

April 4, 2012

Mr. Joseph L. Ernst, Executive Vice President  
Shaw Modular Solutions  
3191 W. Lincoln Rd.  
Lake Charles, LA  
70605

SUBJECT: SHAW MODULAR SOLUTIONS RESPONSE TO THE NUCLEAR REGULATORY  
COMMISSION INSPECTION REPORT 99901401/2011-202, NOTICE OF  
NONCONFORMANCE – REQUEST FOR ADDITIONAL INFORMATION

Dear Mr. Ernst:

Thank you for your March 9, 2012 letter in response to the Notice of Nonconformance (NON) that was discussed in the subject U.S. Nuclear Regulatory Commission (NRC) inspection report (IR).

We reviewed your letter and found that it was not fully responsive to one of the issues discussed in IR 99901401/2011-202.

Specifically, your response to NON 99901401/2011-202-05 did not provide adequate detail for the staff to conclude that your proposed corrective actions would meet the requirements of the American Welding Society (AWS) D1.1 and D1.6. Please clarify your response to indicate whether the new Welder/Welding Operator Qualification History Log (WQHL) references information such as weld joint number, weld record, or maintenance record that can be used to verify that the welder maintained their qualification using the welding process on the date listed in the WQHL in accordance with a qualified AWS weld procedure specification.

In accordance with Title 10 of the *Code of Federal Regulation* (10 CFR) 2.390 "Public Inspections, Exemptions, Requests for Withholding," of the NRC's "Rules of Practice," a copy of this letter, its enclosure(s), and your response will be made available electronically for public inspection in the NRC Public Document Room or from the NRC's Agencywide Documents Access and Management System, accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>. To the extent possible, your response should not include any personal privacy, proprietary, or safeguards information so that it can be made available to the Public without redaction. If personal privacy or proprietary information is necessary to provide an acceptable response, then please provide a bracketed copy of your response that identifies the information that should be protected and a redacted copy of your response that deletes such information. If you request that such material is withheld from public disclosure, you must specifically identify the portions of your response that you seek to have withheld and provide in detail the bases for your claim (e.g., explain why the disclosure of information will create an unwarranted invasion of personal privacy or provide the information required by 10 CFR 2.390(b) to support a request for withholding confidential commercial or

J. Ernst

- 2 -

financial information). If safeguards information is necessary to provide an acceptable response, please provide the level of protection described in 10 CFR 73.21 "Protection of Safeguards Information: Performance Requirements."

Please contact Ms. Kerri Kavanagh at (301) 415-3743 or via electronic mail at Kerri.Kavanagh@nrc.gov, if you have any questions or need assistance regarding this matter.

Sincerely,

*/RA/*

Edward H. Roach, Chief  
Mechanical Vendor Branch  
Division of Construction Inspection  
and Operational Programs  
Office of New Reactors

Docket No. 99901401

J. Ernst

- 2 -

financial information). If safeguards information is necessary to provide an acceptable response, please provide the level of protection described in 10 CFR 73.21 "Protection of Safeguards Information: Performance Requirements."

Please contact Ms. Kerri Kavanagh at (301) 415-3743 or via electronic mail at Kerri.Kavanagh@nrc.gov, if you have any questions or need assistance regarding this matter.

Sincerely,

*/RA/*

Edward H. Roach, Chief  
Mechanical Vendor Branch  
Division of Construction Inspection  
and Operational Programs  
Office of New Reactors

Docket No. 99901401

DISTRIBUTION:

LDudes                      JLuehman                      RRasmussen                      ASakadales  
JHoncharik                      RidsNroDcipCevb                      RidsNroDcipCmvb                      RidsNroDcipCqab  
joseph.ernst@shawgrp.com

**ADAMS Accession No.:** ML12093A151      NRC-001

<b>OFFICE</b>	NRO/DCIP/CQAB	NRO/DCIP/CMVB
<b>NAME</b>	KKavanagh	ERoach
<b>DATE</b>	04/02/2012	04/04/2012

**OFFICIAL RECORD COPY**