AMENDMENT OF SOLICITATION/MODIFIC	CATION OF CONTRAC	т	BPA NO.		1. CONTRACT ID CODE		PAGE 1	OF 5
2. AMENDMENTALODIFICATION NO MOO2	S. EFFECTIVE DATE	RES	CUISITION/PURCHASE REQ S-12-103 :ed 01/22/12	. NQ,		5. PR	DUECT NO.(17 approable	»)
ISSUED BY CODE	31 00	1	WINISTERED BY (If other th	an Itom	6)	CODE	3100	
U.S. Nuclear Regulatory Commission Div. of Contracts Attn: Aracelis Perez-Ortiz Mail Stop: TWB-01-B10M Washington, DC 20555		1	J.S. Nuclear Reg Div. of Contract Wail Stop: TWB-C Washington, DC 2	.s)1-B	. 20.			
NAME AND ADDRESS OF CONTRACTOR (No , street, county, State	and ZIP Code)	1		(X)	SA. AMENDMENT OF SOLICIT	N KOITAT	Ю.	
VEQTER LTD					BB. DATED ISEE ITEM 11)			
39 CASTLE STREET LEICESTER 39 CASTLE STREET				_	10A MODEICATION OF CONTRACTIORDER NO. NRC-HQ-11-C-04-0081			
LEICESTER LE LE1 5WN					108 DATED (SEE ITEM 13)			
cop∈ 738309215	FACILITY CODE			X	09-30-2011			
11. THIS ITEM	ONLY APPLIES TO AME	NDM	ENTS OF SOLICIT	ATIC	NS			
	tue of this amendment you de makes reference to the solicite A IES ONLY TO MODIFICA THE CONTRACT/ORDER	ation a	o change an offer alread this amendment, and this amendment, and this amendment are sometimes of the contract as described in	ady stand is	abmitted, such change in received prior to the ope DERS, M 14.	nay be	made	
B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED T SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FA C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PUR	JR 43.103(b).		S (such as changes in p		nice, appropriation date, etc.) Agreement			
D. OTHER (Specify type of modification and authority)								
E. IMPORTANT: Contractor is not, X	s required to sign this docume	ent an	d return 1	copi	es to the issuing office.			
14. DESCRIPTION OF AMENOMENT MODIFICATION (Cognised by U See page 2 through 5 for modification of	Of section hospings, including solicitation $etails$.	on/contri	acı müğeci matter where feasi	nie.}				
Ceiling: \$402,703.39 (Changed) Focal Obligation: \$80,000.00 (Unchanged Period of Performance: 09/30/2011 - 03/								
							<i>,</i>	
Except as provided herein, all terms and conditions of the document refere	nced in liam 9A or 10A, as horotolore ch	anged, i	remains unchanged and in fut	loros a	nd elifect.			
15A. NAME AND TITLE OF SIGNER (Type o' print)	NG DIRECTOR	16A	NAME AND THE OF CONT Adelia M. Rodri Contracting Off	RAC1IN GUGZ	G OFFICER (Type or print)			
158 CONTRACTOR/OFFEROR (Signature of person authority to 15)n)	- 15C DATE SIGNED 23/3/12	16S. BY	UNITED STATES OF AVERIG	4	Miller Company		16C. DATE SIGNED	12
NSN 7540-01-152-8070 PRÉVIOUS EDITION NOT USABLE		-			STAP Prosc	OARD F	ORM 30 (REV. 10-83 GSA - FAR (48 CFR) 5	3 243

TEMPLATE - ADMOOT

SUNSIREVIEW COMPLETE APR 1 1 2012 ABMB92



The purposes of this modification are to: (1) include CLIN 0006, Residual Stress Database license through January 1, 2013, in the amount of \$6.463.39, thereby increasing the ceiling amount of the contract from \$396,240.00 to \$402,703.39; (2) modify Section 4 of the Statement of Work entitled SPECIFIC TASKS to include the requirement to report the results via the Residual Stress Online Database; and (3) modify Section 8 of the Statement of Work entitled Deliverables to include the delivery date of the access to the Residual Stress Database.

Accordingly, the following highlighted changes are hereby made:

1) Section B.4 entitled "PRICE SCHEDULE" is revised to read as follows:

		T			·
CLIN	ITEM DESCRIPTION	UNIT PRICE	UNIT	EST. QTY	ESTIMATED TOTAL COSTS
0001	Axial or 45° DHD Measurement on J-Groove Weld in Control Rod Drive Mechanism (CRDM) Nozzle or Bottom Mounted Instrument (BMI) Nozzle		Each		
0002	Radial DHD Measurement on J- Groove Weld on CRDM or BMI Nozzle		Each		
0003	Radial DHD Measurement on CRDM or BMI Nozzle		Each		7
0004	Monthly Letter Status Report		Each		
0006	"Residual Stress Database" license until 01/01/2013		Each		
	ESTIMATED	FIRM FIXED F	RICE SU	JBTOTAL	\$399,703.39
O005 Return Shipping (Cost Reimbursable) (Not to Exceed) Shipping arrangements shall be made by the Contractor as specified under each Delivery Order issued by the NRC CO or PO. The contractor will be reimbursed for actual cost only, with back up documentation/receipts attached to the invoice. No payments will be made without back up documentation or receipts.					
	ESTIMATED COST REIMBURSABLE SUBTOTAL				
	TOTAL CEILING AMOUNT				

- 2) Section B.5 entitled "CONSIDERATION AND OBLIGATION INDEFINITE-QUANTITY CONTRACT (AUG 2011), paragraph (a) is revised to read as follows:
 - "(a) The estimated total ceiling of this contract for the product/services is \$402,703.39."

3) Section **B.6** entitled "**STATEMENT OF WORK**," Subsection **4** entitled "**SPECIFIC TASKS**", is revised to read as follows:

"4.1 TASK 1: AXIAL OR 45° DHD MEASUREMENTS ON A J-GROOVE WELD

The contractor shall take DHD measurements of each CRDM nozzle or 8MI nozzle at locations parallel or at a 45° angle to the nozzle and into the J-groove weld. The exact location and number of measurements on the nozzle will be specified by the NRC CO or PO under each Delivery Order.

Deliverables:

The contractor shall provide the CO and PO a report describing the location specific residual stresses measured. The report shall contain residual stress data in tabular form and these results will also be provided electronically as Excel files.

Measurements results shall be reported via the Veqter Residual Stress online database.

Due Date:

The contractor shall submit the report no later than two weeks after completing each DHD measurement.

4.2 TASK 2: RADIAL DHD MEASUREMENT ON A J-GROOVE WELD

The contractor shall take DHD measurements of each CRDM nozzle or BMI nozzle at locations horizontal to the nozzle and into the J-groove weld. The exact location and number of measurements on the nozzle will be specified by the NRC CO or PO under each Delivery Order.

Deliverables:

The contractor shall provide the CO and PO a report describing the location specific residual stresses measured. The report shall contain residual stress data in tabular form and these results will also be provided electronically as Excel files.

Measurements results shall be reported via the Veqter Residual Stress online database.

Due Date:

The contractor shall submit the report no later than two weeks after completing each Deep Hole Drilling measurement.

4.3 TASK 3: RADIAL DHD MEASUREMENT ON NOZZLE ONLY

The contractor shall take horizontal DHD measurements of each CRDM or BMI nozzles above the Reactor Pressure Vessel. The exact number of measurements on the nozzle will be specified by the NRC CO or PO under each Delivery Order.

Deliverables:

The contractor shall provide the CO and PO a report describing the location specific residual stresses measured. The report shall contain residual stress data in tabular form and these results will also be provided electronically as Excel files.

Measurements results shall be reported via the Veqter Residual Stress online database.

Due Date:

The contractor shall submit the report no later than two weeks after completing each DHD measurement.

4.4 TASK 4: REPORTING REQUIREMENTS

Furnish a summary document detailing the location specific residual stress measured for each task completed during the contracting period. Report shall contain residual stress data in tabular form and these results shall also be provided electronically as Excel files. The contractor shall identify any areas where additional information is required for any of the stated tasks. Technical details pertaining to the measurement will be reported at the level typical of a peer-reviewed journal publication.

In addition to a written report, these measurement results shall be reported via the Veqter Residual Stress online database. This will provide the Office of Nuclear Regulatory Research (RES) a mechanism to share residual stress results, as well as access results for similar measurements available in the database of interest to RES."

4.5 TASK 5: MONTHLY LETTER STATUS REPORT

A Monthly Letter Status Report (MLSR) is to be submitted to the NRC CO and PO by the 20th of the month following the month to be reported with copies provided to the following:

Ashlee.Bushell@nrc.gov
Matthew.Kerr@nrc.gov
Howard.Rathbun@nrc.gov
David.Rudland@nrc.gov
Aladar.Csontos@nrc.gov
RESDEMSR.Resource@nrc.gov

The MLSR will identify the title of the project, the job code, the Principal Investigator, the period of performance, the reporting period, summarize each month's technical progress, list monthly spending, total spending to date, and the remaining funds and will contain information as directed in NRC Management Directive 11.1. Any administrative or technical difficulties which may affect the schedule or costs of the project shall be immediately brought to the attention of the NRC project officer.

4.6 TASK 6: RETURN SHIPPING

The contractor shall coordinate shipping arrangements for the return of each nozzle provided by the NRC.

Deliverables:

The quantity of return shipments and the exact location will be specified by the NRC CO or PO under each Delivery Order.

Due Date:

Delivery dates shall be specified by the NRC CO or PO under each Delivery Order.

4) Section **B.6** entitled "**STATEMENT OF WORK**," Subsection **8** entitled "**DELIVERABLES**", is revised to read as follows:

CLIN	ITEM DESCRPTION	DUE DATE
0001	Axial or 45° DHD Measurement on J-Groove Weld	No later than 2 weeks after each
	in Control Rod Drive Mechanism (CRDM) Nozzle	drilling.
	or Bottom Mounted Instrument (BMI) Nozzle	
0002	Radial DHD Measurement on J-Groove Weld on	No later than 2 weeks after each
	CRDM or BMI Nozzle	drilling.
0003	Radial DHD Measurement on CRDM or BMI	No later than 2 weeks after each
	Nozzle	drilling.
0004	Monthly Letter Status Report	20 th of each month
0005	Shipping: Destination To Be Specified by Delivery	To Be determined by delivery
	Order	Orders
0006	"Residual Stress Database" license through	Effective date of modification no.
	01/01/2013	M002

This modification does not obligate funds. All other terms and conditions remain unchanged.

END OF TEXT