

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED: Twin Ports Testing, Inc. 1301 North Third Street Superior, WI 54880 REPORT NUMBER(S) 2012-001		2. NRC/REGIONAL OFFICE Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352	
3. DOCKET NUMBER(S) 150-00048	4. LICENSE NUMBER(S) 031-1317-01 (WI)	5. DATE(S) OF INSPECTION May 17, 2012	

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

_____ Non-cited violation(s) were discussed involving the following requirement(s):

- 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
(Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Ed Kulzer / Ryan Crafton	<i>E. Kulzer</i>	5/17/12
BRANCH CHIEF	Tamara Bloomer	<i>Tamara Bloomer</i>	6/1/12

Docket File Information

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<p>3. DOCKET NUMBER(S)</p> <p>150-00048</p>	<p>4. LICENSE NUMBER(S)</p> <p>031-1317-01 (WI)</p>	<p>5. DATE(S) OF INSPECTION</p> <p>May 17, 2012</p>
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<p>6. INSPECTION PROCEDURES USED</p> <p>87124</p>	<p>7. INSPECTION FOCUS AREAS</p> <p>03.01 - 03.06</p>
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SUPPLEMENTAL INSPECTION INFORMATION

<p>1. PROGRAM CODE(S)</p> <p>03121</p>	<p>2. PRIORITY</p> <p>N/A</p>	<p>3. LICENSEE CONTACT</p> <p>Gregg Patterson</p>	<p>4. TELEPHONE NUMBER</p> <p>(715) 392-7114</p>
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- Main Office Inspection Next Inspection Date: N/A
- Field Office Inspection
- Temporary Job Site Inspection Enbridge Pipeline, NF-2231, Hiawatha National Forest

PROGRAM SCOPE

This State of Wisconsin licensee possesses Troxler 3400 series moisture density gauges for use in moisture content and density measurements under a Wisconsin radioactive materials license. The licensee filed for and was granted reciprocity in March 2012 for the use of a Troxler gauge at temporary job sites in NRC jurisdiction. Specifically, the licensee was hired by Enbridge Energy Partners LP to perform work in support of repair activities along the Enbridge Pipeline, which runs from Escanaba, MI to Manistique, MI. The gauges are stored at the company's main facility in Superior, Wisconsin when not in use. All service and maintenance activities of the gauges are performed by the manufacturer. The licensee possesses a survey meter of its own in the event of an emergency.

Performance Observations

When the inspectors arrived at the temporary job site, located at the intersection of National Forest Road 2231 and the Enbridge Pipeline, the gauge was found to be under direct surveillance of the authorized user, who was also the licensee's RSO. The vehicle and the container used to transport the gauge to the job site was observed to be capable of meeting transportation requirements. Shipping papers were found next to the driver's seat and were reviewed with no issues identified. The leak test records included with the shipping papers were up to date and identified no leakage.

The authorized user was wearing whole-body dosimetry at the time of the inspection, and was in possession of a survey instrument which had been calibrated at normal intervals. Interviews with the authorized user suggested a comprehensive understanding of gauge operation and radiation safety practices.