

PUBLIC SUBMISSION

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Control of Ferrite Content in Stainless Steel Weld Metal

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Control of Ferrite Content in Stainless Steel Weld Metal

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General Comment

Having worked with Revisions 1, 2 & 3, this current proposal is a definite improvement. A few comments:

1. In clause C.1, Second paragraph; Please add: SFA-5.22, "Specification for Stainless Steel Flux Cored and Metal Cored Welding Electrodes and Rods". The FCAW process offers high quality and productivity and should not be excluded.
2. In clause C.1, Second paragraph; Please add the words "...Specification for..." to the title for SFA-5.9 to make it consistent with existing Code text.
3. References. Delete the month and year shown in references 5 and 6 to be consistent with the other references. Also, given the infrequency of revisions to this and other USNRC Regulatory Guides, it is ludicrous to reference a document edition that will be revised. Draft revisions are currently being deliberated. A/SFA welding filler metal documents are evolutionary in nature and are revised to incorporate new or additional weld filler metal technology.

SONSI Review Complete

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