



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION I
2100 RENAISSANCE BOULEVARD, SUITE 100
KING OF PRUSSIA, PENNSYLVANIA 19406-2713

November 1, 2012

Docket No. 03036438
Control No. 579147

License No. 37-30850-01

Doyle Terry Stout
President and Radiation Safety Officer
Gamma Irradiator Service
337 Distillery Hill Road
Benton, PA 17814

SUBJECT: GAMMA IRRADIATOR SERVICE, LICENSE AMENDMENT, CONTROL NO.
579147

Dear Mr. Stout:

This refers to your license amendment request to revise your Radiation Safety Manual including your operating and emergency procedures in accordance with NRC Confirmatory Action Letter (CAL) No. 1-11-001 (ADAMS Accession No. ML112930388) dated October 20, 2011. Enclosed with this letter is the amended license. Please note that Authorized Condition No. 9 has been revised to ensure that the services you provide are performed in accordance with your new procedures and limited to the manufacturers and models listed in these procedures. License Conditions 14 and 15 were added to ensure the services you provide to your clients are in compliance with the Sealed Source and Device Registrations. You may now have your third party consultant provide the training delineated in Item 5 of the CAL. It is our understanding that you will not perform source reloads and source exchanges in NRC jurisdiction until all of the actions of the CAL have been met.

Please review the enclosed document carefully and be sure that you understand and fully implement all the conditions incorporated into the amended license. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region I Office, Licensing Assistance Team, (610) 337-5239, so that we can provide appropriate corrections and answers.

An environmental assessment for this action is not required, since this action is categorically excluded under 10 CFR 51.22(c)(14).

Current NRC regulations and guidance are included on the NRC's website at www.nrc.gov; select **Nuclear Materials; Med, Ind, & Academic Uses**; then **Licensee Toolkits**, see our **toolkit index page**. You may also obtain these documents by contacting the Government Printing Office (GPO) toll-free at 1-866-512-1800. The GPO is open from 8:00 a.m. to 5:30 p.m. EST, Monday through Friday (except Federal holidays).

D. Stout

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The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>. We strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

Thank you for your cooperation.

Sincerely,

Original signed by Kathy Modes

Kathy Modes
Senior Health Physicist
Decommissioning Branch
Division of Nuclear Materials Safety

Enclosure:
Amendment No. 7

cc w/enclosure:
Commonwealth of Pennsylvania

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SUNSI Review Complete: KModes

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