

May 24, 2012

Mr. Joe Harrison, General Manager  
Fabrication & Manufacturing Group,  
B.F. Shaw, Inc.  
366 Old Airport Road  
Laurens, SC 29360

SUBJECT: NUCLEAR REGULATORY COMMISSION VENDOR INSPECTION OF B.F. SHAW  
MODULAR SOLUTIONS APPENDIX B TO TITLE 10 OF THE CODE OF  
FEDERAL REGULATION, PART 50 QUALITY ASSURANCE AND PART 21  
PROGRAMS AT THE LAURENS, SC FACILITY

Dear Mr. Harrison:

This letter documents the outcome of a Nuclear Regulatory Commission (NRC) vendor inspection conducted on May 21 through May 22, 2012, at the B.F. Shaw facility in Laurens, SC. This inspection was planned based on information provided by your staff that safety-related work would be performed during the week of the inspection. The NRC inspection was terminated early because the amount of safety-related activities being performed during the week of the inspection was insufficient to make a determination on the effective implementation of the B.F. Shaw Appendix B to Title 10 of the *Code of Federal Regulations* (10 CFR) Part 50 and 10 CFR Part 21 programs. An inspection report will not be issued.

We request that B.F. Shaw respond to this letter with the date that B.F. Shaw expects to be in full production of safety-related pipe spools and the R3-65 module for the Vogtle and Summer projects. Based on your letter, the NRC will plan a future inspection at your facility to verify the implementation of the B.F. Shaw Appendix B and 10 CFR Part 21 programs.

Please provide a written response within 30 days from the date of this letter in accordance with the instructions specified below. We will consider extending the response time if you show good cause for us to do so.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter and your response will be made available electronically for public inspection in the NRC Public Document Room or from the NRC's document system (ADAMS), accessible at <http://www.nrc.gov/reading-rm/adams.html>. To the extent possible, your response, (if applicable), should not include any personal privacy, proprietary, or safeguards information so that it can be made available to the Public without redaction. If personal privacy or proprietary information is necessary to provide an acceptable response, then please provide a bracketed copy of your response that identifies the information that should be protected and a redacted copy of your response that deletes such information. If you request that such material is withheld from public disclosure, you must specifically identify the portions of your response that you seek to have withheld and provide in detail the bases for your claim (e.g., explain why the disclosure of information will create an unwarranted invasion of personal privacy or provide the information required by

J. Harrison

- 2 -

10 CFR 2.390(b) to support a request for withholding confidential commercial or financial information). If Safeguards Information is necessary to provide an acceptable response, please provide the level of protection described in 10 CFR 73.21.

Sincerely,

*/RA/*

Edward H. Roach, Chief  
Mechanical Vendor Branch  
Division of Construction Inspection  
and Operational Programs  
Office of New Reactors

Docket No. 99900250

J. Harrison

- 2 -

10 CFR 2.390(b) to support a request for withholding confidential commercial or financial information). If Safeguards Information is necessary to provide an acceptable response, please provide the level of protection described in 10 CFR 73.21.

Sincerely,

*/RA/*

Edward H. Roach, Chief  
Mechanical Vendor Branch  
Division of Construction Inspection  
and Operational Programs  
Office of New Reactors

Docket No. 99900250

**DISTRIBUTION:**

Scrane	RPatel	EReichelt	TSteadham
ABelen	ASakadeles	RidsNroDcip	RidsNroDcipCmvb
RidsNroDcipCevb	RidsNroDcipCqab	joe.harrison@shawgrp.com	
Leonard.smeal@shawgrp.com			

**ADAMS ACCESSION No.: ML12144A370                      NRO-002**

<b>OFFICE</b>	NRO/DCIP/CMVB	NRO/DCIP/CMVB:BC
<b>NAME</b>	SCrane	ERoach
<b>DATE</b>	05/23/2012	05/24/2012

**OFFICIAL RECORD COPY**