

August 9, 2012

Mr. Jeffery McConkey, Quality Assurance Manager
Flowserve Corporation
Limitorque Valve Operator Manufacturer
5114 Woodall Road
Lynchburg, Virginia 24502

SUBJECT: INSPECTION OF LIMITORQUE VALVE OPERATOR MANUFACTURER QUALITY
ASSURANCE PROGRAM AND TITLE 10 CODE OF FEDERAL REGULATIONS,
PART 21 PROGRAM IMPLEMENTATION

Dear Mr. McConkey:

This letter documents the Nuclear Regulatory Commission (NRC) staff's plan to perform an inspection of the implementation of the Flowserve Corporation, quality assurance (QA) program and Title 10 of the *Code of Federal Regulations*, Part 21 program, as it pertains to activities conducted at the Limitorque Valve Actuator Manufacturing facility in Lynchburg, VA. As we discussed during a series of telephone conversations in July 2012, the NRC inspection team plans to arrive at your facility on Monday, September 10, 2012, and will conduct the inspection through Thursday, September 13, 2012, with an on-site visit by the team lead on August 29, 2012, to obtain QA documents to prepare for the inspection. Subsequent to the inspection, an inspection report will be issued and transmitted to you via letter. The lead inspector for this effort is Ms. Stacy Smith. Ms. Smith can be reached by phone at (301) 415-6025 or via electronic mail at stacy.smith@nrc.gov.

The following docket number has been assigned to your facility: 99900100. Please reference this number on any correspondence sent to the NRC.

Sincerely,

/RA/

Richard A. Rasmussen, Chief
Electrical Vendor Branch
Division of Construction Inspection
and Operational Programs
Office of New Reactors

Docket No.: 99900100

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