



UNITED STATES  
NUCLEAR REGULATORY COMMISSION

REGION III  
2443 WARRENVILLE ROAD, SUITE 210  
LISLE, IL 60532-4352

MAY 18 2012

Wallace Millett  
Radiation Safety Officer  
Hemlock Semiconductor Corporation  
P.O. Box 80  
Hemlock, MI 48626

Dear Mr. Millett:

Enclosed is Amendment No. 07 to your NRC Material License No. 21-32682-01 in accordance with your request. Please note that the changes made to your license are printed in **bold font**.

As discussed by telephone with you on March 19, 2012, Condition 12.B regarding the future RSO was removed from your license. Please note that you must request and obtain a license amendment before you change the Radiation Safety Officer.

In addition, we have removed Conditions 13.B and 13.D regarding the sealed source leak tests because these paragraphs of the condition are not applicable to your program.

On the Non-routine Work Procedure that you submitted, you stated that the dosimetry was not required based on your prospective evaluation; however, you did not provide us a copy of evaluation records. Therefore, we have excluded the statement regarding the dosimetry from your request.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region III office at (630) 829-9887 so that we can provide appropriate answers and corrections.

You will be periodically inspected by NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you. This could include issuance of a notice of violation, or imposition of a civil penalty, or an order suspending, modifying or revoking your license as specified in the General Statement of Policy and Procedure for NRC Enforcement Actions. Since serious consequences to employees and the public can result from failure to comply with NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance which NRC expects of its licensees.

The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>. We

The enclosed document contains sensitive security-related information.  
When separated from this cover letter this letter is uncontrolled.


W. Millett

strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

NRC's Regulatory Issue Summary (RIS) 2005-31 provides criteria to identify security-related sensitive information and guidance for handling and marking of such documents. This ensures that potentially sensitive information is not made publicly available through ADAMS, the NRC's electronic document system. Pursuant to NRC's RIS 2005-31 and in accordance with 10 Code of Federal Regulations 2.390, the enclosed license document is exempt from public disclosure because its disclosure to unauthorized individuals could present a security vulnerability. The RIS may be located on the NRC Web site at: <http://www.nrc.gov/reading-rm/doc-collections/gen-comm/reg-issues/2005/ri200531.pdf> and the link for frequently asked questions regarding protection of security related sensitive information may be located at: <http://www.nrc.gov/reading-rm/sensitive-info/faq.html>.

A copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the NRC's Agencywide Documents Access and Management System (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

Sincerely,

  
Frank P.D. Tran  
Materials Licensing Branch

License No. 21-32682-01  
Docket No. 030-37611

Enclosure: Amendment No. 07

The enclosed document contains sensitive security-related information.  
When separated from this cover letter this letter is uncontrolled.