

September 10, 2012

Mr. Peter J. Miner, Director
Nuclear Safety and Safeguards
USEC Inc.
6903 Rockledge Dr.
Bethesda, MD 20817-1818

SUBJECT: REQUEST FOR REVIEW AND APPROVAL OF OPERATIONS SECURITY PLANS
FOR AMERICAN CENTRIFUGE MANUFACTURING, ALLIANT TECHNICAL
SYSTEMS AND CURTISS-WRIGHT ELECTRO-MECHANICAL CORPORATION -
TECHNICAL ASSIGNMENT CONTROL NO. L34152

Dear Mr. Miner:

I am responding to your letter dated March 15, 2012 (ACM 12-0003), requesting the U.S. Nuclear Regulatory Commission's (NRC's) review and approval of the enclosed Operations Security Plans for American Centrifuge Manufacturing and its strategic suppliers, Alliant Technical Systems and Curtiss-Wright Electro-Mechanical Corporation.

The NRC staff, in coordination with the U.S. Department of Energy, Oak Ridge Office, has completed its review of the information provided in your request. The plans have been approved pending review of their implementation during the next inspection by the NRC staff.

This action closes efforts under Technical Assignment Control Number L34152.

In accordance with Title 10 of the *Code of Federal Regulations* 2.390, "Public Inspections, Exemptions, Requests for Withholding," of NRC's "Rules of Practice," a copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records System component of NRC's Agencywide Documents Access and Management System (ADAMS). ADAMS is accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html> (the Public Electronic Reading Room).

If you have any questions regarding this matter, please contact Mr. Osiris Siurano-Perez at (301) 492-3117, or by e-mail at osiris.siurano-perez@nrc.gov.

Sincerely

/RA/

Brian W. Smith, Chief
Uranium Enrichment Branch
Division of Fuel Cycle Safety
and Safeguards
Office of Nuclear Material Safety
and Safeguards

Docket Nos. 70-7003, 70-7004
License Nos. SNM-7003, SNM-2011

cc: Mr. Steven R. Penrod, USEC Inc.
Mr. Daniel W. Rogers, USEC Inc.
Mr. Vernon J. Shanks, USEC Inc.
Mr. Paul E. Sullivan, USEC Inc.

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