

**SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION**

1. LICENSEE/LOCATION INSPECTED:

Cargill, Inc.  
2306 Rochester Avenue  
Kansas City, MO 64120

REPORT NUMBER(S) 2012-001

2. NRC/REGIONAL OFFICE

Region III  
U. S. Nuclear Regulatory Commission  
2443 Warrenville Road, Suite 210  
Lisle, IL 60532-4352

3. DOCKET NUMBER(S)

030-30134

4. LICENSE NUMBER(S)

24-25817-01

5. DATE(S) OF INSPECTION

10/22/2012

**LICENSEE:**

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

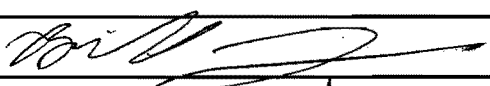
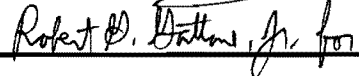
- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

\_\_\_\_\_ Non-cited violation(s) were discussed involving the following requirement(s):

- 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.  
(Violations and Corrective Actions)

**Statement of Corrective Actions**

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Bill C. Lin		10/22/12
BRANCH CHIEF	T. Bloomer		10/30/12

**Docket File Information**

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6. INSPECTION PROCEDURES USED  87124	7. INSPECTION FOCUS AREAS  3.01-3.07
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**SUPPLEMENTAL INSPECTION INFORMATION**

1. PROGRAM CODE(S)  3120	2. PRIORITY  5	3. LICENSEE CONTACT  Ralph Volk, RSO	4. TELEPHONE NUMBER  (816) 245-0533
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Main Office Inspection      Next Inspection Date: 10/2017

Field Office Inspection \_\_\_\_\_

Temporary Job Site Inspection \_\_\_\_\_

**PROGRAM SCOPE**

This was a routine inspection of a fixed gauge licensee located in Kansas City, Missouri. The licensee possessed two fixed gauges used in their soybean extraction and bio-diesel production processes. The licensee was not authorized to perform service or remove the gauges; these services were performed by the manufacturer.

**Performance Observations**

The inspection consisted of a tour of the facility and interviews of staff members. Each staff member appeared knowledgeable in the safe use of the devices. The inspector reviewed the licensee's records associated with leak tests, shutter checks, inventories, training, annual audits, and gauge tag out procedures. The inspector also observed that all postings were legible. The inspector was unable to perform an independent radiation survey because the licensee's safety protocol did not allow electronic/battery-operated equipment in their process facility.

No violations of NRC requirements were identified for this inspection.