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October 29, 2012  
L-12-358

ATTN: Document Control Desk  
U.S. Nuclear Regulatory Commission  
Washington, DC 20555-0001

SUBJECT:  
Beaver Valley Power Station, Unit No. 2  
Docket No. 50-412, License No. NPF-73  
Submission of Core Operating Limits Report, Cycle 17

Pursuant to the requirements of Beaver Valley Power Station Technical Specification 5.6.3, "Core Operating Limits Report (COLR)," FirstEnergy Nuclear Operating Company hereby submits the Beaver Valley Power Station, Unit No. 2, Core Operating Limits Report, COLR Cycle 17. The COLR went effective on October 8, 2012.

There are no regulatory commitments contained in this submittal. If there are any questions or if additional information is required, please contact Mr. Thomas A. Lentz, Manager – Fleet Licensing, at (330) 315-6810.

Sincerely,



Paul A. Harden

Enclosure:

Beaver Valley Power Station, Unit No. 2, Core Operating Limits Report, COLR Cycle 17

cc: NRC Region I Administrator  
NRC Resident Inspector  
NRC Project Manager  
Director BRP/DEP  
Site BRP/DEP Representative

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Beaver Valley Power Station, Unit No. 2, Core Operating Limits Report, COLR Cycle 17  
(14 Pages Follow)

## 5.0 ADMINISTRATIVE CONTROLS

## 5.1 Core Operating Limits Report

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This Core Operating Limits Report provides the cycle specific parameter limits developed in accordance with the NRC approved methodologies specified in Technical Specification Administrative Control 5.6.3.

5.1.1 SL 2.1.1 Reactor Core Safety Limits

See Figure 5.1-1.

5.1.2 SHUTDOWN MARGIN (SDM)

- a. In MODES 1, 2, 3, and 4, SHUTDOWN MARGIN shall be  $\geq 1.77\% \Delta k/k$ .<sup>(1)</sup>
- b. Prior to manually blocking the Low Pressurizer Pressure Safety Injection Signal, the Reactor Coolant System shall be borated to  $\geq$  the MODE 5 boron concentration and shall remain  $\geq$  this boron concentration at all times when this signal is blocked.
- c. In MODE 5, SHUTDOWN MARGIN shall be  $\geq 1.0\% \Delta k/k$ .

5.1.3 LCO 3.1.3 Moderator Temperature Coefficient (MTC)

- a. Upper Limit - MTC shall be maintained within the acceptable operation limit specified in Technical Specification Figure 3.1.3-1.
- b. Lower Limit - MTC shall be maintained less negative than  $-4.29 \times 10^{-4} \Delta k/k/^\circ F$  at RATED THERMAL POWER.
- c. 300 ppm Surveillance Limit:  $(-35 \text{ pcm}/^\circ F)$
- d. 60 ppm Surveillance Limit:  $(-41 \text{ pcm}/^\circ F)$

5.1.4 LCO 3.1.5 Shutdown Bank Insertion Limits

The Shutdown Banks shall be withdrawn to at least 225 steps.<sup>(2)</sup>

5.1.5 LCO 3.1.6 Control Bank Insertion Limits

- a. Control Banks A and B shall be withdrawn to at least 225 steps.<sup>(2)</sup>
- b. Control Banks C and D shall be limited in physical insertion as shown in Figure 5.1-2.<sup>(2)</sup>
- c. Sequence Limits - The sequence of withdrawal shall be A, B, C and D bank, in that order.
- d. Overlap Limits<sup>(2)</sup> - Overlap shall be such that step 129 on banks A, B, and C corresponds to step 1 on the following bank. When C bank is fully withdrawn, these limits are verified by confirming D bank is withdrawn at least to a position equal to the all-rods-out position minus 128 steps.

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(1) The MODE 1 and MODE 2 with  $k_{\text{eff}} \geq 1.0$  SDM requirements are included to address SDM requirements (e.g., MODE 1 Required Actions to verify SDM) that are not within the applicability of LCO 3.1.1, SHUTDOWN MARGIN (SDM).

(2) As indicated by the group demand counter

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5.1.6 LCO 3.2.1 Heat Flux Hot Channel Factor ( $F_Q(Z)$ )

The Heat Flux Hot Channel Factor -  $F_Q(Z)$  limit is defined by:

$$F_Q(Z) \leq \left[ \frac{CFQ}{P} \right] * K(Z) \quad \text{for } P > 0.5$$

$$F_Q(Z) \leq \left[ \frac{CFQ}{0.5} \right] * K(Z) \quad \text{for } P \leq 0.5$$

Where:  $CFQ = 2.40$        $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$

$K(Z)$  = the function obtained from Figure 5.1-3.

$$F_Q^C(Z) = F_Q^M(Z) * 1.0815$$

$$F_Q^W(Z) = F_Q^C(Z) * W(Z)$$

$W(Z)$  values are provided in Table 5.1-1. The  $W(Z)$  values are generated assuming that they will be used for a full power surveillance. When a part power surveillance is performed, the  $W(Z)$  values should be multiplied by the factor  $1/P$ , when  $P > 0.5$ . When  $P$  is  $\leq 0.5$ , the  $W(Z)$  values should be multiplied by the factor  $1/(0.5)$ , or 2.0. This is consistent with the adjustment in the  $F_Q(Z)$  limit at part power conditions.

The  $F_Q(Z)$  penalty function, applied when the analytic  $F_Q(Z)$  function increases from one monthly measurement to the next, is provided in Table 5.1-2.

5.1.7 LCO 3.2.2 Nuclear Enthalpy Rise Hot Channel Factor ( $F_{\Delta H}^N$ )

$$F_{\Delta H}^N \leq CF_{\Delta H} * (1 + PF_{\Delta H} (1 - P))$$

Where:  $CF_{\Delta H} = 1.62$

$$PF_{\Delta H} = 0.3$$

$$P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$$

5.1.8 LCO 3.2.3 Axial Flux Difference (AFD)

The AFD acceptable operation limits are provided in Figure 5.1-4.

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5.1.9 LCO 3.3.1 Reactor Trip System Instrumentation - Overtemperature and Overpower  $\Delta T$  Parameter Values from Table Notations 3 and 4a. Overtemperature  $\Delta T$  Setpoint Parameter Values:

<u>Parameter</u>	<u>Value</u>
Overtemperature $\Delta T$ reactor trip setpoint	$K1 \leq 1.239$
Overtemperature $\Delta T$ reactor trip setpoint Tavg coefficient	$K2 \geq 0.0183/^\circ\text{F}$
Overtemperature $\Delta T$ reactor trip setpoint pressure coefficient	$K3 \geq 0.001/\text{psia}$
Tavg at RATED THERMAL POWER	$T' \leq 574.2^\circ\text{F}^{(1)}$
Nominal pressurizer pressure	$P' \geq 2250 \text{ psia}$
Measured reactor vessel $\Delta T$ lead/lag time constants (* The response time is toggled off to meet the analysis value of zero.)	$\tau_1 = 0 \text{ sec}^*$ $\tau_2 = 0 \text{ sec}^*$
Measured reactor vessel $\Delta T$ lag time constant	$\tau_3 \leq 6 \text{ secs}$
Measured reactor vessel average temperature lead/lag time constants	$\tau_4 \geq 30 \text{ secs}$ $\tau_5 \leq 4 \text{ secs}$
Measured reactor vessel average temperature lag time constant	$\tau_6 \leq 2 \text{ secs}$

$f(\Delta I)$  is a function of the indicated difference between top and bottom detectors of the power-range nuclear ion chambers; with gains to be selected based on measured instrument response during plant startup tests such that:

- (i) For  $q_t - q_b$  between -37% and +15%,  $f_1(\Delta I) = 0$ , where  $q_t$  and  $q_b$  are percent RATED THERMAL POWER in the top and bottom halves of the core respectively, and  $q_t + q_b$  is total THERMAL POWER in percent of RATED THERMAL POWER.

(1)  $T'$  represents the cycle-specific Full Power Tavg value used in core design.

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- (ii) For each percent that the magnitude of  $(q_t - q_b)$  exceeds -37%, the  $\Delta T$  trip setpoint shall be automatically reduced by 2.52% of its value at RATED THERMAL POWER.
- (iii) For each percent that the magnitude of  $(q_t - q_b)$  exceeds +15%, the  $\Delta T$  trip setpoint shall be automatically reduced by 1.47% of its value at RATED THERMAL POWER.

b. Overpower  $\Delta T$  Setpoint Parameter Values:

<u>Parameter</u>	<u>Value</u>
Overpower $\Delta T$ reactor trip setpoint	$K4 \leq 1.094$
Overpower $\Delta T$ reactor trip setpoint Tavg rate/lag coefficient	$K5 \geq 0.02/^\circ\text{F}$ for increasing average temperature $K5 = 0/^\circ\text{F}$ for decreasing average temperature
Overpower $\Delta T$ reactor trip setpoint Tavg heatup coefficient	$K6 \geq 0.0021/^\circ\text{F}$ for $T > T''$ $K6 = 0/^\circ\text{F}$ for $T \leq T''$
Tavg at RATED THERMAL POWER	$T'' \leq 574.2^\circ\text{F}^{(1)}$
Measured reactor vessel $\Delta T$ lead/lag time constants	$\tau_1 = 0 \text{ sec}^*$ $\tau_2 = 0 \text{ sec}^*$
(* The response time is toggled off to meet the analysis value of zero.)	
Measured reactor vessel $\Delta T$ lag time constant	$\tau_3 \leq 6 \text{ secs}$
Measured reactor vessel average temperature lag time constant	$\tau_6 \leq 2 \text{ secs}$
Measured reactor vessel average temperature rate/lag time constant	$\tau_7 \geq 10 \text{ secs}$

(1)  $T''$  represents the cycle-specific Full Power Tavg value used in core design.

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5.1.10 LCO 3.4.1, RCS Pressure, Temperature, and Flow Departure from Nucleate Boiling (DNB) Limits

<u>Parameter</u>	<u>Indicated Value</u>
Reactor Coolant System Tavg	Tavg $\leq$ 577.8°F <sup>(1)</sup>
Pressurizer Pressure	Pressure $\geq$ 2214 psia <sup>(2)</sup>
Reactor Coolant System Total Flow Rate	Flow $\geq$ 267,300 gpm <sup>(3)</sup>

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- (1) The Reactor Coolant System (RCS) indicated Tavg value is determined by adding the appropriate allowances for rod control operation and verification via control board indication (3.6°F) to the cycle specific full power Tavg used in the core design.
  - (2) The pressurizer pressure value includes allowances for pressurizer pressure control operation and verification via control board indication.
  - (3) The RCS total flow rate includes allowances for normalization of the cold leg elbow taps with a beginning of cycle precision RCS flow calorimetric measurement and verification on a periodic basis via control board indication.

## 5.1 Core Operating Limits Report

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### 5.1.11 LCO 3.9.1 Boron Concentration (MODE 6)

The boron concentration of the Reactor Coolant System, the refueling canal, and the refueling cavity shall be maintained  $\geq 2400$  ppm. This value includes a 50 ppm conservative allowance for uncertainties.



5.1 Core Operating Limits Report

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5.1.12 References

1. WCAP-9272-P-A, "WESTINGHOUSE RELOAD SAFETY EVALUATION METHODOLOGY," July 1985 (Westinghouse Proprietary).
2. WCAP-8745-P-A, "Design Bases for the Thermal Overtemperature  $\Delta T$  and Thermal Overpower  $\Delta T$  Trip Functions," September 1986.
3. WCAP-12945-P-A, Volume 1 (Revision 2) and Volumes 2 through 5 (Revision 1), "Code Qualification Document for Best Estimate LOCA Analysis," March 1998 (Westinghouse Proprietary).
4. WCAP-10216-P-A, Revision 1A, "Relaxation of Constant Axial Offset Control- $F_Q$  Surveillance Technical Specification," February 1994.
5. WCAP-14565-P-A, "VIPRE-01 Modeling and Qualification for Pressurized Water Reactor Non-LOCA Thermal-Hydraulic Safety Analysis," October 1999.
6. WCAP-12610-P-A, "VANTAGE+ Fuel Assembly Reference Core Report," April 1995 (Westinghouse Proprietary).
7. WCAP-15025-P-A, "Modified WRB-2 Correlation, WRB-2M, for Predicating Critical Heat Flux in 17x17 Rod Bundles with Modified LPD Mixing Vane Grids," April 1999.
8. Caldon, Inc. Engineering Report-80P, "Improving Thermal Power Accuracy and Plant Safety While Increasing Operating Power Level Using the LEFM<sup>TM</sup> System," Revision 0, March 1997.
9. Caldon, Inc. Engineering Report-160P, "Supplement to Topical Report ER-80P: Basis for a Power Uprate With the LEFM<sup>TM</sup> System," Revision 0, May 2000.

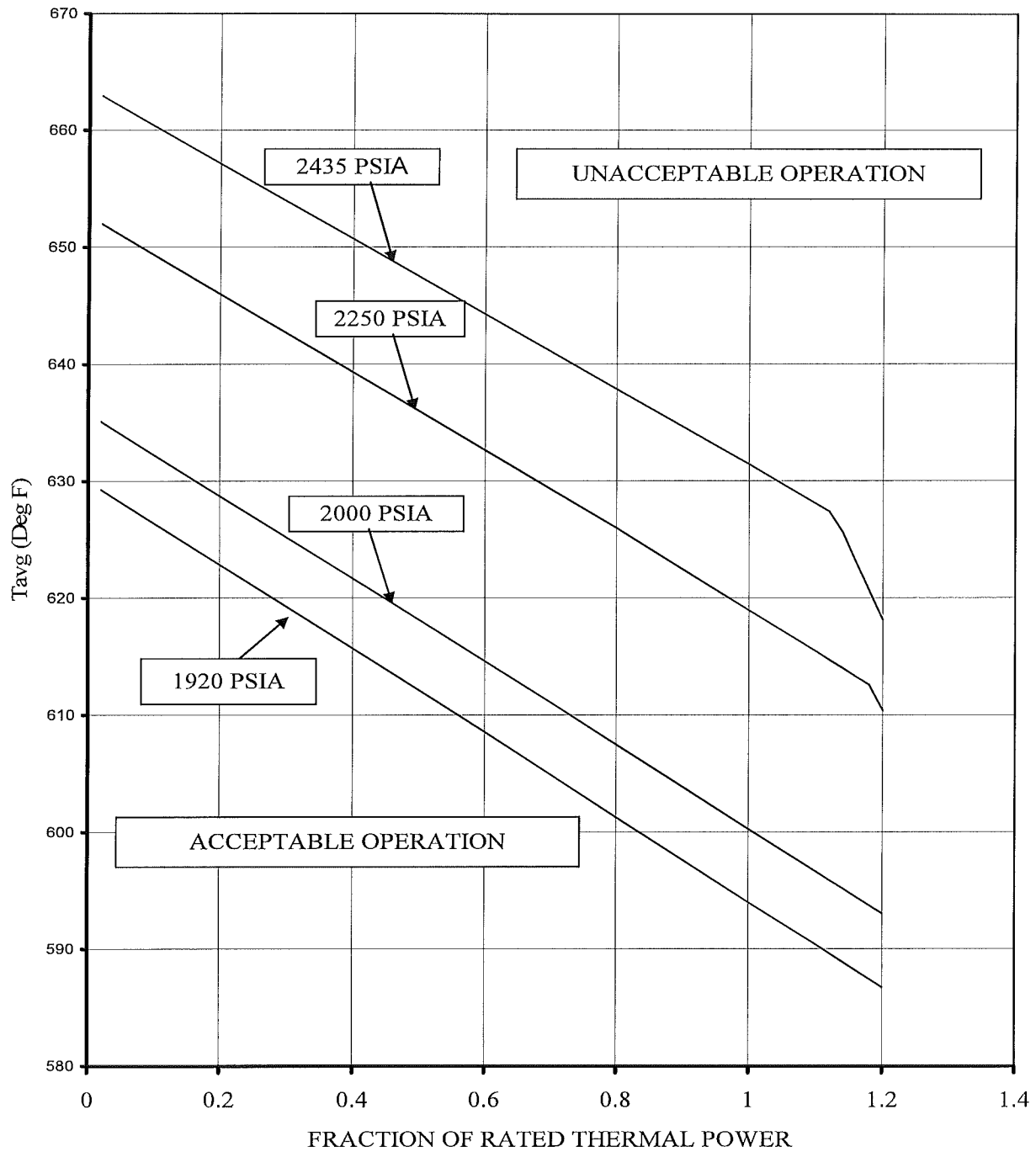


Figure 5.1-1 (Page 1 of 1)

REACTOR CORE SAFETY LIMIT  
THREE LOOP OPERATION

(Technical Specification Safety Limit 2.1.1)

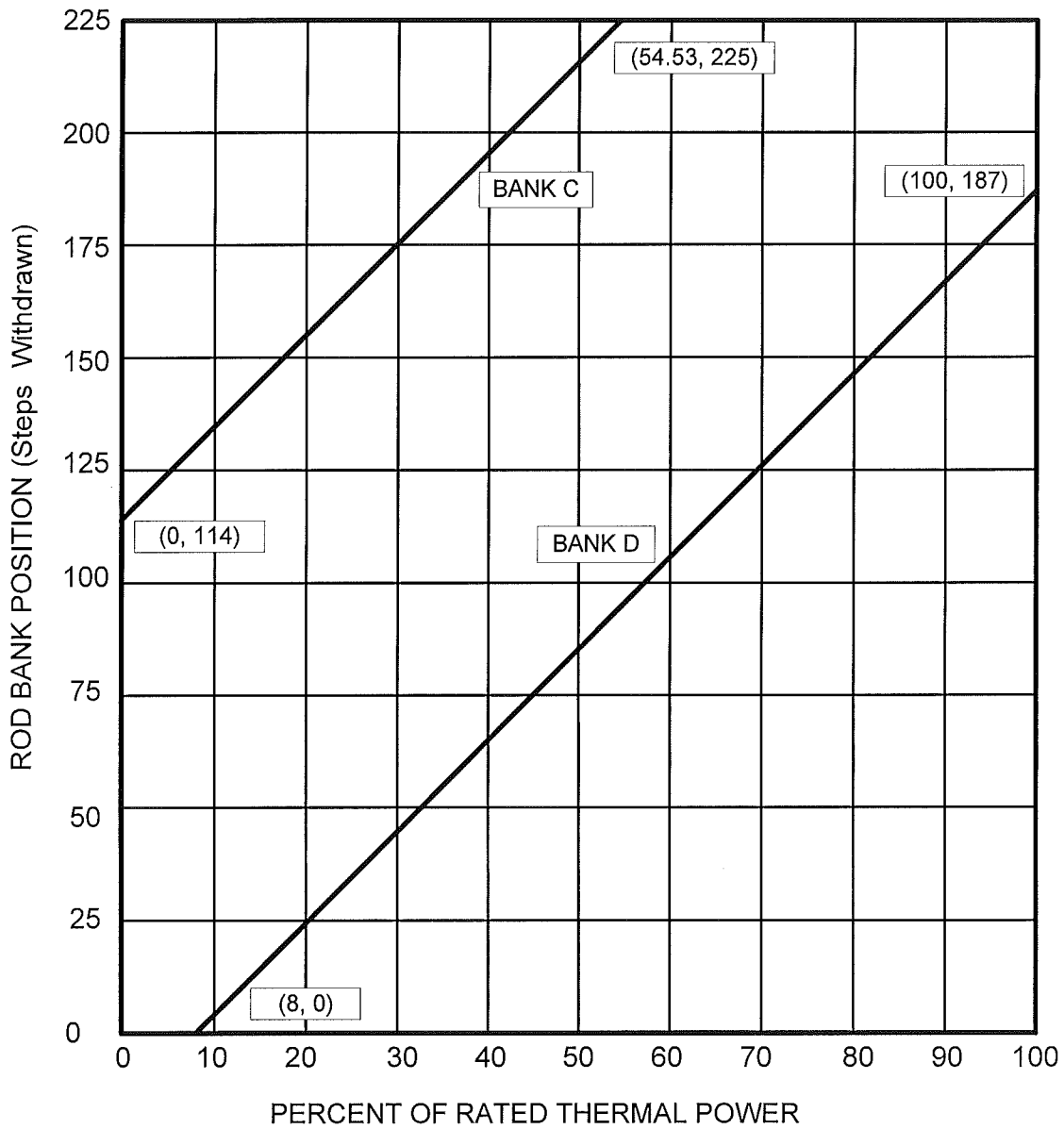


Figure 5.1-2 (Page 1 of 1)  
CONTROL ROD INSERTION LIMITS AS A  
FUNCTION OF RATED POWER LEVEL

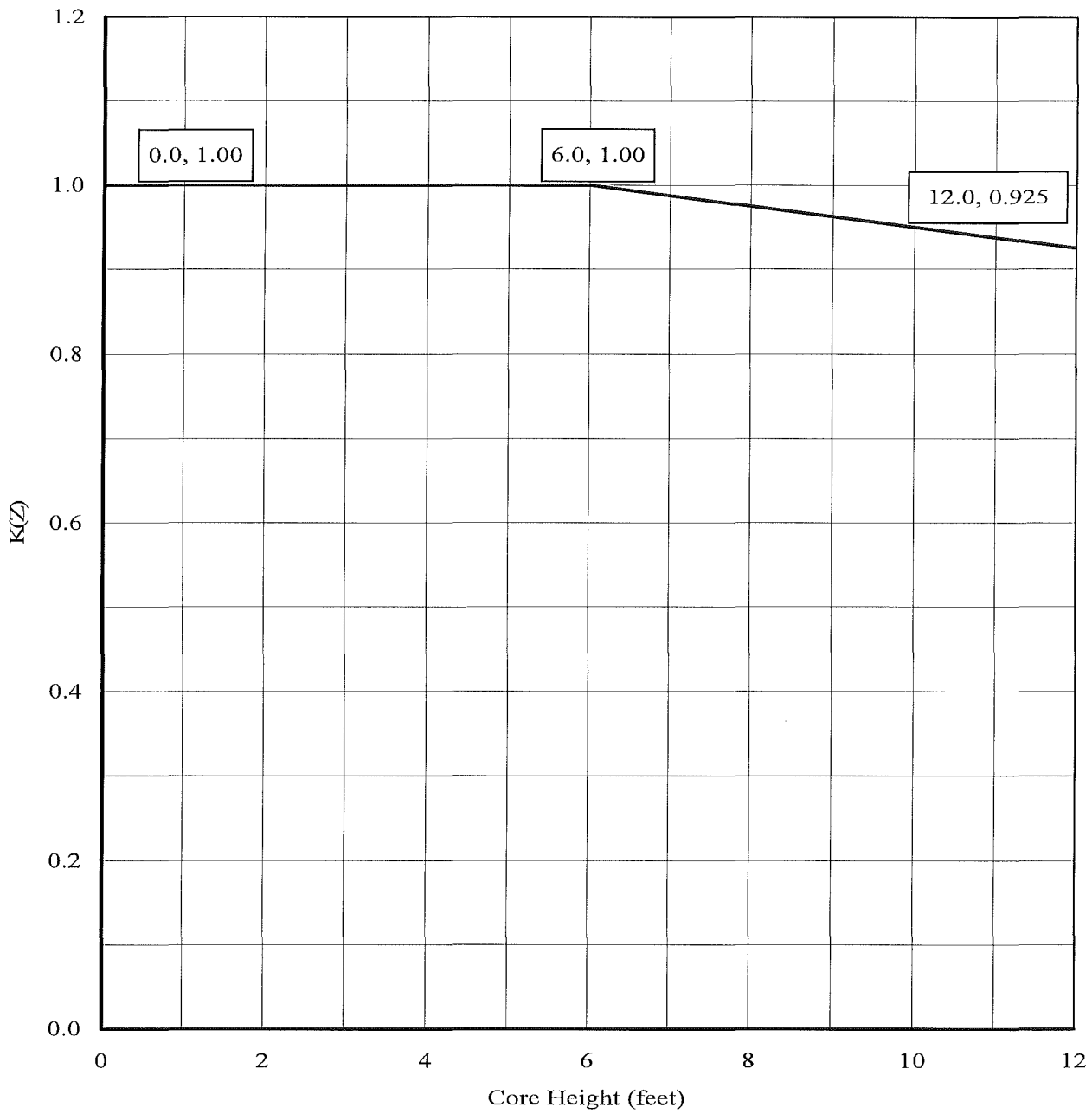


Figure 5.1-3 (Page 1 of 1)

$F_{QT}$  NORMALIZED OPERATING ENVELOPE,  $K(Z)$

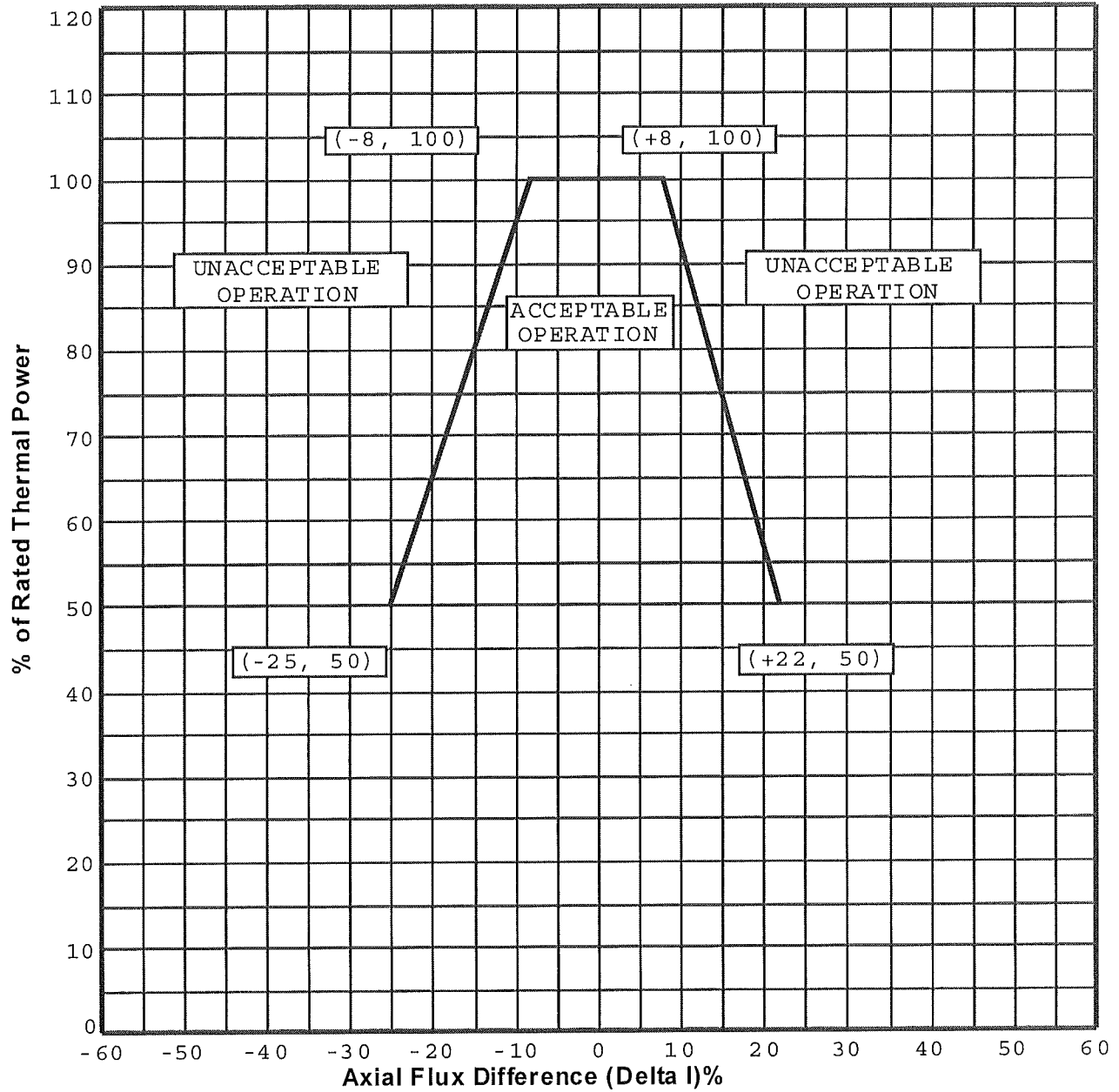


Figure 5.1-4 (Page 1 of 1)

AXIAL FLUX DIFFERENCE LIMITS AS A FUNCTION OF  
PERCENT OF RATED THERMAL POWER FOR RAOC

Table 5.1-1 (Page 1 of 2)  
F<sub>Q</sub> Surveillance W(Z) Function versus Burnup

Exclusion Zone	Axial Point	Elevation (feet)	150 (MWD/MTU)	3000 (MWD/MTU)	8000 (MWD/MTU)	14000 (MWD/MTU)	18000 (MWD/MTU)
*	1	12.1	1.0000	1.0000	1.0000	1.0000	1.0000
*	2	11.9	1.0000	1.0000	1.0000	1.0000	1.0000
*	3	11.7	1.0000	1.0000	1.0000	1.0000	1.0000
*	4	11.5	1.0000	1.0000	1.0000	1.0000	1.0000
*	5	11.3	1.0000	1.0000	1.0000	1.0000	1.0000
*	6	11.1	1.0000	1.0000	1.0000	1.0000	1.0000
*	7	10.9	1.0000	1.0000	1.0000	1.0000	1.0000
	8	10.7	1.1607	1.2003	1.2377	1.2102	1.2017
	9	10.5	1.1574	1.1949	1.2305	1.2044	1.1990
	10	10.3	1.1539	1.1894	1.2217	1.1985	1.1982
	11	10.1	1.1490	1.1827	1.2112	1.1920	1.1964
	12	9.9	1.1430	1.1734	1.2105	1.1858	1.1934
	13	9.7	1.1362	1.1692	1.2136	1.1858	1.1895
	14	9.5	1.1288	1.1691	1.2110	1.1900	1.1846
	15	9.3	1.1210	1.1640	1.2060	1.1904	1.1790
	16	9.1	1.1168	1.1613	1.2050	1.1927	1.1742
	17	8.9	1.1213	1.1653	1.2045	1.1984	1.1732
	18	8.7	1.1343	1.1758	1.2028	1.2063	1.1792
	19	8.5	1.1428	1.1825	1.1990	1.2141	1.1901
	20	8.3	1.1501	1.1873	1.1934	1.2191	1.1986
	21	8.1	1.1555	1.1900	1.1873	1.2218	1.2048
	22	7.9	1.1594	1.1909	1.1849	1.2225	1.2092
	23	7.6	1.1619	1.1900	1.1845	1.2212	1.2117
	24	7.4	1.1630	1.1876	1.1817	1.2181	1.2125
	25	7.2	1.1629	1.1835	1.1775	1.2132	1.2114
	26	7.0	1.1624	1.1779	1.1726	1.2064	1.2082
	27	6.8	1.1609	1.1707	1.1668	1.1978	1.2037
	28	6.6	1.1579	1.1622	1.1598	1.1875	1.1982
	29	6.4	1.1537	1.1523	1.1515	1.1757	1.1912
	30	6.2	1.1482	1.1413	1.1419	1.1624	1.1825
	31	6.0	1.1418	1.1293	1.1316	1.1477	1.1726
	32	5.8	1.1338	1.1163	1.1198	1.1342	1.1605

Note: Top and Bottom 10% Excluded

TABLE 5.1-1 (Page 2 of 2)  
F<sub>Q</sub> Surveillance W(Z) Function versus Burnup

Exclusion Zone	Axial Point	Elevation (feet)	150 (MWD/MTU)	3000 (MWD/MTU)	8000 (MWD/MTU)	14000 (MWD/MTU)	18000 (MWD/MTU)
	33	5.6	1.1261	1.1059	1.1080	1.1251	1.1484
	34	5.4	1.1230	1.1029	1.1005	1.1206	1.1417
	35	5.2	1.1203	1.1005	1.0976	1.1177	1.1366
	36	5.0	1.1208	1.0994	1.0954	1.1147	1.1308
	37	4.8	1.1238	1.0996	1.0922	1.1119	1.1249
	38	4.6	1.1256	1.1008	1.0888	1.1094	1.1196
	39	4.4	1.1271	1.1016	1.0852	1.1064	1.1135
	40	4.2	1.1282	1.1022	1.0815	1.1028	1.1067
	41	4.0	1.1290	1.1027	1.0772	1.0990	1.1000
	42	3.8	1.1297	1.1030	1.0745	1.0950	1.0941
	43	3.6	1.1302	1.1034	1.0748	1.0908	1.0897
	44	3.4	1.1304	1.1043	1.0764	1.0869	1.0874
	45	3.2	1.1325	1.1077	1.0767	1.0851	1.0839
	46	3.0	1.1420	1.1181	1.0813	1.0867	1.0851
	47	2.8	1.1585	1.1346	1.0934	1.0967	1.0962
	48	2.6	1.1741	1.1505	1.1071	1.1087	1.1118
	49	2.4	1.1915	1.1722	1.1212	1.1211	1.1277
	50	2.2	1.2115	1.1966	1.1353	1.1336	1.1435
	51	2.0	1.2322	1.2202	1.1507	1.1462	1.1592
	52	1.8	1.2522	1.2435	1.1682	1.1584	1.1744
	53	1.6	1.2713	1.2659	1.1849	1.1703	1.1893
	54	1.4	1.2888	1.2864	1.2003	1.1823	1.2033
*	55	1.2	1.0000	1.0000	1.0000	1.0000	1.0000
*	56	1.0	1.0000	1.0000	1.0000	1.0000	1.0000
*	57	0.8	1.0000	1.0000	1.0000	1.0000	1.0000
*	58	0.6	1.0000	1.0000	1.0000	1.0000	1.0000
*	59	0.4	1.0000	1.0000	1.0000	1.0000	1.0000
*	60	0.2	1.0000	1.0000	1.0000	1.0000	1.0000
*	61	0.0	1.0000	1.0000	1.0000	1.0000	1.0000

Note: Top and Bottom 10% Excluded

Table 5.1-2 (Page 1 of 1)  
 $F_Q(Z)$  Penalty Factor versus Burnup

Cycle Burnup (MWD/MTU)	$F_Q(Z)$ Penalty Factor
0 to 1953	1.0398
> 1953	1.0200

Note: The Penalty Factor, to be applied to  $F_Q(Z)$  in accordance with Technical Specification Surveillance Requirement (SR) 3.2.1.2, is the maximum factor by which  $F_Q(Z)$  is expected to increase over a 39 Effective Full Power Day (EFPD) interval (surveillance interval of 31 EFPD plus the maximum allowable extension not to exceed 25% of the surveillance interval per Technical Specification SR 3.0.2) starting from the burnup at which the  $F_Q(Z)$  was determined.

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