

LIC-12-0090 June 25, 2012

U.S. Nuclear Regulatory Commission Attn: Document Control Desk Washington, DC 20555-0001

Reference: Docket No. 50-285

# Subject: Licensee Event Report 2012-006, Revision 0, for the Fort Calhoun Station

Please find attached Licensee Event Report 2012-006, Revision 0, dated June 25, 2012. This report is being submitted pursuant to 10 CFR 50.73(a)(2)(i)(B). No commitments are being made in this letter.

If you should have any questions, please contact me.

Sincerely,

D. J. Bannister Vice President and CNO

DJB /epm

Attachment

- c: E. E. Collins, Jr., NRC Regional Administrator, Region IV
  - L. E. Wilkins, NRC Project Manager

J. C. Kirkland, NRC Senior Resident Inspector INPO Records Center

NRC FOR	RM 366			U.S. NU	CLEAR RE	EGULATO	RY COMM	ISSION	APPR	oved by omb: N	NO. 3150	0-0104	E	XPIRE	S: 1	0/31/2013
(10-2010)	(10-2010) LICENSEE EVENT REPORT (LER) (See reverse for required number of digits/characters for each block)						Estimated burden per response to comply with this mandatory collection request: 80 hours. Reported lessons learned are incorporated into the licensing process and fed back to industry. Send comments regarding burden estimate to the FOIA/Priv acy Section (T-5 F53), U.S. Nuclear Regulatory Commission, Washington, DC 205 55-0001, or b y internet e-mail to infocollects.resource@nrc.gov, and to the Desk Officer, Office of Management and Regulatory Affairs, NEOB-10202, (3150-0104), Office of Management and Budget, Washington, DC 20503. If a means used to impose an information collection does not display a currently valid OMB control number, the NRC may not conduct or sp onsor, and a person is not required to respond to, the e information collection.									
1. FACIL	ITY NA	<b>ME</b>	Fort	Calhoun	Station				2. DOCKET NUMBER 3. PAGE							
4. TITLE		Ope	ration o	of Compo	nent Co	oling Pu	imps Ou	tside o	of the	Manufacture	rs Re	comme	endation	-	-	
5. E	VENT	DATE	6.	LER NUM	BER	7. R	EPORT D	ATE		8. O	THER I	ACILIT	IES INVOL	VED		
MONTH	DAY	YEAR	YEAR	SEQUENT NUMBE	TAL REV R NO.	MONTH	DAY	YEAF	FAC	ILITY NAME				DOCKE	ο 050	mber 100
4	24	2012	2012	- 006	- 0	6	25	201	FAC	ILITY NAME				DOCKE	т NU 050	mber 100
9. OPER	ATING	MODE	11	. THIS RE	PORT IS	SUBMITTE	ED PURSI	JANT T	O THE	REQUIREMEN	TS OF	10 CFR	§: (Check	all the	at ap	ply)
5 10. POWER LEVEL 0		VEL	20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2         20.2	2201(b) 2201(d) 2203(a)(1) 2203(a)(2)(i 2203(a)(2)(i 2203(a)(2)(i 2203(a)(2)(i 2203(a)(2)(i 2203(a)(2)(i	i) ii) iii) v) v) vi)	<ul> <li>20.2203(a)(3)(i)</li> <li>20.2203(a)(3)(ii)</li> <li>20.2203(a)(4)</li> <li>50.36(c)(1)(i)(A)</li> <li>50.36(c)(2)</li> <li>50.46(a)(3)(ii)</li> <li>50.73(a)(2)(i)(A)</li> <li>∑0.73(a)(2)(i)(B)</li> </ul>		(3)(i) (3)(ii) (4) (i)(A) (ii)(A) (ii)(A) (i)(A) (i)(B)		$ \begin{bmatrix} 50.73(a)(2)(i)(C) \\ 50.73(a)(2)(ii)(A) \\ 50.73(a)(2)(ii)(B) \\ 50.73(a)(2)(iii) \\ 50.73(a)(2)(iv)(A) \\ 50.73(a)(2)(v)(A) \\ 50.73(a)(2)(v)(B) \\ 50.73(a)(2)(v)(C) \\ 50.73(a)(2)(v)(D) \\ \end{bmatrix} $			<ul> <li>□ 50.73(a)(2)(vii)</li> <li>□ 50.73(a)(2)(viii)(A)</li> <li>□ 50.73(a)(2)(viii)(B)</li> <li>□ 50.73(a)(2)(ix)(A)</li> <li>□ 50.73(a)(2)(x)</li> <li>□ 73.71(a)(4)</li> <li>□ 73.71(a)(5)</li> <li>□ OTHER</li> <li>Specify in Abstract be or in NRC Form 366A</li> </ul>		A) 3) ) below 6A	
	12. LICENSEE CONTACT FOR THIS LER						(Code)									
T AGIEITT I					Erick	Matzke						TELEFIIO	402-53	3-68	55	Code)
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		14.	SUPPLE	EMENTAL	REPORT	EXPECTE	ED			15. EX	PECTE	D	MONTH	DA	Y	YEAR
YES (If yes, complete 15. EXPECTED SUBMISSION DATE)				noord turn		] NO	SOBM D/	ATE		9	13	3	2012			
The set moto surfa this c	ABSTRACT ( <i>Limit to 1400 spaces, i.e., approximately 15 single-spaced typewritten lines</i> ) The station identified that the CCW pumps were operating beyond their pump curves with the motor running into the service factor, runout conditions were not observed as there were no fluctuations in pressure, no fluctuations in motor amps, no visible signs of pitting or damage on impeller vain trailing, no damage to internal pump casing surfaces, no abnormal vibration, and no abnormal noise. A review of this condition determined that operation in this condition is a violation of plant technical specification for CCW operation															

## U.S. NUCLEAR REGULATORY COMMISSION (10-2010) U.S. NUCLEAR REGULATORY COMMISSION CONTINUATION SHEET

1. FACILITY NAME	2. DOCKET	6. LER NUMBER			3. PAGE		
Fort Colhour Station	05000285	YEAR	YEAR SEQUENTIAL REV NUMBER NO.		0		2
For Carlour Station		2012	- 006 -	0	2	OF	3

#### NARRATIVE

## BACKGROUND

The Fort Calhoun Station (FCS) Component Cooling Water (CCW) system is a closed loop system consisting of three motor driven circulating pumps, four heat exchangers (HX), a surge tank, valves, piping, instrumentation and controls. Cooling water flows from the cooled components to the HXs from a single header. From the four HXs, the flow goes to the three pumps through a single header and back to the cooled components. The surge tank is connected at the suction header of the pumps. Heat is transferred from the CCW system to the Raw Water (RW) system via the CCW HXs. CCW flows through the shell side and RW flows through the tube side of the HXs. The rejected heat is then discharged by the RW system to the Missouri River.

FCS Technical Specification (TS) 2.4 requires that "The reactor shall not be made critical, except for low-temperature physics tests, unless all the following are met:" and includes all three CCW pumps.

## EVENT DESCRIPTION

Condition Report (CR) 2012-03254 identified issues related to the CCW pumps operating outside of the manufacturer's recommendations. As a result a team was assembled to evaluate the condition. The team reviewed historical documentation and operating data. The evaluation concluded that the CCW pumps have been operating past the end of their pump curves for periods of time beginning in late 1996. This was due to the actions FCS implemented in response to NRC Generic Letter (GL) 96-06. The action was to increase the overpressure on the CCW surge tank AC-2 and, as a result, the CCW system pressure also increased. This action resulted in increasing the pump flows past the manufactures recommendations.

Although the CCW pumps were operating beyond their pump curves with the motor running into the service factor, runout conditions were not observed as there were no fluctuations in pressure, no fluctuations in motor amps, no visible signs of pitting or damage on impeller vain trailing, no damage to internal pump casing surfaces, no abnormal vibration, and no abnormal noise. A review of this condition determined that operation in this condition is a violation of FCS TS 2.4 for CCW operation due to the flow being outside of the manufactures recommendations. This report is being submitted in accordance with 10 CFR 50.73(a)(2)(i)(B).

## CONCLUSION

A cause analysis is in progress. The results of the analysis will be published in a supplement to this LER.

## CORRECTIVE ACTIONS

## Interim action:

On 05/07/2012 the CCW System Engineer, after discussion of the issue with the Shift Manager, issued the following recommendation:

The CCW System Engineer has recommended limiting CCW System single pump flow to 5300 to ensure CCW Pump operation below the end of the pump curve. If greater CCW system flow is required to meet CCW system heat load requirements, it is recommended that the Control Room start and run a second CCW Pump. This recommendation will remain in effect until actions associated with CR 2012-03254 are complete and any subsequent procedure changes have been issued. This recommendation applies to normal operations only and is not intended to change or affect Operator response to any accident or off normal plant event."

NRC FORM 366A (10-2010)

# LICENSEE EVENT REPORT (LER) U.S. NUCLE CONTINUATION SHEET

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1. FACILITY NAME	2. DOCKET	6. LER NUMBER			3. PAGE		
Fort Collegue Station	05000285	YEAR	SEQUENTIAL NUMBER	REV NO.	- 3	OF	2
Fort Camouri Station		2012	- 006 -	0			3

NARRATIVE

This recommendation placed the CCW single pump operations back into the region defined by the manufacturer's certified curve for normal operations.

A cause analysis is in progress. The results of the analysis will be published in a supplement to this LER.

# SAFETY SIGNIFICANCE

A cause analysis is in progress. The results of the analysis will be published in a supplement to this LER.

# SAFETY SYSTEM FUNCTIONAL FAILURE

This event does not result in a safety system functional failure in accordance with NEI-99-02.

## PREVIOUS EVENTS

A cause analysis is in progress. Previous Events will be determined from the results of the cause analysis.

## LICENSING CORRESPONDENCE REVIEW FORM

Date Issued:	6/20/12		LIC-12-0090 Requested Return Date:	6/22/12
	Review/Appro	oval	Informatior	ו
Dave Bannister			Lynn Smith	
Susan Baughn				
J. Herman				
S. Miller				
Mike Cooper				
S. Swearngin				
C. Cameron				

Subject\_\_\_\_ LER 2012-006 "Operation of Component Cooling Pumps Outside of Manufacturers Recommendation"

Please review and approve the attached draft correspondence (referenced above). In order to document your review for our records, please sign this form and return it to the Licensing Coordinator. If n o notification is received by the requested return date, your concurrence with no comment will be assumed.

	E. Matzke 6855					
Technical Coordinator (Ext.)	Licensing Coordinator (Ext.)					
[ ] Approved with no comment.	[ ] Approved pending resolution of comments as noted.					
Comments:						

**Reviewer's Signature** 

Date

## LICENSING CORRESPONDENCE REVIEW FORM SUMMARY

#### LIC-12-0090

Date Issued: 6/20/12

Requested Return Date: 6/22/12

Name	Date Comments Received	No Comments <sup>1</sup>	Comments - How Resolved <sup>2</sup>
Dave Bannister	6/24/12		Discussed and resolved
Susan Baughn	6/24/12		Corrected
J. Herman	None		
S. Miller	None		
S. Swearngin	6/23/12	Х	
C. Cameron	6/24/12		Corrected
Lynn Smith	None		
Mike Cooper	None		

Subject: LER 2012-006 "Operation of Component Cooling Pumps outside of the Manufacturers Recommendation"

**NOTE** – This submittal does \_\_\_\_\_ does not \_\_X\_\_ include documents/files on CD-ROM.<sup>3</sup>

NL Comment Coordinator Signature E. Matzke	Date 6/25/12
Responsible Dept. Manager (if required)	Date
Review by Nuclear Licensing Supervisor	Date

<sup>1</sup> Attach only signed Licensing Correspondence Review Form.

<sup>2</sup> Attach necessary documentation.

<sup>3</sup> Ensure that the CD-ROM files are formatted properly for electronic information exchange (EIE) to the NRC. (Reference NL-17)