

October 15, 2012

Mr. Mark Fraser  
Director, Midwest Plant Operations  
Steris, Inc.  
2500 Commerce Drive  
Libertyville, IL 60048-2403

SUBJECT: NRC ROUTINE INSPECTION REPORT NO. 03036737/12001(DNMS) AND  
NOTICE OF VIOLATION – STERIS, INC.

Dear Mr. Fraser:

On September 7, 2012, inspectors from the State of Illinois conducted an inspection on behalf of the U.S. Nuclear Regulatory Commission (NRC) at your facility on Commerce Drive in Libertyville, Illinois. The purpose of the inspection was to examine activities conducted at this facility as they relate to compliance with NRC Orders. The State of Illinois inspectors provided the report to the NRC on September 18, 2012.

The purpose of this letter is to provide a publicly available version of the letter, which we provided to you separately, which was not available for public review due to the security-related nature of the information. The non-public attachments referenced in this letter were provided to in said letter. In addition, the actions requested by this letter were also included in the original letter and do not reflect any additional requests for information.

Based on the results of this inspection, the NRC has determined that one Severity Level IV violation of NRC requirements occurred. The violation was evaluated in accordance with the NRC Enforcement Policy. The current Enforcement Policy is included on the NRC's Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/enforce-pol.html>. The violation concerns security requirements and is described in the security addendum. The violation is cited in the Notice of Violation (Notice). The NRC is citing the violation in the Notice because the State of Illinois inspectors identified the violation.

The NRC has concluded that information regarding the reason for the violation, the corrective actions taken and planned to correct the violation and prevent recurrence, and the date when full compliance will be achieved is already adequately addressed on the docket in the security addendum. Therefore, you are not required to respond to this letter unless the description therein does not accurately reflect your corrective actions or your position. In that case, or if you choose to provide additional information, you should follow the instructions specified in the enclosed Notice.

In accordance with Title 10 of the Code of Federal Regulations (CFR) Section 2.390 of the NRC's "Rules of Practice," a copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the NRC's Agencywide Documents Access and Management System (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

If you have questions regarding this inspection report, please contact Mr. Geoffrey Warren of my staff. Mr. Warren can be reached at 630-829-9742.

Sincerely,

**/RA/**

Tamara E. Bloomer, Chief  
Materials Inspection Branch  
Division of Nuclear Materials Safety

Docket No. 030-36737  
State of Illinois License No. IL-01123-02

cc: State of Illinois

M. Fraser

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Sincerely,

*/RA/*

Tamara E. Bloomer, Chief  
Materials Inspection Branch  
Division of Nuclear Materials Safety

Docket No. 030-36737  
License No. IL-01123-02

cc: State of Illinois

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