

WCAP-17626-NP  
Revision 0

August 2012

# **Processing of Peach Bottom Unit 2 and Unit 3 MSL Strain Gauge Data and Computation of Predicted EPU Signature**

Enclosure B.6

**WCAP-17626-NP**  
**Revision 0**

**Processing of Peach Bottom Unit 2 and Unit 3  
MSL Strain Gauge Data and Computation of Predicted EPU  
Signature**

**Inessa E Berman\***  
Acoustic & Structural Analysis

**August 2012**

Reviewers: AnnMarie Rowland\*  
Acoustic & Structural Analysis

Joseph Petagno\*  
Westinghouse Quality

Approved: David R. Forsyth\*, Manager  
Acoustic & Structural Analysis

\*Electronically approved records are authenticated in the electronic document management system.

---

Westinghouse Electric Company LLC  
1000 Westinghouse Drive  
Cranberry Township, PA 16066, USA

© 2012 Westinghouse Electric Company LLC  
All Rights Reserved

## TABLE OF CONTENTS

LIST OF TABLES .....	iii
LIST OF FIGURES .....	iv
EXECUTIVE SUMMARY.....	v
LIST OF ACRONYMS AND ABBREVIATIONS.....	vi
1 BACKGROUND AND INTRODUCTION.....	1-1
2 SUMMARY OF PREVIOUS WORK .....	2-1
2.1 ACOUSTIC SCREENING .....	2-1
2.2 SUBSCALE TESTING .....	2-1
2.3 PLANT DATA RECORDINGS .....	2-1
2.4 DATA ACQUISITION.....	2-3
3 DATA PROCESSING PLAN AND RESULTS .....	3-1
3.1 RAW DATA .....	3-2
3.2 STRAIN-TO-PRESSURE CONVERSION.....	3-2
3.3 NARROW-BAND FILTERING .....	3-4
3.4 COHERENCE FILTERING .....	3-4
3.5 COMPUTATION OF THE PREDICTED EPU SIGNAL .....	3-7
4 INPUTS TO SIGNAL PROCESSING AND ASSUMPTIONS.....	4-1
4.1 INPUTS .....	4-1
4.2 ASSUMPTIONS.....	4-1
5 DISCUSSION OF RESULTS.....	5-1
5.1 RAW DATA EVALUATION .....	5-1
5.1.1 Unit 3 .....	5-2
5.2 STRAIN-TO-PRESSURE CONVERSION.....	5-3
5.2.1 Unit 2 .....	5-3
5.2.2 Unit 3 .....	5-3
5.3 FILTERING .....	5-4
5.3.1 Unit 2 .....	5-4
5.3.2 Unit 3 .....	5-5
5.4 COHERENCE FILTERING .....	5-6
5.4.1 Unit 3 .....	5-9
5.5 CLTP SIGNATURE.....	5-12
5.5.1 Unit 2 .....	5-12
5.5.2 Unit 3 .....	5-13
5.6 EPU*1.02 SIGNAL COMPUTATION .....	5-14
5.6.1 Unit 2 .....	5-14
5.6.2 Unit 3 .....	5-18
6 CONCLUSIONS .....	6-1
7 REFERENCES .....	7-1

### LIST OF TABLES

Table 2-1 [	] <sup>a,c</sup> .....	2-1
Table 2-2 Dates and Times of Peach Bottom Unit 2 Data Recording.....		2-4
Table 2-3 Dates and Times of Peach Bottom Unit 3 Data Recording.....		2-5
Table 5-1 Summary of [	] <sup>a,c</sup> .....	5-3
Table 5-2 Summary of [	] <sup>a,c</sup> .....	5-4
Table 5-3 Peach Bottom Unit 2, Notch Filters, [	] <sup>b</sup> .....	5-4
Table 5-4 Peach Bottom Unit 2, Notch Filters, [	] <sup>b</sup> .....	5-5
Table 5-5 Peach Bottom Unit 3, Notch Filters, [	] <sup>b</sup> .....	5-5
Table 5-6 Peach Bottom Unit 3, Notch Filters, [	] <sup>b</sup> .....	5-5

## LIST OF FIGURES

Figure 2-1 Schematic of MSL [	] <sup>a,b,c</sup> .....	2-2
Figure 3-1 Signal Processing Methodology Flowchart for [	] <sup>a,c</sup> .....	3-1
Figure 3-2 Pipe Mode Diagram, N= [0, 4].....		3-3
Figure 5-1 [	] <sup>b</sup> .....	5-2
Figure 5-2 Unit 2 Coherence Values [	] <sup>a,c</sup> .....	5-6
Figure 5-3 Unit 2 US and DS Coherence Filters [	] <sup>a,c</sup> .....	5-7
Figure 5-4 Unit 2 Basic and Coherent CLTP Signatures .....		5-8
Figure 5-5 Unit 3 Coherence Values [	] <sup>a,c</sup> .....	5-9
Figure 5-6 Unit 3 US and DS Coherence [	] <sup>a,c</sup> .....	5-10
Figure 5-7 Unit 3 Basic and Coherent Unit 3 CLTP Signatures .....		5-11
Figure 5-8 Unit 2 Upstream and Downstream Coherent Signatures.....		5-12
Figure 5-9 Unit 3 Upstream and Downstream Coherent Signatures.....		5-13
Figure 5-10 Unit 2 CLTP and Predicted EPU*1.02 Signal, MSL A US .....		5-14
Figure 5-11 Unit 2 CLTP and Predicted EPU*1.02 Signal, MSL A DS.....		5-15
Figure 5-12 Unit 2 CLTP and Predicted EPU*1.02 Signal, MSL B US .....		5-15
Figure 5-13 Unit 2 CLTP and Predicted EPU*1.02 Signal, MSL B DS .....		5-16
Figure 5-14 Unit 2 CLTP and Predicted EPU*1.02 Signal, MSL C US .....		5-16
Figure 5-15 Unit 2 CLTP and Predicted EPU*1.02 Signal, MSL C DS .....		5-17
Figure 5-16 Unit 2 CLTP and Predicted EPU*1.02 Signal, MSL D US .....		5-17
Figure 5-17 Unit 2 CLTP and Predicted EPU*1.02 Signal, MSL D DS .....		5-18
Figure 5-18 Unit 3 CLTP and Predicted EPU*1.02 Signal, MSL A US .....		5-18
Figure 5-19 Unit 3 CLTP and Predicted EPU*1.02 Signal, MSL A DS .....		5-19
Figure 5-20 Unit 3 CLTP and Predicted EPU*1.02 Signal, MSL B US .....		5-19
Figure 5-21 Unit 3 CLTP and Predicted EPU*1.02 Signal, MSL B DS .....		5-20
Figure 5-22 Unit 3 CLTP and Predicted EPU*1.02 Signal, MSL C US .....		5-20
Figure 5-23 Unit 3 CLTP and Predicted EPU*1.02 Signal, MSL C DS .....		5-21
Figure 5-24 Unit 3 CLTP and Predicted EPU*1.02 Signal, MSL D US .....		5-21
Figure 5-25 Unit 3 CLTP and Predicted EPU*1.02 Signal, MSL D DS .....		5-22

**EXECUTIVE SUMMARY**

Peach Bottom Atomic Power Stations (PBAPS2 and PBAPS3, herein referred to as “Peach Bottom Unit 2 and Peach Bottom Unit 3”) are implementing an extended power uprate (EPU) to increase plant power to [

] <sup>a,c</sup>

To satisfy the requirements of the United States Nuclear Regulatory Commission (NRC) Regulatory Guide 1.20, Revision 3 (Reference 2), an analysis must be performed to demonstrate the structural integrity of the steam dryer at EPU conditions. [

] <sup>c</sup>

[

] <sup>a,c</sup>

[

] <sup>a,c</sup>

[

] <sup>a</sup>

**LIST OF ACRONYMS AND ABBREVIATIONS**

ACM	[ ] <sup>a</sup>
ASCII	American Standard Code for Information Interchange
BWR	boiling water reactor
CLTP	current licensed thermal power
DAS	data acquisition system
DS	downstream (for Figures only)
EIC	electrical interference check
EPU	extended power uprate
EPU*1.02	102 percent of extended power uprate
FFT	fast Fourier transform
HPCI	high-pressure coolant injection
MSL	main steam line
NRC	Nuclear Regulatory Commission
OEM	original equipment manufacturer
PCF	[ ] <sup>a</sup>
PBAPS	Peach Bottom Atomic Power Stations
PSD	power spectral density
RRP	reactor recirculation pump
RSD	replacement steam dryer
SIA	Structural Integrity Associates, Inc.
SNR	signal-to-noise ratio
SRV	safety relief valve
SSV	safety spring valve
US	upstream (for Figures only)

**Trademark Note:**

MATLAB is a registered trademark of The MathWorks, Inc.

# 1 BACKGROUND AND INTRODUCTION

[

] <sup>a,c</sup>

Previous industry experience with boiling water reactors (BWRs) has shown that increasing the steam flow through the MSLs to implement an EPU may lead to amplified acoustic loads on the steam dryer, which may negatively affect the structural integrity of the component. [

] <sup>c</sup>

NRC Regulatory Guide 1.20, Revision 3 (Reference 2), contains requirements for demonstrating the structural integrity of the steam dryer at power levels higher than CLTP. [

] <sup>a,c</sup>

[

] <sup>a,b,c</sup>

[

] <sup>a,b,c</sup>

[

] <sup>a,b,c</sup>



[

] <sup>a,c</sup>

## 2 SUMMARY OF PREVIOUS WORK

### 2.1 ACOUSTIC SCREENING

[

] <sup>a,b,c</sup>

Table 2-1 [ <sup>a,c</sup>	
[	
	] <sup>b</sup>

### 2.2 SUBSCALE TESTING

[

] <sup>a,b</sup>

### 2.3 PLANT DATA RECORDINGS

[

] <sup>a,c</sup>

$$[ \quad ]^{a,c} \tag{2-1}$$

$$[ \quad ]^{a,c} \tag{2-2}$$

Where,

[

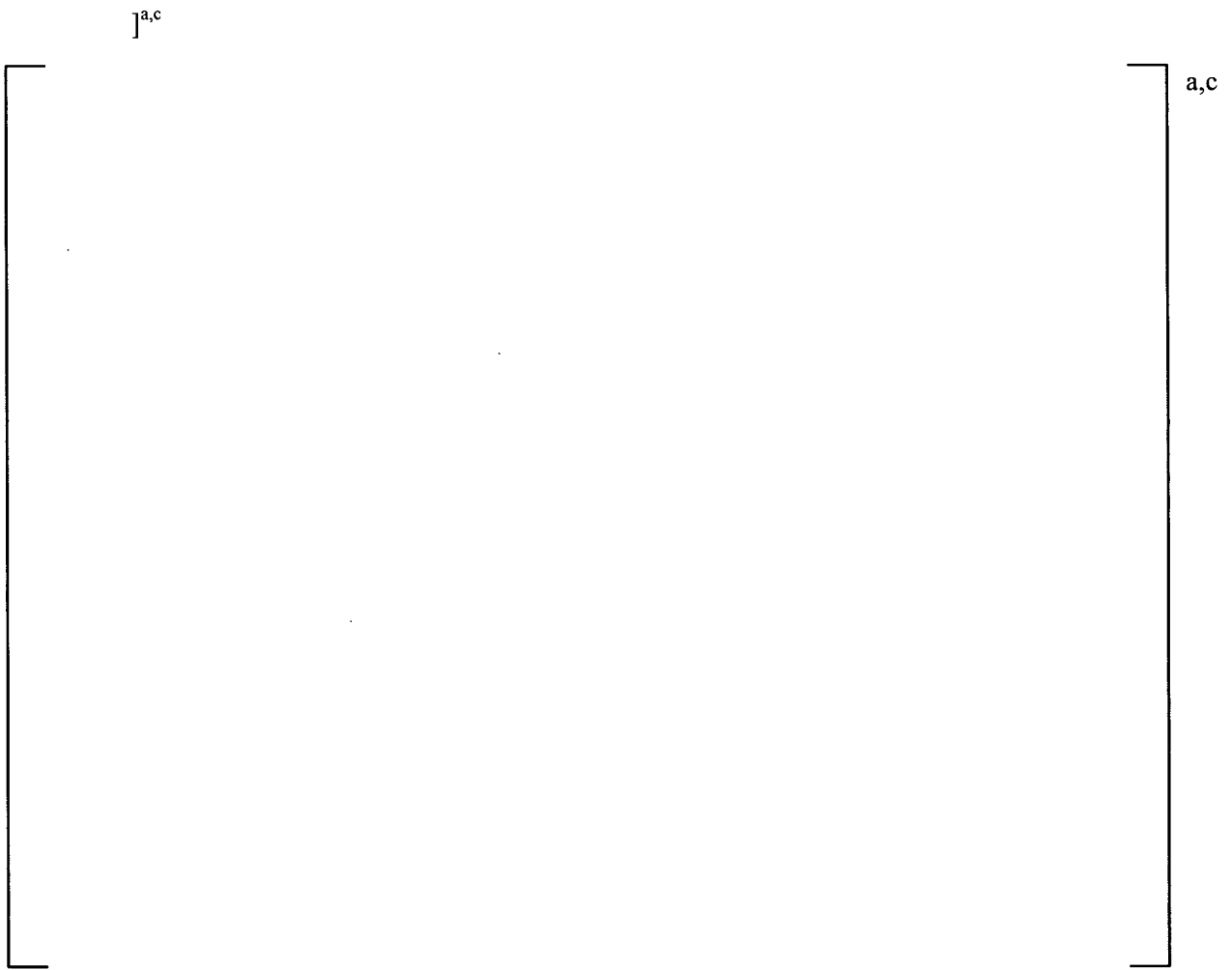


Figure 2-1 Schematic of MSL [ ]<sup>a,b,c</sup>

[

] <sup>a,c</sup>

[

] <sup>c</sup>

## 2.4 DATA ACQUISITION

[

] <sup>a,c</sup>

[

] <sup>a,c</sup>

Table 2-2 summarizes the data collected during [

] <sup>b</sup>

Table 2-3 summarizes the data collected during [

] <sup>b</sup>

[

] <sup>a,b,c</sup>





### 3 DATA PROCESSING PLAN AND RESULTS

[

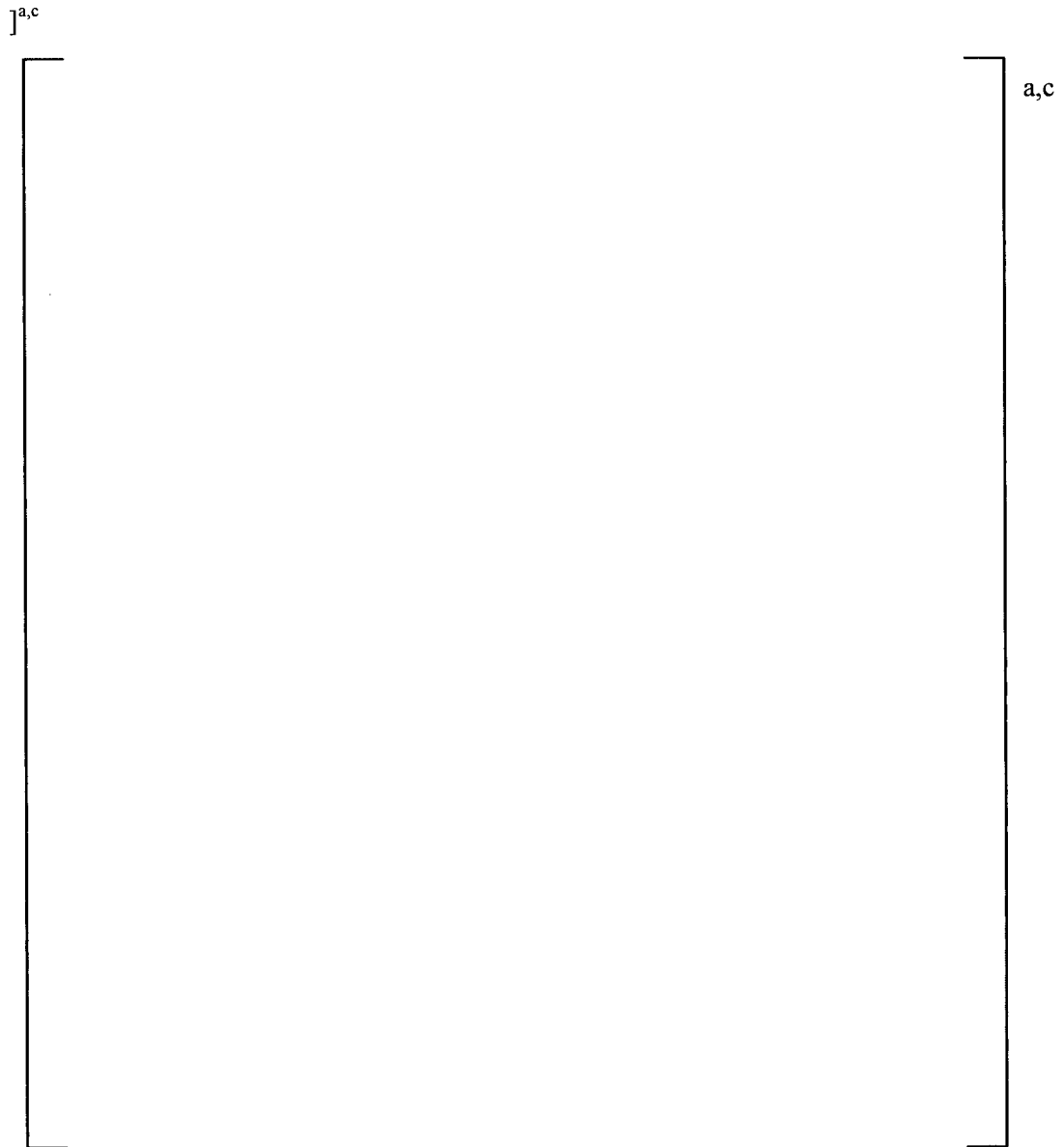


Figure 3-1 Signal Processing Methodology Flowchart for [ ]<sup>a,c</sup>

### 3.1 RAW DATA

[

] <sup>a,c</sup>

### 3.2 STRAIN-TO-PRESSURE CONVERSION

The strain to pressure conversion is shown in Box 4 of Figure 3-1. [

] <sup>a,c</sup>

where,

[

] <sup>a,c</sup>

(3-1)

[

] <sup>a,c</sup>





**Figure 3-2 Pipe Mode Diagram, N= [0, 4]**

[

] <sup>a,c</sup>

[

] <sup>a,c</sup>

$$[ \quad \quad \quad ]^{a,c} \quad (3-2)$$

where,

$$[ \quad \quad \quad ]^{a,c}$$

$$[ \quad \quad \quad ]^{a,c}$$

### 3.3 NARROW-BAND FILTERING

Narrow-band filtering is shown in Box 7 of Figure 3-1. [

$$[ \quad \quad \quad ]^{a,c}$$

### 3.4 COHERENCE FILTERING

[  $]^{a,c}$  A brief description  
of the filtering is given in this section.

$$[ \quad \quad \quad ]^{a,c}$$

$$[ \quad ]^{a,c} \tag{3-3}$$

where,

$$[ \quad ]^{a,c}$$

$$[ \quad ]^{a,c} \tag{3-4}$$

where,

$$[ \quad ]^{a,c}$$

$$[ \quad ]^{a,c} \tag{3-6}$$

where,

$$[ \quad ]^{a,c}$$

$$[ \quad ]^{a,c} \quad (3-7)$$

$$[ \quad ]^{a,c} \quad (3-8)$$

$$[ \quad ]^{a,c}$$

$$[ \quad ]^{a,c} \quad (3-9)$$

$$[ \quad ]^{a,c} \quad (3-10)$$

Where

$$[ \quad ]^{a,c}$$

[

]^{a,c}

[

] <sup>a,c</sup>

### 3.5 COMPUTATION OF THE PREDICTED EPU SIGNAL

[

] <sup>a,c</sup>

[

] <sup>a,c</sup>

## 4 INPUTS TO SIGNAL PROCESSING AND ASSUMPTIONS

### 4.1 INPUTS

[

] <sup>a,c</sup>

[

] <sup>a,c</sup>

### 4.2 ASSUMPTIONS

1. [

] <sup>a,c</sup>

2. [

] <sup>a,c</sup>

3. [

] <sup>a,c</sup>

4. [

] <sup>a,c</sup>

5. [

] <sup>a,c</sup>

6. The acoustic speed in steam is assumed to be 1484.3 ft/s.

## 5 DISCUSSION OF RESULTS

### 5.1 RAW DATA EVALUATION

In fall 2010, [

] <sup>b</sup>

In fall 2011, [

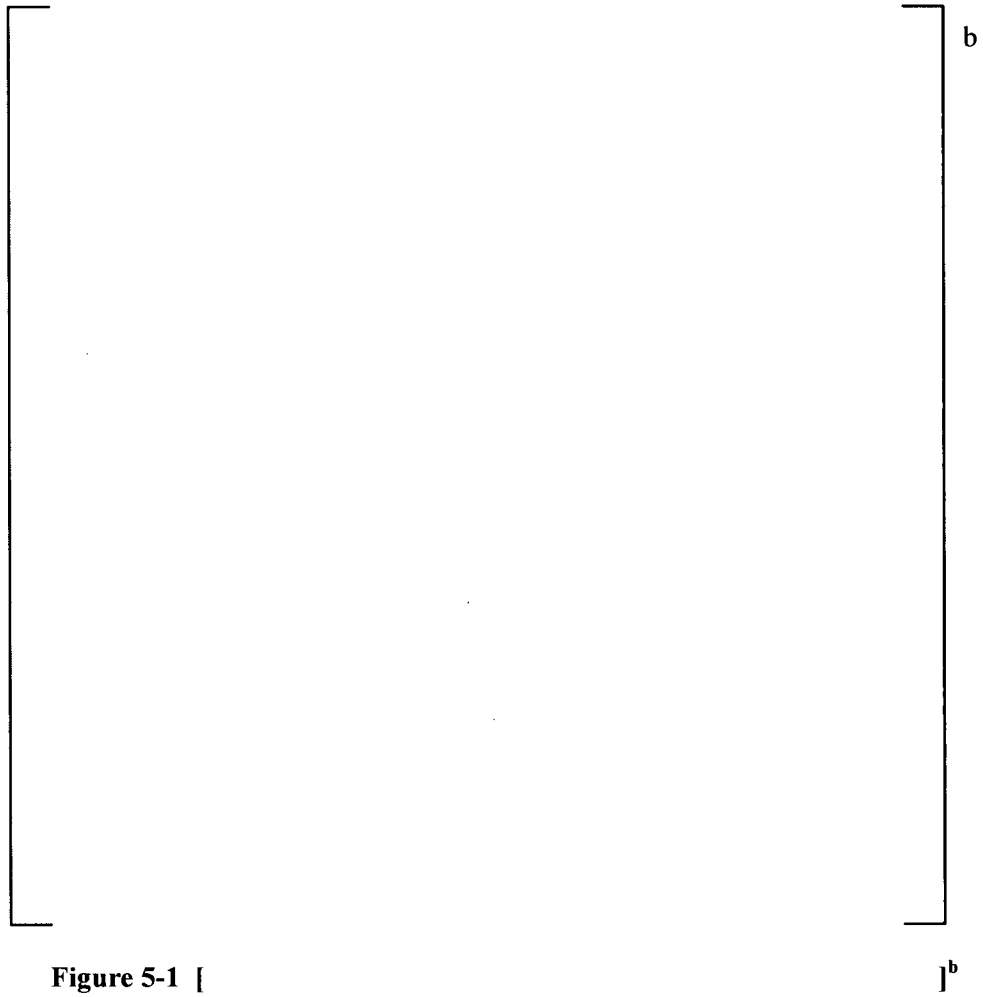
] <sup>a,b</sup>

[

] <sup>a,c</sup>

[

] <sup>b</sup>



**5.1.1 Unit 3**

[

]b



## 5.2 STRAIN-TO-PRESSURE CONVERSION

[

] <sup>a,c</sup>

### 5.2.1 Unit 2

[

] <sup>a,b,c</sup>

Table 5-1 Summary of [ <sup>a,c</sup>						
MSL	LOC	Channel				Mean

b

### 5.2.2 Unit 3

[

] <sup>a,c</sup>

[

] <sup>a,b</sup>

Table 5-2 Summary of [ ]<sup>a,c</sup>

MSL	LOC	Channel				Mean

5.3 FILTERING

[

] <sup>a,c</sup>

[

] <sup>a,b</sup>

5.3.1 Unit 2

[

] <sup>b</sup>

Table 5-3 Peach Bottom Unit 2, Notch Filters, [ ]<sup>b</sup>

Filter Order	Low Freq	High Freq	Filter Type	Reason

**Table 5-4 Peach Bottom Unit 2, Notch Filters, [ ]<sup>b</sup>**

Filter Order	Low Freq	High Freq	Filter Type	Reason

**5.3.2 Unit 3**

[ ]<sup>b</sup>

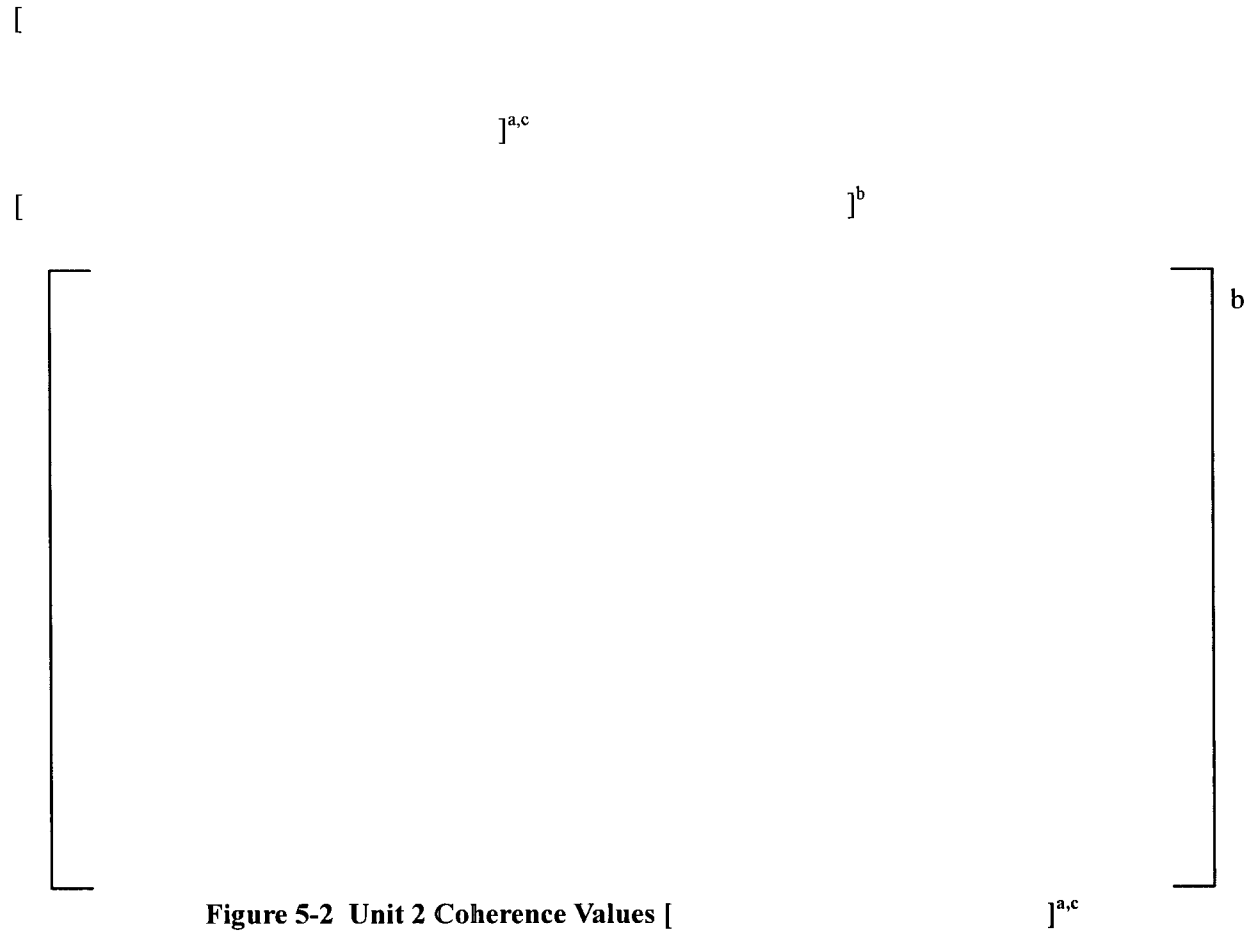
**Table 5-5 Peach Bottom Unit 3, Notch Filters, [ ]<sup>b</sup>**

Filter Order	Low Freq	High Freq	Filter Type	Reason

**Table 5-6 Peach Bottom Unit 3, Notch Filters, [ ]<sup>b</sup>**

Filter Order	Low Freq	High Freq	Filter Type	Reason

### 5.4 COHERENCE FILTERING



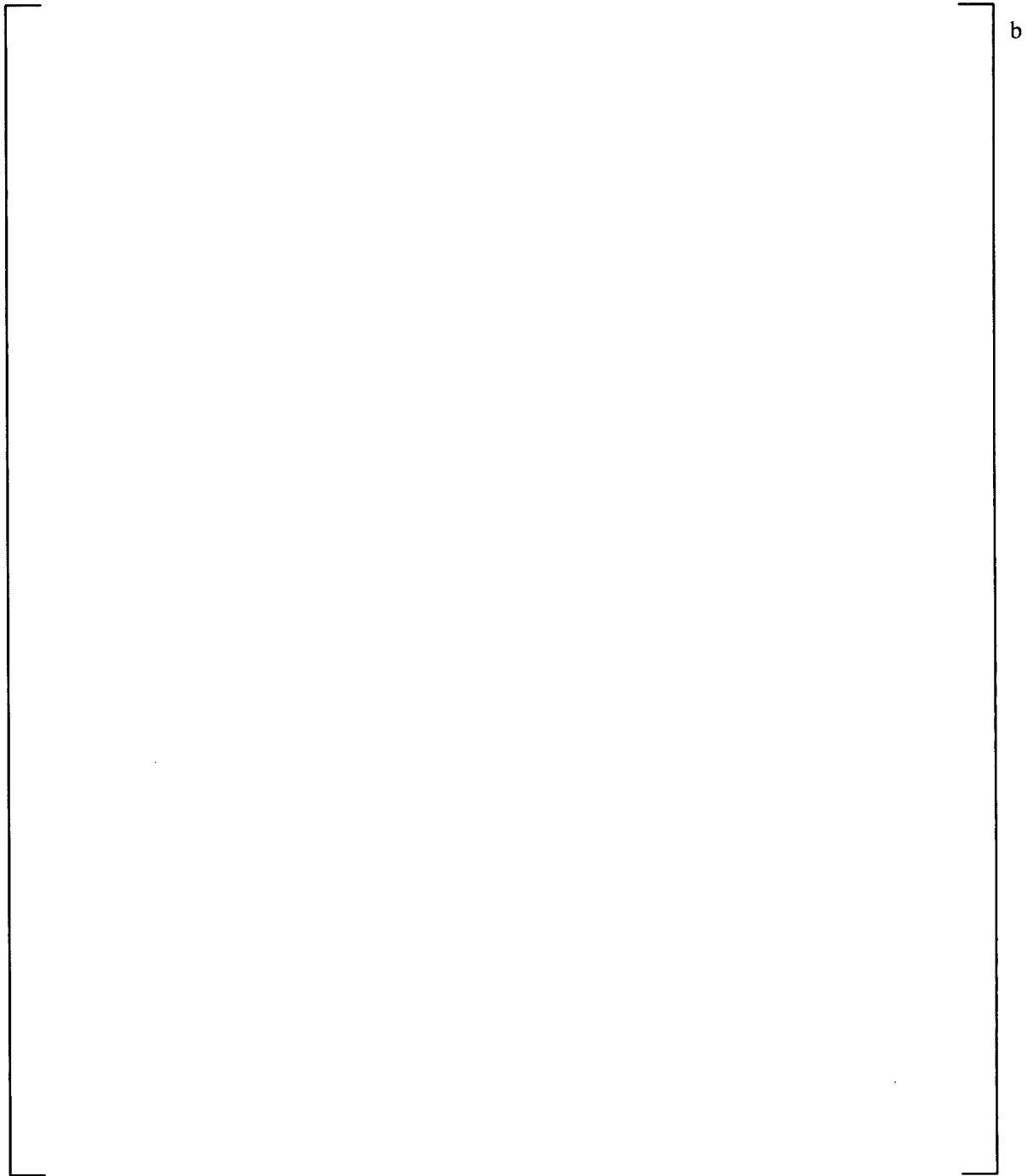
[ ]<sup>a,b,c</sup>



**Figure 5-3 Unit 2 US and DS Coherence Filters**

[ ]<sup>a,c</sup>

[ ]<sup>a,b</sup>



**Figure 5-4 Unit 2 Basic and Coherent CLTP Signatures**

5.4.1 Unit 3



Figure 5-5 Unit 3 Coherence Values [ ]<sup>a,c</sup>





**Figure 5-6 Unit 3 US and DS Coherence**

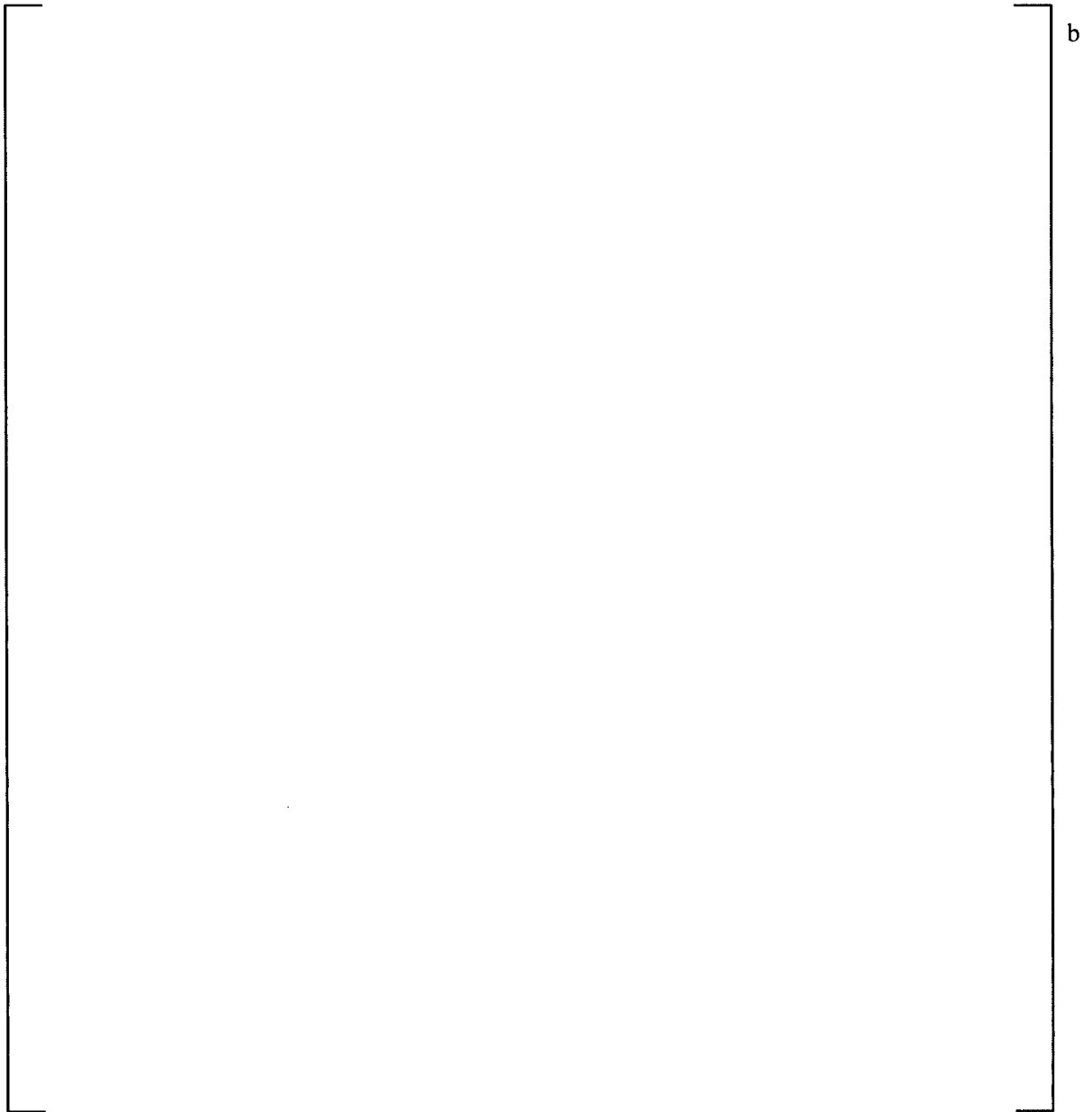
[

]a,c

[

]a,b





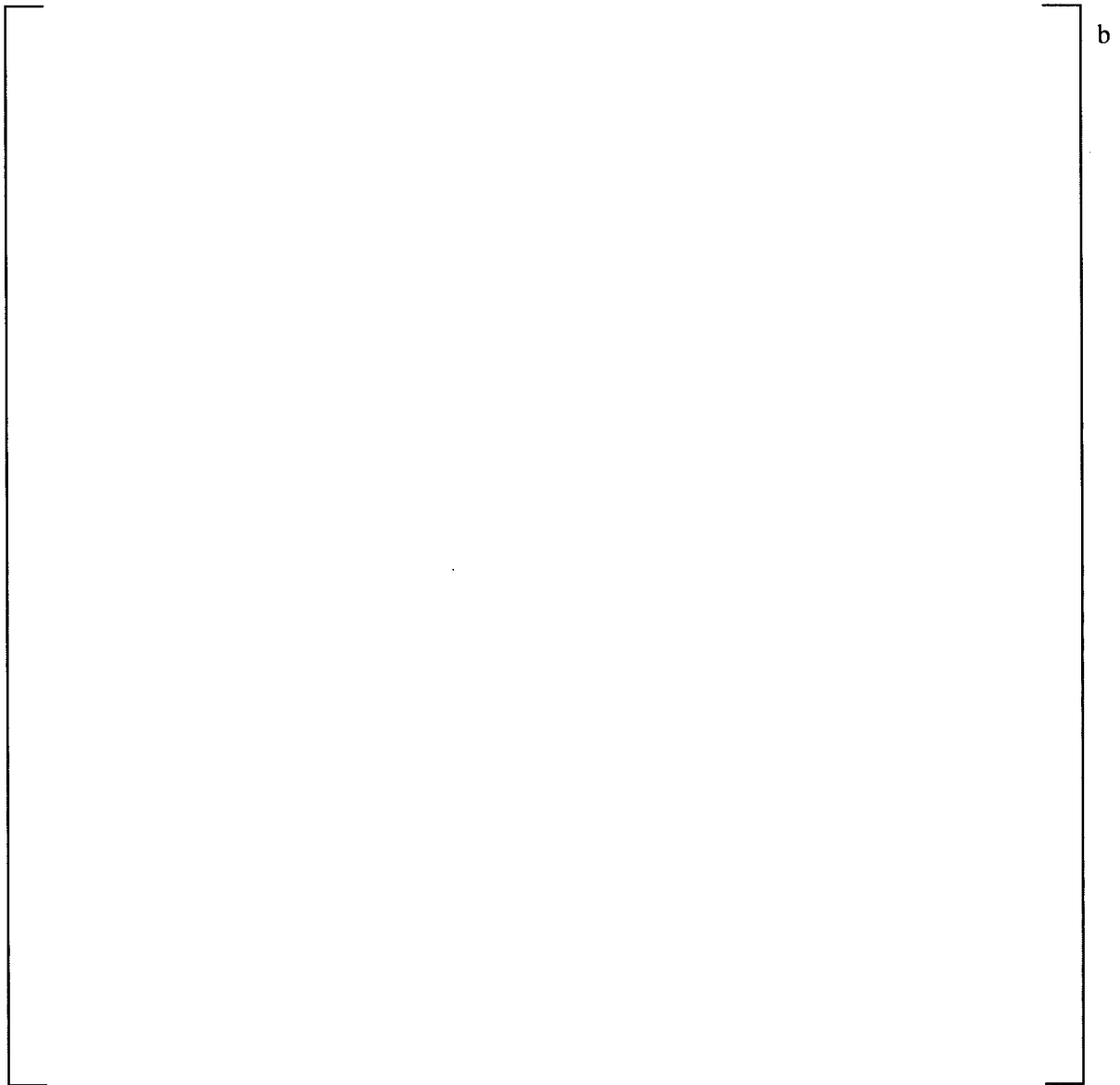
**Figure 5-7 Unit 3 Basic and Coherent Unit 3 CLTP Signatures**

## 5.5 CLTP SIGNATURE

### 5.5.1 Unit 2

Figure 5-8 shows the comparison between the upstream and downstream data for each of the Unit 2 MSLs. [

] <sup>a,b,c</sup>



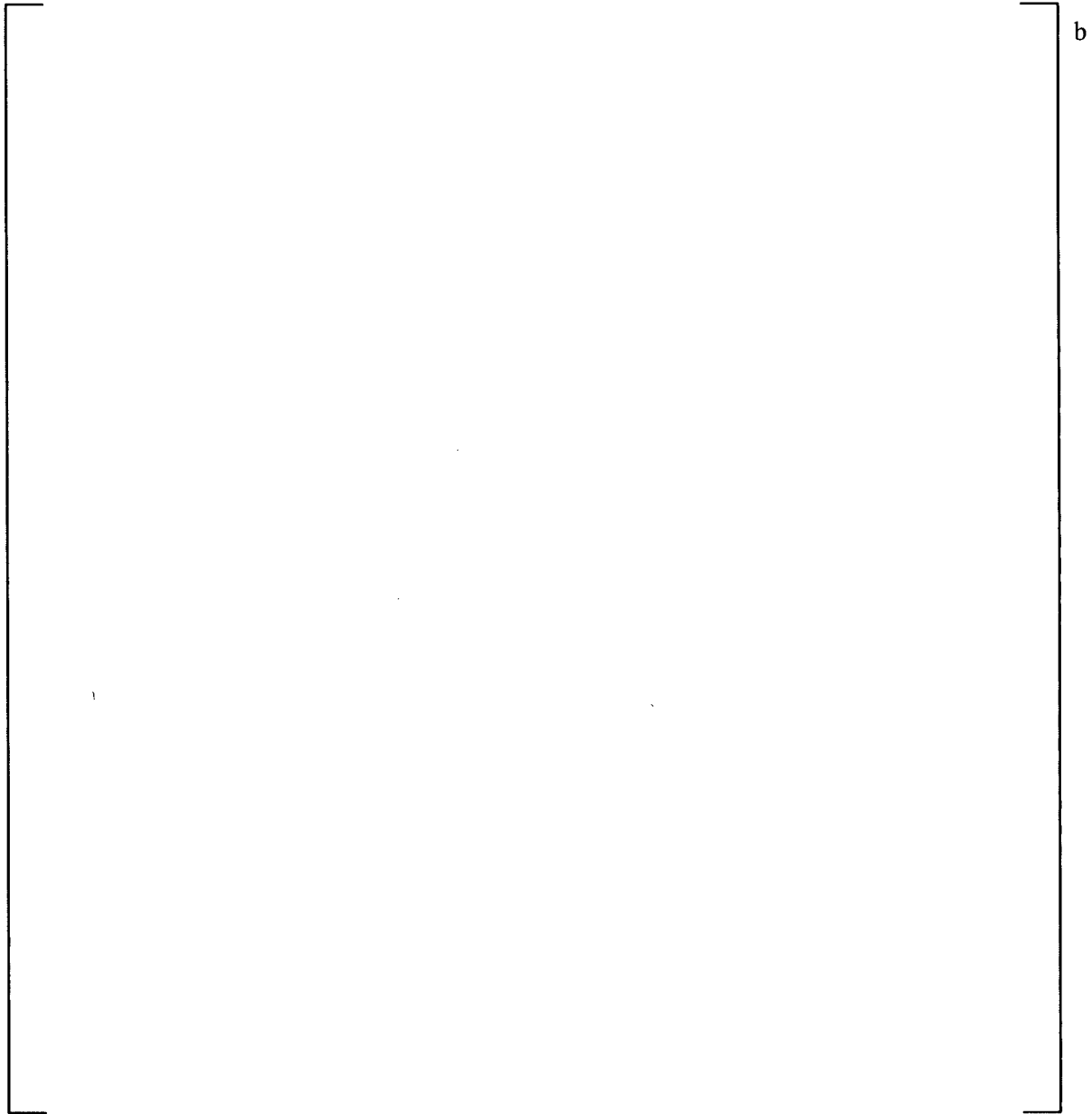
**Figure 5-8 Unit 2 Upstream and Downstream Coherent Signatures**

### 5.5.2 Unit 3

Figure 5-9 shows the comparison between the upstream and downstream data for each of the MSLs.

[

] <sup>a,b,c</sup>



**Figure 5-9 Unit 3 Upstream and Downstream Coherent Signatures**

## 5.6 EPU\*1.02 SIGNAL COMPUTATION

[

] <sup>a,c</sup>

### 5.6.1 Unit 2

Figure 5-10 through Figure 5-17 show the [

] <sup>a,b</sup>



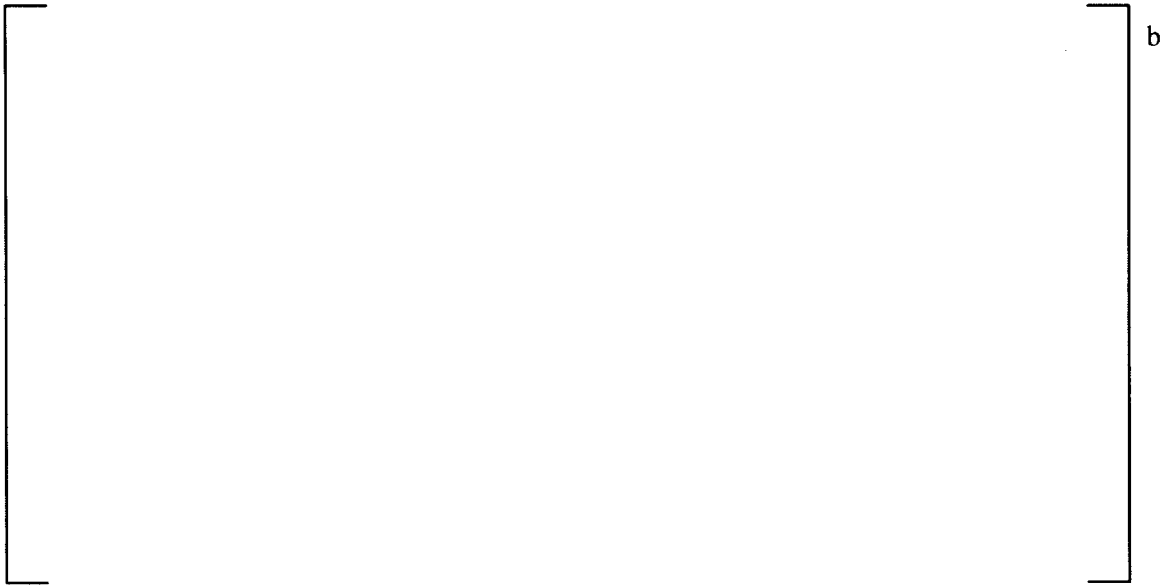
**Figure 5-10 Unit 2 CLTP and Predicted EPU\*1.02 Signal, MSLA US**



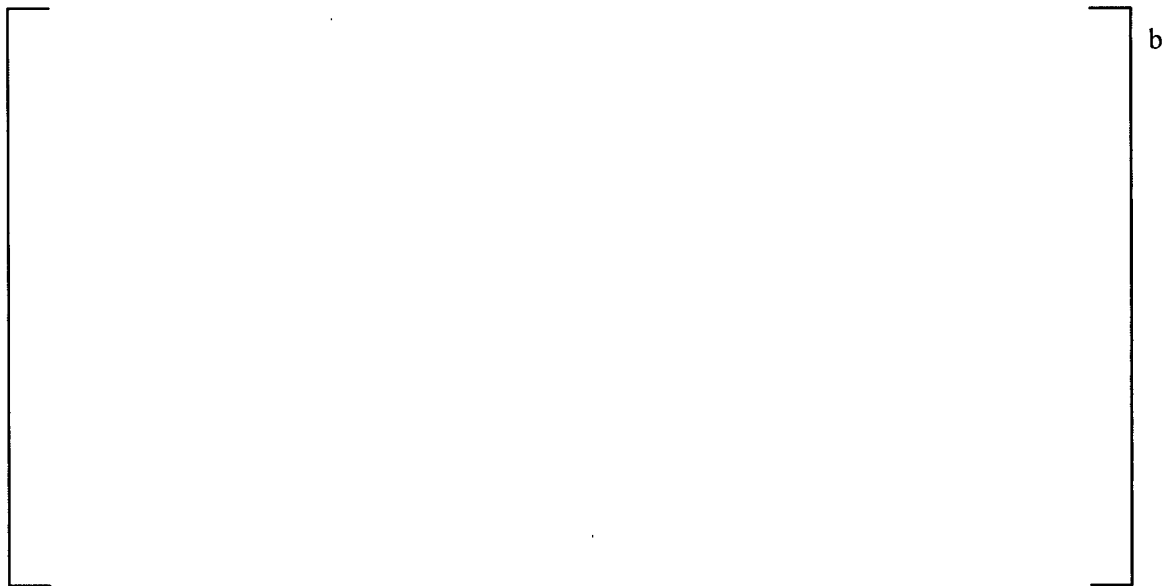
**Figure 5-11 Unit 2 CLTP and Predicted EPU\*1.02 Signal, MSL A DS**



**Figure 5-12 Unit 2 CLTP and Predicted EPU\*1.02 Signal, MSL B US**



**Figure 5-13 Unit 2 CLTP and Predicted EPU\*1.02 Signal, MSL B DS**



**Figure 5-14 Unit 2 CLTP and Predicted EPU\*1.02 Signal, MSL C US**



**Figure 5-15 Unit 2 CLTP and Predicted EPU\*1.02 Signal, MSL C DS**



**Figure 5-16 Unit 2 CLTP and Predicted EPU\*1.02 Signal, MSL D US**



**Figure 5-17 Unit 2 CLTP and Predicted EPU\*1.02 Signal, MSL D DS**

**5.6.2 Unit 3**

Figure 5-18 through Figure 5-25 show the Unit [

] <sup>a,b</sup>



**Figure 5-18 Unit 3 CLTP and Predicted EPU\*1.02 Signal, MSL A US**





b

**Figure 5-19 Unit 3 CLTP and Predicted EPU\*1.02 Signal, MSL A DS**



b

**Figure 5-20 Unit 3 CLTP and Predicted EPU\*1.02 Signal, MSL B US**



**Figure 5-21 Unit 3 CLTP and Predicted EPU\*1.02 Signal, MSL B DS**



**Figure 5-22 Unit 3 CLTP and Predicted EPU\*1.02 Signal, MSL C US**



**Figure 5-23 Unit 3 CLTP and Predicted EPU\*1.02 Signal, MSL C DS**



**Figure 5-24 Unit 3 CLTP and Predicted EPU\*1.02 Signal, MSL D US**



**Figure 5-25 Unit 3 CLTP and Predicted EPU\*1.02 Signal, MSL D DS**

## 6 CONCLUSIONS

[

] <sup>a,c</sup>

The processing steps that define this methodology and that are described in this document can be summarized as follows:

1. [ ] <sup>a,c</sup>

2. [ ] <sup>a,c</sup>

3. [ ] <sup>a,c</sup>

4. [ ] <sup>a,c</sup>

[ ] <sup>a,c</sup>

## 7 REFERENCES

1. Exelon Technical Requirements Document, "Technical Requirements for the Replacement of Steam Dryers at Peach Bottom Atomic Power Station (PBAPS), LaSalle County Generating Station (LCGS), and Limerick Generating Station (LGS)," Revision 1, February 24, 2012.
2. Regulatory Guide 1.20, Rev. 3, "Comprehensive Vibration Assessment Program for Reactor Internals During Preoperational and Initial Startup Testing," U.S. Nuclear Regulatory Commission, March 2007.
3. BWR Vessel and Internals Project, Guidance for Demonstration of Steam Dryer Integrity for Power Uprate. Electric Power Research Institute, Palo Alto, CA: 2008. BWRVIP-182-A.
4. Continuum Dynamics Report 10-09P, Rev. 2, "ACM Rev. 4.1: Methodology to Predict Full Scale Steam Dryer Loads from In-Plant Measurements," November 2010.
5. Westinghouse Letter [ ]<sup>a,b</sup>
6. Westinghouse Letter [ ]<sup>a,b</sup>
7. Westinghouse Report [ ]<sup>a,b</sup>
8. TODI EPU-DIR-T0305A-0, "Exelon Transmittal of Design Information" (Design Inputs for Steam Dryer Analysis), March 1, 2010.
9. Westinghouse Test Plan [ ]<sup>a,b</sup>
10. Westinghouse Test Plan [ ]<sup>a,b</sup>
11. Westinghouse Letter [ ]<sup>a,b</sup>
12. Westinghouse Letter [ ]<sup>a,b</sup>

13. Calculation Package 1000102.301, Rev. 0, "Peach Bottom Unit 2 Strain Gauge Uncertainty Evaluation and Pressure Conversion Factors," Structural Integrity Associates, Inc., October 26, 2010.
14. Report 1000102.303, Rev. 0, "Peach Bottom Unit 3 Strain Gauge Uncertainty and Pressure Conversion Factors," Structural Integrity Associates, Inc., October 25, 2011.
15. Westinghouse Letter BWR-10-11, "Strain Gauge Data Acquisition after P2R18 Up through 100% Power (CLTP)," November 18, 2010.
16. Letter AMK-11-005, "Peach Bottom Unit 3 Strain Gage Data Files Transmittal," Structural Integrity Associates, Inc., October 24, 2011.
17. Specification SIS-10-002, "Peach Bottom Units 2 and 3 Main Steam Dynamic Pressure Monitoring Data Acquisition Interface Specification," Structural Integrity Associates, Inc., June 30, 2010.
18. Calculation Package 1000102.302, Rev. 0, "Peach Bottom Unit 2 Strain Gage Data Reduction," Structural Integrity Associates, Inc., November 22, 2010.
19. Report 1000102.304, Rev. 0, "Peach Bottom Unit 3 Strain Gauge Date Reduction," Structural Integrity Associates, Inc., November 14, 2011.