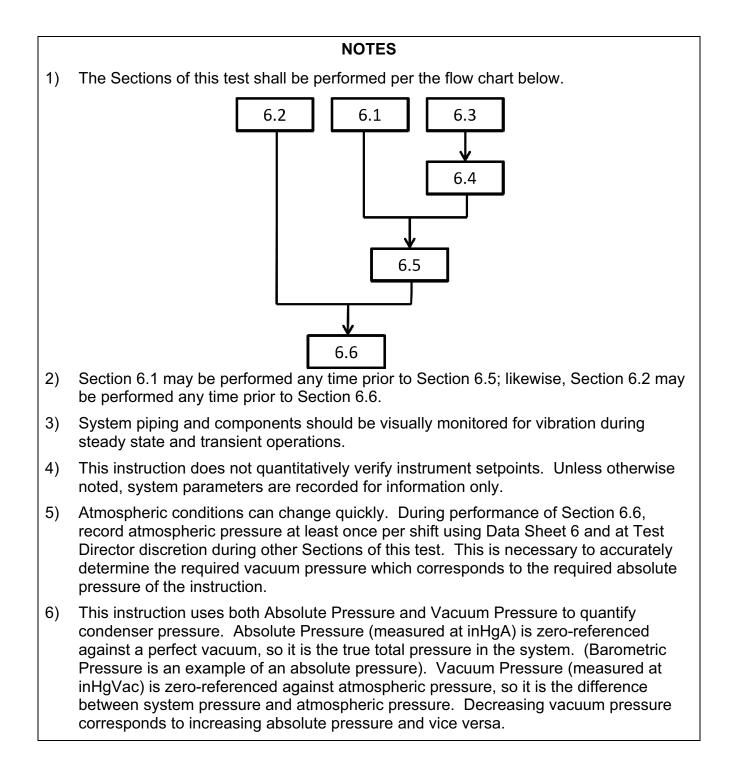
2 Meeting this value will also verify acceptance criteria of \geq 15 SCFM at 1 inHgA

3 Required air flow calculated using Nash Shop Test Curves (see Appendix H).

4 Required Pump Suction Pressure conservatively adjusted for instrument inaccuracies.

5 Verifies motor operates below overload conditions. (See Appendix H for calculation.)

6.0 **PERFORMANCE**



Date		

6.1	Cond	Condenser Vacuum Exhaust Bypass Valve Logic			
	[1]	ENSURE all prerequisites listed in Section 4.0 for Section 6.1 have been completed.			
	[2]	PLACE 2-HS-2-255, EXH BYPASS COND VAC PMPS, [2-M-3], to OPEN, AND			
		VERIFY the following:			
		A. At 2-HS-2-255:			
		Red Light is ON			
		Green Light is OFF			
		B. 2-FCV-2-255, COND VAC PUMP EXH HDR FILTER BYPASS, [T14G/708], is OPEN (locally).			
	[3]	PLACE 2-HS-2-255, EXH BYPASS COND VAC PMPS, to CLOSE, AND			
	VERIFY the following:				
		A. At 2-HS-2-255:			
		Red Light is OFF			
		Green Light is ON			
		B. 2-FCV-2-255, COND VAC PUMP EXH HDR FILTER BYPASS, is CLOSED (locally).			
	[4]	PLACE 2-HS-2-255, EXH BYPASS COND VAC PMPS, to OPEN, AND			
		VERIFY 2-FCV-2-255, COND VAC PUMP EXH HDR FILTER BYPASS, is OPEN (locally).			
	[5]	VERIFY successful completion of this Section (6.1). (Acc Crit)			

6.2 Condenser Vacuum Breaker Valve Logic

[1] **ENSURE** all prerequisites listed in Section 4.0 for Section 6.2 have been completed.

CAUTION

Use caution when opening 2-PCV-6-330. Ensure immediate area around valve is free of debris that could enter the Condenser.

[2] **PLACE** 2-HS-6-330A, VACUUM BREAKER COND A, [2-M-3], to OPEN, **AND**

VERIFY the following:

- A. At 2-HS-6-330A:
 - Red Light is ON
 - Green Light is OFF
- B. **VERIFY** 2-PCV-6-330, CONDENSER VACUUM BREAKER, [T14G/720] is OPEN (locally).
- [3] **PLACE** 2-HS-6-330A, VACUUM BREAKER COND A, to CLOSE, **AND**

- A. At 2-HS-6-330A:
 - Red Light is OFF
 - Green Light is ON
- B. **VERIFY** 2-PCV-6-330, CONDENSER VACUUM BREAKER, is CLOSED (locally).

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6.2 Condenser Vacuum Breaker Valve Logic (continued)

[4] **PLACE** 2-HS-6-330B, CONDENSER VACUUM BREAKER, [2-JB-291-2053, T14G/729], to OPEN, **AND**

VERIFY 2-PCV-6-330, CONDENSER VACUUM BREAKER, is OPEN (locally).

[5] **PLACE** 2-HS-6-330B, CONDENSER VACUUM BREAKER, to CLOSE, **AND**

VERIFY 2-PCV-6-330, CONDENSER VACUUM BREAKER, is CLOSED (locally).

[6] **VERIFY** successful completion of this Section (6.2). (Acc Crit)

6.3 Condenser Vacuum Pump Seal Water Makeup Valves Logic

NOTES

- The CVP Seal Water Tank level controls use a fixed low tank level setpoint and a fixed high tank level reset point based on the tank level (elevation) at which the Seal Water Tank Level Switch is installed. The exterior of the Level Switch float chamber is marked "LOW LIQUID LEVEL" at the approximate setpoint level. The reset point is required to be below the tank overflow level and should be approximately 3/4" above the "LOW LIQUID LEVEL" mark.
- 2) The measurement marks on the Seal Water Tank Level Gauges are approximate and are used for reference only. The "LOW LIQUID LEVEL" mark on exterior of the Level Switch float chamber corresponds to approximately the 15" mark on the Level Guage, and the tank overflow level corresponds to approximately the 17" mark. Acceptance Criteria is qualitatively based on Level Switch actuation and its ability to maintain Tank level rather than on specific tank level values at which it actuates.
- 3) Seal Water Tank Level Makeup Valves are solenoid valves and do not have direct position indication. Valve position may be observed by several methods:
 - By hearing the solenoid click as it energizes and de-energizes.
 - By visually observing a step change in the Seal Water Tank level trend (e.g. observing a decreasing tank level begin increasing).
 - By using a ferrous object to determine when the solenoid is magnetized. The solenoid coil will be magnetized when it is energized.
 - By observing the solenoid change temperature. The solenoid will heat up when it is energized.
- 4) Subsections 6.3.1 through 6.3.3 may be performed in any order provided the steps within each Subsection are performed in the order written.

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6.3.1 CVP 2A Seal Water Makeup Valve Logic

NOTE Condenser Vacuum Pump 2A Seal Water Tank level recorded in steps 6.3.1[4] and 6.3.1[6] is for information only. **ENSURE** all prerequisites listed in Section 4.0 for [1] Subsection 6.3 have been completed. [2] **ENSURE** Condenser Vacuum Pump 2A Seal Water Tank level is above approximately 15" on 2-LG-2-168, COND VAC PUMP A SEAL WATER LEVEL, [T14H/685]. THROTTLE OPEN 2-DRV-37-572, COND VAC PUMP 2A [3] SEAL GSW DRAIN, [T14H/685], AND **SLOWLY DRAIN** the Condenser Vacuum Pump 2A Seal Water Tank. VERIFY 2-LSV-2-169, COND VAC PMP A SEAL WATER [4] MAKE UP, [T14H/685], OPENS at or below approximately 15" on 2-LG-2-168, COND VAC PUMP A SEAL WATER LEVEL. (Acc Crit) Tank Level (2-LG-2-168): inches CLOSE 2-DRV-37-572, COND VAC PUMP 2A SEAL WATER [5] TANK DRAIN. VERIFY 2-LSV-2-169, COND VAC PMP A SEAL WATER [6] MAKE UP, CLOSES before the Seal Water Tank level reaches 17" on 2-LG-2-168, COND VAC PUMP A SEAL WATER LEVEL. (Acc Crit) Tank Level (2-LG-2-168): inches [7] **VERIFY** no water flows from the Condenser Vacuum Pump 2A Seal Water Tank overflow line.

6.3.2 CVP 2B Seal Water Makeup Valve Logic

NOTE Condenser Vacuum Pump 2B Seal Water Tank level recorded in steps 6.3.2[4] and 6.3.2[6] is for information only. **ENSURE** all prerequisites listed in Section 4.0 for Section 6.3 [1] have been completed. [2] **ENSURE** Condenser Vacuum Pump 2B Seal Water Tank level is above approximately 15" on 2-LG-2-173, COND VAC PUMP B SEAL WATER LEVEL, [T14G/685]. THROTTLE OPEN 2-DRV-37-571, COND VAC PUMP 2B [3] SEAL GSW DRAIN, [T14G/685], AND **SLOWLY DRAIN** the Condenser Vacuum Pump 2B Seal Water Tank. VERIFY 2-LSV-2-174, COND VAC PMP B SEAL WATER [4] MAKE UP, [T14G/685], OPENS at or below approximately 15" on 2-LG-2-173, COND VAC PUMP B SEAL WATER LEVEL. (Acc Crit) Tank Level (2-LG-2-173): _____inches CLOSE 2-DRV-37-571, COND VAC PUMP 2B SEAL WATER [5] TANK DRAIN. VERIFY 2-LSV-2-174, COND VAC PMP B SEAL WATER [6] MAKE UP, CLOSES before the Seal Water Tank level reaches 17" on 2-LG-2-173, COND VAC PUMP B SEAL WATER LEVEL. (Acc Crit) Tank Level (2-LG-2-173): inches [7] **VERIFY** no water flows from the Condenser Vacuum Pump 2B Seal Water Tank overflow line.

6.3.3 CVP 2C Seal Water Makeup Valve Logic

NOTE Condenser Vacuum Pump 2C Seal Water Tank level recorded in steps 6.3.3[4] and 6.3.3[6] is for information only. **ENSURE** all prerequisites listed in Section 4.0 for Section 6.3 [1] have been completed. [2] **ENSURE** Condenser Vacuum Pump 2C Seal Water Tank level is above approximately 15" on 2-LG-2-178, COND VAC PUMP C SEAL WATER LEVEL, [T14G/685]. THROTTLE OPEN 2-DRV-37-565, COND VAC PUMP 2C [3] SEAL GSW DRAIN, [T14G/685], AND **SLOWLY DRAIN** the Condenser Vacuum Pump 2C Seal Water Tank. VERIFY 2-LSV-2-179, COND VAC PMP C SEAL WATER [4] MAKE UP, [T14G/685], OPENS at or below approximately 15" on 2-LG-2-178, COND VAC PUMP C SEAL WATER LEVEL. (Acc Crit) Tank Level (2-LG-2-178): _____inches CLOSE 2-DRV-37-565, COND VAC PUMP 2C SEAL WATER [5] TANK DRAIN. VERIFY 2-LSV-2-179 COND VAC PMP C SEAL WATER [6] MAKE UP, CLOSES before the Seal Water Tank level reaches 17" on 2-LG-2-178, COND VAC PUMP C SEAL WATER LEVEL. (Acc Crit) Tank Level (2-LG-2-178): inches [7] **VERIFY** no water flows from the Condenser Vacuum Pump 2C Seal Water Tank overflow line.

6.4 Condenser Vacuum Pump Recirculating Pumps Logic

NOTE

Subsections 6.4.1 through 6.4.3 may be performed in any order provided the steps within each Subsection are performed in the order written.

6.4.1 CVP 2A Seal Water Recirculating Pump Manual Logic

- [1] **ENSURE** all prerequisites listed in Section 4.0 for Section 6.4 have been completed.
- [2] **ENSURE** Section 6.3 has been completed.
- [3] **ENSURE** Condenser Vacuum Pump 2A Seal Water Tank level is at or above level of 2-VTV-2-1045, COND VACUUM WATER PMP A VENT VALVE, [T14H/685].
- [4] **OPEN** 2-VTV-2-1045, COND VACUUM WATER PMP A VENT VALVE, to vent trapped air from 2-PMP-2-171D, **THEN**

CLOSE 2-VTV-2-1045

- [5] **ENSURE** 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP, [2-JB-291-269, T14G/685] is RESET.
- [6] **VERIFY** the following:
 - 2-PMP-2-171D, COND VACUUM WATER PMP A, [T14H/685], is OFF
 - At 2-BKR-2-171D, COND VAC PMP 2A RECIRC PMP, [TURB MOV BD 2A, Compartment 3B], Red Light is OFF

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	2A Seal Water Recirculating Pump Manual Logic tinued)	
[7]	PRESS AND HOLD TEST pushbutton 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-171D, COND VACUUM WATER PMP A, STARTS 	
	 At 2-BKR-2-171D, COND VAC PMP 2A RECIRC PMP, Red Light is ON. 	
[8]	RELEASE TEST pushbutton 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-171D, COND VACUUM WATER PMP A, STOPS. 	
	 At 2-BKR-2-171D, COND VAC PMP 2A RECIRC PMP, Red Light is OFF. 	
[9]	PRESS SAFE STOP pushbutton 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP.	
[10]	PRESS AND HOLD TEST pushbutton 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-171D, COND VACUUM WATER PMP A, is OFF 	
	 At 2-BKR-2-171D, COND VAC PMP 2A RECIRC PMP, Red Light is OFF 	
[11]	RELEASE TEST pushbutton 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP.	
[12]	VERIFY successful completion of this Subsection (6.4.1). (Acc Crit)	

Date		

6.4.2	CVP 2B Seal Water Recirculating Pump Manual Logic					
	[1]	ENSURE all prerequisites listed in Section 4.0 for Section 6.4 have been completed.				
	[2]	ENSURE Section 6.3 has been completed.				
	[3]	ENSURE Condenser Vacuum Pump 2B Seal Water Tank level is at or above level of 2-VTV-2-1046, COND VACUUM WATER PMP B VENT VALVE, [T14G/685].				
	[4]	OPEN 2-VTV-2-1046, COND VACUUM WATER PMP B VENT VALVE, to vent trapped air from 2-PMP-2-176D, THEN				
		CLOSE 2-VTV-2-1046				
	[5]	ENSURE 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP, [2-JB-291-269, T14G/685] is RESET.				
	[6]	VERIFY the following:				
		 2-PMP-2-176D, COND VACUUM WATER PMP B, [T14G/685], is OFF 				
		 At 2-BKR-2-176D, COND VAC PMP 2B RECIRC PMP, [TURB MOV BD 2A, Compartment 5A], Red Light is OFF 				

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	Dat	e
	2B Seal Water Recirculating Pump Manual Logic inued)	
[7]	PRESS AND HOLD TEST pushbutton 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-176D, COND VACUUM WATER PMP B, STARTS 	
	 At 2-BKR-2-176D, COND VAC PMP 2B RECIRC PMP, Red Light is ON. 	
[8]	RELEASE TEST pushbutton 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-176D, COND VACUUM WATER PMP B, STOPS. 	
	 At 2-BKR-2-176D, COND VAC PMP 2B RECIRC PMP, Red Light is OFF. 	
[9]	PRESS SAFE STOP pushbutton 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP.	
[10]	PRESS AND HOLD TEST pushbutton 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-176D, COND VACUUM WATER PMP B, is OFF 	
	 At 2-BKR-2-176D, COND VAC PMP 2B RECIRC PMP, Red Light is OFF 	
[11]	RELEASE TEST pushbutton 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP.	
[12]	VERIFY successful completion of this Subsection (6.4.2). (Acc Crit)	

Date		

6.4.3	CVP 2	2C Seal Water Recirculating Pump Manual Logic	
	[1]	ENSURE all prerequisites listed in Section 4.0 for Section 6.4 have been completed.	
	[2]	ENSURE Section 6.3 has been completed.	
	[3]	ENSURE Condenser Vacuum Pump 2C Seal Water Tank level is at or above level of 2-VTV-2-1047, COND VACUUM WATER PMP C VENT VALVE, [T14G/685].	
	[4]	OPEN 2-VTV-2-1047, COND VACUUM WATER PMP C VENT VALVE, to vent trapped air from 2-PMP-2-181D, THEN	
		CLOSE 2-VTV-2-1047	
	[5]	ENSURE 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP, [2-JB-291-269, T14G/685] is RESET.	
	[6]	VERIFY the following:	
		 2-PMP-2-181D, COND VACUUM WATER PMP C, [T14G/685], is OFF 	
		 At 2-BKR-2-181D, COND VAC PMP 2C RECIRC PMP, [TURB MOV BD 2B, Compartment 10D], Red Light is OFF 	

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	Dat	e
	2C Seal Water Recirculating Pump Manual Logic tinued)	
[7]	PRESS AND HOLD TEST pushbutton 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-181D, COND VACUUM WATER PMP C, STARTS 	
	 At 2-BKR-2-181D, COND VAC PMP 2C RECIRC PMP, Red Light is ON. 	
[8]	RELEASE TEST pushbutton 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-181D, COND VACUUM WATER PMP C, STOPS. 	
	 At 2-BKR-2-181D, COND VAC PMP 2C RECIRC PMP, Red Light is OFF. 	
[9]	PRESS SAFE STOP pushbutton 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP.	
[10]	PRESS AND HOLD TEST pushbutton 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP, AND	
	VERIFY the following:	
	 2-PMP-2-181D, COND VACUUM WATER PMP C, is OFF 	
	 At 2-BKR-2-181D, COND VAC PMP 2C RECIRC PMP, Red Light is OFF 	
[11]	RELEASE TEST pushbutton 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP.	
[12]	VERIFY successful completion of this Subsection (6.4.3). (Acc Crit)	

6.5 Condenser Vacuum Pumps Logic

NOTES

- 1) Section 6.5 operates the Condenser Vacuum Pumps with the Main Condenser and the Main Feed Pump Turbine Condensers isolated.
- 2) Low Seal Water Pressure Annunciator Windows 2-XA-55-3A-47C, -48C, and -49C contacts must be closed for approximately 8 seconds for window to actuate and open for approximately 8 seconds for window to clear.
- 3) Condenser Vacuum Pump Handswitches in the Main Control Room (2-HS-2-171A, -176A, -181A) spring return to P AUTO from both START and STOP positions.
- 4) Subsections 6.5.1 through 6.5.3 may be performed in any order provided the steps within each Subsection are performed in the order written. Subsection 6.5.4 is performed after Subsections 6.5.1 through 6.5.3 are complete.
- 5) Refer to GOI-7 for Condenser Vacuum Pump motor starting limitations.

Date			

6.5.1 CVP 2A Logic

- [1] **ENSURE** all prerequisites listed in Section 4.0 for Section 6.5 have been completed.
- [2] **ENSURE** Sections 6.1 and 6.4 have been completed
- [3] **RACK OUT** 2-BKR-2-171, CONDENSER VACUUM PMP 2A, [480V UNIT BD 2A, Compartment 3D].
- [4] **REMOVE** secondary contact cover on the top rear of 2-BKR-2-171, CONDENSER VACUUM PMP 2A

NOTES

- The following step will allow the CVP 2A control circuit to fully function while 2-BKR-2-171 is in TEST. Breaker will open and close in response to control signals, but CVP 2A itself will remain off.
- 2) See drawing 6947D02 for typical 480V Switchgear pin arrangement.
 - [5] **INSTALL** temporary jumpers between the following stationary secondary side contacts of 2-BKR-2-171. (Drawing 6948D26)
 - A. Designated A-1: Between Pin 3TP (wire 3DC) and Pin 13 (wire 3DC) 1st CV B. Designated A-2: Between Pin 6TP (wire 3DT) and Pin 9 (wire 3DT1) 1st CV [6] **REPLACE** secondary contact cover on the top rear of 2-BKR-2-171, CONDENSER VACUUM PMP 2A. 1st CV [7] RACK 2-BKR-2-171, CONDENSER VACUUM PMP 2A, to the TEST position.

6.5.1 CVP 2A Logic (continued)

- [8] **VERIFY** 2-XA-55-3A-47C, VACUUM PMP A SEAL WATER PRESS LO, is CLEAR.
- [9] **VERIFY** Unit 2 Alarm Events Display Screen indicates 47-C VACUUM PMP A SEAL WATER PRESS LO (PS-2-251) is NORMAL (Green)

CAUTION

The following step involves work in an energized panel (250V DC Control Power).

NOTE

The following step will disable the Condenser Vacuum Pump 2A auto-start on low suction vacuum function.

[10]	LIFT vendor wire 30 at TB30, Point 30 (opposite field wire 3DC5) in CVP 2A skid-mounted terminal box. (Drawing 2-45W2747-4)	
		1st
		CV
[11]	INSTALL switched jumper (designated TS-171) between TB30 Point 30 and TB10 Point 6 in CVP 2A skid-mounted terminal box. (Drawing 2-45W2747-4), AND	
	ENSURE that the jumper test switch is OPEN (OFF).	
		1st
		CV
[12]	ENSURE 2-ISV-32-2014, CNTL AIR ISOL VLV TO 2-FCV-2-250/2-FCV-2-171, [T14H/685] is CLOSED.	
[13]	PLACE 2-HS-2-171A, COND VACUUM PMP A, [2-M-3], to P AUTO.	

6.5.1 CVP 2A Logic (continued)

[14] PRESS CONDENSER VACUUM PUMP 2A BKR TEST CLOSE pushbutton at 480V UNIT BD 2A, Compartment 3D, AND

VERIFY the following:

- A. At 2-BKR-2-171, CONDENSER VACUUM PMP 2A:
 - Red Light is ON
 - Green Light is OFF
 - Red Flag at Breaker Panel
- B. Locally:
 - 2-PMP-2-171D, COND VACUUM WATER PMP A, [T14H/685], is OFF
 - 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, [T14G/685], STARTS
- C. Annunciation & Alarms:
 - 2-XA-55-3A-47C, VACUUM PMP A SEAL WATER PRESS LO, is in ALARM
 - Unit 2 Alarm Events Display Screen indicates 47-C VACUUM PMP A SEAL WATER PRESS LO (PS-2-251) is in ALARM (Red)
- [15] **PRESS** RESET pushbutton 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP, **AND**

- 2-PMP-2-171D, COND VACUUM WATER PMP A, STARTS (Acc Crit)
- 2-XA-55-3A-47C, VACUUM PMP A SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 47-C VACUUM PMP A SEAL WATER PRESS LO (PS-2-251) is NORMAL (Green)

6.5.1 CVP 2A Logic (continued)

[16] **PRESS** CONDENSER VACUUM PUMP 2A BKR TEST TRIP pushbutton at 480V UNIT BD 2A, Compartment 3D, **AND**

- A. At 2-BKR-2-171, CONDENSER VACUUM PMP 2A:
 - Red Light is OFF
 - Green Light is ON
 - Green Flag at Breaker Panel
- B. Locally:
 - 2-PMP-2-171D, COND VACUUM WATER PMP A, is OFF
 - 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is OFF
- C. Annunciation & Alarms:
 - 2-XA-55-3A-47C, VACUUM PMP A SEAL WATER PRESS LO, is CLEAR
 - Unit 2 Alarm Events Display Screen indicates 47-C VACUUM PMP A SEAL WATER PRESS LO (PS-2-251) is NORMAL (Green)
- [17] **PLACE** 2-HS-30-883, CONDENSER VACUUM PUMP AREA COOLER, [T14G/685], to OFF.
- [18] PRESS SAFE STOP pushbutton 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP, [2-JB-291-269, T14G/685].

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6.5.1 CVP 2A Logic (continued)

NOTE

Annunciator Window 2-XA-55-3A-47C, VACUUM PMP A SEAL WATER PRESS LO, will continue to alarm and clear throughout the remainder of this section until step 6.5.1[50] as CVP 2A is simulated started and stopped.

[19] **PLACE** 2-HS-2-171A, COND VACUUM PMP A, [2-M-3], to START, **AND**

VERIFY the following

- A. At 2-HS-2-171A:
 - Red Light is ON
 - Green Light is OFF
 - White Light is OFF
- B. At 2-BKR-2-171, CONDENSER VACUUM PMP 2A:
 - Red Light is ON
 - Green Light is OFF
- [20] PLACE 2-HS-2-171A, COND VACUUM PMP A, to STOP, AND

- A. At 2-HS-2-171A:
 - Red Light is OFF
 - Green Light is ON
 - White Light is OFF
- B. At 2-BKR-2-171, CONDENSER VACUUM PMP 2A:
 - Red Light is OFF
 - Green Light is ON

6.5.1 CVP 2A Logic (continued)

[21] **PRESS** TEST pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A, [2-JB-291-269, T14G/685], **AND**

VERIFY at 2-HS-2-171A, COND VACUUM PMP A:

- Red Light is ON
- Green Light is OFF
- White Light is OFF
- [22] **PRESS** SAFE STOP pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A, **AND**

VERIFY at 2-HS-2-171A, COND VACUUM PMP A:

- Red Light is OFF
- Green Light is ON
- White Light is OFF
- [23] **PRESS** RESET pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A, **AND**

VERIFY at 2-HS-2-171A, COND VACUUM PMP A:

- Red Light is OFF
- Green Light is ON
- White Light is OFF
- [24] **PRESS** TEST pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A, **AND**

VERIFY at 2-BKR-2-171, CONDENSER VACUUM PMP 2A:

- Red Light is ON
- Green Light is OFF

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CV

1st

CV

6.5.1 CVP 2A Logic (continued)

CAUTION

Steps 6.5.1[25], 6.5.1[26], and 6.5.1[29] involve work in an energized panel (250V DC Control Power).

NOTE

The following two steps will setup and simulate a loss of bus voltage in 480V Unit Board 2A.

[25]	LIFT wire (3DC2) from Terminal Point 1 on 480-V BUS	
	UNDERVOLTAGE AUX RELAY 27BX1, [480V UNIT BD 2A,	
	Compartment 5A]. (Drawing 6948D28)	
		1st

- [27] VERIFY at 2-BKR-2-171, CONDENSER VACUUM PMP 2A: (Acc Crit)
 - Red Light is OFF
 Green Light is ON

^[26] **MOMENTARILY PLACE** a handheld jumper between Terminal Point 2 (wire 3DTP) and Point 5 (wire 3DT1) on 480-V BUS UNDERVOLTAGE AUX RELAY 27BX1. (Drawing 6948D28)

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6.5.1 CVP 2A Logic (continued)

NOTE

Steps 6.5.1[28] and 6.5.1[32] will temporarily restore and then disable CVP 2A auto-start on low vacuum in order to prove CVP 2A auto-start on restoration of bus voltage.

[28] **PLACE** Test Switch TS-171 to the CLOSED (ON) position.

	NOTE	
The following	step will simulate a restoration of bus voltage in 480V Unit Board 2	A.
[29]	LAND wire (3DC2) on Terminal Point 1 on 480-V BUS UNDERVOLTAGE AUX RELAY 27BX1. (Drawing 6948D28)	1st
		CV
[30]	VERIFY at 2-BKR-2-171, CONDENSER VACUUM PMP 2A: (Acc Crit)	
	Red Light is ON	
	Green Light is OFF	
[31]	PRESS SAFE STOP pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A.	
[32]	PLACE Test Switch TS-171 to the OPEN (OFF) position.	
[33]	RACK OUT 2-BKR-2-171, CONDENSER VACUUM PMP 2A.	
[34]	REMOVE front cover of 2-BKR-2-171, CONDENSER VACUUM PMP 2A.	
[35]	PLACE 2-BKR-2-171, CONDENSER VACUUM PMP 2A, Overload Trip Switch (OTS) mechanical lock-in lever (DTA plunger) to the TRIP position.	
[36]	INSTALL front cover of 2-BKR-2-171, CONDENSER	
	VACUUM PMP 2A.	1st

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6.5.1 CVP 2A Logic (continued)

- [37] **PRESS** RESET pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A.
- [38] **RACK** 2-BKR-2-171, CONDENSER VACUUM PMP 2A to the TEST position.
- [39] **VERIFY** the following:
 - A. White Light at 2-HS-2-171A, COND VACUUM PMP A, is ON
 - B. 2-XA-55-1B-14E, M-1 THRU M-6 MOTOR TRIPOUT, is in ALARM
 - C. Motor Tripout Buzzer is ON
 - D. Unit 2 Alarm Events Display Screen indicates 14-E M-1 THRU M-6 MOTOR TRIPOUT, is in ALARM (Red).

NOTES

- The following step will electrically reset the Overload Trip Switch (OTS) for 2-BKR-2-171. Do not hold the Handswitch in STOP if the coil does not de-energize to avoid overheating the OTS coil.
- 2) If the following step does not reset the OTS, then the OTS may be reset manually by pressing the OTS Reset button on the front of the Breaker, and a Test Deficiency Notice shall be initiated.
 - [40] **MOMENTARILY PLACE** 2-HS-2-171A, COND VACUUM PMP A, to STOP, **AND**

- A. White Light at 2-HS-2-171A is OFF
- B. 2-XA-55-1B-14E, M-1 THRU M-6 MOTOR TRIPOUT, is CLEAR
- C. Motor Tripout Buzzer is OFF
- D. Unit 2 Alarm Events Display Screen indicates 14-E M-1 THRU M-6 MOTOR TRIPOUT, is NORMAL (Green).

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	Dat	e
CV	P 2A Logic (continued)	
[41]	PLACE 2-HS-2-171A, COND VACUUM PMP A, to STOP PULL TO LOCK.	
[42]	RACK OUT 2-BKR-2-171, CONDENSER VACUUM PMP 2A.	
[43]	REMOVE secondary contact cover on the top rear of 2-BKR-2-171, CONDENSER VACUUM PMP 2A, AND	
	REMOVE temporary jumpers between the following stationary secondary side contacts of 2-BKR-2-171: (Drawing 6948D26) (Jumpers were installed in step 6.5.1[5])	
	 A. Designated A-1: Between Pin 3TP (wire 3DC) and Pin 13 (wire 3DC) 	
		1st
	B. Designated A-2: Between Pin 6TP (wire 3DT) and Pin 9 (wire 3DT1)	CV
		1st CV
[44]	REPLACE secondary contact cover on the top rear of 2-BKR-2-171, CONDENSER VACUUM PMP 2A, AND	
	TORQUE between 25 and 35 in-lbs.	
	M&TE:	1st
		CV
[45]	RACK 2-BKR-2-171, CONDENSER VACUUM PMP 2A, to the CONNECTED position.	
[46]	PLACE 2-HS-30-883, CONDENSER VACUUM PUMP AREA COOLER to AUTO.	
[47]	PRESS RESET pushbutton 2-HS-2-171D, CONDENSER VACUUM PUMP 2A RECIRC PUMP.	
[48]	OPEN 2-ISV-32-2014, CNTL AIR ISOL VLV TO 2-FCV-2-250/2-FCV-2-171.	

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6.5.1 CVP 2A Logic (continued)

- [49] **ENSURE** Condenser Vacuum Pump 2A Seal Water Tank level is at or above approximately 15" on 2-LG-2-168, COND VAC PUMP A SEAL WATER LEVEL, [T14H/685].
- [50] **PLACE** 2-HS-2-171A, COND VACUUM PMP A, to START, **AND**

VERIFY the following

- 2-PMP-2-171, CONDENSER VACUUM PUMP 2A, [T14H/685], is ON.
- 2-PMP-2-171D, COND VACUUM WATER PMP A, is ON
- 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is ON
- 2-FCV-2-171, CONDENSER VACUUM PMP 2A SUCTION ISOL, [T14H/685], is OPEN.
- 2-XA-55-3A-47C, VACUUM PMP A SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 47-C VACUUM PMP A SEAL WATER PRESS LO (PS-2-251) is NORMAL (Green)

NOTE

The following step will cause the pressure in the CVP 2A Seal Water Tank to rise. The pressure switch that controls 2-FCV-2-250 has a setpoint of 4 PSIG (± 0.5 PSI).

[51] **SLOWLY CLOSE** 2-CKV-2-710, CONDENSER VACUUM PMP 2A DISCHARGE CHECK, [T14H/685], **AND**

> VERIFY 2-FCV-2-250, CONDENSER VACUUM PMP 2A VACUUM BREAKER, [T14H/685], begins to OPEN. (Acc Crit)

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6.5.1 CVP 2A Logic (continued)

[52] **RELEASE** handle of 2-CKV-2-710, CONDENSER VACUUM PMP 2A DISCHARGE CHECK, **AND**

VERIFY 2-FCV-2-250, CONDENSER VACUUM PMP 2A VACUUM BREAKER, CLOSES.

[53] **PLACE** 2-HS-2-171A, COND VACUUM PMP A, to STOP PULL TO LOCK, **AND**

- 2-PMP-2-171, CONDENSER VACUUM PUMP 2A, is OFF.
- 2-PMP-2-171D, COND VACUUM WATER PMP A, is OFF
- 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is OFF
- 2-FCV-2-171, CONDENSER VACUUM PMP 2A SUCTION ISOL, is CLOSED.
- 2-XA-55-3A-47C, VACUUM PMP A SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 47-C VACUUM PMP A SEAL WATER PRESS LO (PS-2-251) is NORMAL (Green)
- [54] **VERIFY** successful completion of this Subsection (6.5.1). (Acc Crit)

Date			

6.5.2 CVP 2B Logic

- [1] **ENSURE** all prerequisites listed in Section 4.0 for Section 6.5 have been completed.
- [2] **ENSURE** Sections 6.1 and 6.4 have been completed
- [3] **RACK OUT** 2-BKR-2-176, CONDENSER VACUUM PMP 2B, [480V UNIT BD 2B, Compartment 4C].
- [4] **REMOVE** secondary contact cover on the top rear of 2-BKR-2-176, CONDENSER VACUUM PMP 2B.

NOTES

- The following step will allow the CVP 2B control circuit to fully function while 2-BKR-2-176 is in TEST. Breaker will open and close in response to control signals, but CVP 2B itself will remain off.
- 2) See drawing 6947D02 for typical 480V Switchgear pin arrangement.
 - [5] **INSTALL** temporary jumpers between the following stationary secondary side contacts of 2-BKR-2-176. (Drawing 6948D35)
 - A. **Designated B-1:** Between Pin 3TP (wire 4CC) and Pin 13 (wire 4CC) 1st CV B. **Designated B-2:** Between Pin 6TP (wire 4CT) and Pin 9 (wire 4CT1) 1st CV [6] **REPLACE** secondary contact cover on the top rear of 2-BKR-2-176, CONDENSER VACUUM PMP 2B. 1st CV [7] RACK 2-BKR-2-176, CONDENSER VACUUM PMP 2B, to the TEST position.

6.5.2 CVP 2B Logic (continued)

- [8] **VERIFY** 2-XA-55-3A-48C, VACUUM PMP B SEAL WATER PRESS LO, is CLEAR.
- [9] **VERIFY** Unit 2 Alarm Events Display Screen indicates 48-C VACUUM PMP B SEAL WATER PRESS LO (PS-2-247) is NORMAL (Green)

CAUTION

The following step involves work in an energized panel (250V DC Control Power).

NOTE

The following step will disable the Condenser Vacuum Pump 2B auto-start on low suction vacuum function.

[10]	LIFT vendor wire 30 at TB30, Point 30 (opposite field wire 4CC5) in CVP 2B skid-mounted terminal box. (Drawing 2-45W2747-4)	
		1st
		CV
[11]	INSTALL switched jumper (designated TS-176) between TB30 Point 30 and TB10 Point 6 in CVP 2B skid-mounted terminal box. (Drawing 2-45W2747-4), AND	
	ENSURE that the jumper test switch is OPEN (OFF).	
		1st
		CV
[12]	ENSURE 2-ISV-32-2017, CONTROL AIR ISOLATION VALVE TO 2-FCV-2-176, [T14G/685] is CLOSED.	
[13]	PLACE 2-HS-2-176A, COND VACUUM PMP B, [2-M-3], to P AUTO.	

6.5.2 CVP 2B Logic (continued)

[14] **PRESS** CONDENSER VACUUM PUMP 2B BKR TEST CLOSE pushbutton at 480V UNIT BD 2B, Compartment 4C, **AND**

VERIFY the following:

- A. At 2-BKR-2-176, CONDENSER VACUUM PMP 2B:
 - Red Light is ON
 - Green Light is OFF
 - Red Flag at Breaker Panel
- B. Locally:
 - 2-PMP-2-176D, COND VACUUM WATER PMP B, [T14G/685], is OFF
 - 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, [T14G/685], STARTS
- C. Annunciation & Alarms:
 - 2-XA-55-3A-48C, VACUUM PMP B SEAL WATER PRESS LO, is in ALARM
 - Unit 2 Alarm Events Display Screen indicates 48-C VACUUM PMP B SEAL WATER PRESS LO (PS-2-247) is in ALARM (Red)
- [15] **PRESS** RESET pushbutton 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP, **AND**

- 2-PMP-2-176D, COND VACUUM WATER PMP B, STARTS (Acc Crit)
- 2-XA-55-3A-48C, VACUUM PMP B SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 48-C VACUUM PMP B SEAL WATER PRESS LO (PS-2-247) is NORMAL (Green)

6.5.2 CVP 2B Logic (continued)

[16] **PRESS** CONDENSER VACUUM PUMP 2B BKR TEST TRIP pushbutton at 480V UNIT BD 2B, Compartment 4C, **AND**

- A. At 2-BKR-2-176, CONDENSER VACUUM PMP 2B:
 - Red Light is OFF
 - Green Light is ON
 - Green Flag at Breaker Panel
- B. Locally:
 - 2-PMP-2-176D, COND VACUUM WATER PMP B, is OFF
 - 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is OFF
- C. Annunciation & Alarms:
 - 2-XA-55-3A-48C, VACUUM PMP B SEAL WATER PRESS LO, is CLEAR
 - Unit 2 Alarm Events Display Screen indicates 48-C VACUUM PMP B SEAL WATER PRESS LO (PS-2-247) is NORMAL (Green)
- [17] **PLACE** 2-HS-30-883, CONDENSER VACUUM PUMP AREA COOLER, [T14G/685], to OFF.
- [18] PRESS SAFE STOP pushbutton 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP, [2-JB-291-269, T14G/685].

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6.5.2 CVP 2B Logic (continued)

NOTE

Annunciator Window 2-XA-55-3A-48C, VACUUM PMP A SEAL WATER PRESS LO, will continue to alarm and clear throughout the remainder of this section until step 6.5.2[50] as CVP 2B is simulated started and stopped.

[19] **PLACE** 2-HS-2-176A, COND VACUUM PMP B, [2-M-3], to START, **AND**

VERIFY the following

- A. At 2-HS-2-176A:
 - Red Light is ON
 - Green Light is OFF
 - White Light is OFF
- B. At 2-BKR-2-176, CONDENSER VACUUM PMP 2B:
 - Red Light is ON
 - Green Light is OFF
- [20] PLACE 2-HS-2-176A, COND VACUUM PMP B, to STOP, AND

- A. At 2-HS-2-176A:
 - Red Light is OFF
 - Green Light is ON
 - White Light is OFF
- B. At 2-BKR-2-176, CONDENSER VACUUM PMP 2B:
 - Red Light is OFF
 - Green Light is ON

6.5.2 CVP 2B Logic (continued)

[21] **PRESS** TEST pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2A, [2-JB-291-269, T14G/685], **AND**

VERIFY at 2-HS-2-176A, COND VACUUM PMP B:

- Red Light is ON
- Green Light is OFF
- White Light is OFF
- [22] **PRESS** SAFE STOP pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B, **AND**

VERIFY at 2-HS-2-176A, COND VACUUM PMP B:

- Red Light is OFF
- Green Light is ON
- White Light is OFF
- [23] **PRESS** RESET pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B, **AND**

VERIFY at 2-HS-2-176A, COND VACUUM PMP B:

- Red Light is OFF
- Green Light is ON
- White Light is OFF
- [24] **PRESS** TEST pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B, **AND**

VERIFY at 2-BKR-2-176, CONDENSER VACUUM PMP 2B:

- Red Light is ON
- Green Light is OFF

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6.5.2 CVP 2B Logic (continued)

CAUTION

Steps 6.5.2[25], 6.5.2[26], and 6.5.2[29] involve work in an energized panel (250V DC Control Power).

NOTE

The following two steps will setup and simulate a loss of bus voltage in 480V Unit Board 2B.

[25] LIFT wire (4CC2) from Terminal Point 1 on 480-V BUS UNDERVOLTAGE AUX RELAY 27BX1, [480V UNIT BD 2B, Compartment 6A]. (Drawing 6948D37)

		1st
		CV
[26]	MOMENTARILY PLACE a handheld jumper between Terminal Point 2 (wire 4CTP) and Point 5 (wire 4CT1) on 480-V BUS UNDERVOLTAGE AUX RELAY 27BX1. (Drawing 6948D37)	
	(1st
		CV
[27]	VERIFY at 2-BKR-2-176, CONDENSER VACUUM PMP 2B: (Acc Crit)	
	Red Light is OFF	
	Green Light is ON	

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6.5.2 CVP 2B Logic (continued)

NOTE

Steps 6.5.2[28] and 6.5.2[32] will temporarily restore and then disable CVP 2B auto-start on low vacuum in order to prove CVP 2B auto-start on restoration of bus voltage.

[28] **PLACE** Test Switch TS-176 to the CLOSED (ON) position.

NOTE

The following step will simulate a restoration of bus voltage in 480V Unit Board 2A.

[29] LAND wire (4CC2) on Terminal Point 1 on 480-V BUS UNDERVOLTAGE AUX RELAY 27BX1. (Drawing 6948D37)

1st

CV

- [30] **VERIFY** at 2-BKR-2-176, CONDENSER VACUUM PMP 2B: (Acc Crit)
 - Red Light is ON
 - Green Light is OFF
- [31] **PRESS** SAFE STOP pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B.

[32] **PLACE** Test Switch TS-176 to the OPEN (OFF) position.

[33] **RACK OUT** 2-BKR-2-176, CONDENSER VACUUM PMP 2B.

- [34] **REMOVE** front cover of 2-BKR-2-176, CONDENSER VACUUM PMP 2B.
- [35] **PLACE** 2-BKR-2-176, CONDENSER VACUUM PMP 2B, Overload Trip Switch (OTS) mechanical lock-in lever (DTA plunger) to the TRIP position.
- [36] **INSTALL** front cover of 2-BKR-2-176, CONDENSER VACUUM PMP 2B.

1st

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6.5.2 CVP 2B Logic (continued)

- [37] **PRESS** RESET pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B.
- [38] **RACK** 2-BKR-2-176, CONDENSER VACUUM PMP 2B to the TEST position.
- [39] **VERIFY** the following:
 - A. White Light at 2-HS-2-176A, COND VACUUM PMP B, is ON
 - B. 2-XA-55-1B-14E, M-1 THRU M-6 MOTOR TRIPOUT, is in ALARM
 - C. Motor Tripout Buzzer is ON
 - D. Unit 2 Alarm Events Display Screen indicates 14-E M-1 THRU M-6 MOTOR TRIPOUT, is in ALARM (Red).

NOTES

- The following step will electrically reset the Overload Trip Switch (OTS) for 2-BKR-2-176. Do not hold the Handswitch in STOP if the coil does not de-energize to avoid overheating the OTS coil.
- 2) If the following step does not reset the OTS, then the OTS may be reset manually by pressing the OTS Reset button on the front of the Breaker, and a Test Deficiency Notice shall be initiated.
 - [40] **MOMENTARILY PLACE** 2-HS-2-176A, COND VACUUM PMP B, to STOP, **AND**

- A. White Light at 2-HS-2-176A is OFF
- B. 2-XA-55-1B-14E, M-1 THRU M-6 MOTOR TRIPOUT, is CLEAR
- C. Motor Tripout Buzzer is OFF
- D. Unit 2 Alarm Events Display Screen indicates 14-E M-1 THRU M-6 MOTOR TRIPOUT, is NORMAL (Green).

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	Dat	e
cv	P 2B Logic (continued)	
[41]	PLACE 2-HS-2-176A, COND VACUUM PMP B, to STOP PULL TO LOCK.	
[42]	RACK OUT 2-BKR-2-176, CONDENSER VACUUM PMP 2B.	
[43]	REMOVE secondary contact cover on the top rear of 2-BKR-2-176, CONDENSER VACUUM PMP 2B, AND	
	REMOVE temporary jumpers between the following stationary secondary side contacts of 2-BKR-2-176: (Drawing 6948D35) (Jumpers were installed in step 6.5.2[5])	
	A. Designated B-1: Between Pin 3TP (wire 4CC) and Pin 13 (wire 4CC)	1st
		CV
	 B. Designated B-2: Between Pin 6TP (wire 4CT) and Pin 9 (wire 4CT1) 	1st
		CV
[44]	REPLACE secondary contact cover on the top rear of 2-BKR-2-176, CONDENSER VACUUM PMP 2B, AND	
	TORQUE between 25 and 35 in-lbs.	
	M&TE:	1st
		CV
[45]	RACK 2-BKR-2-176, CONDENSER VACUUM PMP 2B, to the CONNECTED position.	
[46]	PLACE 2-HS-30-883, CONDENSER VACUUM PUMP AREA COOLER to AUTO.	
[47]	PRESS RESET pushbutton 2-HS-2-176D, CONDENSER VACUUM PUMP 2B RECIRC PUMP.	
[48]	OPEN 2-ISV-32-2017, CONTROL AIR ISOLATION VALVE TO 2-FCV-2-176.	

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6.5.2 CVP 2B Logic (continued)

- [49] **ENSURE** Condenser Vacuum Pump 2B Seal Water Tank level is at or above approximately 15" on 2-LG-2-173, COND VAC PUMP B SEAL WATER LEVEL, [T14G/685].
- [50] **PLACE** 2-HS-2-176A, COND VACUUM PMP B, to START, **AND**

VERIFY the following

- 2-PMP-2-176, CONDENSER VACUUM PUMP 2B, [T14G/685], is ON.
- 2-PMP-2-176D, COND VACUUM WATER PMP B, is ON
- 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is ON
- 2-FCV-2-176, CONDENSER VACUUM PMP 2B SUCTION ISOL, [T14G/685], is OPEN.
- 2-XA-55-3A-48C, VACUUM PMP B SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 48-C VACUUM PMP B SEAL WATER PRESS LO (PS-2-247) is NORMAL (Green)

NOTE

The following step will cause the pressure in the CVP 2B Seal Water Tank to rise. The pressure switch that controls 2-FCV-2-246 has a setpoint of 4 PSIG (\pm 0.5PSI).

[51] **SLOWLY CLOSE** 2-CKV-2-711, CONDENSER VACUUM PMP 2B DISCHARGE CHECK, [T14G/685], **AND**

> VERIFY 2-FCV-2-246, CONDENSER VACUUM PMP 2B VACUUM BREAKER, [T14G/685], begins to OPEN. (Acc Crit)

6.5.2 CVP 2B Logic (continued)

[52] **RELEASE** handle of 2-CKV-2-711, CONDENSER VACUUM PMP 2B DISCHARGE CHECK, **AND**

VERIFY 2-FCV-2-246, CONDENSER VACUUM PMP 2B VACUUM BREAKER, CLOSES.

[53] **PLACE** 2-HS-2-176A, COND VACUUM PMP B, to STOP PULL TO LOCK, **AND**

- 2-PMP-2-176, CONDENSER VACUUM PUMP 2B, is OFF.
- 2-PMP-2-176D, COND VACUUM WATER PMP B, is OFF
- 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is OFF
- 2-FCV-2-176, CONDENSER VACUUM PMP 2B SUCTION ISOL, is CLOSED.
- 2-XA-55-3A-48C, VACUUM PMP B SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 48-C VACUUM PMP B SEAL WATER PRESS LO (PS-2-247) is NORMAL (Green)
- [54] **VERIFY** successful completion of this Subsection (6.5.2). (Acc Crit)

6.5.3 CVP 2C Logic

- [1] **ENSURE** all prerequisites listed in Section 4.0 for Section 6.5 have been completed.
- [2] **ENSURE** Sections 6.1 and 6.4 have been completed
- [3] **RACK OUT** 2-BKR-2-181, CONDENSER VACUUM PMP 2C, [480V UNIT BD 2B, Compartment 4D].
- [4] **REMOVE** secondary contact cover on the top rear of 2-BKR-2-181, CONDENSER VACUUM PMP 2C.

NOTES

- The following step will allow the CVP 2C control circuit to fully function while 2-BKR-2-181 is in TEST. Breaker will open and close in response to control signals, but CVP 2C itself will remain off.
- 2) See drawing 6947D02 for typical 480V Switchgear pin arrangement.
 - [5] **INSTALL** temporary jumpers between the following stationary secondary side contacts of 2-BKR-2-181. (Drawing 6948D35)
 - A. Designated C-1: Between Pin 3TP (wire 4DC) and Pin 13 (wire 4DC) 1st CV B. Designated C-2: Between Pin 6TP (wire 4DT) and Pin 9 (wire 4DT1) 1st CV [6] **REPLACE** secondary contact cover on the top rear of 2-BKR-2-181, CONDENSER VACUUM PMP 2C. 1st CV [7] RACK 2-BKR-2-181, CONDENSER VACUUM PMP 2C, to the TEST position.

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6.5.3 CVP 2C Logic (continued)

- [8] **VERIFY** 2-XA-55-3A-49C, VACUUM PMP C SEAL WATER PRESS LO, is CLEAR.
- [9] VERIFY Unit 2 Alarm Events Display Screen indicates 49-C VACUUM PMP C SEAL WATER PRESS LO (PS-2-249) is NORMAL (Green)

CAUTION

The following step involves work in an energized panel (250V DC Control Power).

NOTE

The following step will disable the Condenser Vacuum Pump 2C auto-start on low suction vacuum function.

[10]	LIFT vendor wire 30 at TB30, Point 30 (opposite field wire 4DC5) in CVP 2C skid-mounted terminal box. (Drawing 2-45W2747-4)	
		1st
		CV
[11]	INSTALL switched jumper (designated TS-181) between TB30 Point 30 and TB10 Point 6 in CVP 2C skid-mounted terminal box. (Drawing 2-45W2747-4), AND	
	ENSURE that the jumper test switch is OPEN (OFF).	
		1st
		CV
[12]	ENSURE 2-ISV-32-2019, CNTL AIR ISOL VLV TO 2-FCV-2-248/2-FCV-2-181, [T14G/685] is CLOSED.	
[13]	PLACE 2-HS-2-181A, COND VACUUM PMP C, [2-M-3], to P AUTO.	

6.5.3 CVP 2C Logic (continued)

[14] PRESS CONDENSER VACUUM PUMP 2C BKR TEST CLOSE pushbutton at 480V UNIT BD 2B, Compartment 4D, AND

VERIFY the following:

- A. At 2-BKR-2-181, CONDENSER VACUUM PMP 2C:
 - Red Light is ON
 - Green Light is OFF
 - Red Flag at Breaker Panel
- B. Locally:
 - 2-PMP-2-181D, COND VACUUM WATER PMP C, [T14G/685], is OFF
 - 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, [T14G/685], STARTS
- C. Annunciation & Alarms:
 - 2-XA-55-3A-49C, VACUUM PMP C SEAL WATER PRESS LO, is in ALARM
 - Unit 2 Alarm Events Display Screen indicates 49-C VACUUM PMP C SEAL WATER PRESS LO (PS-2-249) is in ALARM (Red)
- [15] **PRESS** RESET pushbutton 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP, **AND**

- 2-PMP-2-181D, COND VACUUM WATER PMP C, STARTS (Acc Crit)
- 2-XA-55-3A-49C, VACUUM PMP C SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 49-C VACUUM PMP C SEAL WATER PRESS LO (PS-2-249) is NORMAL (Green)

6.5.3 CVP 2C Logic (continued)

[16] **PRESS** CONDENSER VACUUM PUMP 2C BKR TEST TRIP pushbutton at 480V UNIT BD 2B, Compartment 4D, **AND**

- A. At 2-BKR-2-181, CONDENSER VACUUM PMP 2C:
 - Red Light is OFF
 - Green Light is ON
 - Green Flag at Breaker Panel
- B. Locally:
 - 2-PMP-2-181D, COND VACUUM WATER PMP C, is OFF
 - 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is OFF
- C. Annunciation & Alarms:
 - 2-XA-55-3A-49C, VACUUM PMP C SEAL WATER PRESS LO, is CLEAR
 - Unit 2 Alarm Events Display Screen indicates 49-C VACUUM PMP C SEAL WATER PRESS LO (PS-2-249) is NORMAL (Green)
- [17] **PLACE** 2-HS-30-883, CONDENSER VACUUM PUMP AREA COOLER, [T14G/685], to OFF.
- [18] PRESS SAFE STOP pushbutton 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP, [2-JB-291-269, T14G/685].

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6.5.3 CVP 2C Logic (continued)

NOTE

Annunciator Window 2-XA-55-3A-49C, VACUUM PMP C SEAL WATER PRESS LO, will continue to alarm and clear throughout the remainder of this section until step 6.5.3[50] as CVP 2C is simulated started and stopped.

[19] **PLACE** 2-HS-2-181A, COND VACUUM PMP C, [2-M-3], to START, **AND**

VERIFY the following

- A. At 2-HS-2-181A:
 - Red Light is ON
 - Green Light is OFF
 - White Light is OFF
- B. At 2-BKR-2-181, CONDENSER VACUUM PMP 2C:
 - Red Light is ON
 - Green Light is OFF
- [20] PLACE 2-HS-2-181A, COND VACUUM PMP C, to STOP, AND

- A. At 2-HS-2-181A:
 - Red Light is OFF
 - Green Light is ON
 - White Light is OFF
- B. At 2-BKR-2-181, CONDENSER VACUUM PMP 2C:
 - Red Light is OFF
 - Green Light is ON

6.5.3 CVP 2C Logic (continued)

[21] **PRESS** TEST pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C, [2-JB-291-269, T14G/685], **AND**

VERIFY at 2-HS-2-181A, COND VACUUM PMP C:

- Red Light is ON
- Green Light is OFF
- White Light is OFF
- [22] **PRESS** SAFE STOP pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C, **AND**

VERIFY at 2-HS-2-181A, COND VACUUM PMP C:

- Red Light is OFF
- Green Light is ON
- White Light is OFF
- [23] **PRESS** RESET pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C, **AND**

VERIFY at 2-HS-2-181A, COND VACUUM PMP C:

- Red Light is OFF
- Green Light is ON
- White Light is OFF
- [24] **PRESS** TEST pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C, **AND**

VERIFY at 2-BKR-2-181, CONDENSER VACUUM PMP 2C:

- Red Light is ON
- Green Light is OFF

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CV

1st

CV

6.5.3 CVP 2C Logic (continued)

CAUTION

Steps 6.5.3[25], 6.5.3[26], and 6.5.3[29] involve work in an energized panel (250V DC Control Power).

NOTE

The following two steps will setup and simulate a loss of bus voltage in 480V Unit Board 2B.

[25]	LIFT wire (4DC2) from Terminal Point 1 on 480-V BUS	
	UNDERVOLTAGE AUX RELAY 27BX2, [480V UNIT BD 2B,	
	Compartment 6A]. (Drawing 6948D37)	
		1st

[26] **MOMENTARILY PLACE** a handheld jumper between Terminal Point 2 (wire 4DTP) and Point 5 (wire 4DT1) on 480-V BUS UNDERVOLTAGE AUX RELAY 27BX2. (Drawing 6948D37)

- [27] VERIFY at 2-BKR-2-181, CONDENSER VACUUM PMP 2C: (Acc Crit)
 - Red Light is OFF
 - Green Light is ON

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6.5.3 CVP 2C Logic (continued)

NOTE

Steps 6.5.3[28] and 6.5.3[32] will temporarily restore and then disable CVP 2C auto-start on low vacuum in order to prove CVP 2C auto-start on restoration of bus voltage.

[28] **PLACE** Test Switch TS-181 to the CLOSED (ON) position.

NOTE The following step will simulate a restoration of bus voltage in 480V Unit Board 2B. [29] LAND wire (4DC2) on Terminal Point 1 on 480-V BUS UNDERVOLTAGE AUX RELAY 27BX2. (Drawing 6948D37) 1st CV [30] VERIFY at 2-BKR-2-181, CONDENSER VACUUM PMP 2C: (Acc Crit) Red Light is ON Green Light is OFF PRESS SAFE STOP pushbutton 2-HS-2-181B, CONDENSER [31] VACUUM PUMP 2C. PLACE Test Switch TS-181 to the OPEN (OFF) position. [32] [33] RACK OUT 2-BKR-2-181, CONDENSER VACUUM PMP 2C. **REMOVE** front cover of 2-BKR-2-181, CONDENSER [34] VACUUM PMP 2C. [35] PLACE 2-BKR-2-181, CONDENSER VACUUM PMP 2C, Overload Trip Switch (OTS) mechanical lock-in lever (DTA plunger) to the TRIP position. **INSTALL** front cover of 2-BKR-2-181, CONDENSER [36] VACUUM PMP 2C. 1st

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6.5.3 CVP 2C Logic (continued)

- [37] **PRESS** RESET pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C.
- [38] **RACK** 2-BKR-2-181, CONDENSER VACUUM PMP 2C to the TEST position.
- [39] **VERIFY** the following:
 - A. White Light at 2-HS-2-181A, COND VACUUM PMP C, is ON
 - B. 2-XA-55-1B-14E, M-1 THRU M-6 MOTOR TRIPOUT, is in ALARM
 - C. Motor Tripout Buzzer is ON
 - D. Unit 2 Alarm Events Display Screen indicates 14-E M-1 THRU M-6 MOTOR TRIPOUT, is in ALARM (Red).

NOTES

- The following step will electrically reset the Overload Trip Switch (OTS) for 2-BKR-2-181. Do not hold the Handswitch in STOP if the coil does not de-energize to avoid overheating the OTS coil.
- 2) If the following step does not reset the OTS, then the OTS may be reset manually by pressing the OTS Reset button on the front of the Breaker, and a Test Deficiency Notice shall be initiated.
 - [40] **MOMENTARILY PLACE** 2-HS-2-181A, COND VACUUM PMP C, to STOP, **AND**

- A. White Light at 2-HS-2-181A is OFF
- B. 2-XA-55-1B-14E, M-1 THRU M-6 MOTOR TRIPOUT, is CLEAR
- C. Motor Tripout Buzzer is OFF
- D. Unit 2 Alarm Events Display Screen indicates 14-E M-1 THRU M-6 MOTOR TRIPOUT, is NORMAL (Green).

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		Da	te
cv	Έ	2C Logic (continued)	
[41]	PLACE 2-HS-2-181A, COND VACUUM PMP C, to STOP PULL TO LOCK.	
[42]	RACK OUT 2-BKR-2-181, CONDENSER VACUUM PMP 2C.	
[43]	REMOVE secondary contact cover on the top rear of 2-BKR-2-181, CONDENSER VACUUM PMP 2C, AND	
		REMOVE temporary jumpers between the following stationary secondary side contacts of 2-BKR-2-181: (Drawing 6948D35) (Jumpers were installed in step 6.5.3[5])	
		A. Designated C-1: Between Pin 3TP (wire 4DC) and Pin 13 (wire 4DC)	1st
			CV
		 B. Designated C-2: Between Pin 6TP (wire 4DT) and Pin 9 (wire 4DT1) 	1st
			CV
[44]	REPLACE secondary contact cover on the top rear of 2-BKR-2-181, CONDENSER VACUUM PMP 2A, AND	
		TORQUE between 25 and 35 in-lbs.	
		M&TE:	1st
[45]	RACK 2-BKR-2-181, CONDENSER VACUUM PMP 2C, to the CONNECTED position.	
[46]	PLACE 2-HS-30-883, CONDENSER VACUUM PUMP AREA COOLER to AUTO.	
[47]	PRESS RESET pushbutton 2-HS-2-181D, CONDENSER VACUUM PUMP 2C RECIRC PUMP.	
[48]	OPEN 2-ISV-32-2019, CNTL AIR ISOL VLV TO 2-FCV-2-248/2-FCV-2-181.	

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6.5.3 CVP 2C Logic (continued)

- [49] **ENSURE** Condenser Vacuum Pump 2C Seal Water Tank level is at or above approximately 15" on 2-LG-2-178, COND VAC PUMP C SEAL WATER LEVEL, [T14G/685].
- [50] **PLACE** 2-HS-2-181A, COND VACUUM PMP C, to START, **AND**

VERIFY the following

- 2-PMP-2-181, CONDENSER VACUUM PUMP 2C, [T14H/685], is ON.
- 2-PMP-2-181D, COND VACUUM WATER PMP C, is ON
- 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is ON
- 2-FCV-2-181, CONDENSER VACUUM PMP 2C SUCTION ISOL, [T14H/685], is OPEN.
- 2-XA-55-3A-49C, VACUUM PMP C SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 49-C VACUUM PMP A SEAL WATER PRESS LO (PS-2-249) is NORMAL (Green)

NOTE

The following step will cause the pressure in the CVP 2C Seal Water Tank to rise. The pressure switch that controls 2-FCV-2-248 has a setpoint of 4 PSIG (± 0.5 PSI).

[51] **SLOWLY CLOSE** 2-CKV-2-712, CONDENSER VACUUM PMP 2C DISCHARGE CHECK, [T14G/685], **AND**

VERIFY 2-FCV-2-248, CONDENSER VACUUM PMP 2C VACUUM BREAKER, [T14H/685], begins to OPEN. (Acc Crit)

6.5.3 CVP 2C Logic (continued)

[52] **RELEASE** handle of 2-CKV-2-712, CONDENSER VACUUM PMP 2C DISCHARGE CHECK, **AND**

VERIFY 2-FCV-2-248, CONDENSER VACUUM PMP 2C VACUUM BREAKER, CLOSES.

[53] **PLACE** 2-HS-2-181A, COND VACUUM PMP C, to STOP PULL TO LOCK, **AND**

- 2-PMP-2-181, CONDENSER VACUUM PUMP 2C, is OFF.
- 2-PMP-2-181D, COND VACUUM WATER PMP C, is OFF
- 2-CLR-30-883, CONDENSER VACUUM PUMP AREA COOLER, is OFF
- 2-FCV-2-181, CONDENSER VACUUM PMP 2C SUCTION ISOL, is CLOSED.
- 2-XA-55-3A-49C, VACUUM PMP C SEAL WATER PRESS LO, is CLEAR
- Unit 2 Alarm Events Display Screen indicates 49-C VACUUM PMP C SEAL WATER PRESS LO (PS-2-249) is NORMAL (Green)
- [54] **VERIFY** successful completion of this Subsection (6.5.3). (Acc Crit)

6.5.4 CVP Auto-Start on Low Condenser Vacuum

[1] **ENSURE** Subsections 6.5.1, 6.5.2, and 6.5.3 have been completed.

CAUTION

Steps 6.5.4[2] through 6.5.4[5] involve work in energized panels (250V DC Control Power).

[2] **REMOVE** the switched jumpers from the following locations:

[2.1]	Designated TS-171: in CVP 2A skid-mounted terminal box between TB30 Point 30 and TB10 Point 6. (Drawing 2-45W2747-4)	
		1st
		CV
[2.2]	Designated TS-176: in CVP 2B skid-mounted terminal box between TB30 Point 30 and TB10 Point 6. (Drawing 2-45W2747-4)	
		1st
		CV
[2.3]	Designated TS-181: in CVP 2C skid-mounted terminal box between TB30 Point 30 and TB10 Point 6. (Drawing 2-45W2747-4)	
		1st
	· · · · · · · · · · · · · · · · · · ·	CV

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6.5.4 CVP Auto-Start on Low Condenser Vacuum (continued)

NOTE

The following three steps will restore and enable the Condenser Vacuum Pumps' auto-start on low vacuum function that was disabled in steps 6.5.1[10], 6.5.2[10], and 6.5.3[10].

[3]	LAND vendor wire 30 at TB30, Point 30 (opposite field wire 3DC5) in CVP 2A skid-mounted terminal box, [T14H/685]. (Drawing 2-45W2747-4)	
	(2.ag	1st
		CV
[4]	LAND vendor wire 30 at TB30, Point 30 (opposite field wire 4CC5) in CVP 2B skid-mounted terminal box, [T14G/685]. (Drawing 2-45W2747-4)	
	()	1st
		CV
[5]	LAND vendor wire 30 at TB30, Point 30 (opposite field wire 4DC5) in CVP 2C skid-mounted terminal box, [T14G/685]. (Drawing 2-45W2747-4)	
		1st
		CV
[6]	PLACE 2-HS-2-171A, COND VACUUM PMP A, [2-M-3], to P AUTO, AND	
	VERIFY 2-PMP-2-171, CONDENSER VACUUM PUMP 2A, [T14H/685], STARTS.	
[7]	ALLOW Condenser Vacuum Pump suction header vacuum to stabilize on Vacuum Gauge D.	
	CVP Header Vacuum:inHgVac	
[8]	PLACE 2-HS-2-176A, COND VACUUM PMP B, [2-M-3], to P AUTO, AND	
	VERIFY 2-PMP-2-176, CONDENSER VACUUM PUMP 2B, [T14G/685], remains OFF.	

6.5.4 CVP Auto-Start on Low Condenser Vacuum (continued)

[9] **PRESS** TEST pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B, [2-JB-291-269, T14G/685], **AND**

VERIFY 2-PMP-2-176, CONDENSER VACUUM PUMP 2B, STARTS.

NOTE

2-FCV-2-176 should not open until Condenser Vacuum Pump 2B draws enough vacuum within itself to approach the suction header vacuum. The differential pressure switch that controls 2-FCV-2-176 has a setpoint of 2.0 inHgDiff (± 0.5 inHg).

- [10] **VERIFY** 2-FCV-2-176, CONDENSER VACUUM PMP 2B SUCTION ISOL, [T14G/685], OPENS. **(Acc Crit)**
- [11] **PLACE** 2-HS-2-181A, COND VACUUM PMP C, [2-M-3], to P AUTO, **AND**

VERIFY 2-PMP-2-181, CONDENSER VACUUM PUMP 2C, [T14G/685], remains OFF.

[12] **PRESS** TEST pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C, [2-JB-291-269], **AND**

VERIFY 2-PMP-2-181, CONDENSER VACUUM PUMP 2C, STARTS.

NOTE

2-FCV-2-181 should not open until Condenser Vacuum Pump 2C draws enough vacuum within itself to approach the suction header vacuum. The differential pressure switch that controls 2-FCV-2-181 has a setpoint of 2.0 inHgDiff (± 0.5 inHg).

- [13] **VERIFY** 2-FCV-2-181, CONDENSER VACUUM PMP 2C SUCTION ISOL, [T14G/685], OPENS. **(Acc Crit)**
- [14] **PRESS** SAFE STOP pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A, **AND**

VERIFY 2-PMP-2-171, CONDENSER VACUUM PUMP 2A, STOPS.

6.5.4 CVP Auto-Start on Low Condenser Vacuum (continued)

[15] **PRESS** RESET pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A, **AND**

VERIFY 2-PMP-2-171, CONDENSER VACUUM PUMP 2A, remains OFF.

[16] **PRESS** TEST pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A, **AND**

VERIFY 2-PMP-2-171, CONDENSER VACUUM PUMP 2A, STARTS.

NOTE

2-FCV-2-171 should not open until Condenser Vacuum Pump 2A draws enough vacuum within itself to approach the suction header vacuum. The differential pressure switch that controls 2-FCV-2-171 has a setpoint of 2.0 inHgDiff (\pm 0.5 inHg).

- [17] **VERIFY** 2-FCV-2-171, CONDENSER VACUUM PMP 2A SUCTION ISOL, [T14G/685], OPENS. (Acc Crit)
- [18] **PRESS** SAFE STOP pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C.
- [19] **PRESS** SAFE STOP pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B.
- [20] **PRESS** SAFE STOP pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A.
- [21] **PRESS** RESET pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B.

6.5.4 CVP Auto-Start on Low Condenser Vacuum (continued)

NOTES

- 1) Valve 2-DRV-2-714 is throttled open in the following step and will remain open for the remainder of this section.
- 2) The pressure switches that control the auto-start feature of the Condenser Vacuum Pumps have a setpoint of 25.5 inHgVac (±0.3inHg).

[22]	THROTTLE OPEN 2-DRV-2-714, CONDENSER VACUUM
	PMP 2B SUCTION DRAIN, [T14G/685], until the Condenser
	Vacuum Pump suction header vacuum begins to gradually decrease as read on Vacuum Gauge D.
	declease as lead on vacuum Gauge D.

- [23] VERIFY 2-PMP-2-176, CONDENSER VACUUM PUMP 2B, STARTS. (Acc Crit)
- [24] **PRESS** RESET pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C.
- [25] **PRESS** SAFE STOP pushbutton 2-HS-2-176B, CONDENSER VACUUM PUMP 2B, **AND**

VERIFY 2-PMP-2-176, CONDENSER VACUUM PUMP 2B, STOPS.

- [26] VERIFY 2-PMP-2-181, CONDENSER VACUUM PUMP 2C, STARTS. (Acc Crit)
- [27] **PRESS** RESET pushbutton 2-HS-2-171B, CONDENSER VACUUM PUMP 2A.
- [28] **PRESS** SAFE STOP pushbutton 2-HS-2-181B, CONDENSER VACUUM PUMP 2C, **AND**

VERIFY 2-PMP-2-181, CONDENSER VACUUM PUMP 2C, STOPS.

[29] **VERIFY** 2-PMP-2-171, CONDENSER VACUUM PUMP 2A, STARTS. (Acc Crit)

Date				

6.5.4 CVP Auto-Start on Low Condenser Vacuum (continued)

[30] **PLACE** the following Handswitches to STOP PULL TO LOCK:

2-HS-2-171A, COND VACUUM PMP A • 2-HS-2-176A, COND VACUUM PMP B • 2-HS-2-181A, COND VACUUM PMP C • [31] **PRESS** the RESET pushbutton on the following Handswitches: 2-HS-2-176B, CONDENSER VACUUM PUMP 2B • • 2-HS-2-181B, CONDENSER VACUUM PUMP 2C [32] **CLOSE** 2-DRV-2-714, CONDENSER VACUUM PMP 2B SUCTION DRAIN.

6.6 Condenser Vacuum Pumps Performance

NOTES

- 1) Atmospheric conditions can change quickly. Atmospheric pressure should be recorded at least once per shift using Data Sheet 6 during performance of this Section.
- 2) Subsections 6.6.1 through 6.6.3 may be performed in any order provided the steps within each Subsection are performed in the order written.
- 3) Refer to GOI-7 for Condenser Vacuum Pump motor starting limitations.
- 4) All air flow traverses are taken in the condenser vacuum exhaust line at T14G/729.

6.6.1 Condenser Vacuum Pump 2A Individual Performance

- [1] **ENSURE** all prerequisites listed in Section 4.0 for Section 6.6 have been completed.
- [2] **ENSURE** Sections 6.2 and 6.5 have been completed
- [3] **ENSURE** 2-FCV-2-255 is OPEN using 2-HS-2-255, EXH BYPASS COND VAC PMPS, [2-M-3].

CAUTION

Use caution when opening 2-PCV-6-330. Ensure immediate area around valve is free of debris that could enter the Condenser.

- [4] **ENSURE** 2-PCV-6-330 is OPEN using 2-HS-6-330A, VACUUM BREAKER COND A, [2-M-3].
- [5] **OPEN** 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL, [T14H/720].
- [6] **OPEN** 2-ISV-2-716, MAIN CONDENSER VACUUM LINE ISOL, [T14H/720].

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6.6.1		denser Vacuum Pump 2A Individual Performance tinued)	
	[7]	BEGIN recording Atmospheric Pressure on Data Sheet 6 (N/A if pressure recording has already begun)	
	[8]	VERIFY Condenser Vacuum Pump Suction Header vacuum is at atmospheric pressure (0 inHgVac on Vacuum Gauge D).	
	[9]	START 2-PMP-2-171 using 2-HS-2-171A, COND VACUUM PMP A, [2-M-3].	
	[10]	RECORD Condenser Vacuum Pump 2A operating data at Atmospheric Pressure on Data Sheets 1 and 4, AND	
		PERFORM calculations on Data Sheets 1 and 4.	
	[11]	RECORD Condenser Vacuum Pump 2A Motor Running kVA at Atmospheric Pressure from Data Sheet 1, AND	
		VERIFY motor kVA meets acceptance criteria.	
		kVA	
		Acc Crit: ≤ 114.5 kVA	
	[12]	CLOSE 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL.	
	[13]	CLOSE 2-ISV-2-716, MAIN CONDENSER VACUUM LINE ISOL.	

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

NOTES

- 1) Throttle 2-ISV-2-1034 and -1035 in the following step first. If CVP 2A suction pressure of 15 inHgA cannot be obtained using 2-ISV-2-1034 and -1035, then 2-ISV-2-706 may be used in lieu of or in addition to them.
- 2) The intent of the following step is to increase the air flow rate of CVP 2A without increasing the suction pressure above 15 inHgA (to verify CVP 2A flow at 15 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [14] **THROTTLE** any or all of the following valves to obtain a pressure of 14.83 inHgA (or slightly less) on Vacuum Gauge A.
 - 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL, [T14H/720]
 - □ CLOSED □ THROTTLED □ FULL OPEN
 - 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL, [T14H/720]
 - □ CLOSED □ THROTTLED □ FULL OPEN
 - 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - [15] **RECORD** Condenser Vacuum Pump 2A operating data at 15 inHgA on Data Sheets 1 and 4, **AND**

PERFORM calculations on Data Sheets 1 and 4.

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

[16] **RECORD** Condenser Vacuum Pump 2A Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 15 inHgA from Data Sheet 1, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: ≤ 114.5 kVA

inHgA

Acc Crit: ≤ 14.83 inHgA

SCFM

Acc Crit: ≥ 894 SCFM

[17] **ENSURE** 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL is CLOSED.

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-713. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- 1) Throttle 2-ISV-2-1034 and/or -1035 in the following step first and then use 2-DRV-2-713 to fine-tune CVP 2A suction pressure if necessary.
- 2) The intent of the following step is to increase the air flow rate of CVP 2A without increasing the suction pressure above 5 inHgA (to verify CVP 2A flow at 5 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [18] **THROTTLE** any or all of the following valves to obtain a pressure of 4.83 inHgA (or slightly less) on Vacuum Gauge A.
 - 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - 2-DRV-2-713, CONDENSER VACUUM PMP 2A SUCTION DRAIN, [T14H/685]

□ CLOSED □ THROTTLED □ FULL OPEN

[19] **RECORD** Condenser Vacuum Pump 2A operating data at 5 inHgA on Data Sheets 1 and 4

PERFORM calculations on Data Sheets 1 and 4.

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

[20] **RECORD** Condenser Vacuum Pump 2A Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 5 inHgA from Data Sheet 1, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: ≤ 114.5 kVA

inHgA

Acc Crit: ≤ 4.83 inHgA

SCFM

Acc Crit: ≥ 276 SCFM

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-713. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- Throttle 2-DRV-2-713 in the following step first. If CVP 2A suction pressure of 3 inHgA cannot be obtained using 2-DRV-2-713, then 2-ISV-2-1034 and/or -1035 may be used in lieu of or in addition to it.
- 2) The intent of the following step is to increase the air flow rate of CVP 2A without increasing the suction pressure above 3 inHgA (to verify CVP 2A flow at 3 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [21] **THROTTLE** any or all of the following valves to obtain a pressure of 2.83 inHgA (or slightly less) on Vacuum Gauge A.
 - 2-DRV-2-713, CONDENSER VACUUM PMP 2A
 SUCTION DRAIN
 □ CLOSED □ THROTTLED □ FULL OPEN

 - 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - [22] **RECORD** Condenser Vacuum Pump 2A operating data at 3 inHgA on Data Sheets 1 and 4, **AND**

PERFORM calculations on Data Sheets 1 and 4.

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

[23] **RECORD** Condenser Vacuum Pump 2A Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 3 inHgA from Data Sheet 1, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: ≤ 114.5 kVA

inHgA

Acc Crit: \leq 2.83 inHgA

SCFM

Acc Crit: ≥ 160 SCFM

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-713. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- Throttle 2-DRV-2-713 in the following step first. If CVP 2A suction pressure of 2 inHgA cannot be obtained using 2-DRV-2-713, then 2-ISV-2-1034 and/or -1035 may be used in lieu of or in addition to it.
- 2) The intent of the following step is to increase the air flow rate of CVP 2A without increasing the suction pressure above 2 inHgA (to verify CVP 2A flow at 2 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [24] **THROTTLE** any or all of the following valves to obtain a pressure of 1.83 inHgA (or slightly less) on Vacuum Gauge A
 - 2-DRV-2-713, CONDENSER VACUUM PMP 2A SUCTION DRAIN

□ CLOSED □ THROTTLED □ FULL OPEN

- 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
- 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
- [25] **RECORD** Condenser Vacuum Pump 2A operating data at 2 inHgA on Data Sheets 1 and 4, **AND**

PERFORM calculations on Data Sheets 1 and 4.

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

[26] **RECORD** Condenser Vacuum Pump 2A Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 2 inHgA from Data Sheet 1, **AND**

VERIFY it meets acceptance criteria.

Acc Crit: ≤ 114.5 kVA

inHgA

kVA

Acc Crit: \leq 1.83 inHgA

SCFM

Acc Crit: ≥ 95.5 SCFM

[27] **ENSURE** the following valves are CLOSED.

- 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
- 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL

CAUTION

Use caution when opening 2-DRV-2-713. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTE

The intent of the following step is to increase the air flow rate of CVP 2A without increasing the suction pressure above 1 inHgA (to verify CVP 2A flow at 1 inHgA). 2-DRV-2-713 should be throttled open slowly and the vacuum allowed to stabilize before recording air flow.

[28] **THROTTLE** 2-DRV-2-713, CONDENSER VACUUM PMP 2A SUCTION DRAIN, as open as possible while still maintaining suction pressure of 0.83 inHgA (or slightly less) on Vacuum Gauge A.

Date			

6.6.1 Condenser Vacuum Pump 2A Individual Performance (continued)

[29] **RECORD** Condenser Vacuum Pump 2A operating data at 1 inHgA on Data Sheets 1 and 4, **AND**

PERFORM calculations on Data Sheets 1 and 4.

[30] **RECORD** Condenser Vacuum Pump 2A Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 1 inHgA from Data Sheet 1, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: \leq 114.5 kVA

inHgA

Acc Crit: ≤ 0.83 inHgA

SCFM

Acc Crit: ≥ 32.5 SCFM

- [31] **STOP** 2-PMP-2-171 by placing 2-HS-2-171A, COND VACUUM PMP A, to STOP PULL TO LOCK.
- [32] **CLOSE** 2-DRV-2-713, CONDENSER VACUUM PMP 2A SUCTION DRAIN.
- [33] **SUBMIT** a copy of the Condenser Vacuum Pump 2A performance data to Engineering for their review and evaluation, **AND**

RECORD name of engineer/department receiving data.

6.6.2 Condenser Vacuum Pump 2B Individual Performance

- [1] **ENSURE** all prerequisites listed in Section 4.0 for Section 6.6 have been completed.
- [2] **ENSURE** Sections 6.2 and 6.5 have been completed
- [3] **ENSURE** 2-FCV-2-255 is OPEN using 2-HS-2-255, EXH BYPASS COND VAC PMPS, [2-M-3].

CAUTION

Use caution when opening 2-PCV-6-330. Ensure immediate area around valve is free of debris that could enter the Condenser.

- [4] **ENSURE** 2-PCV-6-330 is OPEN using 2-HS-6-330A, VACUUM BREAKER COND A, [2-M-3].
- [5] **OPEN** 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL, [T14H/720].
- [6] **OPEN** 2-ISV-2-716, MAIN CONDENSER VACUUM LINE ISOL, [T14H/720].
- [7] **BEGIN** recording Atmospheric Pressure on Data Sheet 6 (N/A if pressure recording has already begun)
- [8] **VERIFY** Condenser Vacuum Pump Header vacuum is at atmospheric pressure (0 inHgVac on Vacuum Gauge D).
- [9] **START** 2-PMP-2-176 using 2-HS-2-176A, COND VACUUM PMP B, [2-M-3].
- [10] **RECORD** Condenser Vacuum Pump 2B at Atmospheric Pressure operating data on Data Sheets 2 and 4, **AND**

PERFORM calculations on Data Sheets 2 and 4.

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

[11] RECORD the Motor Running kVA obtained from Condenser Vacuum Pump 2B at Atmospheric Pressure from Data Sheet 2, AND

VERIFY motor kVA meets acceptance criteria.

kVA

Acc Crit: \leq 114.5 kVA

- [12] **CLOSE** 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL.
- [13] **CLOSE** 2-ISV-2-716, MAIN CONDENSER VACUUM LINE ISOL.

NOTES

- 1) Throttle 2-ISV-2-1034 and -1035 in the following step first. If CVP 2B suction pressure of 15 inHgA cannot be obtained using 2-ISV-2-1034 and -1035, then 2-ISV-2-706 may be used in lieu of or in addition to them.
- 2) The intent of the following step is to increase the air flow rate of CVP 2B without increasing the suction pressure above 15 inHgA (to verify CVP 2B flow at 15 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [14] **THROTTLE** any or all of the following valves to obtain a pressure of 14.83 inHgA (or slightly less) on Vacuum Gauge B.
 - 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL, [T14H/720]

□ CLOSED □ THROTTLED □ FULL OPEN

• 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL, [T14H/720]

□ CLOSED □ THROTTLED □ FULL OPEN

• 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL

□ CLOSED □ THROTTLED □ FULL OPEN

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

[15] **RECORD** Condenser Vacuum Pump 2B operating data at 15 inHgA operating data on Data Sheets 2 and 4, **AND**

PERFORM calculations on Data Sheets 2 and 4.

[16] **RECORD** Condenser Vacuum Pump 2B Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 15 inHgA from Data Sheet 2, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: \leq 114.5 kVA

inHgA

Acc Crit: ≤ 14.83 inHgA

SCFM

Acc Crit: \geq 849 SCFM

[17] **ENSURE** 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL is CLOSED.

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-714. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- 1) Throttle 2-ISV-2-1034 and/or -1035 in the following step first and then use 2-DRV-2-714 to fine-tune CVP 2B suction pressure.
- 2) The intent of the following step is to increase the air flow rate of CVP 2B without increasing the suction pressure above 5 inHgA (to verify CVP 2B flow at 5 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [18] **THROTTLE** any or all of the following valves to obtain a pressure of 4.83 inHgA (or slightly less) on Vacuum Gauge B.
 - 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - 2-DRV-2-714, CONDENSER VACUUM PMP 28 SUCTION DRAIN, [T14G/685]

□ CLOSED □ THROTTLED □ FULL OPEN

[19] **RECORD** Condenser Vacuum Pump 2B operating data at 5 inHgA on Data Sheets 2 and 4, **AND**

PERFORM calculations on Data Sheets 2 and 4.

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

[20] **RECORD** Condenser Vacuum Pump 2B Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 5 inHgA from Data Sheet 2, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: ≤ 114.5 kVA

inHgA

Acc Crit: ≤ 4.83 inHgA

SCFM

Acc Crit: ≥ 290 SCFM

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-714. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- 1) Throttle 2-DRV-2-714 in the following step first. If CVP 2B suction pressure of 3 inHgA cannot be obtained using 2-DRV-2-714, then 2-ISV-2-1034 and/or -1035 may be used in lieu of or in addition to it.
- 2) The intent of the following step is to increase the air flow rate of CVP 2B without increasing the suction pressure above 3 inHgA (to verify CVP 2B flow at 3 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [21] **THROTTLE** any or all of the following valves to obtain a pressure of 2.83 inHgA (or slightly less) on Vacuum Gauge B.
 - 2-DRV-2-714, CONDENSER VACUUM PMP 2B
 SUCTION DRAIN
 □ CLOSED □ THROTTLED □ FULL OPEN

- [22] **RECORD** Condenser Vacuum Pump 2B operating data at 3 inHgA on Data Sheets 2 and 4, **AND**

PERFORM calculations on Data Sheets 2 and 4.

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

[23] **RECORD** Condenser Vacuum Pump 2B Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 3 inHgA from Data Sheet 2, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: ≤ 114.5 kVA

inHgA

Acc Crit: ≤ 2.83 inHgA

SCFM

Acc Crit: ≥ 171 SCFM

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-714. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- 1) Throttle 2-DRV-2-714 in the following step first. If CVP 2B suction pressure of 2 inHgA cannot be obtained using 2-DRV-2-714, then 2-ISV-2-1034 and/or -1035 may be used in lieu of or in addition to it.
- 2) The intent of the following step is to increase the air flow rate of CVP 2B without increasing the suction pressure above 2 inHgA (to verify CVP 2B flow at 2 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [24] **THROTTLE** any or all of the following valves to obtain a pressure of 1.83 inHgA (or slightly less) on Vacuum Gauge B
 - 2-DRV-2-714, CONDENSER VACUUM PMP 28
 SUCTION DRAIN

□ CLOSED □ THROTTLED □ FULL OPEN

- 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
- [25] **RECORD** Condenser Vacuum Pump 2B operating data at 2 inHgA operating data on Data Sheets 2 and 4, **AND**

PERFORM calculations on Data Sheets 2 and 4.

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

[26] **RECORD** Condenser Vacuum Pump 2B Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 2 inHgA from Data Sheet 2, **AND**

VERIFY it meets acceptance criteria.

Acc Crit: ≤ 114.5 kVA

inHgA

kVA

Acc Crit: ≤ 1.83 inHgA

SCFM

Acc Crit: ≥ 99 SCFM

[27] **ENSURE** the following valves are CLOSED

- 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
- 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL

CAUTION

Use caution when opening 2-DRV-2-714. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTE

The intent of the following step is to increase the air flow rate of CVP 2B without increasing the suction pressure above 1 inHgA (to verify CVP 2B flow at 1 inHgA). 2-DRV-2-714 should be throttled open slowly and the vacuum allowed to stabilize before recording air flow.

[28] **THROTTLE** 2-DRV-2-714, CONDENSER VACUUM PMP 2B SUCTION DRAIN, as much as possible while still maintaining suction pressure of 0.83 inHgA (or slightly less) on Vacuum Gauge B.

Date			

6.6.2 Condenser Vacuum Pump 2B Individual Performance (continued)

[29] **RECORD** Condenser Vacuum Pump 2B operating data at 1 inHgA on Data Sheets 2 and 4, **AND**

PERFORM calculations on Data Sheets 2 and 4.

[30] **RECORD** Condenser Vacuum Pump 2B Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 1 inHgA from Data Sheet 2, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: ≤ 114.5 kVA

inHgA

Acc Crit: ≤ 0.83 inHgA

SCFM

Acc Crit: ≥ 29 SCFM

- [31] **STOP** 2-PMP-2-176 by placing 2-HS-2-176A, COND VACUUM PMP B, to STOP PULL TO LOCK.
- [32] **CLOSE** 2-DRV-2-714, CONDENSER VACUUM PMP 2B SUCTION DRAIN.
- [33] **SUBMIT** a copy of the Condenser Vacuum Pump 2B performance data to Engineering for their review and evaluation, **AND**

RECORD name of engineer/department receiving data.

/

6.6.3 Condenser Vacuum Pump 2C Individual Performance

- [1] **ENSURE** all prerequisites listed in Section 4.0 for Section 6.6 have been completed.
- [2] **ENSURE** Sections 6.2 and 6.5 have been completed
- [3] **ENSURE** 2-FCV-2-255 is OPEN using 2-HS-2-255, EXH BYPASS COND VAC PMPS, [2-M-3].

CAUTION

Use caution when opening 2-PCV-6-330. Ensure immediate area around valve is free of debris that could enter the Condenser.

- [4] **ENSURE** 2-PCV-6-330 is OPEN using 2-HS-6-330A, VACUUM BREAKER COND A, [2-M-3].
- [5] **OPEN** 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL, [T14H/720].
- [6] **OPEN** 2-ISV-2-716, MAIN CONDENSER VACUUM LINE ISOL, [T14H/720].
- [7] **BEGIN** recording Atmospheric Pressure on Data Sheet 6 (N/A if pressure recording has already begun)
- [8] **VERIFY** Condenser Vacuum Pump Header vacuum is at atmospheric pressure (0 inHgVac on Vacuum Gauge D).
- [9] **START** 2-PMP-2-181 using 2-HS-2-181A, COND VACUUM PMP C, [2-M-3].
- [10] **RECORD** Condenser Vacuum Pump 2C at Atmospheric Pressure operating data on Data Sheets 3 and 4, **AND**

PERFORM calculations on Data Sheets 3 and 4.

[11] RECORD the Motor Running kVA obtained from Condenser Vacuum Pump 2C at Atmospheric Pressure from Data Sheet 3, AND

VERIFY motor kVA meets acceptance criteria.

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

kVA

Acc Crit: ≤ 114.5 kVA

- [12] **CLOSE** 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL.
- [13] **CLOSE** 2-ISV-2-716, MAIN CONDENSER VACUUM LINE ISOL.

NOTES

- 1) Throttle 2-ISV-2-1034 and -1035 in the following step first. If CVP 2C suction pressure of 15 inHgA cannot be obtained using 2-ISV-2-1034 and -1035, then 2-ISV-2-706 may be used in lieu of or in addition to them.
- 2) The intent of the following step is to increase the air flow rate of CVP 2C without increasing the suction pressure above 15 inHgA (to verify CVP 2C flow at 15 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [14] **THROTTLE** any or all of the following valves to obtain a pressure of 14.83 inHgA (or slightly less) on Vacuum Gauge C.
 - 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL, [T14H/720]
 - CLOSED
 THROTTLED
 FULL OPEN
 - 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL, [T14H/720]
 - □ CLOSED □ THROTTLED □ FULL OPEN
 - 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL

□ CLOSED □ THROTTLED □ FULL OPEN

```
Date _____
```

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

[15] **RECORD** Condenser Vacuum Pump 2C operating data at 15 inHgA on Data Sheets 3 and 4, **AND**

PERFORM calculations on Data Sheets 3 and 4.

[16] RECORD Condenser Vacuum Pump 2C Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 15 inHgA from Data Sheet 3, AND

VERIFY it meets acceptance criteria.

kVA

Acc Crit: \leq 114.5 kVA

inHgA

Acc Crit: ≤ 14.83 inHgA

SCFM

Acc Crit: \geq 856 SCFM

[17] **ENSURE** 2-ISV-2-706, MAIN CONDENSER VACUUM LINE ISOL is CLOSED.

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-715. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- 1) Throttle 2-ISV-2-1034 and/or -1035 in the following step first and then use 2-DRV-2-715 to fine-tune CVP 2C suction pressure.
- 2) The intent of the following step is to increase the air flow rate of CVP 2C without increasing the suction pressure above 5 inHgA (to verify CVP 2C flow at 5 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [18] **THROTTLE** any or all of the following valves to obtain a pressure of 4.83 inHgA (or slightly less) on Vacuum Gauge C.
 - 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - 2-DRV-2-715, CONDENSER VACUUM PMP 2C SUCTION DRAIN, [T14G/685]

□ CLOSED □ THROTTLED □ FULL OPEN

[19] **RECORD** Condenser Vacuum Pump 2C operating data at 5 inHgA operating on Data Sheets 3 and 4, **AND**

PERFORM calculations on Data Sheets 3 and 4.

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

[20] **RECORD** Condenser Vacuum Pump 2C Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 5 inHgA from Data Sheet 3, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: ≤ 114.5 kVA

inHgA

Acc Crit: ≤ 4.83 inHgA

SCFM

Acc Crit: ≥ 267 SCFM

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-715. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- Throttle 2-DRV-2-715 in the following step first. If CVP 2C suction pressure of 3 inHgA cannot be obtained using 2-DRV-2-715, then 2-ISV-2-1034 and/or -1035 may be used in lieu of or in addition to it.
- 2) The intent of the following step is to increase the air flow rate of CVP 2C without increasing the suction pressure above 3 inHgA (to verify CVP 2C flow at 3 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [21] **THROTTLE** any or all of the following valves to obtain a pressure of 2.83 inHgA (or slightly less) on Vacuum Gauge C.
 - 2-DRV-2-715, CONDENSER VACUUM PMP 2C SUCTION DRAIN
 □ CLOSED □ THROTTLED □ FULL OPEN

 - 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
 - [22] **RECORD** Condenser Vacuum Pump 2C operating data at 3 inHgA on Data Sheets 3 and 4, **AND**

PERFORM calculations on Data Sheets 3 and 4.

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

[23] **RECORD** Condenser Vacuum Pump 2C Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 3 inHgA from Data Sheet 3, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: ≤ 114.5 kVA

inHgA

Acc Crit: ≤ 2.83 inHgA

____ SCFM

Acc Crit: ≥ 154 SCFM

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

CAUTION

Use caution when opening 2-DRV-2-715. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTES

- Throttle 2-DRV-2-715 in the following step first. If CVP 2C suction pressure of 2 inHgA cannot be obtained using 2-DRV-2-715, then 2-ISV-2-1034 and/or -1035 may be used in lieu of or in addition to it.
- 2) The intent of the following step is to increase the air flow rate of CVP 2C without increasing the suction pressure above 2 inHgA (to verify CVP 2C flow at 2 inHgA). Valves should be throttled open slowly and the pressure allowed to stabilize before recording air flow.
- 3) Use check boxes to record the as-left valve positions.
 - [24] **THROTTLE** any or all of the following valves to obtain a pressure of 1.83 inHgA (or slightly less) on Vacuum Gauge C
 - 2-DRV-2-715, CONDENSER VACUUM PMP 2C SUCTION DRAIN

□ CLOSED □ THROTTLED □ FULL OPEN

- 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
- 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL
 CLOSED THROTTLED FULL OPEN
- [25] **RECORD** Condenser Vacuum Pump 2C operating data at 2 inHgA on Data Sheets 3 and 4, **AND**

PERFORM calculations on Data Sheets 3 and 4.

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

[26] **RECORD** Condenser Vacuum Pump 2C Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 2 inHgA from Data Sheet 3, **AND**

VERIFY it meets acceptance criteria.

Acc Crit: ≤ 114.5 kVA

inHgA

kVA

Acc Crit: ≤ 1.83 inHgA

SCFM

Acc Crit: ≥ 92.5 SCFM

[27] **ENSURE** the following valves are CLOSED

- 2-ISV-2-1034, MFPT COND 2A SHELL VENT LINE ISOL
- 2-ISV-2-1035, MFPT COND 2B SHELL VENT LINE ISOL

CAUTION

Use caution when opening 2-DRV-2-715. Ensure immediate area around valve is free of debris that could enter the Condenser Vacuum Pump suction.

NOTE

The intent of the following step is to increase the air flow rate of CVP 2C without increasing the suction pressure above 1 inHgA (to verify CVP 2C flow at 1 inHgA). 2-DRV-2-715 should be throttled open slowly and the vacuum allowed to stabilize before recording air flow.

[28] **THROTTLE** 2-DRV-2-715, CONDENSER VACUUM PMP 2C SUCTION DRAIN, as much as possible while still maintaining suction pressure of 0.83 inHgA (or slightly less) on Vacuum Gauge C.

Date			

6.6.3 Condenser Vacuum Pump 2C Individual Performance (continued)

[29] **RECORD** Condenser Vacuum Pump 2C operating data at 1 inHgA on Data Sheets 3 and 4, **AND**

PERFORM calculations on Data Sheets 3 and 4.

[30] **RECORD** Condenser Vacuum Pump 2C Motor Running kVA, Pump Suction Pressure, and Airflow Rate (use airflow traverse data) at 1 inHgA from Data Sheet 3, **AND**

VERIFY it meets acceptance criteria.

kVA

Acc Crit: \leq 114.5 kVA

inHgA

Acc Crit: ≤ 0.83 inHgA

SCFM

Acc Crit: \geq 33 SCFM

- [31] **STOP** 2-PMP-2-181 by placing 2-HS-2-181A, COND VACUUM PMP B, to STOP PULL TO LOCK.
- [32] **CLOSE** 2-DRV-2-715, CONDENSER VACUUM PMP 2C SUCTION DRAIN.
- [33] **SUBMIT** a copy of the Condenser Vacuum Pump 2C performance data to Engineering for their review and evaluation, **AND**

RECORD name of engineer/department receiving data.

/

6.6.4 Condenser Evacuation

NOTES

- 1) If Main Condenser absolute pressure stabilizes at greater than 5 inHgA, the Condenser Vacuum Pumps may have to be stopped to repair excessive Condenser air inleakage. Re-perform this Subsection after Condenser inleakage is repaired.
- 2) Condenser Vacuum piping should be observed for excessive vibration or noise during the entire performance of this subsection. Performance of vibration walkdown is documented in step 6.6.4[22].

[1]	ENSURE Subsections 6.6.1, 6.6.2, and 6.6.3 have been completed.	
[2]	ENSURE system valves are positioned in accordance with Appendix G, Valve Lineup for Condenser Evacuation.	
[3]	ENSURE all Main Condenser and MFPT Condenser manways and access hatches are securely closed.	
[4]	ENSURE 2-FCV-2-255 is OPEN using 2-HS-2-255, EXH BYPASS COND VAC PMPS. [2-M-3].	
[5]	ENSURE 2-PCV-6-330 is CLOSED using 2-HS-6-330A, VACUUM BREAKER COND A, [2-M-3].	
[6]	ENSURE Main Condenser and Main Feed Pump Turbine Condensers are at atmospheric pressure (0 inHgVac on Vacuum Gauge D).	
[7]	ENSURE Main Turbine is placed on Turning Gear per 2-SOI-47.01 or equivalent approved Temporary Operating Plan (TOP) for this purpose.	
	Instruction Used:	
[8]	ENSURE Main Turbine Steam Seals have been established per 2-SOI-47.03 or equivalent approved TOP for this purpose.	
	Instruction Used:	

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6.6.4 Condenser Evacuation (continued)

[9] **ENSURE** Gland Seal Water to Condenser Boot Seal and Condenser Vacuum Breaker has been established per 2-SOI-37.01 or equivalent approved TOP for this purpose. Instruction Used: 2-SOI-37.01 TOP: **ENSURE** Main Feed Pump Turbines are placed on [10] Turning Gear, AND **ENSURE** Main Feed Pump Turbine Steam Seals have been established per 2-SOI-2&3.01 or equivalent approved TOP for this purpose. Instruction Used: 2-SOI-2&3.01 TOP: **VERIFY** the following Annunciation and Alarms: [11] A. Annunciator Windows: 2-XA-55-3A-46C, CONDENSER VACUUM LO, is • in ALARM • 2-XA-55-3B-55D, MFPT CONDENSER VACUUM LO, is in ALARM B. Unit 2 Alarm Events Display Screen: 46-C CONDENSER VACUUM LO (PS-2-7B/10) is • in ALARM (Red) 46-C CONDENSER VACUUM LO/LO-LO (Y9006C) • is in ALARM (Red) 55-D MFPT A CONDENSER VACUUM LO (PS-2-14) is in ALARM (Red) 55-D MFPT B CONDENSER VACUUM LO (PS-2-15) is in ALARM (Red)

6.6.4 Condenser Evacuation (continued)

[12] **RECORD** the starting values of the following parameters.

(Zone A)	ICS Point P2263A	 inHgA
(Zone B)	ICS Point P2264A	 inHgA
(Zone C)	ICS Point P2265A	 inHgA
(MFPTC A)	ICS Point P2270A	 inHgA
(MFPTC B)	ICS Point P2271A	 inHgA
(Inleakage)	ICS Point F2700A	 SCFM
(Zone C)	2-P/TR-2-2	 inHgA
(M&TE)	Vacuum Gauge D	 inHgVac
(M&TE) At	mospheric Pressure	 inHg

NOTE

Start the stopwatch simultaneously with the first CVP started in the following step. (The CVP that is started first should have a recorded stopwatch time of 00:00:00)

[13] **START** all three Condenser Vacuum Pumps using their respective Control Room handswitch as follows, **AND**

RECORD stopwatch time (in hh:mm:ss) at each CVP start:

 2-PMP-2-171 using 2-HS-2-171A, COND VACUUM PMP A, [2-M-3]

: :

 2-PMP-2-176 using 2-HS-2-176A, COND VACUUM PMP B, [2-M-3]

: :

 2-PMP-2-181 using 2-HS-2-181A, COND VACUUM PMP C, [2-M-3]

: :

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6.6.4 Condenser Evacuation (continued)

NOTES

- 1) Step 6.6.4[14] is performed concurrently with steps 6.6.4[15] through 6.6.4[19].
- 2) Steps 6.6.4[15], 6.6.4[16], and 6.6.4[17] may be performed in parallel.

[14]	RECORD system data on Data Sheet 5 at each of the listed
	Main Condenser absolute pressures as Main Condenser
	absolute pressure lowers.

- A. Atmospheric Pressure
- B. 25 inHgA
- C. 20 inHgA
- D. 15 inHgA
- E. 10 inHgA
- F. 5 inHgA
- G. Final Pressure
- [15] **RECORD** the MFPT Condenser pressures at which the following Alarms on the Unit 2 Alarm Events Display Screen change to NORMAL (Green).
 - A. 55-D MFPT A CONDENSER VACUUM LO (PS-2-14)
 - ICS Point P2270A _____ inHgA
 - B. 55-D MFPT B CONDENSER VACUUM LO (PS-2-15)
 ICS Point P2271A _______ inHgA

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6.6.4

[17]

				Date	
Cond	ense	er Ev	acuation (continued)		
[16]	16] RECORD the Main Condenser pressures at which the following Alarms on the Unit 2 Alarm Events Display S change to NORMAL (Green)			I	
	Α.	46-0	C, CONDENSER VACUUM LO (PS-2-7B/10)		
		ICS	S Point P2265 inHgA		
	В.		C, CONDENSER VACUUM LO/LO-LO (Y9006C) S Point P2265 inHaA		
		103	S Point P2265 inHgA	-	
[17]	VEF	RIFY	the following Annunciation and Alarms:		
	Α.	Ann	unciator Windows:		
		•	2-XA-55-3A-46C, CONDENSER VACUUM LO, is CLEAR		
		•	2-XA-55-3B-55D, MFPT CONDENSER VACUUM LO, is CLEAR		
	В.	Unit	2 Alarm Events Display Screen:		
		•	46-C CONDENSER VACUUM LO (PS-2-7B/10) is NORMAL (Green)		
		•	46-C CONDENSER VACUUM LO/LO-LO (Y90060 is NORMAL (Green)	C)	

- 55-D MFPT A CONDENSER VACUUM LO (PS-2-14) • is NORMAL (Green)
- 55-D MFPT B CONDENSER VACUUM LO (PS-2-15) • is NORMAL (Green)
- [18] WHEN condenser pressure on 2-P/TR-2-2, COND TEMP & PRESS, [2-M-3], falls below 5 inHgA, THEN

CLOSE 2-FCV-2-255 using 2-HS-2-255, EXH BYPASS COND VAC PMPS.

6.6.4 Condenser Evacuation (continued)

NOTE

Steps 6.6.4[19] and 6.6.4[21] may be performed in parallel.

[19] WHEN main condenser pressure on 2-P/TR-2-2, COND TEMP & PRESS, stabilizes, THEN

STOP the stopwatch, **AND**

RECORD the values below and on Data Sheet 5.

		: :	
		(hh:mm:ss)	
(Zone A)	ICS Point P2263A		inHgA
(Zone B)	ICS Point P2264A		inHgA
(Zone C)	ICS Point P2265A		inHgA
(MFPTC A)	ICS Point P2270A		inHgA
(MFPTC B)	ICS Point P2271A		inHgA
(Inleakage)	ICS Point F2700A		SCFM
(Zone C)	2-P/TR-2-2		inHgA
(M&TE)	Vacuum Gauge D		inHgVac

- [20] **OPEN** 2-FCV-2-255 using 2-HS-2-255, EXH BYPASS COND VAC PMPS.
- [21] **MEASURE** CVP discharge air flow traverse (Condenser air inleakage) using Data Sheet 4, **AND**

RECORD Condenser air inleakage from Data Sheet 4.

SCFM

6.6.4 Condenser Evacuation (continued)

- [22] **ENSURE** Condenser Vacuum piping has been walked down to observe for excessive vibration or noise.
- [23] CLOSE 2-ISV-2-627, MFPT COND 2A SHELL VENT LINE ISOL, [T15H/708].

NOTE

The MFPT Condenser 2A Low Vacuum Alarm may take some time to come in. Normal system inleakage will cause MFPT Condenser 2A to slowly lose vacuum. MFPTC 2A Low Vacuum Alarm Setpoint is 17.5 inHgA.

- [24] **VERIFY** 2-XA-55-3B-55D, MFPT CONDENSER VACUUM LO, is in ALARM.
- [25] VERIFY Unit 2 Alarm Events Display Screen indicates 55-D MFPT A CONDENSER VACUUM LO (PS-2-14) is in ALARM (Red).
- [26] CLOSE 2-ISV-2-626, MFPT COND 2B SHELL VENT LINE ISOL, [T15H/708].

NOTE

The MFPT Condenser 2B Low Vacuum Alarm may take some time to come in. Normal system inleakage will cause MFPT Condenser 2B to slowly lose vacuum. MFPTC 2B Low Vacuum Alarm Setpoint is 17.5 inHgA.

- [27] **VERIFY** 2-XA-55-3B-55D, MFPT CONDENSER VACUUM LO, REFLASHES.
- [28] VERIFY Unit 2 Alarm Events Display Screen indicates 55-D MFPT B CONDENSER VACUUM LO (PS-2-15) is in ALARM (Red)
- [29] **PLACE** the following handswitches in STOP PULL TO LOCK:
 - 2-HS-2-171A, COND VACUUM PMP A
 - 2-HS-2-176A, COND VACUUM PMP B
 - 2-HS-2-181A, COND VACUUM PMP C

6.6.4 Condenser Evacuation (continued)

NOTE

The Main Condenser Low Vacuum Alarm may take some time to come in. Normal system inleakage will cause the Main Condenser to slowly lose vacuum. Main Condenser Low Vacuum Alarm setpoint is 6.9 inHgA.

- [30] **VERIFY** 2-XA-55-3A-46C, CONDENSER VACUUM LO is in ALARM.
- [31] **VERIFY** Unit 2 Alarm Events Display Screen indicates 46-C CONDENSER VACUUM LO (PS-2-7B) is in ALARM (Red)

NOTE

The Main Condenser Lo-Lo Vacuum Alarm may take some time to come in. Normal system inleakage will cause the Main Condenser to slowly lose vacuum. Main Condenser Lo-Lo Vacuum Alarm setpoint is 10.0 inHgA.

- [32] **VERIFY** 2-XA-55-3A-46C, CONDENSER VACUUM LO, REFLASHES.
- [33] VERIFY Unit 2 Alarm Events Display Screen indicates 46-C CONDENSER VACUUM LO/LO-LO (Y9006C) is in ALARM (Red)
- [34] **OPEN** the following Valves:
 - 2-ISV-2-627, MFPT COND 2A SHELL VENT LINE ISOL.
 - 2-ISV-2-626, MFPT COND 2B SHELL VENT LINE ISOL

6.6.4 Condenser Evacuation (continued)

NOTE

Steps 6.6.4[35] through 6.6.4[41] may be N/A'd if system is to be left in its current configuration to facilitate other testing activities.

[35]	ENSURE Main Turbine is removed from Turning Gear per 2-SOI-47.01 or equivalent approved TOP for this purpose.
[36]	Instruction Used:
[37]	ENSURE Main Turbine Steam Seals are secured per 2-SOI-47.03 or equivalent approved TOP for this purpose.
[38]	Instruction Used:
[39]	ENSURE Gland Seal Water to the Condenser Vacuum Pumps, Condenser Boot Seal and Condenser Vacuum Breaker is secured per 2-SOI-37.01 or equivalent approved TOP for this purpose.
	Instruction Used:
[40]	ENSURE Main Feed Pump Turbines are removed from Turning Gear, AND
	ENSURE Main Feed Pump Turbine Steam Seals are secured per 2-SOI-2&3.01 or equivalent approved TOP for this purpose.
	Instruction Used:
[41]	STOP recording Atmospheric Pressure on Data Sheet 6.

6.6.4 Condenser Evacuation (continued)

[42] **OBTAIN** trend printouts of the following ICS points, as available (from ICS, PEDS, DatAWare, etc), for the duration of condenser evacuation, **AND**

ATTACH trend printouts to this data package: (Unavailable points may be marked N/A.)

	•	P2263A, COND ZONE A BACKPRESSURE	
	•	P2264A, COND ZONE B BACKPRESSURE	
	•	P2265A, COND ZONE C BACKPRESSURE	
	•	P1132A, COND ZONE A HOTWELL PRESS	
	•	P1133A, COND ZONE C HOTWELL PRESS	
	•	F2260A, COND VAC PMP AIR EXH FLOW 1	
	•	F2700A, COND VAC PMP AIR EXHAUST FLOW 2	
	•	P2270A, MFPT A CONDENSER VACUUM PRESS	
	•	P2271A, MFPT B CONDENSER VACUUM PRESS	
	•	T2467A, COND VAC HDR TEMP	
	•	Y8003A, RCW TEMP UNIT 2	
	•	T2430A, COND CCW INLET-EAST SIDE TEMP	
	•	T2431A, COND CCW INLET-WEST SIDE TEMP	
	•	T2440A, COND CCW OUTLET-EAST SIDE TEMP	
	•	T2441A, COND CCW OUTLET-WEST SIDE TEMP	
[43]		BMIT a copy of the Condenser Evacuation data to gineering for their review and evaluation, AND	
	RE	CORD name of engineer/department receiving data.	

___/

7.0 POST-PERFORMANCE ACTIVITIES

NOTE

Post-performance steps may be performed in any order unless otherwise stated and should be completed as close in time as practicable to the end of instruction performance.

[1] **VERIFY** Engineering has reviewed and evaluated test data to the extent necessary for acceptable system performance, **AND**

ATTACH copy of Engineering concurrence to the data package.

[2] **VERIFY** that post-test calibration of the M&TE used to record quantitative acceptance criteria has been satisfactorily performed, **AND**

RECORD the results in the M&TE log.

[3] VERIFY no excessive vibration of piping system and components was observed during performance of Section 6.0. (If excessive vibration was observed, then verify engineering has evaluated the vibration and corrective actions have been initiated.)

	WBN Unit 2		Condenser Vacuum	2-PTI-002-02 Rev. 0000 Page 132 of 198	3
				Da	ate
7.0	POS	T-PE	RFORMANCE ACTIVITIES (continued)		
	[4]		MOVE the following temporary 0-30 inHg uges at the following locations: (Installed i		
		A.	Vacuum Gauge A: Downstream (low side) test connection o COND VAC PMP A INLET VLV CONT, [
				1 141 / 0003.	1st
					CV
		Β.	Vacuum Gauge B: Downstream (low side) test connection o COND VAC PMP B INLET VLV CONT, [
					1st
					CV
		C.	Vacuum Gauge C: Downstream (low side) test connection o COND VAC PMP C INLET VLV CONT, [
					1st
					CV
		D.	Vacuum Gauge D: Upstream (high side) test connection of 2 CONDENSER VACUUM PMP 2B SUCT PRESSS, at 2-ISIV-2-388B, [2-L-509, T1	ION STRN	
			FILESSS, at 2-1310-2-300B, [2-L-309, 11	JG/00J].	1st
					CV

	WBN Unit 2		Condenser Vacuum	2-PTI-002-02 Rev. 0000 Page 133 of 198	
				Date	e
0	POS	T-PEI	RFORMANCE ACTIVITIES (continue	d)	
	[5]		MOVE the following temporary 0-5 PS uges at the following locations: (Install		
		A.	Pressure Gauge A: at the test connection downstream of PRESSURE SWITCH ISOLATION V [T14H/685].		
					1st
					CV
		B.	Pressure Gauge B: at the test connection downstream of PRESSURE SWITCH ISOLATION V [T14G/685].		
					1st
					CV
		C.	Pressure Gauge C: at the test connection downstream of PRESSURE SWITCH ISOLATION V [T14G/685].		
					1st
					CV
	[6]		TIFY the Unit 2 US/SRO of the test connent.	mpletion and system	

8.0 RECORDS

A. QA Records

Completed Test Package

B. Non–QA Records

None

Appendix A (Page 1 of 2)

TEST PROCEDURES/INSTRUCTIONS REFERENCE REVIEW

Date _____

NOTES

1) Additional copies of this table may be made as necessary.

2) Initial and date indicates review has been completed for impact.

PROCEDURE/ INSTRUCTION	REVISION/CHANGES	IMPACT Yes/No	INITIAL AND DATE. (N/A for no change)
2-TSD-2-2			
FSAR Section 10.4.2			
Table 14.2-1 Sh 68 & 69			
WBN2-2-4002			
VTD-N010-0020			
VTD-J057-0010			
0-MI-57.002			
SSD-2-LS-2-169			
SSD-2-PDS-2-171			
SSD-2-PS-2-171			
SSD-2-PS-2-250			
SSD-2-LS-2-174			
SSD-2-PDS-2-176			
SSD-2-PS-2-176			
SSD-2-PS-2-246			
SSD-2-LS-2-179			

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TEST PROCEDURES/INSTRUCTIONS REFERENCE REVIEW

Date _____

PROCEDURE/ INSTRUCTION	REVISION/CHANGES	IMPACT Yes/No	INITIAL AND DATE. (N/A for no change)
SSD-2-PDS-2-181			
SSD-2-PS-2-181			
SSD-2-PS-2-248			
SSD-2-LPP-2-14			
SSD-2-LPP-2-15			
SSD-2-LPP-2-7			
SSD-2-LPP-2-10			

Appendix B (Page 1 of 1)

TEMPORARY CONDITION LOG

Date _____

NOTES

1) Additional copies of this table may be made as necessary.

2) These steps will be N/A'd if no temporary condition existed.

ITEM	TEMPORARY CONDITION		PERFORMED	RETU	RNED TO NORMAL
No.	DESCRIPTION	Step No.	Performed By/Date CV By/Date	Step No.	Returned By/Date CV By/Date
				1	

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WBN Unit 2	

Date__

PERMANENT PLANT INSTRUMENTATION LOG

INSTRUMENT OR INSTRUMENT	CAL DUE DATE	FILLED AND VENTED ¹	PLACED IN SERVICE ¹	USED FOR QUANTITATIVE ACC CRIT	FOR ATIVE CRIT	POST-TEST CAL DATE ²	POST-TEST CALIBRATION ACCEPTABLE ²
# L D D D J		INIT/DATE	INIT/DATE	ХЕS	NO		INITIAL/DATE
2-LG-2-168	N/A				NO	N/A	N/A
2-LS-2-169					NO	N/A	N/A
2-PDI-2-170 ⁴					NO	N/A	N/A
2-PDS-2-171					NO	N/A	N/A
2-PS-2-171					NO	N/A	N/A
2-PS-2-250					NO	N/A	N/A
2-PS-2-251					NO	N/A	N/A
2-TI-2-320 ⁴					NO	N/A	N/A
2-LG-2-173	N/A				NO	N/A	N/A
2-LS-2-174					NO	N/A	N/A
2-PDI-2-175 ⁴					NO	N/A	N/A
2-PDS-2-176					NO	N/A	N/A
2-PS-2-176					NO	N/A	N/A

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PERMANENT PLANT INSTRUMENTATION LOG

Date

INSTRUMENT OR INSTRUMENT	CAL DUE DATE	FILLED AND VENTED ¹	PLACED IN SERVICE ¹	USED FOR QUANTITATIVE ACC CRIT	FOR ATIVE RIT	POST-TEST CAL DATE ²	POST-TEST CALIBRATION ACCEPTABLE ²
# 1000		INIT/DATE	INIT/DATE	YES	NO		INITIAL/DATE
2-PS-2-246					ON	N/A	N/A
2-PS-2-247					ON	N/A	N/A
2-TI-2-321 ⁴					ON	N/A	N/A
2-LG-2-178	N/A				NO	N/A	N/A
2-LS-2-179					ON	N/A	N/A
2-PDI-2-180 ⁴					ON	N/A	N/A
2-PDS-2-181					ON	N/A	N/A
2-PS-2-181					NO	N/A	N/A
2-PS-2-248					ON	N/A	N/A
2-PS-2-249					NO	N/A	N/A
2-TI-2-322⁴					NO	N/A	N/A

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PERMANENT PLANT INSTRUMENTATION LOG

Date

INSTRUMENT OR INSTRUMENT	CAL DUE DATE	FILLED AND VENTED ¹	PLACED IN SERVICE ¹	USED FOR QUANTITATIVE ACC CRIT	FOR ATIVE RIT	POST-TEST CAL DATE ²	POST-TEST CALIBRATION ACCEPTABLE ²
# 10001		INIT/DATE	INIT/DATE	YES	ON		INITIAL/DATE
2-TE-2-183 ⁴					ON	A/N	N/A
2-LPF-2-256					ON	A/N	N/A
2-LPF-2-257					ON	A/N	N/A
2-LPP-2-1 ⁴					Q	N/A	N/A
2-LPP-2-2 ^{3,4}					NO	N/A	N/A
2-LPP-2-7 ⁴					0 N	N/A	N/A
2-LPP-2-10 ⁴					0 N	N/A	N/A
2-LPP-2-336 ^{3,4}					NO	N/A	N/A
2-LPP-2-14 ⁴					ON	A/N	N/A
2-LPP-2-15 ⁴					ON	A/N	N/A
2-LPT-24-24 ⁴					NO	N/A	N/A

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PERMANENT PLANT INSTRUMENTATION LOG

Date

INSTRUMENT OR INSTRUMENT	CAL DUE DATE	FILLED AND VENTED ¹	PLACED IN SERVICE ¹	USED FOR QUANTITATIVE ACC CRIT	FOR TATIVE SRIT	POST-TEST CAL DATE ²	POST-TEST CALIBRATION ACCEPTABLE ²
# D D		INIT/DATE	INIT/DATE	YES	ON		INITIAL/DATE
2-LPT-27-58 ^{3,4}					0 N	N/A	N/A
2-LPT-27-68 ^{3,4}					0 N	N/A	N/A
2-LPT-27-74 ^{3,4}					ON	N/A	N/A
2-LPT-27-84 ^{3,4}					NO	N/A	N/A

These items may be initialed and dated by personnel performing the task. Instrumentation not required to be filled and vented may be identified as Not Applicable. (N/A)

May be identified as N/A if instrument was not used to verify/record quantitative acceptance criteria data. 2

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³ May be identified as N/A if instrument is not available.

⁴ These instruments are only used in Subsection 6.6.4, Condenser Evacuation.

Appendix D (Page 1 of 1) SWITCH LINEUP

			-	
SWITCH	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-HS-2-171A	2-M-3	COND VACUUM PMP A	STOP PULL TO LOCK	
2-HS-2-176A	2-M-3	COND VACUUM PMP B	STOP PULL TO LOCK	
2-HS-2-181A	2-M-3	COND VACUUM PMP C	STOP PULL TO LOCK	
2-HS-2-255	2-M-3	EXH BYPASS COND VAC PMPS	OPEN	
2-HS-6-330A	2-M-3	VACUUM BREAKER COND A	CLOSED	
2-HS-2-171B	2-JB-291-269 [T14G/685]	CONDENSER VACUUM PUMP 2A	SAFE STOP	
2-HS-2-176B	2-JB-291-269 [T14G/685]	CONDENSER VACUUM PUMP 2B	SAFE STOP	
2-HS-2-181B	2-JB-291-269 [T14G/685]	CONDENSER VACUUM PUMP 2C	SAFE STOP	
2-HS-2-171D	2-JB-291-269 [T14G/685]	CONDENSER VACUUM PUMP 2A RECIRC PUMP	SAFE STOP	
2-HS-2-176D	2-JB-291-269 [T14G/685]	CONDENSER VACUUM PUMP 2B RECIRC PUMP	SAFE STOP	
2-HS-3-181D	2-JB-291-269 [T14G/685]	CONDENSER VACUUM PUMP 2C RECIRC PUMP	SAFE STOP	
2-HS-6-330B	2-JB-291-2053 [T14G/729]	CONDENSER VACUUM BREAKER	CLOSED	
2-HS-30-883	T14G/685	CONDENSER VACUUM PUMP AREA COOLER	AUTO	

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ELECTRICAL LINEUP

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-BKR-2-171	480V UNIT BD 2A Compt 3D	CONDENSER VACUUM PMP 2A	DISCONNECTED	
2-FU-203-A3/31 2-FU-203-A3/32	480V UNIT BD 2A Compt 5A	COND VAC PMP 2A CLOSE/TRIP CONT	INSTALLED*	
2-BKR-2-176	480V UNIT BD 2B Compt 4C	CONDENSER VACUUM PMP 2B	DISCONNECTED	
2-BKR-2-181	480V UNIT BD 2B Compt 4D	CONDENSER VACUUM PMP 2C	DISCONNECTED	
2-FU-203-B4/21 2-FU-203-B4/22	480V UNIT BD 2B Compt 6A	COND VAC PMP 2B CLOSE/TRIP CONT	INSTALLED*	
2-FU-203-B4/31 2-FU-203-B4/32	480V UNIT BD 2B Compt 6A	COND VAC PMP 2C CLOSE/TRIP CONT	INSTALLED*	
2-BKR-2-171D	480V TURB MOV BD 2A, Compt 3B	COND VAC PMP 2A RECIRC PMP	ON	
2-FU-209-A3/11	480V TURB MOV BD 2A, Compt 3B	CVP 2A RECIRCULATING PUMP	INSTALLED*	
2-BKR-2-176D	480V TURB MOV BD 2A, Compt 5A	COND VAC PMP 2B RECIRC PMP	ON	
2-FU-209-A5/1	480V TURB MOV BD 2A, Compt 5A	CVP 2B RECIRCULATING PUMP	INSTALLED*	
2-BKR-2-181D	480V TURB MOV BD 2B, Compt 10D	COND VAC PMP 2C RECIRC PMP	ON	
2-FU-209-B10/31	480V TURB MOV BD 2B, Compt 10D	CVP 2C RECIRCULATING PUMP	INSTALLED*	
2-BKR-30-883	480V TURB MOV BD 2A, Compt 8B	CNDS VACUUM PUMP AREA CLR	ON	
2-FU-210-A8/11	480V TURB MOV BD 2A, Compt 8B	COND VACUUM PMP COOLER	INSTALLED*	

Appendix E (Page 2 of 2)

ELECTRICAL LINEUP

Date		

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-BKR-278-M2C	120V AC INST PWR DISTR PNL 2B BKR 16	INST PWR DIST PNL B BKR16 TO 2-PNL-278-M2 CND VAC EXH	ON	
2-BKR-278-M2E	120V PANEL 2-M-7 INST PWR A RACK BKR 24	UNIT CNTL BD 2-M-7A BKR24 TO 2-PNL-278-M2	ON	
2-FU-275-R76/N1 2-FU-275-R76/N2	2-R-76 Row N, Fuse 1 & 2	MOTOR TRIPOUT BUZZER FOR PANELS M-1 THROUGH M-6 AND M-9	INSTALLED*	
2-FU-275-R76/N3 2-FU-275-R76/N4	2-R-76 Row N, Fuse 3 & 4	PANELS M-1 THROUGH M-6 MOTOR TRIPOUT ANNUNCIATION AUXILIARY RELAYS	INSTALLED*	

* When installing fuses with actuators, ensure that the actuating rod is oriented correctly to provide for proper alarm initiation and visual indication.

Appendix F (Page 1 of 3)

INITIAL VALVE LINEUP

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-ISV-2-568	T14H/685	CONDENSER VACUUM PMP 2A SUCTION HDR ISOL	OPEN	
2-ISV-2-571	T14H/685	CONDENSER VACUUM PMP 2A DISCHARGE ISOL	OPEN	
2-RTV-2-386A	T14H/685	2-PDI-2-170 ROOT	OPEN	
2-RTV-2-387A	T14H/685	2-PDI-2-170 ROOT	OPEN	
2-DRV-2-713	T14H/685	CONDENSER VACUUM PMP 2A SUCTION DRAIN	CLOSED	
2-VTV-2-1045	T14H/685	COND VACUUM WATER PMP A VENT VALVE	CLOSED	
2-ISV-32-2014	T14H/685	CNTL AIR ISOL VLV TO 2-FCV-2-250/2-FCV-2-171	OPEN	
2-ISV-2-569	T14G/685	CONDENSER VACUUM PMP 2B SUCTION HDR ISOL	OPEN	
2-ISV-2-572	T14G/685	CONDENSER VACUUM PMP 2B DISCHARGE ISOL	OPEN	
2-RTV-2-388A	T14G/685	2-PDI-2-175 ROOT	OPEN	
2-RTV-2-389A	T14G/685	2-PDI-2-175 ROOT	OPEN	
2-DRV-2-714	T14G/685	CONDENSER VACUUM PMP 2B SUCTION DRAIN	CLOSED	
2-VTV-2-1046	T14G/685	COND VACUUM WATER PMP B VENT VALVE	CLOSED	
2-ISV-32-2017	T14G/685	CONTROL AIR ISOLATION VALVE TO 2-FCV-2-176	OPEN	
2-ISV-2-570	T14G/685	CONDENSER VACUUM PMP 2C SUCTION HDR ISOL	OPEN	
2-ISV-2-573	T14G/685	CONDENSER VACUUM PMP 2C DISCHARGE ISOL	OPEN	
2-RTV-2-390A	T14G/685	2-PDI-2-180 ROOT	OPEN	
2-RTV-2-391A	T14G/685	2-PDI-2-180 ROOT	OPEN	
2-DRV-2-715	T14G/685	CONDENSER VACUUM PMP 2C SUCTION DRAIN	CLOSED	

Appendix F (Page 2 of 3)

INITIAL	VALVE	LINEUP
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Date		

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-VTV-2-1047	T14G/685	COND VACUUM WATER PMP C VENT VALVE	CLOSED	
2-ISV-32-2019	T14G/685	CNTL AIR ISOL VLV TO 2-FCV-2-248/2-FCV-2-181	OPEN	
2-DRV-2-879	T14G/685	CONDENSER VACUUM PUMP DISCHARGE HDR DRAIN	CLOSED	
2-ISV-2-1032	T14H/708	MFPT COND 2A SHELL VENT LINE ISOL	OPEN	
2-ISV-2-1033	T14H/708	MFPT COND 2B SHELL VENT LINE ISOL	OPEN	
2-ISV-2-626	T15G/708	MFPT COND 2B SHELL VENT LINE ISOL	CLOSED	
2-ISV-2-627	T15H/708	MFPT COND 2A SHELL VENT LINE ISOL	CLOSED	
2-ISIV-90-119I	T14G/708	COND VACUUM PMP AIR EXH MON ISV	CLOSED	
2-ISIV-90-119J	T14G/708	COND VACUUM PMP AIR EXH MON ISV	CLOSED	
2-RTV-2-256/A1	T14G/708	2-FT-2-256 ROOT	OPEN	
2-RTV-2-256/A2	T14G/708	2-FT-2-256 ROOT	OPEN	
2-RTV-2-257A1	T14G/708	2-FT-2-257 ROOT	OPEN	
2-RTV-2-257A2	T14G/708	2-FT-2-257 ROOT	OPEN	
2-ISV-2-574	T14G/708	COND VAC PUMP EXH HDR INLET FILTER ISOL	OPEN	
2-ISV-2-575	T14G/708	COND VAC PUMP EXH HDR OUTLET FILTER ISOL	OPEN	

Appendix F (Page 3 of 3)

Date			

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-RTV-2-350A	T14G/708	2-PDIS-2-255 ROOT	CLOSED	
2-RTV-2-351A	T14G/708	2-PDIS-2-255 ROOT	CLOSED	
2-ISIV-90-129A	T14G/708	CNDS VAC PMP AIR EXH PART-IODINE SAMP ISV	CLOSED	
2-ISIV-90-129F	T14G/708	CNDS VAC PMP AIR EXH PART-IODINE SAMP ISV	CLOSED	
2-ISV-32-2060	T14G/708	CONTROL AIR ISOLATION VALVE TO 2-FCV-2-255	OPEN	
2-ISV-2-706	T14H/720	MAIN CONDENSER VACUUM LINE ISOL	CLOSED	
2-ISV-2-716	T14H/720	MAIN CONDENSER VACUUM LINE ISOL	CLOSED	
2-ISV-2-1034	T14H/720	MFPT COND 2A SHELL VENT LINE ISOL	CLOSED	
2-ISV-2-1035	T14H/720	MFPT COND 2B SHELL VENT LINE ISOL	CLOSED	
2-ISV-32-2625	T14G/720	CONTROL AIR ISOLATION VALVE TO 2-PCV-6-330	OPEN	

Appendix G (Page 1 of 16)

VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-RTV-2-412A	T12E/680	MAIN CONDENSER LEVEL INSTR RACK SPARE	CLOSED	
2-RTV-2-414A	T12E/680	MAIN CONDENSER LEVEL INSTR RACK SPARE	CLOSED	
2-RTV-2-415A	T12E/680	MAIN CONDENSER LEVEL INSTR RACK SPARE	CLOSED	
2-RTV-2-416A	T12E/680	MAIN CONDENSER LEVEL INSTR RACK SPARE	CLOSED	
2-RTV-2-417A	T12E/680	MAIN CONDENSER LEVEL INSTR RACK SPARE	CLOSED	
2-RTV-2-418A	T12E/680	2-LS-2-12B ROOT	CLOSED	
2-RTV-2-419A	T12E/680	2-LS-2-12B ROOT	CLOSED	
2-RTV-2-420A	T12E/680	2-LS-2-12A ROOT	CLOSED	
2-RTV-2-421A	T12E/680	2-LS-2-12A ROOT	CLOSED	
2-DRV-2-920A	T12E/680	MAIN CONDENSER 2-LG-2-12 DRAIN	CLOSED	
2-VTV-2-882	T12E/680	MAIN CONDENSER 2-LG-2-12 VENT	CLOSED	
2-DRV-2-565	T13C/680	MAIN CONDENSER HOTWELL DRAIN	CLOSED	
2-RTV-2-1013A	T13H/680	HOTWELL A INSTR SPARE	CLOSED	
2-RTV-2-1015A	T13H/680	RT VLV TO LS-2-1009B	CLOSED	
2-RTV-2-1016A	T13H/680	RT VLV TO LS-2-1009B	CLOSED	
2-RTV-2-1017A	T13H/680	RT VLV TO LS-2-1009A	CLOSED	
2-RTV-2-1018A	T13H/680	RT VLV TO LS-2-1009A	CLOSED	
2-VTV-2-1019	T13H/680	HOTWELL A LEVEL CONDENSATE RSVR VENT	CLOSED	
2-DRV-2-1023	T13H/680	HOTWELL A LG-2-1009 DRAIN	CLOSED	
2-ISV-2-581	T14E/680	COND HOTWELL PUMP 2C SUCTION ISOL	CLOSED	
2-ISV-6-22	T14E/680	MFW HTR A2 COND BYP DNSTR ISOL	CLOSED	
2-ISV-6-23	T14E/680	MFW HTR B2 COND BYP DNSTR ISOL	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-ISV-2-579	T14F/680	COND HOTWELL PUMP 2A SUCTION ISOL	CLOSED	
2-ISV-2-580	T14F/680	COND HOTWELL PUMP 2B SUCTION ISOL	CLOSED	
2-RTV-2-300A	T14F/680	COND HOTWELL PUMP 2B SUCTION PRESS	CLOSED	
2-ISV-6-823	T14F/680	HOT WELL PUMP 2A VENT TO CONDENSER	CLOSED	
2-ISV-6-824	T14F/680	HOT WELL PUMP 2B VENT TO CONDENSER	CLOSED	
2-ISV-6-825	T14F/680	HOT WELL PUMP 2C VENT TO CONDENSER	CLOSED	
2-ISV-6-617	T14F/680	#3 HDT BYP 2-LCV-6-105B D/S ISOL	CLOSED	
2-ISV-6-619	T14F/680	#3 HDT BYP 2-LCV-6-105A D/S ISOL	CLOSED	
2-ISV-6-24	T14F/680	MFW HTR C2 COND BYP DNSTR ISOL	CLOSED	
2-ISV-6-793	T10E/685	#7 HDT PUMP 2A MIN FLOW ISOL	CLOSED	
2-ISV-6-794	T10E/685	#7 HDT PUMP 2B MIN FLOW ISOL	CLOSED	
2-ISV-6-1980	T10E/685	ISOL VLV TO NO. 7 HTR DRAIN TANK	CLOSED	
2-THV-6-195	T114H/685	NITROGEN INJECTION PORT THROTTLE VALVE	CLOSED	
2-DRV-12-514	T11F/685	CONDENSER SPARGING DRAIN	CLOSED	
2-ISV-6-2027	T11H/685	MFPT COND DR TK DR LINE ISOLATION VALVE	CLOSED	
2-LCV-6-209	T14G/685	MFPT COND DRAIN TANK BYPASS TO CONDENSER	CLOSED	
2-THV-6-203	T14H/685	NITROGEN INJECTION PORT THROTTLE VALVE	CLOSED	
2-ISV-6-2028	T14H/685	MFPT COND DR PUMP DISCH ISOLATION VALVE	CLOSED	
2-PFV-12-512	T8F/708	SPARGING NOZ SUP U2	CLOSED	
2-VTV-6-156	T9E/708	2-LG-6-190 VENT	CLOSED	
2-VTV-6-126	T9E/708	2-LG-6-190 DRAIN	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-ISV-6-764	T10E/708	CNDS HTR A6 SHELL SIDE 2-LCV-6-138 U/S ISOL	CLOSED	
2-ISV-6-767	T10E/708	CNDS HTR A6 SHELL SIDE 2-LCV-6-138 D/S ISOL	CLOSED	
2-ISV-6-765	T10E/708	CNDS HTR B6 SHELL SIDE 2-LCV-6-158 U/S ISOL	CLOSED	
2-ISV-6-768	T10E/708	CNDS HTR B6 SHELL SIDE 2-LCV-6-158 D/S ISOL	CLOSED	
2-ISV-6-766	T10E/708	CNDS HTR C6 SHELL SIDE 2-LCV-6-177 U/S ISOL	CLOSED	
2-ISV-6-769	T10E/708	CNDS HTR C6 SHELL SIDE 2-LCV-6-177 D/S ISOL	CLOSED	
2-DRV-6-953	T10E/708	#7 HEATER DRAIN TANK LEVEL COLUMN DRAIN	CLOSED	
2-ISV-12-650	T10F/708	BLDG HTG SYS CNDS ISOL	CLOSED	
2-ISV-12-644	T10F/708	AUX STM CNDS RETURN 2-LCV-12-698 D/S ISOL	CLOSED	
2-ISV-1-992	T10G/708	MAIN STEAM HEADER MSTR TRAP DRAIN ISOL	CLOSED	
2-ISV-1-1002	T10G/708	MAIN STEAM HEADER MSTR TRAP DRAIN ISOL	CLOSED	
2-ISV-1-982	T10H/708	MAIN STEAM HEADER MSTR TRAP DRAIN ISOL	CLOSED	
2-FCV-14-114	T11E/708	CNDS POLISHER RINSE HDR TO HOTWELL ISOL	CLOSED	
2-DRV-6-894	T11E/708	CNDS HEATER C5 SHELL SIDE DRAIN	CLOSED	
2-RTV-6-413A	T11E/708	2-PI-6-174 ROOT	CLOSED	
2-ISV-6-776	T11E/708	#7 HEATER DRAIN TANK 2-LCV-6-190B U/S ISOL	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

Date		

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-ISV-6-777	T11E/708	#7 HEATER DRAIN TANK 2-LCV-6-190B D/S ISOL	CLOSED	
2-RTV-6-419A	T11F/708	2-PI-6-179 ROOT	CLOSED	
2-VTV-15-852	T11H/708	SG BLOWDOWN PUMP SUCT HDR VENT	CLOSED	
2-ISV-1-972	T11J/708	MAIN STEAM HEADER MSTR TRAP DRAIN ISOL	CLOSED	
2-ISV-15-919	T11J/708	SG BLOWDOWN RAD MON RETURN ISOL	CLOSED	
2-ISV-1-962	T12J/708	MAIN STEAM HEADER MSTR TRAP DRAIN ISOL	CLOSED	
2-RTV-15-113A	T12J/708	2-RE-90-120/2-RE-90-121 ROOT	CLOSED	
2-RTV-15-100A	T12J/708	2-PI-15-30 ROOT	CLOSED	
2-FCV-3-195	T13J/708	MFW DEAERATION LINE CONTROL	CLOSED	
2-PCV-3-40	T13J/708	MFW DEAERATION LINE BACK PRESSURE CONTROL	CLOSED	
2-ISV-5-622	T14E/708	#3 EXTR STM HDR COND ISOL	CLOSED	
2-VTV-6-679	T14G/708	MFW HTR C1 SHELL SIDE OPERATING VENT	CLOSED	
2-ISV-5-623	T14H/708	#3 EXTR STM HDR DRAIN ISOL	CLOSED	
2-ISV-2-626	T15G/708	MFPT COND 2B SHELL VENT LINE ISOL	OPEN	
2-VTV-6-677	T15G/708	MFW HTR A1 SHELL SIDE OPERATING VENT	CLOSED	
2-VTV-6-678	T15G/708	MFW HTR B1 SHELL SIDE OPERATING VENT	CLOSED	
2-ISV-6-798	T15G/708	MFPT CONDENSER 2B OUT ISOL	CLOSED	
2-VTV-6-800	T15G/708	MFPT CONDENSER 2B VENT	CLOSED	
2-VTV-6-995	T15G/708	MFPT CONDENSER 2B IN VENT	CLOSED	
2-VTV-6-996	T15G/708	MFPT CONDENSER 2B OUT VENT	CLOSED	
2-ISV-2-627	T15H/708	MFPT COND 2A SHELL VENT LINE ISOL	OPEN	

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VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-ISV-6-797	T15H/708	MFPT CONDENSER 2A OUT ISOL	CLOSED	
2-VTV-6-799	T15H/708	MFPT CONDENSER 2A VENT	CLOSED	
2-VTV-6-993	T15H/708	MFPT CONDENSER 2A IN VENT	CLOSED	
2-VTV-6-994	T15H/708	MFPT CONDENSER 2A OUT VENT	CLOSED	
2-ISV-1-952	T15M/708	MAIN STEAM LOOP 4 MSTR TRAP DRAIN ISOL	CLOSED	
2-ISV-1-932	T15M/708	MAIN STEAM LOOP 2 MSTR TRAP DRAIN ISOL	CLOSED	
2-ISV-1-922	T15M/708	MAIN STEAM LOOP 1 MSTR TRAP DRAIN ISOL	CLOSED	
2-ISV-1-942	T15M/708	MAIN STEAM LOOP 3 MSTR TRAP DRAIN ISOL	CLOSED	
2-RTV-2-308A	T16H/708	2-PS-2-252B/2-PS-2-252E ROOT	OPEN	
2-RTV-2-307A	T16J/708	2-PS-2-252A/2-PS-2-252D ROOT	OPEN	
2-ISV-6-602	T14G/720	MFW HTR A1 SHELL SIDE BYP LCV-6-15B D/S ISOL	CLOSED	
2-ISV-6-603	T14G/720	MFW HTR B1 SHELL SIDE BYP LCV-6-35B D/S ISOL	CLOSED	
2-ISV-6-604	T14G/720	MFW HTR C1 SHELL SIDE BYP LCV-6-58B D/S ISOL	CLOSED	
2-ISV-2-706	T14H/720	MAIN CONDENSER VACUUM LINE ISOL	OPEN	
2-ISV-2-716	T14H/720	MAIN CONDENSER VACUUM LINE ISOL	OPEN	
2-IBV-1-637	T10F/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-113	T10F/724	CONDENSER B MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-638	T10F/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-114	T10F/724	CONDENSER C MAIN STEAM DUMP VLV	CLOSED	
2-DRV-6-893	T10F/724	CNDS HEATER B5 SHELL SIDE DRAIN	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-DRV-6-908	T10F/724	CNDS HEATER B6 SHELL SIDE DRAIN	CLOSED	
2-FCV-1-112	T10G/724	CONDENSER B MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-631	T10G/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-107	T10G/724	CONDENSER A MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-632	T10G/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-108	T10G/724	CONDENSER A MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-633	T10G/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-109	T10G/724	CONDENSER A MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-634	T10G/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-110	T10G/724	CONDENSER A MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-635	T10G/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-111	T10G/724	CONDENSER B MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-636	T10G/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-DRV-6-920	T10G/724	CNDS HEATER B7 SHELL SIDE DRAIN	CLOSED	
2-IBV-1-627	T10H/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-103	T10H/724	CONDENSER A MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-628	T10H/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-104	T10H/724	CONDENSER A MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-629	T10H/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-105	T10H/724	CONDENSER A MAIN STEAM DUMP VLV	CLOSED	
2-IBV-1-630	T10H/724	MAIN STEAM DUMP MANUAL ISOL	CLOSED	
2-FCV-1-106	T10H/724	CONDENSER A MAIN STEAM DUMP VLV	CLOSED	
2-RTV-6-418A	T11E/724	2-PI-6-160 ROOT	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-DRV-6-909	T11E/724	CNDS HEATER C6 SHELL SIDE DRAIN	CLOSED	
2-RTV-6-425A	T11E/724	2-PI-6-183 ROOT	CLOSED	
2-DRV-6-951	T11E/724	CNDS HTR C6 SHELL SIDE LEVEL COLUMN DRAIN	CLOSED	
2-DRV-6-1138	T11E/724	2-LIC-6-177 DRAIN	CLOSED	
2-VTV-6-1148	T11E/724	2-LIC-6-177 VENT	CLOSED	
2-VTV-6-1836B	T11E/724	2-LG-6-177 VENT	CLOSED	
2-DRV-6-1837B	T11E/724	DRAIN VALVE FOR 2-LG-6-177	CLOSED	
2-RTV-47-215CA	T11F/724	2-FCV-47-215C SENSING LINE ROOT	CLOSED	
2-ISV-2-861	T11F/724	SGBD 1ST STAGE HX TO MN CONDENSER ISOL	CLOSED	
2-RTV-6-421A	T11F/724	2-PI-6-145 ROOT	CLOSED	
2-RTV-6-412A	T11F/724	2-PI-6-155 ROOT	CLOSED	
2-RTV-6-423A	T11F/724	2-PI-6-165 ROOT	CLOSED	
2-ISV-6-754	T11F/724	CNDS HTR C5 SHELL SIDE 2-LCV-6-172 U/S ISOL	CLOSED	
2-ISV-6-757	T11F/724	CNDS HTR C5 SHELL SIDE 2-LCV-6-172 D/S ISOL	CLOSED	
2-DRV-6-921	T11F/724	CNDS HEATER C7 SHELL SIDE DRAIN	CLOSED	
2-ISV-5-624	T11F/724	MSR A2/B2/C2 EXTR STM COND DRN ISOL	CLOSED	
2-DRV-6-947	T11F/724	CNDS HTR B5 SHELL SIDE LEVEL COLUMN DRAIN	CLOSED	
2-DRV-6-1122	T11F/724	2-LIC-6-153 DRAIN	CLOSED	
2-VTV-6-1132	T11F/724	2-LIC-6-153 VENT	CLOSED	
2-VTV-6-1796B	T11F/724	2-LG-6-153 VENT	CLOSED	
2-DRV-6-1797B	T11F/724	DRAIN VALVE FOR 2-LG-6-153	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-ISV-47-427-	T11G/724	LP TURB B EXHAUST HOOD SPRAY FCV D/S ISOL	CLOSED	
2-BYV-47-432	T11G/724	LP TURB B EXHAUST HOOD SPRAY FCV BYPASS	CLOSED	
2-RTV-47-215BA	T11G/724	2-FCV-47-215B SENSING LINE ROOT	CLOSED	
2-ISV-47-429	T11G/724	LP TURB C EXHAUST HOOD SPRAY FCV D/S ISOL	CLOSED	
2-BYV-47-433	T11G/724	LP TURB C EXHAUST HOOD SPRAY FCV BYPASS	CLOSED	
2-DRV-6-892	T11G/724	CNDS HEATER A5 SHELL SIDE DRAIN	CLOSED	
2-RTV-6-411A	T11G/724	2-PI-6-134 ROOT	CLOSED	
2-ISV-6-752	T11G/724	CNDS HTR A5 SHELL SIDE 2-LCV-6-133 U/S ISOL	CLOSED	
2-ISV-6-755	T11G/724	CNDS HTR A5 SHELL SIDE 2-LCV-6-133 D/S ISOL	CLOSED	
2-RTV-6-414A	T11G/724	2-PI-6-136 ROOT	CLOSED	
2-DRV-6-907	T11G/724	CNDS HEATER A6 SHELL SIDE DRAIN	CLOSED	
2-RTV-6-417A	T11G/724	2-PI-6-140 ROOT	CLOSED	
2-RTV-6-408A	T11G/724	2-PI-6-132 ROOT	CLOSED	
2-ISV-6-753	T11G/724	CNDS HTR B5 SHELL SIDE 2-LCV-6-153 U/S ISOL	CLOSED	
2-ISV-6-756	T11G/724	CNDS HTR B5 SHELL SIDE 2-LCV-6-153 D/S ISOL	CLOSED	
2-RTV-6-415A	T11G/724	2-PI-6-157 ROOT	CLOSED	
2-RTV-6-409A	T11G/724	2-PI-6-152 ROOT	CLOSED	
2-DRV-6-946	T11G/724	CNDS HTR A5 SHELL SIDE LEVEL COLUMN DRAIN	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-DRV-6-1118	T11G/724	2-LIC-6-133 DRAIN VALVE	CLOSED	
2-VTV-6-1128	T11G/724	2-LIC-6-133 VENT	CLOSED	
2-VTV-6-1786B	T11G/724	2-LG-6-133 VENT	CLOSED	
2-DRV-6-1787B	T11G/724	DRAIN VALVE FOR 2-LG-6-133	CLOSED	
2-DRV-6-948	T11G/724	CNDS HTR C5 SHELL SIDE LEVEL COLUMN DRAIN	CLOSED	
2-DRV-6-1126	T11G/724	2-LIC-6-172 DRAIN	CLOSED	
2-VTV-6-1136	T11G/724	2-LIC-6-172 VENT	CLOSED	
2-VTV-6-1806B	T11G/724	2-LG-6-172 VENT	CLOSED	
2-DRV-6-1807B	T11G/724	DRAIN VALVE FOR 2-LG-6-172	CLOSED	
2-DRV-6-950	T11G/724	CNDS HTR B6 SHELL SIDE LEVEL COLUMN DRAIN	CLOSED	
2-DRV-6-1134	T11G/724	2-LIC-6-158 DRAIN	CLOSED	
2-VTV-6-1144	T11G/724	2-LIC-6-158 VENT	CLOSED	
2-VTV-6-1826B	T11G/724	2-LG-6-158 VENT	CLOSED	
2-DRV-6-1827B	T11G/724	DRAIN VALVE FOR 2-LG-6-158	CLOSED	
2-ISV-47-426	T11H/724	LP TURB A EXHAUST HOOD SPRAY FCV U/S ISOL	CLOSED	
2-BYV-47-431	T11H/724	LP TURB A EXHAUST HOOD SPRAY FCV BYPASS	CLOSED	
2-RTV-47-215AA	T11H/724	2-FCV-47-215A SENSING LINE ROOT	CLOSED	
2-VTV-6-916	T11H/724	HTR A7 CHANNEL DRAIN	CLOSED	
2-ISV-5-621	T11H/724	MSR A1/B1/V1 EXTR STM COND DRN ISOL	CLOSED	
2-DRV-6-949	T11H/724	CNDS HTR A6 SHELL SIDE LEVEL COLUMN DRAIN	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-DRV-6-1130	T11H/724	2-LIC-6-138 DRAIN	CLOSED	
2-VTV-6-1140	T11H/724	2-LIC-6-138 VENT	CLOSED	
2-VTV-6-1816B	T11H/724	2-LG-6-138 VENT	CLOSED	
2-DRV-6-1817B	T11H/724	DRAIN VALVE FOR 2-LG-6-138	CLOSED	
2-RTV-6-416A	T12E/724	2-PI-6-176 ROOT	CLOSED	
2-RTV-6-410A	T12E/724	2-PI-6-171 ROOT	CLOSED	
2-ISV-6-875	T11E/729	MSR B-1 LP DRN TNK BYP 2-LCV-6-28B D/S ISOL	CLOSED	
2-ISV-6-876	T11E/729	MSR C-1 LP DRN TNK BYP 2-LCV-6-50B D/S ISOL	CLOSED	
2-ISV-6-874	T11F/729	MSR A-1 LP DRN TNK BYP 2-LCV-6-4B D/S ISOL	CLOSED	
2-ISV-6-830	T11G/729	MSR A-2 HP DRN TNK BYP 2-LCV-6-76B D/S ISOL	CLOSED	
2-ISV-6-831	T11G/729	MSR B-2 HP DRN TNK BYP 2-LCV-6-85B D/S ISOL	CLOSED	
2-ISV-6-832	T11G/729	MSR C-2 HP DRN TNK BYP 2-LCV-6-94B D/S ISOL	CLOSED	
2-ISV-6-833	T11G/729	MSR A-1 HP DRN TNK BYP 2-LCV-6-13B D/S ISOL	CLOSED	
2-ISV-6-842	T11G/729	MSR B-1 HP DRN TNK BYP 2-LCV-6-33B D/S ISOL	CLOSED	
2-ISV-6-843	T11G/729	MSR C-1 HP DRN TNK BYP 2-LCV-6-56B D/S ISOL	CLOSED	
2-VTV-15-922	T11H/729	SG BLOWDOWN FLASH TANK DISCH VENT	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

Date			

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-FCV-7-1	T12H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-2	T12H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-3	T12H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-4	T12H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-5	T12H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-6	T12H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-7	T13H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-8	T13H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-9	T13H/729	TURBINE EXTRACTION DRAIN	CLOSED	
2-FCV-7-10	T13H/729	MN TURBINE VENTILATING STEAM DUMP	CLOSED	
2-FCV-7-11	T13H/729	MN TURBINE VENTILATING STEAM DUMP	CLOSED	
2-ISV-6-850	T14D/729	MSR A-2 BELLY DRN TNK BYP LCV-6-74B D/S ISOL	CLOSED	
2-ISV-6-851	T14D/729	MSR B-2 BELLY DRN TNK BYP LCV-6-83B D/S ISOL	CLOSED	
2-ISV-6-852	T14D/729	MSR C-2 BELLY DRN TNK BYP LCV-6-92B D/S ISOL	CLOSED	
2-ISV-6-859	T14D/729	MSR A-1 BELLY DRN TNK BYP LCV-6-9B D/S ISOL	CLOSED	
2-ISV-6-860	T14D/729	MSR B-1 BELLY DRN TNK BYP LCV-6-31B D/S ISOL	CLOSED	
2-ISV-6-861	T14D/729	MSR C-1 BELLY DRN TNK BYP LCV-6-52B D/S ISOL	CLOSED	
2-VTV-5-573	T14E/729	CNDS HTR C4 EXTR STM INLET VENT	CLOSED	
2-ISV-6-867	T14E/729	MSR B-2 LP DRN TNK BYP 2-LCV-6-81B D/S ISOL	CLOSED	

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VALVE LINEUP FOR CONDENSER EVACUATION

Date		

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-ISV-6-1988	T14E/729	HTR A3/B3/C3 OPER VENT COND ISOL	CLOSED	
2-ISV-6-1989	T14E/729	HTR A2/B2/C2 OPER VENT COND ISOL	CLOSED	
2-IBV-5-502	T14F/729	CNDS HTR C4 EXTR STM INLET 2-FCV-5-70 BYP	CLOSED	
2-FCV-5-70	T14F/729	CNDS HTR C4 EXTR STM INLET FLOW CNTL	CLOSED	
2-VTV-5-572	T14F/729	CNDS HTR B4 EXTR STM INLET VENT	CLOSED	
2-RTV-5-228A	T14F/729	2-PI-5-68/2-PT-5-68 ROOT	CLOSED	
2-RTV-5-232A	T14F/729	2-PI-5-83/2-PT-5-83 ROOT	CLOSED	
2-RTV-5-235A	T14F/729	2-PI-5-86/2-PT-5-86 ROOT	CLOSED	
2-RTV-5-240A	T14F/729	2-PI-5-91B/2-PT-5-91 ROOT	CLOSED	
2-RTV-5-241A	T14F/729	2-PI-5-92 ROOT	CLOSED	
2-TV-5-551	T14F/729	CNDS HTR C4 EXTR STM TEST CONN	CLOSED	
2-TV-5-552	T14F/729	CNDS HTR C5 EXTR STM TEST CONN	CLOSED	
2-TV-5-553	T14F/729	CNDS HTR C6 EXTR STM TEST CONN	CLOSED	
2-TV-5-554	T14F/729	CNDS HTR C7 EXTR STM TEST CONN	CLOSED	
2-TV-5-555	T14F/729	CNDS HTR C7 EXTR STM TEST CONN	CLOSED	
2-ISV-6-738	T14F/729	CNDS HTR B4 SHELL SIDE 2-LCV-6-147A D/S ISOL	CLOSED	
2-ISV-6-841	T14F/729	MSR A-2 LP DRN TNK BYP 2-LCV-6-72B D/S ISOL	CLOSED	
2-ISV-6-739	T14F/729	CNDS HTR C4 SHELL SIDE 2-LCV-6-166A D/S ISOL	CLOSED	
2-IBV-6-748	T14F/729	CNDS HTR C4 SHELL SIDE BYP LCV-6-166B D/S ISOL	CLOSED	
2-ISV-6-868	T14F/729	DRN TNK BYP 2-LCV-6-90B D/S ISOL	CLOSED	
2-VTV-5-571	T14G/729	CNDS HTR A4 EXTR STM INLET VENT	CLOSED	

Appendix G (Page 13 of 16)

VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-RTV-5-226A	T14G/729	2-PI-5-60/2-PT-5-60 ROOT	CLOSED	
2-RTV-5-231A	T14G/729	2-PI-80/2-PT-5-80 ROOT	CLOSED	
2-RTV-5-234A	T14G/729	2-PI-5-85/2-PT-5-85 ROOT	CLOSED	
2-RTV-5-238A	T14G/729	2-PI-5-89B/2-PT-5-89 ROOT	CLOSED	
2-RTV-5-239A	T14G/729	2-PI-5-90 ROOT	CLOSED	
2-TV-5-546	T14G/729	CNDS HTR B4 EXTR STM TEST CONN	CLOSED	
2-TV-5-547	T14G/729	CNDS HTR B5 EXTR STM TEST CONN	CLOSED	
2-TV-5-548	T14G/729	CNDS HTR B6 EXTR STM TEST CONN	CLOSED	
2-TV-5-549	T14G/729	CNDS HTR B7 EXTR STM TEST CONN	CLOSED	
2-TV-5-550	T14G/729	CNDS HTR B7 EXTR STM TEST CONN	CLOSED	
2-RTV-2-369A	T14G/729	SPARE ROOT	CLOSED	
2-RTV-2-994A	T14G/729	SPARE ROOT	CLOSED	
2-TV-2-1000	T14G/729	SPARE TEST	CLOSED	
2-RTV-2-927A	T14G/729	2-PT-2-1, 2-PT-2-2 ROOT	OPEN	
2-RTV-2-370A	T14G/729	SPARE ROOT	CLOSED	
2-RTV-2-995A	T14G/729	SPARE ROOT	CLOSED	
2-RTV-2-1001	T14G/729	SPARE TEST	CLOSED	
2-RTV-2-925A	T14G/729	2-PT-2-7 ROOT	OPEN	
2-RTV-2-380A	T14G/729	SPARE ROOT	CLOSED	
2-RTV-2-996A	T14G/729	SPARE ROOT	CLOSED	
2-RTV-2-1002	T14G/729	SPARE TEST	CLOSED	
2-RTV-2-926A	T14G/729	2-PT-2-10, 2-PT-2-336 ROOT	OPEN	
2-ISV-6-737	T14G/729	CNDS HTR A4 SHELL SIDE 2-LCV-6-127 D/S ISOL	CLOSED	

Appendix G (Page 14 of 16)

VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-IBV-6-746	T14G/729	CNDS HTR A4 SHELL SIDE BYP LCV-6-127B D/S ISOL	CLOSED	
2-IBV-6-747	T14G/729	CNDS HTR B4 SHELL SIDE BYP LCV-6-147B D/S ISOL	CLOSED	
2-RTV-5-224A	T14H/729	2-PI-5-52B/2-PT-5-52 ROOT	CLOSED	
2-RTV-5-230A	T14H/729	2-PI-5-77B/2-PT-5-77 ROOT	CLOSED	
2-RTV-5-233A	T14H/729	2-PI-5-84B/2-PT-5-84 ROOT	CLOSED	
2-RTV-5-236A	T14H/729	2-PI-5-87B/2-PT-5-87 ROOT	CLOSED	
2-RTV-5-237A	T14H/729	2-PI-5-88 ROOT	CLOSED	
2-TV-5-541	T14H/729	CNDS HTR A4 EXTR STM TEST CONN	CLOSED	
2-TV-5-542	T14H/729	CNDS HTR A5 EXTR STM TEST CONN	CLOSED	
2-TV-5-543	T14H/729	CNDS HTR A6 EXTR STM TEST CONN	CLOSED	
2-TV-5-544	T14H/729	CNDS HTR A7 EXTR STM TEST CONN	CLOSED	
2-TV-5-545	T14H/729	CNDS HTR A7 EXTR STM TEST CONN	CLOSED	
2-ISV-5-629	T14H/729	MSR A2/B2/C2 EXTR STM DRN COND ISO	CLOSED	
2-IBV-5-501	T15F/729	CNDS HTR B4 EXTR STM INLET 2-FCV-5-62 BYP	CLOSED	
2-FCV-5-62	T15F/729	CNDS HTR B4 EXTR STM INLET FLOW CNTL	CLOSED	
2-FCV-1-45	T15H/729	MFPT 2B LP STEAM CONTROL VLV	CLOSED	
2-FCV-1-46	T15H/729	MFPT 2B LP STEAM STOP VLV	CLOSED	
2-ISV-3-580	T15H/729	MAIN FEEDWATER PUMP A RECIRC ISOL	CLOSED	
2-ISV-3-581	T15H/729	MAIN FEEDWATER PUMP B RECIRC ISOL	CLOSED	
2-FCV-1-38	T15J/729	MFPT 2A LP STEAM CONTROL VLV	CLOSED	
2-FCV-1-39	T15J/729	MFPT 2A LP STEAM STOP VLV	CLOSED	

Appendix G (Page 15 of 16)

VALVE LINEUP FOR CONDENSER EVACUATION

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-FCV-3-208	T15J/729	STANDBY MAIN FEEDWATER PUMP MIN FLOW	CLOSED	
2-IBV-5-500	T16F/729	CNDS HTR A4 EXTR STM INLET 2-FCV-5-54 BYP	CLOSED	
2-FCV-5-54	T16F/729	CNDS HTR A4 EXTR STM INLET FLOW CNTL	CLOSED	
2-FCV-1-43	T16H/729	MFPT 2B HP STEAM STOP VLV	CLOSED	
2-FCV-1-44	T16H/729	MFPT 2B HP STEAM CONTROL VLV	CLOSED	
2-FCV-1-36	T16J/729	MFPT 2A HP STEAM STOP VLV	CLOSED	
2-FCV-1-37	T16J/729	MFPT 2A HP STEAM CONTROL VLV	CLOSED	
2-HCV-3-208	T16J/729	STANDBY MAIN FEEDWATER PUMP RECIRC WARMING	CLOSED	
2-PCV-6-47	T10F/755	MSR C-1 LOW PRESSURE START UP VENT	CLOSED	
2-ISV-6-2042	T10G/755	ISOLATION VALVE FOR MSR 2C-1 START UP VENT	CLOSED	
2-PCV-6-25	T12E/755	MSR B-1 LOW PRESSURE START UP VENT	CLOSED	
2-FCV-1-101	T12F/755	MSR C-1 TO LP TURB C STOP VLV	CLOSED	
2-FCV-1-102	T12F/755	MSR C-1 TO LP TURB C INTERCEPT VLV	CLOSED	
2-ISV-6-2041	T12F/755	ISOLATION VALVE FOR MSR 2B-1 START UP VENT	CLOSED	
2-FCV-1-94	T12G/755	MSR B-1 TO LP TURB B STOP VLV	CLOSED	
2-FCV-1-95	T12G/755	MSR B-1 TO LP TURB B INTERCEPT VLV	CLOSED	
2-ISV-2-2040	T12G/755	ISOLATION VALVE FOR MSR 2A-1 START UP VENT	CLOSED	
2-FCV-1-87	T12H/755	MSR A-1 TO LP TURB A STOP VLV	CLOSED	
2-FCV-1-88	T12H/755	MSR A-1 TO LP TURB A INTERCEPT VLV	CLOSED	
2-PCV-6-1	T12J/755	MSR A-1 LOW PRESSURE START UP VENT	CLOSED	

Appendix G (Page 16 of 16)

VALVE LINEUP FOR CONDENSER EVACUATION

Date		

COMPONENT	LOCATION	NOMENCLATURE	POSITION	VERIFIED BY INITIAL
2-FCV-1-133	T13F/755	MSR C-2 TO LP TURB C STOP VLV	CLOSED	
2-FCV-1-134	T13F/755	MSR C-2 TO LP TURB C INTERCEPT VLV	CLOSED	
2-FCV-1-128	T13G/755	MSR B-2 TO LP TURB B STOP VLV	CLOSED	
2-FCV-1-129	T13G/755	MSR B-2 TO LP TURB B INTERCEPT VLV	CLOSED	
2-FCV-1-123	T13H/755	MSR A-2 TO LP TURB A STOP VLV	CLOSED	
2-FCV-1-124	T13H/755	MSR A-2 TO LP TURB A INTERCEPT VLV	CLOSED	
2-LOV-47-727	T13J/755	HP TURBINE STEAM SEAL LEAKOFF	CLOSED	
2-LOV-47-728	T13J/755	HP TURBINE STEAM SEAL LEAKOFF	CLOSED	
2-LOV-47-729	T13J/755	HP TURBINE STEAM SEAL LEAKOFF	CLOSED	
2-LOV-47-730	T13J/755	HP TURBINE STEAM SEAL LEAKOFF	CLOSED	
2-PCV-6-78	T14E/755	MSR B-2 LOW PRESSURE START UP VENT	CLOSED	
2-ISV-6-2044	T14F/755	ISOLATION VALVE FOR MSR 2B-2 START UP VENT	CLOSED	
2-RTV-7-200A	T14G/755	2-PS-7-1 ROOT	CLOSED	
2-ISV-2-2043	T14G/755	ISOLATION VALVE FOR MSR 2A-2 START UP VENT	CLOSED	
2-PCV-6-69	T14J/755	MSR A-2 LOW PRESSURE START UP VENT	CLOSED	
2-PCV-6-87	T15F/755	MSR C-2 LOW PRESSURE START UP VENT	CLOSED	
2-ISV-6-2045	T15G/755	ISOLATION VALVE FOR MSR 2C-2 START UP VENT	CLOSED	

* If condensate is run in long path recirculation then these valves will be positioned as required by applicable operating guidelines.

Appendix H (Page 1 of 10) BACKGROUND CALCULATIONS

Date ____

1.0 CVP Motor Running Overload

CVP Motors are required to operate below overload conditions. CVP Motors have the following nameplate information:

Amps: 151 Volts: 460

Assuming each measured current and voltage value is within $\pm 2.4\%$ of reading, then the instrument uncertainty associated with the motor current and voltage measurements can be calculated.

$$I_{AVG} = \frac{\sum I}{3} = \frac{I_A + I_B + I_C}{3}$$

$$I_A = I_{AM} \pm 0.024I_{AM} = I_{AM} (1 \pm 0.024) \qquad I_B = I_{BM} \pm 0.024I_{BM} = I_{BM} (1 \pm 0.024)$$

$$I_C = I_{CM} \pm 0.024I_{CM} = I_{CM} (1 \pm 0.024)$$

Where I_{AM}, I_{BM}, and I_{CM} are measured currents in A, B, and C phases, respectively.

$$I_{AVG} = \frac{I_{AM}(1 \pm 0.024) + I_{BM}(1 \pm 0.024) + I_{CM}(1 \pm 0.024)}{3} = \frac{(1 \pm 0.024) \cdot (I_{AM} + I_{BM} + I_{CM})}{3}$$

Applying that same logic to measured Voltage:

$$\frac{(I_{AM} + I_{BM} + I_{CM})}{3} = \frac{I_{AVG}}{(1 \pm 0.024)} \qquad \text{and} \qquad \frac{(V_{ABM} + V_{BCM} + V_{ACM})}{3} = \frac{V_{AVG}}{(1 \pm 0.024)}$$

Appendix H (Page 2 of 10) BACKGROUND CALCULATIONS

Date _____

1.0 CVP Motor Running Overload (continued)

Using these values as inputs to motor running kVA

 $Actual kVA = \frac{\sqrt{3} \times Actual Volts \times Actual Amps}{1000}$ $Actual kVA = \frac{\sqrt{3} \times \frac{I_{AVG}}{(1 \pm 0.024)} \times \frac{V_{AVG}}{(1 \pm 0.024)}}{1000} = \frac{\sqrt{3} \times \frac{I_{AVG} \times V_{AVG}}{(1 \pm 0.024)^2}}{1000}$ $= \frac{\sqrt{3} \times I_{AVG} \times V_{AVG}}{1000} \times \frac{1}{1.0486} \qquad \text{or} \qquad = \frac{\sqrt{3} \times I_{AVG} \times V_{AVG}}{1000} \times \frac{1}{0.9526}$

Maximum CVP motor kVA is 120.3 based on the following calculation:

Namelate kVA =
$$\frac{\sqrt{3} \times \text{NP Volts} \times \text{NP Amps}}{1000} = \frac{\sqrt{3} \times 460 \times 151}{1000} = 120.3 \text{ kVA}$$

Therefore, since actual kVA cannot exceed Nameplate kVA:

$$= 120.3 \times \frac{1}{1.0486} = 114.7 \qquad \text{or} \qquad = 120.3 \times \frac{1}{0.9526} = 126.3$$

The Acceptance Criteria to ensure no CVP Motor overload is that the CVP Motors operate at **no greater than 114.5 kVA** to conservatively account for instrument inaccuracies.

Appendix H (Page 3 of 10) BACKGROUND CALCULATIONS

Date _____

2.0 CVP Air Flows

A. SCOPE

The required air flows required to meet the acceptance criteria of equaling or exceeding pump shop test curve for suction pressure and capacity were extracted from the Nash Shop Test Curves for the respective CVPs. These curves are Attachments 1, 2, and 3 of this instruction.

The Nash Shop Test curves are measured in Actual Cubic Feet per Minute (ACFM) at the pump suction pressure at a pump speed of 590 RPM. This presents three challenges.

- 1. The CVPs in this test are configured to operate at 500 RPM.
- 2. Plant configuration does not facilitate measuring airflow at the CVP suction; CVP flows are measured at the common discharge line.
- 3. The instrumentation that will be used to measure air flow measured in Standard Cubic Feet per Minute (SCFM)

Therefore, the required pump flows must be converted to SCFM values at 500 RPM.

Calculating the required CVP flows is a four-step process.

- 1. Pump flow values are adjusted to 500 RPM pump speed.
- 2. Linear interpolation is used to determine the required flow value in ACFM
- 3. The interpolated flow value is then converted to SCFM
- 4. Instrument inaccuracies are applied.

Appendix H (Page 4 of 10) BACKGROUND CALCULATIONS

Date _____

2.0 CVP Air Flows (continued)

B. EQUATIONS USED

1. Using Pump laws, if the pump wheel diameter is constant a change in pump speed is linearly proportional to pump flow rate.

 $\frac{q_1}{q_2} = \frac{n_1}{n_2}$ which becomes: $q_2 = \frac{n_2}{n_1} \times q_1$ Where: q = flow raten = pump speed

2. The generic formula for linear interpolation is:

$$Y = \frac{(X - X_1)(Y_2 - Y_1)}{(X_2 - X_1)} + Y_1$$

Where:
$$X_1, Y_1 = \text{First coordinates}$$
$$X_2, Y_2 = \text{Second coordinates}$$
$$X = \text{Target X coordinate}$$
$$Y = \text{Interpolated Y coordinate}$$

3. The formula for relating ACFM to SCFM (standard conditions are Barometric Pressure = 29.92inHg and Air Temp = 70°F) is:

$$q_{SCFM} = q_{ACFM} \times \frac{P_{Barometric} + P_{Static}}{P_{STD}} \times \frac{T_{STD} + 460}{T_A + 460} \qquad \begin{array}{l} \text{Where:} \\ q = \text{flow rate} \\ P = \text{Air Pressure (inHg)} \\ T = \text{Temperature (°F)} \end{array}$$
Assuming standard conditions, this relationship becomes:
$$P_{STD} = 29.92 \text{ inHg} \\ T_{STD} = 70^{\circ}\text{F} \\ P_A = \text{Air Stream Absolute Pressure (inHgA)} \\ T_A = \text{Air Stream Temperature (°F)} \end{array}$$

$$q_{SCFM} = q_{ACFM} \times \frac{P_A}{29.92} \times \frac{530}{T_A + 460} = 17.714 \times q_{ACFM} \times \frac{P_A}{T_A + 460}$$

Appendix H (Page 5 of 10) BACKGROUND CALCULATIONS

Date _____

2.0 CVP Air Flows (continued)

4. Assuming each measured air velocity value is within $\pm 5\%$ of reading, then the instrument uncertainty associated with the air flow measurements can be calculated.

$$\begin{split} V_{\text{Measured}} &= V_{\text{Actual}} \pm 0.05 V_{\text{Actual}} = V_{\text{Actual}} \left(1 \pm 0.05 \right) & \begin{matrix} \text{Where:} \\ q = \text{flow rate} \\ A = \text{Area} \\ V = \text{Air Velocity} \\ n = \text{number of Traverse Points} \end{matrix}$$

$$V_{\text{AVG}} &= \frac{\sum V_{\text{Actual}}}{n} = \frac{V_{\text{Measured}(1)} \left(1 \pm 0.05 \right) + V_{\text{Measured}(2)} \left(1 \pm 0.05 \right) + \dots + V_{\text{Measured}(n)} \left(1 \pm 0.05 \right) }{n} \\ &= \frac{\left(1 \pm 0.05 \right) \left(V_{\text{Measured}(1)} + V_{\text{Measured}(2)} + \dots + V_{\text{Measured}(n)} \right)}{n} = \left(1 \pm 0.05 \right) \frac{\sum V_{\text{Measured}}}{n} = \left(1 \pm 0.05 \right) V_{\text{AVG}(\text{Measured})} \\ &= \frac{q = A \times V_{\text{AVG}}}{q} \\ &= A \times \left(1 \pm 0.05 \right) V_{\text{AVG}(\text{Measured})} \end{split}$$

Therefore, since Area is a constant and has no associated uncertainties:

$$\frac{q}{\left(1\pm0.05\right)} = A \times V_{\rm AVG(Measured)} = q_{\rm Measured}$$

Appendix H (Page 6 of 10)

BACKGROUND CALCULATIONS

Date _____

2.0 CVP Air Flows (continued)

C. CALCULATIONS

This Appendix will step through the complete process with one point on the curve for CVP 2A and show the other curve point calculations in a table.

Determine the Air Flow at 15 inHgA for CVP 2A based on the data from Nash Shop Test Curve 78U4265 (Attachment 1):

Point 1 = 1968.6 CFM at 15.54 inHgA and Point 2 = 1848.3 CFM at 7.82 inHgA Temperature = 60° F

1. Adjusting pump flow values to 500 RPM pump speed:

$$q_{2} = \frac{n_{2}}{n_{1}} \times q_{1}$$

Where:
$$q = flow rate
$$n = pump speed$$
$$q_{2} = \frac{500}{590} \times 1968.6 = 1668.3$$
$$q_{2} = \frac{500}{590} \times 1848.3 = 1566.4$$$$

So the pump flows adjusted to a pump speed of 500 RPM are: Point 1 = 1668.3 CFM at 15.54 inHgA and Point 2 = 1566.4 CFM at 7.82 inHgA

Appendix H (Page 7 of 10) BACKGROUND CALCULATIONS

Date _____

2.0 CVP Air Flows (continued)

2. Interpolating to determine the required flow value in ACFM:

$$Y = \frac{(X - X_1)(Y_2 - Y_1)}{(X_2 - X_1)} + Y_1$$

Where:
$$X_1, Y_1 = \text{First coordinates}$$
$$X_2, Y_2 = \text{Second coordinates}$$
$$X = \text{Target X coordinate}$$
$$Y = \text{Interpolated Y coordinate}$$

Point coordinates are (15.54, 1668.3) and (7.82, 1566.4) and the value to be interpolated is Air Flow (Y) at target pressure of 15 inHgA (X):

$$Y = \frac{(15 - 15.54)(1566.4 - 1668.3)}{(7.82 - 15.54)} + 1668.3 = 1661.2$$

So, pump flow is 1661.2 CFM at 15 inHgA

3. Converting the interpolated flow value to SCFM:

$$q_{SCFM} = 17.714 \times q_{ACFM} \times \frac{P}{T + 460}$$
 Where:
 $q = flow rate$
 $P = Air Stream Absolute Pressure (inHgA)$
 $T = Air Stream Temperature (°F)$

$$q_{SCFM} = 17.714 \times 1661.2 \times \frac{15}{60 + 460} = 848.8$$

So, pump flow at 15 inHgA is 848.8 SCFM

4. Applying instrument inaccuracies:

$$\frac{q}{(1\pm0.05)} = q_{Measured}$$

$$\frac{848.8}{1.05} = 808.4$$

$$\frac{848.8}{0.95} = 893.5$$

Since 848.8 SCFM is the minimum required flow, the Acceptance Criteria value will be adjusted to **894 SCFM** to account for instrument inaccuracies.

Appendix H (Page 8 of 10) BACKGROUND CALCULATIONS

Date _____

2.0 CVP Air Flows (continued)

5. Calculation Tables

These tables use the same four-step process shown in 2.0C.1 through 2.0C.4 to determine the acceptance criteria values for the CVP flow rates.

Temperature: 60°F					-				-		-			
Press	Pressure (inHgA)			15.	54 7.82		.82	4.25		2.30		1	.50	
Flow @ 590 RPM		RPM	2084.9	196	8.6	18	48.3	1805.8		1715.2		1311.3		
(CFM)	@ 500	RPM	1766.9	166	8.3	15	66.4	15	30.3	14	53.6	11	11.3	
Intor	Interpolation Pressure			gA) 15		5	5	3		2			1	
Inter	polation	I	Flow (CFM)		166	1.2	153	7.9	148	1.1	132	5.2	897	.3
	Convert to SCFM				848	8.8	261	.9	151	.4	90.	3	30.	6
Apply in	Apply instrument inaccuracies (SCFM)					3.5	275	.7	159	.4	95.	95.1 32.2		2
Ac	Acceptance Criteria (SCFM)				89)4	27	6	16	0	95.	5	32.	5

Condenser Vacuum Pump 2A

Condenser Vacuum Pump 2B

Tempe	erature: 6	0°F												
Pressure (inHgA)		IA)	22.94	16.	.32	8.00		4.16 2		2	2.33		1.56	
Flow @ 590 RPM		RPM	2086.8	1866.2		18	38.0	1922.4		1845.6		13	1321.7	
(CFM)	(CFM) @ 500 RPM		1768.5	158	81.5	15	57.6 1629.2		1564.1		564.1 112			
Intor			essure (inHę	gA)		5	5		3	3 2			1	
inter	polation	I	Flow (CFM)	157		7.7	1613	3.5	158	7.9	137	3.8	797	.2
	Convert to SCFM				806.2		274	.8	162	.3	93.	.6	27.	2
Apply in	Apply instrument inaccuracies (SCFM)			848	8.6	289	.3	170	.8	98.	.5	28.	5	
Acceptance Criteria (SCFM)			84	9	29	0	17	1	99)	29)		

Appendix H (Page 9 of 10) BACKGROUND CALCULATIONS

Date _____

2.0 CVP Air Flows (continued)

Temperature: 60°F													_	
Pressure (inHgA)			22.86	15.93		7.96		4.34		2.32		1	.47	
Flow	@ 590	RPM	2058.2	188	37.4 1792.6		1741.4 16		16	54.6	12	85.2		
(CFM)	@ 500	RPM	1744.2	159	9.5	15	19.2	14	75.8	1402.2		10	89.2	
Interpolation -		Pre	essure (inHgA)		1	5	5		3		2		1	
Inter			Flow (CFM)	FM) 1		0.1	1483	3.7	142	7.0	128	4.3	916	.1
Convert to SCFM				812	2.5	252	.7	145	.8	87.	5	31.	2	
Apply instrument inaccuracies (SCFM)				85	5.3	266	.0	153	.5	92.	1	32.	8	
Acceptance Criteria (SCFM)				85	56	26	7	15	4	92.	5	33	}	

Condenser Vacuum Pump 2C

Appendix H (Page 10 of 10) BACKGROUND CALCULATIONS

Date _____

3.0 CVP Suction Pressure

Assuming the Barometric Pressure reading is within $\pm 0.4\%$ of range:

Range: 27-31 inHg $0.004 \times (31-27) = 0.016$ inHg

Assuming that the Vacuum Gauge readings are within 0.5% of scale

Scale: 0-30 inHg $0.005 \times (30-0) = 0.15$ inHg

Since the barometric pressure and the vacuum pressure are used together to determine the CVP suction absolute pressure, the maximum error in CVP suction pressure will be the sum of each reading's maximum error.

0.016 + 0.15 = 0.166 inHg

Therefore, the acceptance criteria for each CVP suction value will be adjusted to be **0.17 inHg less** than its required value.

Required Value	15	5	3	2	1
Acceptance Criteria	14.83	4.83	2.83	1.83	0.83

Data Sheet 1 (Page 1 of 6)

Condenser Vacuum Pump 2A Performance

					Date			
Step 6.6.	1[10]	CVP 2A at At	mospheric I	Pressure				
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(inl	Hg) - Vacuum P	ressure (inHgVac)			
Ва	arometric Pressu	re (BP):	ir					
С	VP 2A Suction P (Vacuum Ga		ir	inHgA				
CVF	2A Discharge P (Pressure Ga	ressure		PSI				
	Airflow T (Use Data S		s	SCFM				
	ICS Point	F2260A	S	SCFM				
	Phase	Current (Amps)		Phase	Voltage (Volts)			
	А			A - B				
	В			A - C				
	С			B - C				
$\frac{\text{TOTA}}{3}$	$\frac{L}{L} = AVERAGE$	<u> </u>	$\frac{\text{TOTAL}}{3}$	- = AVERAGE	=			
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amp 1000	$(s) = \sqrt{3} \times ($)×(1000) =kVA			
	Data Taken B	By:						
Calculati	ons Performed B	Sy:		Date:				
Calculations Verified By:				Date:				
Barometer M&TE:			Vacuum	Gauge A M&TE:				
	Multimeter M&T	E:	Pressure Gauge A M&TE:					

Data Sheet 1 (Page 2 of 6)

Condenser Vacuum Pump 2A Performance

Step 6.6.	1[15]	CVP 2/	CVP 2A at 15 inHgA						
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(in	nHg) - Vacuum Pr	ressure (inHgVac)				
Ba	arometric Pressu	re (BP):		inHg					
		= BP - 14.83=		inHgVac					
С	VP 2A Suction P (Vacuum Ga			inHgVac = in					
CVF	P 2A Discharge P (Pressure Ga	A \	PSI						
	Airflow T (Use Data S			SCFM					
	ICS Point I	F2260A		SCFM					
	Phase	Current (Amps)		Phase	Voltage (Volts)				
	А			A - B					
	В			A - C					
	С			B - C					
$\frac{\text{TOTA}}{3}$	$\frac{L}{L}$ = AVERAGE	<u> </u>	$\frac{\text{TOTA}}{3}$	$\frac{AL}{dt} = AVERAGE$	3 =				
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amp 1000	$\frac{s}{s} = \frac{\sqrt{3} \times (1-s)}{s}$)×(1000) =kVA				
	Data Taken B	3y:							
Calculati	ons Performed B								
Calculations Verified By:									
Barometer M&TE:			Vacuu						
Multimeter M&TE:			Pressur	Pressure Gauge A M&TE:					

Data Sheet 1 (Page 3 of 6)

Condenser Vacuum Pump 2A Performance

Step 6.6.	1[19]	CVP 2	A at 5 inH	gA	
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(i	nHg) - Vacuum P	Pressure (inHgVac)
Ba	rometric Pressu	re (BP):		inHg	
Req'd Vac	= 4.83 inHgA = I	3P - 4.83=		inHgVac	
C'	VP 2A Suction P (Vacuum Ga			inHgVac =	inHgA
CVP	2A Discharge P (Pressure Ga			PSI	
	Airflow T (Use Data S			SCFM	
	ICS Point I	F2260A		SCFM	
	Phase	Current (Amps)		Phase	Voltage (Volts)
	А			A - B	
	В			A - C	
	С			B - C	
$\frac{\text{TOTA}}{3}$	$\frac{L}{-}$ = AVERAGE	<u> </u>	$\frac{\text{TOTA}}{3}$	$\frac{\Delta L}{dt} = AVERAGE$	=
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amp 1000	$(s) = \frac{\sqrt{3} \times (1-s)}{\sqrt{3} \times (1-s)}$)×(1000) =kVA
	Data Taken B	y:			
Calculati	ons Performed B				:
Calcu	lations Verified B	y:			:
	Barometer M&T				:
	Multimeter M&T	E:	Pressu	e Gauge A M&TE	:

Data Sheet 1 (Page 4 of 6)

Condenser Vacuum Pump 2A Performance

Date _____

Step 6.6.1[22] CVP 2A at 3 inHgA Absolute Pressure (inHgA) = Barometric Pressure(inHg) - Vacuum Pressure (inHgVac) Barometric Pressure (BP): inHg Req'd Vac = 2.83 inHgA = BP - 2.83= inHgVac **CVP 2A Suction Pressure** (Vacuum Gauge A) _____ inHgVac = _____ inHgA CVP 2A Discharge Pressure (Pressure Gauge A) PSI Airflow Traverse SCFM (Use Data Sheet 4) ICS Point F2260A SCFM Phase Current (Amps) Phase Voltage (Volts) А A - B A - C В С B - C $\frac{\text{TOTAL}}{\text{OUTAL}} = \text{AVERAGE}$ $\frac{\text{TOTAL}}{3} = \text{AVERAGE}$ _ = 3 3 <u>)</u> _)×(kVA 1000 1000 Data Taken By: Calculations Performed By: Date: Calculations Verified By: Date: Vacuum Gauge A M&TE: Barometer M&TE: Pressure Gauge A M&TE: Multimeter M&TE:

Data Sheet 1 (Page 5 of 6)

Condenser Vacuum Pump 2A Performance

Date _____

Step 6.6.1[25] CVP 2A at 2 inHqA Absolute Pressure (inHgA) = Barometric Pressure(inHg) - Vacuum Pressure (inHgVac) Barometric Pressure (BP): inHg Req'd Vac = 1.83 inHgA = BP - 1.83= inHgVac **CVP 2A Suction Pressure** (Vacuum Gauge A) _____ inHgVac = _____ inHgA CVP 2A Discharge Pressure (Pressure Gauge A) PSI Airflow Traverse SCFM (Use Data Sheet 4) ICS Point F2260A SCFM Phase Current (Amps) Phase Voltage (Volts) А A - B A - C В С B - C $\frac{\text{TOTAL}}{\text{OUTAL}} = \text{AVERAGE}$ $\frac{\text{TOTAL}}{3} = \text{AVERAGE}$ _ = 3 3 <u>)</u> _)×(kVA 1000 1000 Data Taken By: Calculations Performed By: Date: Calculations Verified By: Date: Vacuum Gauge A M&TE: Barometer M&TE: Pressure Gauge A M&TE: Multimeter M&TE:

Data Sheet 1 (Page 6 of 6)

Condenser Vacuum Pump 2A Performance

Step 6.6.	1[29]	CVP 2	A at 1 inH	gA	
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(in	nHg) - Vacuum I	Pressure (inHgVac)
Ba	arometric Pressu	re (BP):		inHg	
Req'd Vac	= 0.83 inHgA = I			inHgVac	
C	VP 2A Suction P (Vacuum Ga			inHgVac =	inHgA
CVP	2A Discharge P (Pressure G			PSI	
	Airflow T (Use Data S			SCFM	
	ICS Point	F2260A		SCFM	
	Phase	Current (Amps)		Phase	Voltage (Volts)
	А			A - B	
	В			A - C	
	С			B - C	
$\frac{\text{TOTA}}{3}$	$\frac{L}{-}$ = AVERAGE	<u> </u>	$\frac{\text{TOTA}}{3}$	$\frac{\Delta L}{L} = AVERAGE$	=
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amps 1000	$\frac{s}{s} = \frac{\sqrt{3} \times (1-s)}{s}$)×(1000) =kVA
	Data Taken E	Зу:			
Calculati	ons Performed E				:
Calculations Verified By:			Date	:	
	Barometer M&T	E:	Vacuu	m Gauge A M&TE	::
	Multimeter M&T	E:	Pressur	e Gauge A M&TE	::

Data Sheet 2 (Page 1 of 6)

Condenser Vacuum Pump 2B Performance

					Date
Step 6.6.	2[10]	CVP 2B at At	mospheric	Pressure	
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(in	hHg) - Vacuum F	Pressure (inHgVac)
Ba	arometric Pressu	re (BP):		inHg	
С	VP 2B Suction P (Vacuum G	ressure auge B)		inHgVac =	inHgA
CVF	2B Discharge P (Pressure G	ressure		PSI	
	Airflow T (Use Data S	raverse		SCFM	
	ICS Point	F2260A		SCFM	
	Phase	Current (Amps)		Phase	Voltage (Volts)
	А			A - B	
	В			A - C	
	С			B - C	
$\frac{\text{TOTA}}{3}$	$\frac{L}{L} = AVERAGE$	<u> </u>	$\frac{\text{TOTA}}{3}$	$\frac{L}{}$ = AVERAGE	<u> </u>
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amp 1000	$(s) = \frac{\sqrt{3} \times ($)×(1000) =kVA
	Data Taken E	By:			
Calculati	ons Performed E	Зу:		Date	:
Calcu	lations Verified E	Зу:		Date	:
	Barometer M&T	E:	Vacuun	n Gauge B M&TE	:
	Multimeter M&T	E:	Pressure	e Gauge B M&TE	:

Data Sheet 2 (Page 2 of 6)

Condenser Vacuum Pump 2B Performance

Date			

Step 6.6.	2[15]	CVP 2E	3 at 15 in⊦	lgA	
	Absolute Pr	essure (inHgA) = Barometric	c Pressure(i	nHg) - Vacuum P	ressure (inHgVac)
Ba	arometric Pressu	re (BP):		inHg	
		= BP - 14.83=		inHgVac	
С	VP 2B Suction P (Vacuum Ga			inHgVac =	inHgA
CVF	2B Discharge P (Pressure Ga			PSI	
	Airflow T (Use Data S			SCFM	
	ICS Point I	F2260A		SCFM	
	Phase	Current (Amps)		Phase	Voltage (Volts)
	А			A - B	
	В			A - C	
	С			B - C	
$\frac{\text{TOTA}}{3}$	$\frac{L}{L} = AVERAGE$	<u> </u>	$\frac{\text{TOTA}}{3}$	$\frac{AL}{M}$ = AVERAGE	=
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amps 1000	$\left(\frac{5}{5}\right) = \frac{\sqrt{3} \times (1)}{5}$)×(1000) =kVA
	Data Taken B	3y:			
Calculati	ons Performed B	By:		Date:	
Calculations Verified By:			Date:		
	Barometer M&T	E:	Vacuu	m Gauge B M&TE:	
	Multimeter M&T	E:	Pressu	re Gauge B M&TE:	

Data Sheet 2 (Page 3 of 6)

Condenser Vacuum Pump 2B Performance

Step 6.6.	2[19]				
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(i	nHg) - Vacuum P	ressure (inHgVac)
Ba	arometric Pressu	re (BP):		inHg	
	= 4.83 inHgA = I			inHgVac	
C	VP 2B Suction P (Vacuum Ga	ressure auge B)		inHgVac =	inHgA
CVP	2B Discharge P (Pressure Ga			PSI	
	Airflow T (Use Data S			SCFM	
	ICS Point I	F2260A		SCFM	
	Phase	Current (Amps)		Phase	Voltage (Volts)
	А			A - B	
	В			A - C	
	С			B - C	
$\frac{\text{TOTA}}{3}$	$\frac{L}{-}$ = AVERAGE	<u> </u>	$\frac{\text{TOTA}}{3}$	$\frac{AL}{M}$ = AVERAGE	=
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amps 1000	$(s) = \frac{\sqrt{3} \times (1-s)}{\sqrt{3} \times (1-s)}$)×(1000) =kVA
	Data Taken B	Зу:			
Calculati	ons Performed B				
Calcu	lations Verified B				·
	Barometer M&T			m Gauge B M&TE:	
	Multimeter M&T			re Gauge B M&TE:	

Data Sheet 2 (Page 4 of 6)

Condenser Vacuum Pump 2B Performance

Step 6.6.	2[22]	CVP 2	gA		
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(i	nHg) - Vacuum P	ressure (inHgVac)
Ba	arometric Pressu	re (BP):		inHg	
Req'd Vac	= 2.83 inHgA = I			inHgVac	
С	VP 2B Suction P (Vacuum G			inHgVac =	inHgA
CVF	2B Discharge P (Pressure Ga			PSI	
	Airflow T (Use Data S			SCFM	
	ICS Point	F2260A		SCFM	
	Phase	Current (Amps)		Phase	Voltage (Volts)
	А			A - B	
	В			A - C	
	С			B - C	
$\frac{\text{TOTA}}{3}$	$\frac{L}{L} = AVERAGE$	<u> </u>	$\frac{\text{TOTA}}{3}$	$\frac{AL}{L} = AVERAGE$	=
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)× (Average Amp 1000	$(s) = \frac{\sqrt{3} \times (1)}{\sqrt{3} \times (1)}$)×(1000) =kVA
	Data Taken E	By:			
Calculati	ons Performed E				
Calcu	lations Verified E	By:		Date:	
	Barometer M&T	E:	Vacuu	m Gauge B M&TE:	
	Multimeter M&T	E:	Pressu	re Gauge B M&TE:	

Data Sheet 2 (Page 5 of 6)

Condenser Vacuum Pump 2B Performance

Stop 6.0	2[25]			۱		
Step 6.6.2[25] CVP 2B at 2 inHgA Absolute Pressure (inHgA) = Barometric Pressure(inHg) - Vacuum Pressure (inHgVac)						
	Absolute Pr	essure $(inHgA) = B$	arometric Pressure(inHg) - Vacuum H	Pressure (inHgVac)	
Ba	arometric Pressu	re (BP):		inHg		
		BP - 1.83=		inHgVac		
	VP 2B Suction P (Vacuum G	ressure		inHgVac =	inHgA	
CVP	2B Discharge P (Pressure Ga	augo P)		PSI		
	Airflow T (Use Data S			SCFM		
	ICS Point	F2260A		SCFM		
	Phase	Current (Am	ips)	Phase	Voltage (Volts)	
	А			A - B		
	В			A - C		
	С			B - C		
$\frac{\text{TOTA}}{3}$	$\frac{L}{-}$ = AVERAGE	=	<u>TOT</u> 3	$\frac{AL}{dt} = AVERAGE$	<u> </u>	
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Avera	$\operatorname{ageAmps}) = \frac{\sqrt{3} \times (}{}$)×()kVA	
Calculati	ons Performed E). <i>a</i>			:	
	lations Verified E				:	
	Barometer M&T			Im Gauge B M&TE		
	Multimeter M&T	E:	Pressu	ire Gauge B M&TE		

Data Sheet 2 (Page 6 of 6)

Condenser Vacuum Pump 2B Performance

Step 6.6.2[29] CVP 2B at 1 inHgA						
	Absolute Pr	essure (inHgA) = Barometrie	c Pressure(i	nHg) - Vacuum P	Pressure (inHgVac)	
Ba	arometric Pressu	re (BP):		inHg		
	= 0.83 inHgA = I			inHgVac		
C	VP 2B Suction P (Vacuum G			inHgVac =	inHgA	
CVP	2B Discharge P (Pressure G			PSI		
	Airflow T (Use Data S			SCFM		
	ICS Point	F2260A		SCFM		
	Phase	Current (Amps)		Phase	Voltage (Volts)	
	А			A - B		
	В			A - C		
	С			B - C		
$\frac{\text{TOTA}}{3}$	$\frac{L}{-}$ = AVERAGE	<u> </u>	$\frac{\text{TOTA}}{3}$	$\frac{AL}{dt} = AVERAGE$	=	
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amps 1000	$(s) = \frac{\sqrt{3} \times (1-s)}{\sqrt{3} \times (1-s)}$)×(1000) =kVA	
	Data Taken E	Зу:				
Calculati	ons Performed E				:	
Calcu	lations Verified E					
	Barometer M&T			m Gauge B M&TE		
	Multimeter M&T	E:	Pressu	re Gauge B M&TE		

Data Sheet 3 (Page 1 of 6)

Condenser Vacuum Pump 2C Performance

					Date	_
Step 6.6.	3[10]	CVP 2C at At	mospheric	Pressure		
	Absolute Pro	essure (inHgA) = Barometri	c Pressure(in	Hg) - Vacuum Pr	ressure (inHgVac)	
Ba	arometric Pressui	re (BP):	i	nHg		
C	VP 2C Suction P (Vacuum Ga	ressure auge C)	i	inHgVac =	inHgA	A
CVP	2C Discharge P (Pressure Ga			PSI		
	Airflow T (Use Data S		:	SCFM		
	ICS Point I	-2260A	:	SCFM		
	Phase	Current (Amps)		Phase	Voltage (Volts)	
	А			A - B		
	В			A - C		
	С			B - C		
$\frac{\text{TOTA}}{3}$	$\frac{L}{}$ = AVERAGE	<u> </u>	$\frac{\text{TOTA}}{3}$	L = AVERAGE	3 =	
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3}}$	rage Volts)×(Average Amp 1000	$(s) = \frac{\sqrt{3} \times ($)×(1000)	_kVA
	Data Taken B	у:				_
Calculati	ons Performed B					_
Calcu	lations Verified B	y:		Date:		_
	Barometer M&T	E:	Vacuum	n Gauge C M&TE:		_
	Multimeter M&T	E:	Pressure			

Data Sheet 3 (Page 2 of 6)

Condenser Vacuum Pump 2C Performance

Step 6.6.	3[15]	CVP 20	C at 15 in l	lgA	
	Absolute Pr	essure (inHgA) = Barometrie	c Pressure(i	nHg) - Vacuum P	ressure (inHgVac)
Ba	arometric Pressu	re (BP):		inHg	
		= BP - 14.83=			
C,	VP 2C Suction P (Vacuum Ga			inHgVac =	inHgA
CVP	2C Discharge P (Pressure Ga			PSI	
	Airflow T (Use Data S			SCFM	
	ICS Point I	=2260A		SCFM	
	Phase	Current (Amps)		Phase	Voltage (Volts)
	A			A - B	
	В			A - C	
	С			B - C	
$\frac{\text{TOTA}}{3}$	$\frac{L}{}$ = AVERAGE	<u> </u>	$\frac{\text{TOT}}{3}$	$\frac{AL}{M} = AVERAGE$	=
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amps 1000	$\frac{s}{s} = \frac{\sqrt{3} \times (1-s)}{s}$)×() =kVA
	Data Taken B	y:			
Calculati	ons Performed B				:
Calculations Verified By:				:	
	Barometer M&T				:
	Multimeter M&T	E:	Pressu	re Gauge C M&TE	:

Data Sheet 3 (Page 3 of 6)

Condenser Vacuum Pump 2C Performance

Step 6.6.	3[19]					
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(inHg	;) - Vacuum Pr	essure (inHgVac)	
Ba	arometric Pressu	re (BP):	inH	g		
Req'd Vac	= 4.83 inHgA = I			gVac		
CVP 2C Suction Pressure		inH	gVac =	inHgA		
CVP	2C Discharge P (Pressure Ga		PSI			
Airflow Traverse (Use Data Sheet 4)		SCI	FM			
	ICS Point I	F2260A	SC	FM		
	Phase	Current (Amps)		Phase	Voltage (Volts)	
	А			A - B		
	В			A - C		
	С			B - C		
$\frac{\text{TOTA}}{3}$	$\frac{L}{}$ = AVERAGE	=	$\frac{\text{TOTAL}}{3} =$	AVERAGE -	3 =	
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amp 1000	$(s) = \frac{\sqrt{3} \times (}{}$)×(1000) =kVA	
	Data Taken B	Зу:				
Calculati	ons Performed B					
Calculations Verified By:						
	Barometer M&T					
	Multimeter M&T					

Data Sheet 3 (Page 4 of 6)

Condenser Vacuum Pump 2C Performance

Date _____

Step 6.6.3[22] CVP 2C at 3 inHgA Absolute Pressure (inHgA) = Barometric Pressure(inHg) - Vacuum Pressure (inHgVac) Barometric Pressure (BP): inHg Req'd Vac = 2.83 inHgA = BP - 2.83= inHgVac **CVP 2C Suction Pressure** (Vacuum Gauge C) _____ inHgVac = _____ inHgA CVP 2C Discharge Pressure (Pressure Gauge C) PSI Airflow Traverse SCFM (Use Data Sheet 4) ICS Point F2260A SCFM Phase Current (Amps) Phase Voltage (Volts) А A - B A - C В С B - C $\frac{\text{TOTAL}}{\text{OUTAL}} = \text{AVERAGE}$ $\frac{\text{TOTAL}}{3} = \text{AVERAGE}$ _ = 3 3 Motor kVA = $\frac{\sqrt{3} \times (\text{Average Volts}) \times (\text{Average Amps})}{\sqrt{3} \times (\text{Average Amps})} = \frac{\sqrt{3} \times (\text{Average Volts})}{\sqrt{3} \times (\text{Average Volts})}$ <u>)</u> _)×(kVA 1000 1000 Data Taken By: Calculations Performed By: Date: Calculations Verified By: Date: Vacuum Gauge C M&TE: Barometer M&TE: Pressure Gauge C M&TE: Multimeter M&TE:

Data Sheet 3 (Page 5 of 6)

Condenser Vacuum Pump 2C Performance

Date _____

Step 6.6.3[25] CVP 2C at 2 inHgA Absolute Pressure (inHgA) = Barometric Pressure(inHg) - Vacuum Pressure (inHgVac) Barometric Pressure (BP): inHg Req'd Vac = 1.83 inHgA = BP - 1.83= inHgVac **CVP 2C Suction Pressure** (Vacuum Gauge C) _____ inHgVac = _____ inHgA CVP 2C Discharge Pressure (Pressure Gauge C) PSI Airflow Traverse SCFM (Use Data Sheet 4) ICS Point F2260A SCFM Phase Current (Amps) Phase Voltage (Volts) А A - B A - C В С B - C $\frac{\text{TOTAL}}{\text{OUTAL}} = \text{AVERAGE}$ $\frac{\text{TOTAL}}{3} = \text{AVERAGE}$ _ = 3 3 <u>)</u> _)×(kVA 1000 1000 Data Taken By: Calculations Performed By: Date: Calculations Verified By: Date: Vacuum Gauge C M&TE: Barometer M&TE: Pressure Gauge C M&TE: Multimeter M&TE:

Data Sheet 3 (Page 6 of 6)

Condenser Vacuum Pump 2C Performance

Step 6.6.3[29] CVP 2C				gA		
	Absolute Pr	essure (inHgA) = Barometri	c Pressure(i	nHg) - Vacuum P	ressure (inHgVac)	
Ba	arometric Pressu	re (BP):		inHg		
Req'd Vac	= 0.83 inHgA = I			inHgVac		
C	VP 2C Suction P (Vacuum Ga			inHgVac =	inHgA	
CVP	2C Discharge P (Pressure Ga			PSI		
	Airflow T (Use Data S			SCFM		
	ICS Point			SCFM		
	Phase	Current (Amps)		Phase	Voltage (Volts)	
	А			A - B		
	В			A - C		
	С			B - C		
$\frac{\text{TOTAL}}{3} = \text{AVERAGE} \qquad \qquad$		$\frac{\text{TOT}}{3}$	$\frac{AL}{M} = AVERAGE$	=		
Motor kV	$VA = \frac{\sqrt{3} \times (Ave)}{\sqrt{3} \times (Ave)}$	rage Volts)×(Average Amp 1000	$(s) = \frac{\sqrt{3} \times (1-s)}{\sqrt{3} \times (1-s)}$)×(1000) =kVA	
	Data Taken E	y:				
Calculations Performed By:						
Calcu	lations Verified E	y:		Date:		
	Barometer M&T	E:	Vacuu	m Gauge C M&TE:		
Multimeter M&TE:			Pressure Gauge C M&TE:			

Data Sheet 4 (Page 1 of 1)

Condenser Vacuum Pump Air Flow Traverse

						e
	Additional Co	opies of this Data Sheet wil	i be re	quired and may	be made as necessar	У
Step: _		CVP:		Suction Pres	sure:	inHgA
Ane	mometer M&TE II	D:				
	Inside Pipe Diameter Duct Area (A		▲)	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	e wall
	Traverse Point	Velocity (FPM)	[Traverse Point	Velocity (FPM)	
	A1		-	B1		
	A2			B2		
	A3			B3		
	A4			B4		
	A5			B5		
	A6		ľ	B6		
	A7			B7		
	A8		ľ	B8		
	A9		Ì	B9		
	A10		Ì	B10		
	Test port caps/pl	ugs reinstalled:	_ 2r	nd Party Verified:		
	$V_{AVG} =$	$\left(\sum \text{Velocities}\right) \div 20 =$	20	=	FPM	
	Airflow =	$A \times V_{AVG} = 0.785 \times$		=	SCFM	
	Data Ta	ken By:				
(Calculations Perform	med By:			Date:	
		fied By:				

WBI Ninit Step 6.6.4[14] Step 6.6.4[14] Condenser Pressure (inHgA) Step 6.6.4[14] Condenser Pressure (inHgA) Time Stopwatch (inHgA) Time Stopwatch (inHgA) RCW Inlet Temp (SCFM) Condenser (SCFM) Condenser (SCFM) Condenser (SCFM) Condenser (SCFM) Condenser (SCFM) CVP Seal Wtr PTI-2-320 HTX Outlet 2-TI-2-320 HTX Outlet 2-TI-2-320 (SF) (SF) (SF) (SF) (SF) (SF) CVP Suction Strainer ΔP Strainer ΔP CVP Suction Strainer ΔP
--

Condenser Vacuum 2-PTI-002-02	Rev. UUUU Page 194 of 198
WBN	Onit 2

Data Sheet 5 (Page 2 of 2)

Condenser Evacuation Performance Data

Date

(Atm)

Data Sheet 6 (Page 1 of 1)

Barometric Pressure

Date _____

NOTES

- 1) Additional copies of this Data Sheet may be made as necessary
- 2) Atmospheric conditions can change quickly. Record atmospheric pressure at least once per shift during performance of Section 6.6.

Time	Date	Barometric Pressure	Barometer M&TE	Initials
		inHg		

Attachment 1 (Page 1 of 1)

Condenser Vacuum Pump 2A Curve

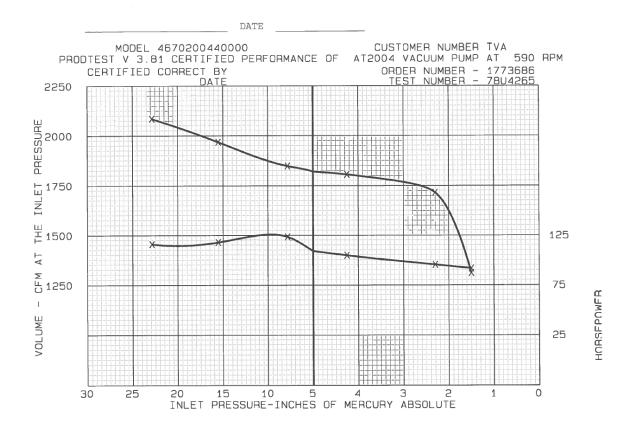
THE NASH ENGINEERING CO TRUMBULL CT USA 06611 CERTIFIED PRODUCTION TEST PRODTEST VERSION 3.81 TEST NO- 78U4265 PRODUCT CODE 4670200440000 REV- D NAME- AT2004 TESTED- 07/22/2010 ORDER NO- 1773686 ********* TEST DATA ********* ********* CORRECTED DATA ******** BAR: 29.92 INHG TEMP: 60.0 DEG F

BAR: 29.27 INHG TEMP 79.0 DEG F

PUMP SPEED- 590 RPM CUSTOMER ORDER NUMBER TVA

HEADER	SH	AL WATER					
ABS	TEMP	PRESS	RATE		ABS	CFM	HP
IN HG	DEG F	PSIG	GPM		IN HG		
22.36	86.0	0.0	40.0		22.86	2084.9	116.1
15,20	86.0	0.0	40.0		15.54	1968.6	118.0
7.65	86.5	0.0	40.0		7.82	1848.3	123.6
4.16	87.5	0.0	40.0		4.25	1805.8	104.8
2.30	87.5	0.0	40.0		2.30	1715.2	95.5
1.50	88.0	0.0	40.0		1.50	1311.3	91.7
LEAKS : 1	NONE	BEARING	TEMP :	NORMAL	NOIS	E AND VIBRAT	ION : OK

CERTIFIED CORRECT BY ENGINEERING DIVISION FOR FEATURE 1009



Attachment 2 (Page 1 of 1)

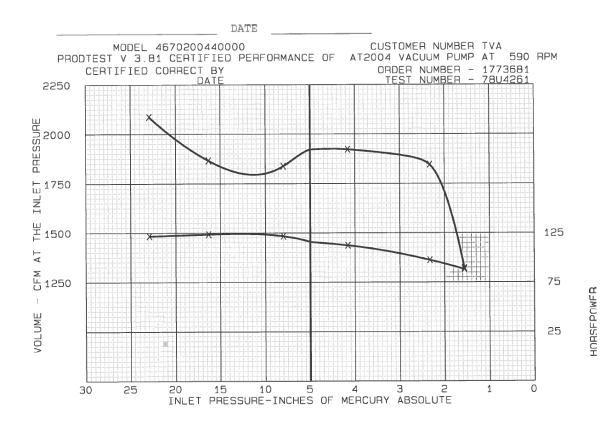
Condenser Vacuum Pump 2B Curve

THE NASH ENGINEERING CO TRUMBULL CT USA 06611

CERTIFIED PRODUCTION TEST PRODTEST VERSION 3.81

PRODUCT CODE	4670200440000	REV- D	NAME- AT200	4 T	EST NO-	78U4261
PUMP SPEED- 59	00 RPM	ORDER NO	D- 1773681	T	ESTED- 07	/22/2010
CUSTOMER ORDER	R NUMBER TVA					
********* TES	ST DATA ******	***	*******	* CORRECTED	DATA ***	*****
BAR: 29.27 INF	HG TEMP 95.0	DEG F	BAR:	29.92 INHG	TEMP: 6	0.0 DEG F
HEADER ABS IN HG	SEAL WATE TEMP PRESS DEG F PSIG	R RATE GPM		ABS N HG	CFM	HP
22.44 15.97 7.83 4.07 2.33 1.56	94.0 0.0 91.7 0.0 92.0 0.0 92.0 0.0 92.0 0.0 92.0 0.0 92.0 0.0 92.0 0.0	40.0 40.0 40.0 40.0 40.0 40.0		22.94 16.32 8.00 4.16 2.33 1.56	2086.8 1866.2 1838.0 1922.4 1845.6 1321.7	121.7 123.6 121.7 112.3 97.4 88.0
LEAKS : NONE	BEARIN	IG TEMP :	NORMAL	NOISE	AND VIBRA	TION : OK

CERTIFIED CORRECT BY ENGINEERING DIVISION FOR FEATURE 1009



Attachment 3 (Page 1 of 1)

Condenser Vacuum Pump 2C Curve

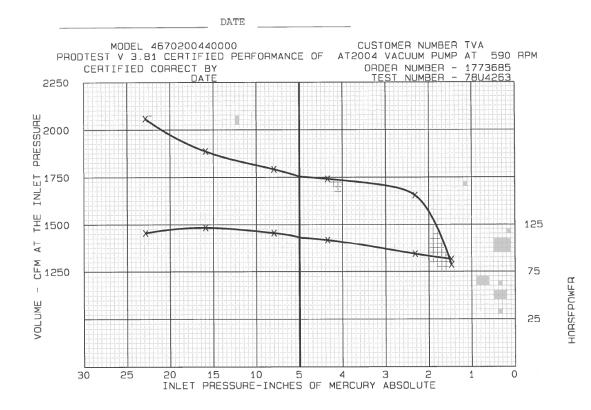
Date _____

THE NASH ENGINEERING CO TRUMBULL CT USA 06611

CERTIFIED PRODUCTION TEST PRODTEST VERSION 3.81

PRODUCT CODE 4670200440000	REV- D NAME- AT2004	TEST NO- 78U4263
PUMP SPEED- 590 RPM	ORDER NO- 1773685	TESTED- 07/22/2010
CUSTOMER ORDER NUMBER TVA		
********* TEST DATA *******	** ******** CORRECTE	D DATA *********
BAR: 29.27 INHG TEMP 81.0 D	EG F BAR: 29.92 INHO	TEMP: 60.0 DEG F
120 1211 1121	RATE ABS GPM IN HG	CFM HP
15.58 87.0 0.0 7.79 87.0 0.0	40.0 22.86 40.0 15.93 40.0 7.96 40.0 4.34 40.0 2.32 40.0 1.47	2058.2116.11887.4121.71792.6116.11741.4108.61654.693.61285.288.0
LEAKS : NONE BEARING	TEMP : NORMAL NOISE	AND VIBRATION : OK

CERTIFIED CORRECT BY ENGINEERING DIVISION FOR FEATURE 1009



WATTS BAR NUCLEAR PLA UNIT 2 PREOPERATIONAL T	
TITLE: FLOOD MODE BORATION	
Instruction No: <u>2-PTI-084-01</u> Revision No: <u>0000</u>	
PREPARED BY: T.E. Tuckier Fleen PRINT NAME / SIGNATURE	DATE: <u>3/5/2013</u> DATE: <u>3/6/2013</u>
REVIEWED BY: Whiting S. Delk White Signature	all DATE: 3/6/2013
INSTRUCTION APPROVAL	
JTG MEETING No: <u>2-13-003</u> JTG CHAIRMAN: <u>Nuk A Welih</u>	DATE: 3/7/2013
APPROVED BY :A UILA	DATE: 3/7/2013
TEST RESULTS APPROVAL	
JTG MEETING No:	•
JTG CHAIRMAN:	DATE:
APPROVED BY : PREOPERATIONAL STARTUP MANAGER	DATE:

WBN Unit 2	FLOOD MODE BORATION	2-PTI-084-01 Rev. 0000
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Revision Log

Revision or Change Number	Effective Date	Affected Page Numbers	Description of Revision/Change
0000	3/11/13	ALL	Initial Issue. This procedure was developed from Rev. 0 of Unit 1 PTI-084-01, 2-TSD-84-1, Rev 0001, 2-TI-50.048 and 2-TI-50.049 Rev 0001.

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WBN	FLOOD MODE BORATION	2-PTI-084-01
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1.0 INTRODUCTION

1.1 Test Objectives

The objective of this test is to verify the operability and performance of the Unit 2 Auxiliary Charging Pumps and other components of the Auxiliary Charging System (ACS) and to demonstrate the operability of the system as a whole under conditions as close to design as possible. This test will also verify the connection and proper mating of applicable spool pieces.

This test shall verify flow through the Unit 2 ACS pumps only. Flow through the Auxiliary Charging Booster Pumps, non-regenerative demineralizer tank and filters are Unit 0 and have previously been tested.

This test shall also verify the connection and proper mating of affected spool pieces to include make up flow from the U-2 Reactor Coolant Drain Tank (RCDT) and to the Reactor Coolant System (RCS) via the Chemical and Volume Control System (CVCS).

1.2 Scope

Performance of this test will demonstrate that:

- A. The Unit 2 ACS pumps can provide makeup water to the U-2 Reactor Coolant System (RCS).
- B. The spool pieces required for flood mode operation can be installed and mate properly.
- C. The intertie piping between Chemical & Volume Control System (CVCS) and Reactor Coolant System (RCS) is unobstructed.
- D. Testing observations are made of the vibration of system pumps, piping and other components during normal steady state and transient operations. Based on engineering judgment by test personnel, measurements shall be taken on areas and components exhibiting excessive vibration. Transient operations include pump starts, trips, valve openings and closures, and all components which are considered an integral part of the transient.

2.0 **REFERENCES**

2.1 Performance References

- A. SMP-9.0, Conduct of Test
- B. TI-31.02, Plant Equipment Vibration Monitoring & Vibration Diagnostics Program
- C. MI-17.003, Flood Mode Preparation Storage Locations and Periodic Inventory
- D. 2-TI-50.048, Flood Mode Auxiliary Charging Pump 2A Performance Test
- E. 2-TI-50.049, Flood Mode Auxiliary Charging Pump 2B Performance Test
- F. 2-MI-17.019, Flood Preparation Auxiliary Charging System Spool Piece
- G. 2-MI-17.018, Flood Preparation High Pressure Fire Protection System Spool Pieces
- H. 2-MI-17.020, Flood Preparation Sample Heat Exchanger Spool Pieces
- I. 0-MI-17.021, Installation of Spool Pieces between ERCW and Component Cooling System
- J. 2-MI-17.022, Flood Preparation- Installation of Spool Pieces between SFPC and RHR Systems
- K. 2-MI-17.023, Flood Preparation Reactor Coolant Drain Tank Spool Pieces
- L. 2-CP-062-02, Cleanness Plan, Rev. 0000
- M. 2-CP-077-01, Cleanness Plant, Rev. 0000

2.2 Developmental References

- A. Final Safety Analysis Report
 - 1. FSAR-(Amendment 109)
 - a. Section 9.3.6, Auxiliary Charging System
 - b. Table 14.2-1, Sheet 20 of 89, Flood Mode Boration System Test Summary

B. Drawings

- 1. Flow Diagrams
 - a. 2-47W809-7,Rev 5 (CC) Flow Diagram Flood Mode Boration Makeup System
 - b. 2-47W809-1 Rev 12 (CC), Flow Diagram Chemical and Volume Control System
 - c. 2-47W830-1 Rev 6 (CC), Mechanical Flow Diagram Waste Disposal System
 - d. 1-47W850-2 Rev 35 (CC), Flow Diagram Fire Protection Raw Service Water
 - e. 2-47W845-2 Rev 7 (CC), Mechanical Flow Diagram Essential Raw Cooling Water System
- 2. Electrical
 - a. 2-45W760-84-1, Rev 1 (CC), Wiring Diagram Flood Mode Boration Makeup Sys Schematic Diagrams
 - b. 2-45W756-2 Rev 1 (CC), 480V Cont and Aux Bldg VT Bd 2A1-A Single Line - Sh-2
 - c. 2-45W756-6 Rev 0 (CC), 480V Cont and Aux Bldg VT Bd 2B1-B Single Line - Sh-2
- 3. Logic/Control
 - a. 2-47W610-41-1 Rev 2 (CC), Electrical Control Diagram Flood Mode Boration Makeup Sys Layup Wtr Treatment System

2.2 Developmental References (continued)

- C. Documents
 - 1. WBN2-84-4001, Flood Mode Boration Makeup System (Rev. 01)
 - 2. 2-TSD-84-1, Flood Mode Boration System, (Rev. 0001)
 - 3. NPG-SPP-18.4.6, Control of Fire Protection Impairments (Rev 0001)

3.0 PRECAUTIONS AND LIMITATIONS

- A. Standard precautions shall be followed for working around energized electrical equipment in accordance with TVA Safety Manual Procedure 1021.
- B. Steps may be repeated if all components cannot be tested in a step. However, if the test has been exited, prerequisite steps must be re-verified and a Chronological Test Log (CTL) entry made.
- C. Discrepancies between component ID tags and the description in a procedure/instruction do not require a Test Deficiency Notice (TDN), in accordance with SMP-14.0, if the UNIDs match, exclusive of place-keeping zeros and train designators (e.g. 2-HS-31-468 vs. 2-HS-031-0468) and the noun description is sufficient to identify the component. If the component label needs to be changed, a Tag Request Form (TR Card) should be processed in accordance with TI-12.14. Make an entry in the CTL and continue testing.
- D. The hinged cover of the Auxiliary Boration Mixing Tank (ABMT) must be open during flood mode operation so the tank's associated instrumentation will not be damaged. Use CAUTION to ensure tank/system is not overpressurized.
- E. All open problems are to be tracked by a corrective action document and entered on the appropriate system punchlist.
- F. RCS pressure must be less than 350 psig before installation and removal of temporary spool pieces.
- G. Observe all Radiation Protection (RP) requirements when working in or near radiological areas.
- H. Ensure there are no adverse effects to the operation of Unit 1 structures, systems, or components.
- I. Test personnel will coordinate with Unit 1 Operations when manipulating Unit 1 equipment if required.
- J. System water chemistry is within system specifiable parameters especially for fluids supplied from external sources.
- K. Problems identified during the test shall be annotated on the CTL from SMP-9.0 including a description of the problem, the procedure step when/where the problem was identified, corrective action steps taken to resolve the problem, and the number of the corrective action document, if one was required.

3.0 **PRECAUTIONS AND LIMITATIONS (continued)**

- L. Notification/Coordination of activities with Unit 1 is required, since Mixing Tank falls under the control of the operating unit.
- M. Transients include pump starts and stops, water hammers or other fluid transients. Check valves should be observed for abnormal slam during startup or shutdown of pumps.
- N. If the vibration is determined to be excessive the Test Engineer shall initiate a Test Deficiency Notice (TDN) and notify Preventive and Diagnostic Maintenance (PDM). Submit the findings to Nuclear Engineering (NE).
- O. Unit 1, 2, and common components operated in this test are in close proximity. Use caution to ensure correct component is selected and operated.

4.0 PREREQUISITE ACTIONS

NOTE

Prerequisite steps may be performed in any order unless otherwise stated and should be completed as close in time as practicable to the start of the instruction subsection to which they apply.

4.1 **Preliminary Actions**

[1] **EVALUATE** open items in Watts Bar Integrated Task Equipment List (WITEL), and

ENSURE they will **NOT** adversely affect the test performance and results.

[2] **OBTAIN** copies of the applicable forms from the latest revision of SMP-9.0, Conduct of Test and

ATTACH to this PTI for use during the performance of this test.

- [3] **ENSURE** changes to the references listed in Appendix A, Test Procedure/Instruction Reference Review, have been reviewed, recorded, and determined **NOT** to adversely affect the test performance.
- [4] **VERIFY** the test/performance copy of this Preoperational Test Instruction (PTI) is the current revision including any change notices and as needed, each test person assisting in this test has the current revision including any change notices. (Unit 1 SM/US must approve performance on or affecting Unit 0 or Unit 1 components.)
- [5] **ENSURE** special environmental conditions are available for testing if required.
- [6] ENSURE outstanding Design Change Notices (DCN's), Engineering Document Construction Releases (EDCR's) or Temporary Alterations (TAs) do not adversely impact testing, and

Attach documentation of DCNs, EDCRs, and TA's that were reviewed to the data package.

4.1 **Preliminary Actions (continued)**

- [7] **ENSURE** required Component Testing has been completed prior to start of test.
- [8] ENSURE 2-TI-50.048, 2-TI-50.049, 0-MI-17.021, 2-MI-17.018,
 2-MI-17.019, 2-MI-17.020, 2-MI-17.022, and 2-MI-17.023 have been reviewed for concurrence by JTG.

	JTG Meeting:	
[9]	VERIFY the system cleanliness, as required for the performance of this test has been completed in accordance with SMP-7.0, Control of Cleanness, Layup and Flushing.	
[10]	ENSURE all piping supports required for testing are installed and adjusted as required.	
[11]	CONDUCT a pretest briefing with Test and Operations personnel in accordance with SMP-9.0, Conduct of Test.	
[12]	ENSURE communications are available for areas where testing is to be conducted.	
[13]	VERIFY plant instruments, listed on Appendix C, Permanent Plant Instrumentation Log, are placed in service, and are within their calibration interval.	IM
[14]	ENSURE components contained within the boundaries of this	
	test are under the jurisdictional control of Preoperational Startup Engineering (PSE) in accordance with SMP-4.0, System Completion and Turnover.	
[15]	PERFORM a pretest walk down on equipment to be tested to ensure no conditions exist that will impact test performance.	
[16]	VERIFY supports required for System 84 testing are in place or an equivalent engineering approved temporary support is installed.	

4.1 **Preliminary Actions (continued)**

[17] **VERIFY** spring cans identified for Systems 84 are installed, unpinned, and on scale with no visual indication of damage, loose parts or interferences.

STE

[18] **VERIFY** snubbers identified for Systems 84 are installed with no visual indication of damage, loose parts or interferences.

STE

- [19] **VERIFY** Boundary Drawings are up to date or necessary changes accomplished prior to the start of testing and that any change to the Boundary Drawings do not impact the validity of the test.
- [20] **CONDUCT** a pretest briefing with test and operations personnel in accordance with SMP-9.0.
- [21] **ESTABLISH** communications in areas where testing is to be conducted.
- [22] **PREPARE** Work Order to install & restore spool piece 2-SPPC-84-112, Aux Chg Sys in accordance with 2-MI-17.019

WO#_____.

[23] **PREPARE** Work Order to install & restore spool piece 2-SPPC-84-111, RCDT in accordance with 2-MI-17.023

WO# _____.

[24] PREPARE Work Order to install & restore spool pieces 2-SPPC-084-0687 and 0-SPPC-067-559A & 559B, Sample Htx in accordance with 2-MI-17.020

WO# _____.

4.1 **Preliminary Actions (continued)**

[25] PREPARE Work Order to install & restore spool pieces 0-SPPC-067-0529, 0557, 0558A and 0558B,ERCW/CCS Sys in accordance with 2-MI-17.021

WO#		
$VVO\pi$		

[26] PREPARE Work Order to install & restore spool pieces 2-SPPC-078-0625 and 0-SPPC-078-0625, SFPC/RHR Sys in accordance with 2-MI-17.022

WO#		
VVO ff		

[27] PREPARE Work Order to install & restore spool piece 2-SPPC-003-6384 and 6385, HPFP/AFW Sys in accordance with 2-MI-17.018

[28] PREPARE Work Order to install & restore fire hose connected at 2-ISV-3-6385, AFW/FP XCONN SPOOL BRANCH ISOLATION VALVE routed to Aux Boration Makeup Tank (0-TANK-084-110) and placed in hinged access at top of tank

WO#	
VVOπ	

[29] **PREPARE** Work Order to install & restore fire hose (without nozzle) from 2-ISV-26-670 EL 757/A12U to Aux Boration Makeup tank and place in hinged access at top of tank.

WO# _____.

4.2 Special Tools, M&TE, Parts, and Supplies

NOTE

Steps 4.2[1] through 4.2[4] will be performed by Maintenance.

- [1] **OBTAIN** a 1-inch hose or tubing (approximately 20 ft) with an attached 1-inch globe valve, and a 3-inch by 1-inch reducer rated at a minimum of 200 psig for connection to the Flood Mode Boration Non-Regenerative Demineralizer resin fill plug.
- [2] **OBTAIN** a strainer assembly and flush cloth for filtering pump discharge to prevent resin from entering the drainage system.

NOTE

Temporary valve and flange for the following step must be rated for \ge 600 psig. Hose must be located downstream of the temporary valve and must be rated for 200 psig.

- [3] **OBTAIN** a 1-inch hose or tubing (approximately 20 ft) with a 1-inch pipe flange attached on one end and a valve suitable to throttle flow (ball valve is not permitted), for connection at spool piece 2-SPPC-084-0112 to provide a pump discharge flow path.
- [4] **OBTAIN** container and tubing approximately 1/4 inch diameter for insertion into ear of each pump cylinder or a plastic bag to collect venting fluid.
- [5] **ENSURE** a stethoscope is available for check valve testing.

NOTE

Steps 4.2[6] and 4.2[7] will be performed by Plant Services. The drums should have removable lids or tops.

[6] **OBTAIN** four 55-gallon drums for receiving water discharged during this test.

4.2 Special Tools, M&TE, Parts, and Supplies (continued)

[7] **MARK** the four drums to identify the contents (one drum marked similar to "TI Test Quantity", one drum marked similar to "TI CKV Test" and the other two drums similar to "TI Water Collection", and

INDICATE all to contain potentially contaminated DI water.

[8] **OBTAIN** either a 3-foot scale or a tape measure with a minimum of 1/16-inch graduations for use as a dip-stick.

NOTE

PDM/Operations will supply vibration meter with identification and calibration due date.

[9] **OBTAIN** a stopwatch with an accuracy of \pm 1.5 sec/hr, and

RECORD the following M&TE information:

M&TE_____

NOTE

Step 4.2[10] will be performed by IM.

- [10] **ENSURE** a liquid catch container is available.
- [11] **ENSURE** the following M&TE is available:

	MIN RANGE	ACTUAL	
DESCRIPTION	MAX RANGE	RANGE	ACCURACY
Discharge	0 - 600 psig		\pm 1% of full
Press Gauge	0 - 600 psig		scale
Suction	0 - 100 psig		\pm 1% of full
Press Gauge	0 - 100 psig		scale
Suction	0 - 30 psig		\pm 1% of full
Press Gauge	0 - 30 psig		scale
Suction	0 - 15 psig		\pm 1% of full
Press Gauge	0 - 15 psig		scale

4.3 Field Preparations

		NOTE					
	-	ssion is required prior to installing equipment or operating any portion Makeup Tank.	n of the				
	[1]	OBTAIN Unit 1 SM/US authorization prior to installing equipment or operating any portion of the Aux Boration Makeup Tank or System.					
	[2]	ENSURE mixed bed demineralizer resin is in Flood Mode Boration Non-Regenerative Demineralizer.					
	[3]	ENSURE filter cartridge is in Flood Mode Boration Makeup System Filter, 0-FLTR-84-1.					
	[4]	ENSURE filter cartridge is in Flood Mode Boration Makeup System Filter, 0-FLTR-84-512.					
4.4	Арр	Approvals and Notifications					
	[1]	OBTAIN permission of the Preoperational Startup Manager to start the test.					
		Preoperational Startup Manager Signature	Date				
	[2]	OBTAIN the Unit 1 Supervisor (US/SRO) or Shift Manager's (SM) authorization to perform the test.					
		US/SRO/SM Signature	Date				
	[3]	OBTAIN the Unit 2 Supervisor's (US/SRO) or Shift Manager's (SM) authorization to perform the test.					
		US/SRO/SM Signature	Date				
	[4]	OBTAIN Fire Protection Impairment Permit (FPIP) for affected hose station in accordance with NPG-SPP-18.4.6.					

5.0 ACCEPTANCE CRITERIA

- [1] The Hydraulic performance of the auxiliary charging pumps and booster pumps meets or exceeds design requirements.
 - A. Auxiliary Charging Pump flow rates are greater than or equal to 100 gph, at 350 psig or greater discharge pressure. (2-TI-50.048, 2-TI-50.049 Steps 6.2[12], 6.2[34]), Section 6.1, and 6.2
 - B. Each Auxiliary Charging Pump can be operated from a local control station and indicating lights operate correctly. (2-TI-50.048, 2-TI-50.049 Step 6.2[27], 6.2[28]), Section 6.1, and 6.2
- [2] Equipment required for Flood Mode Boration Operation can be properly installed.
 - A. Auxiliary Charging Spool Piece, 2-SPPC-084-0112, can be properly installed. (Step 6.3[5])
 - B. Reactor Coolant Drain Tank Spool Piece, 2-SPPC-084-0111, can be properly installed. (Step 6.4[6])
 - C. Sample HTX Spool Pieces 2-SPPC-067-687 and 0-SPPC-067-559A & 559B, can be properly installed. (Step 6.5[5])
 - D. ERCW/CCS Spool Pieces 0-SPPC-067-067-0529, 0557, 0558A, and 0558B can be properly installed. (Step 6.6[5])
 - E. Spend Fuel Pool Cooling/Residual Heat Removal Spool Piece 2-SPPC-078-0625 and 0-SPPC-078-0625 can be properly installed. (Step 6.7[5])
 - F. High Pressure Fire Protection (HPFP) hose can be routed to the Flood Mode Aux Boration Makeup Tank. (Step 6.8[4], 6.9[6])
 - G. High Pressure Fire Protection System to Auxiliary Feedwater System spool pieces can be properly installed. (Step 6.9[10])
- [3] The interconnected piping between CVCS and RCS is unobstructed (Step 6.2[5])
- [4] Piping and components do not exhibit indications of excessive vibration in various operating modes (Steps 6.1[1] and 6.2[1])

6.0 **PERFORMANCE**

NOTES

- 1) Subsections 6.1 and 6.2 are to be performed in sequence, although certain steps may be performed concurrently.
- 2) Subsections 6.3 through 6.9 may be performed in any order or concurrently.
- 3) Sign off steps may be delayed until completion of both test sections when duplicate actions would result.

6.1 Performance Test of Flood Mode Aux Charging Pump 2A

NOTES

- 1) Auxiliary Charging System equipment is located in the Auxiliary Building EL 757/A5U, unless otherwise noted.
- 2) During the performance of this subsection visual observation of transient and steady-state vibration is required.
 - [1] **PERFORM** observations to ensure piping and components do not exhibit indications of excessive vibration while testing in accordance with Step 6.1[2] and

DOCUMENT in Chronological Test Log (CTL) (Acc Crit 5.0[4])

- [2] **PERFORM** 2-TI-50.048, Flood Mode Auxiliary Charging Pump 2A Performance Test.
- [3] **VERIFY** Completed test 2-TI-50.048, Flood Mode Auxiliary Charging Pump 2A Performance Test met acceptance criteria as specified in Section 5.0. (Acc Crit 5.0[1]A, 5.0[1]B)

Reviewer

[4] **ATTACH** the completed 2-TI-50.048 performance test to this instruction. (Acc Crit 5.0[1]A, 5.0[1]B)

6.2 Performance Test of Flood Mode Aux Charging Pump 2B

		NOTES			
1)	Auxiliary Charging System equipment is located in the Auxiliary Building EL 757/A5U, unless otherwise noted.				
2)		he performance of this subsection visual observation of transient and state vibrations is required.	d		
	[1]	PERFORM observations to ensure piping and components do not exhibit indications of excessive vibration while testing in accordance with Step 6.2[2] and			
		DOCUMENT in Chronological Test Log (CTL) (Acc Crit 5.0[4])			
	[2]	PERFORM 2-TI-50.049, Flood Mode Auxiliary Charging Pump 2B Performance Test.			
	[3]	VERIFY Completed test 2-TI-50.049, Flood Mode Auxiliary Charging Pump 2B Performance Test met acceptance criteria as specified in Section 5.0. (Acc Crit 5.0[1]A, 5.0[1]B)			
			Reviewer		
	[4]	ATTACH the completed 2-TI-50.049 performance test to this instruction.(Acc Crit 5.0[1]A, 5.0[1]B)			
	[5]	VERIFY completed performance of 2-CP-062-02 Cleanness Plan and 2-CP-077-01, Cleanness Plan demonstrate flow paths from Flood Mode Auxiliary Charging Pump(s) discharge spool piece to the CVCS charging line and discharge line from the Reactor Coolant Drain Tank to the makeup spool piece to the Auxiliary Boron Mixing tank, are unobstructed. (Acc Crit 5.0[3]).			

Reviewer

6.2 Performance Test of Flood Mode Aux Charging Pump 2B (continued)

[6] ATTACH copies of appropriate pages of 2-CP-062-02 and 2-CP-077-01 to document discharge of Auxiliary Charging Pump piping spool piece connection to CVCS, and discharge of RCDT pumps to Aux Boration Mixing Tank piping spool piece are unobstructed, for inclusion with this test (Acc Crit 5.0[3]).

6.3 Install Flood Prep Aux Chg Sys Spool Piece (2-SPPC-84-112)

NOTE

Auxiliary Charging System equipment is located in the Auxiliary Building EL 757/A5U, unless otherwise noted.

[1] **VERIFY** prerequisites listed in Section 4.0, for subsection 6.3 have been completed.

NOTE

Step 6.3[2] is to be performed immediately prior to performance of Step 6.2[3] to ensure accuracy of required installation time.

[2]	RECORD date and time (prior to start of Step 6.2[3]).						
		Dat	.e	Time			
[3]	PERFORM 2-1 System Spool		•	•	/ Char	rging	
[4]	RECORD date	and time	at completion	of Step 6.2[3]			
		Dat	e	Time			
[5]	VERIFY Auxilia (2-SPPC-84-1 properly install	12) with all	gaskets, stud		ias be	en	
[6]	DETERMINE t	he actual i	nstallation Tim	e.			
S	Step 6.3[4]	(-)	Step 6.3[2]	=	:	hr.	
[7]	VERIFY the instant		me recorded in	n Step 6.3[6]	is les	S	

6.3 Install Flood Prep Aux Chg Sys Spool Piece (2-SPPC-84-112) (continued)

[8] **REMOVE** Auxiliary Charging System Spool Piece, 2-SPPC-84-112, and

RESTORE both Blind Flanges at each spool piece location.

IV

[9] **RETURN** 2-SPPC-84-112, Auxiliary charging System Spool Piece, to storage location and replace required gaskets, tools, rigging etc. as needed to ensure readiness for future installation in accordance with MI-17.003.

IV

6.4 Install Flood Prep RCDT Spool Piece (2-SPPC-84-111)

NOTE

Auxiliary Charging System equipment is located in the Auxiliary Building EL 757/A5U unless otherwise noted.

- [1] **VERIFY** prerequisites listed in Section 4.0, for subsection 6.4 have been completed.
- [2] **OBTAIN** U-2 US authorization to install and remove RCDT spool piece 2- SPPC-84-111.

NOTE

Step 6.4[3] is to be performed immediately prior to performance of Step 6.4[4] to ensure accuracy of required installation time.

[3] **RECORD** date and time (prior to start of Step 6.4[4]).

Date	Time	

- [4] **PERFORM** 2-MI-17.023, Flood Preparation Reactor Coolant Drain Tank Spool Pieces to install 2-SPPC-84-111.
- [5] **RECORD** date and time at completion of Step 6.4[4].

Date _____ Time _____

- [6] VERIFY Reactor Coolant Drain Tank Spool Piece (2-SPPC-84-111) with all gaskets, studs, and nuts, has been properly installed. (Acc Crit 5.0[2]B)
- [7] **DETERMINE** the actual installation Time.

6.4[5] (-) Step 6.4[3] = hr.

[8] **VERIFY** the installation time recorded in Step 6.4[7] is less than or equal to 1 hour.

6.4 Install Flood Prep RCDT Spool Piece (2-SPPC-84-111) (continued)

[9] **REMOVE** Reactor Coolant Drain Tank Spool Piece, 2-SPPC-84-111, and

RESTORE both Blind Flanges at spool piece location.

IV

IV

- [10] RETURN 2-SPPC-84-111, Reactor Coolant Drain Tank Spool Piece, to storage location and replace required gaskets, tools, rigging, etc. as needed to ensure readiness for future installation in accordance with MI-17.003.
- [11] **NOTIFY** U-2 US that 2-SPPC-84-111 has been removed and stored in accordance with 2-MI-17.003.

6.5 Install Flood Prep Sample Htx Spool Pieces

[1] **OBTAIN** authorization from Unit 1 Shift Manager/Unit Supervisor (SM/US) and Unit 2 US to install/remove spool pieces.

		NOTE			
	to be performed ir equired installation	nmediately prior to pe time.	erformance o	of Step 6.5[3] to	ensure
[2]	RECORD date a	nd time (prior to start	of Step 6.5[3]).	
		Date	Time		
[3]		17.020, Sample HTX and 0-SPPC-67-559A	•	es	
[4]	RECORD date a	nd time at completion	of Step 6.5[[3]	
		Date	Time		
[5]	0-SPPC-067-559	HTX Spool Pieces (2 A and 559B) with all rly installed. (Acc Cri	gaskets, stu		
[6]	DETERMINE the	actual installation Tir	ne.		
Step 6.5[4] (-)	Step 6.5[2]	=	hr.	
[7]	VERIFY the insta than or equal to 1	Illation time recorded 1 hour.	in Step 6.5[6	6] is less	
[8]	REMOVE Sample 0-SPPC-067-559	e HTX Spool Pieces, A & 559B, and	2-SPPC-067	7-687 and	
	RESTORE both I	Blind Flanges at spoo	l piece locat	ion.	

6.5 Install Flood Prep Sample Htx Spool Pieces (continued)

[9] **RETURN** 2-SPPC-067-687 and 0-SPPC-067-559A & 559B, Sample HTX Spool Pieces, to storage location and replace required gaskets, tools, rigging, etc. as needed to ensure readiness for future installation in accordance with MI-17.003.

IV

[10] **NOTIFY** Unit 1 SM/US and Unit 2 US that 2-MI-17.020 is complete.

6.6 Install Flood Prep Spool Pieces - ERCW/CCS

[1] **OBTAIN** authorization from Unit 1 SM/US and Unit 2 US to install/remove spool piece (0-SPPC-67-529, 557, 558A, and 558B).

			NOTE			
	to be performe equired installa	•	prior to perfo	ormance of Ste	p 6.6[3] to 6	ensure
[2]	RECORD dat	te and time (pri	or to start of	Step 6.6[3]).		
		Date		Time		
[3]		•	•	oool Piece to ins er WO#		
[4]	RECORD dat	te and time at o	completion of	f Step 6.6[3].		
		Date		Time	<u>-</u>	
[5]	558A, and 55		skets, studs,	PPC-67-529, 55 and nuts, have		
[6]	DETERMINE	the actual inst	allation Time).		
Ste	p 6.6[4]	(-) Step	6.6[2]	=	hr.	
[7]	VERIFY the i than or equal		recorded in	Step 6.6[6] is le	ess	
[8]	REMOVE ER 558A, and 55	•	ol Pieces, (0	-SPPC-67-529,	557,	
	RESTORE bo	oth Blind Flang	es at spool p	iece location.		

6.6 Install Flood Prep Spool Pieces - ERCW/CCS (continued)

[9] **RETURN** 0-SPPC-67-529, 557, 558A, and 558B, ERCW/CCS Spool Pieces, to storage location and replace required gaskets, tools, etc. as needed to ensure readiness for future installation in accordance with MI-17.003.

IV

[10] **NOTIFY** Unit 1 SM/US and Unit 2 US, 2-MI-17.021 is complete.

6.7 Install Flood Prep Spool Piece - SFPC/RHR

[1] **OBTAIN** authorization from Unit 1 SM/US and Unit 2 US to install/remove spool piece.

		NOTE			
	to be performed im quired installation t	• • •	erformance of Step	6.7[3] to e	ensure
[2]	RECORD date and	d time (prior to start	of Step 6.7[3]).		
		Date	Time		
[3]		7.022, to install SF nd 0-SPPC-78-625.	PC/RHR Spool Piec	ce	
[4]	RECORD date and	d time at completion	n of Step 6.7[3].		
		Date	Time		
		ith all gaskets, stud	SPPC-078-625 and ds, and nuts, have b		
[6]	DETERMINE the a	actual installation Ti	me.		
Step 6.7	'[4] (-) Step 6.7[2]	=	hr.	
	VERIFY the install than or equal to 1		in Step 6.7[6] is lea	SS	
	REMOVE SFPC/R 2-SPPC-78-625) a	• •)-SPPC-78-625 and	d	
	RESTORE both BI	ind Flanges at spo	ol piece location.		
					IV

6.7 Install Flood Prep Spool Piece - SFPC/RHR (continued)

[9] **RETURN** 0-SPPC-78-625 and 2-SPPC-78-625, SFPC/RHR Spool Pieces, to storage location and replace required gaskets, tools, rigging, etc. as needed to ensure readiness for future installation in accordance with MI-17.003.

IV

[10] **NOTIFY** Unit 1 SM/US and Unit 2 US, 2-MI-17.022 is complete.

6.8 HPFP Supply Capability to Flood Mode Aux Boration M/U Tank

NOTE

Auxiliary Charging System equipment is located in the Auxiliary Building EL 757/A5U, unless otherwise noted.

[1] **ENSURE** FPIP for deployment of fire hose (at 2-ISV-26-670) without nozzle, as a makeup source to Auxiliary Boration Makeup Tank is on hand.

CAUTION

NO fire header water is to be introduced into the Auxiliary Boration Makeup Tank.

- [2] VERIFY Manual Valve 2-ISV-26-670, AUXILIARY BLDG HPFP HOSE STA ISOL, located at EL 757/A12U in Rm 757.0-A10, is CLOSED.
 [3] REMOVE nozzle from fire hose connected at Manual Valve
- [3] **REMOVE** nozzle from fire hose connected at Manual Valve 2-ISV-26-670, AUXILIARY BLDG HPFP HOSE STA ISOL.
- [4] **ROUTE** fire hose connected at 2-ISV-26-670, AUXILIARY BLDG HPFP HOSE STA ISOL, to 0-TANK-84-110, FLOOD MODE AUXILIARY BORATION MAKEUP TANK, and

PLACE fire hose in hinged access at top of tank. (Acc Crit 5.0[2]F)

[5] **REMOVE** fire hose from 0-TANK-84-110, FLOOD MODE AUXILIARY BORATION MAKEUP TANK, and

RESTORE fire hose station to normal configuration and

CLOSE Fire Protection Impairment Permit (FPIP).

[6] **VERIFY** hose station (2-ISV-26-670) is restored and FPIP appropriately closed in accordance with NPG-SPP-18.4.6..

IV

6.9 ALT HPFP Capability to Flood Mode Aux Boration M/U Tank

- [1] **OBTAIN** U-1 SRO/Fire Ops authorization to install AFW/HPFP spool pieces in accordance with 2-MI-17.018.
- [2] **OBTAIN** U-2 SM/US authorization to install AFW/HPFP spool pieces in accordance with 2-MI-17.018.

NOTE

Step 6.9[3] is to be performed immediately prior to performance of Step 6.9[4] to ensure accuracy of required installation time.

[3] **RECORD** date and time (prior to start of Step 6.9[4]).

Date	Time	

[4]	PERFORM 2-MI-17.018 Flood Preparation High Pressure Fire
	Protection System Spool Pieces to install 2-SPPC-3-6384 and
	2-SPPC-3-6385.

- [5] CONNECT fire hose to hose connection at valve 2-ISV-3-6385, AFW/FP XCONN SPOOL BRANCH ISOLATION VALVE.
- [6] **ROUTE** fire hose to 0-TANK-84-110, FLOOD MODE AUXILIARY BORATION MAKEUP TANK, and

PLACE fire hose in hinged access at top of tank. (Acc Crit 5.0[2]F)

[7] **RECORD** date and time at completion of Step 6.9[6].

than or equal to 2 hours.

		Date	Time		
[8]	DETERMINE the act	tual installation Time.			
Step	o 6.9[7]	(-) Step 6.9[3]	=	hr.	
[9]	VERIFY the installat	ion time recorded in S	tep 6.9[8] is less		

6.9		IPFP Capability to Flood Mode Aux Boration M/U Tank nued)	
	[10]	VERIFY High Pressure Fire Protection System to Auxiliary Feedwater System spool pieces with all gaskets, studs, and nuts, have been properly installed. (Acc Crit 5.0[2]G)	
	[11]	REMOVE fire hose from 0-TANK-84-110, FLOOD MODE AUXILIARY BORATION MAKEUP TANK.	
	[12]	REMOVE the High Pressure Fire Protection System to Auxiliary Feedwater System spool pieces, and	
		RESTORE the blind flanges at each spool piece location.	
		-	IV
	[13]	RETURN High Pressure Fire Protection System to Auxiliary Feedwater System spool pieces and fire hose to their storage location and replace required gaskets, tools, rigging, etc. for future installation in accordance with MI-17.003.	
		-	IV
	[14]	NOTIFY U-1 US/Fire Ops of section completion for Fire Operating Requirement evaluation.	
	[15]	NOTIFY U-2 SM/US of section completion for Fire Operating Requirement evaluation.	

IM

IV

7.0 POST PERFORMANCE ACTIVITIES

- [1] **VERIFY** that Post-test calibration of the M&TE used to record quantitative acceptance criteria has been satisfactorily performed and the results RECORDED on Measuring and Test Equipment (M&TE) Log in SMP-9.0
- [2] **VERIFY** that Post-test calibration of permanent plant instruments used to record quantitative acceptance criteria has been satisfactorily performed and

RECORD the results on Appendix C, Permanent Plant Instrumentation Log.

- [3] **ENSURE** M&TE and temporary test equipment installed, has been removed and system returned to original (normal) configuration.
- [4] **NOTIFY** the Unit 1 SM/US and Unit 2 US of the test completion and System alignment.

8.0 RECORDS

8.1 QA Records

Complete Test Package

8.2 Non-QA Records

None

Appendix A (Page 1 of 1)

INSTRUCTIONS REFERENCE REVIEW

Additional copies of this table may be made as necessary.

PROCEDURE/ INSTRUCTION	REVISION/CHANGES	INITIAL AND DATE. (N/A for no change)
FSAR Section 9.3.6, Figure 9.3-18 Table 14.2-1 Sht 20 of 89	Amendment 109	
2-TSD-84-1	001	
WBN2-84-4001	draft	

Appendix B (Page 1 of 1)

TEMPORARY CONDITION LOG

Additional copies of this table may be made as necessary.

ITEM	TEMPORARY CONDITION		PERFORMED	RETU	RNED TO NORMAL
No.	DESCRIPTION	Step No.	Performed By/Date CV By/Date	Step No.	Returned By/Date CV By/Date

2-PTI-084-01	Rev. 0000	Page 39 of 39	
FLOOD MODE BORATION			
WBN	Unit 2		

Appendix C (Page 1 of 1)

PERMANENT PLANT INSTRUMENTATION LOG

INSTRUMENT OR INSTRUMENT	CAL DUE DATE	FILLED AND VENTED ¹	PLACED IN SERVICE ¹	USED FOR QUANTITATIVE Acc Crit	R ATIVE	POST-TEST CAL DATE ²	POST-TEST CALIBRATION ACCEPTABLE ²
L00P #		INIT/DATE	INIT/DATE	YES	NO		INITIAL/DATE
0-PI-84-5							
0-PI-84-7							
0-PI-84-10							
0-PI-84-12							
0-LI-84-1							
2-PI-84-15							
2-PI-84-17							
2-PI-84-20							
2-PI-84-22							

These items may be initialed and dated by personnel performing the task. Instrumentation not required to be filled and vented may be identified as Not Applicable. (N/A) ~

May be identified as Not Applicable (N/A) if instrument was not used to verify/record quantitative acceptance criteria data. 2